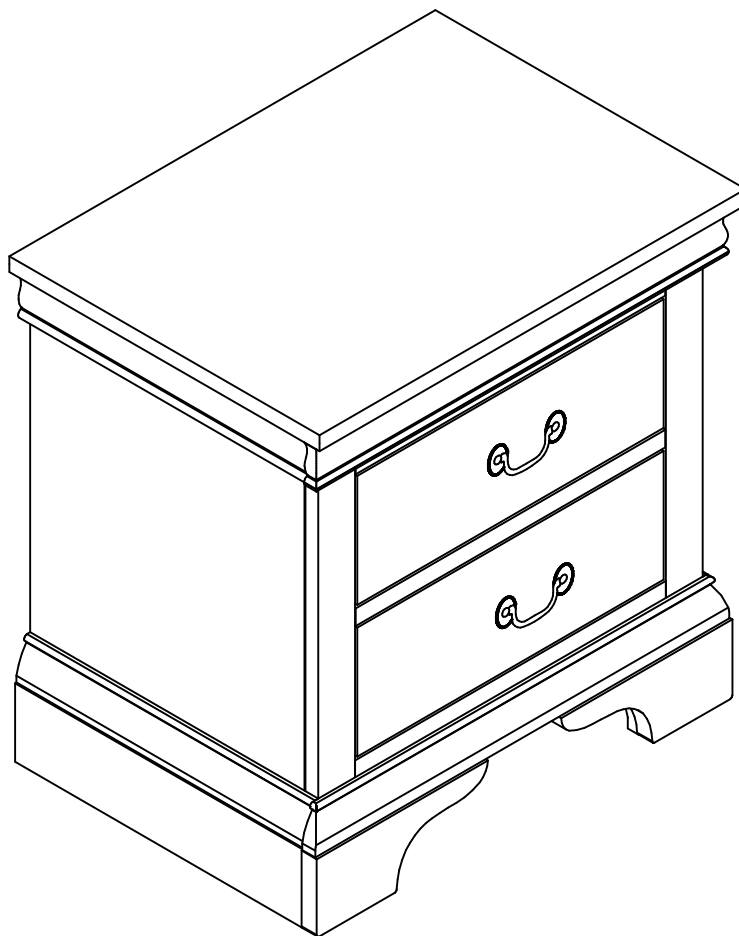


ASSEMBLY INSTRUCTION

MODEL:#SPH00059
#SPH00060
#SPH00061

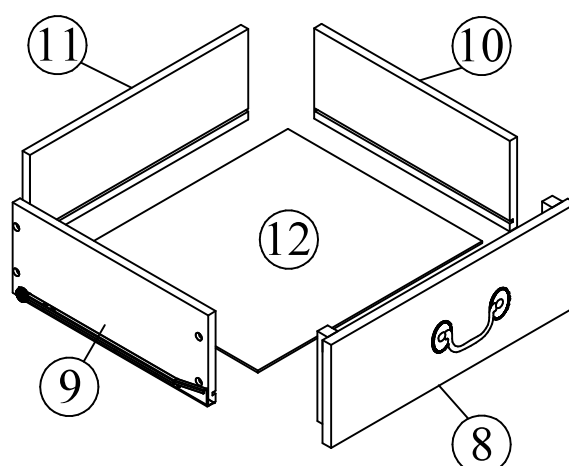
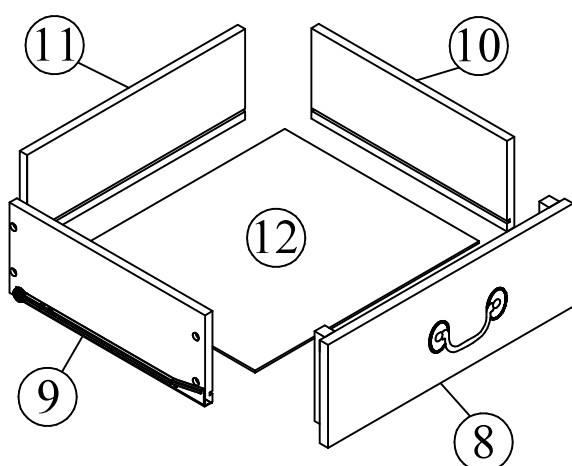
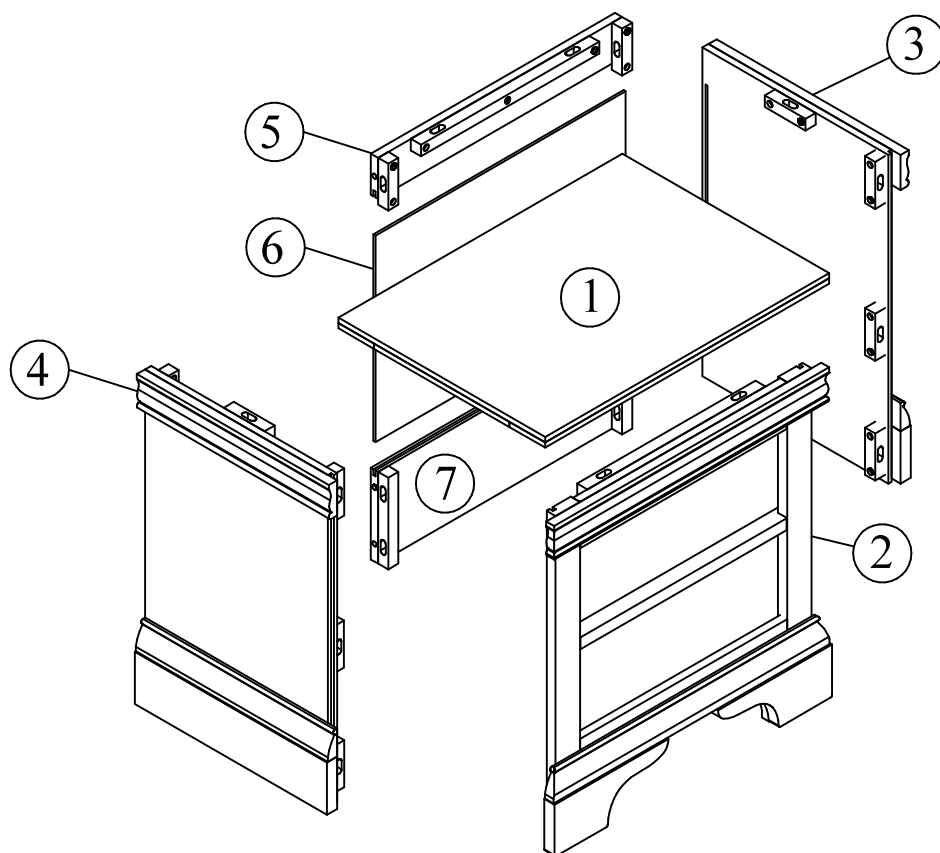
*****Do not fully tighten screws until fully assembled*****



Attention:

***Some number parts listed on the instruction sheet may not be parts bag as they may already be assembled.
Carefully check parts and packing materials prior to ordering replacements.

COMPONENT PARTS

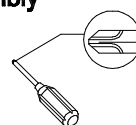


Hardware List

A		Ø1/4"*35mm	Bolt	18 pcs
B		Ø1/4"	Flat washer	18 pcs
C		Ø1/4"	Spring washer	18 pcs
D		M4	Allen key	1 pc
E		Ø8*20mm	Screws	16 pcs

Philips head screwdriver required for assembly

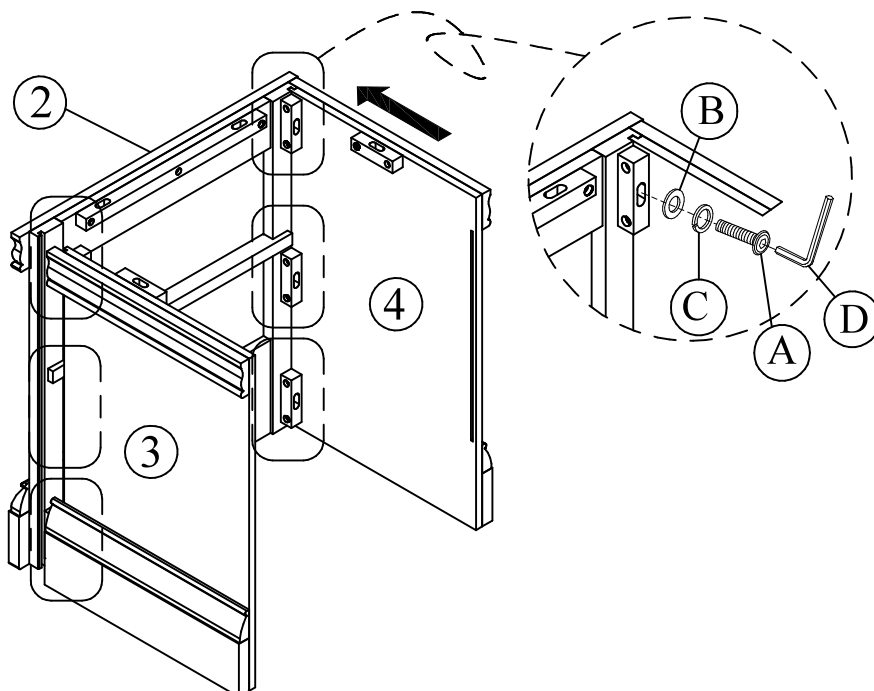
(not included)



*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

STEP 1

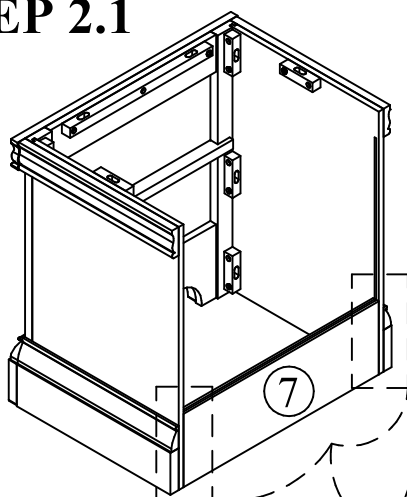
A*6	B*6	C*6	D*1
			



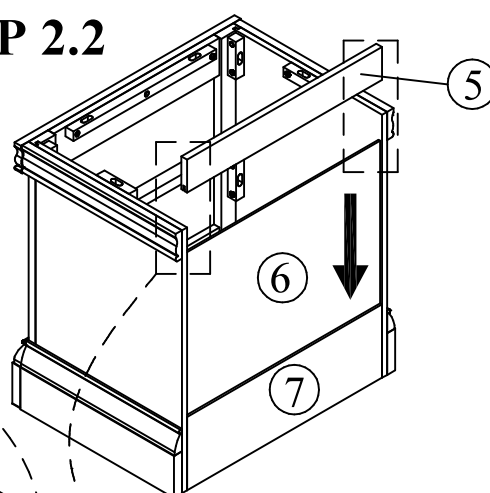
STEP 2

A*6	B*6	C*6	D*1
			

STEP 2.1



STEP 2.2



STEP 3

A*6



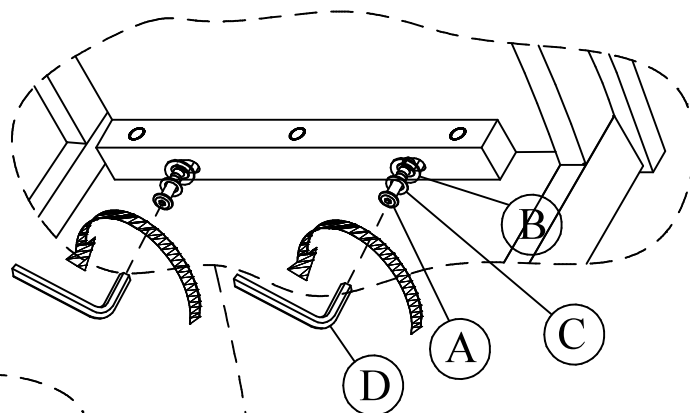
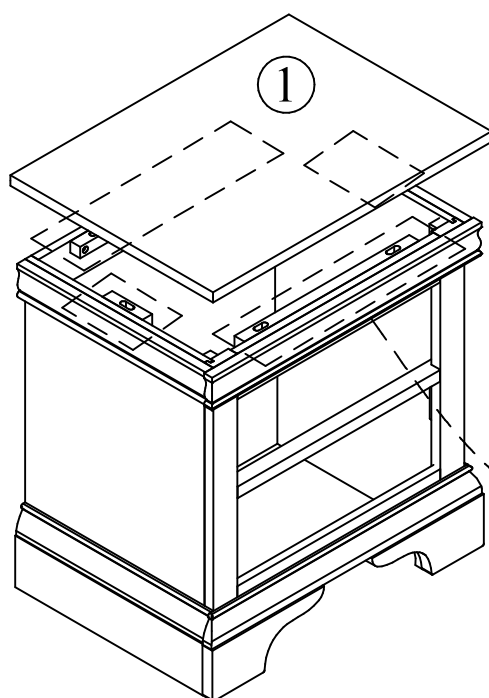
B*6



C*6

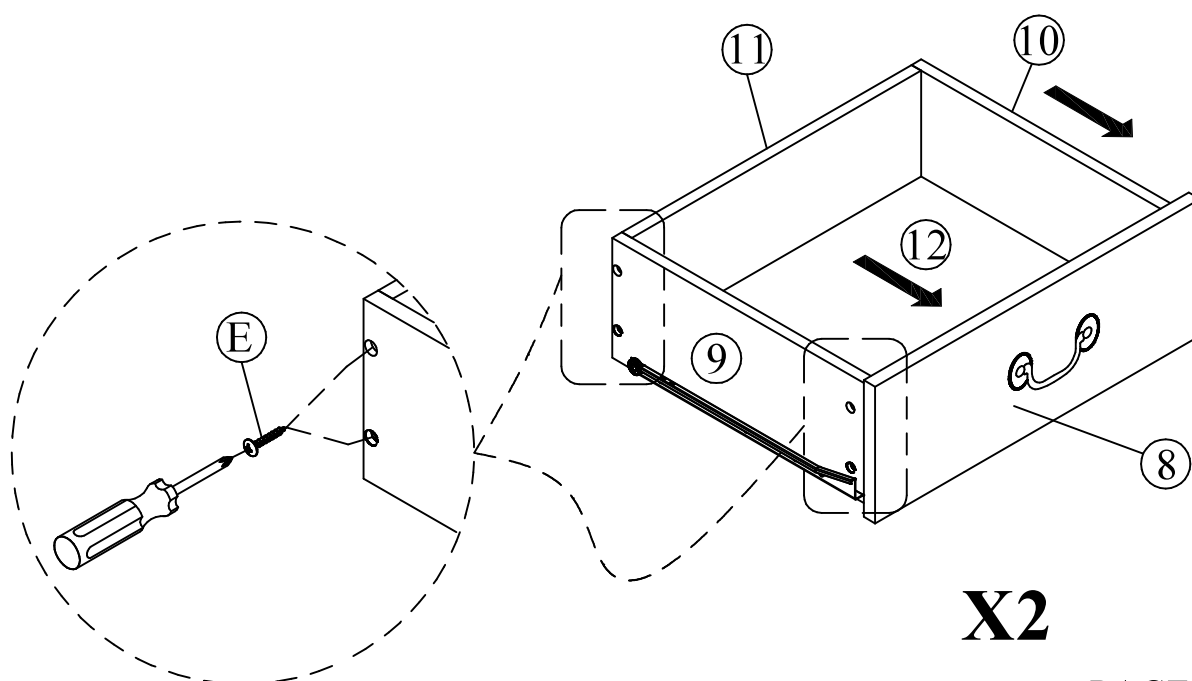


D*1

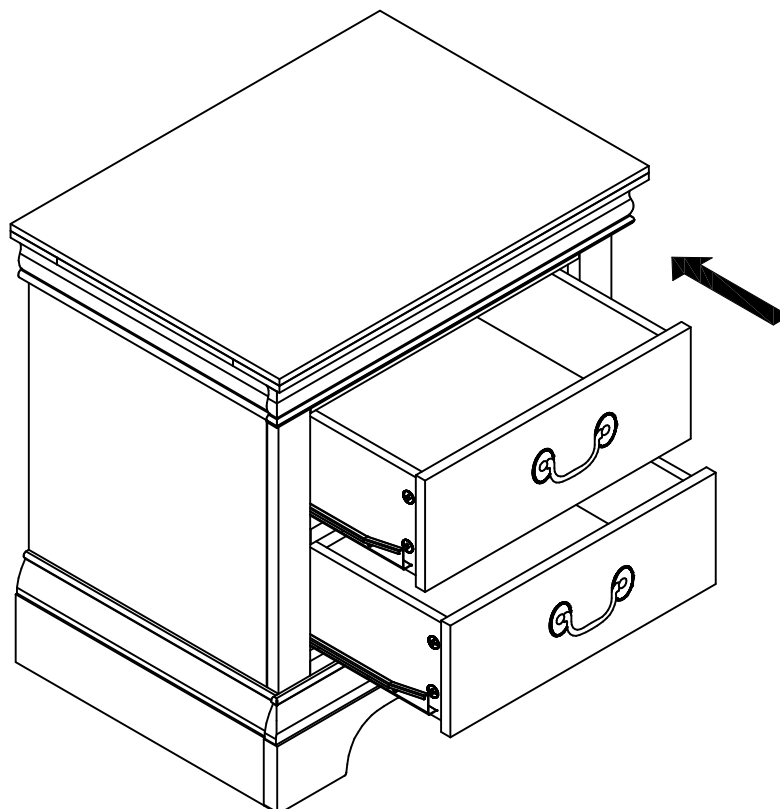


STEP 4

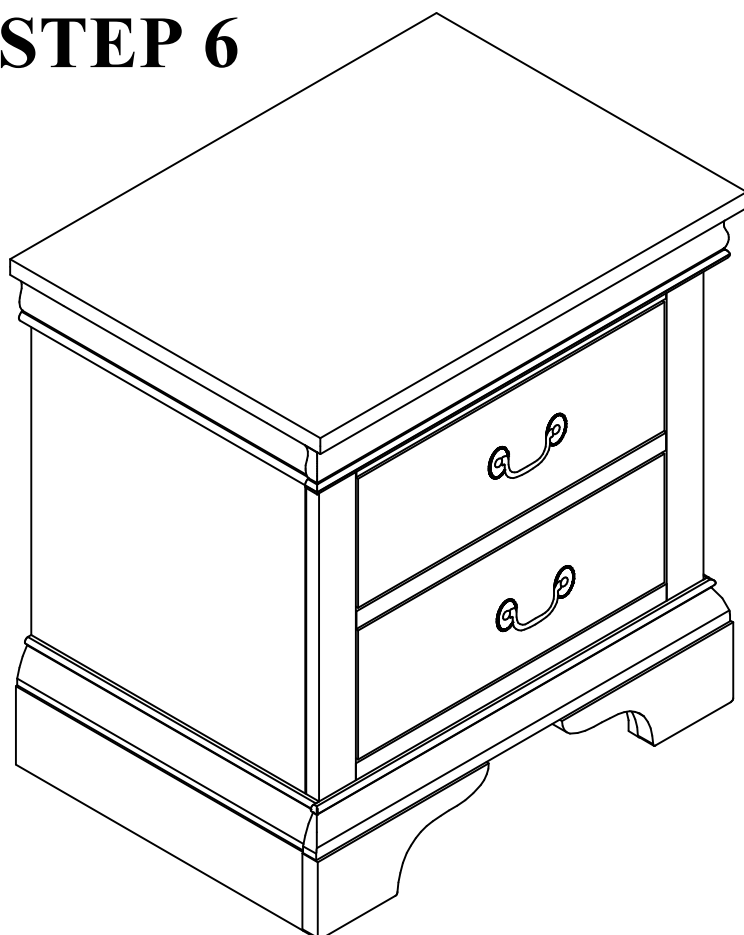
E*16



STEP 5



STEP 6



Final Assembly