



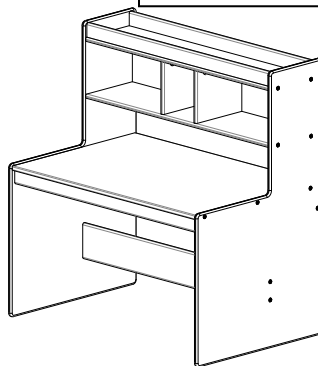
## WARNING:

CHOKING HAZARD/SHARP POINTS- Assembly hardware contains small parts and components with sharp points.  
Adult assembly required.

## Instructions for: Writing Table

Hardware Package **HBWN**

Qty	Descriptions
(24)	<b>XAUR</b> 2" Decorative Screw
(1)	<b>XAUS</b> 4mm Hex Wrench
(12)	<b>XAMT</b> Cam-lock Bolt



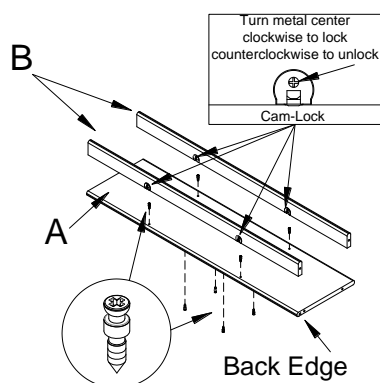
### Tools Required:

- Medium Phillips Screwdriver
- 4mm Hex Wrench (Provided)

### Assembly Instructions:

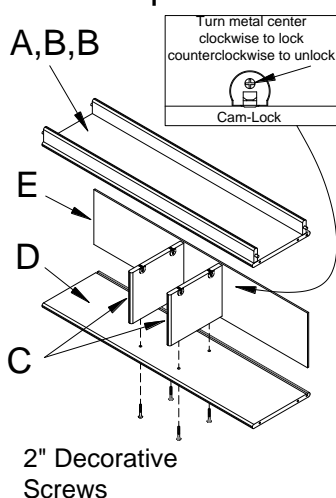
1. Insert cam-lock bolts into each of the holes found in both the top and bottom surfaces of the top **A** for a total of eight cam-lock bolts. Tighten the cam-lock bolts using a medium Phillips screwdriver.  
Once the cam-lock bolts are installed attach the rails **B** to the top surface of top **A** by placing the cam-locks in rails **B** over the heads of the cam-locks bolts found in top **A**. Lock the cam-locks by turning the metal center of the cam-locks clockwise using a medium Phillips screwdriver.
2. Insert the cam-lock bolts in the underside of top **A** into each of the cam-locks found in the ends of dividers **C**. Lock the cam-locks by turning the metal center of the cam-locks clockwise using a medium Phillips screwdriver. Next insert through bottom **D** and into each of the dividers **C** two 2" decorative screws and tighten using the provided 4mm hex wrench, **NOTE:** make sure the slot in bottom **D** is directly below and facing the slot in top **A**. Next slide back **E** into the slots found at the rear of bottom **D** and top **A**.
3. Insert cam-lock bolts into each of the holes found in the bottom surface of the desktop **F**. Tighten the cam-lock bolts using a medium Phillips screwdriver.  
Once the cam-lock bolts are installed attach the rail **B** and **G** to desktop **F** by placing the cam-locks in rails **B** and **G** over the heads of the cam-locks bolts found in desktop **F**. **NOTE:** position rails so rail **B** is toward the front of the top and rail **G** is at the back. The rear of desktop **F** is determined by the distance between the edge and nearest hole. The rear edge has the greatest distance between the edge and first hole. Lock the cam-locks by turning the metal center of the cam-locks clockwise using a medium Phillips screwdriver.

### Step #1



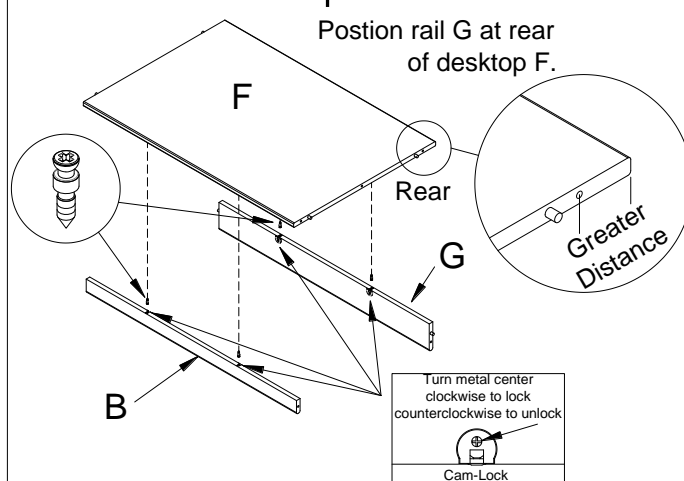
Position rails so cam-locks in both rails face the back edge with groove.

### Step #2



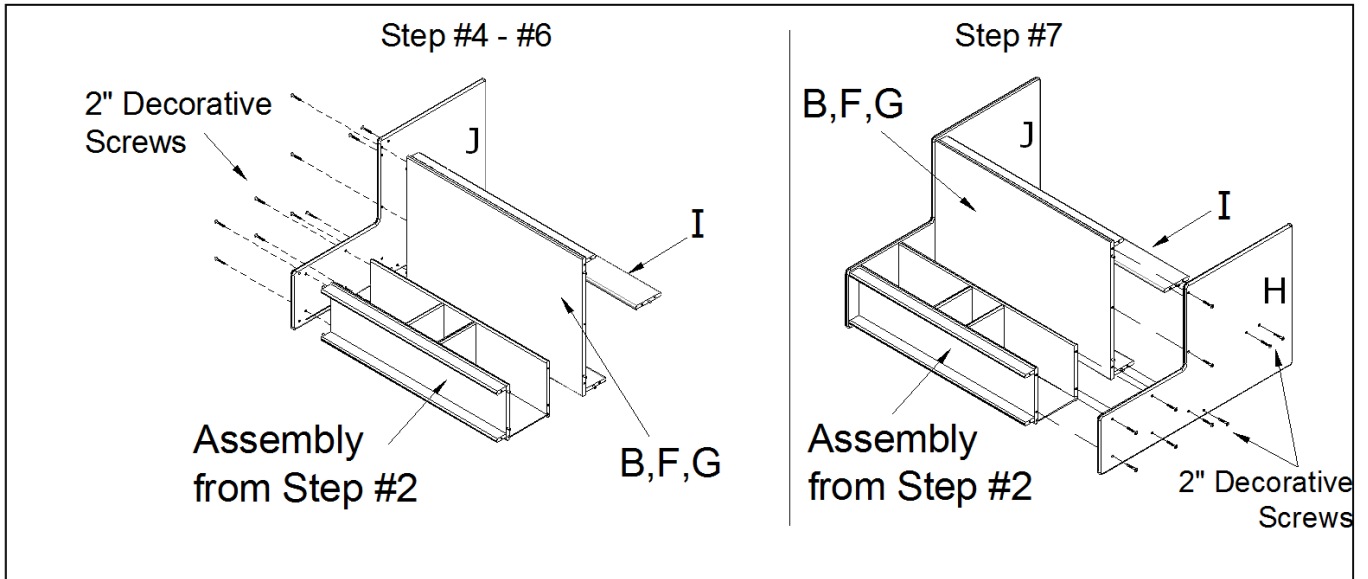
2" Decorative Screws

### Step #3



Position rails so cam-locks in both rails B & G face the middle of desktop F.

4. Now attach the assembly from Step #2 to side **J** with four 2" decorative screws. Tighten the 2" decorative screws using the provided 4mm hex wrench.
5. Attach assembly **B,F,G** to side **J** by inserting through side **J** three 2" decorative screws for the desktop **F**. Also insert through side **J** and into the back rail **G** one 2" decorative screw. Tighten the 2" decorative screws using the provided 4mm hex wrench.
6. Attach bottom rail **I** to side **J** by inserting through side **J** and into rail **I** two 2" decorative screws. Tighten using the provided 4mm hex wrench.
7. Attach remaining side **H** to assembly from Step #2, assembly **B,F,G** and bottom rail **I** by inserting through side **H** ten 2" decorative screws. Tighten the screws using the provided 4mm hex wrench.



8. If you experience any difficulties when assembling this product, please contact the Jonti-Craft Customer Relations Team at (800) 543-4149 or [sales@jonti-craft.com](mailto:sales@jonti-craft.com). All other requests for assistance must be directed to your Jonti-Craft Dealer.

**General Care & Maintenance Guidelines:** [www.jonti-craft.com/generalcare](http://www.jonti-craft.com/generalcare)