JORAFORM LOCAL COMPOSTING

Assembly instructions Monteringsanvisning

JK125 / JK270



Tools: 2pcs of spanner 13mm or 2pcs of adjustable spanner, 1 spanner 14mm and a cross slotted screwdriver **Warning:** All metal plates can be very sharp in the edges and corners, please be careful when handling them. **Other:** We strongly recommend 2 people mounting the composter.

The simplest way to mount the all the lids (in chapter 5) is when the composter is placed lying down on the ground. Make sure to protect the paint from damages by working on a soft base.

Also note that here can be more screws, nuts, washers inside the box then you might need.

Verktyg: 2 st fasta nycklar 13mm alt. 2st skiftnycklar, 1 st fast nyckel 14mm samt stjärnskruvmejsel **Varning:** Plåtarna kan vara vassa, hantera varsamt.

Övrigt: Vi rekommenderar att 2 personer monterar komposten. Notera att locken (Ha, Hb, Hc, och Hd) är enklast att montera om komposten ligger ned på marken. Glöm ej att skydda färgen från skador med kartong eller liknande mjuk yta. Det kan finnas fler skruvar, muttrar & brickor i förpackningen än vad som egentligen krävs.

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- A Mount locking nuts J on one side of the threaded rods B. Tighten them only by handforce, don't use tools to tighten. (Remove any plastic covers protecting the threads first).

 B Fasten one end of the flat rod R to one of the A stands, use nut J and screw P. Note that
 the location of all holes on A are not symmetrical.

 C Insert the threaded rods B in the holes on A+R, with the nuts downwards.
- 2 Insert steel pipes C in threaded rods B.
- Insert the long plastic pipe D over one of pipe C. (see also sketch 1-3).
- 4 A Insert plastic pipe M on plastic pipe D.

B Insert gable E on D. Painted surface of the gable shall be downwards. If it's to hard to mount, try to insert it from the other side of the pipe instead.

C Insert insulation Fa on D, note that the ventilation hole in the insulation material must be in line with ditto in steelgable E.

D Insert plastic pipe L on D.

E Insert plastic plate K (plastic plate Kb for JK125) on D.

F Insert insulation Fb on D.

G Insert plastic plate K (plastic plate Kb for JK125) on D. Mount the plastic screws V and nuts U in the holes of the plastic plates: Push the plastic screws by force through the insulation. Tighten the nuts until insulation compresses approx 5mm

H Insert plastic pipe L on D.

I Insert insulation Fa on D.

J Insert gable E on D, note that the ventilation hole in the insulation material must be in line with the ditto in steel gable E. Painted surface of the gable shall be upwards.

K Insert plastic pipe M on D.

L Mount the other A +R on B.

M Fasten one end of the flat rod R to the un-mounted A, use nut J and screw P. Note that the locations of holes are not symmetrical on A.

N Mount locking nuts J on the treads on rods B, use only hand-force, don't use any tools for tightening yet.

O Raise the compost up on the stand carefully.

P Tighten locking nuts J rather hard, use 2pcs spanner 13 mm or a 2pcs adjustable spanners. Best result will be achieved if 2 persons help each other to tighten the locking nuts!

Now we recommend you to lay down the becoming compost barrel on the ground (like in sketch 5 and 8), it really simplifies the mounting of all the lids and diagonal flat rod in the next coming chapters. Don't forget though to protect the painted surfaces from damages, please work on a soft base.

- A Mount the double lid Ha with self-threading screws X. Turn the double lid Ha so that you are having the handles facing against you, when you have the mounting holes in A in the back (see sketch 5 and 8). Easiest if one pushes downwards and one uses the screwdriver. Fitting on the isolation can vary depending on the age of it, it may shrink a little bit by time. Adjust octagonal isolations so they are in the correct position and not over the ventilation holes. (Turn them around the centre axle).
 - **B** Mount lid with the excenter lock (Hd) beside double lid (Ha). Turn it so the excenter locks match each other.
 - **C** Mount the lids Ha and Hb so you get the handles symmetrically placed around the compost, use the self-threading screws X, and don't tighten them hard! When all lids are mounted, then tighten the screws.
- Insert the plastic screws V through the holes in steelgable E and press them with force through the insulation Fa. Use plastic washer T and plastic nut U on the inside. Tighten until you have compressed the insulation approx 5mm. Notice! Ventilation hole in steel gable E must be in line with the ditto in insulation Fa (also see sketch 6 and 7).
- 8 Mount diagonal flat rod Q, use nut J (4pcs) and screw P (4pcs).

Parts JK125 / JK270			Joraform AB 2013-04-05	
	Ha (1x)	Metal	E (2x)	JK270 Only! K (2x)
	Hb (3x)	Insulation	Fa (2x)	A (2x)
	Hc (2x)	Insulation	Fb (1x)	L (2x)
	Hd (1x)		B (2x)	M (2x)
	Q (2x)		C (2x)	X (28x)
	R (2x)		D (1x)	Plastic T (12x)
	P (6x)	60	J (10x)	Plastic JK125 only! Kb (2x)
Plastic	JK270: V (20x) JK125: V (16x)	Plastic	JK270: U (20x) JK125: U (16x)	