

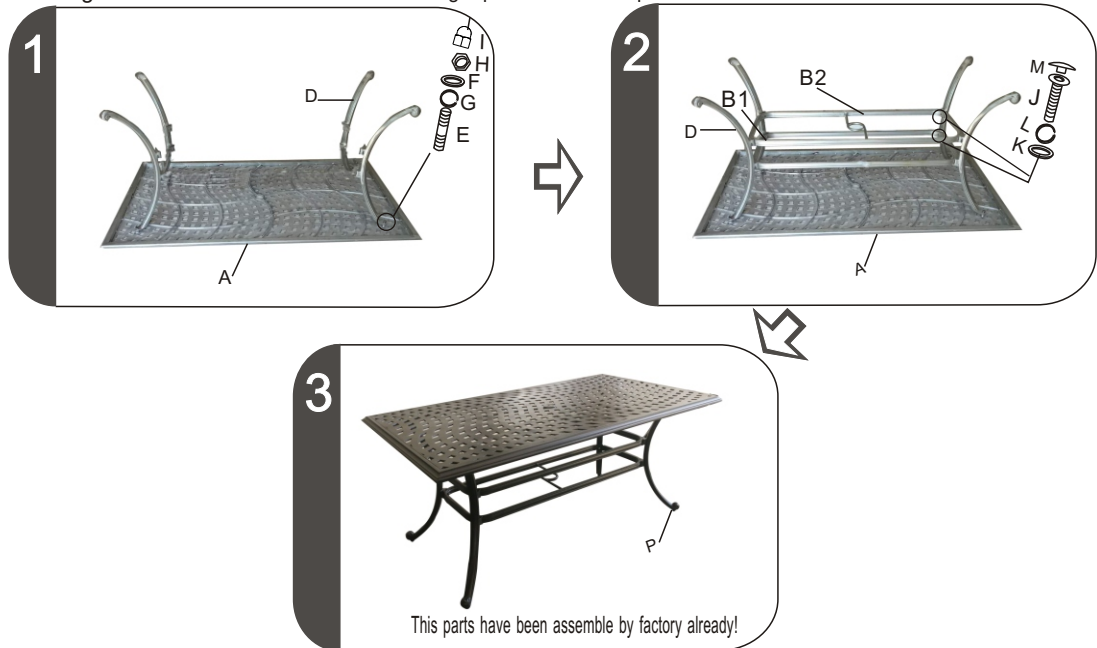
ASSEMBLY INSTRUCTIONS

ATTENTION:

1. Please read these instructions carefully before assembly.
2. Aluminum is soft metal over tighten may strip threads or break the part.
3. DO NOT use power tools.
4. Check parts against the parts list to make sure you have all parts needed for proper assembly.
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Assembly step:

1. Turn the table top(A) upside down on the soft clean surface. Loosely attach the legs(D) to the table top with bolts(E), big flat washers(G), big lock washers(F) nuts(H) and nut caps(I) using the wrench(O). Tighten the bolts at this time.
 2. Loosely attach the center loop(B) to the legs (D) top with screws(J) with lock washers(L), kis flat washers(K), and PVC covers(M) using the wrench (N).
 3. Tighten all the bolts and nuts completely. DO NOT over-tighten.
 4. Turn the table onto its legs. Use the adjuster feet to level the table.
- Warning : DO NOT use acid or alkaline washing liquid to clean the product.



Parts list	Parts picture	Description	Q'ty	Parts list	Parts picture	Description	Q'ty
A		Table top	1	E		Bolt	4
B1		Center plate	1	F		Big lock washer	4
B2		Center plate	1	G		Big flat washer	4
D		Table leg	4	H		Nut	4
P		Foot leveler	4	I		Nut cap	4
Q		Umbrella cover	1	J		Screw	8
				K		Small flat washer	8
				L		Small lock washer	8
				M		PVC cover	8
				N		Wrench	1
				O		Wrench	1

* DO NOT OVER TIGHTEN

* NO POWER TOOLS

* NO SOCKET DRIVERS



ASSEMBLY INSTRUCTIONS

Parts List					
Pieces	Schema	Description	QTY	Remark	
A	(M8*35)	Screw	2	Hard ware pack	
B	(M8)	Flat washer	2		
C	(M8)	Lock washer	2		
D	(M8)	Nut	2		
E	(M8)	Nut cap	2		
F		Wrench	1		
G	1		Seat	1	These parts have been assemble by factory already.
	2		Single alu plate	2	
	3		Alu plate	2	
	4		Spring plate	2	
	5	(M8*35)	Screw	4	
	6	(M8*45)	Screw	4	
	7	(M8)	Flat washer	8	
	8	(M8)	Lock washer	8	
	9	(M8)	Nut	8	
	10	(M8)	Nut cap	8	
	11	(M6*20)	Screw	2	
	12	(M6)	Flat washer	2	
	13	(M6)	Lock washer	2	
	14		TR Parts	1	
H	1		Base	1	
	2		Oil cap	1	
I		Foot leveler	4		
J		Seat Cushion	1		



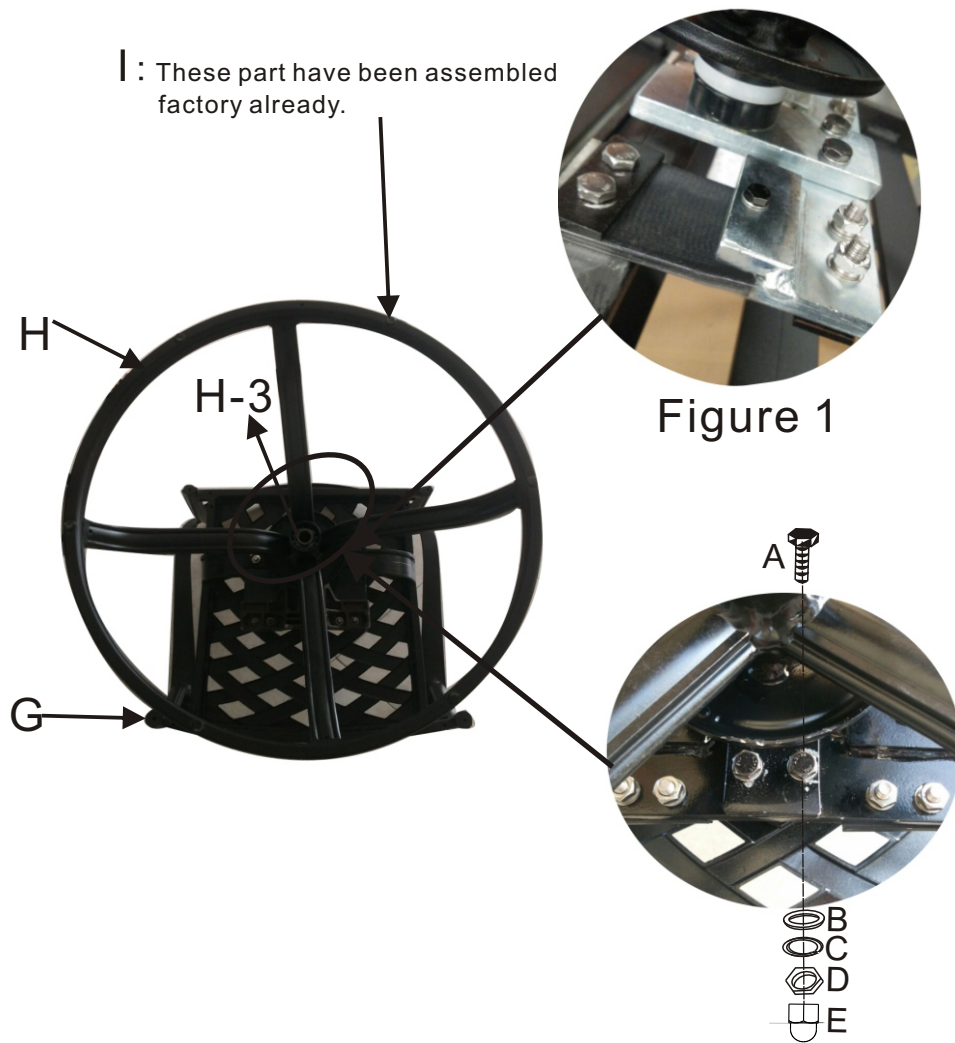
WARNING!

⊙ This chair has a 275 lbs weight capacity.

⊙ Hang cushion over chair frame to dry if it gets wet to prevent mold/mildew.

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1. Before removing all protective packing material and position base on floor. Attach the base(H) onto the seat (G) using bolt(A), flat washers(B), lock washers(C), nuts(D) and nut cap(E). Be sure to the arrows face to front.
2. Tighten all the bolts and nuts. Test the swivel rocker gently. If the rocker does not rock properly, double check the assembly procedure.
3. Remove all protective packaging.
4. If the back rocking mechanism is too tight, you can loosen it by removing the adjusting block(G14) on the bottom of the TR. Please make sure proper assembly is done after adjusting the tightness. See figure 1
5. Put Cushion(J) on the unit(as shown in the picture).

Warning: DO NOT use acid or alkaline washing liquid to clean the product.

