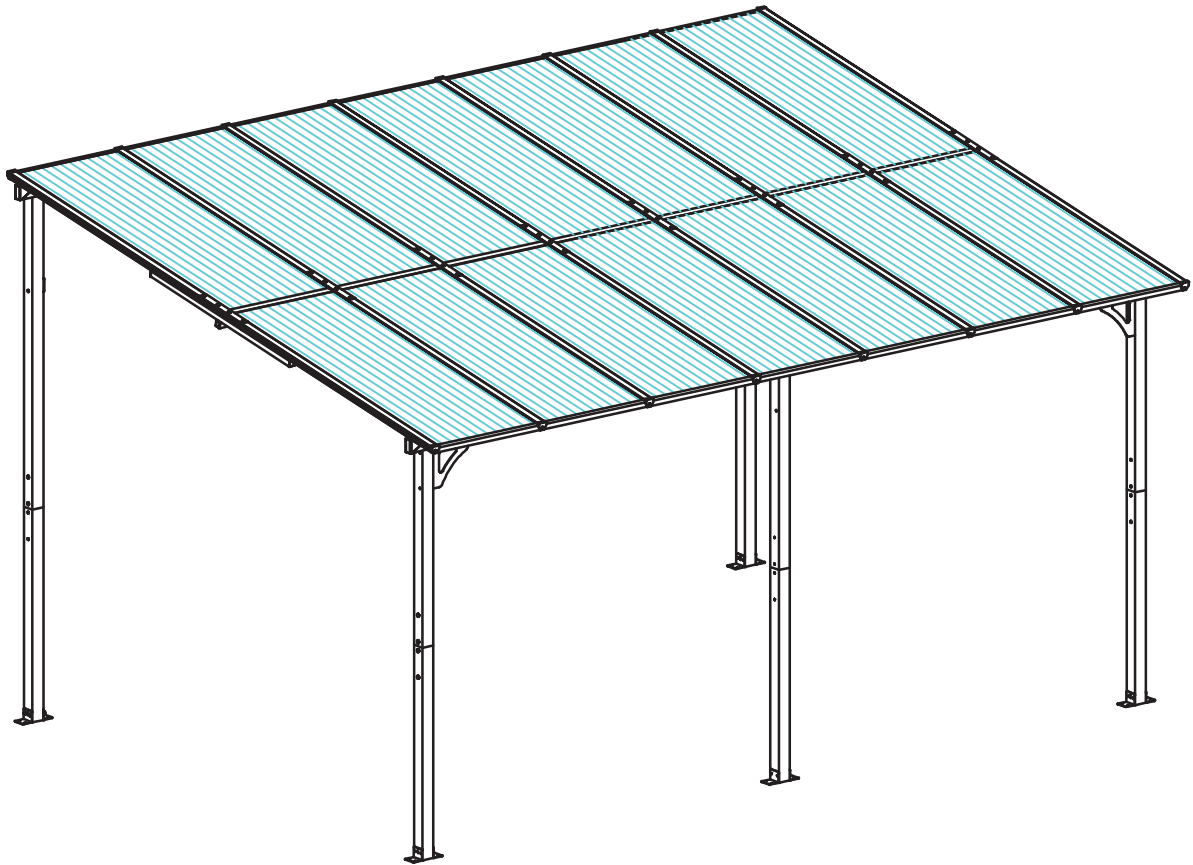


ASSEMBLY INSTRUCTIONS SS16304BK


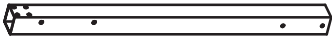
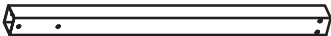





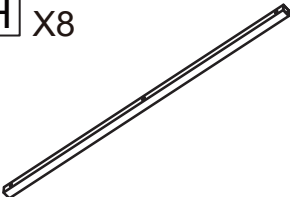
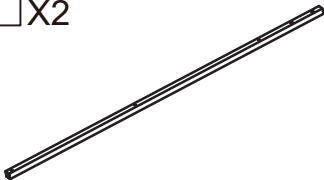



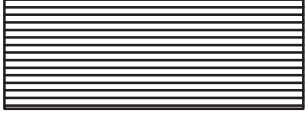



















10'X14' Attached Pergola

Thanks for choosing our product. Please kindly check parts listed below and read this manual carefully, then assemble them step by step. Please feel free to contact us for any questions.

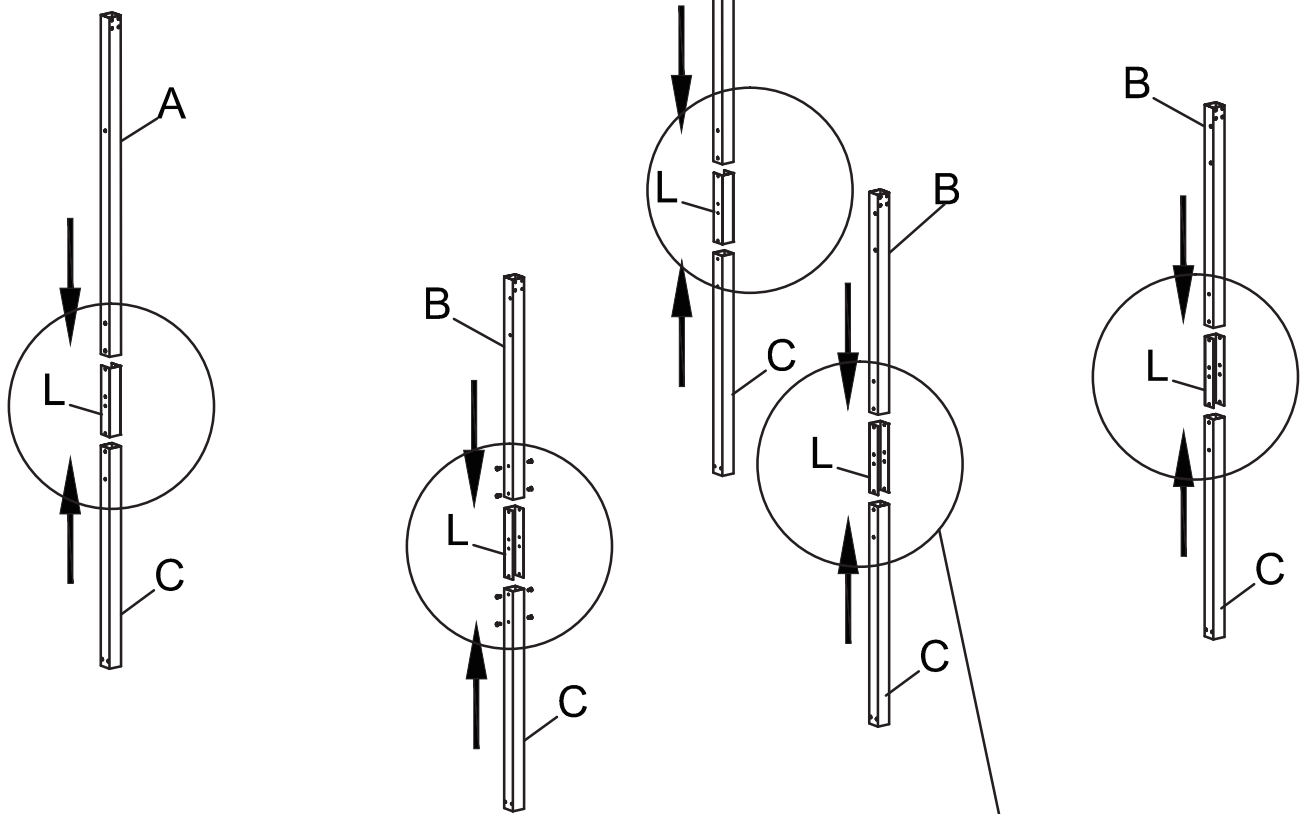


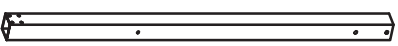
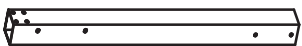
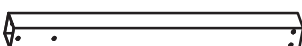


Attention

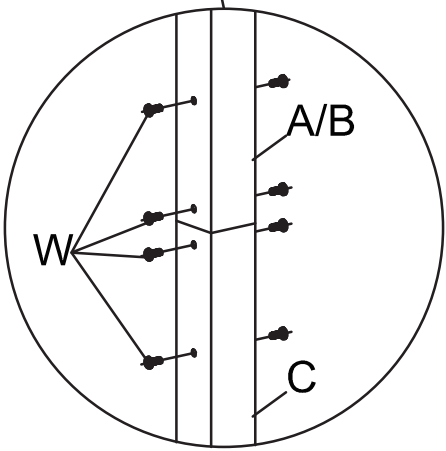
1. We care about every customer's using experience, please feel free to chat us if has anything missing or damaged or any advice, efficient solution would be offered soon.
2. Recommend 3-4 person to assemble togther.
3. Please use ladder when you install the top.
4. Please keep your children away when you assembly. This item contains small parts which can be swallowed by children.

Parts List				
A X2  Top Back Leg	B X3  Top Front Leg	C X5  Bottom Leg	D X4  Side Beam	
D1 X2  Middle Beam	E X16  Board Arm	F X14  Board Protection	G X7  Middle Board Connection	
H X8  Arm Connection	I X2  Arm Hold Tube(Side)	I1 X1  Arm Hold Tube(Middle)	J X2  Arm Hold Tube Connection	
K1 X7  Back UV Protected Board	K2 X7  Front UV Protected Board	L X5  Leg Connection	M X12  Wall & Beam Connection	
N X4  Back Connection	O X2  Right Beam Hold	P X2  Left Beam Hold	Q X16  Arm & Beam Connection	
R X16  Arm Protection	S X8  Arm Up Connection	T X8  Arm Down Connection	U X4  Beam Plug	
V X18  Hold Plug	W X179  Bolt M6*5mm	X X24  Bolt M6*35mm	Y X20  Bolt M6*15mm	
Z1 X32  Bolt M6*40mm	Z2 X10  Bolt M6*70mm	Z3 X1  Allen Wrench	Z4 X1  Middle Wall Connection	Z5 X6  Expansion Bolts

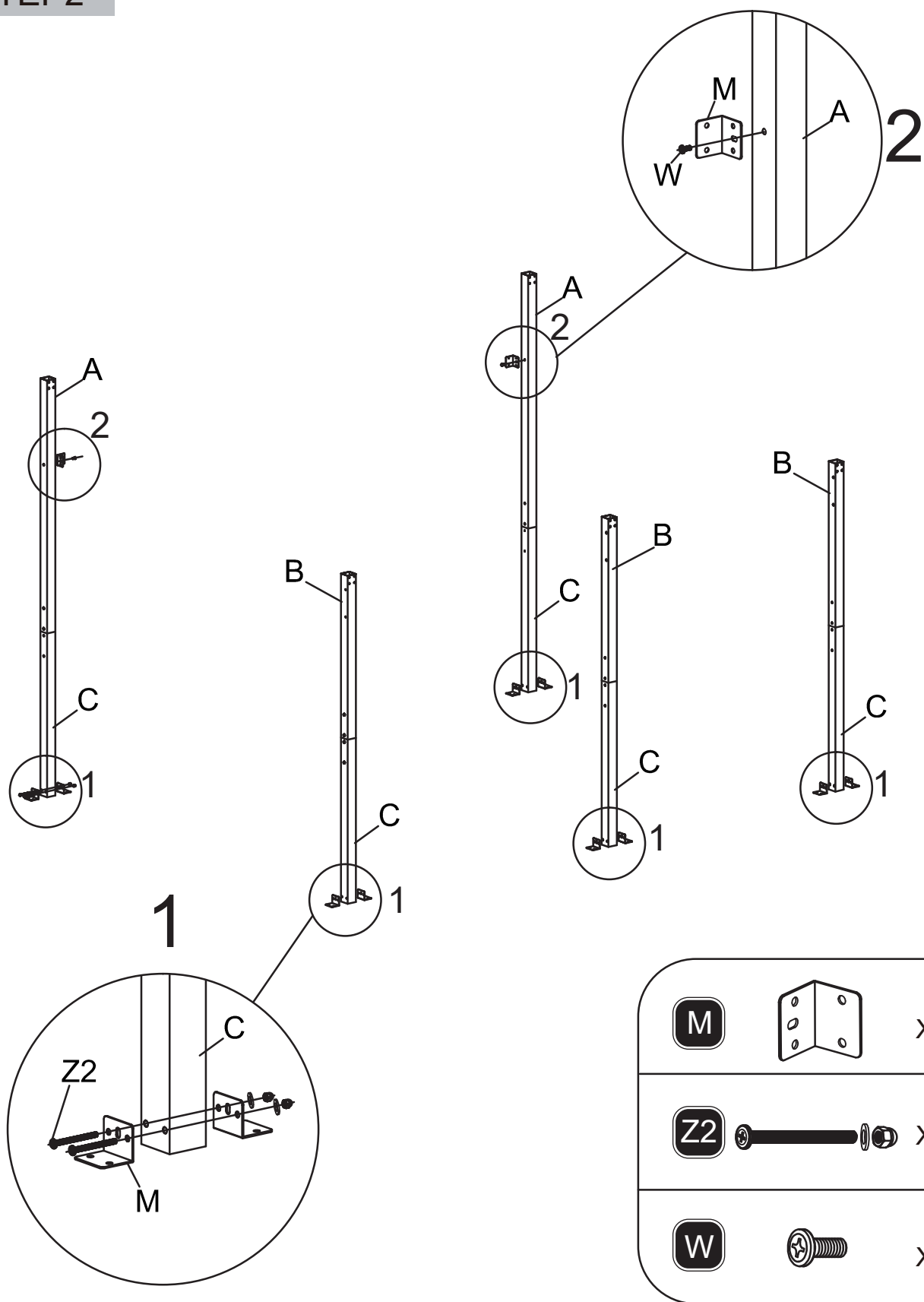
STEP1



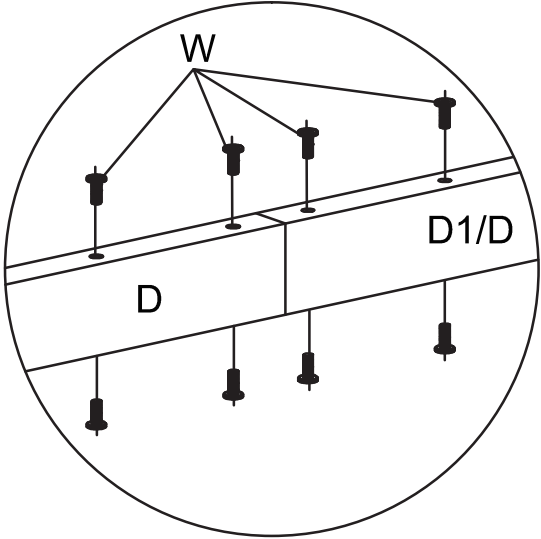
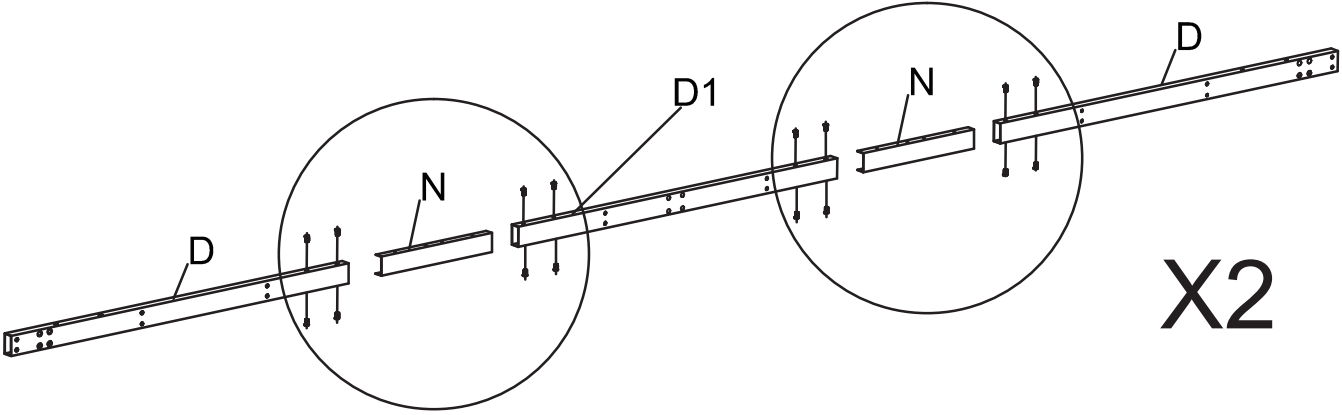
A		X2
B		X3
C		X5
L		X5
W		X40







STEP2



STEP3



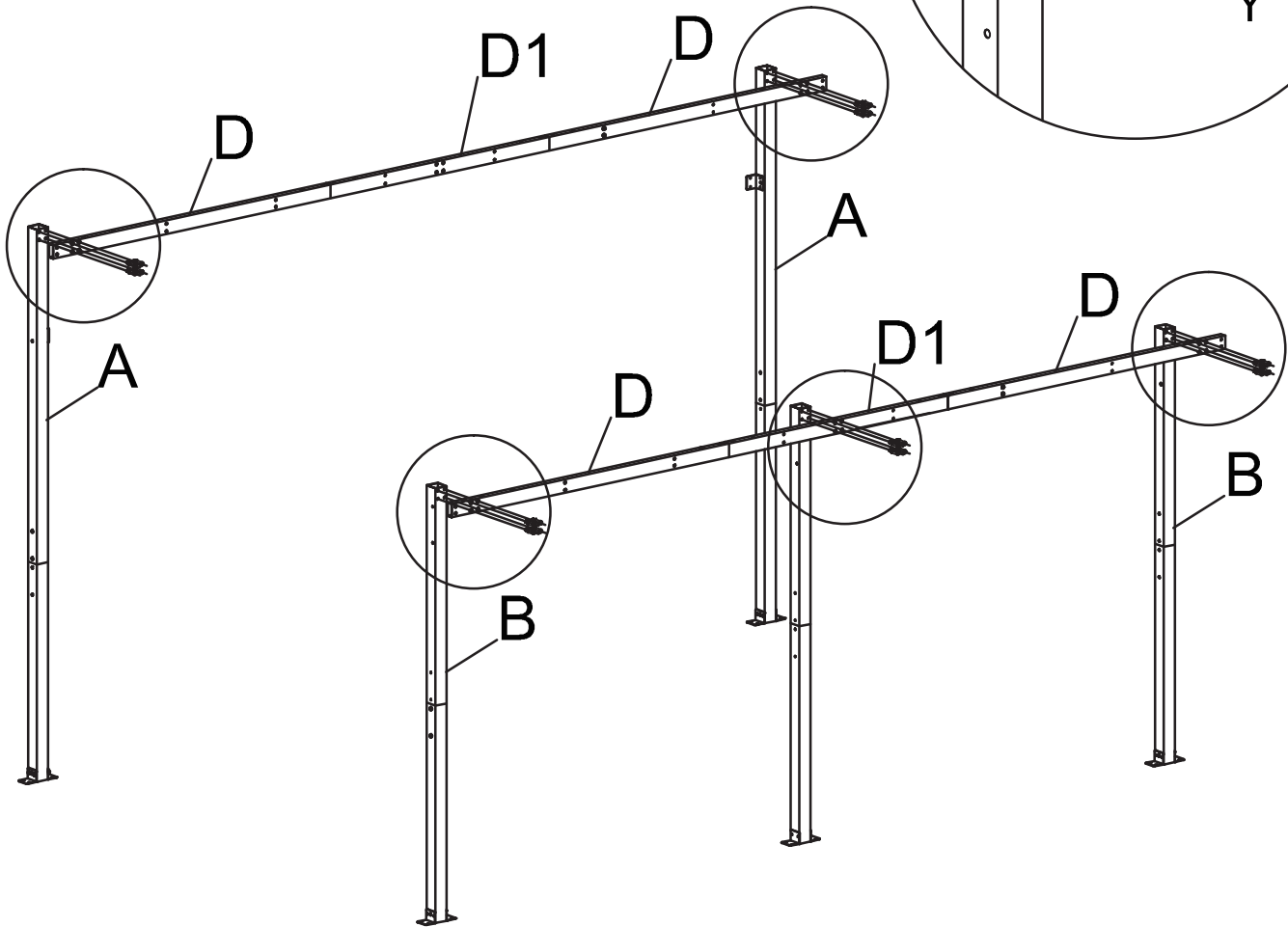
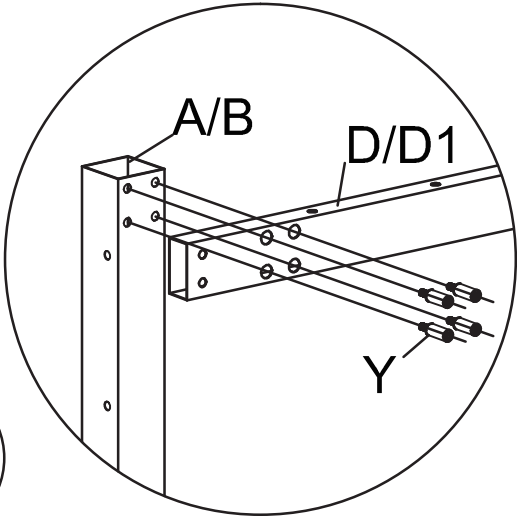
D		X4
N		X4
W		X32
D1		X2

STEP4





Y

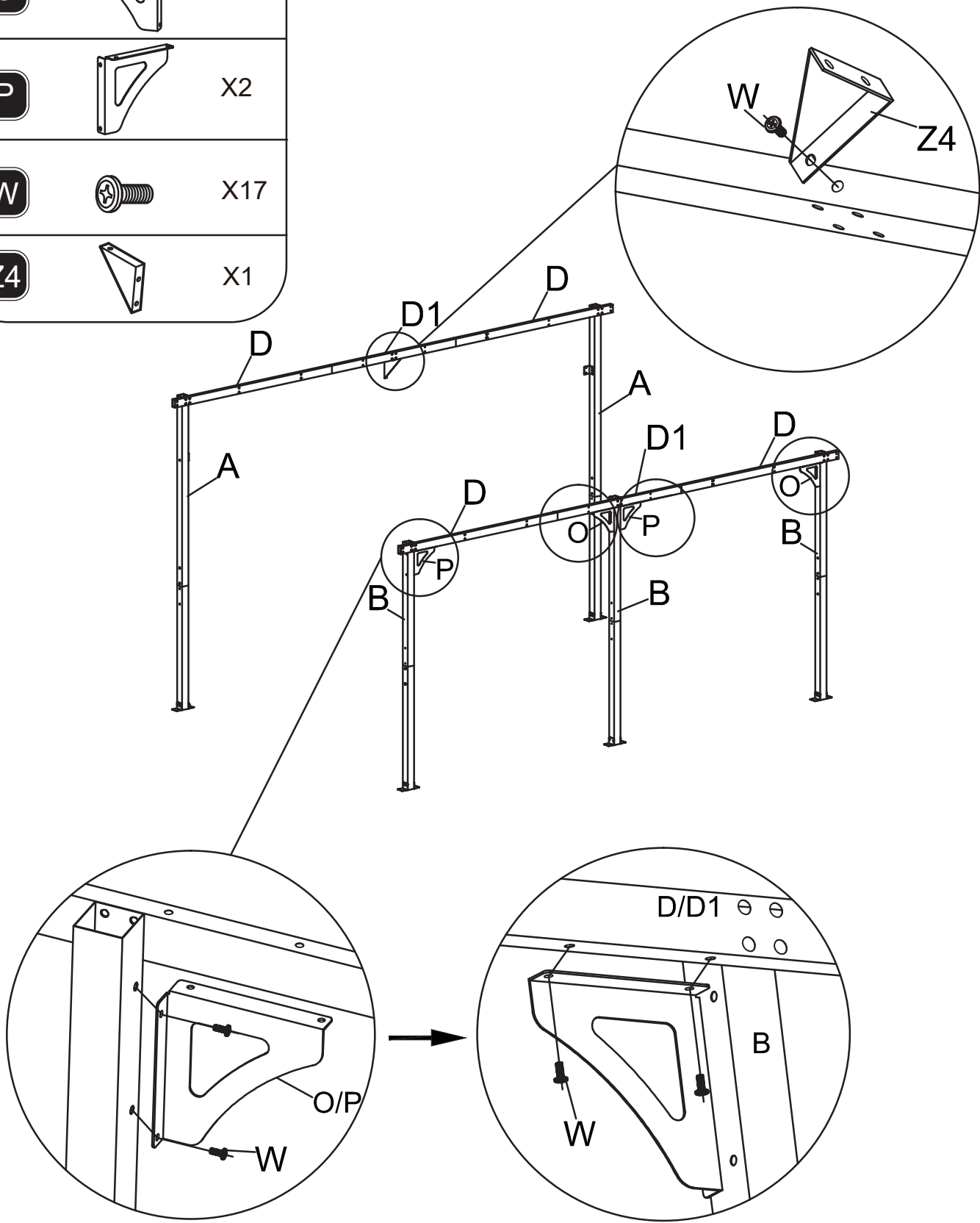


X20

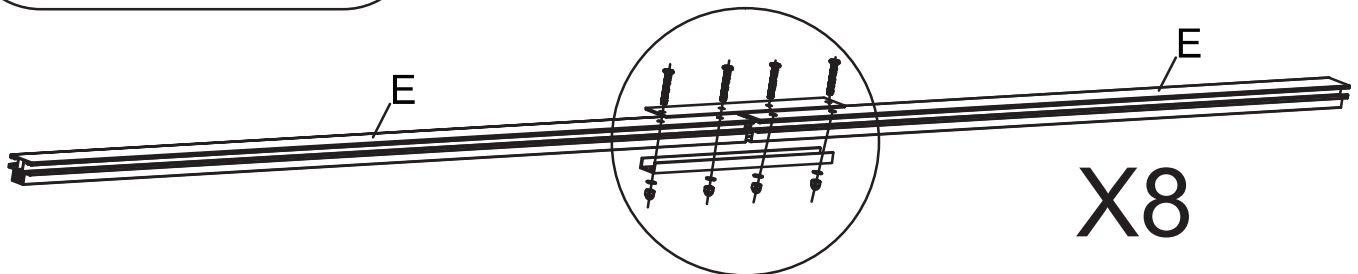
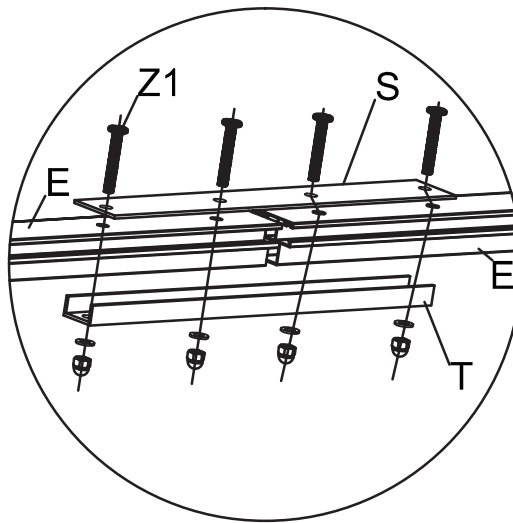
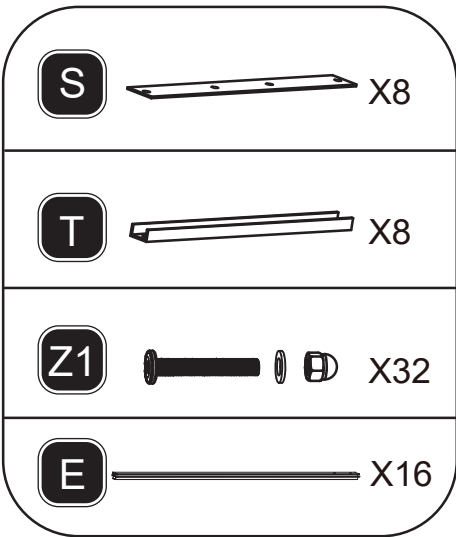


STEP5

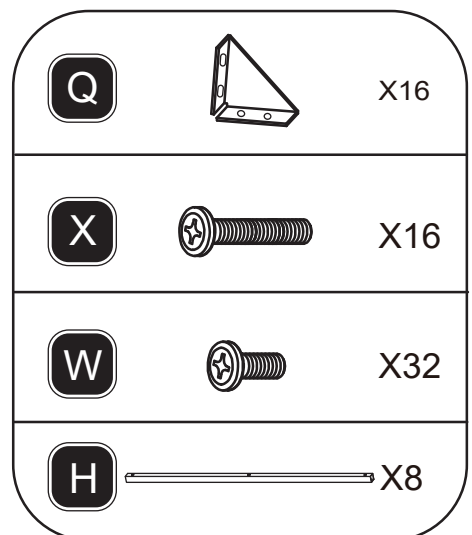
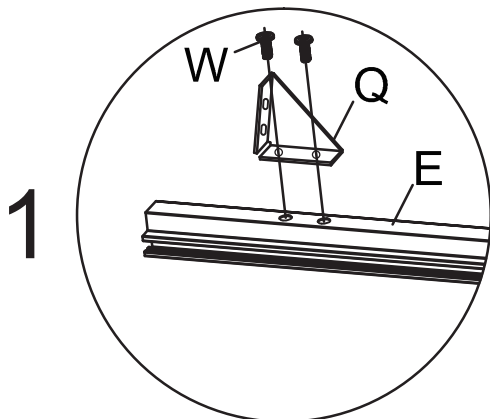
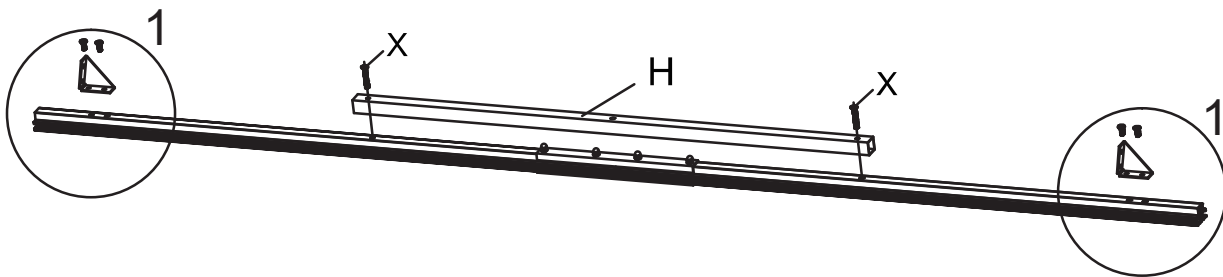
O		X2
P		X2
W		X17
Z4		X1



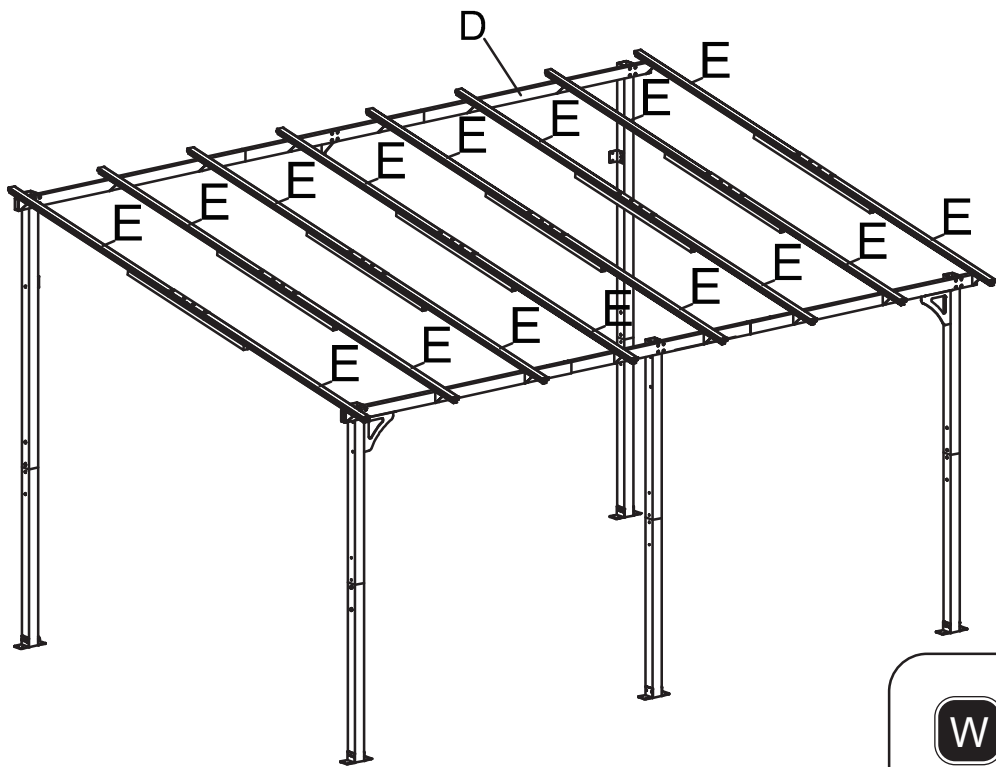
STEP6



STEP7



STEP8



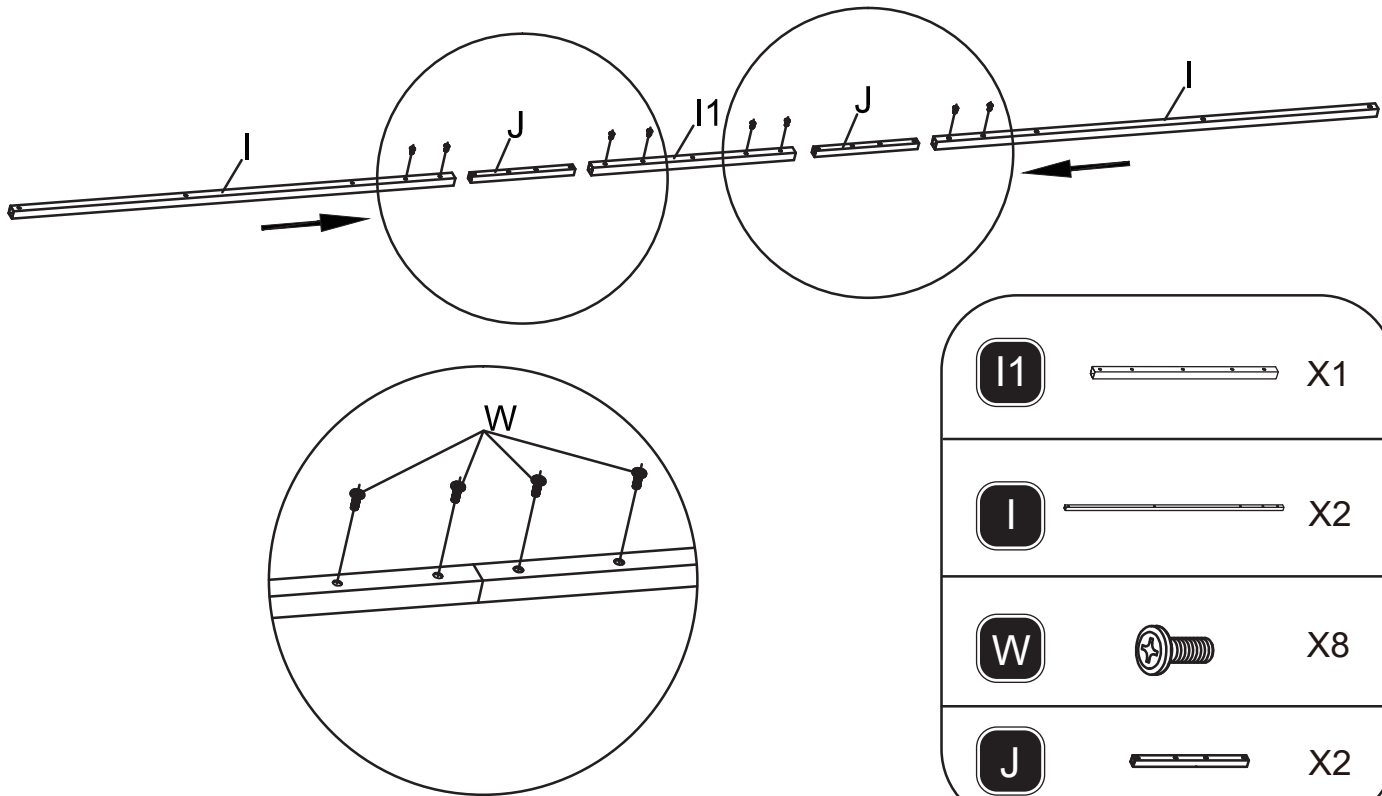
TIPS:Part Q is used by slotted holes that please use the same sides of both holes to make top side of Q higher than Part D . Slotted holes will support the cover board more strongly.

W

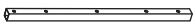


X32

STEP9



I1



X1

I



X2

W



X8

J



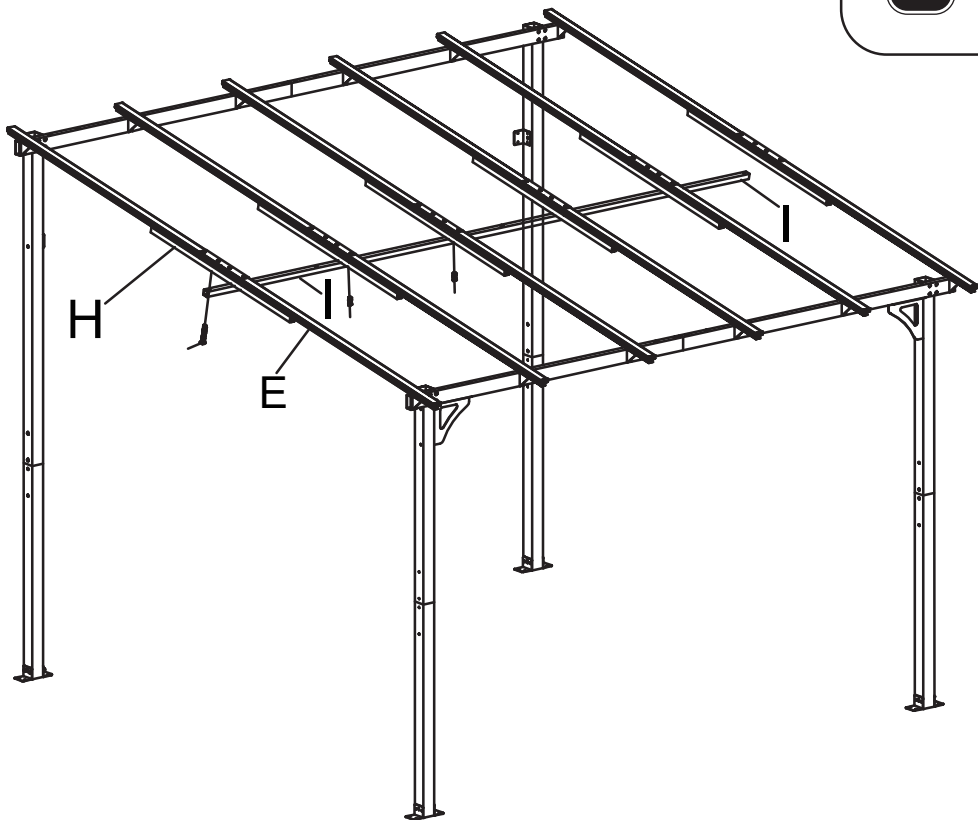
X2

STEP10

X

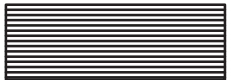


X8

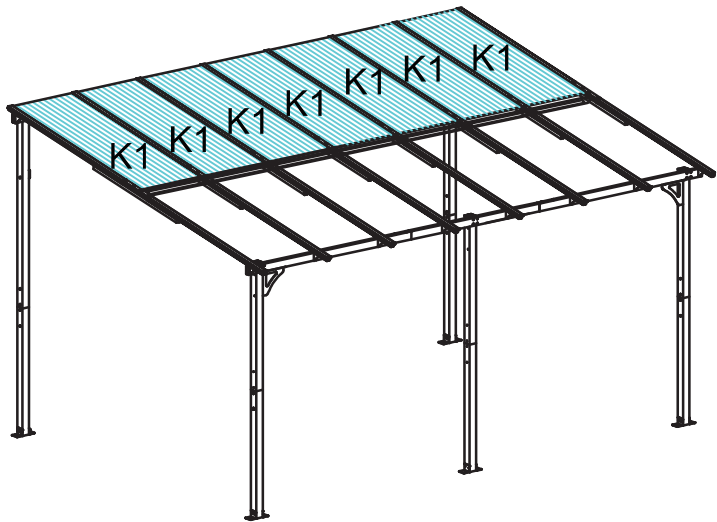
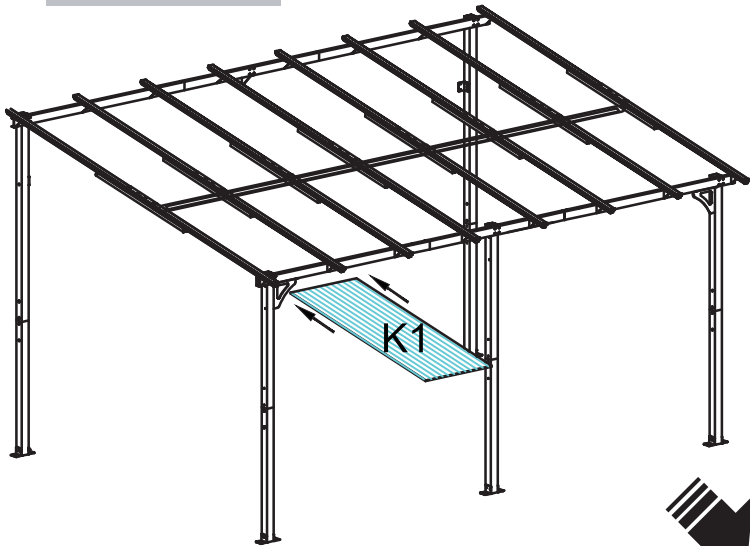


STEP11




K1

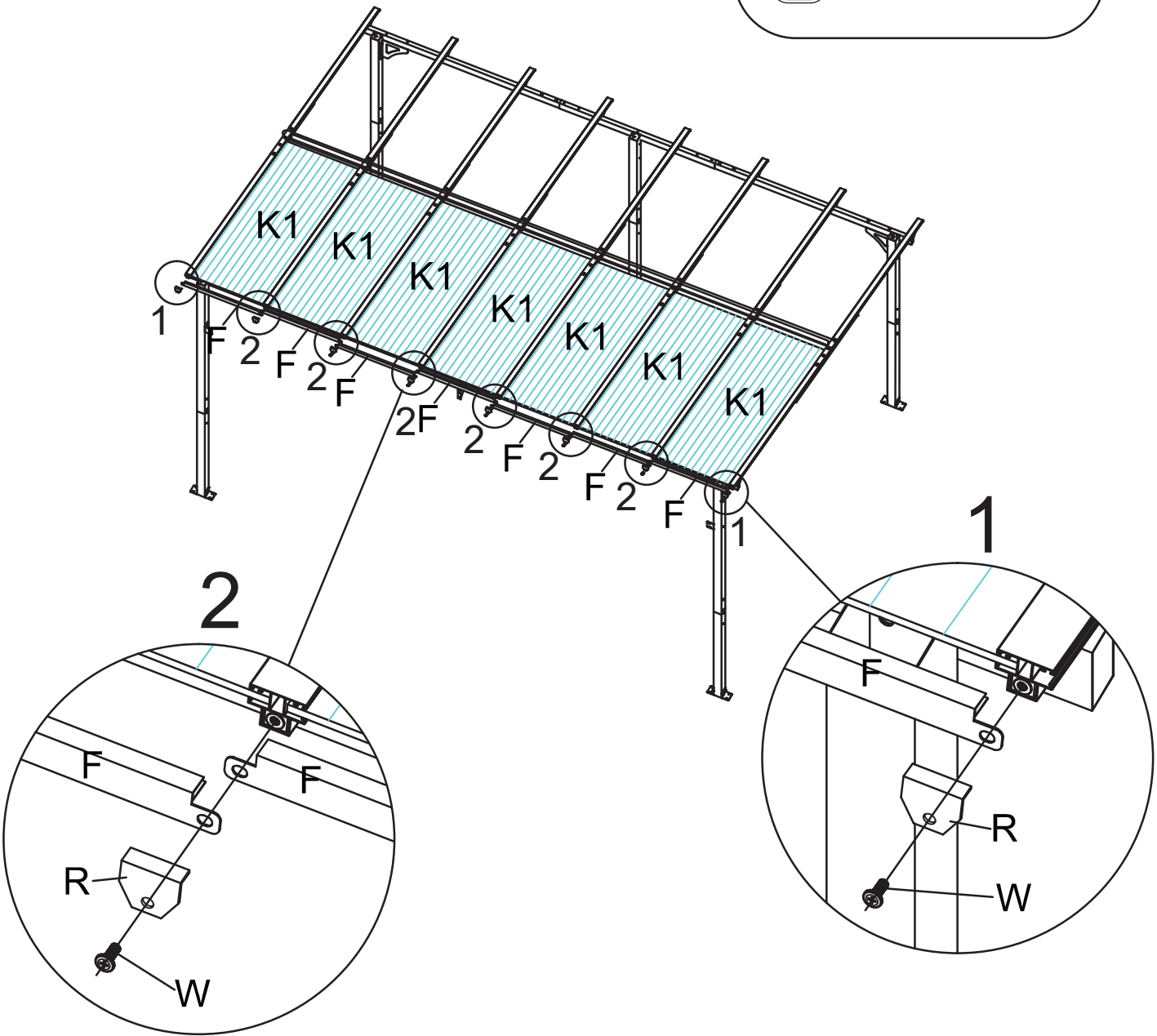


X7



STEP12

R		X8
W		X8
F		X7

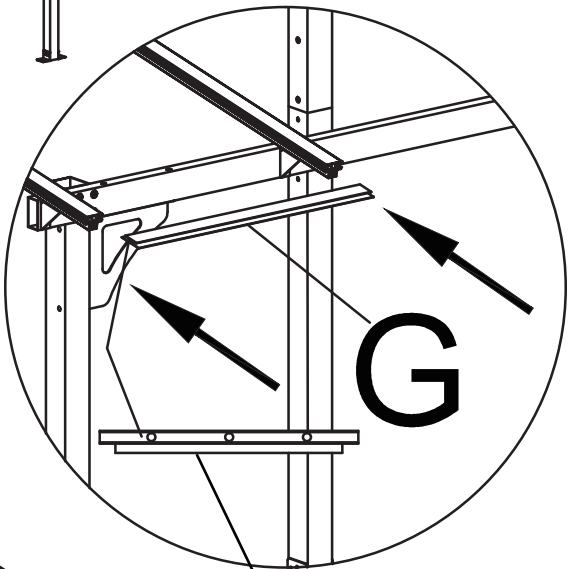
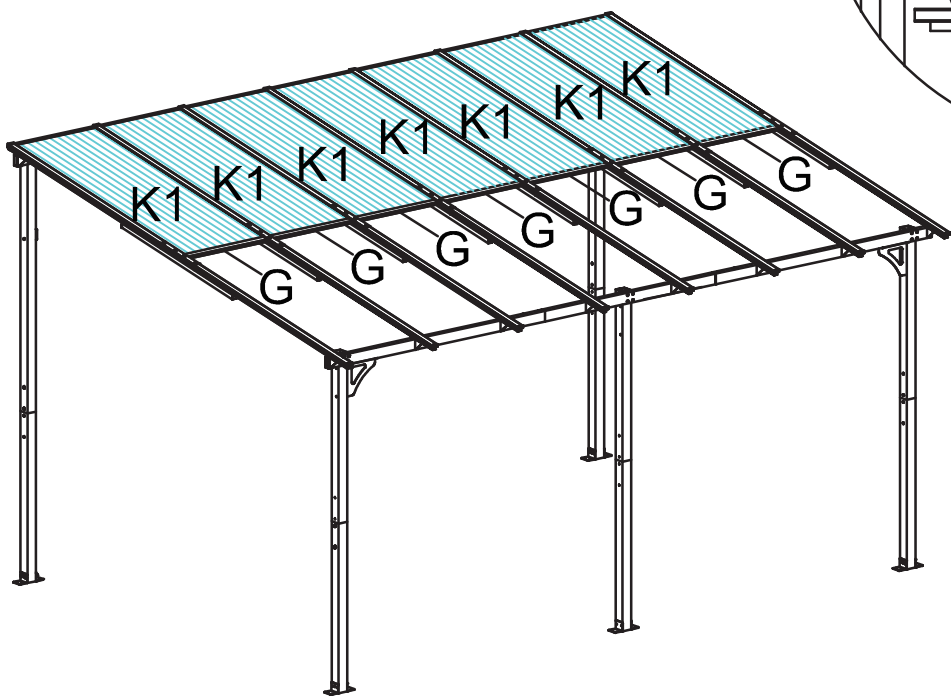
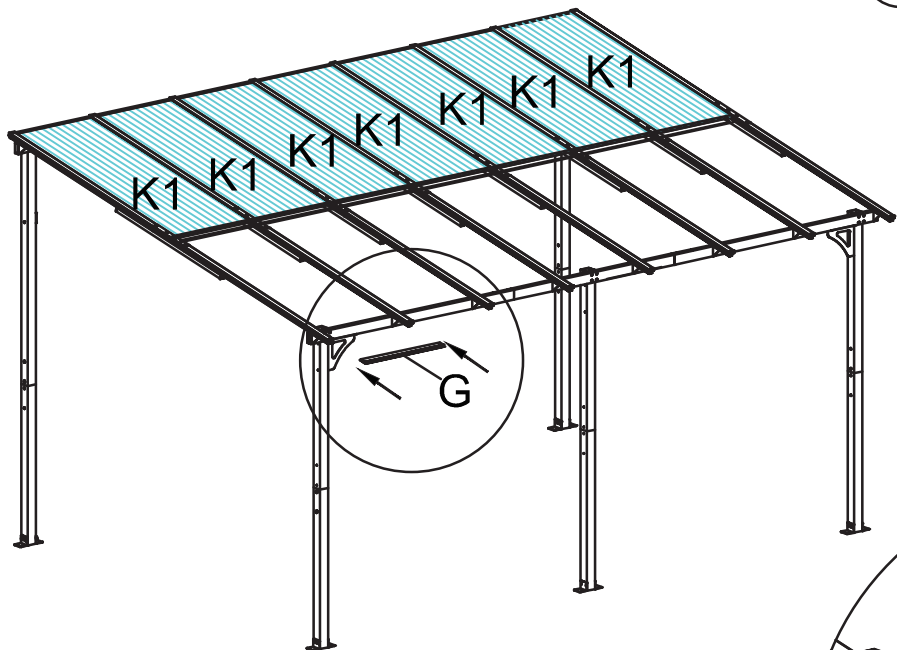


STEP13

G



X7



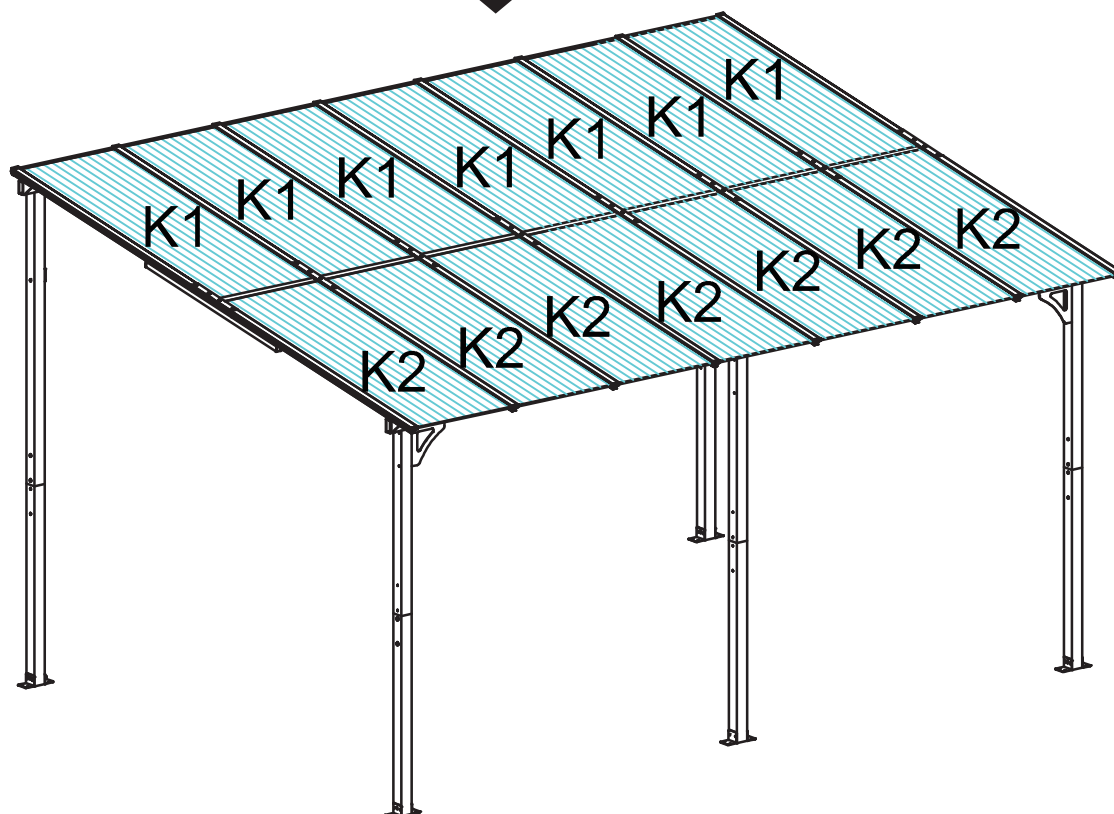
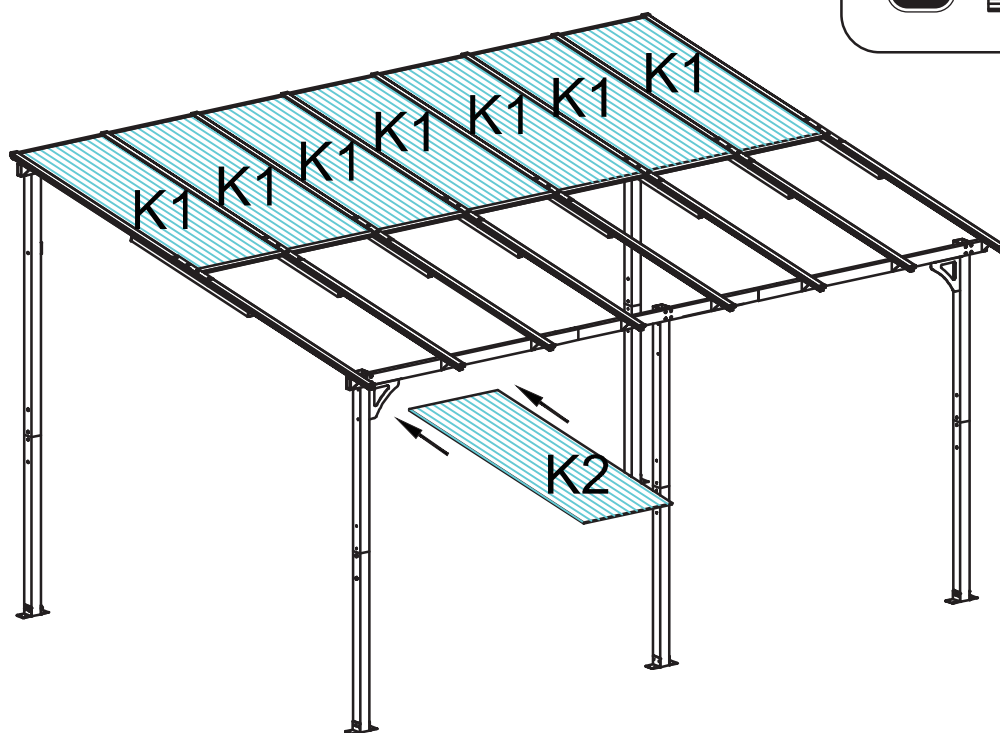
Up the side with
leaking hole

STEP14




K2

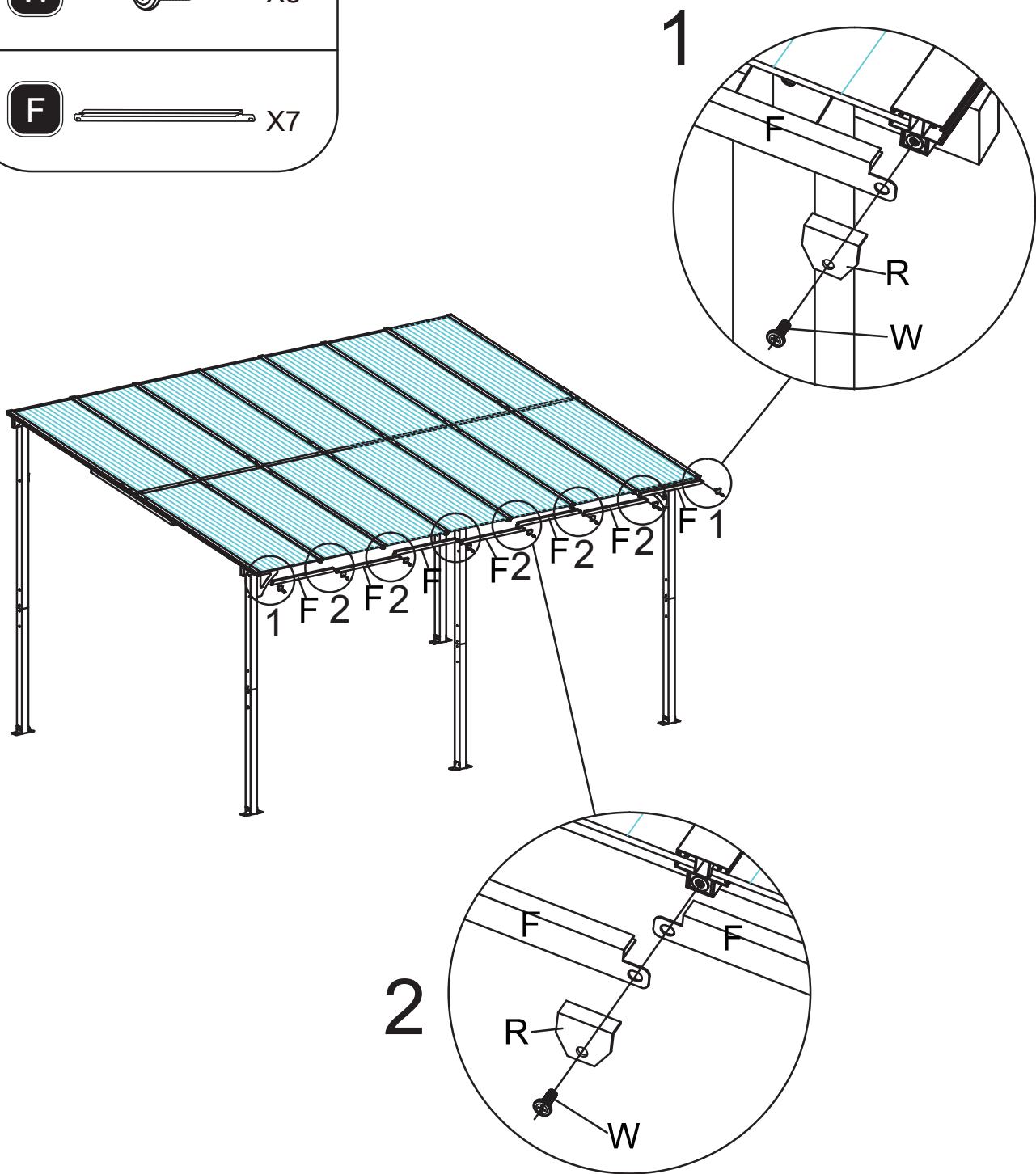


X7







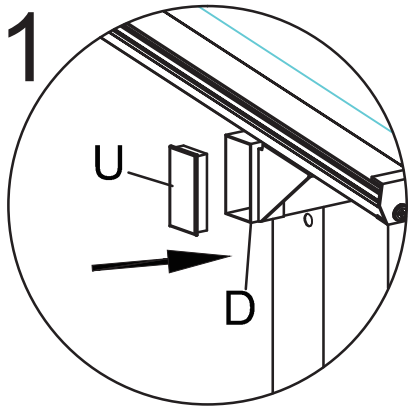
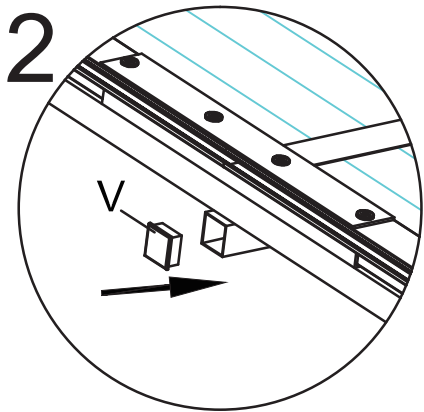
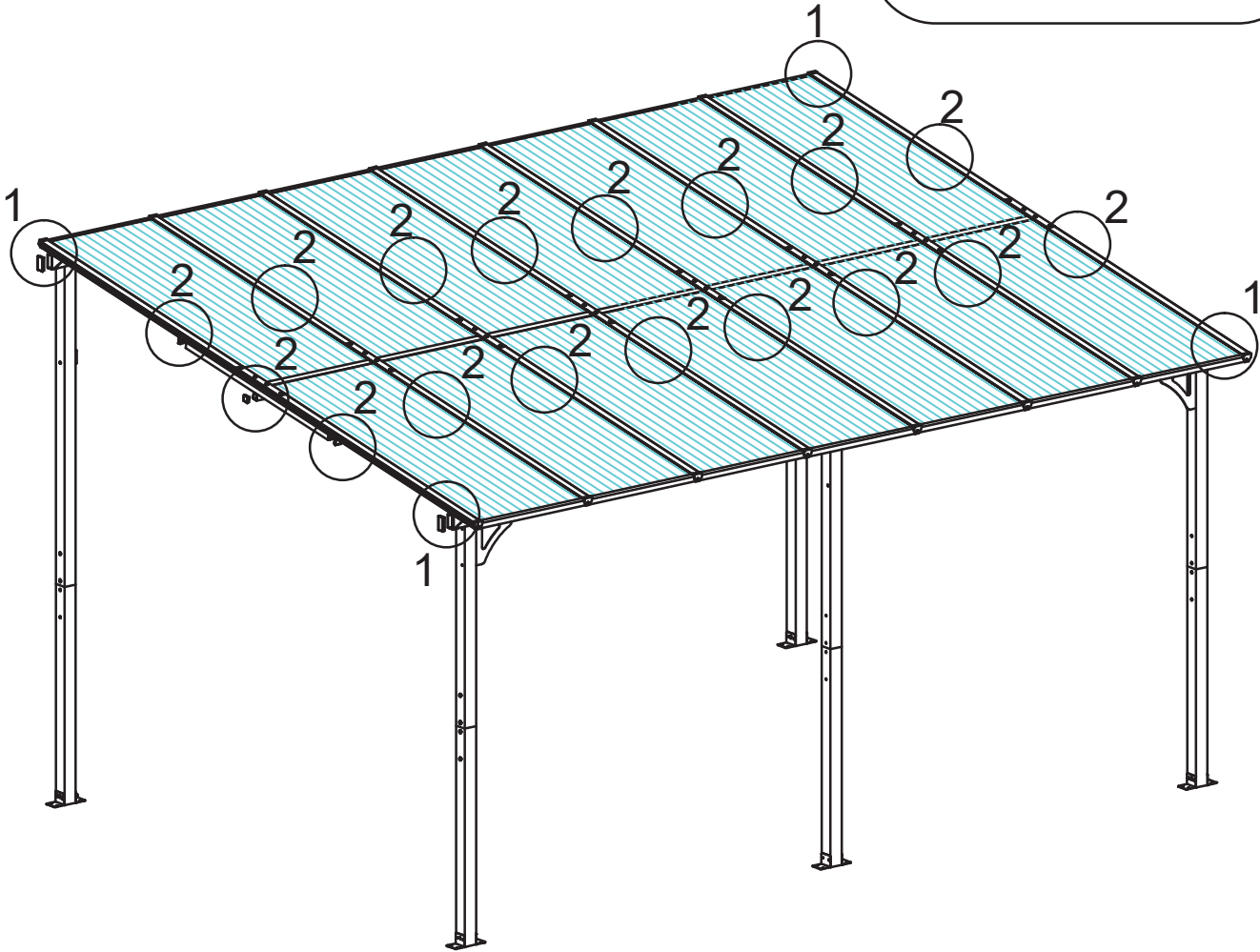
STEP15

R		X8
W		X8
F		X7



STEP16

		X4
		X18



STEP17

