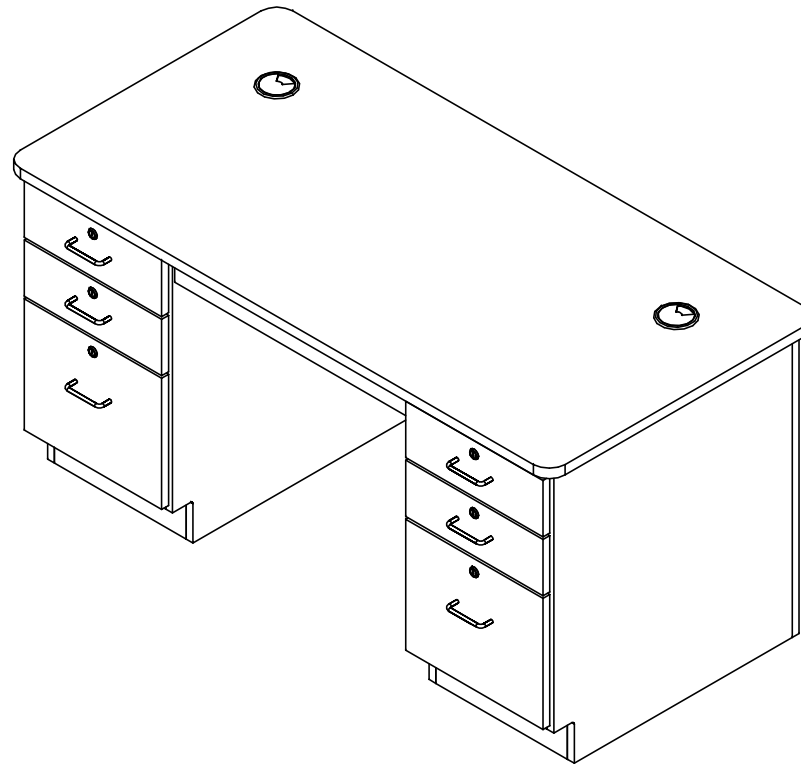


TEACHER'S WORK DESK

1131K
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	11/9/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES

CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES $\pm$ OVERALL -

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TITLE:
TEACHER'S WORK DESK
ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	11/9/16	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

DRAWING NUMBER:

1131K

SCALE:

NTS

SHEET:

1 OF 6

REVISION:

REV A

TOOLS REQUIRED

CONTACT CEMENT

SCREW DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP WITH PENCIL DRAWER ATTACHED	VARIES	TOP, PLAM, 1.00X30X60, BLK (FACTORY ASSEMBLED)	1
SCREWS - TOP	100597	SCREW, #8X1.5 QUAD ROUND WASHER	12
CABINET	N/A	1131L - 16"W X 29"H X 26.25"D	1
CABINET	N/A	1131R - 16"W X 29"H X 26.25"D	1
BACK PANEL	N/A	58"W X 29"H X 0.75"D	1
SCREWS - BACK PANEL	100478	SCREW, #8X1 ¼ SQ. WASHER FLAT HEAD	12
GROMMETS	100767	GROMMET, 3.125, BLK	4
SILICONE	100711	SILICONE, SEALANT, CLEAR	1
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	18
STAINLESS STEEL CORNERS	100057	CORNER-STAINLESS STEEL, BASE	8
SCREWS - BASE	100064	SCREW, #6X½ PTH SMS SS SCREW	32

NOTE:

1.

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FRACTIONAL VALUES ± 1/32"
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TEACHER'S WORK DESK
TOOLS AND ASSEMBLY COMPONENTS

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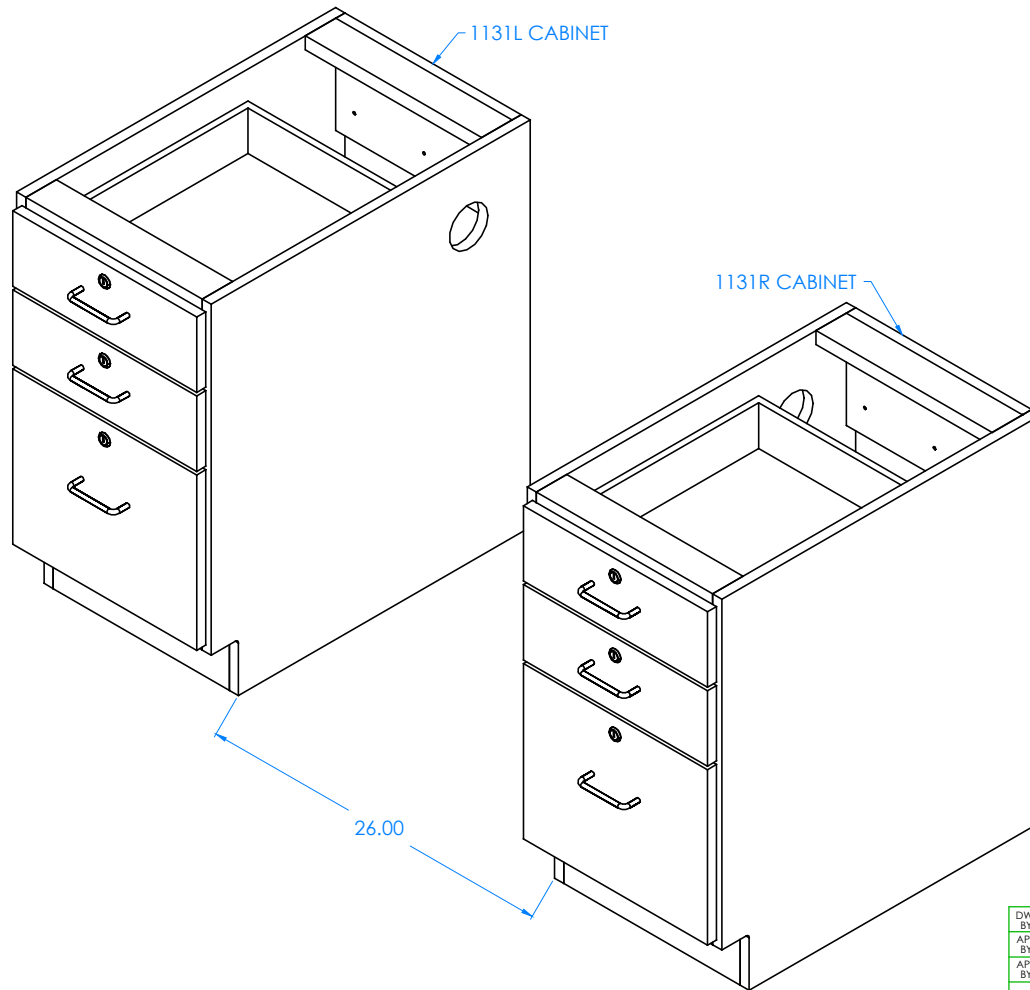
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REVISION:

REV A



NOTE:

1.

STEP 1:

- POSITION THE TWO CABINETS IN DESIRED LOCATION.
- GROMMET HOLES NEED TO BE ON THE INSIDE OF UNIT.
- LEAVE ENOUGH ROOM IN BETWEEN CABINETS FOR CENTER PENCIL DRAWER.
- LEVEL CABINETS.
- ATTACH TO FLOOR.

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ASSEMBLY INSTRUCTIONS**

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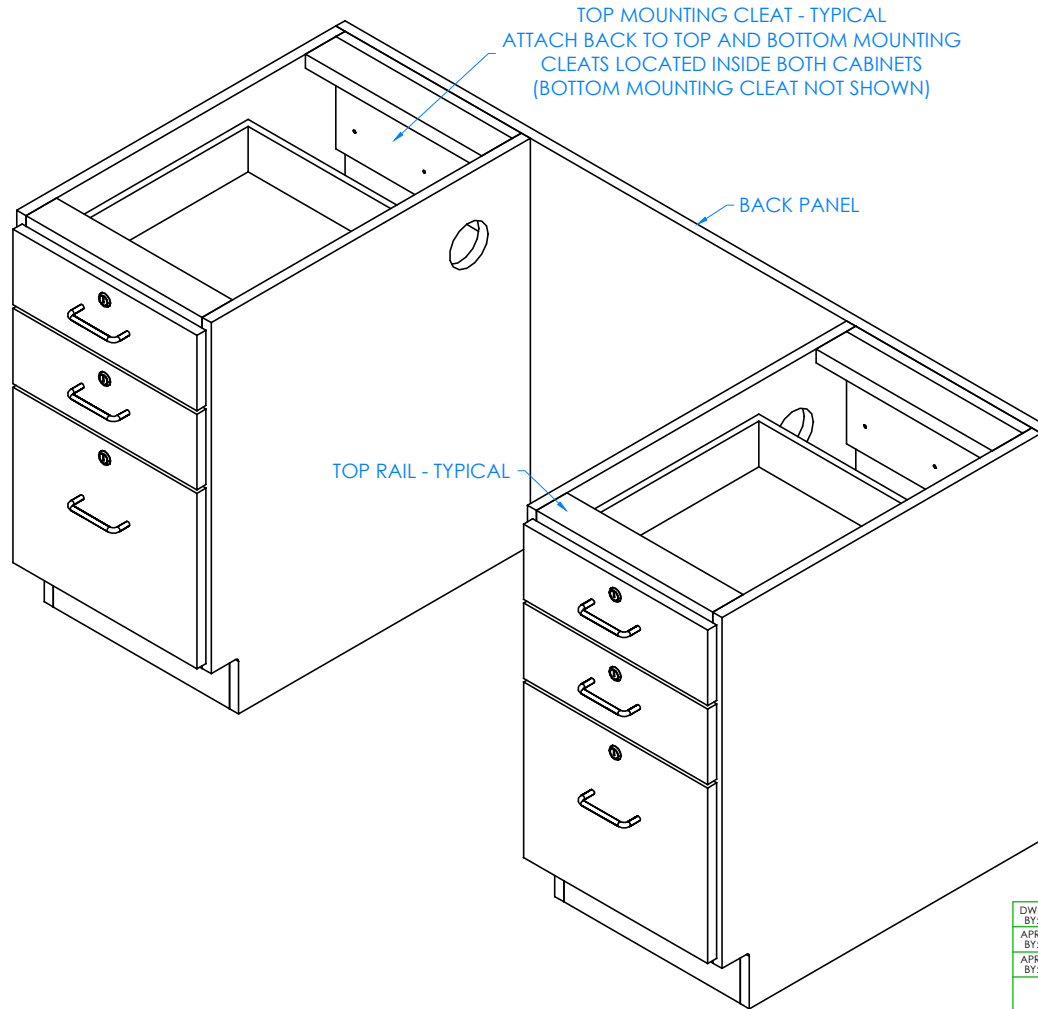
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SHEET:

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REVISION:

REV A



STEP 2:

- ATTACH BACK PANEL TO BACK OF CABINETS WITH HARDWARE PROVIDED.
- SCREW INTO TOP AND BOTTOM MOUNTING CLEATS LOCATED INSIDE BOTH CABINETS.
- MAKE SURE BACK PANEL IS FLUSH WITH OUTSIDE EDGES OF CABINETS.

NOTE:

1.

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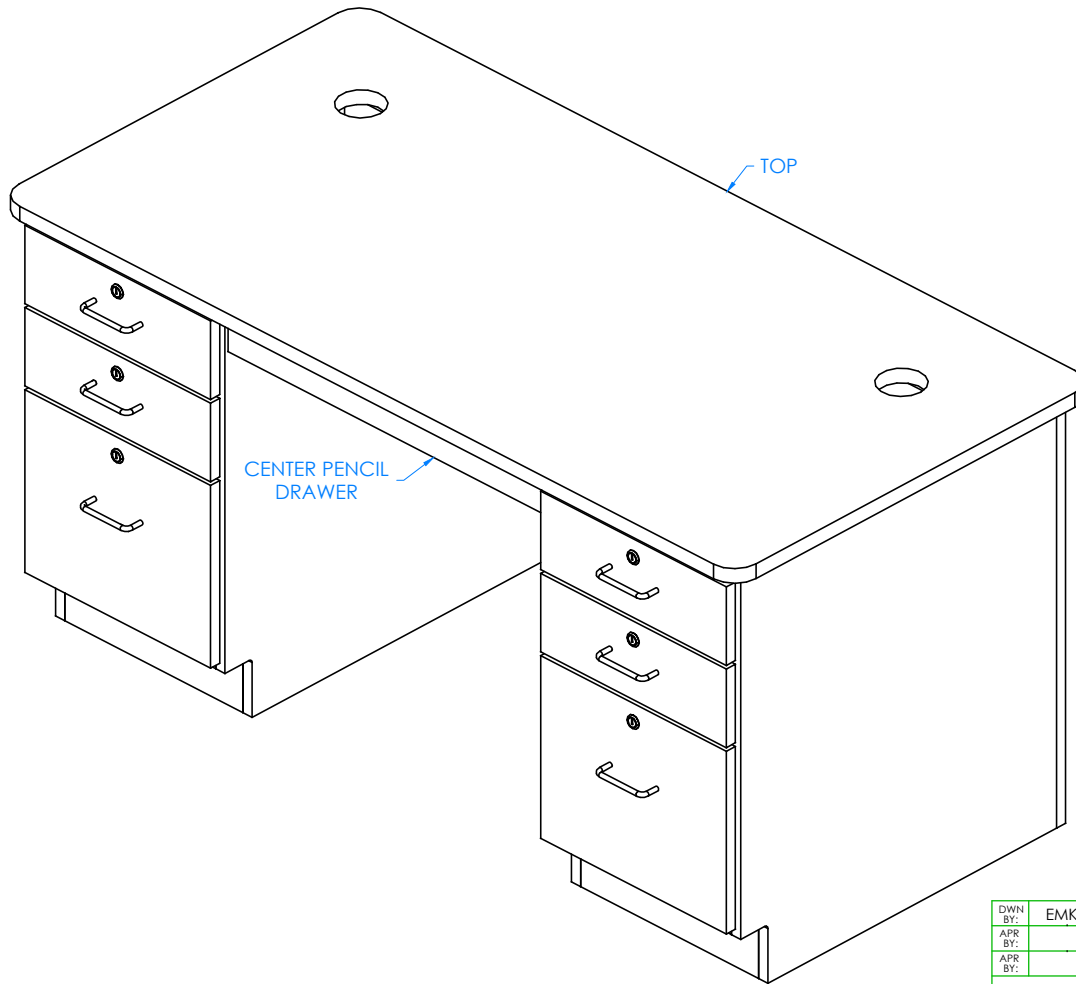
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REVISION:

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STEP 3:

- SET TOP ONTO CABINETS SO CENTER PENCIL DRAWER FITS IN BETWEEN CABINETS AND THE TOP HAS A PROPER OVERHANG (1" OVERHANG ON SIDES AND 1.50" ON FRONT AND BACK).
- ATTACH TOP TO CABINETS BY GOING INSIDE OF CABINETS AND SCREWING INTO TOP RAILS WITH HARDWARE PROVIDED.

NOTE:

1.

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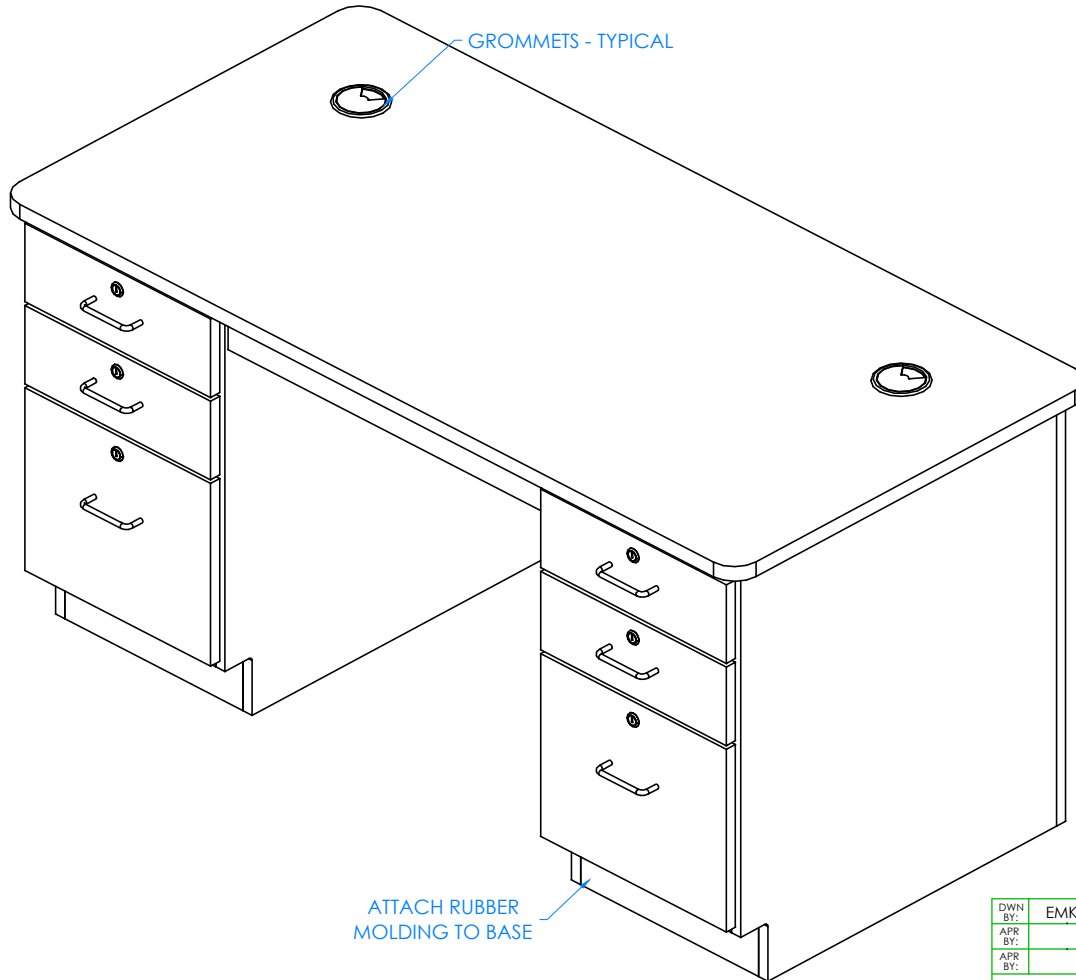
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STEP 4:

- ATTACH RUBBER MOLDING TO BASE OF INSTRUCTORS DESK USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.
- ATTACH GROMMETS TO TOP AND SIDES OF CABINETS WITH SILICONE ADHESIVE.

NOTE:

1.

ATTACH RUBBER MOLDING TO BASE

COMPLETE UNIT SHOWN

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