VEVOR

Upgrade · The Home Creator Way

FOLDING SEWING TABLE

MODEL:HL20250625002TM-W
HL20250625003TM-W

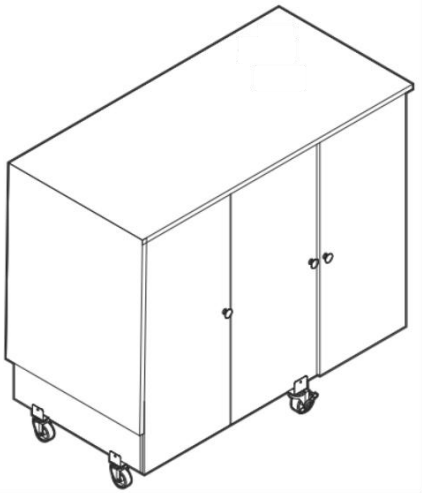
VEVOR Support Center

HL20250625002TM-W **HL20250625003TM-W**

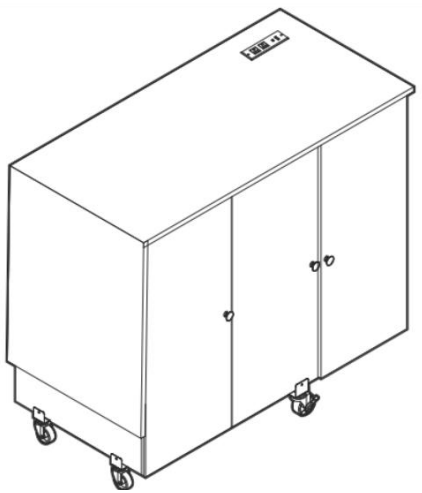
VEVOR
Upgrade·The Home Creator Way

FOLDING SEWING TABLE

MODEL:HL20250625002TM-W / HL20250625003TM-W



HL20250625002TM-W



HL20250625003TM-W

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

1.Warning-To reduce the risk of injury, user must read instructions manual carefully.
2.The product complies with relevant standards and regulations. Installation of this device must comply with all applicable regulations, and it should only be operated in well-ventilated areas. Please read the user manual before installing and using this equipment.
3.This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
4.Children shall not play with the appliance.
5.This appliance is intended to be used in household and similar applications such as:

- staff kitchen areas in shops, offices and other working environments;
- farm houses;
- by clients in hotels, motels and other residential type environments;
- bed and breakfast type environments.

6.Please use the product according to the intended use, warn of potential injury from misuse.

1.Important safety instructions

	Warning - To reduce the risk of injury, user must read instructions manual carefully. Save These Instructions For Future Use
	Warning- Be sure to wear eye protectors when using this product.

2.GENERAL SAFETY INSTRUCTIONS

READ ALL instructions before using this product. We strongly recommendthat this product not be modified and/or used for any application

other than that forwhich it was designed.

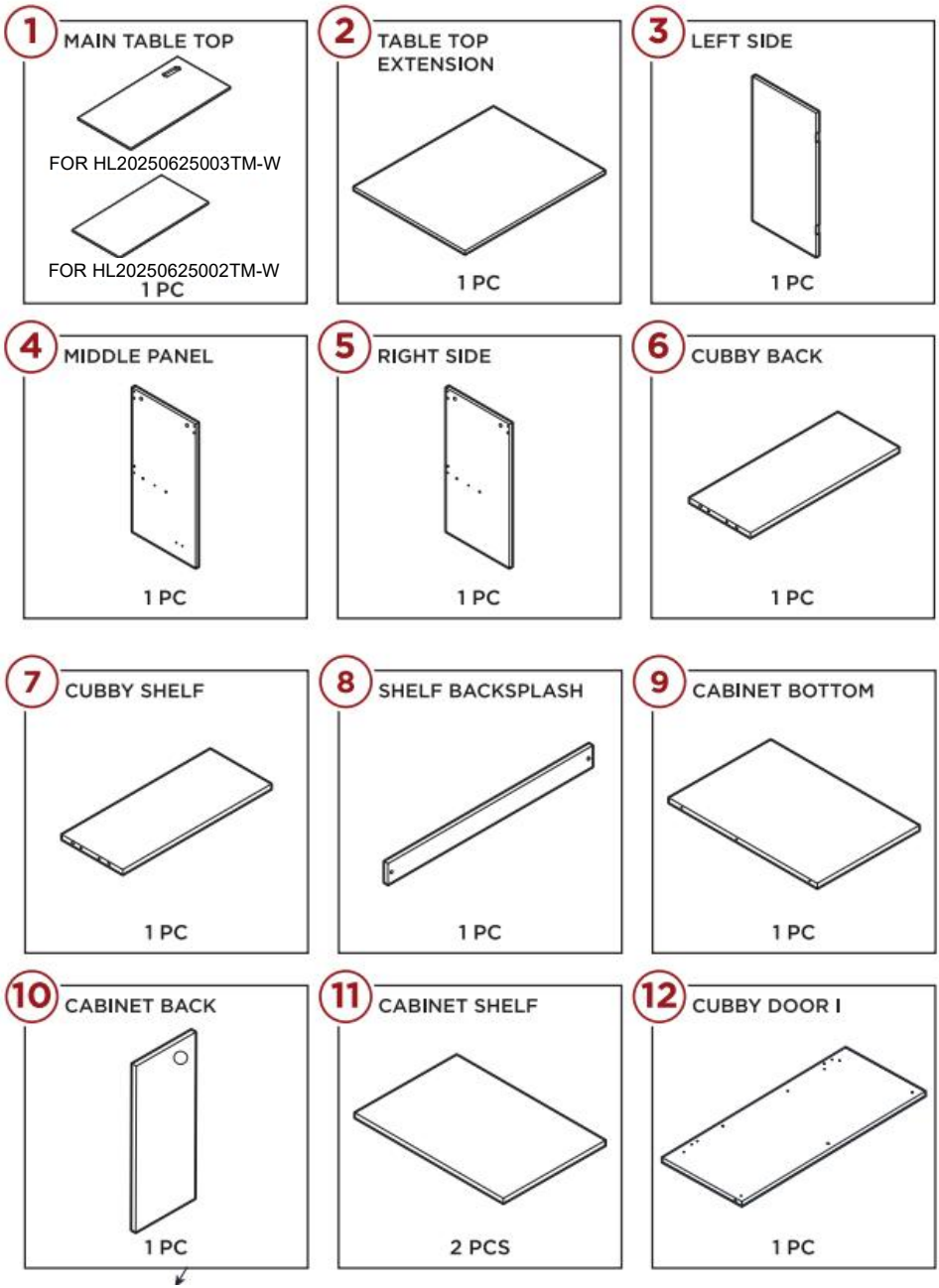
1. Weight Limit: Ensure that the Main desktop(folding state) load does not exceed the maximum specified limit of 40kg to avoid deformation or damage.
2. Desktop Stability: When expanding the desktop, make sure the hinges and supports are secure to prevent sudden folding or wobbling.
3. Locking Casters: When using the table in a fixed position, ensure that the lockable caster wheels are locked to prevent movement during use.
4. Avoid Scratches: Avoid contact with sharp objects on the desktop to prevent scratches or damage.
5. Pre-Use Check: Before each use, check that all screws, bolts, knobs, and caster locks are securely fastened to ensure stability.
6. Proper Storage: Do not place the table in high-temperature, high-humidity, or direct sunlight environments to prevent damage to the wood and components.
7. No Standing: Do not stand on the tabletop or use any part of the table as a step ladder to avoid structural damage and safety risks.

3.Part list

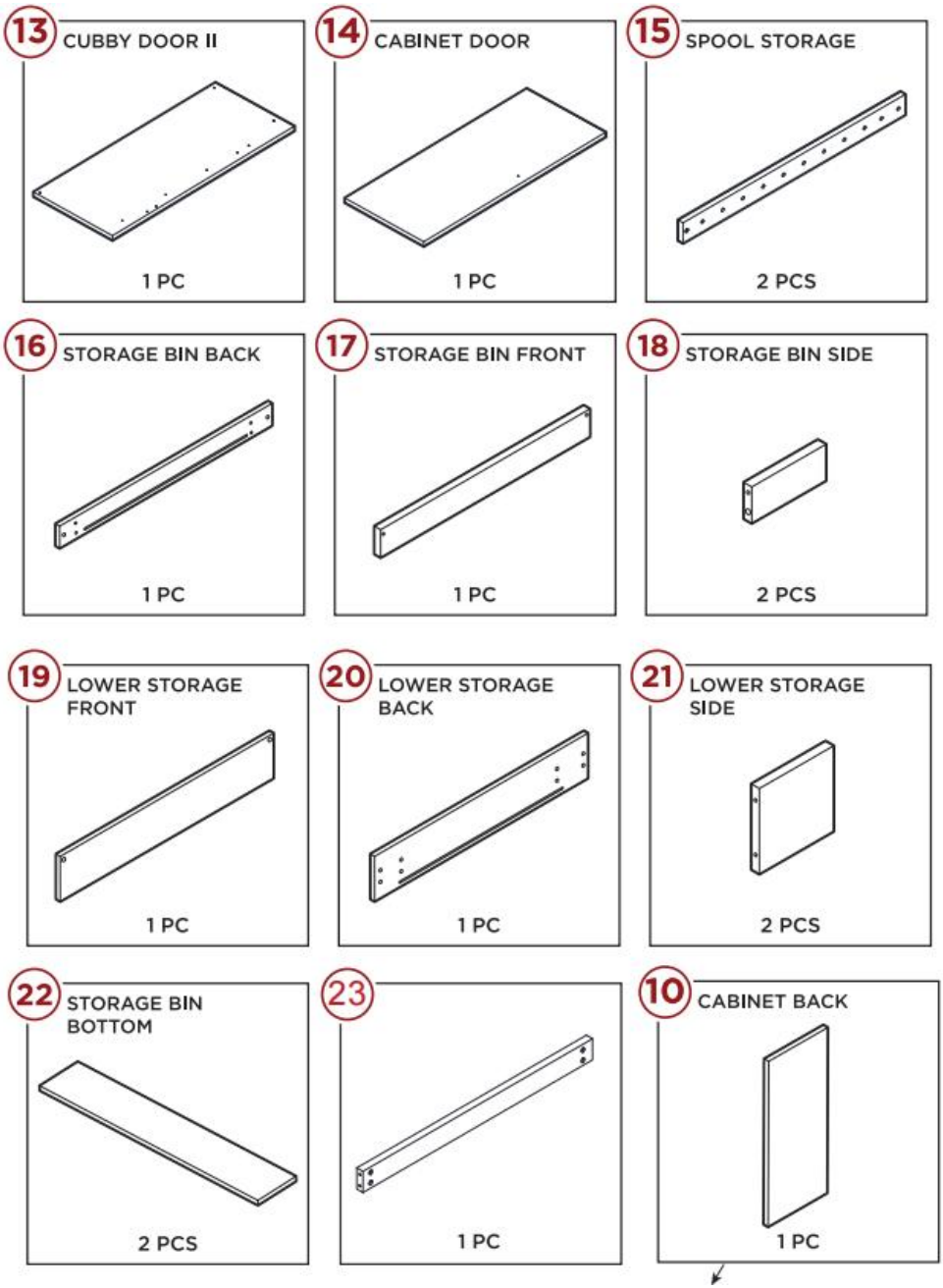
Hardware



Structural Parts



CABINET BACK FOR HL20250625003TM-W



CABINET BACK FOR HL20250625002TM-W

4.Main parameter

1.Model:**HL20250625002TM-W / HL20250625003TM-W**

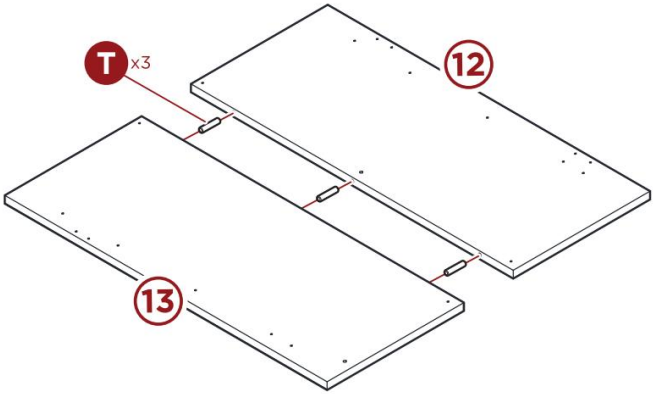
2.Unfolded Desktop size(L×W×H): 1574.8×482.6×793.7mm

3.Main desktop max load: 40kg

5.Assembly process

Step 1:

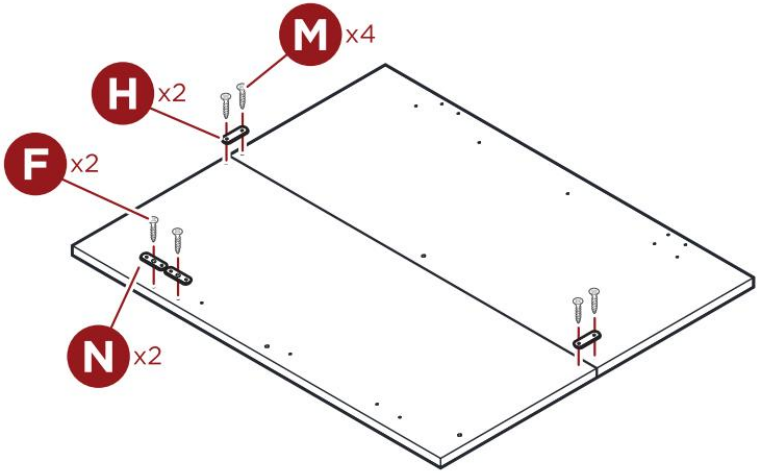
Locate and connect the part 12 & 13 cubby doors with three part T dowels.



Step 2:

1 Attach two part H joiner plates to the top and bottom of the two cubby doors with four part M screws.

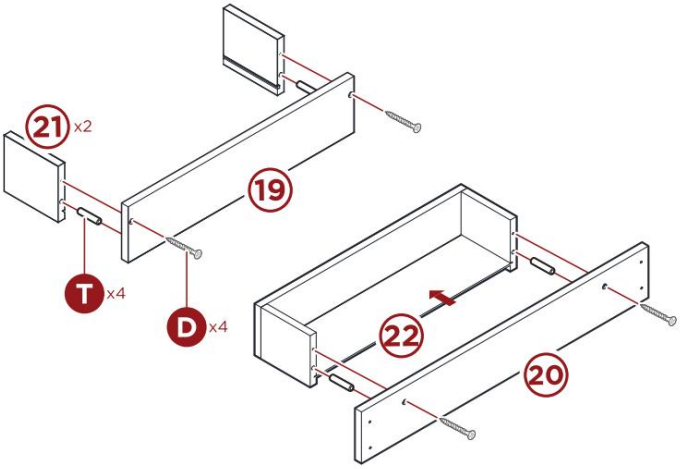
2 Attach two part N metal plates to the part 13 cubby door with two part F screws. Set aside this assembly.



Step 3:

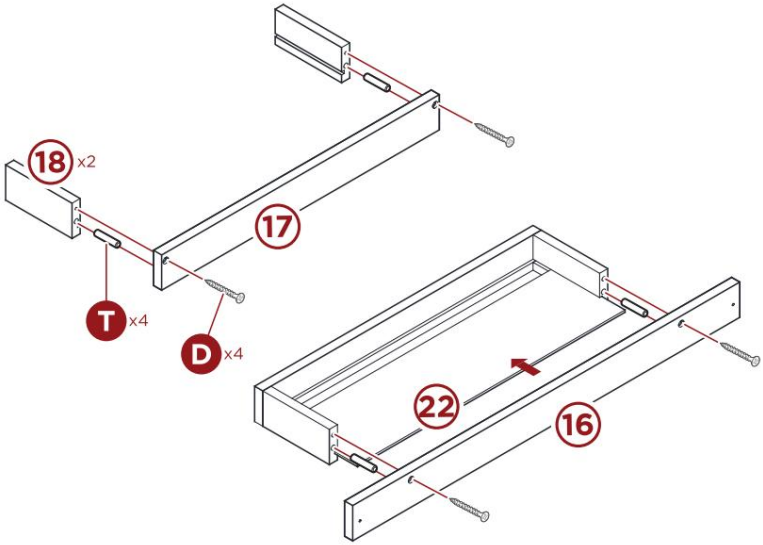
1.Attach two part 21 lower storage sides to the part 19 lower storage front with two part Tdowels,secure with two part D screws.

2.Attach the part 20 lower storage back to the part 21 storage sides with two part Tdowels, then secure with two part D screws, Set aside this assembly.



Step 4:

1. Attach two part 18 storage sides to the part 17 storage front with two part T dowels, thensecure with two part D screws.
2. Attach the part 16 storage back to the part 18 storage sides with two part T dowels, thensecure with two part D screws.

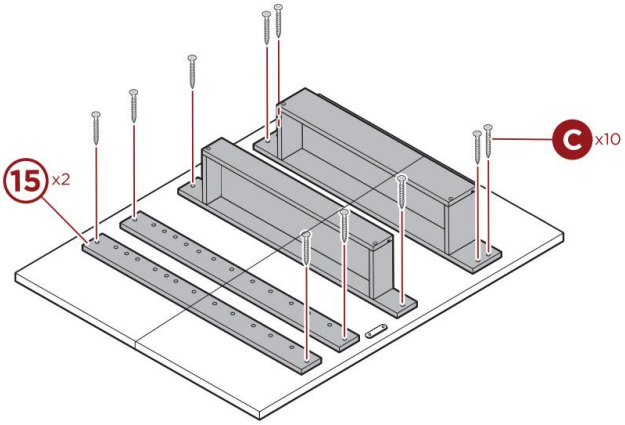


Step 5:

1.Locate the cubby door assembly and attach two part 15 spool storage panels with four part cscrews,two screws per storage panel.

2.Attach the lower storage bin assembly to the cubby doors with two part C screws.

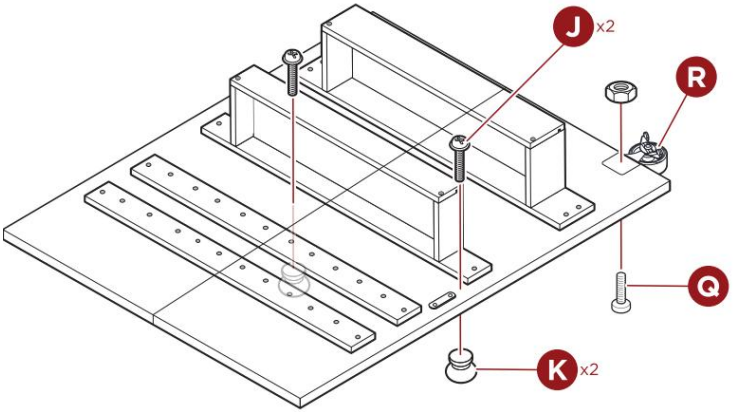
3.Attach the upper storage bin with four part C screws, two screws per side.



Step 6:

Attach two part K knobs with two part J bolts to the cubby door assembly.

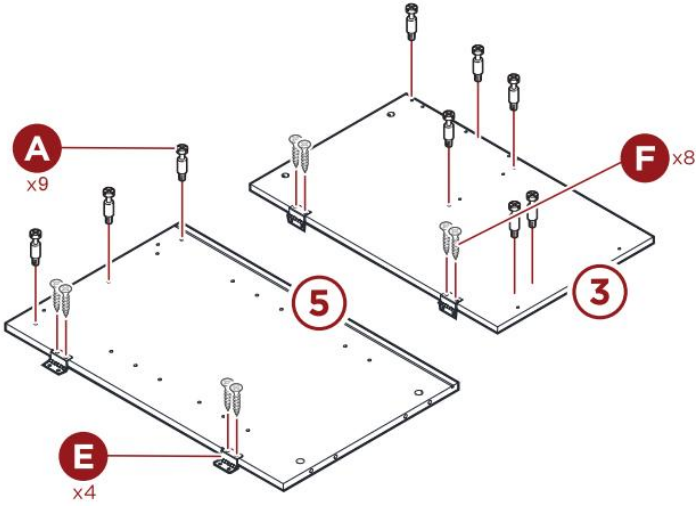
NOTE: One knob per cubby door panel(part 12 & 13)Attach one locking caster from one part R caster set to the part 13 cubby door with onepart a nut & bolt set.Set aside this assembly.



Step 7:

1.Insert three part A cam bolts into the part 5 right side, then attach two part E door hingebrackets with four partF screws, two screws per bracket.

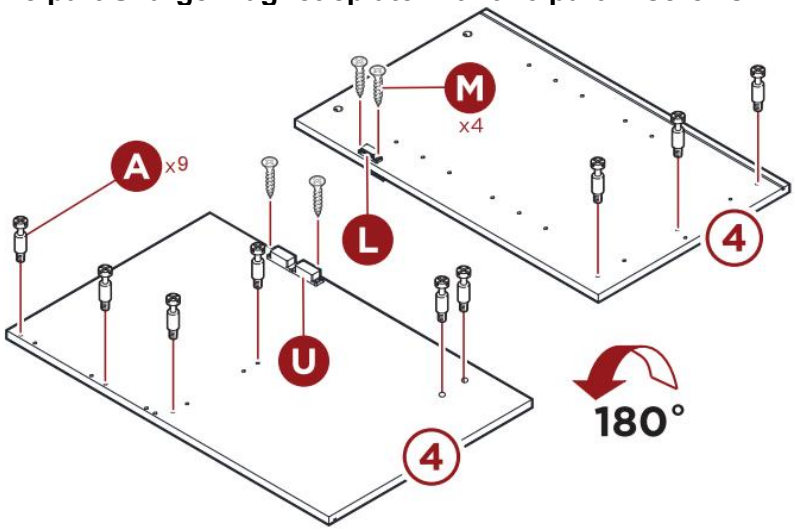
2.Insert four part A cam bolts into the part 3 left side, then attach two part E door hingebrackets with four part F screws, two screws per bracket.



Step 8:

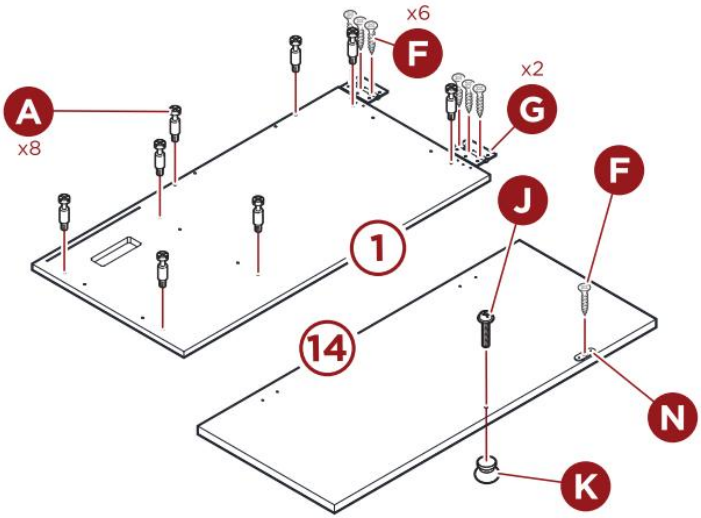
1. insert three part A cam bolts into one side of the part 4 middle panel, then attach one part L
magnetic plate with two part M screws.

2. Flip the middle panel, then insert four part A cam bolts and attach one part U large magneticplate with two part M screws.



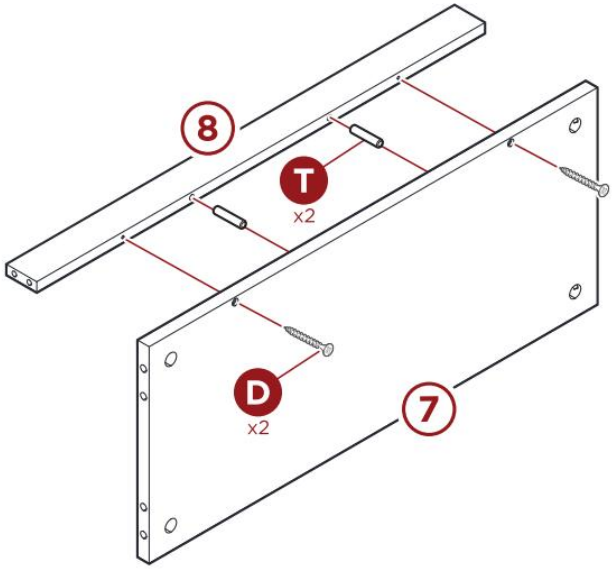
Step 9:

1. Insert eight part A cam bolts into the part 1 table top, then attach two part G table hinges withsix partF screws.
2. Locate the part 14 cabinet door and attach one part K knob with one part J bolt, then attachone part N metal plate with one part F screw.

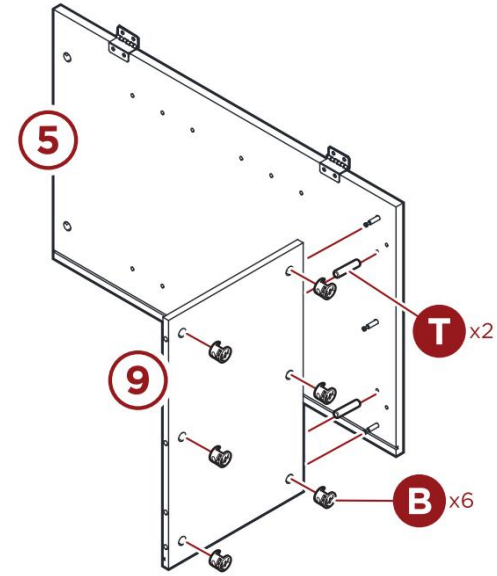


Step 10:

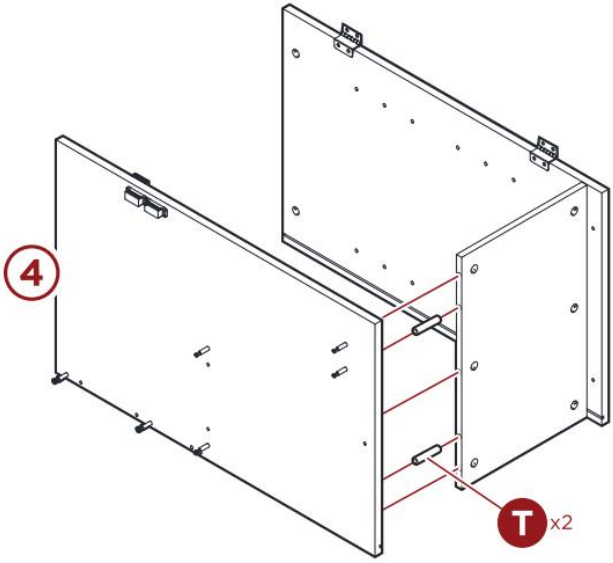
Attach the part 8 shelf backsplash to the part 7 cubby shelf with two part T dowels, then secure with two part D screws, Set this assembly aside.



Step 11:
Insert six part B cam locks and four part T dowels into the part 9 cabinet bottom, then attach the cabinet bottom to the part 5 right side and secure by turning the cam locks.

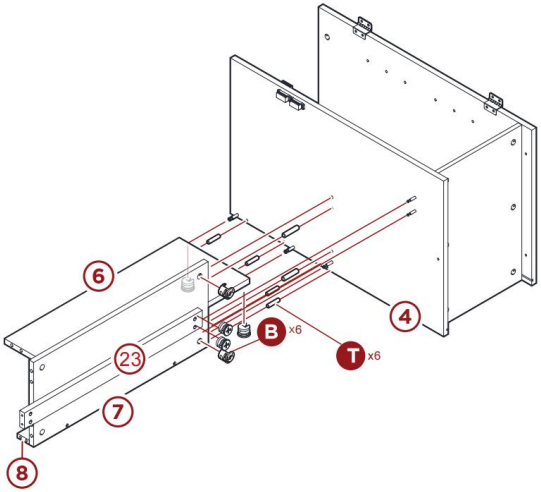


Step 12:
Attach the cabinet bottom to the part 4 middle panel, and secure by turning the cam locks.



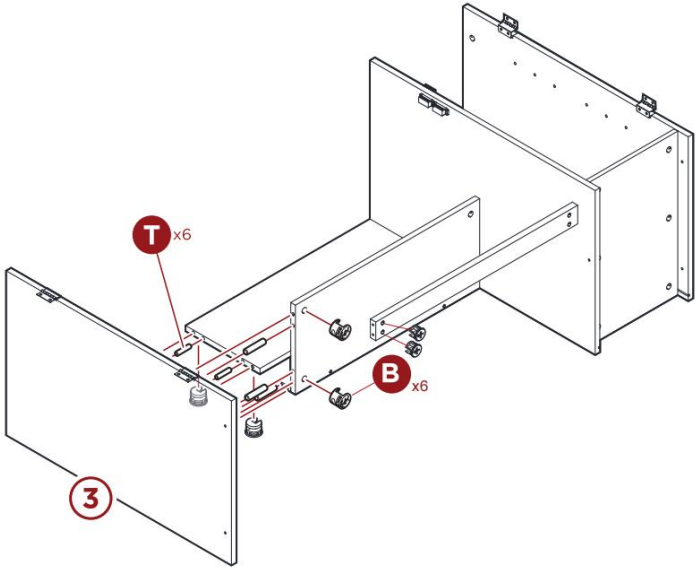
Step 13:

1. Insert four part B cam locks and four part T dowels into the part 7 cubby shelf.Attach the shelf to the part 4 middle panel.
2. Insert four part B cam locks and two part T dowels into the part 6 cubby back, then attach thecubby back to the part 4 middle panel, secure by turning all the cam locks.



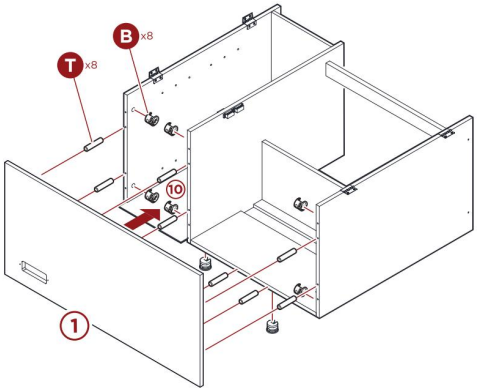
Step 14:

Attach the part 3 left side to the part 7 cubby shelf and the part 6 cubby back, secure by turning the cam locks.



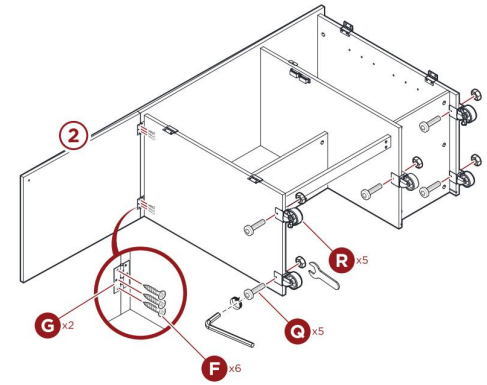
Step 15:

1. Insert the part 10 cabinet back into the cabinet assembly.
2. insert two part B cam locks and two part T dowels each into the part 3 left side, part 4 middlepanel, and part 5 right side. Attach the part 1 main table top then secure by turning thecam locks.



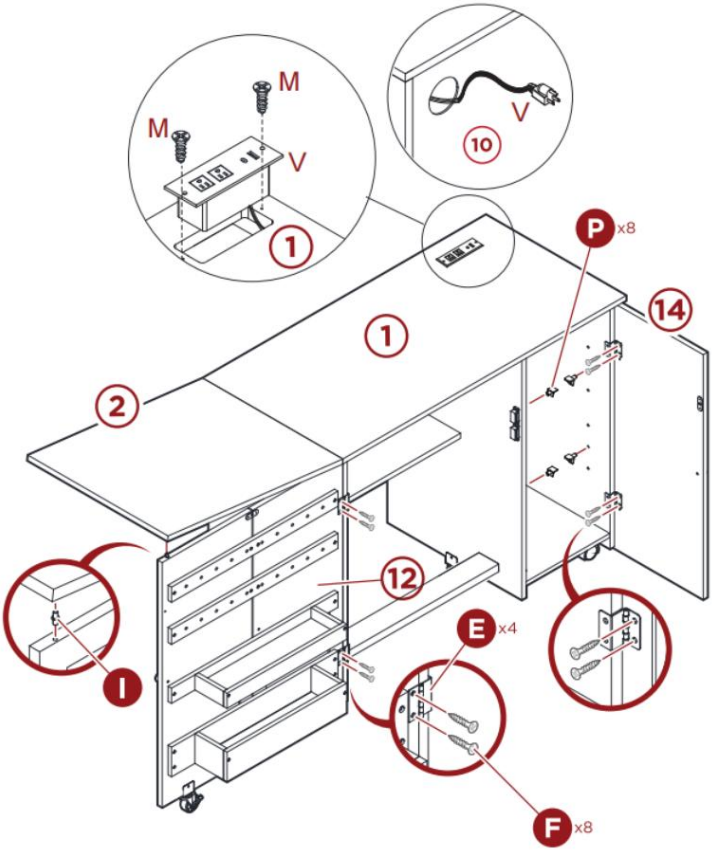
Step 16:

1. Attach the part 2 table top extension to the part G table hinges with six part F screws.
2. Attach one part R caster set to the part 3 left side with two part Q nut and bolt sets.
3. Attach one part R caster set to the part 5 right side with two part Q nut and bolt sets.
4. Attach the remaining caster (see step 6) to the part 4 middle panel with one part Q nut and bolt set. Tighten with the wrench provided.



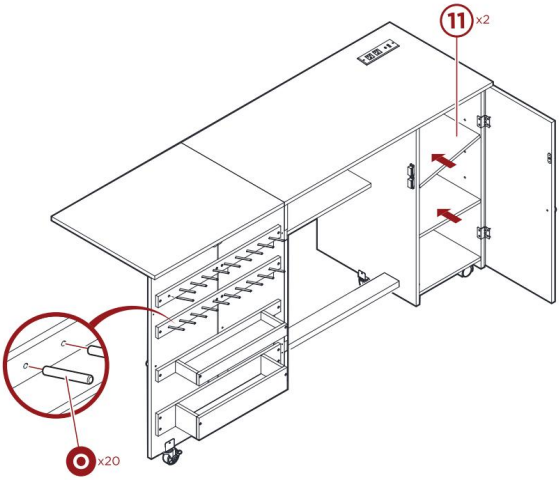
Step 17:

1. Attach the part 12 cubby door to the part 3 left side by securing the part E hinge brackets with four part F screws, Then, open the cubby door and connect it to the part 2 table top extension with one partltable connector.
2. Attach the part 14 cabinet door to the part 5 right side by securing the part E hinge bracketswith four part F screws, insert eight part P shelf supports into the part 4 & 5 cabinet panels.
3. Insert part V into the reserved hole on main table top(part ①), and fix it with screw M. Lead the power cord out from the cabinet back(part⑩ and arrange it properly. (Note: This step is not required for SKU: HL20250625002TM-W, as part V is not included.)



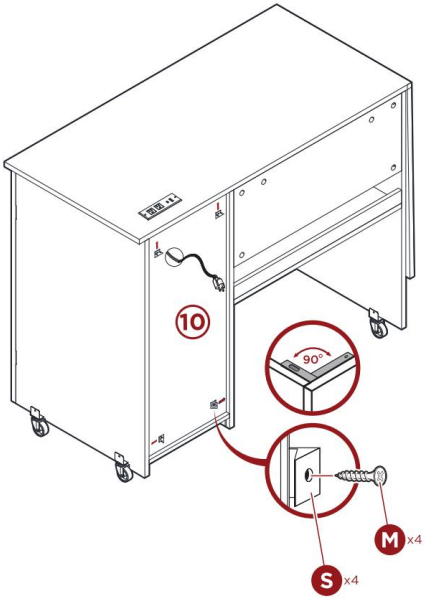
Step 18:

Insert two part 11 shelves and install twenty part O long dowels into the slots of the part 15 spool storage plates.



Step 19:

Wedge four part S screw guides into part 10 cabinet back and then secure with four part M screws.



6.Operating Instructions

•Verify all connections before use.

•Lift and lower the Drop- in Platform and Side Extension Top gently.

•Do not stand on the table; max load 40 kg.

•Clean with a damp soft cloth; avoid acidic or solvent cleaners.

•Store indoors in a dry, ventilated area.

7.Safety Notes

•For indoor use only.

•Keep hot objects off the surface.

•Children should use under adult supervision.

•Stop using immediately if you notice deformation or loose bolts.

8.Maintenance

1. Regular Tightening: Every 90 days, check and tighten all bolts, screws, knobs, and caster locks to ensure that nothing is loose or worn out.
2. Cleaning and Care: Wipe the surface with a soft cloth and avoid harsh chemical cleaners.
3. Moisture Prevention: Keep the table dry, especially when in use or stored, to prevent warping or swelling due to moisture.
4. Caster Cleaning and Lubrication: Regularly clean the caster wheels of dust and debris to the wheel axles to keep them moving smoothly.
5. Caster Wear Check: Periodically check the lockable casters for signs of wear, looseness, or faulty locking mechanisms. Replace them if necessary to ensure safe use.