

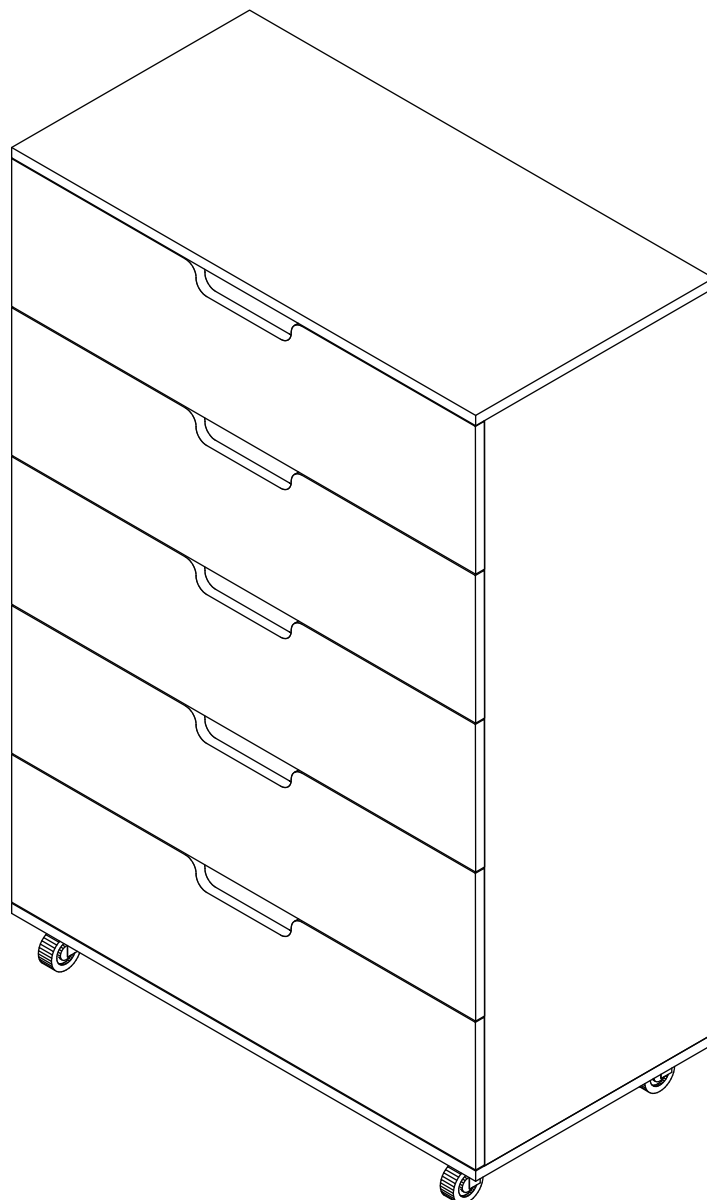
ASSEMBLY INSTRUCTION

PLEASE READ BEFORE ASSEMBLING

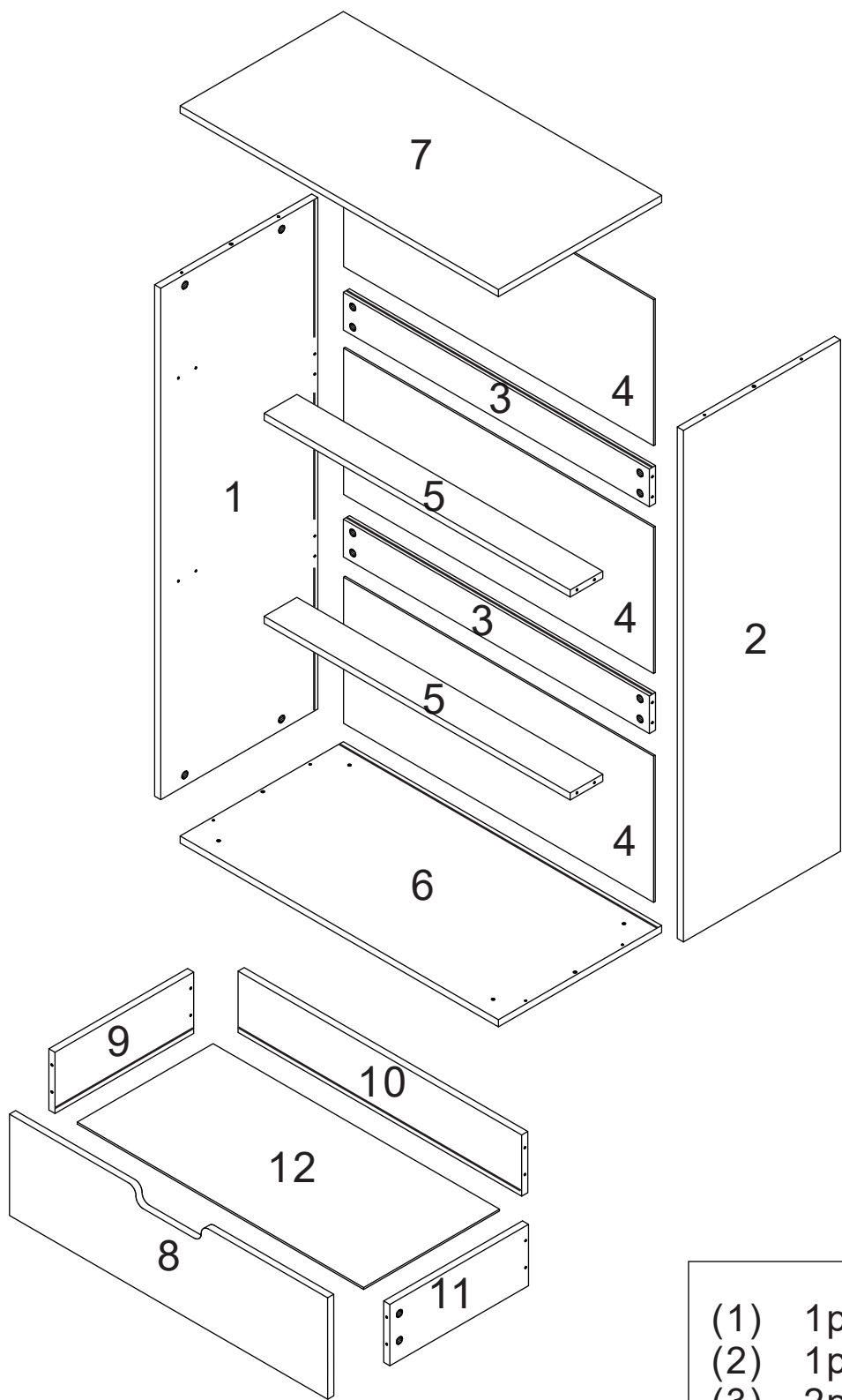
Tip #1:make sure you've taken all the pieces and hardware out of its packaging before discarding the box

Tip #2:Using page 2 and/or page 3 of instruction manual make sure all pieces and hardware are accounted for.

Tip #3:read manual before assembling,it helps



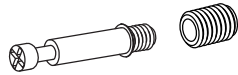
PARTS IDENTIFICATION



(1)	1pc	(7)	1pc
(2)	1pc	(8)	5pcs
(3)	2pcs	(9)	5pcs
(4)	3pcs	(10)	5pcs
(5)	2pcs	(11)	5pcs
(6)	1pc	(12)	5pcs

HARDWARE IDENTIFICATION

A



φ6X40

44pcs

B



φ12X12

44pcs

C



φ8X30

4pcs

D



φ4X35

20pcs

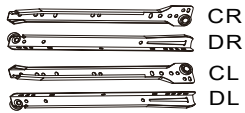
E



φ4X14

60pcs

F



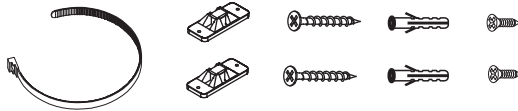
5sets

G



10pcs

H



1set

J



φ4X16

10pcs

K



2pcs

L



2pcs

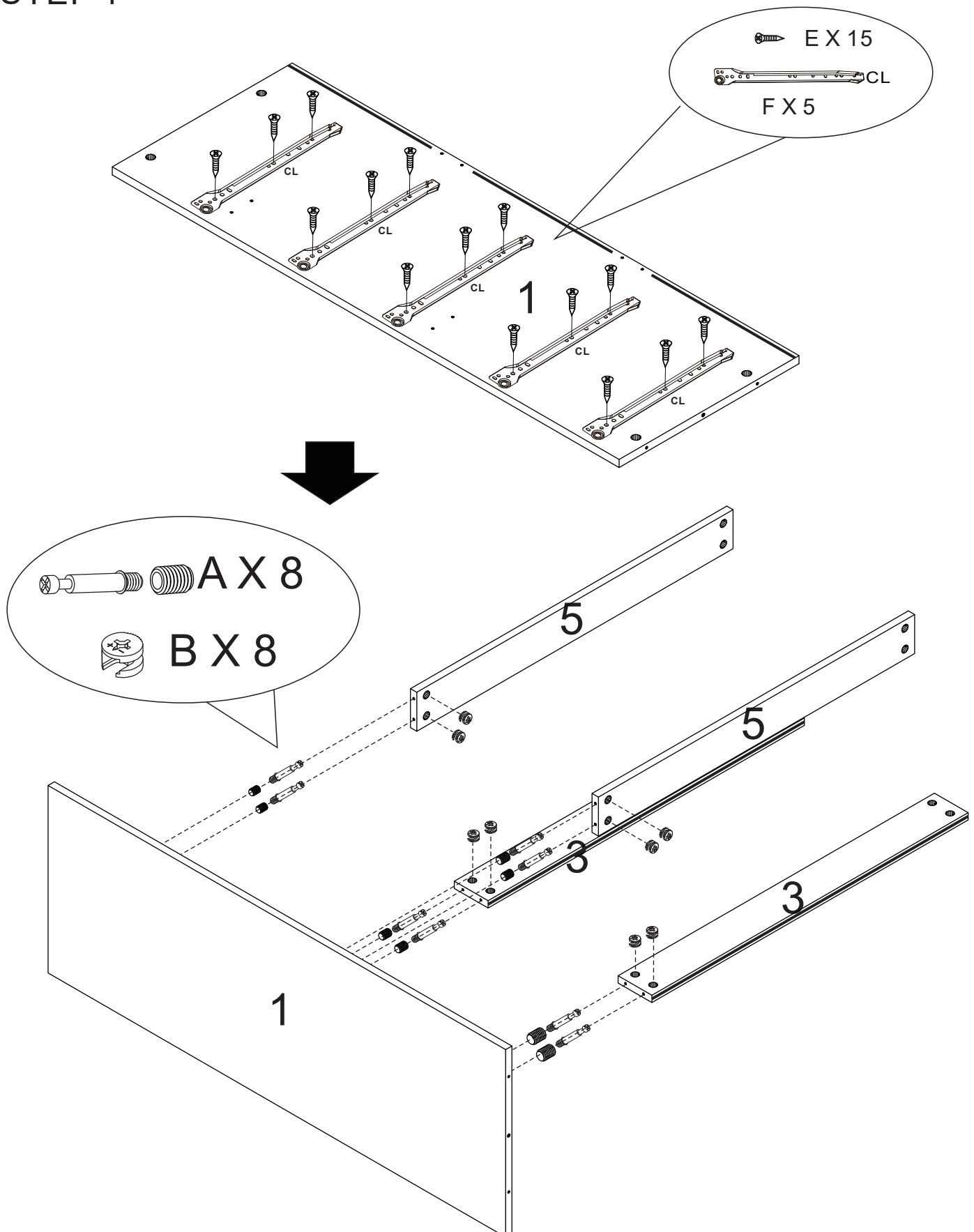
M



1pc

ASSEMBLY INSTRUCTION

STEP 1



ASSEMBLY INSTRUCTION

STEP 2

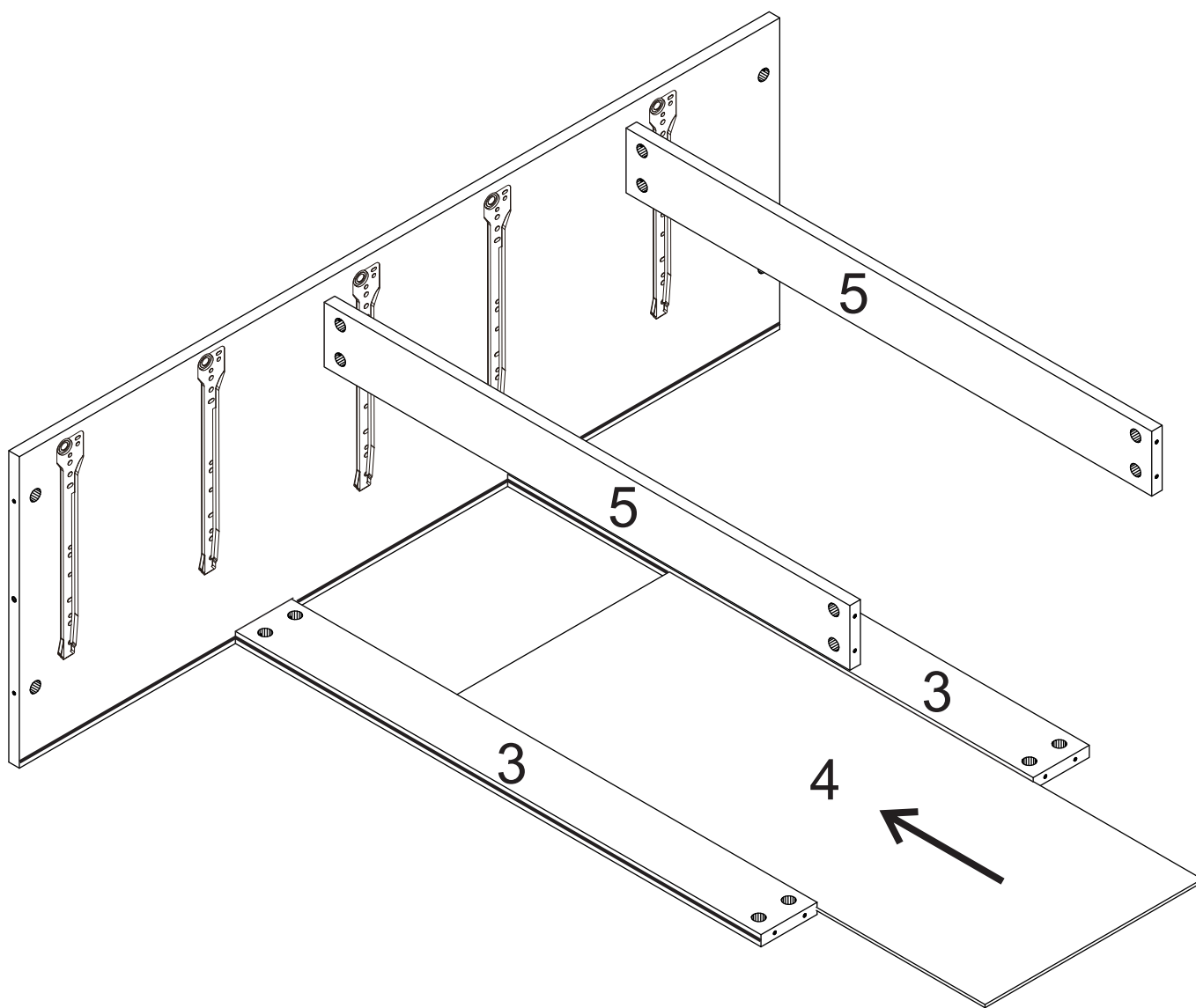
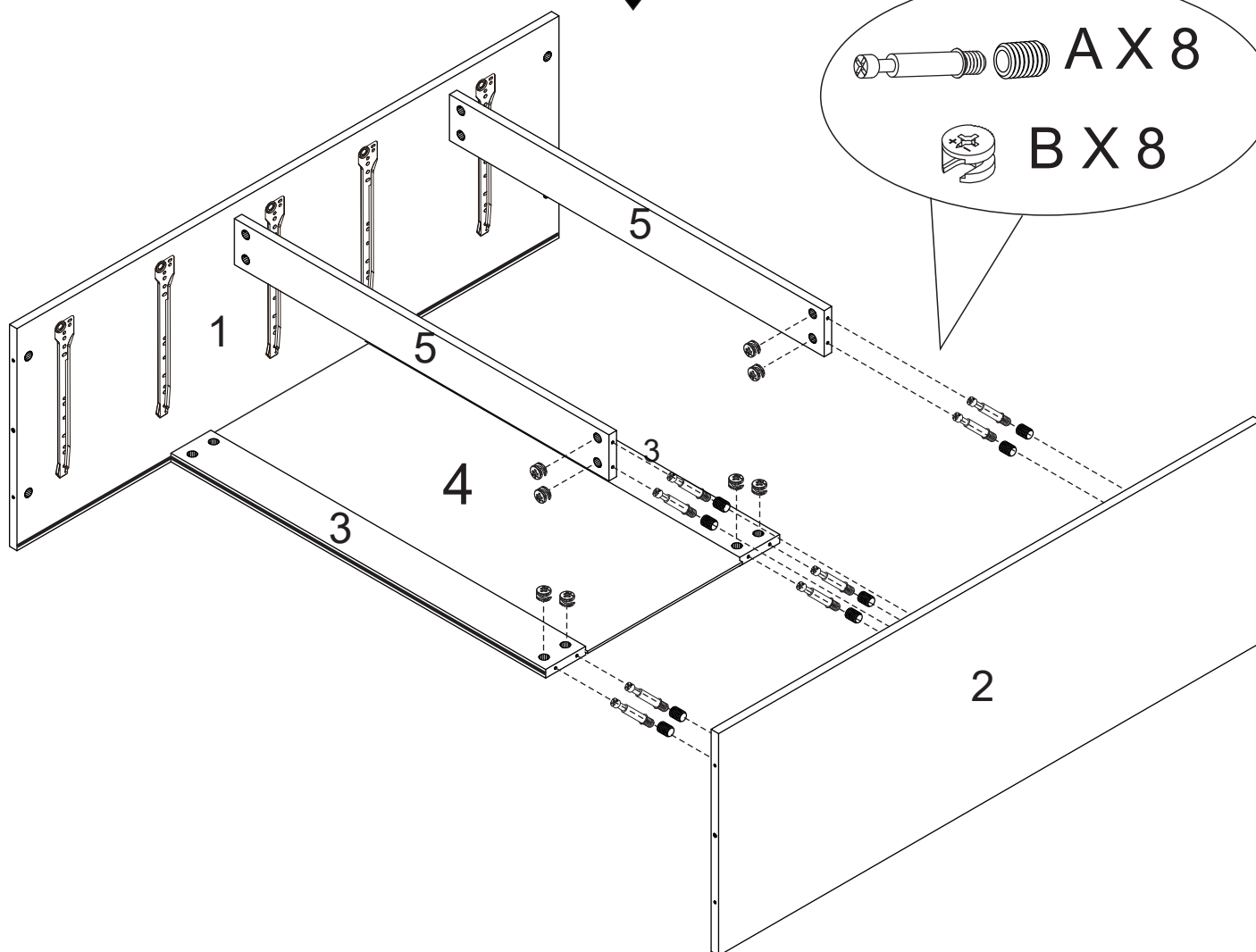
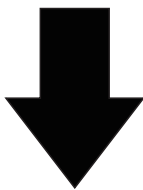
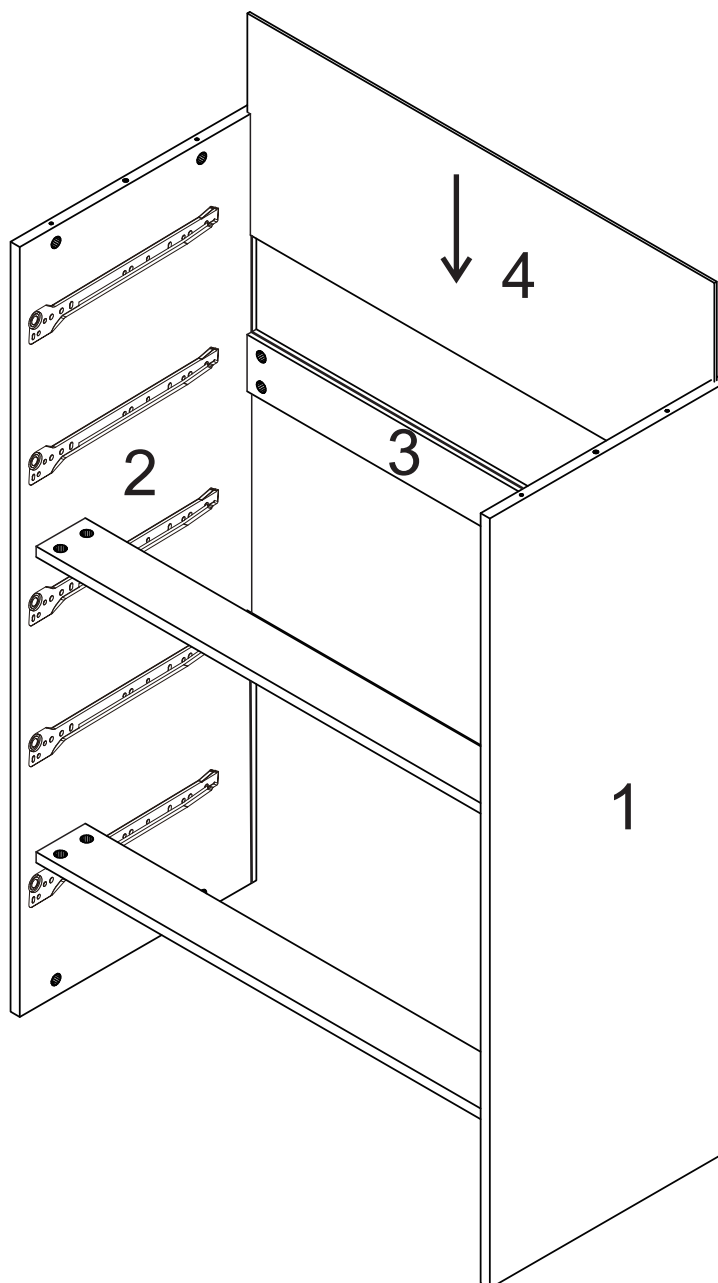


Diagram illustrating the components of a control rod assembly, labeled EX 15, CR, and FX 5.



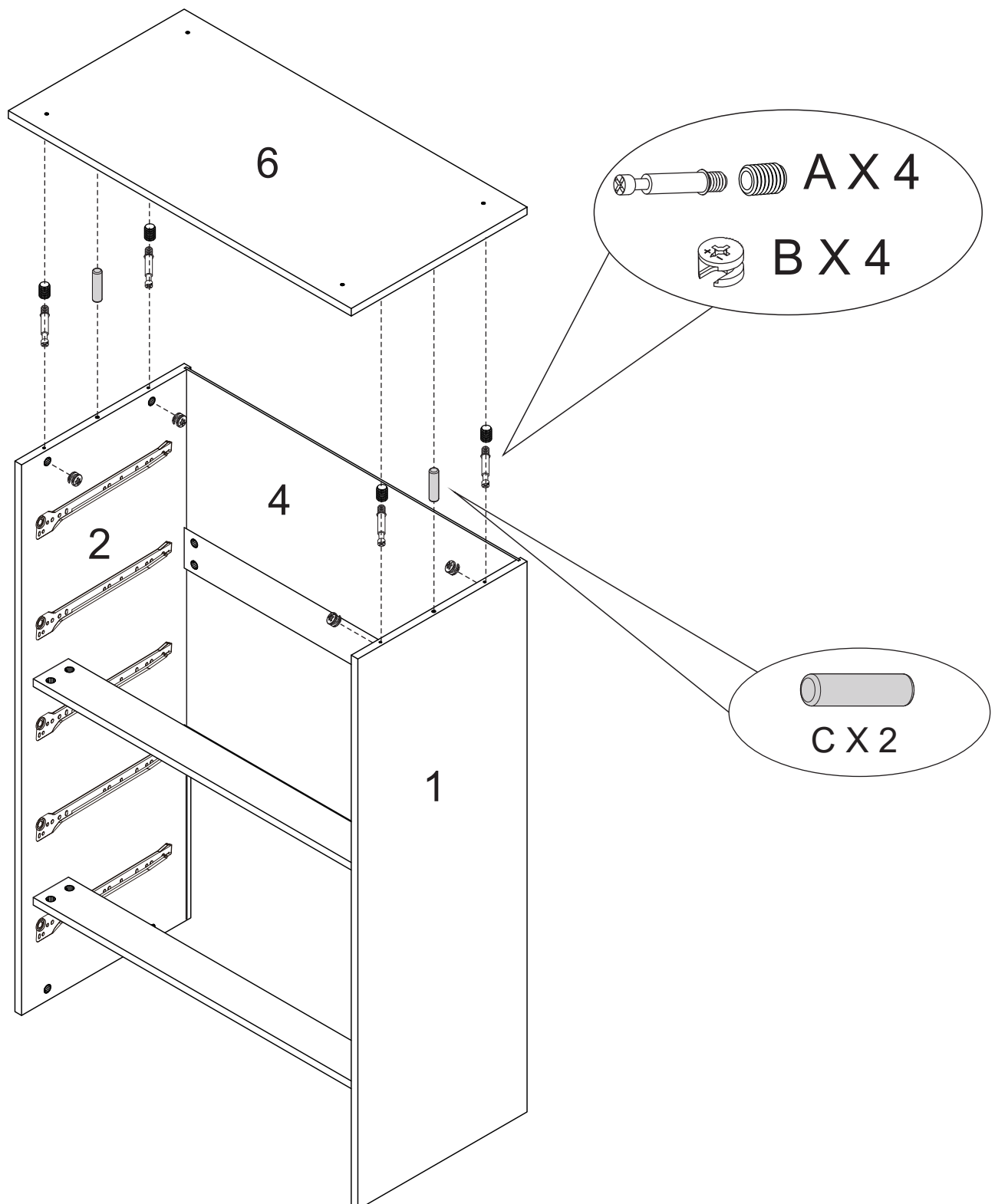
ASSEMBLY INSTRUCTION

STEP 4



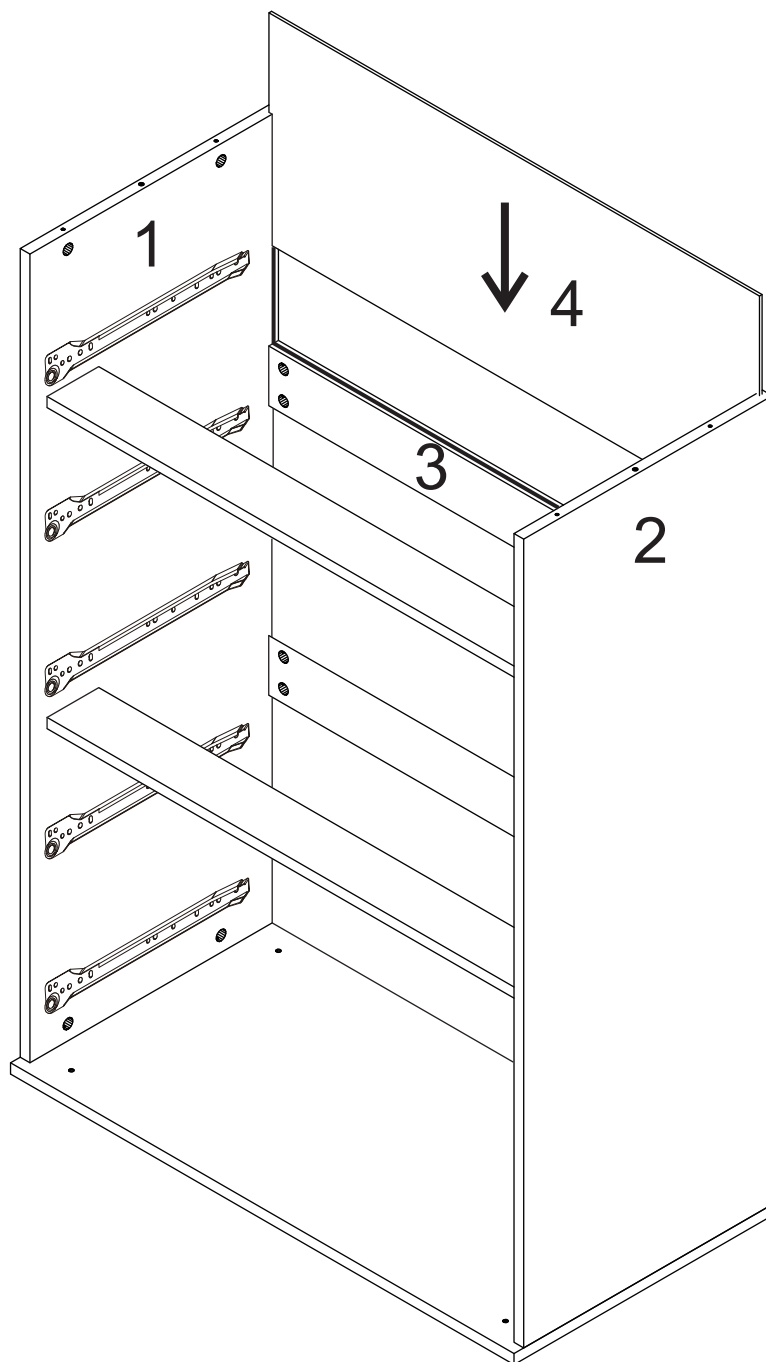
ASSEMBLY INSTRUCTION

STEP 5



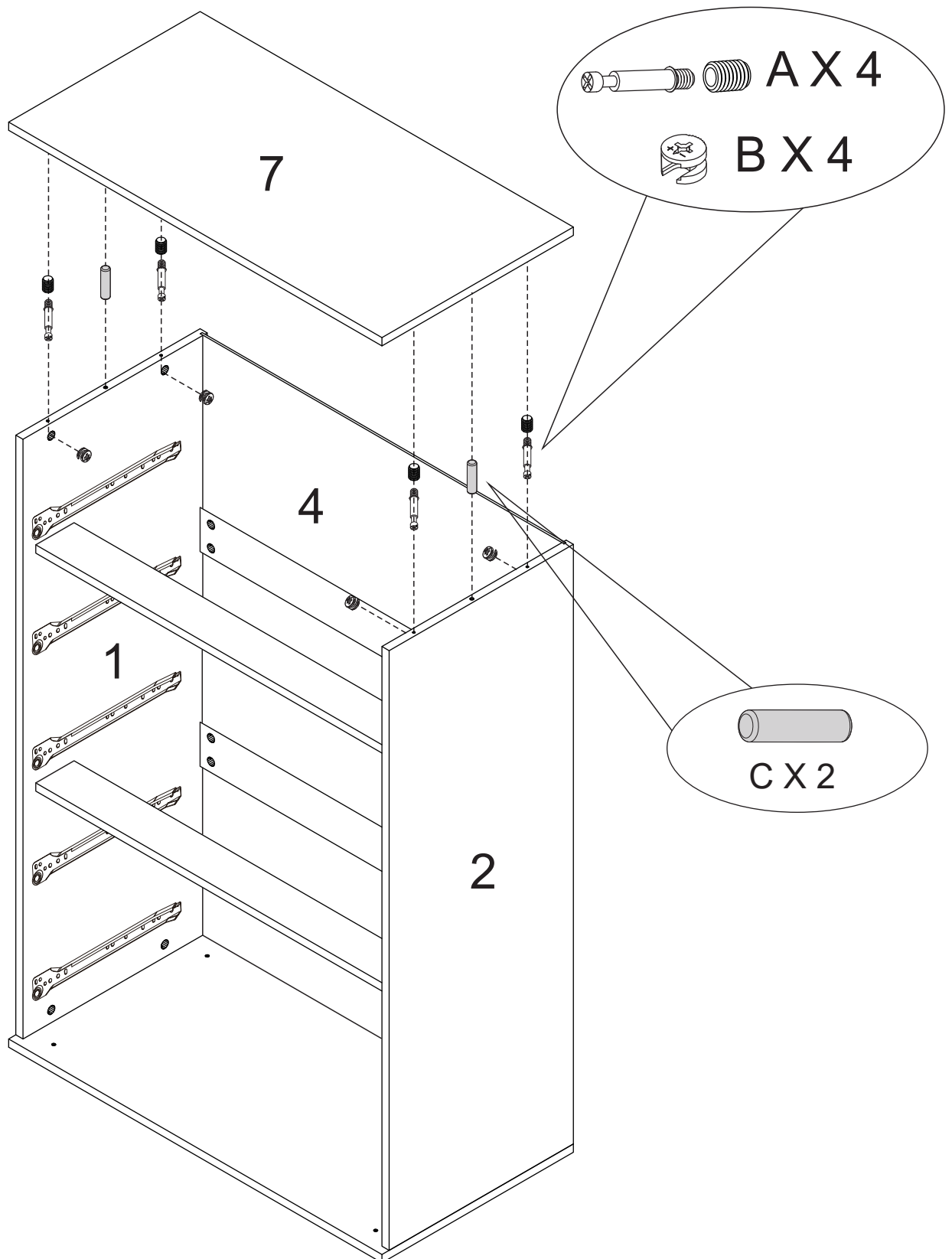
ASSEMBLY INSTRUCTION

STEP 6



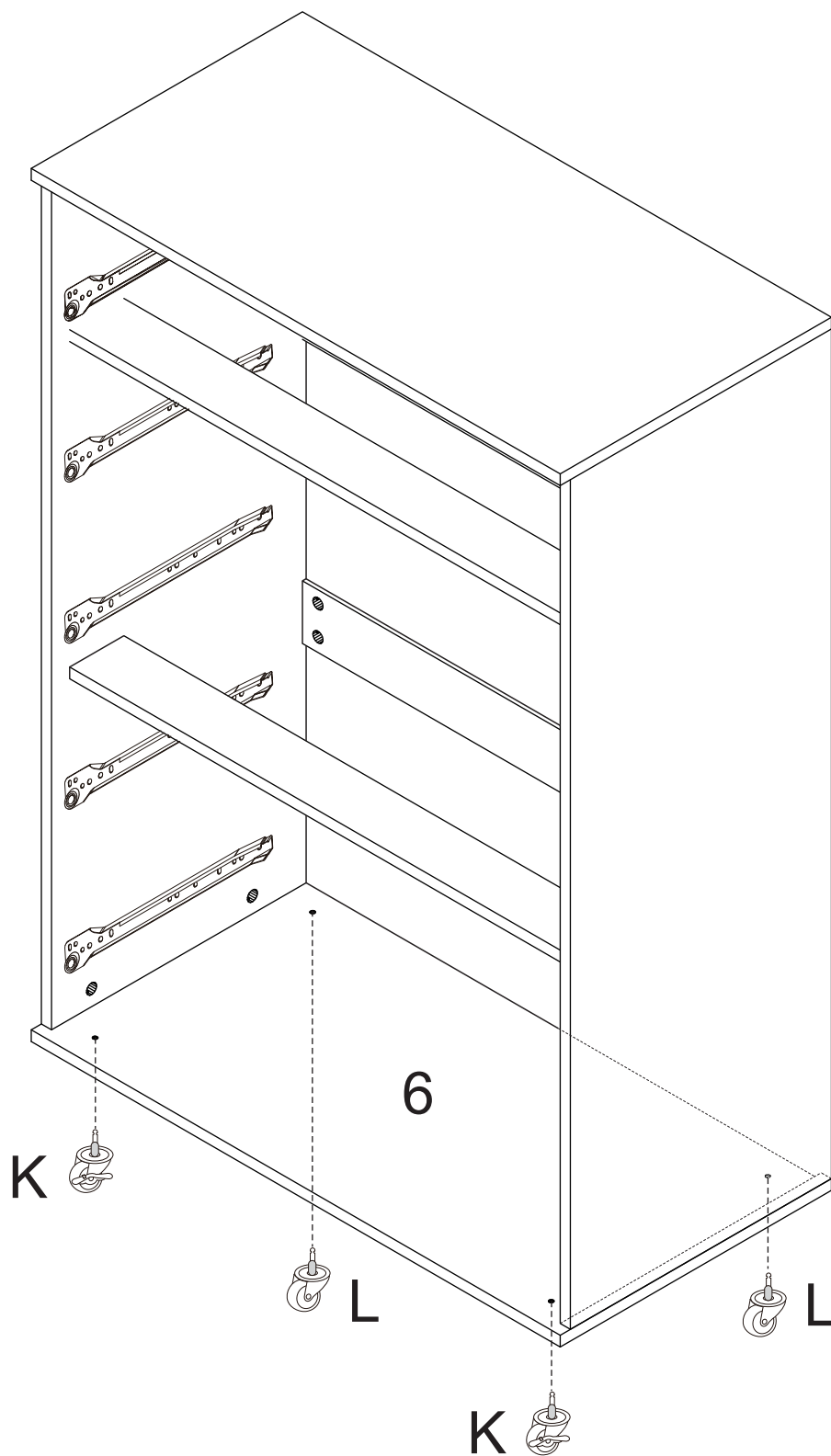
ASSEMBLY INSTRUCTION

STEP 7

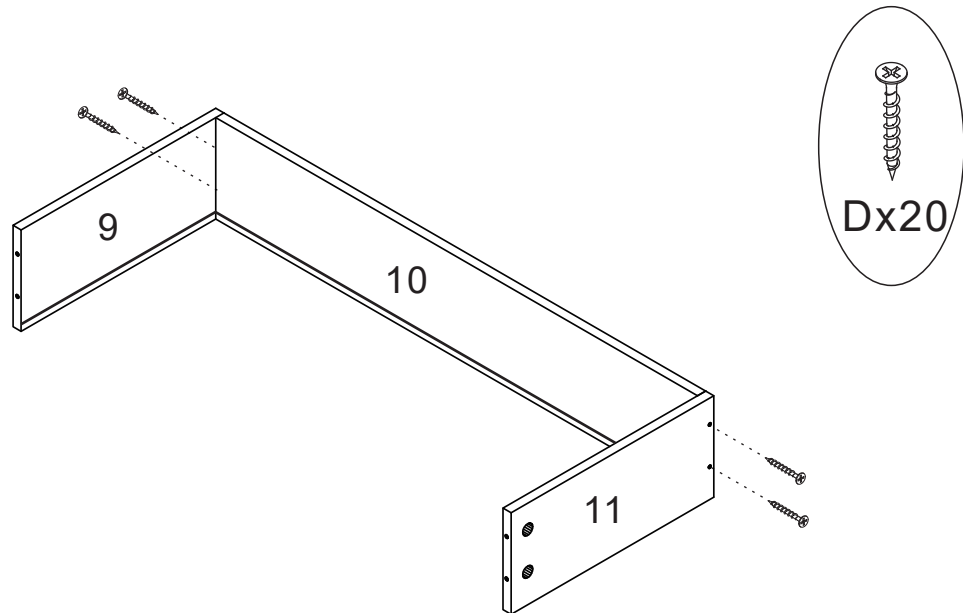


ASSEMBLY INSTRUCTION

STEP 8



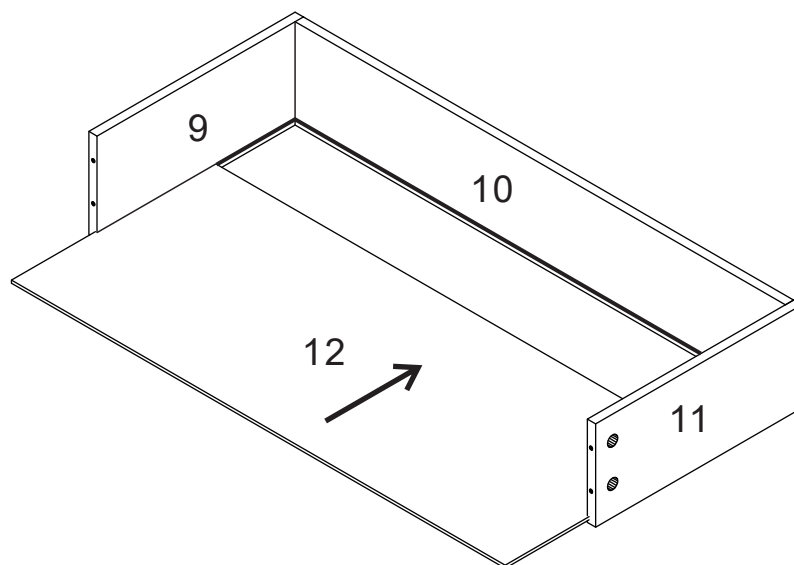
ASSEMBLY INSTRUCTION



X 5

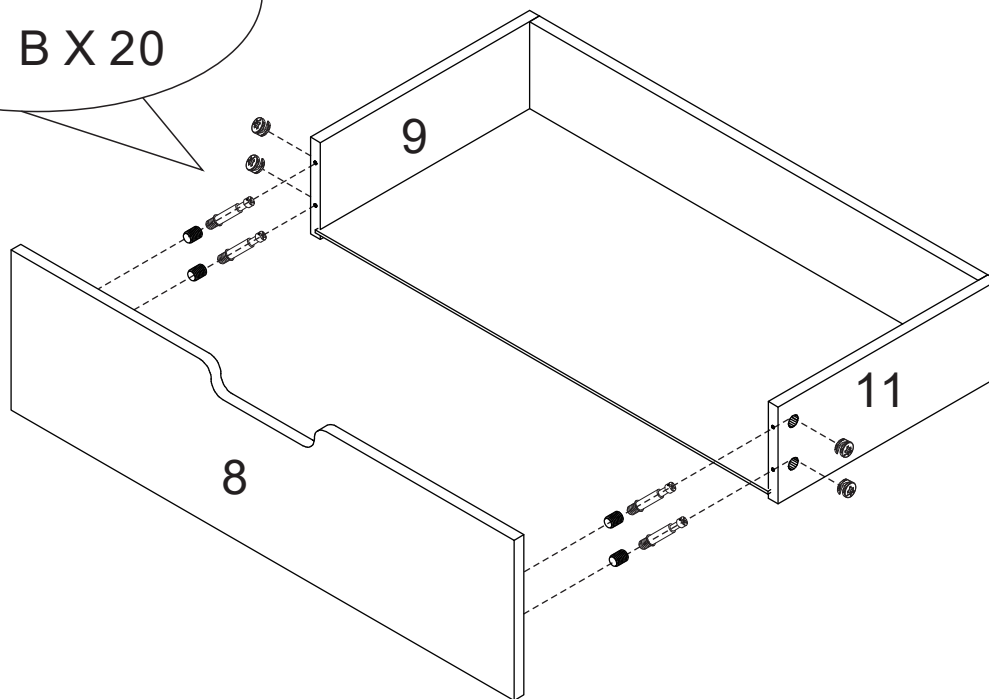
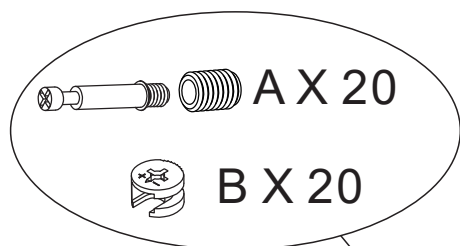
STEP 9

STEP 10



X 5

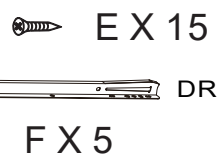
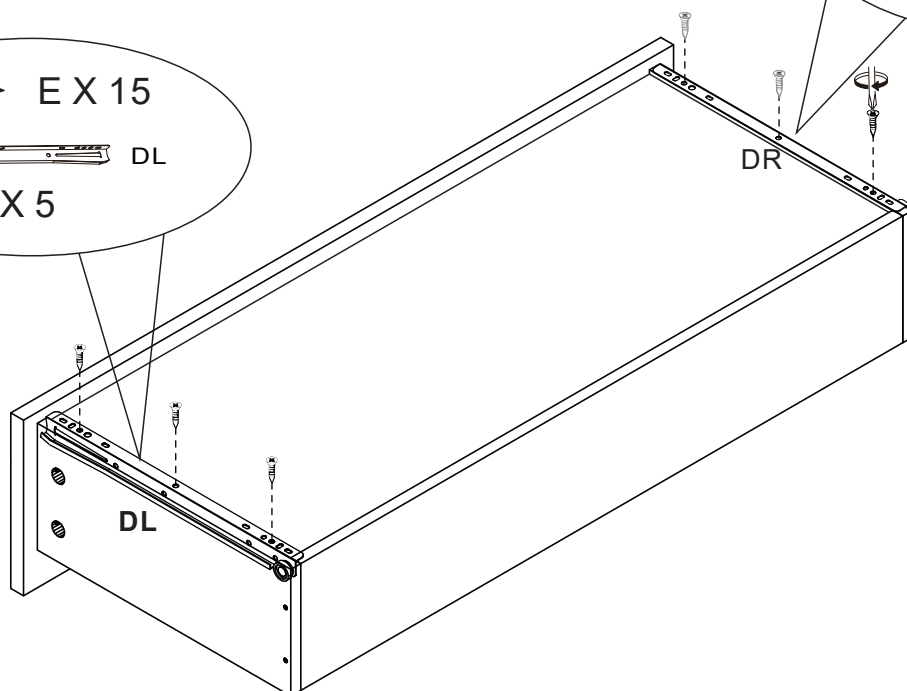
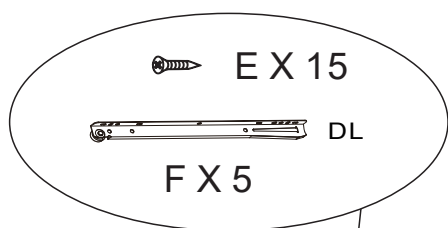
ASSEMBLY INSTRUCTION



X 5

STEP 11

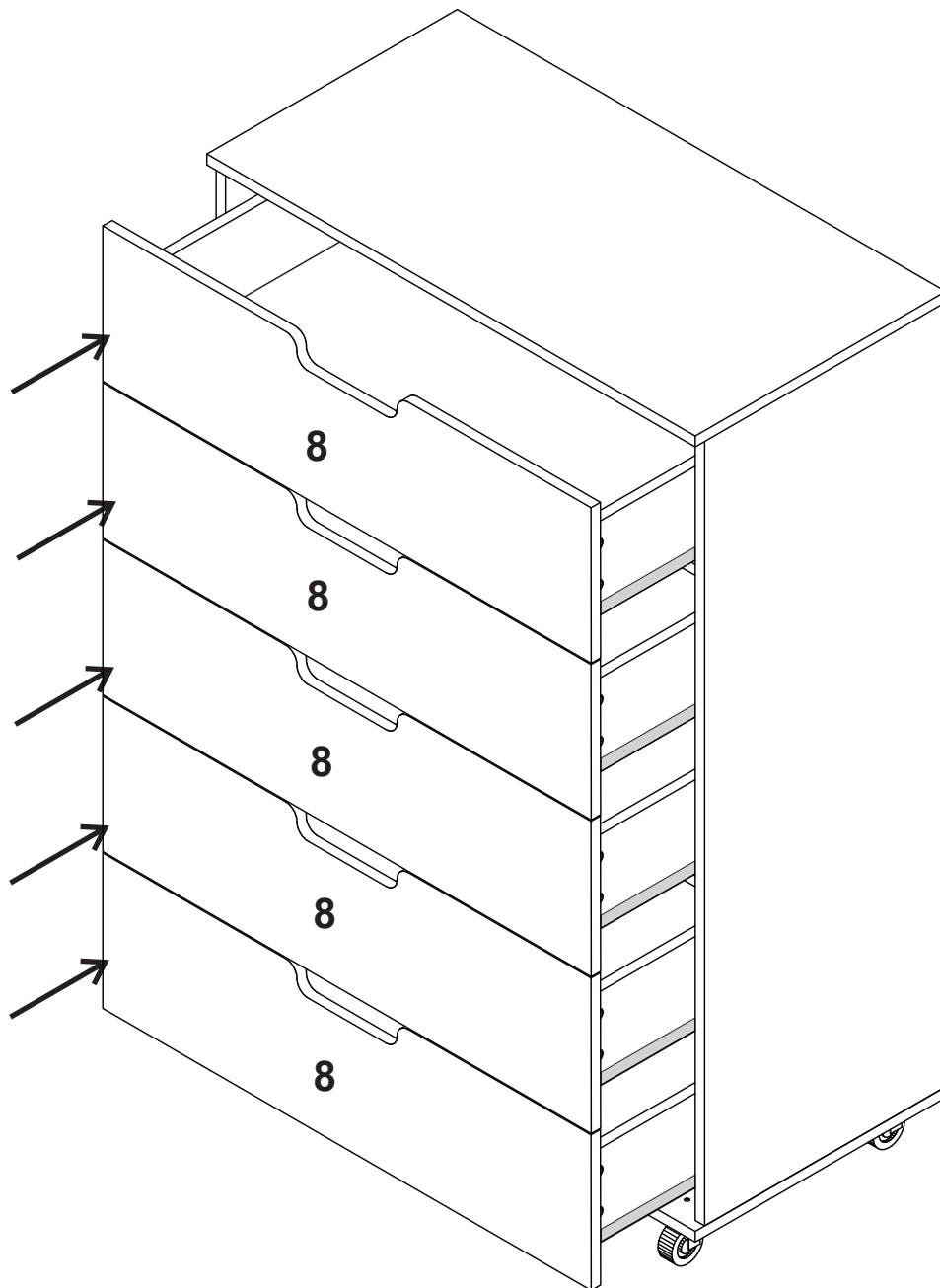
STEP 12



X 5

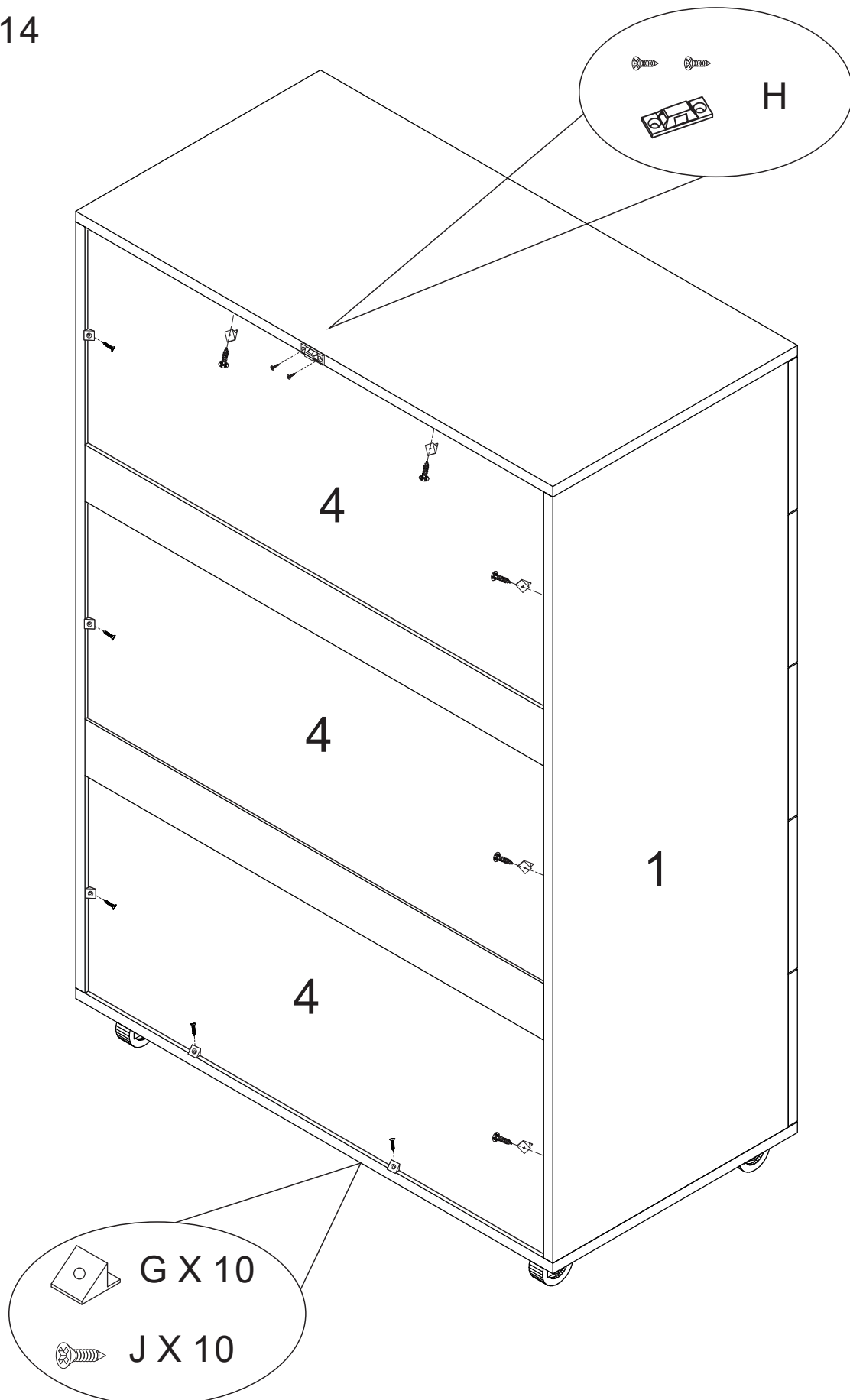
ASSEMBLY INSTRUCTION

STEP 13



ASSEMBLY INSTRUCTION

STEP 14



ASSEMBLY INSTRUCTION

STEP 15

