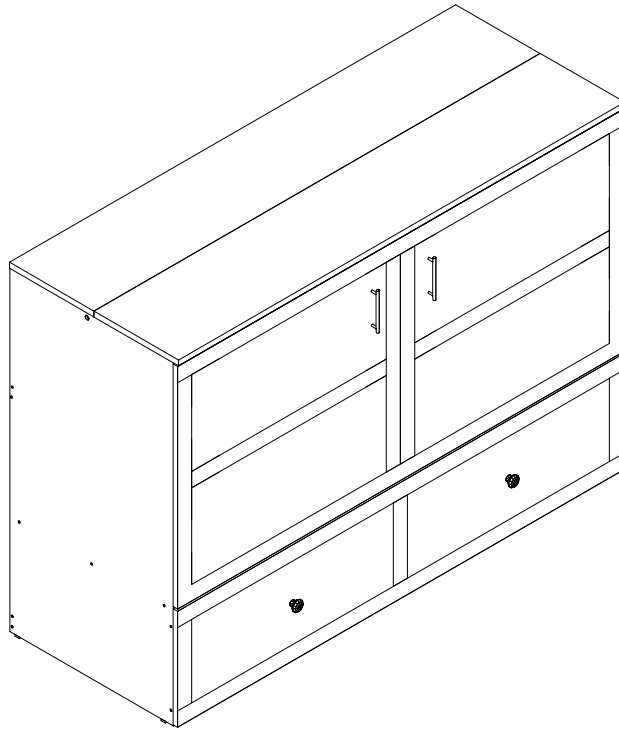


ASSEMBLY INSTRUCTION

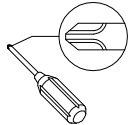
Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****

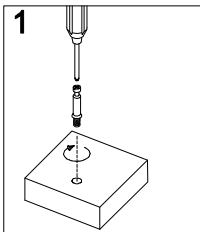


General Assembly Guidelines

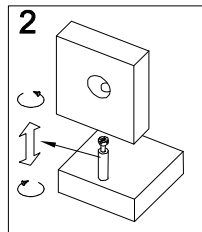
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- IV. A Phillips head screwdriver is required for the assembly of this product.



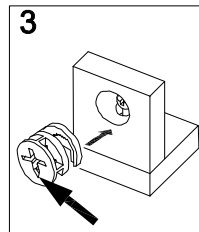
V. Cam bolt and Cam lock Assembly instruction.



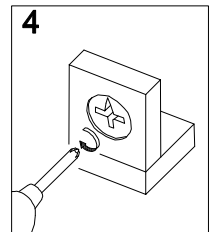
**Cam bolt
vertical installation**



**Cam bolt is
adjustable**

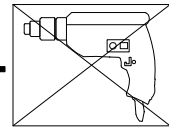


**Cam lock
the arrow is towards
the Cam bolt**



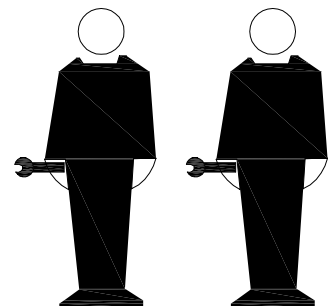
**Ensure locking
the Cam bolt**

VI. Power tools should not be used to assemble this product.

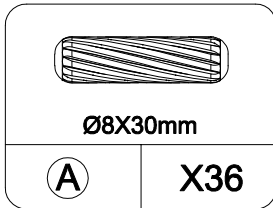


VII. Two people are recommended for ease in the assembly of this product.

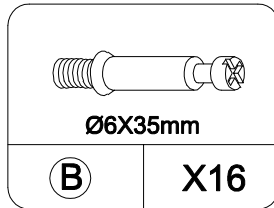
VIII. Do not step on.



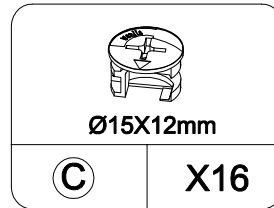
Part List



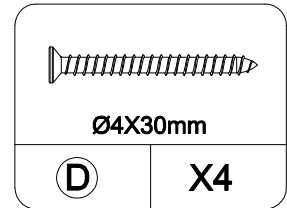
WOOD DOWEL



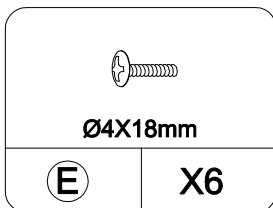
CAM BOLT



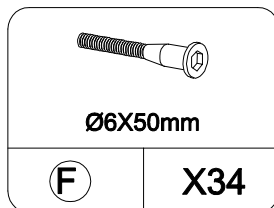
CAM LOCK



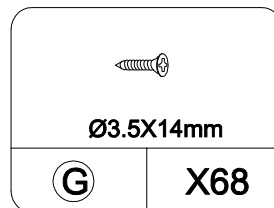
SCREW



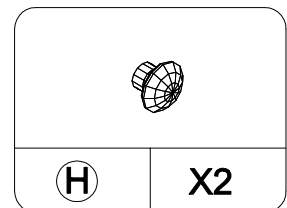
BOLT



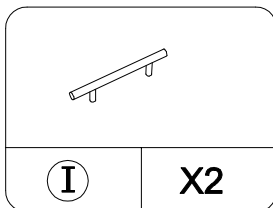
SCREW



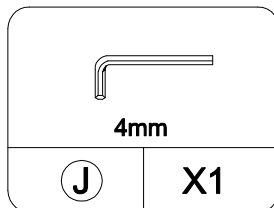
SCREW



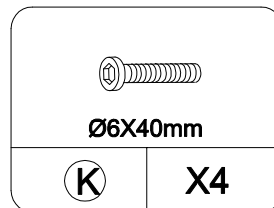
HANDLE



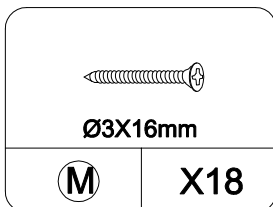
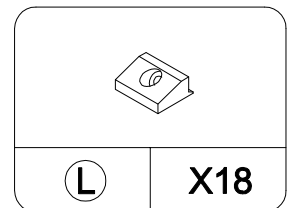
HANDLE



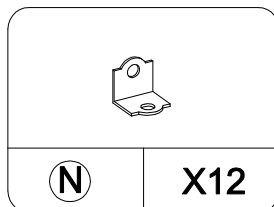
ALLEN KEY



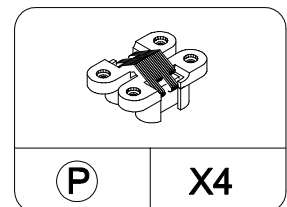
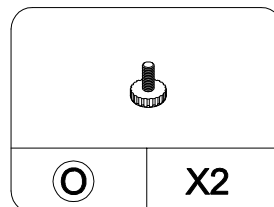
BOLT



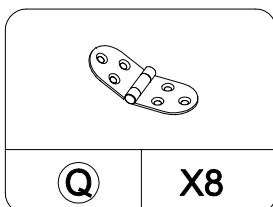
SCREW



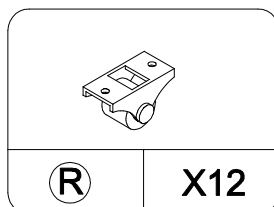
Hinge



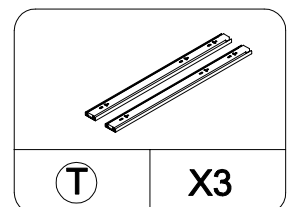
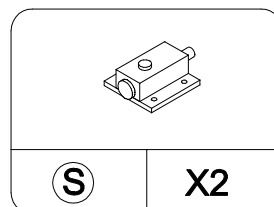
Hinge



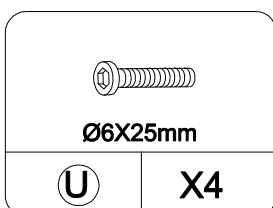
Hinge



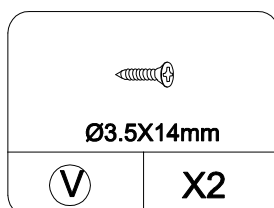
Wheel



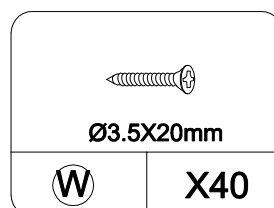
Track



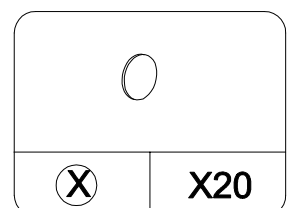
BOLT



SCREW

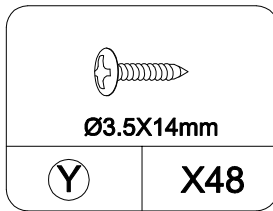


SCREW

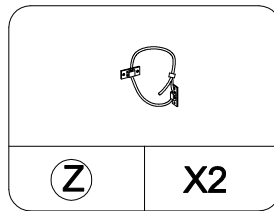


Sticker

Part List



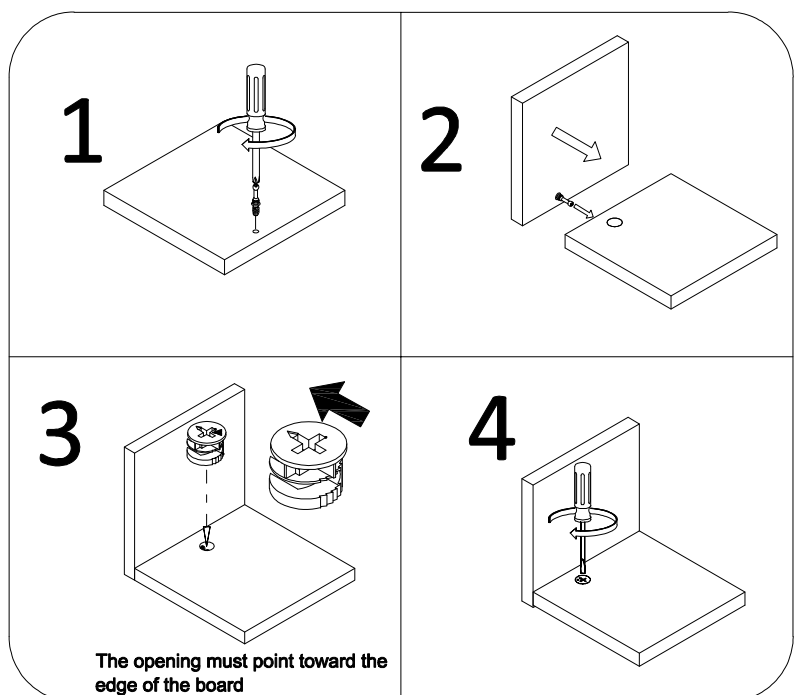
SCREW



Anti Tipping hardware

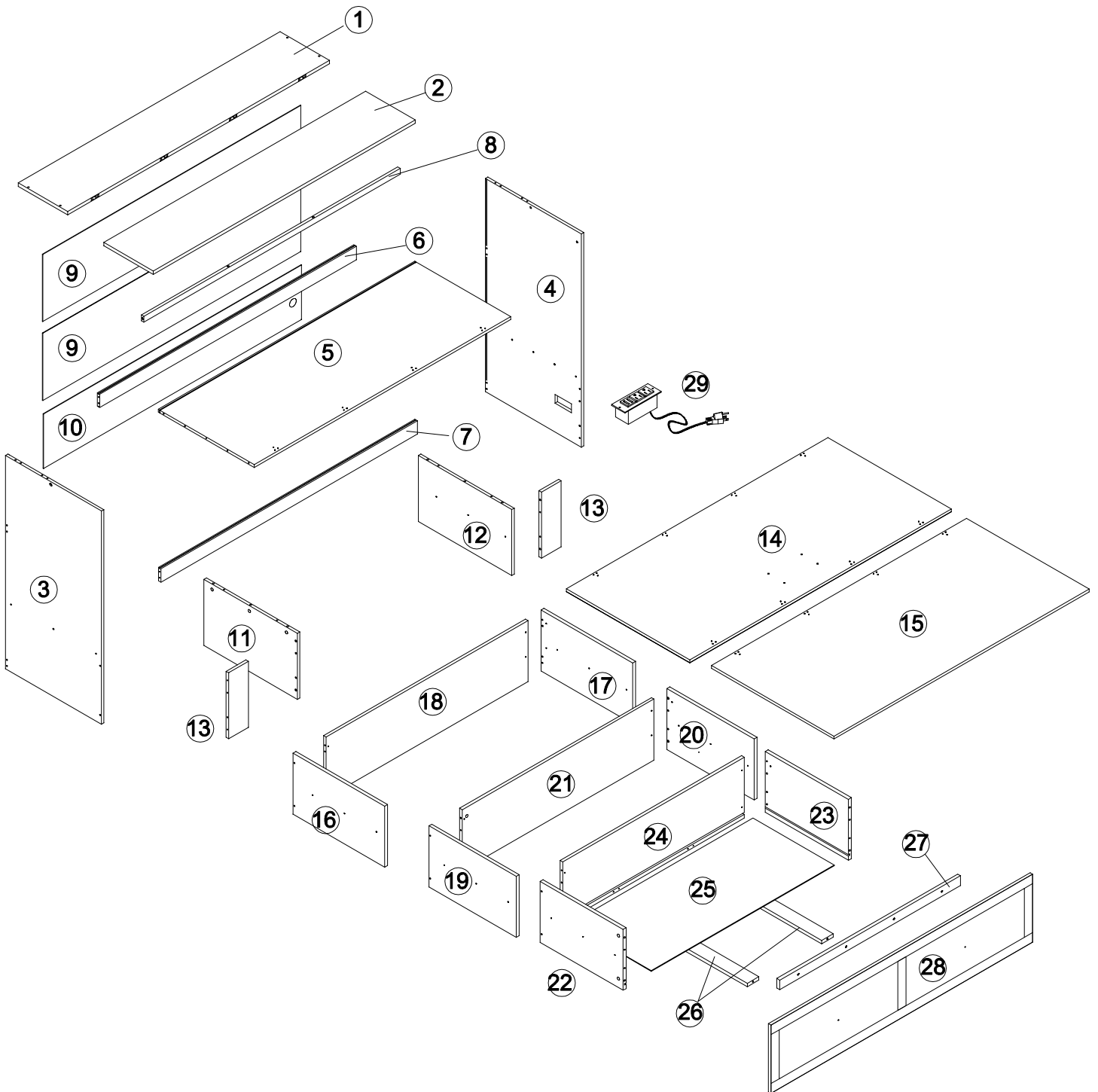
Cam Lock Fastening System

Insert the cam bolt into the hole first, then insert the cam lock and lock it.

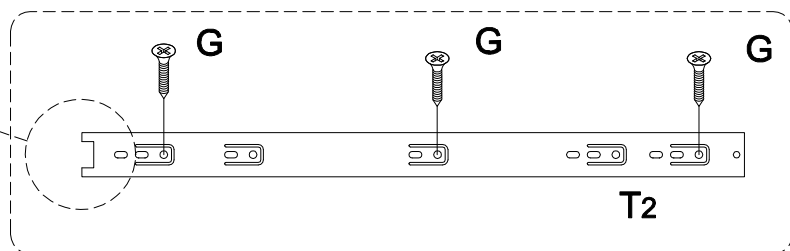
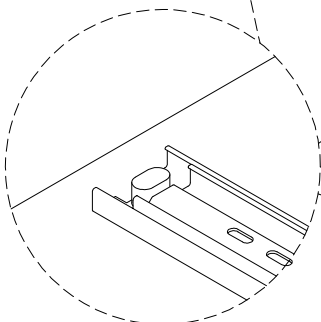
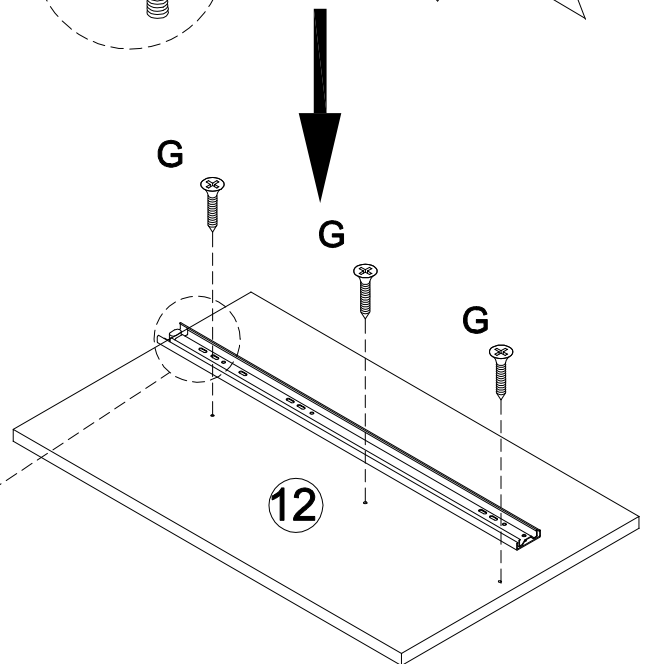
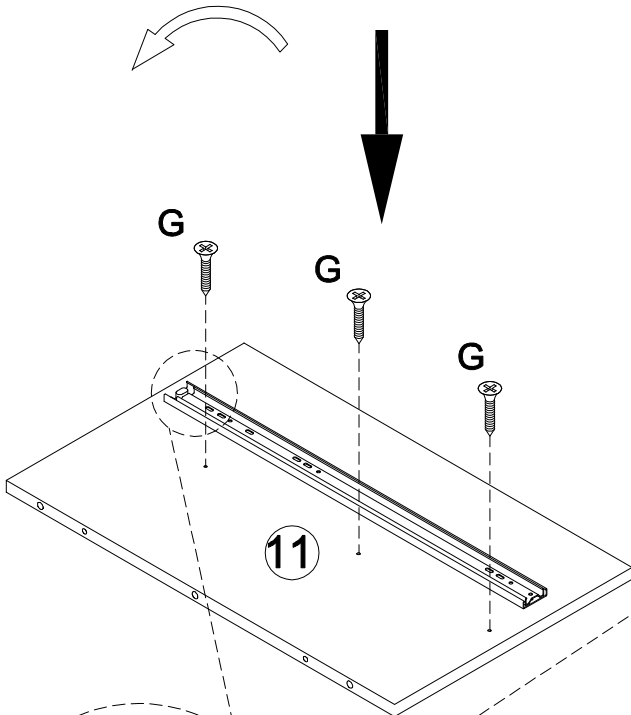
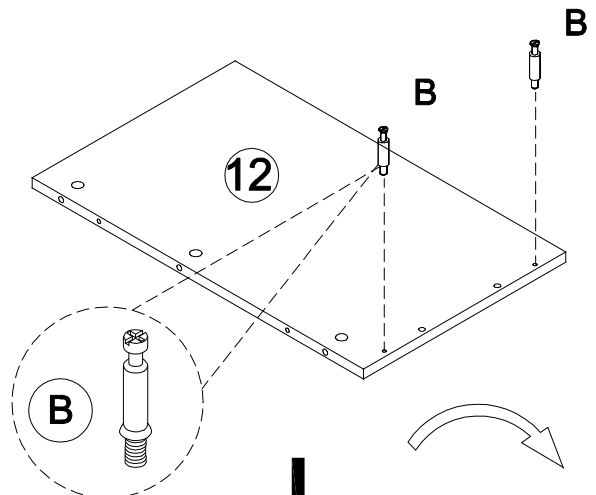
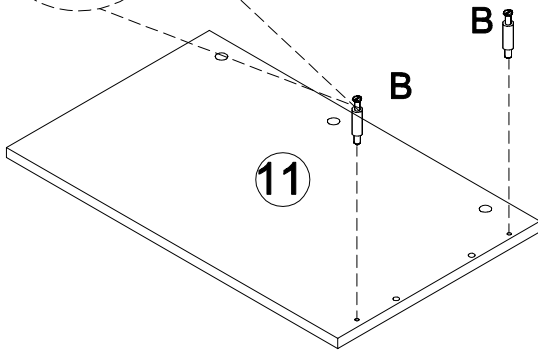
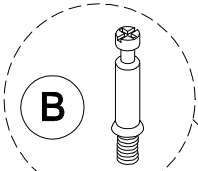
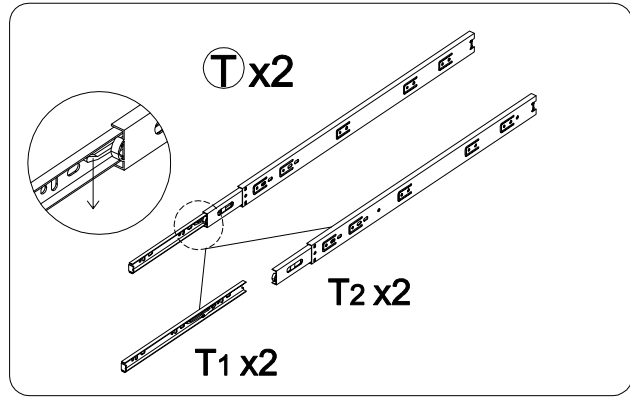
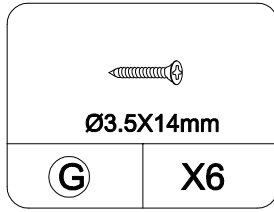
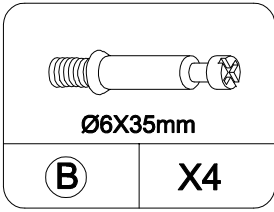


Board Identification

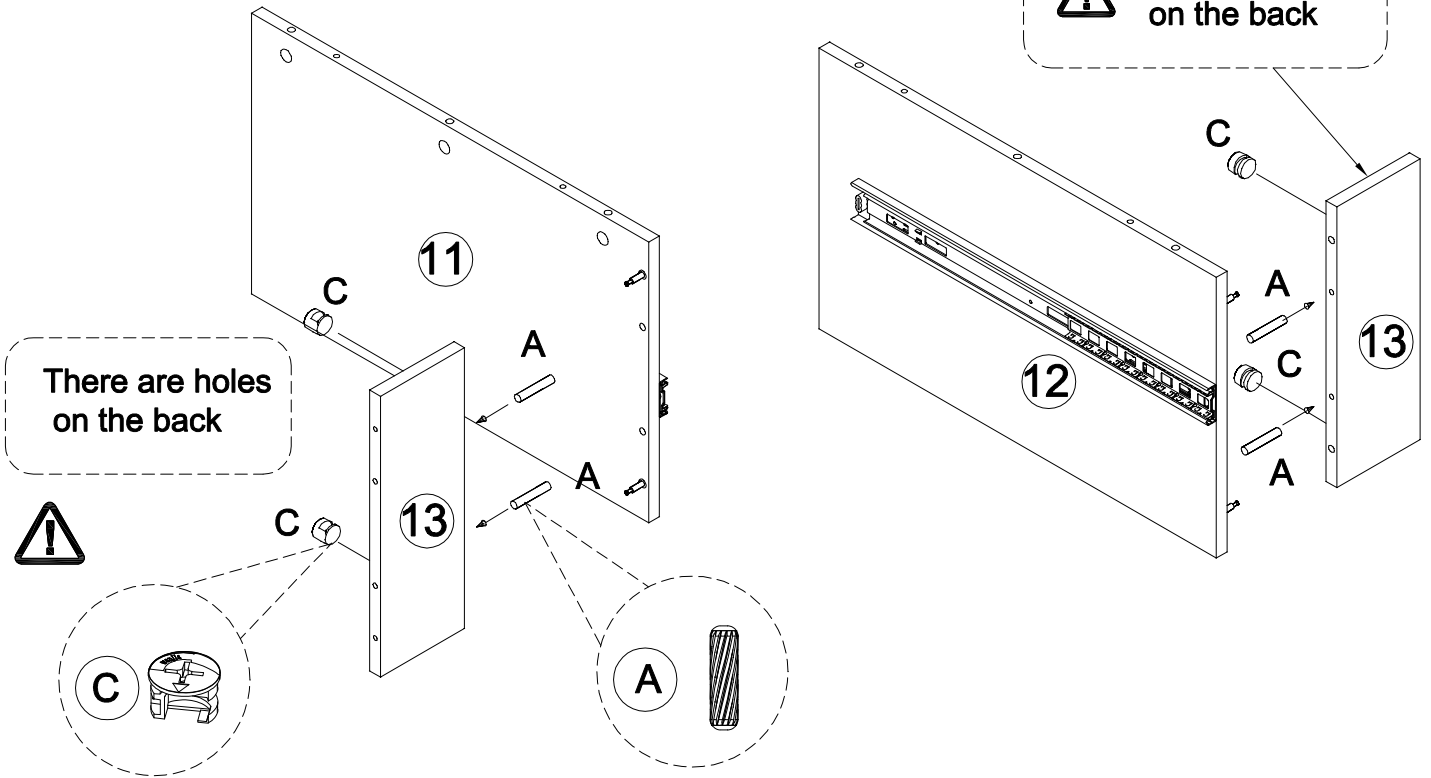
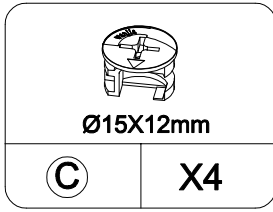
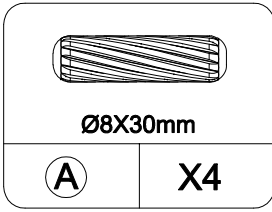
Not actual size



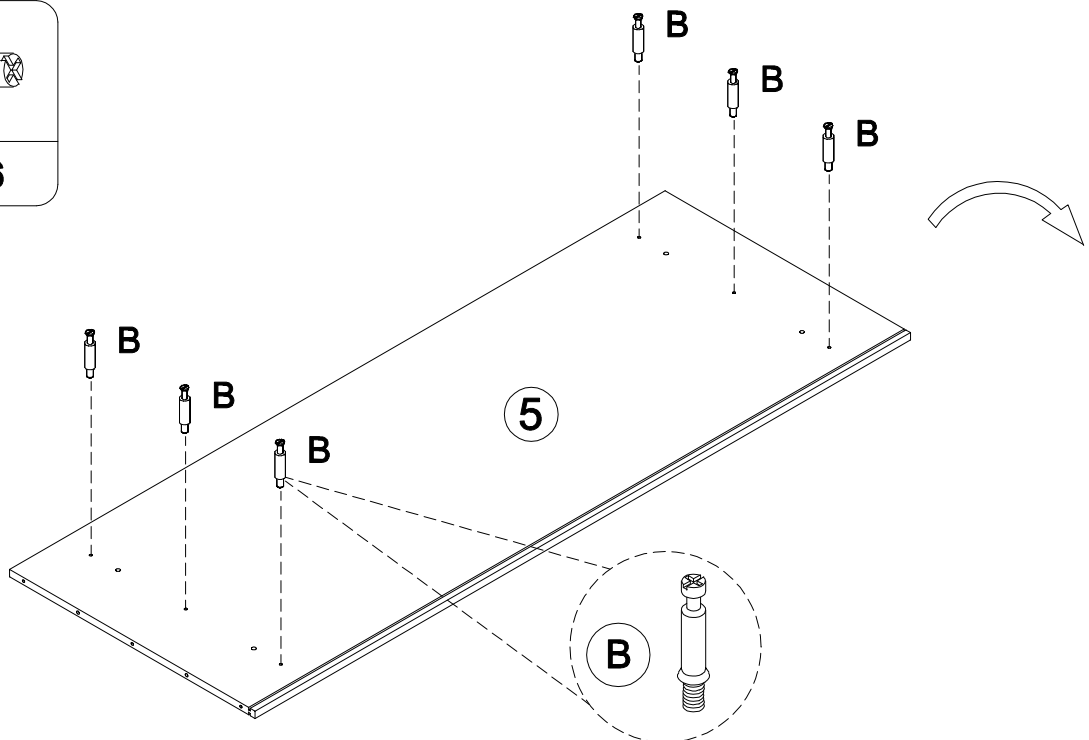
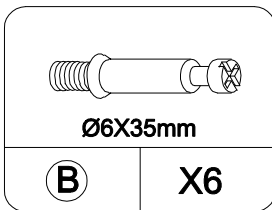
STEP 1



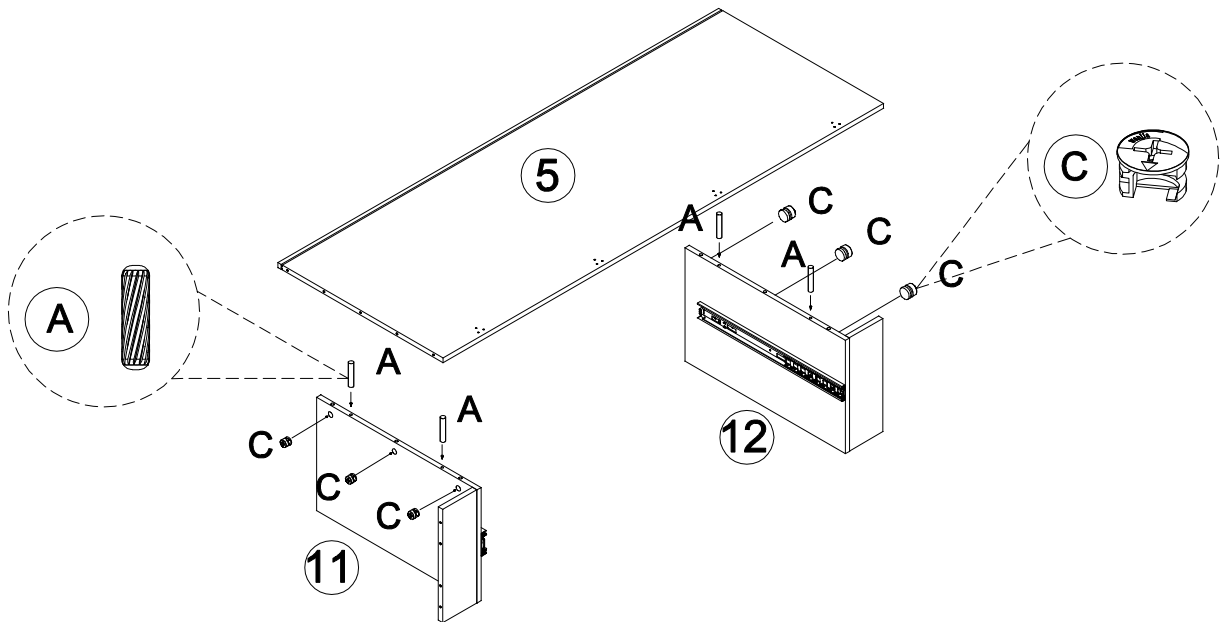
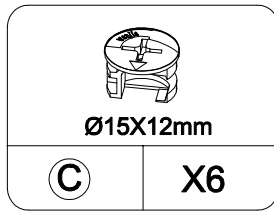
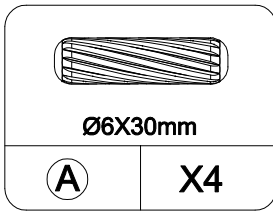
STEP2



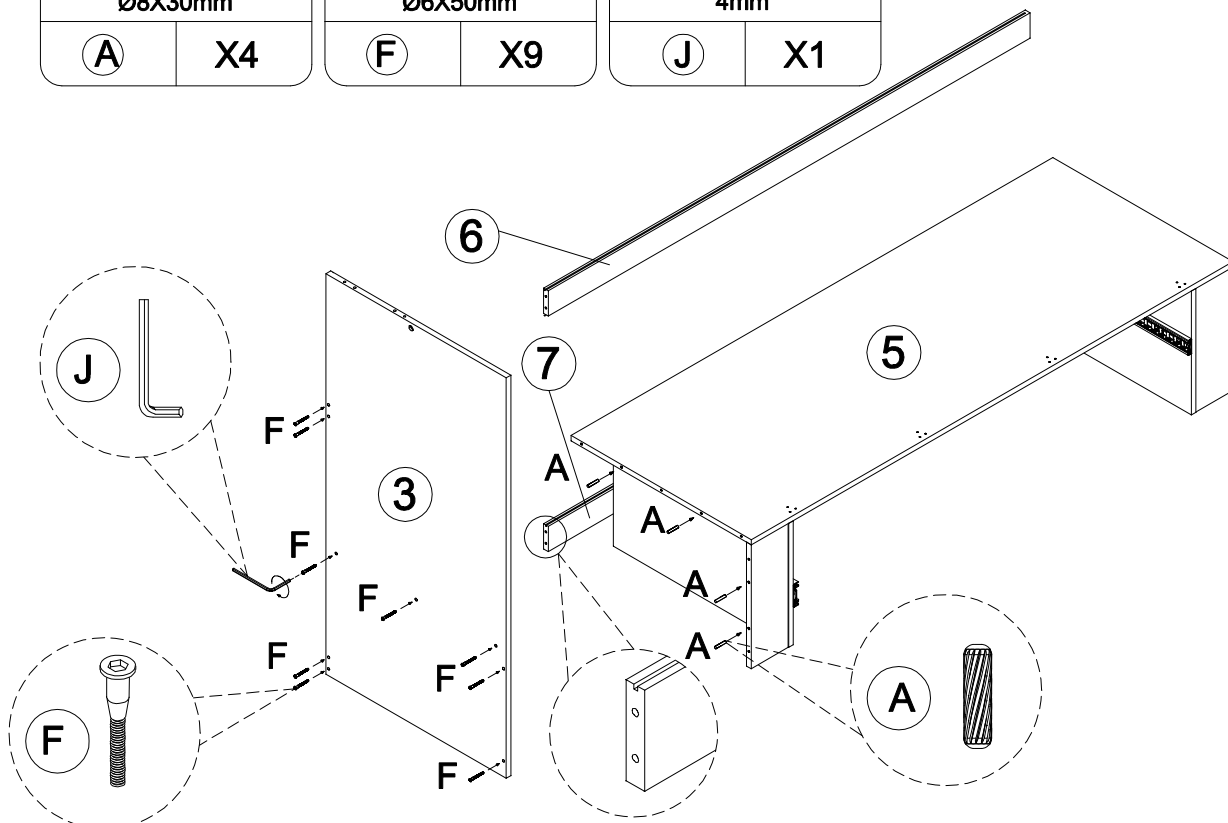
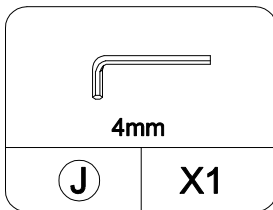
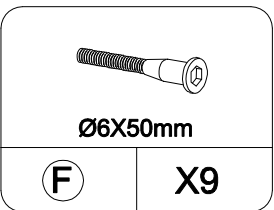
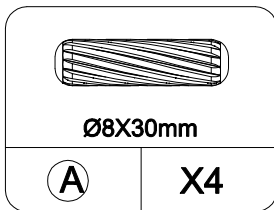
STEP3






STEP4

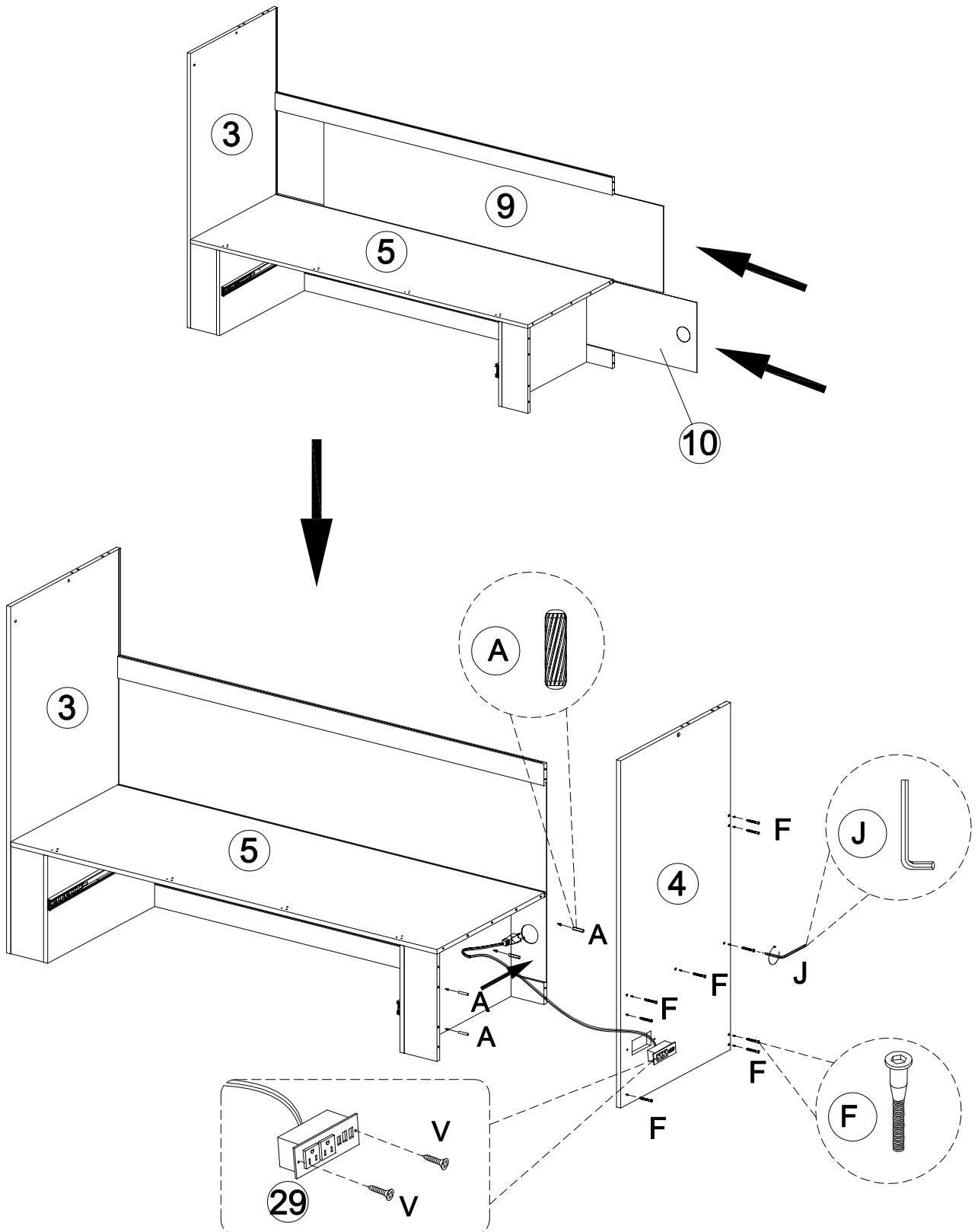


STEP5

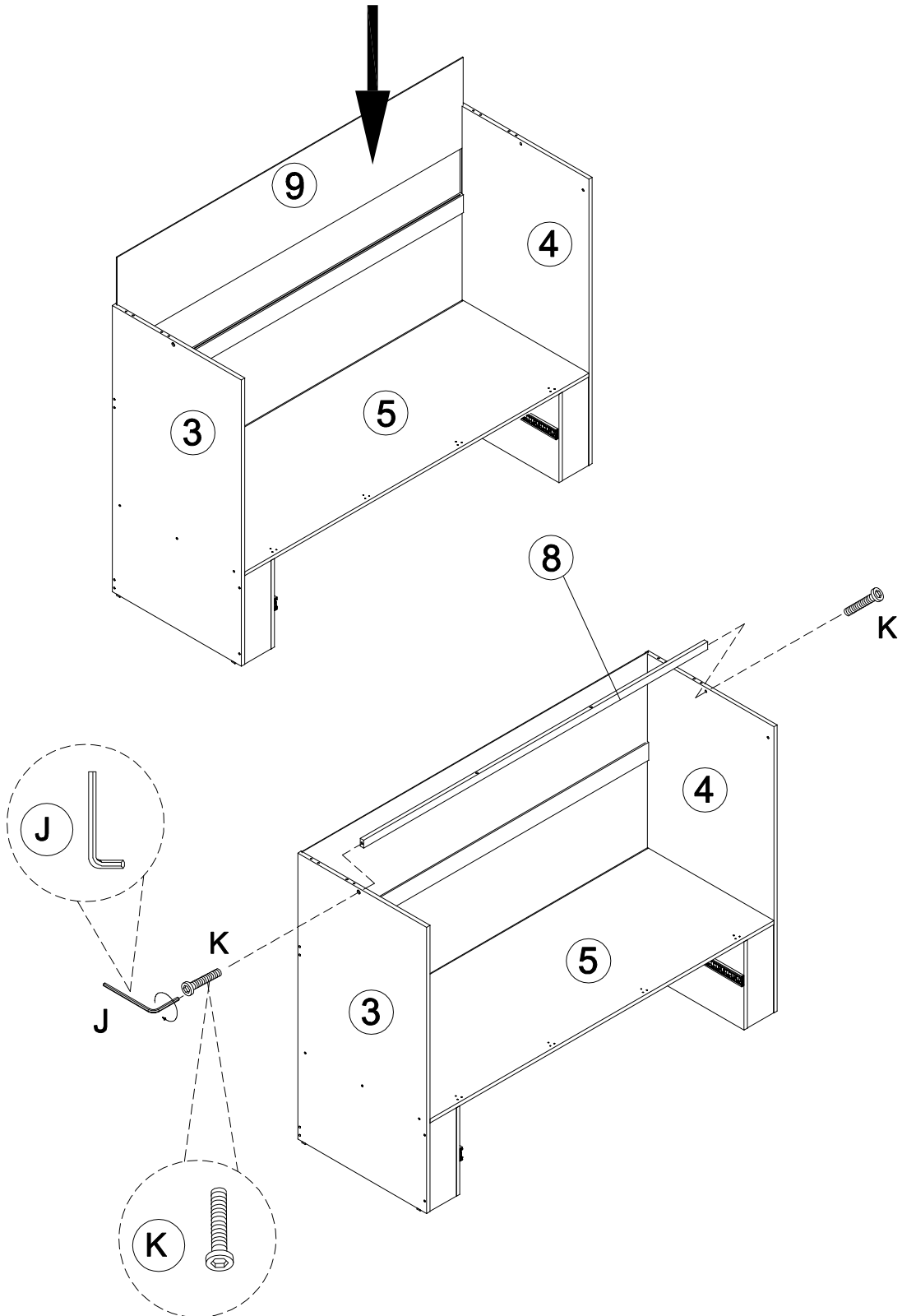
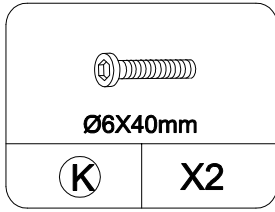
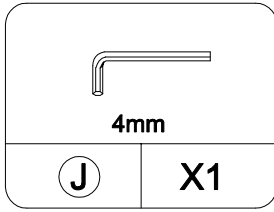


STEP 6


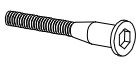


 Ø8X30mm	 Ø6X50mm	 Ø3.5X14mm
A X4	F X9	V X2

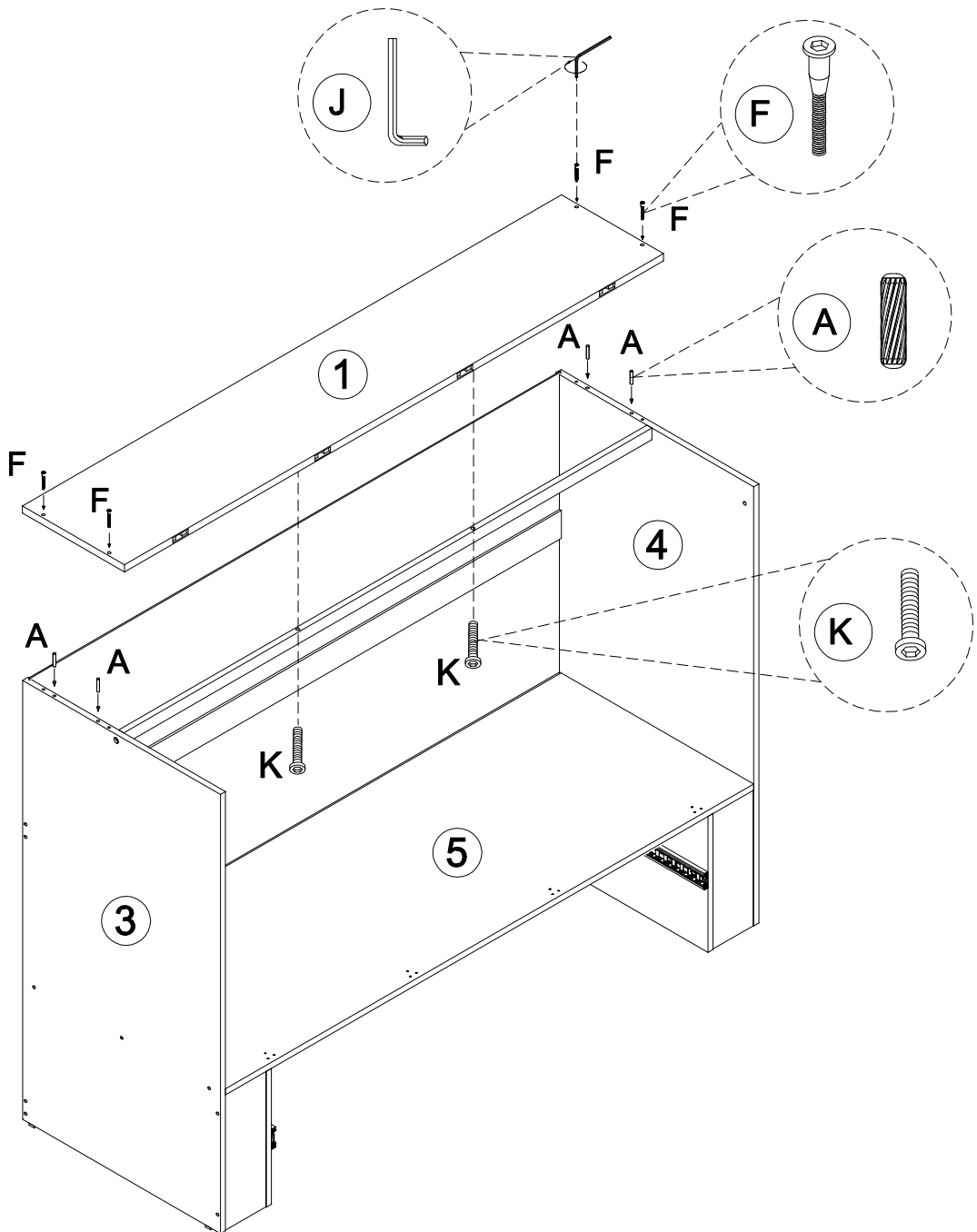


STEP 7

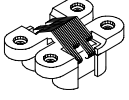




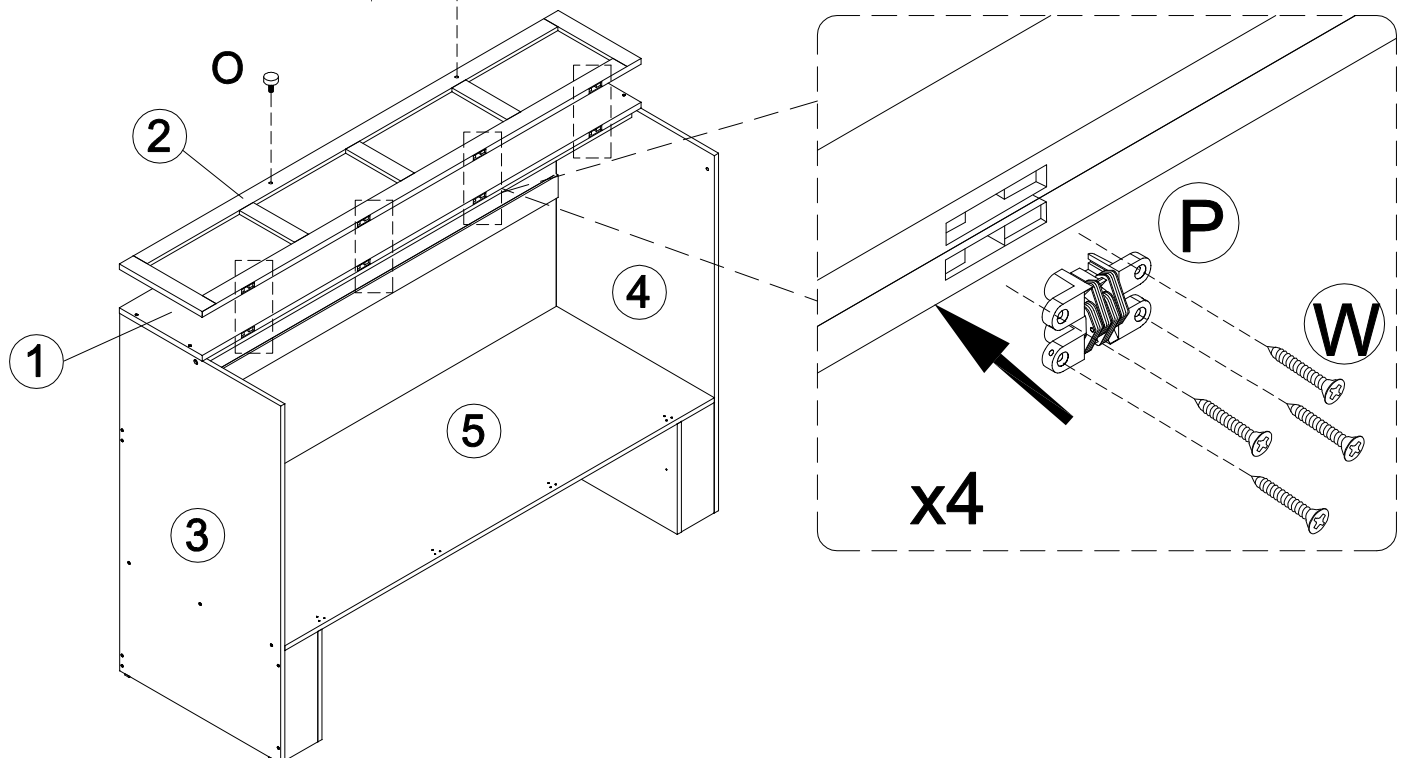
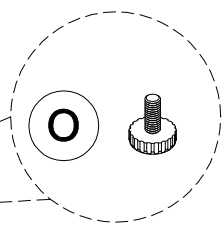
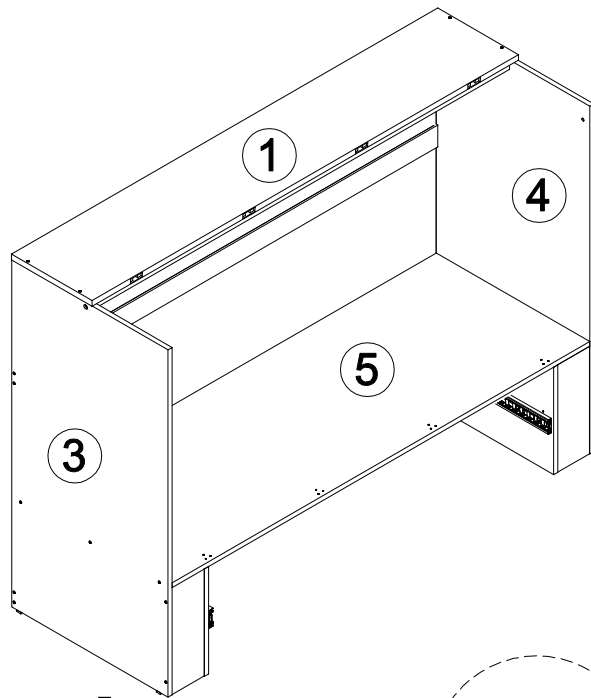
STEP 8

 Ø8X30mm	 Ø6X50mm	 4mm	 Ø6X40mm
(A) X4	(F) X4	(J) X1	(K) X2

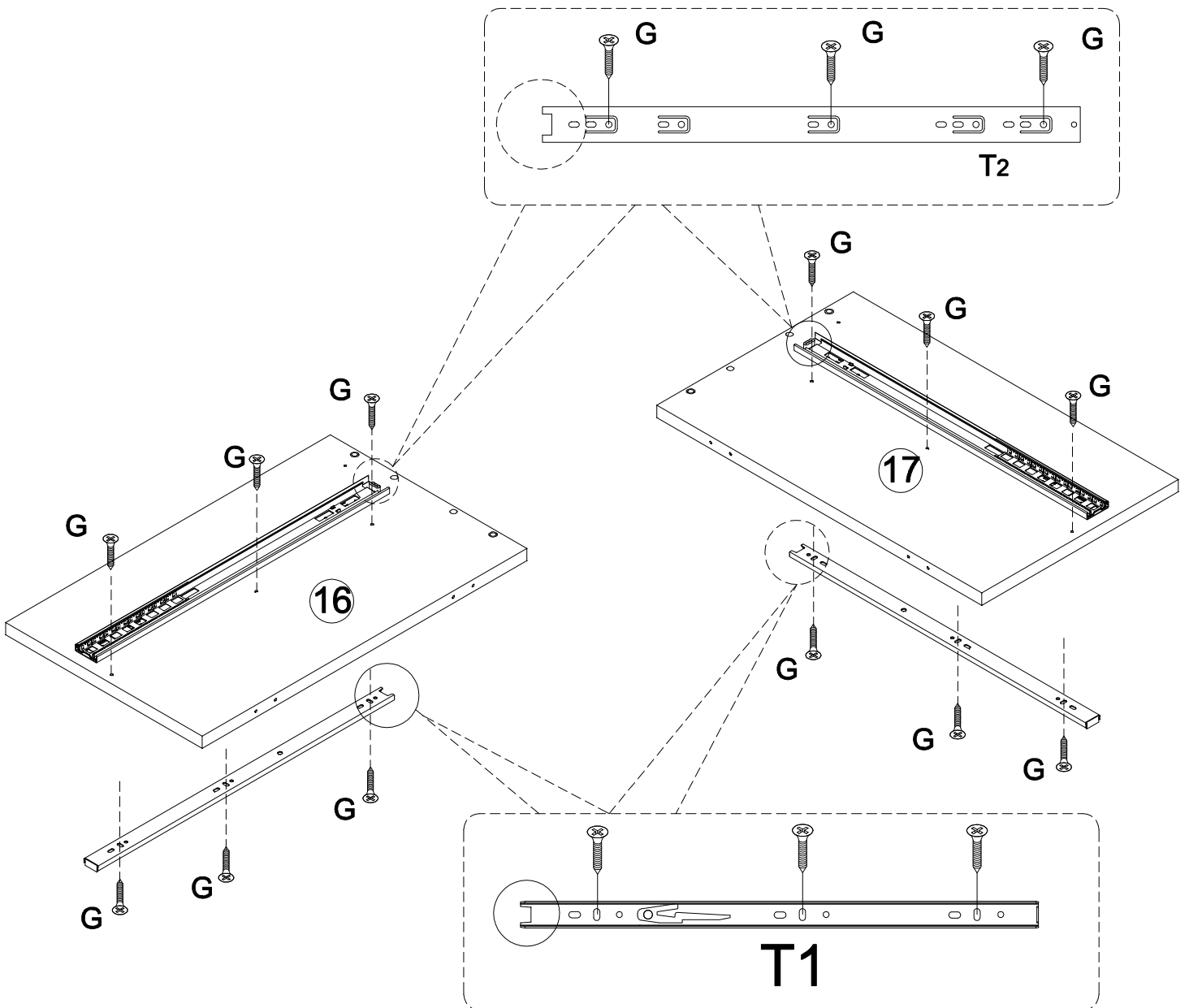
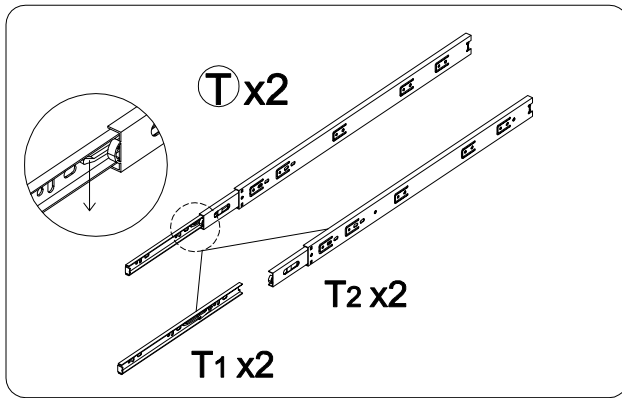
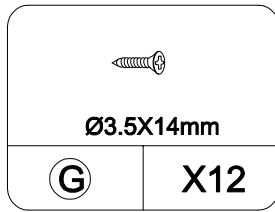


STEP 9

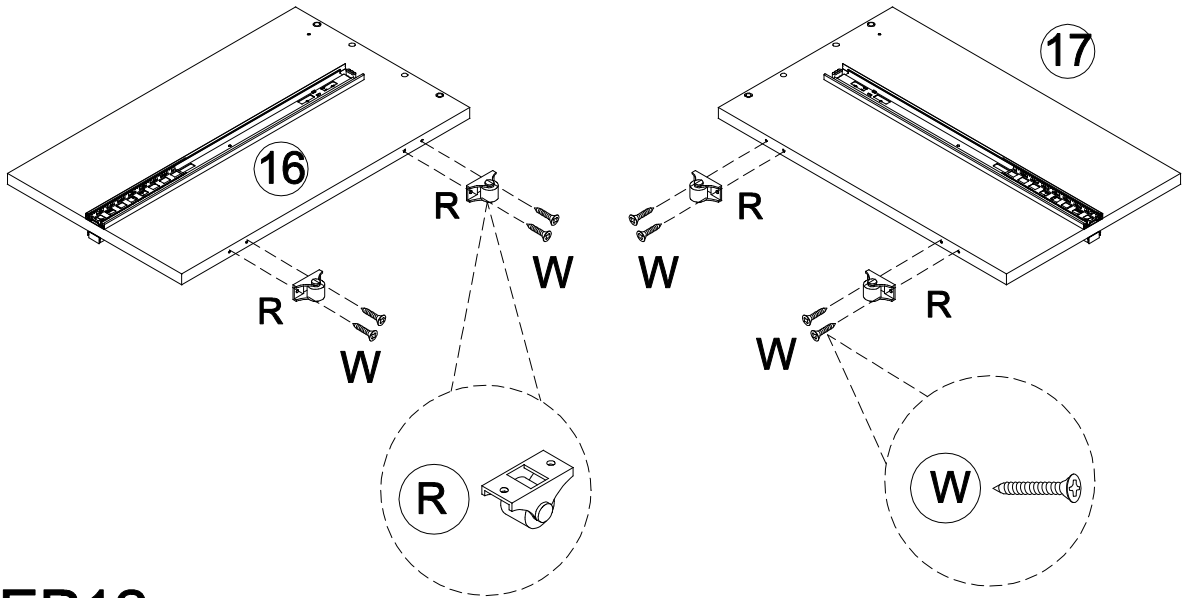
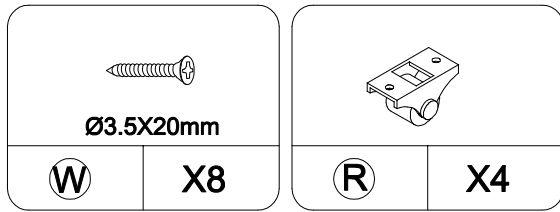
		 Ø3.5X20mm			
P	X4	W	X16	O	X2



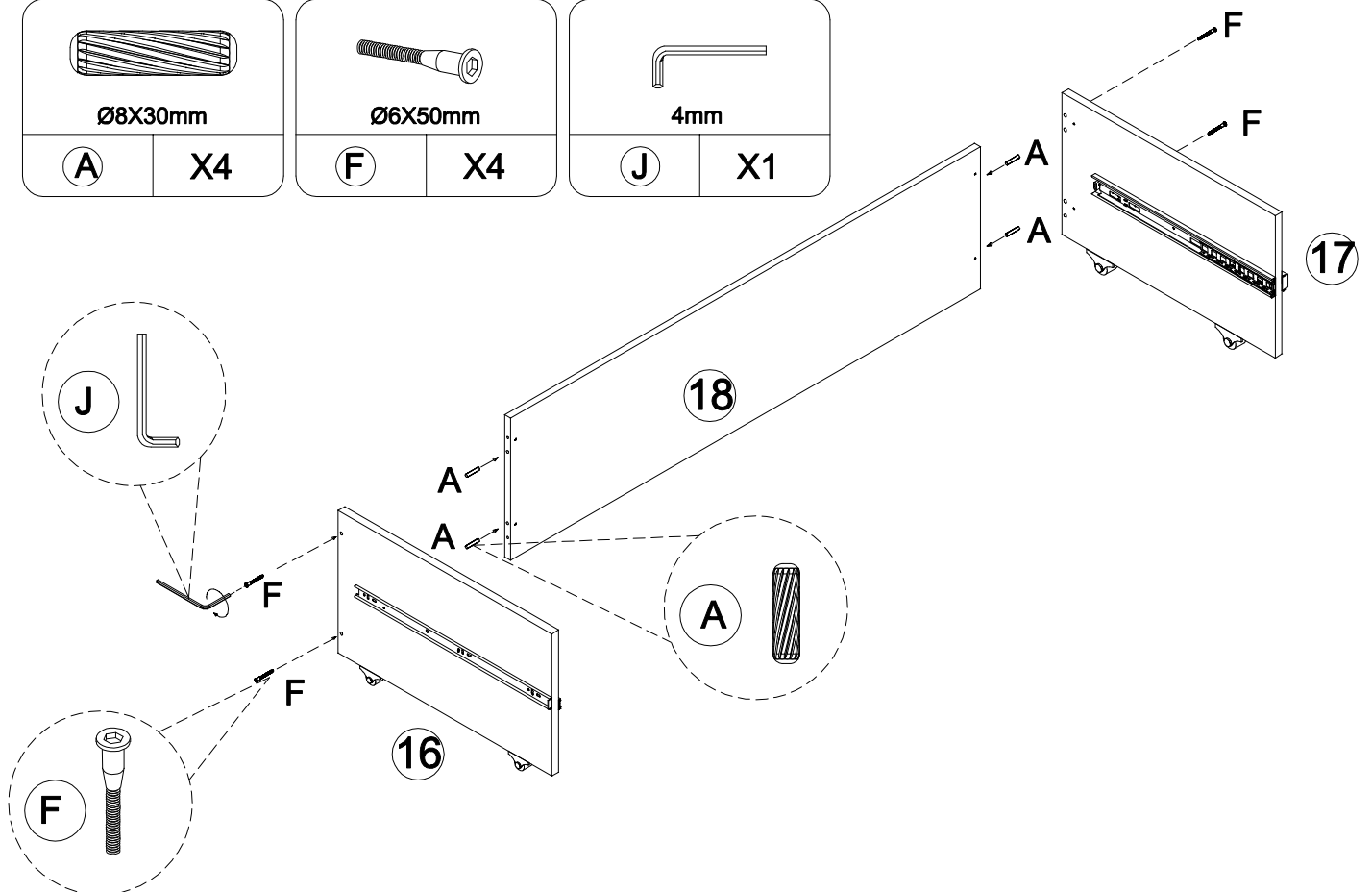
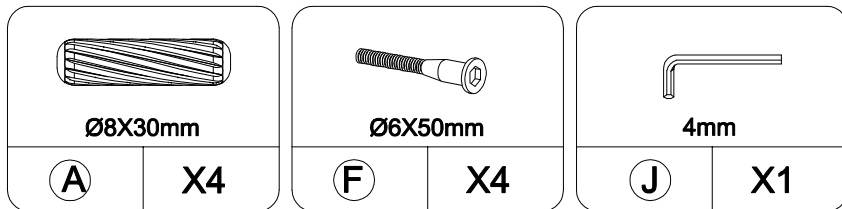
STEP 10





STEP 11

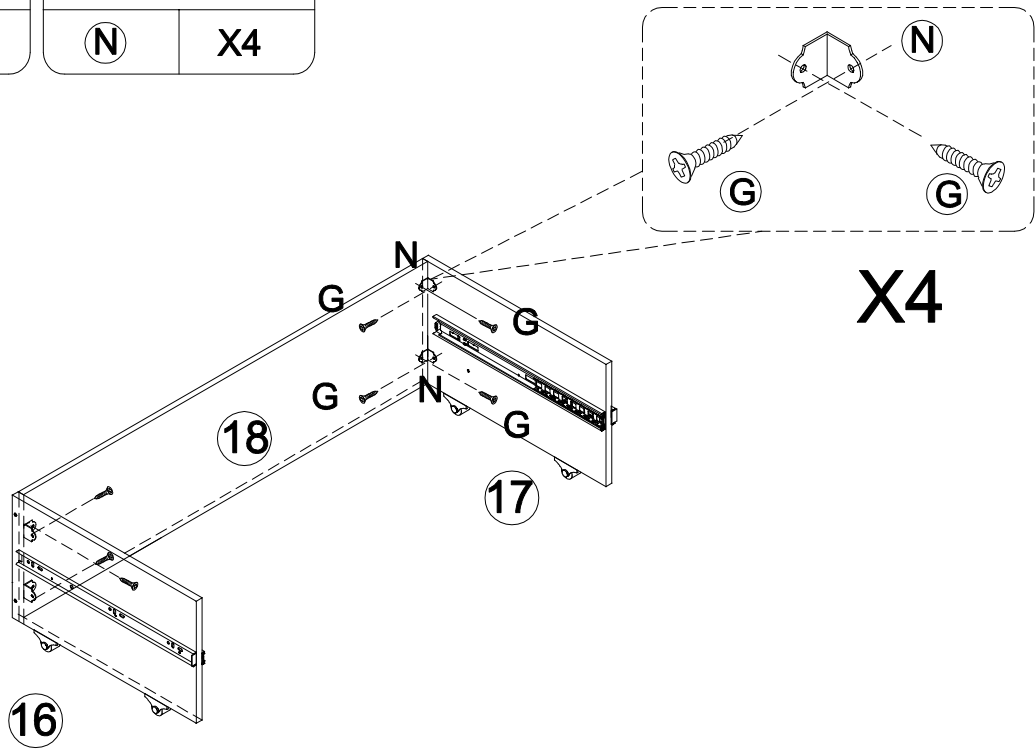


STEP 12

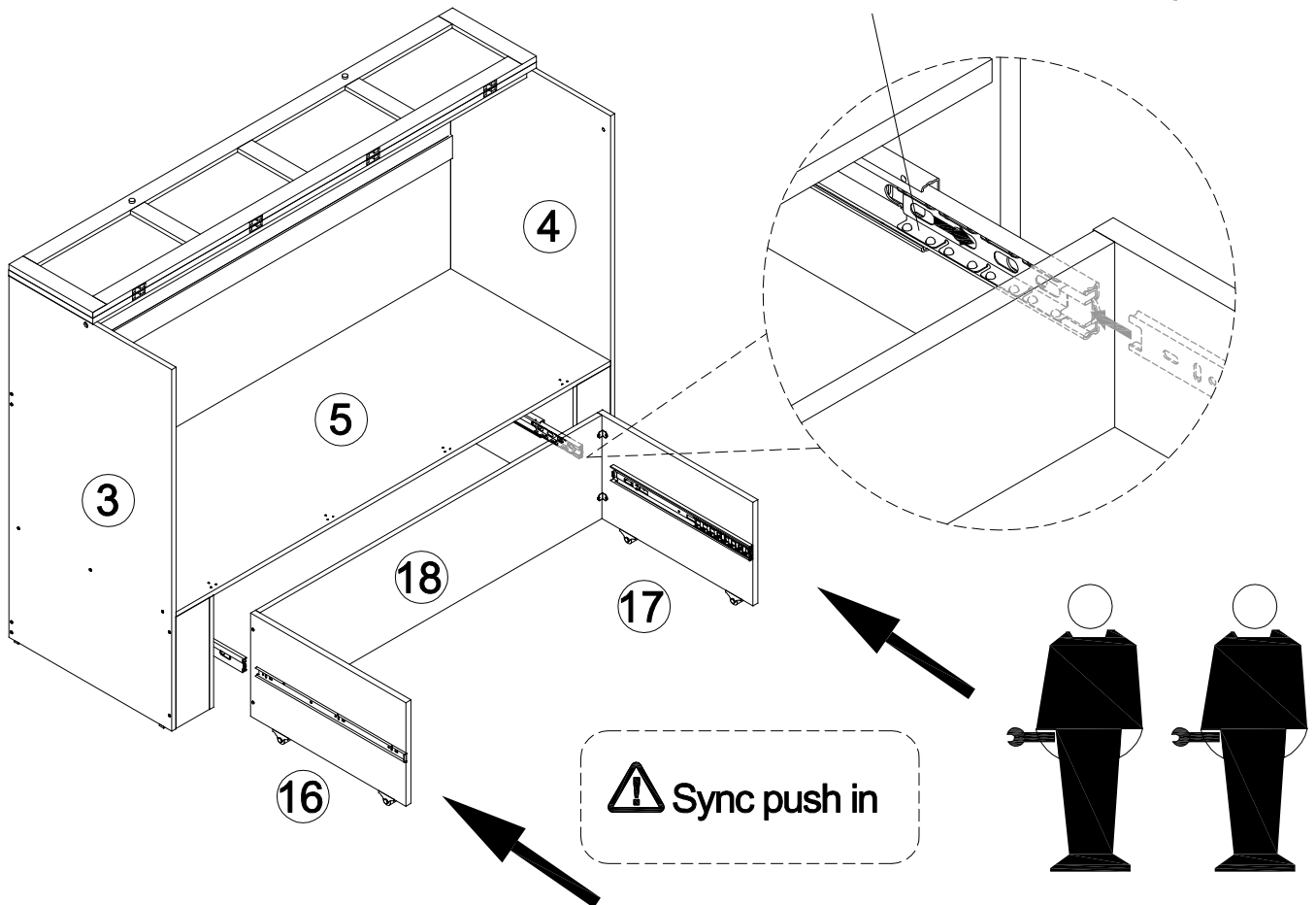


STEP 13

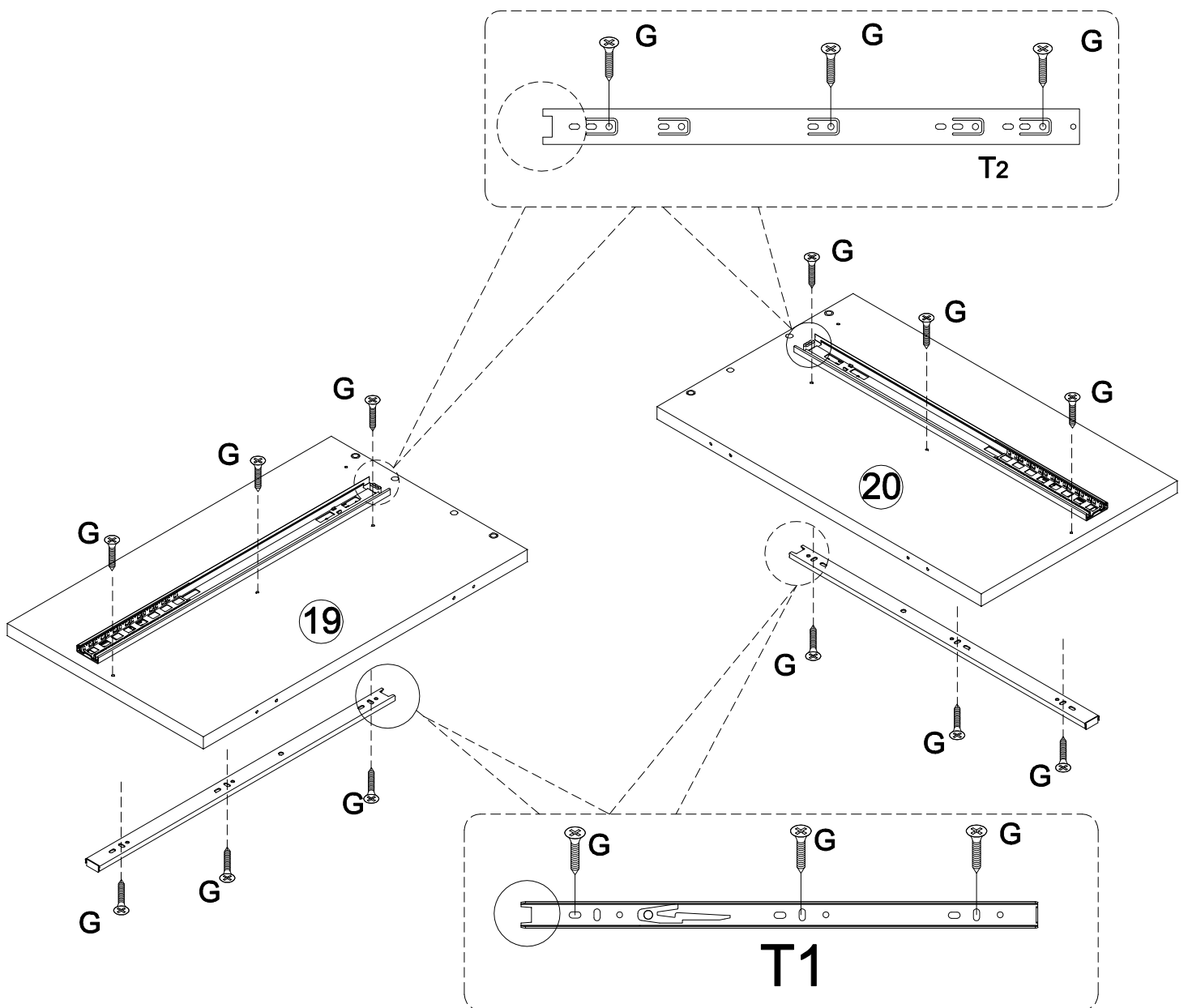
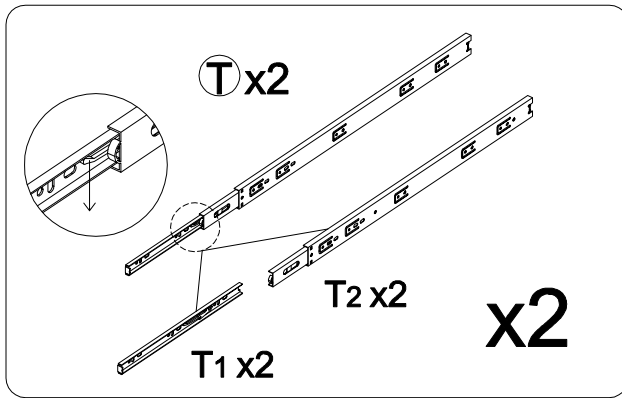
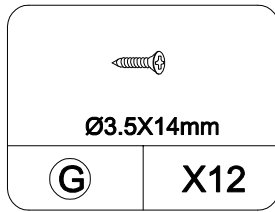
 Ø3.5X14mm			
G	X8	N	X4



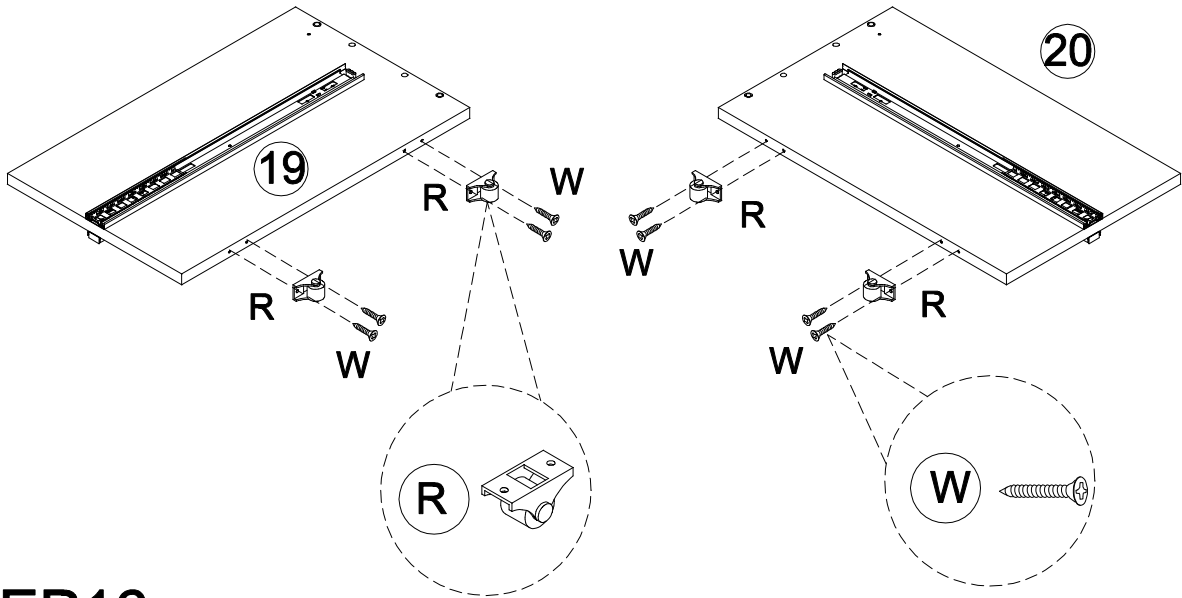
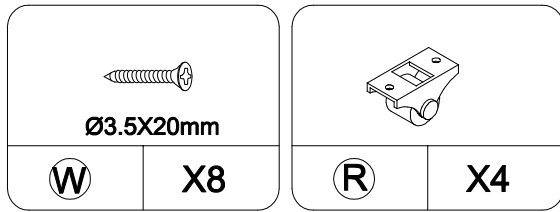
Move the ball slide to the outermost position



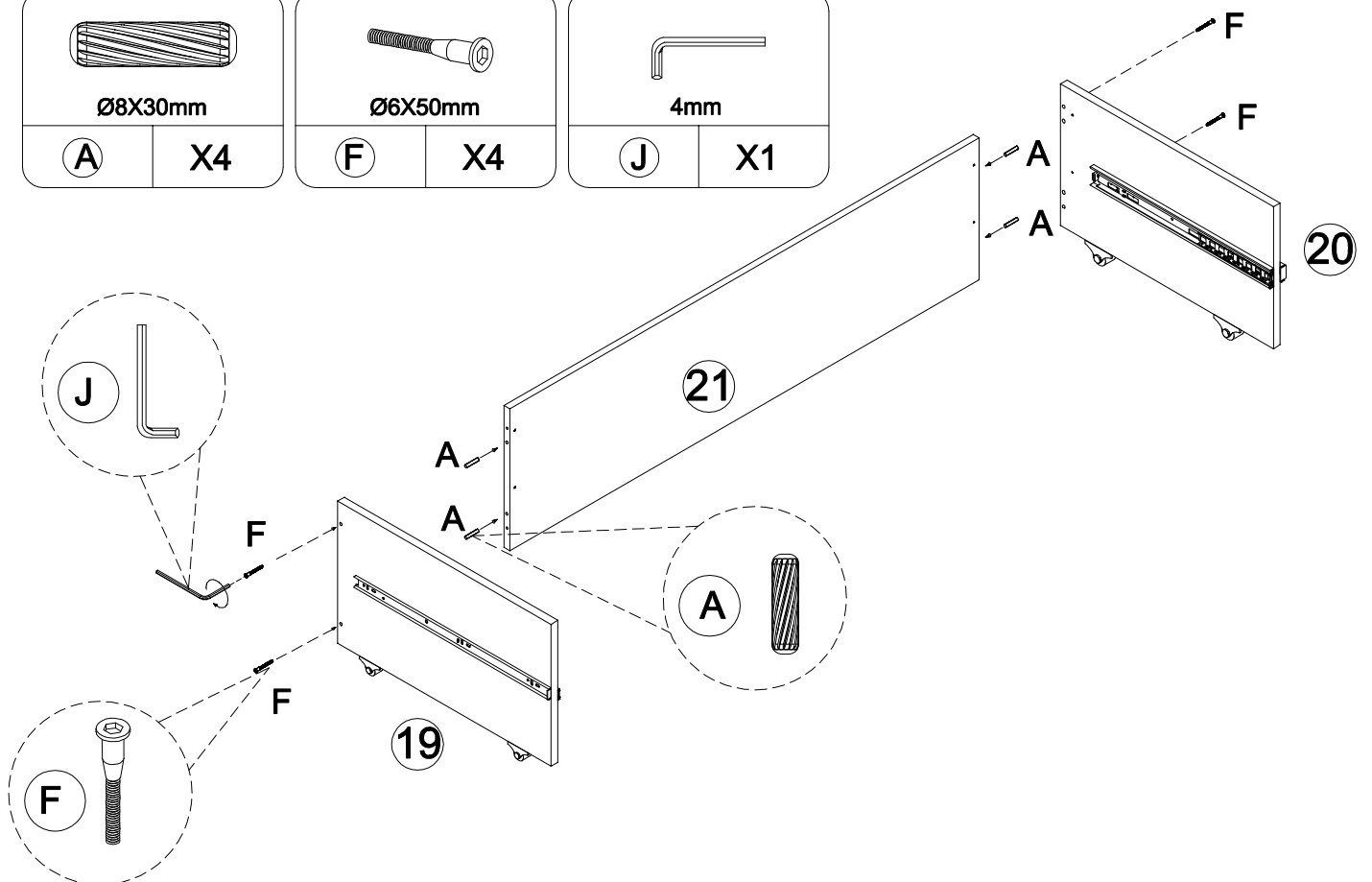
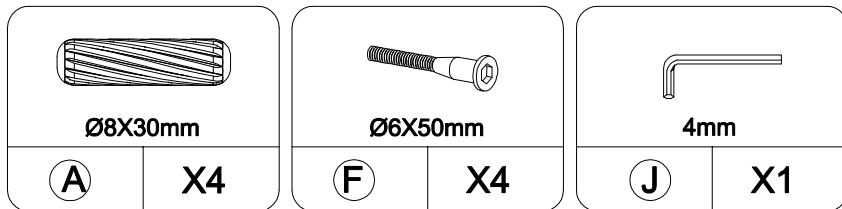
STEP 14



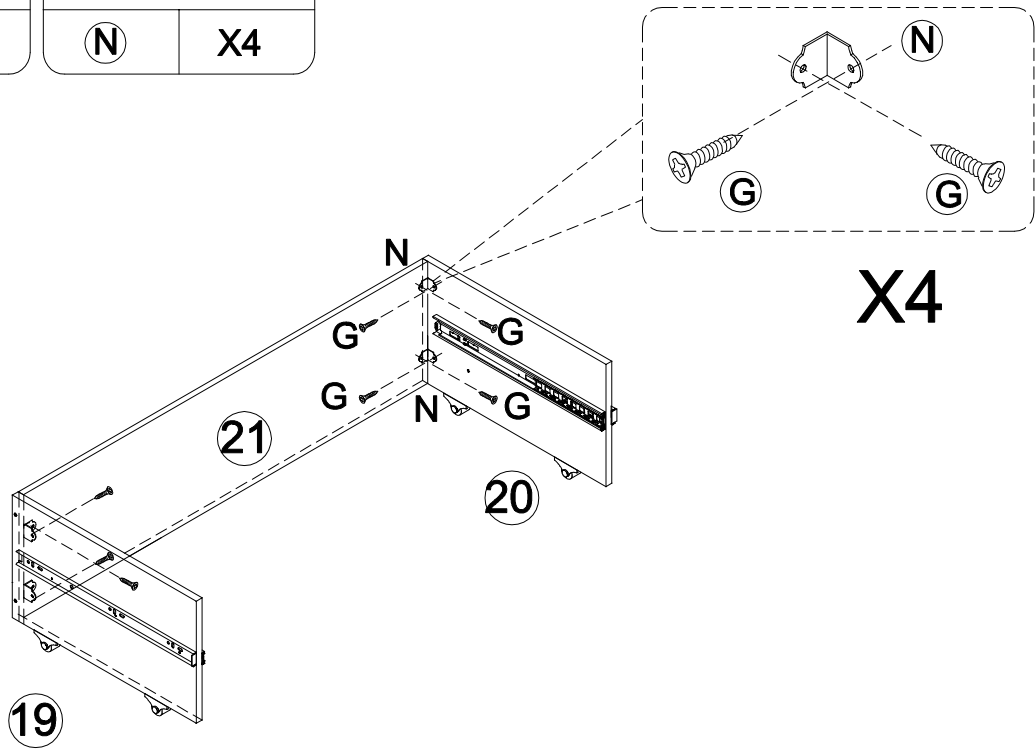
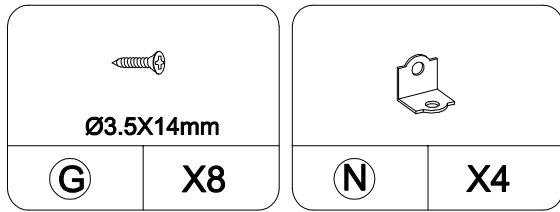
STEP 15



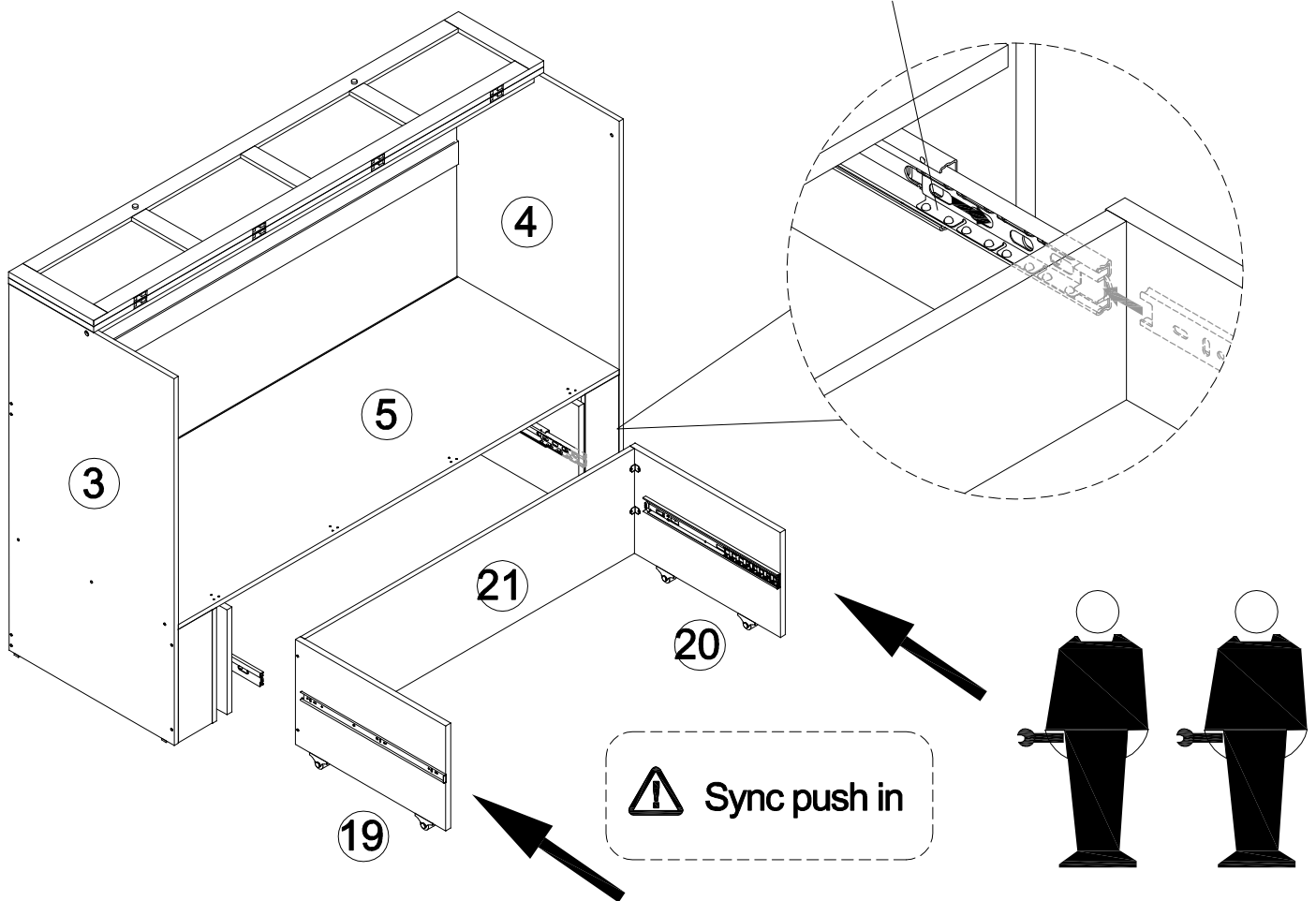
STEP 16




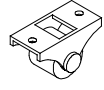
STEP 17

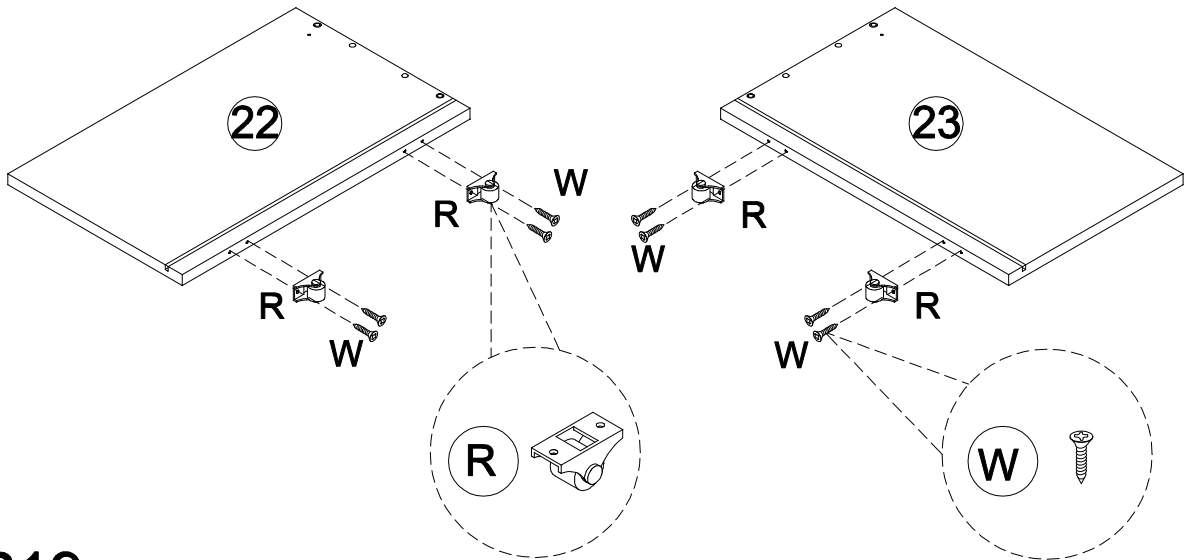


Move the ball slide to the outermost position



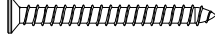



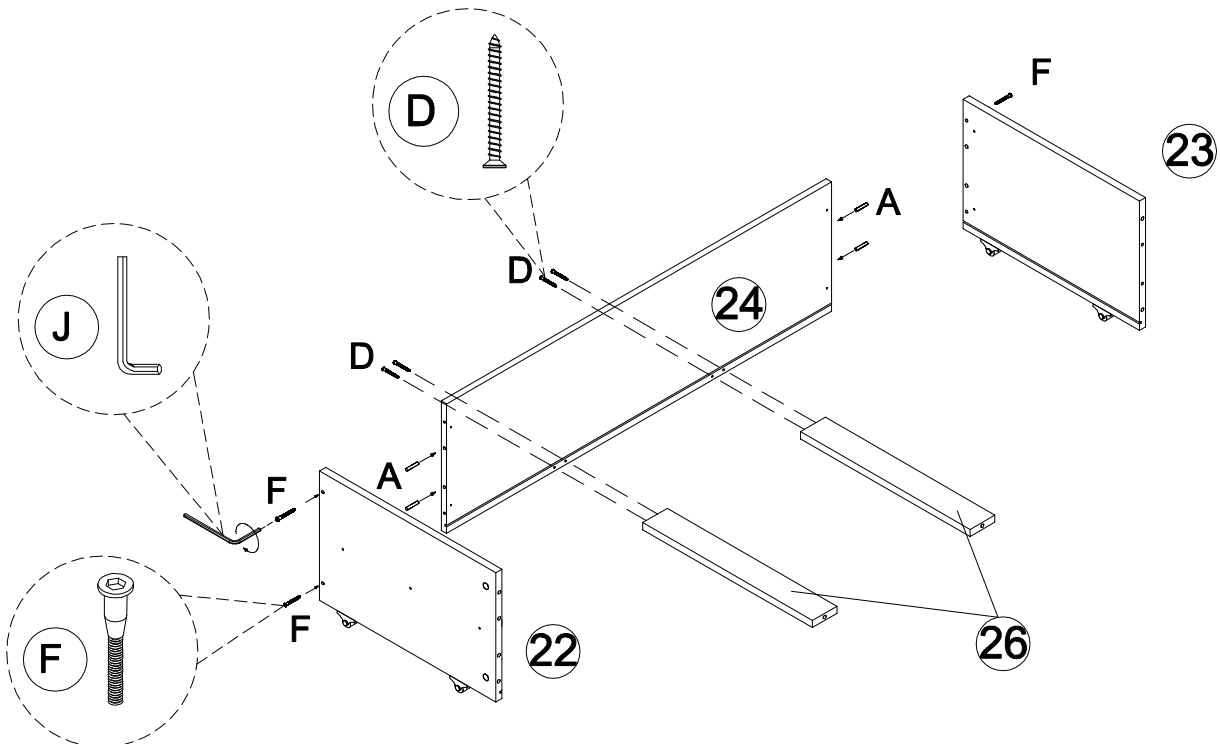
STEP 18

			
Ø3.5X20mm			
(W)	X8	(R)	X4

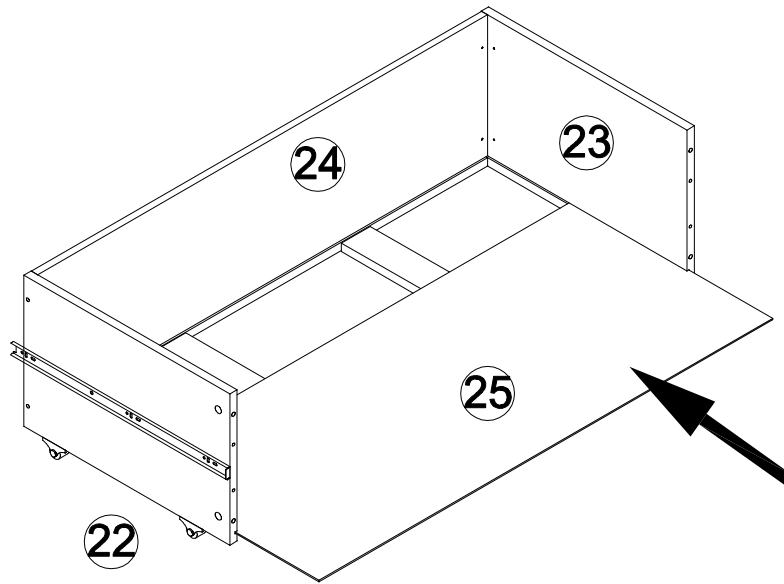


STEP 19




							
Ø8X30mm		Ø6X50mm		Ø4X30mm		4mm	
(A)	X4	(F)	X4	(D)	X4	(J)	X1

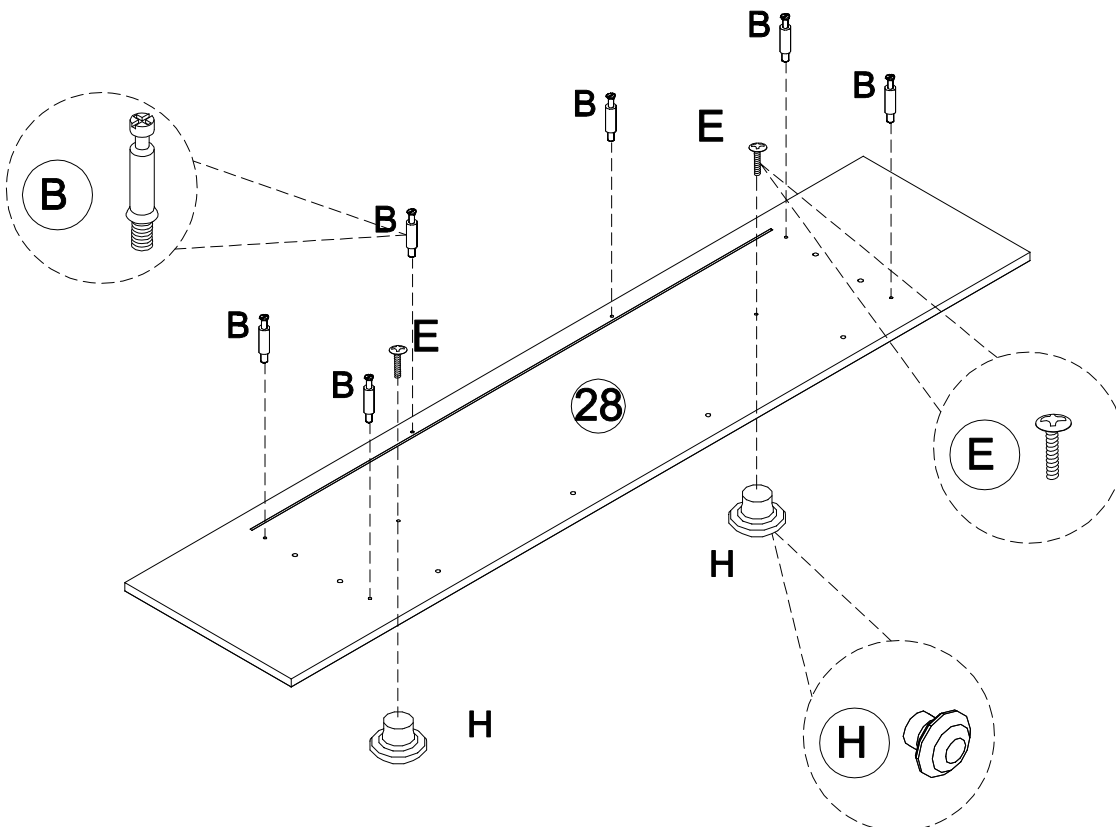


STEP20

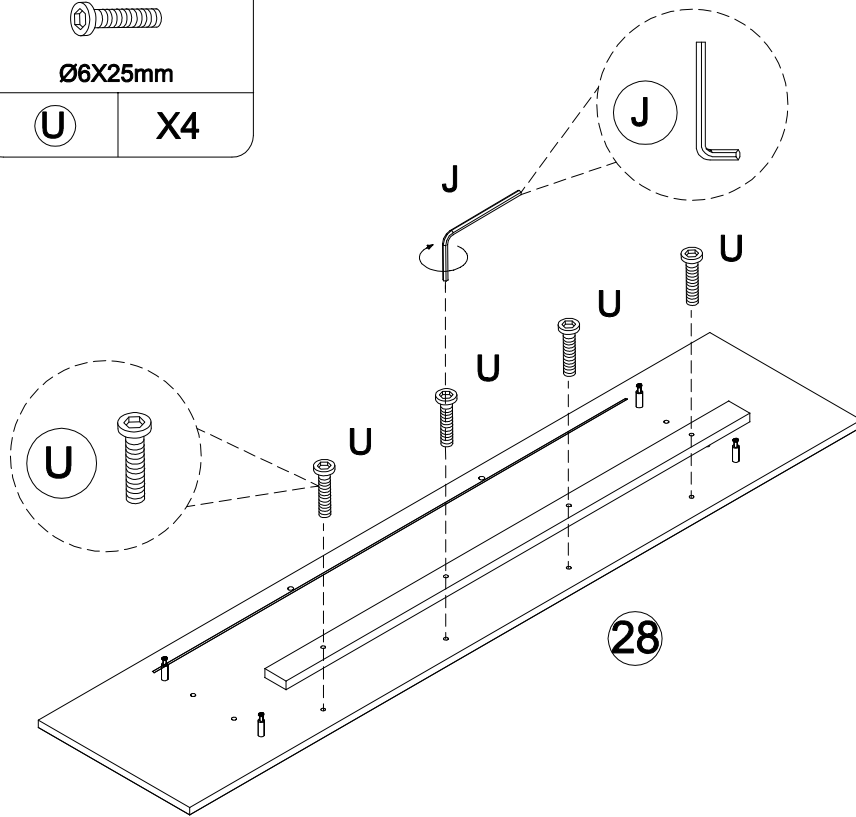
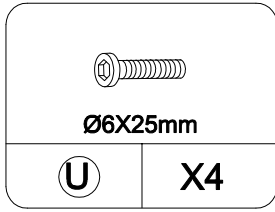
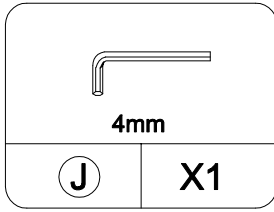


STEP21

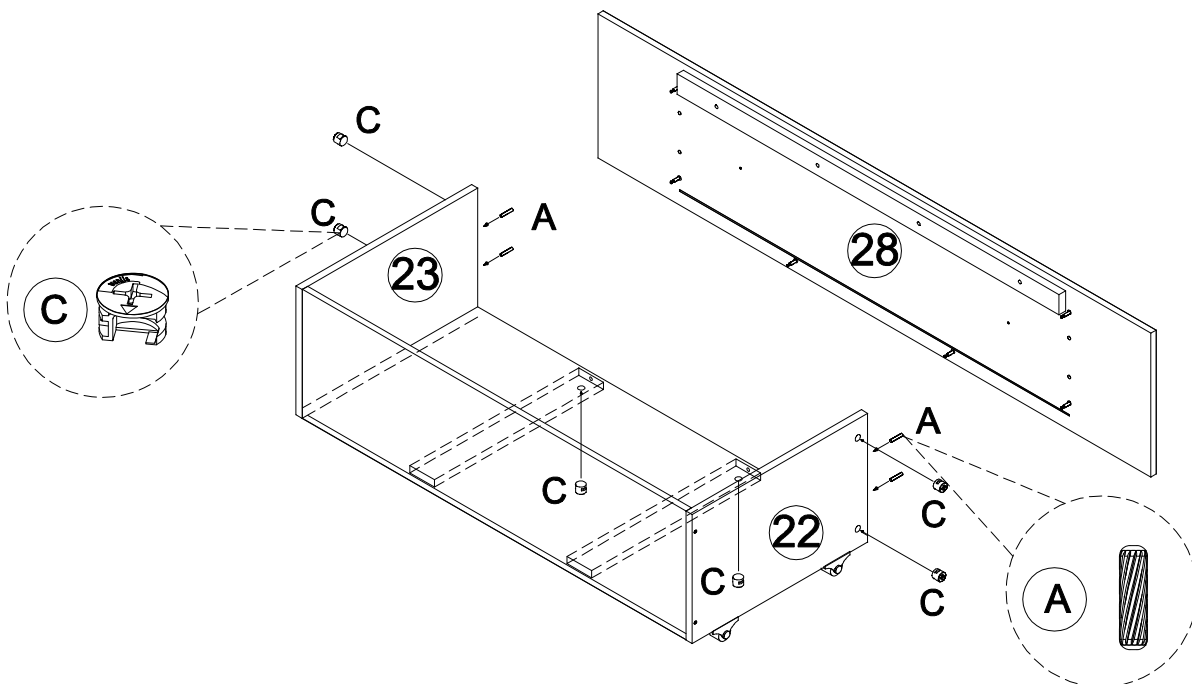
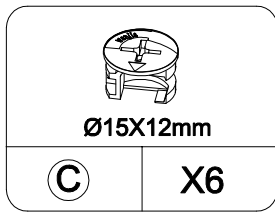
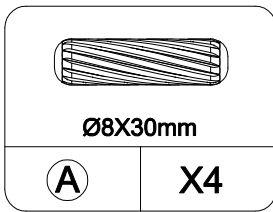
 Ø6X35mm	 Ø4X18mm	
(B) X6	(E) X2	(H) X2




STEP22




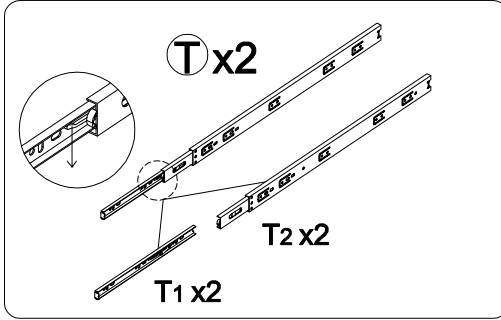
STEP23



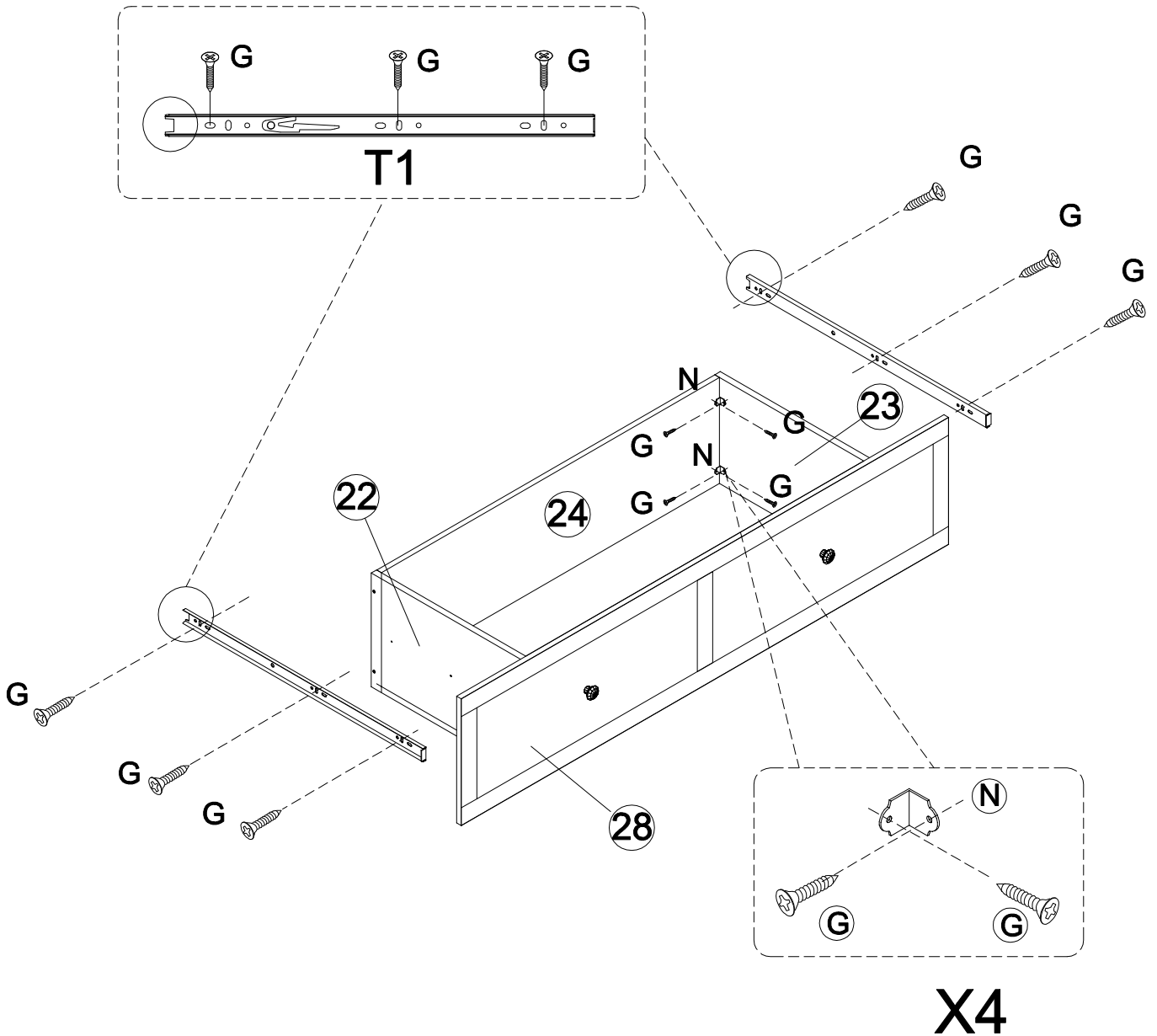
STEP24

 Ø3.5X14mm	
G	X14

	
N	X4



T x2
T2 x2
T1 x2



G **G** **G**
T1

G **G** **G**

N **G** **G**

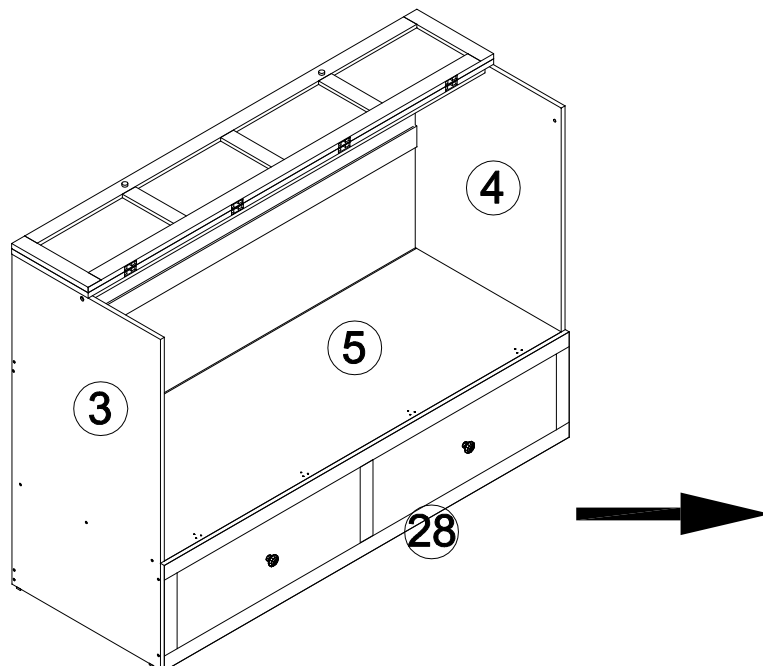
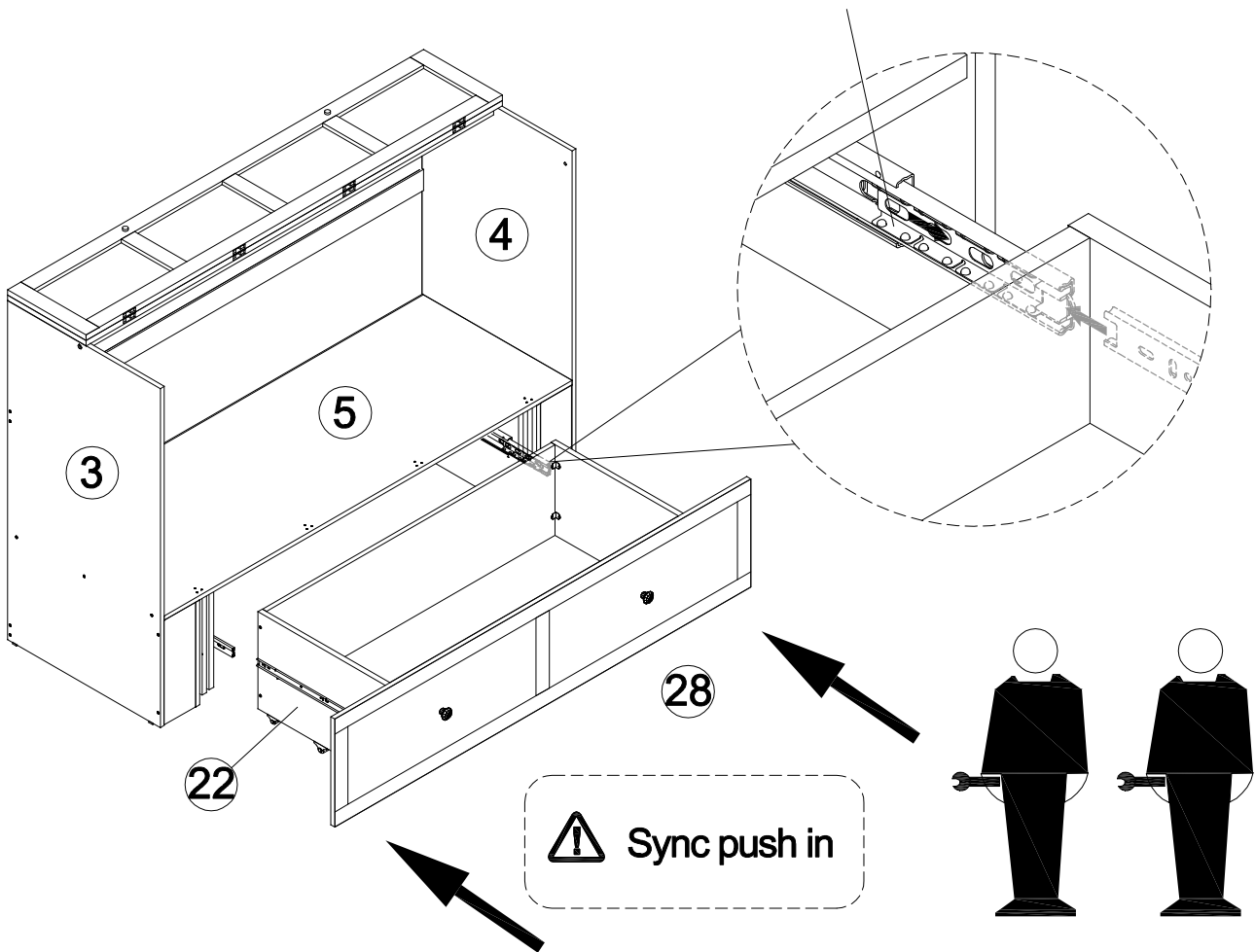
22 **23** **24** **28**

N **G** **G**

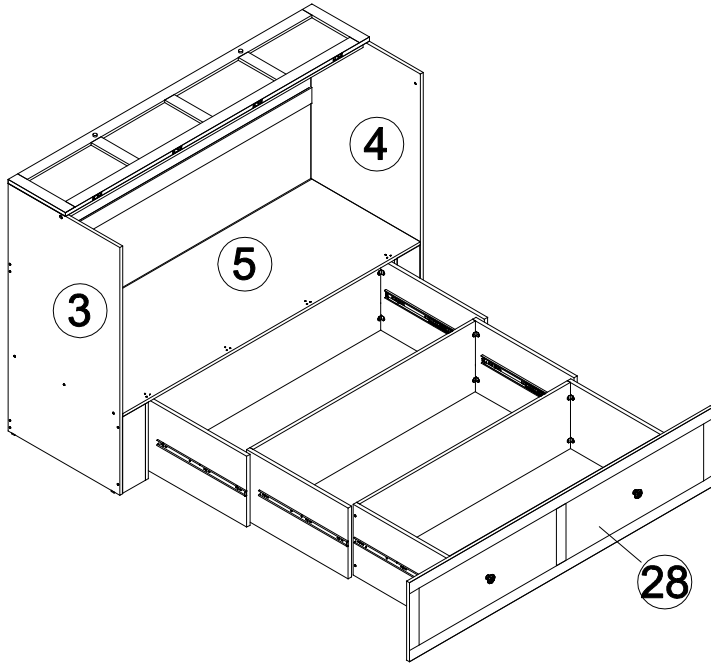
X4

STEP25

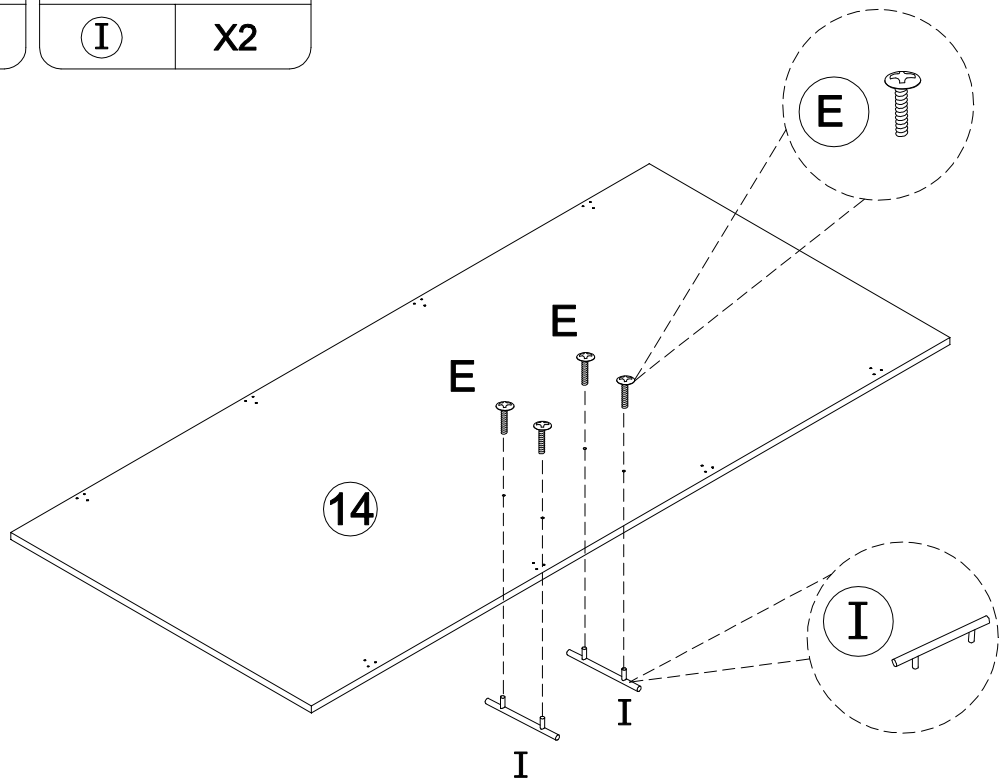
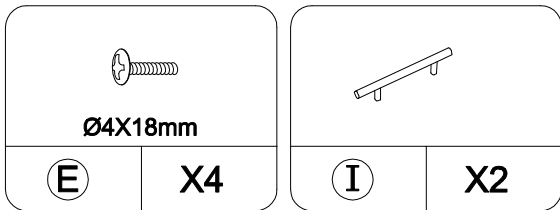
Move the ball slide to the outermost position



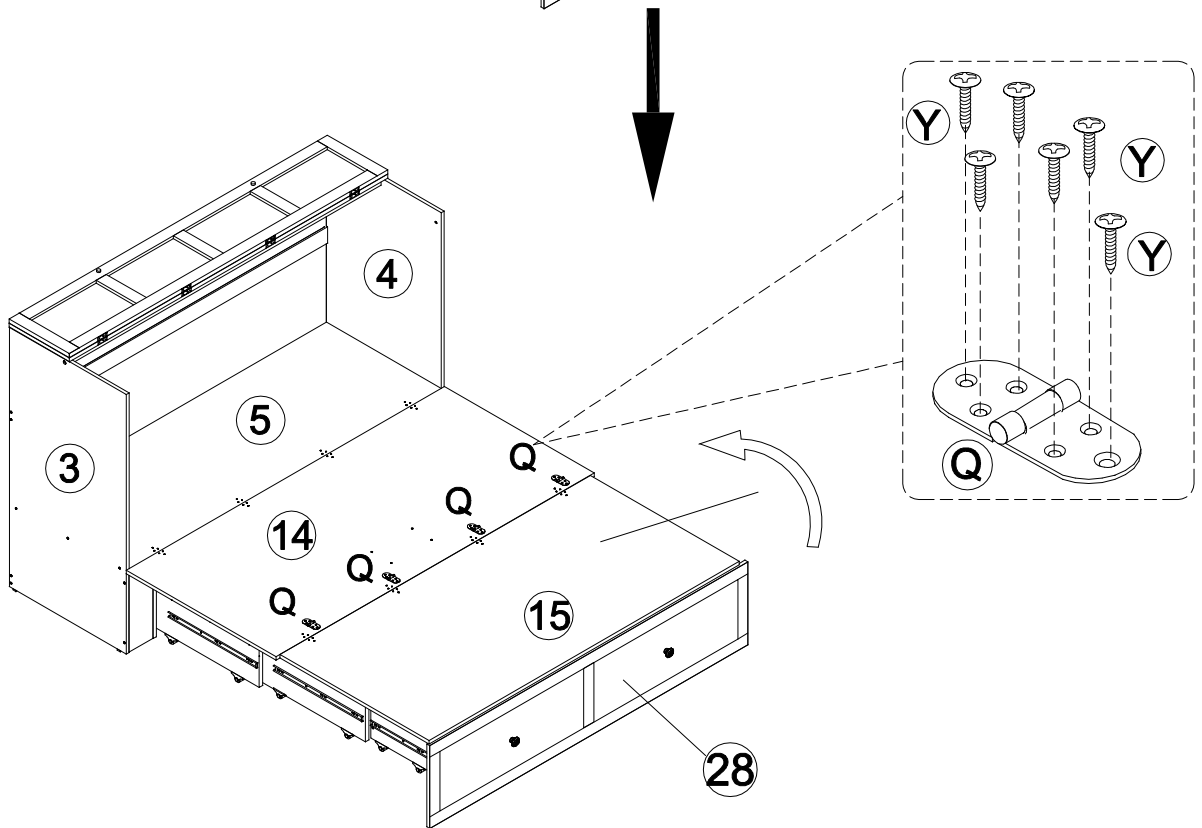
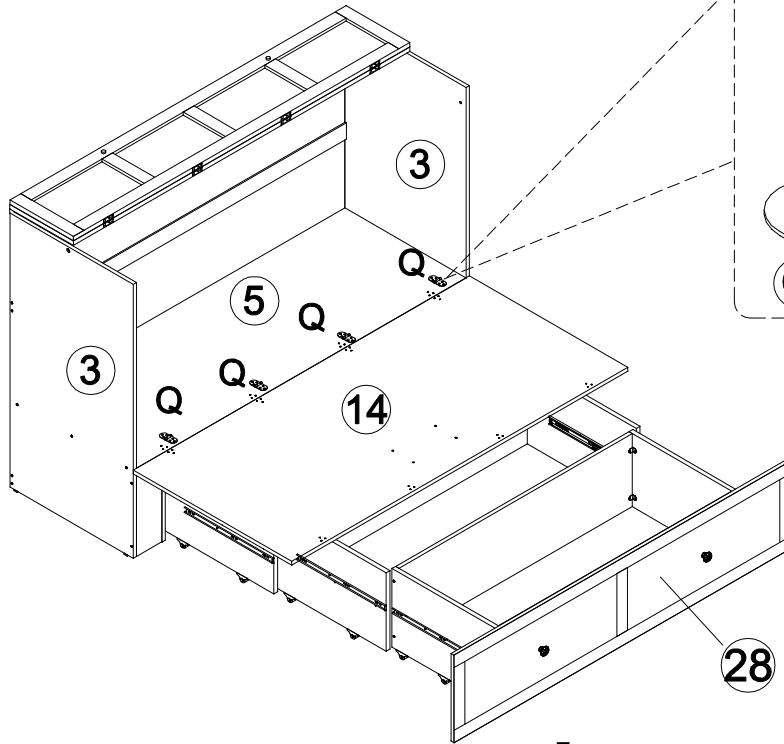
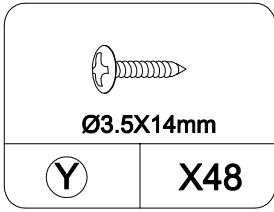
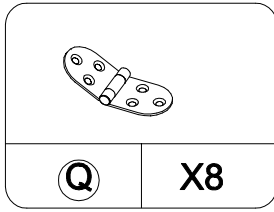
STEP26




STEP27

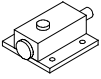


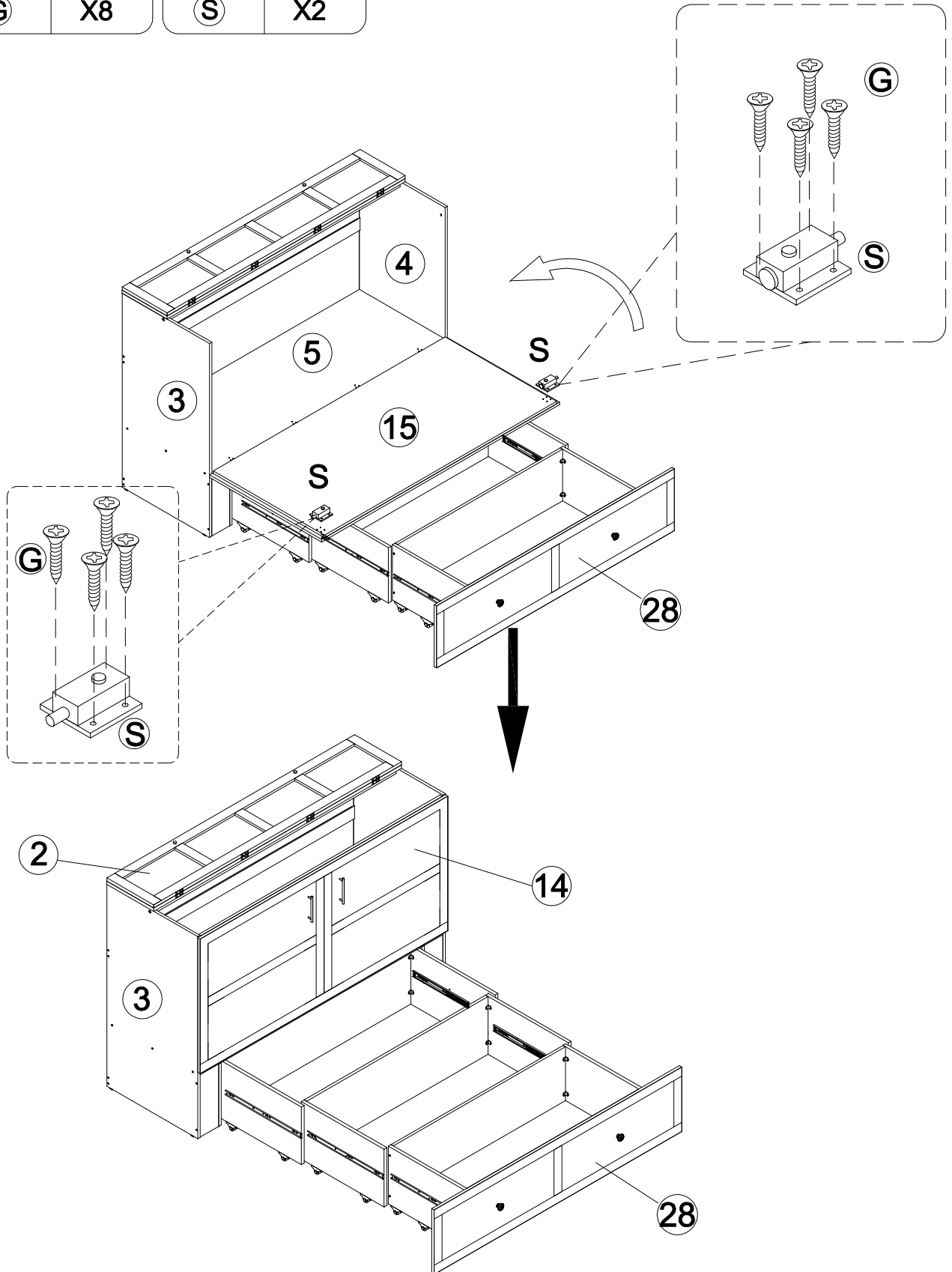
STEP28






STEP 29

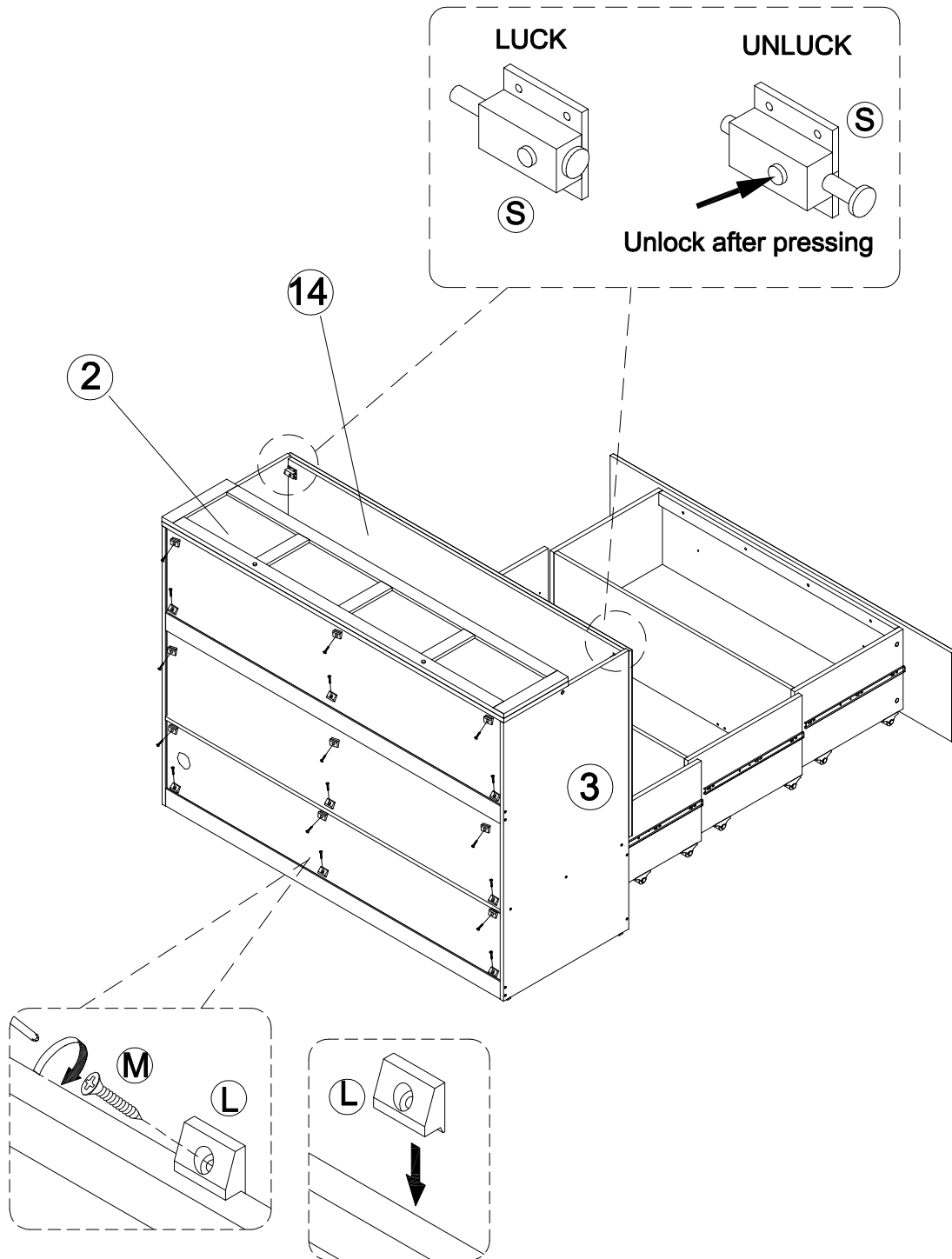
 Ø3.5X14mm	
G	X8

	
S	X2






STEP 30

		 Ø3X16mm			
(L)	X18	(M)	X18	(S)	X2

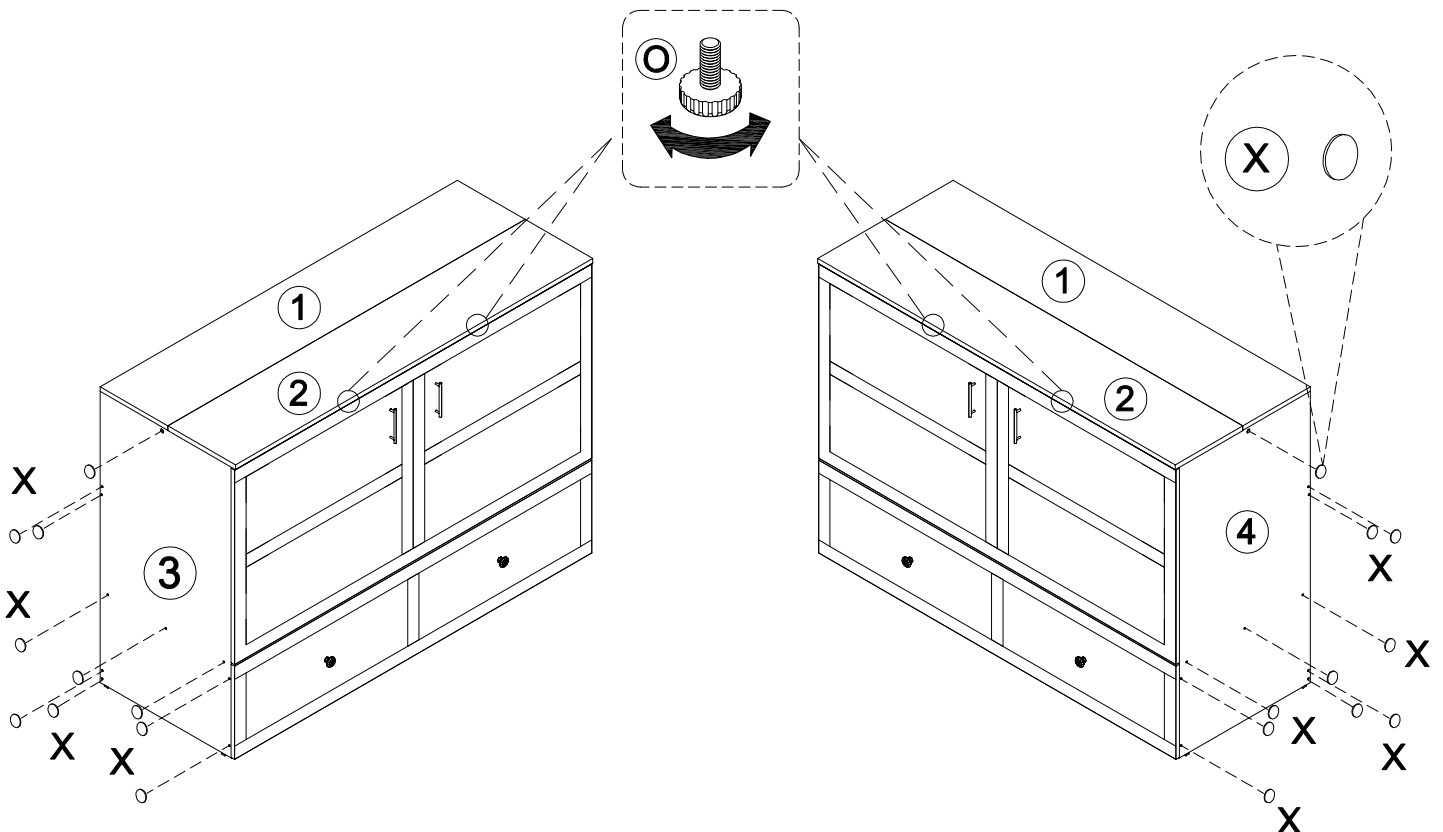
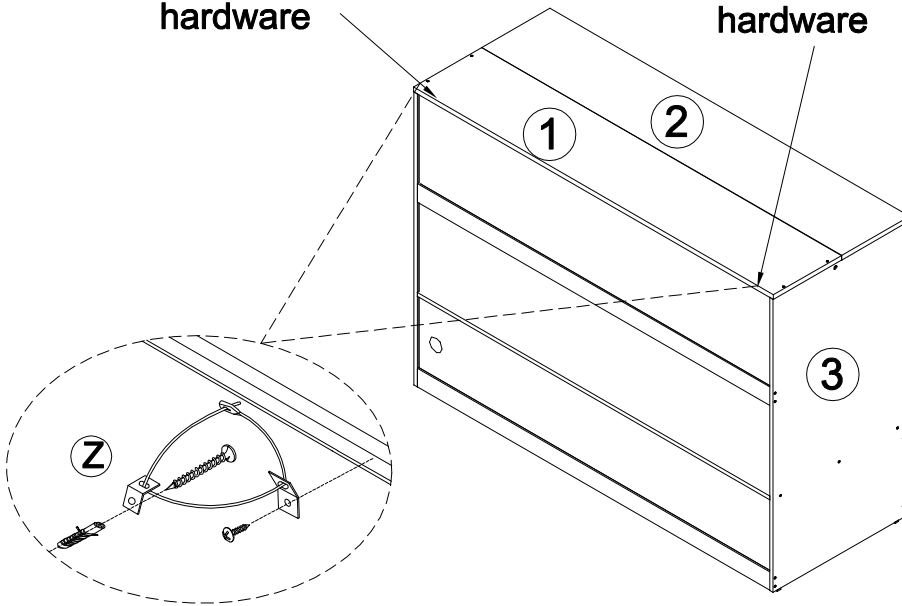


STEP31

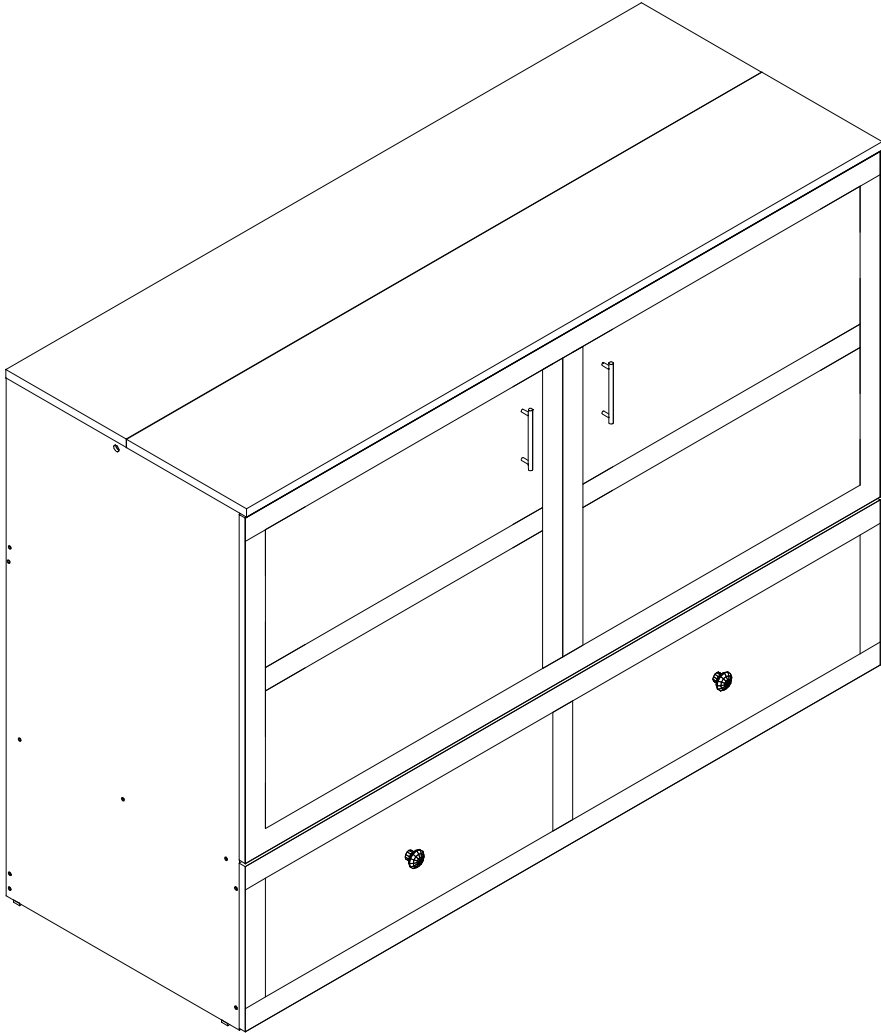
					
(Z)	X2	(O)	X2	(X)	X20

For Assemble
Anti Tipping
hardware

For Assemble
Anti Tipping
hardware



STEP32



Final Assembly