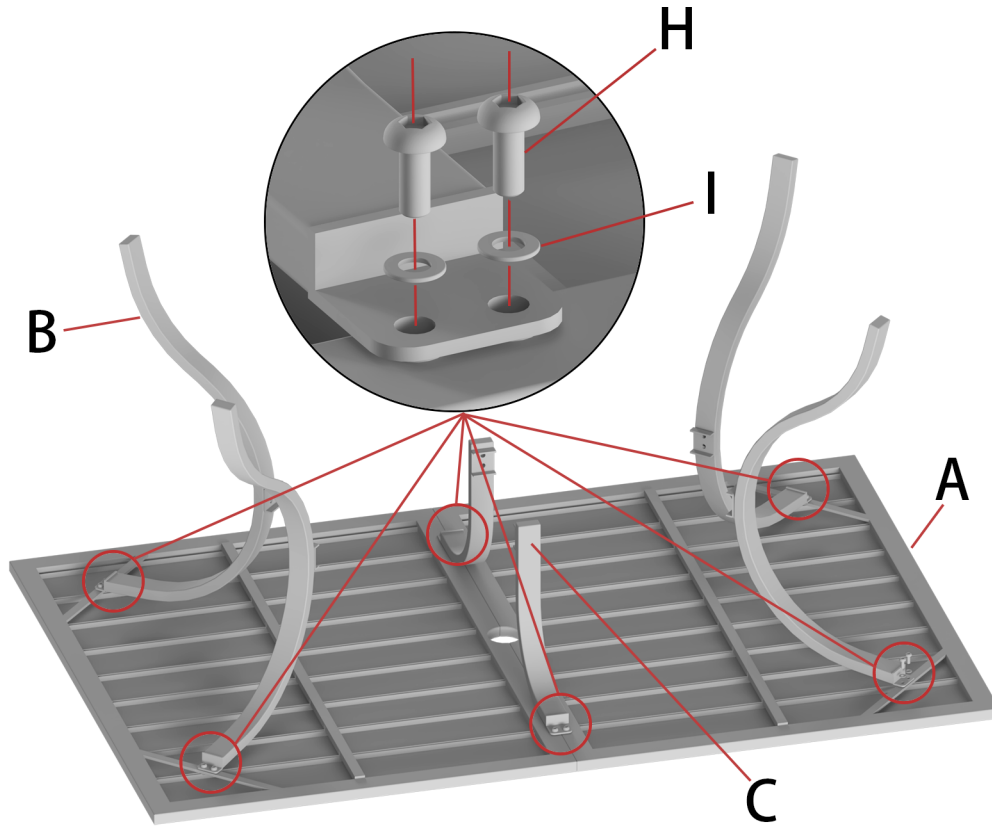


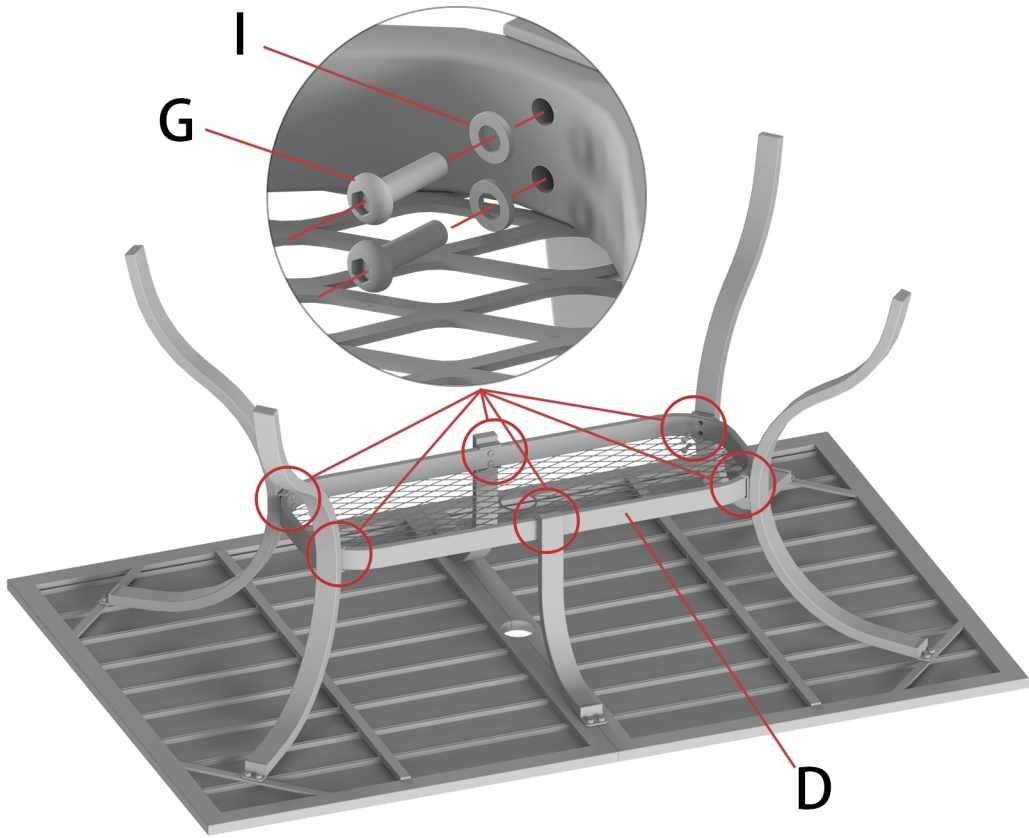
Loose attach all connections at the beginning,
adjust alignments then fully tighten all joints

1



A 2PCS	B 4PCS	C 2PCS	D 1PC	E 1PC	F 1PC
G 12PCS	H 12PCS	I 24PCS	J 1PC	K 1PCS	L 1PCS

2



3

