

LIMITED WARRANTY:

PERMASTEEL INC. Guarantees that this Product shall be free from defects in workmanship and materials, for a period of 90 Days from the date of original purchase. Our obligation under this warranty shall be limited to replacement of parts during the warranty period. Our liability shall not extend beyond replacement of parts. This warranty excludes normal wear & tear such as paint loss, discoloration and rust on product and its parts or components, and any damage arising from any of the following, negligent use or misuse of the Product, use contrary to this User's Manual, or alteration by anyone other than Permasteel Inc. All warranty coverage is void if this cooler is ever used for commercial or rental purposes; this warranty is valid only in the USA. The warranty period of 90 Days shall not be extended or renewed by the repair or replacement of parts or compensation for the Product. If your Product is defective or otherwise requires service or parts, please call Permasteel Customer Service at (888)-287-0735, between 8:00 a.m. and 5:00 p.m. PST. Email: [service@permasteel.net](mailto:service@permasteel.net) or visit us at [www.permasteel.net](http://www.permasteel.net)

Permasteel Inc. will ship parts free of charge for a period of 30 days from date of purchase, Consumer is responsible for **shipping & handling and processing** of warranty claims after 30 days of purchase date. proof of purchase like purchase receipt must accompany any service request.

CARE & MAINTENANCE

Manufacturer recommends the following care & maintenance:

- Cooler must be drained of water and completely dried in and out with a soft-clean cloth after every use.
- When not in use for prolonged periods of time it is recommended to store in an enclosed dry place such as a storage shed or garage.
- During the season when using cooler frequently it is recommended to use a weather-proof cover to cover cooler when not in use.
- Periodically apply a light coat of automotive wax to protect & prolong the life & finish of the cooler.
- For further care & maintenance tips or questions please call customer service at 888-287-0735 or email us at [service@permasteel.net](mailto:service@permasteel.net) or visit us at [www.permasteel.net](http://www.permasteel.net)

Owner's Manual  
CONTACT US

Questions? Need parts?  
We are here to help!

Permasteel Customer Service  
Tel: 909-287-0730  
Fax: 909-287-0733  
Email: [service@permasteel.net](mailto:service@permasteel.net)

Monday-Friday  
8:00am-5:00pm (Pacific Standard Time)

Owner's Manual



STEEL 80QT COOLER  
MODEL#PS-203-F1

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OWNERS MANUAL

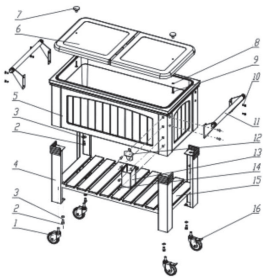
Model PS-203-F1

Please do not return this product to place of purchase. For technical assistance on assembly or replacement parts, call PERMASTEEL INC.

Toll free at 888-287-0735

8:00am to 5:00pm PST Monday to Friday; or for expedited replacement parts order, fax the attached completed part replacement form to 909-287-0733; or email [service@permasteel.net](mailto:service@permasteel.net) for assistance.

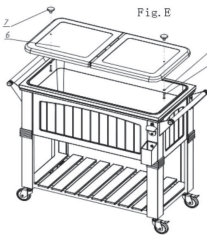
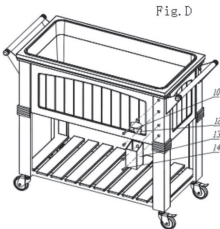
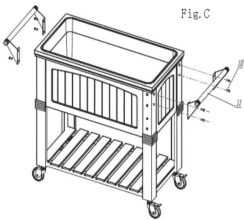
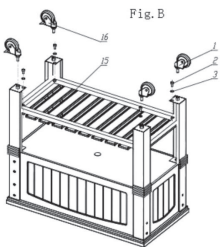
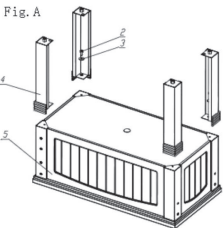
PARTS LIST:



Note: Parts 7, 8 & 9 are attached to lid (part 6)  
Part 14 is attached to main body (part 5)

Item	Description	Qty
1	Caster	2
2	M8X16 Hex Socket Bolt	8
3	M8 washer	8
4	Legs	4
5	Main Body	1
6	Lid	1
7	Lid Handle	2
8	Washer	2
9	M5X35 Phillips Screw	2
10	M6X16 Hex Socket Bolt	10
11	Handle	2
12	Bottle Opener	1
13	Bottle Cap Catcher	1
14	M6X16 Shoulder Bolt	2
15	Bottom Panel	1
16	Caster W / Brake	2

TOOLS REQUIRED: Allen wrench



ASSEMBLY INSTRUCTIONS:

- Please make sure all parts are accounted for before beginning assembly.
- Fig A: place main body (part 5) up-side down on a clean soft surface and attach legs (part 4 ) to main body (part 5) using 4pcs M8x16 hex socket bolts (part 2 ) and 4 pcs M8 washers (part 3) NOTE: DO NOT FULLY TIGHTEN THE BOLTS UNTIL THE BOTTOM PANEL HAS BEEN LIGNED-UP AND ATTACHED IN NEXT STEP.
- Fig B: Attach bottom panel (part 15 ) to legs (part 4) using 4 pcs M8X16 hex socket bolts (part 2 ) and 4 pcs M8 washers (part 3) Attach caster (Part 1) and caster w/brake (part 16 to legs (part 4) by threading into threaded holes. NOTE: TIGHTEN ALL THE BOLTS THAT WERE LEFT LOOSE FROM PREVIOUS STEPS.
- Fig C: Turn over entire assembly right side-up Attach handles (part 11) to main body (part 5) using 8pcs M6X16 hex socket bolts (part 10)
- Fig D: Attach bottle opener (part 12) to main body (part 5) using 2pcs M6X16 hex socket bolts (part 10) Attach bottle cap catcher (part 13) to main body by sliding down on PRE-INSTALLED MX16 shoulder bolts (part 14)
- Fig E: Turn over Lid (part 6) and detach 2 pcs M5X35 Phillip's screw & washer (part 8 & 9) from lid handles (part 7) and place handles on top of lid and re-attach with previously removed screws.
- Clean inside and out with soft cloth, your cooler is ready to use and enjoy.

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