

TOOLS REQUIRED



Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



3 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



CHECK BEFORE STARTING

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes.



Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



Save the instructions and store any supplied tools for later maintenance.



After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

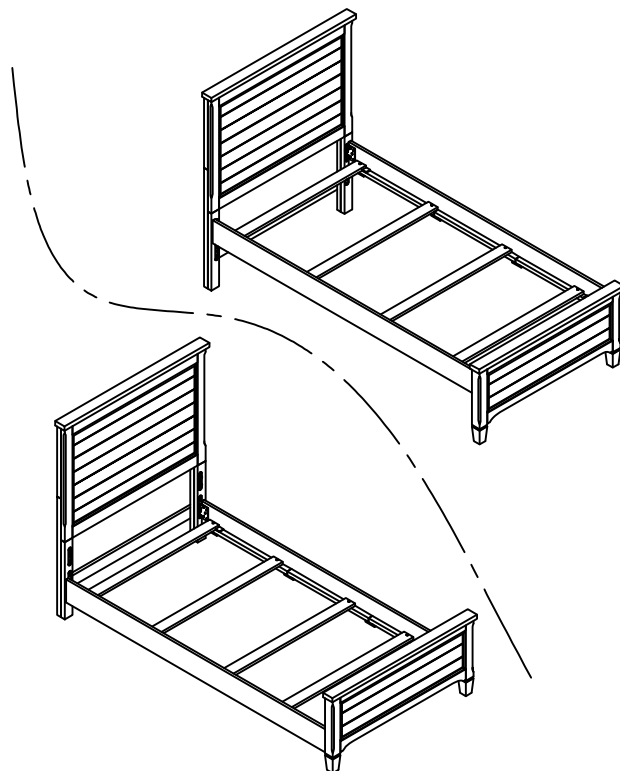
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BED

FOA7175T

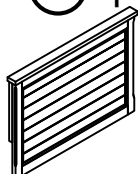


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



PARTS

#1 1pc



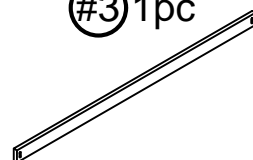
Headboard

#2 2pcs



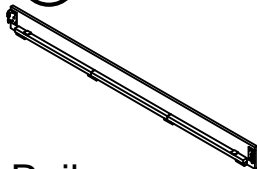
Headboard Leg (L&R)

#3 1pc



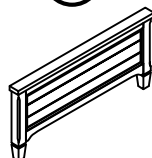
Headboard cross bar

#4 2pcs



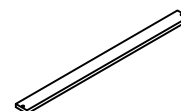
Rail

#5 1pc



Footboard

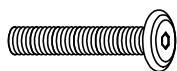
#6 4pcs



Slat

HARDWARE

#A 8pcs



Bolt 5/16" x 1-3/8"

#B 16pcs



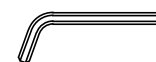
Lock washer
Ø5/16"

#C 16pcs



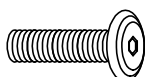
Flat washer
Ø5/16

#D 1pc



Allen wrench M4

#E 8pcs



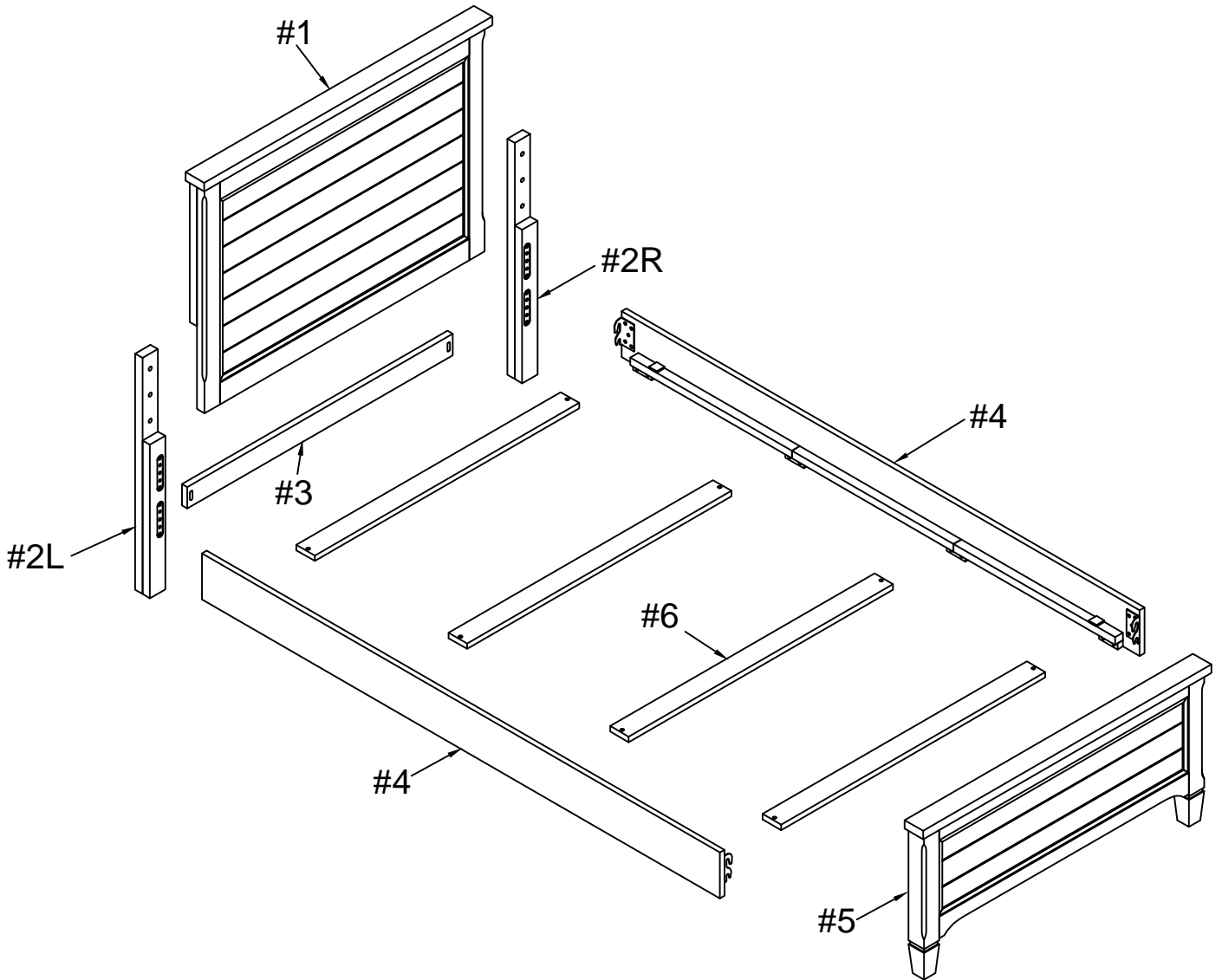
Bolt 5/16" x 1"

#F 8pcs

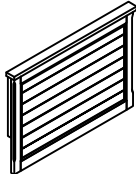


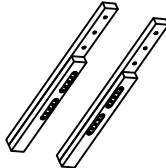

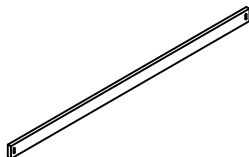

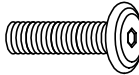

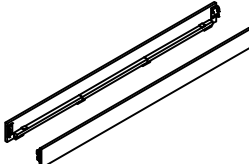
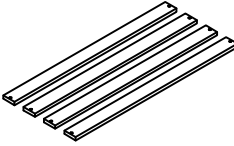
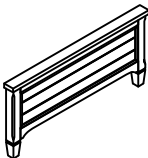


Screw #4 x 30mm

Exploded View



packed in 3 cases

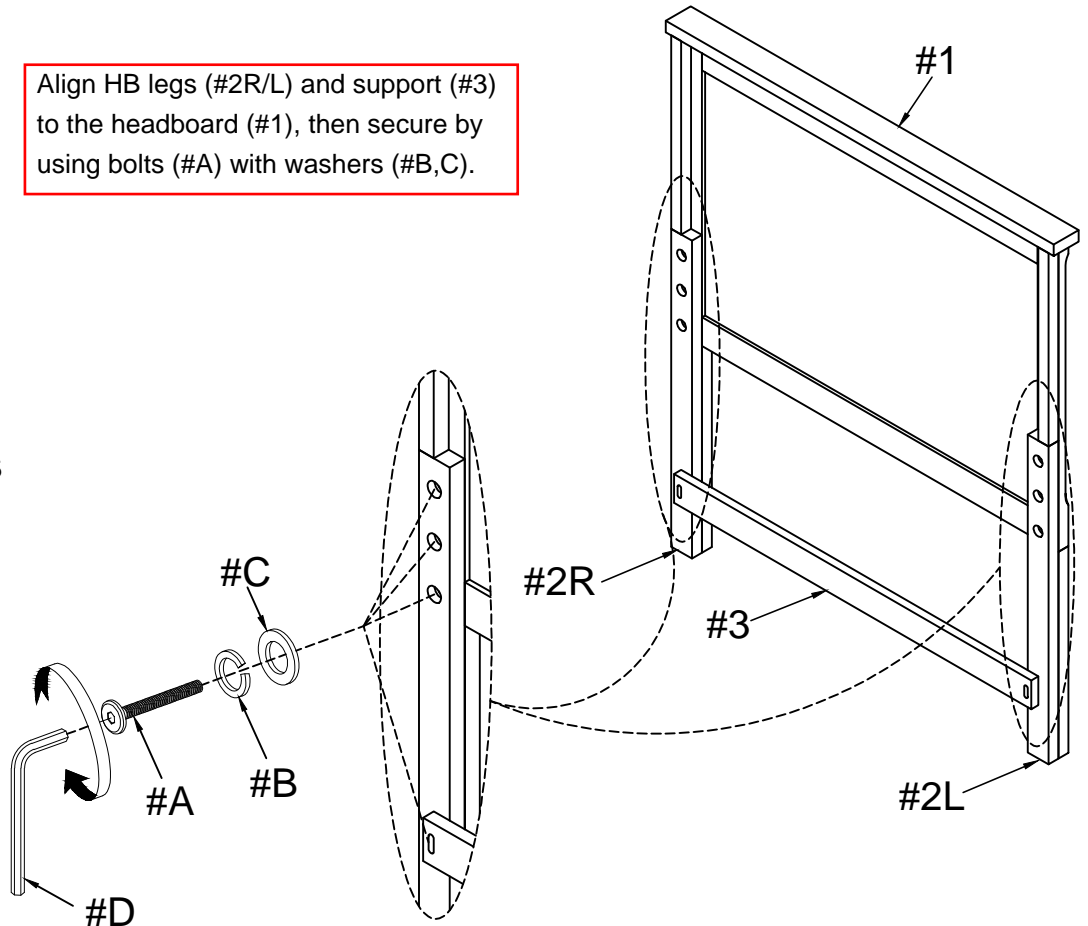
Carton	Disignation	Part		Hardware
FOA7175 T-HB	Headboard	#1		 #A x 8pcs  #B x 16pcs
	Headboard Leg (L&R)	#2		 #C x 16pcs
	Headboard cross bar	#3		 #D x 1pc  #E x 8pcs  #F x 8pcs
FOA7175 T-R	Rail	#4		
	Slat	#6		
FOA7175 T-FB	Footboard	#5		

ASSEMBLY INSTRUCTIONS

1

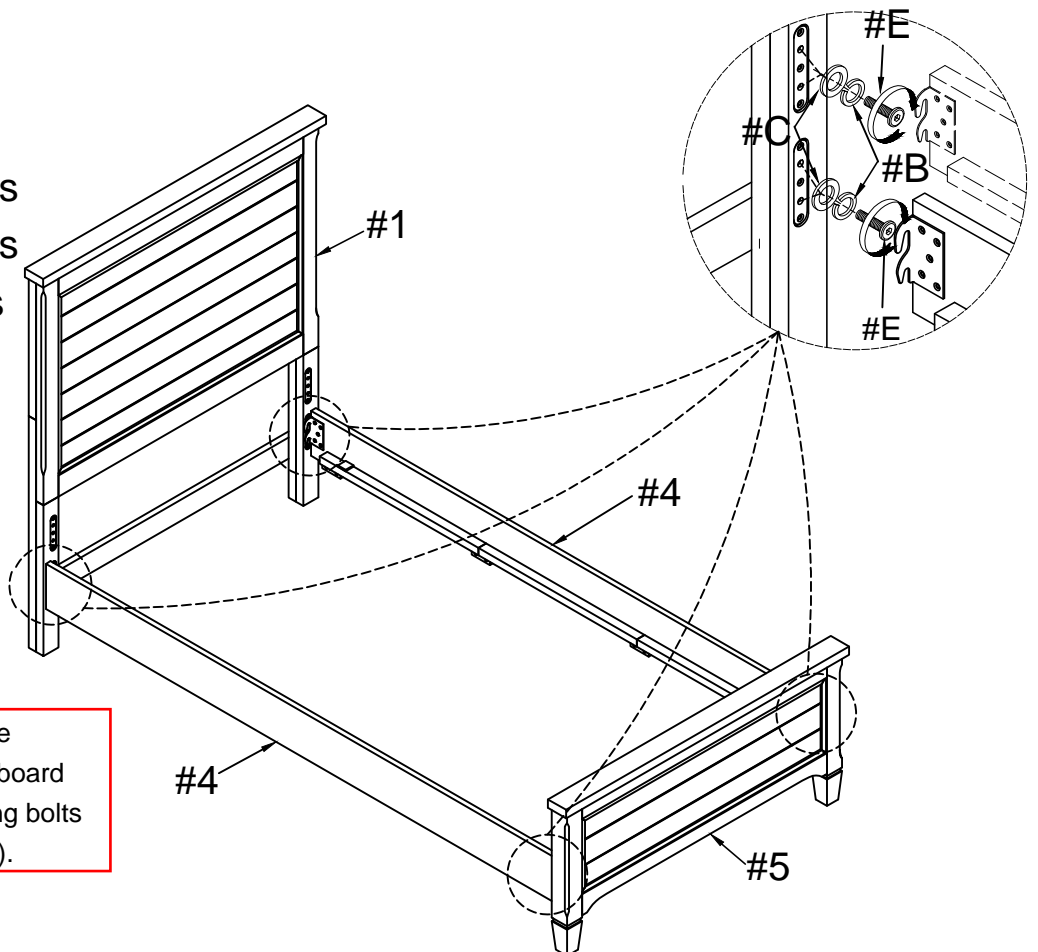
- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x1pc
- Hardware #A x8pcs
- Hardware #B x8pcs
- Hardware #C x8pcs

Align HB legs (#2R/L) and support (#3) to the headboard (#1), then secure by using bolts (#A) with washers (#B,C).



2

- Part #4 x2pcs
- Part #5 x1pc
- Hardware #B x8pcs
- Hardware #C x8pcs
- Hardware #E x8pcs



Align side rails (#4) to the headboard (#1) and footboard (#5), then secure by using bolts (#E) with washers (#B,C).

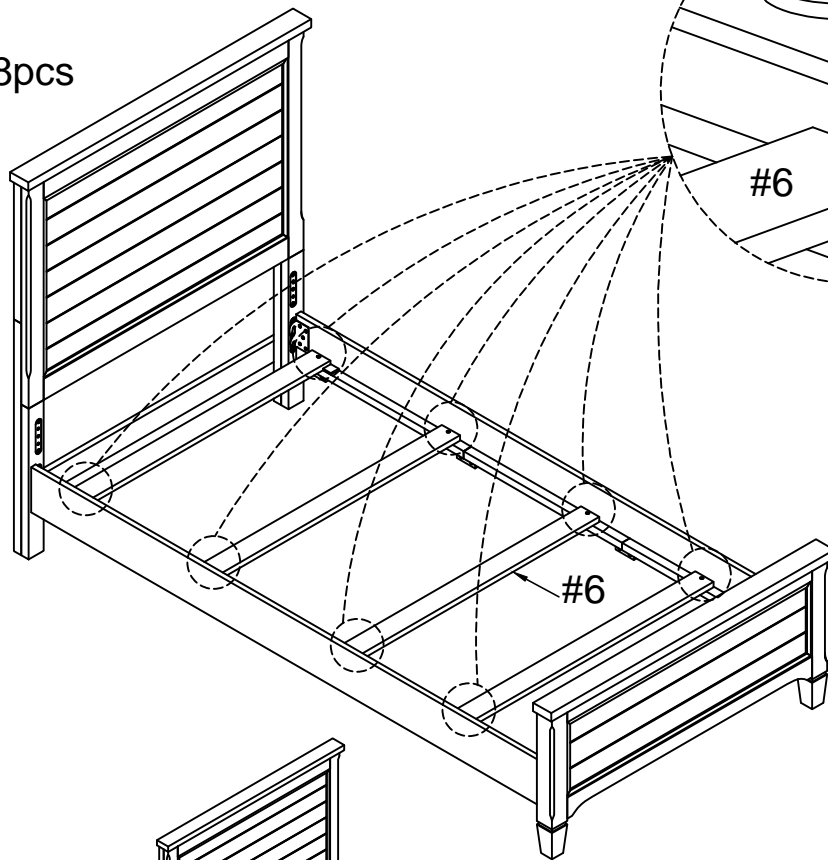
ASSEMBLY INSTRUCTIONS

3

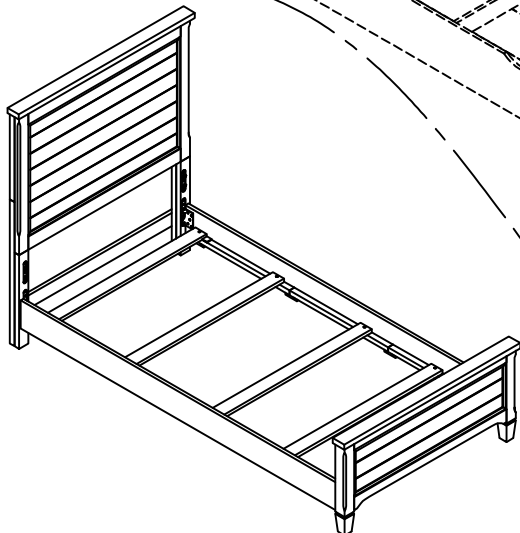
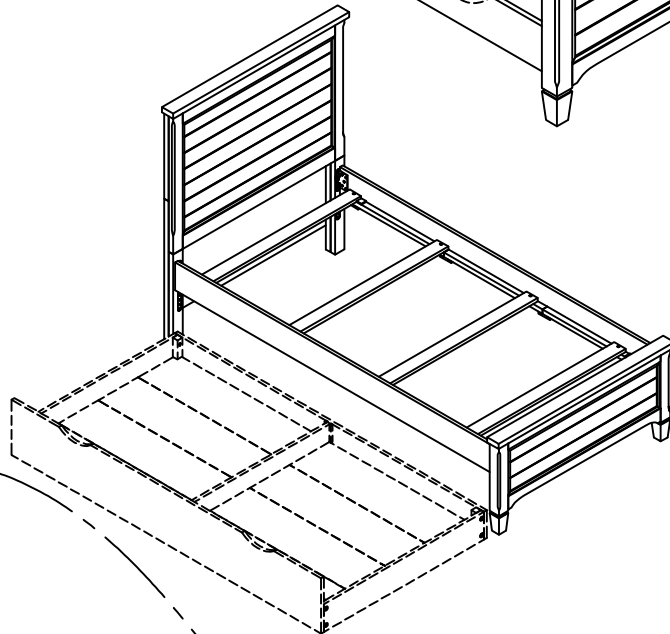
Part #6 x4pcs

Hardware #F x8pcs

Align slats (#6) to the side rails, then secure by using screws (#F).



4



ASSEMBLY COMPLETED



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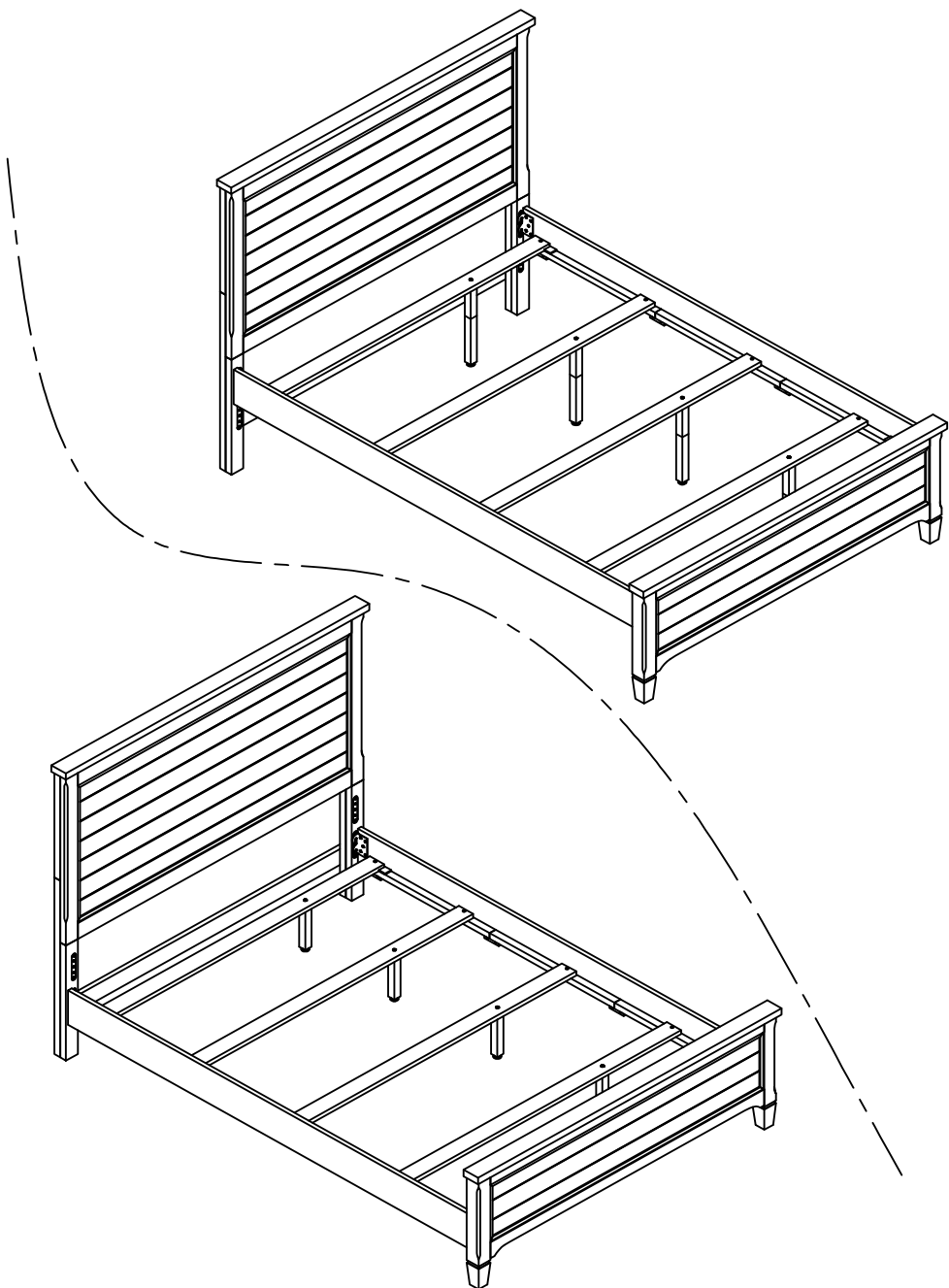
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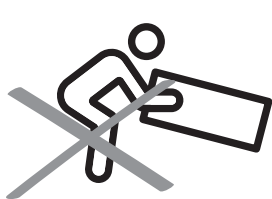
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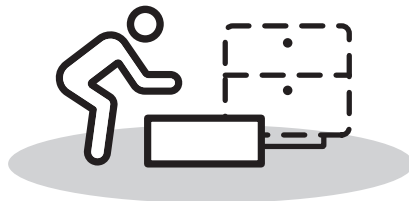
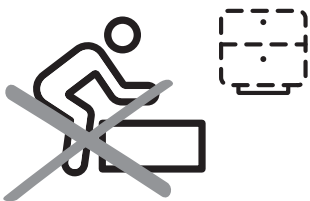
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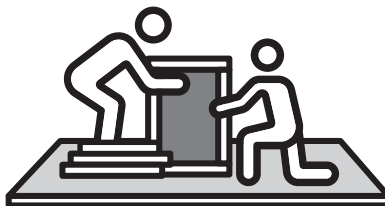
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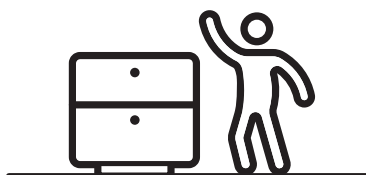
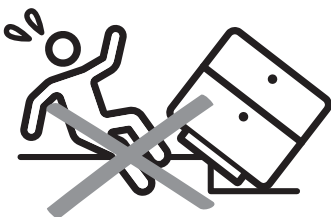
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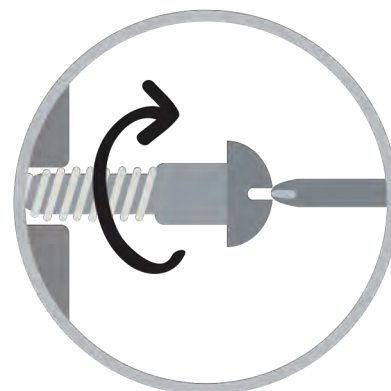
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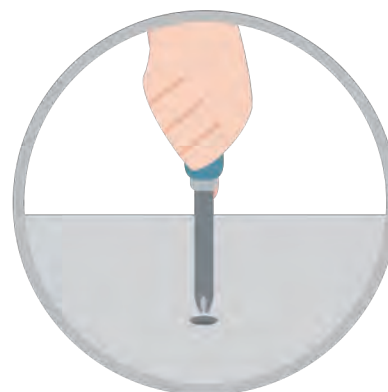
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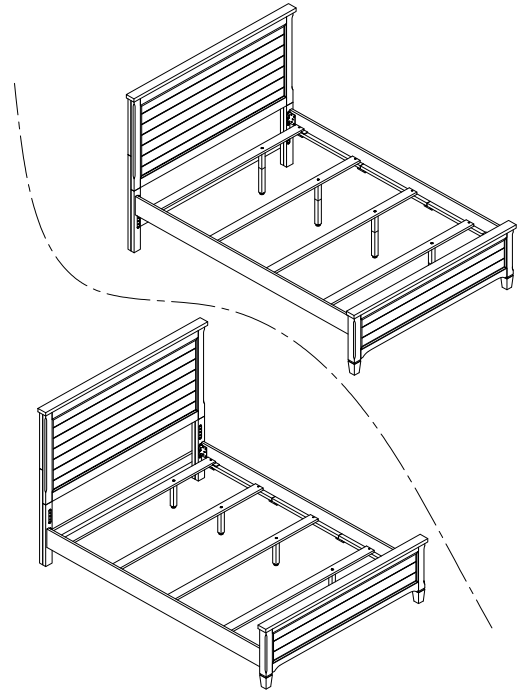
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BED

FOA7175F

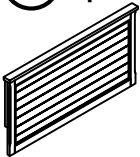


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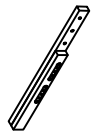
PARTS

#1 1pc



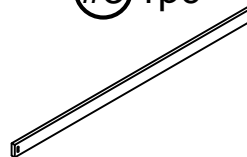
Headboard

#2 2pcs



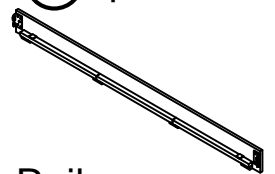
Headboard Leg (L&R)

#3 1pc



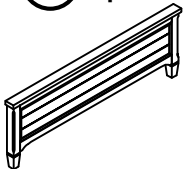
Headboard cross bar

#4 2pcs



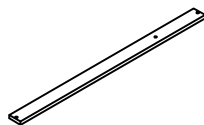
Rail

#5 1pc



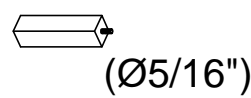
Footboard

#6 4pcs



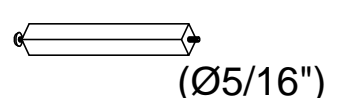
Slat

#7 4pcs



Slat support leg
155 x 30 x 30mm

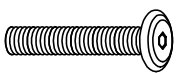
#8 4pcs



Slat support leg
190 x 30 x 30mm

HARDWARE

#A 8pcs



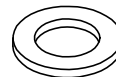
Bolt 5/16" x 1-3/8"

#B 16pcs



Lock washer
Ø5/16"

#C 16pcs



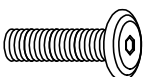
Flat washer
Ø5/16

#D 1pc



Allen wrench M4

#E 8pcs



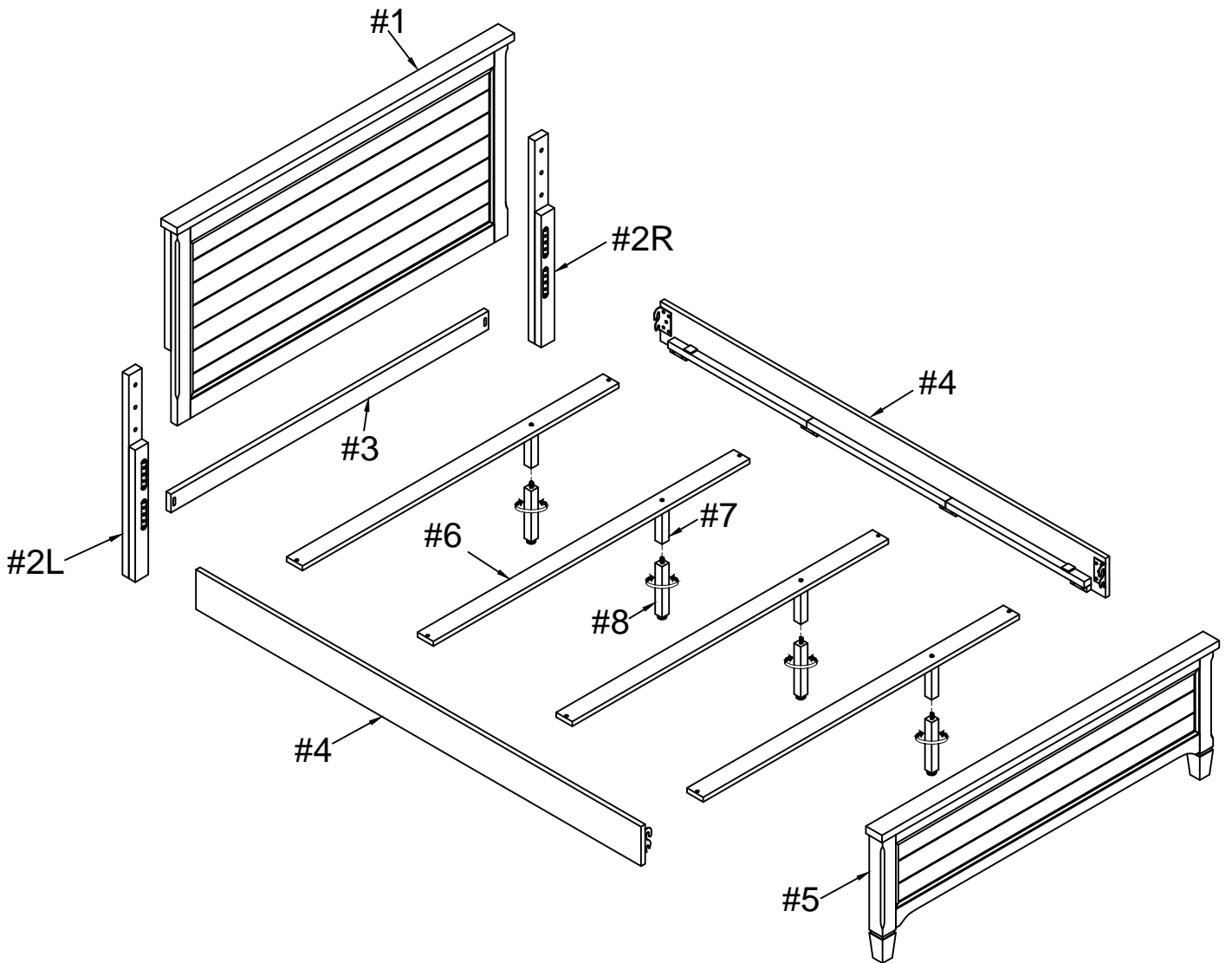
Bolt 5/16" x 1"

#F 8pcs

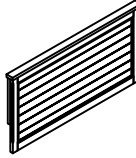


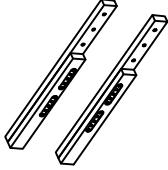

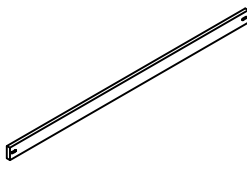

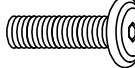
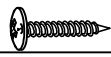
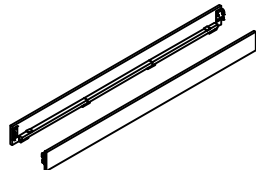
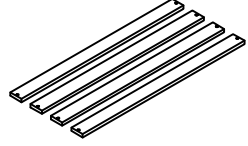
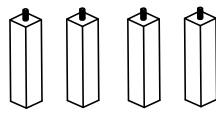
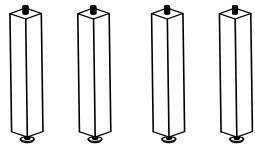
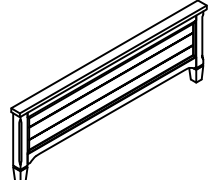


Screw #4 x 30mm

Exploded View



packed in 3 cases

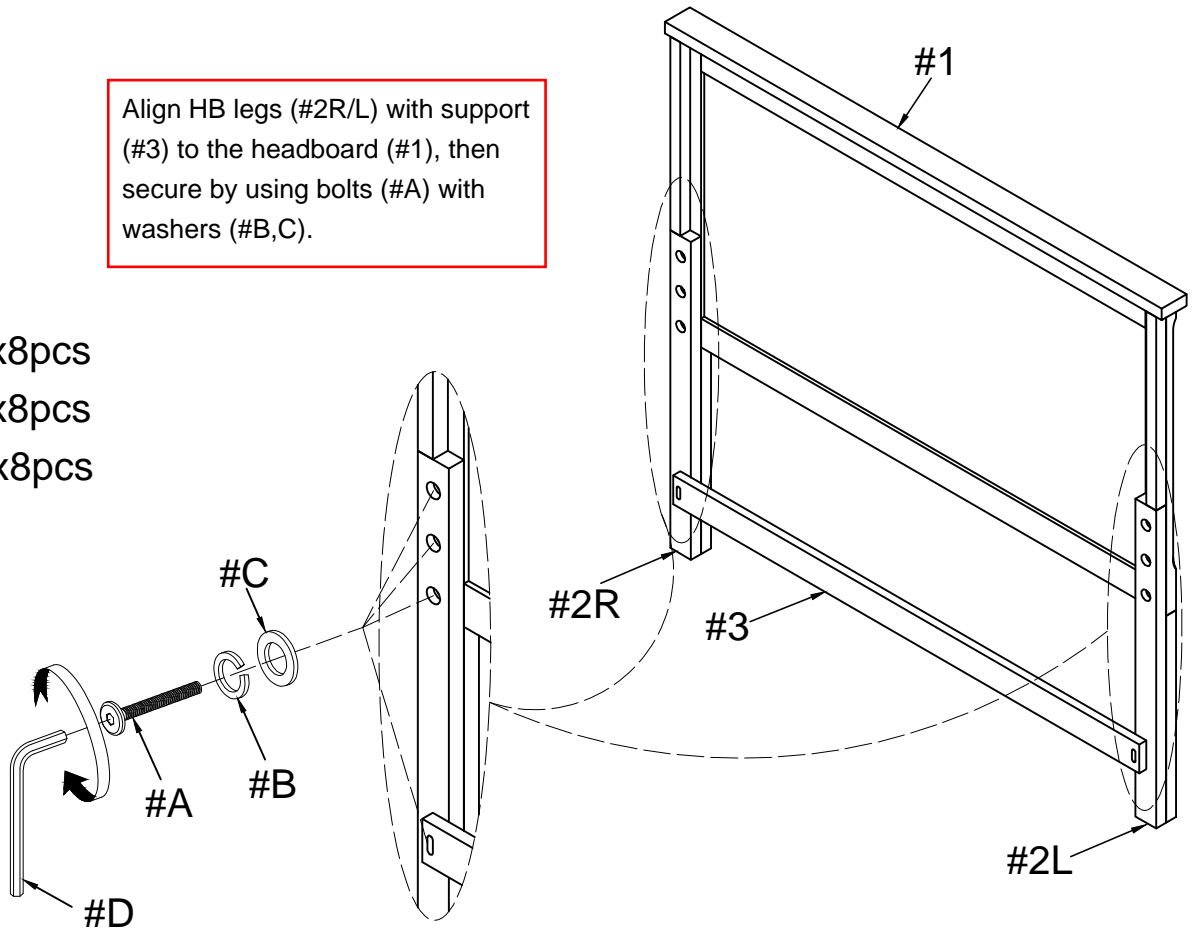
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	Headboard cross bar	#3		 #D x 1pc  #E x 8pcs  #F x 8pcs
FOA7175 F-R	Rail	#4		
	Slat 4 pcs	#6		
	Slat support leg 155 x 30 x 30mm	#7		
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FOA7175 F-FB	Footboard	#5		

ASSEMBLY INSTRUCTIONS

1

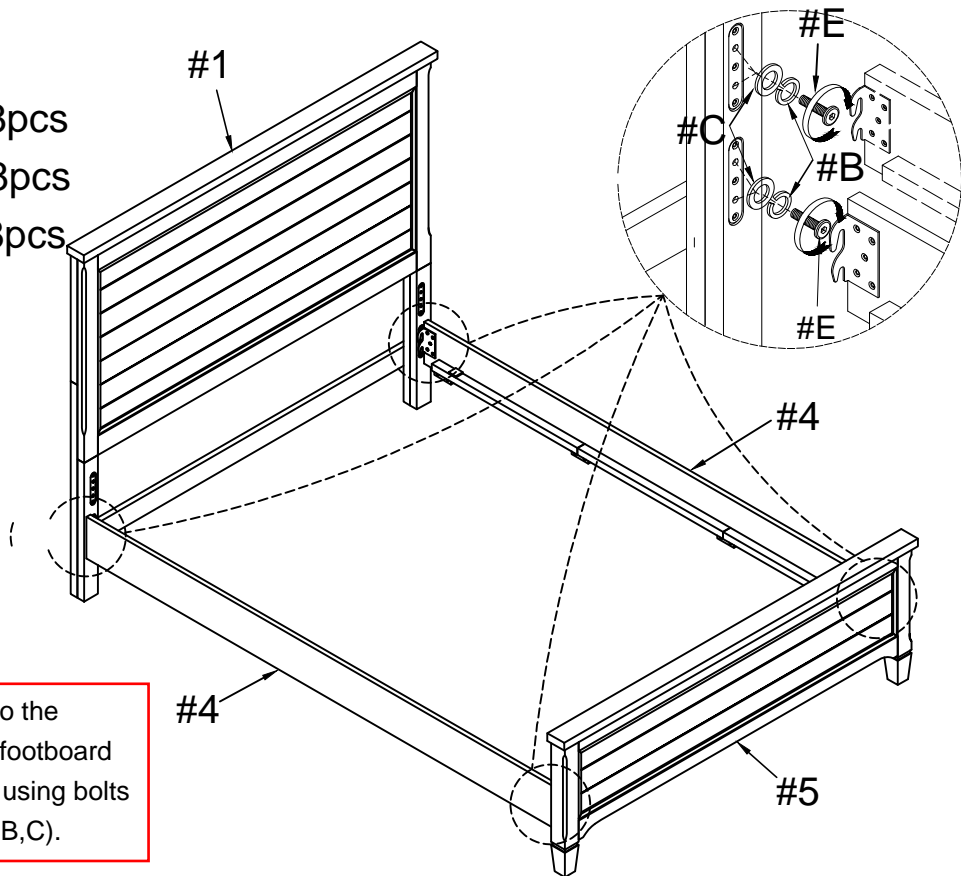
- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x1pc
- Hardware #A x8pcs
- Hardware #B x8pcs
- Hardware #C x8pcs

Align HB legs (#2R/L) with support (#3) to the headboard (#1), then secure by using bolts (#A) with washers (#B,C).



2

- Part #4 x2pcs
- Part #5 x1pc
- Hardware #B x8pcs
- Hardware #C x8pcs
- Hardware #E x8pcs



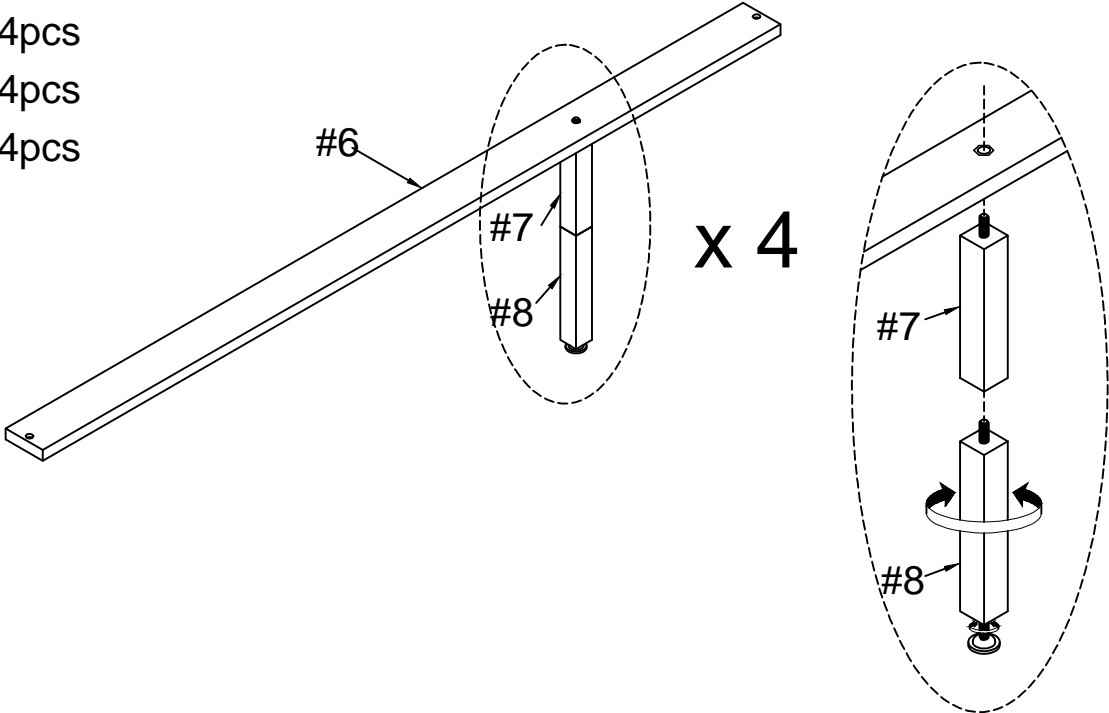
Align side rails (#4) to the headboard (#1) and footboard (#5), then secure by using bolts (#B) with washers (#C,E).

ASSEMBLY INSTRUCTIONS

Attach support legs (#7,8) to the slats (#6).

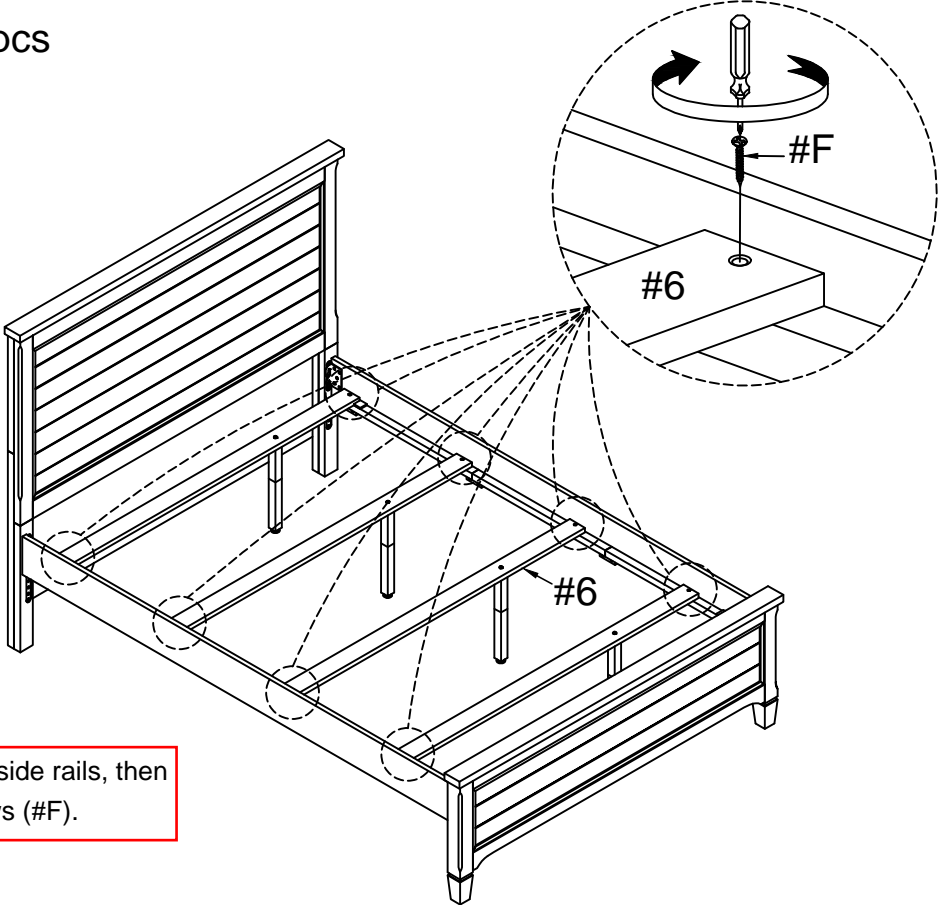
3

- Part #6 x4pcs
- Part #7 x4pcs
- Part #8 x4pcs



4

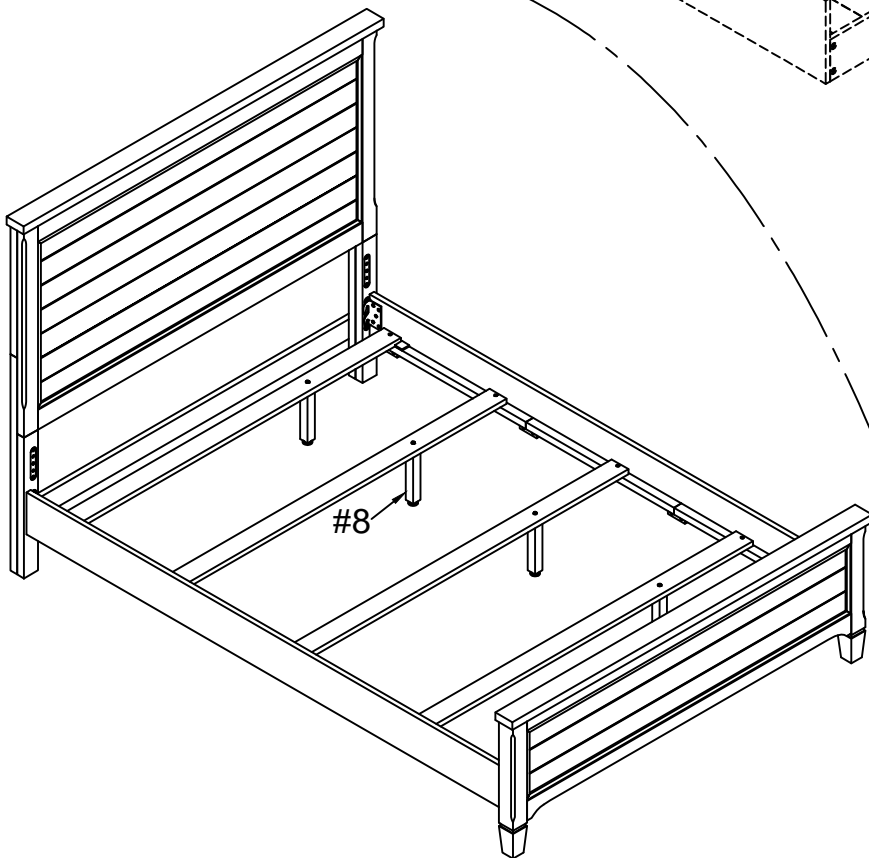
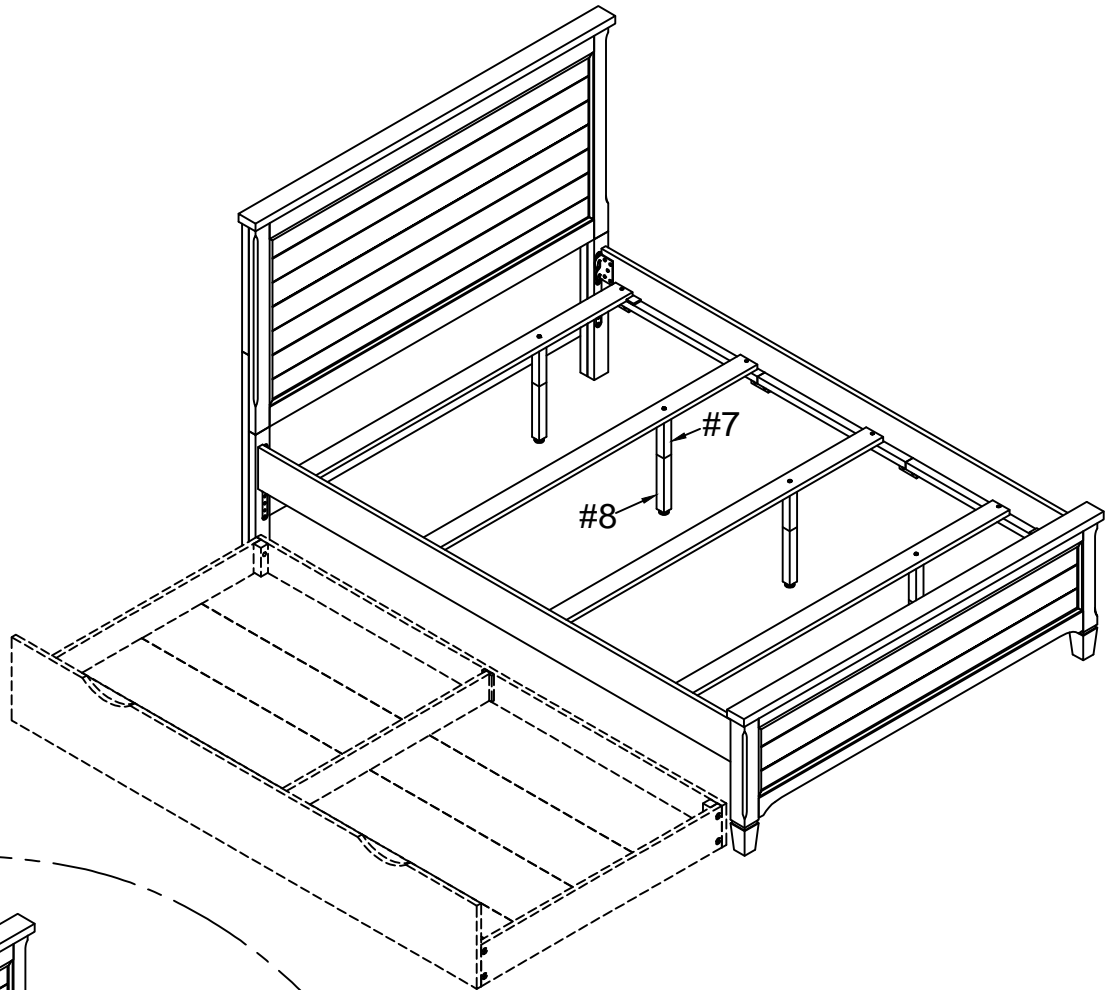
- Hardware #F x8pcs



Align slats (#6) to the side rails, then secure by using screws (#F).

ASSEMBLY INSTRUCTIONS

5



ASSEMBLY COMPLETED



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