Fitting Instructions

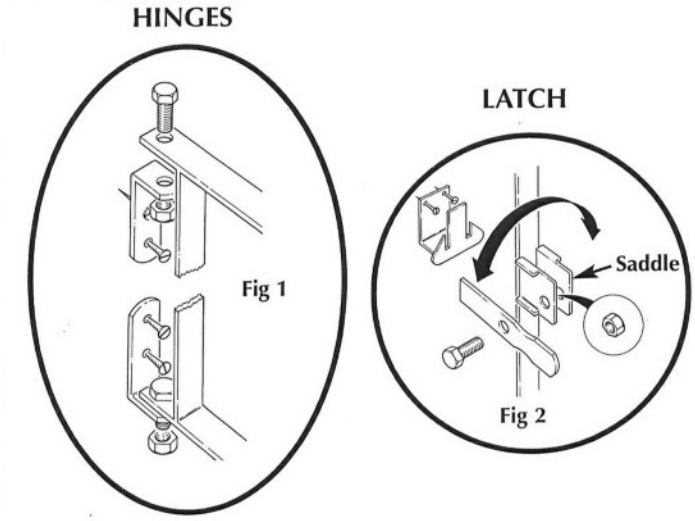
To find the correct instructions for your fittings pack please follow the index below:

SECTION 1: FIXED HINGE SINGLE GATES
SECTION 2: FENCING AND RAILINGS
SECTION 3: ADJUSTABLE HINGE SINGLE GATES
SECTION 4: FIXED HINGE DOUBLE GATES
SECTION 5: ADJUSTABLE HINGE DOUBLE GATES

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BURBAGE IRON CRAFT LTD

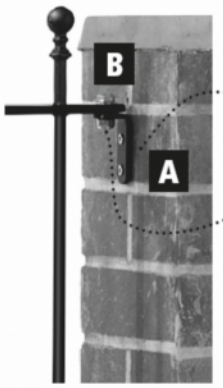
Please note: all of our instructions are accurate at the time of print but are subject to change without notice.
In the unlikely event that the goods have arrived damaged or if any fittings are missing, then please call the Burbage Iron Craft customer service team on 01543 438217 to rectify the situation.

Section 1: Fixed Hinge Single Gates



- 2 x hinge brackets (2 hole or 4 hole), 3 x nuts & bolts, tip latch and catch.
- Loosely attach the hinge brackets to the gate hinge lugs.
- Position the gate against the wall or post, at the desired height off the floor.
- Mark the position of the hinge bracket screw holes. Low single gates are supplied with 2 screw hole angle brackets. Most tall single gates are supplied with 4 screw hole hinge brackets.
- Drill the screw holes.
- Fix brackets to metal post using suitable self-tapping screws, or to timber posts with suitable timber screws, or to brickwork using suitable wall plugs and screws. (screws and wall plugs are not supplied).
- Hang gates onto the brackets using nuts and bolts, tightened to still allow the gate to swing freely.
- Fit the latch to the saddle on the gate, the side will be determined by the opening direction.
- Position the latch catch so the tip latch is level, mark the screw hole positions, drill and fit the latch catch.
- Paint all screw heads, nuts and bolts after fitting to prevent the onset of rust. Moving parts will need to be painted on a regular basis to prevent the onset of rust.
- Regularly inspect the gates for damage to the coating and touch up any chips or scratches to prevent the onset of rust.

Section 2: Fencing, Railings &Posts



FITTING TO BRICKWORK OR TIMBER

A Fix brackets to brickwork using wall plugs and suitable screws, the length of the screw is determined by the ability of the brickwork to support the weight of the gate/fence. Use suitable wood screws for timber posts.

B Tighten nuts to still allow gate to swing freely.
Tighten nuts on fence or railings tight but taking care not to over-tighten and damage the coating.
Paint all nuts and bolts after fitting with a good quality rust inhibiting paint.

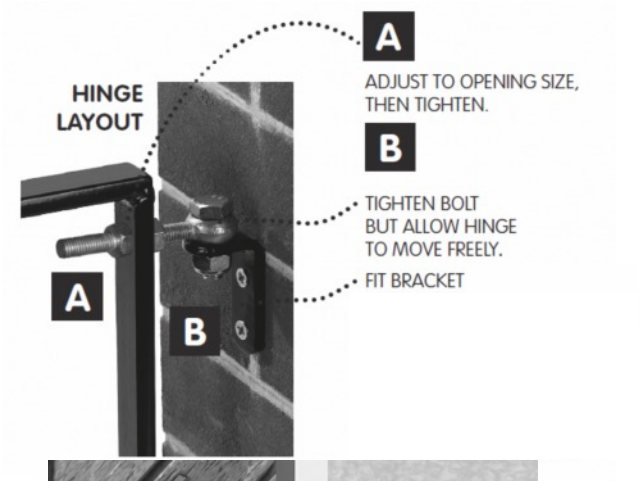
FIXING TO METAL POSTS

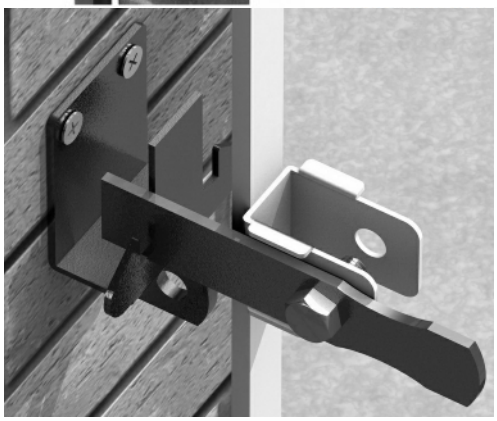


C Fix brackets to metal post using suitable self-tapping screws (screws not supplied)

METAL POSTS
Blank square metal posts give flexibility on the positioning of the gate/fence fittings. Use suitable self-tapping screws to attach the fittings to the posts. Simply line the brackets up in the correct position, mark and drill a pilot hole suited to the self-tapping screw. Check each screw hole matches the bracket holes and it is still in the desired position, re-adjust if it has moved before drilling the next screw hole. The pilot hole should be slightly smaller diameter than the screw being used to allow for the thread to suitably fix into the metal of the post.
Be careful not to over-tighten the screw because it could cause the threads to strip.
SCREWS OR DRILL BITS ARE NOT SUPPLIED (if screws happen to be supplied with the posts or in the fittings packs then this is not a standard and is not guaranteed if future posts or fittings are ordered.)
Screw heads and the nuts and bolts should be painted after fitting to prevent the onset of rust. All moving parts will need to be repainted on a regular basis to prevent the onset of rust.

Section 3: Adjustable Hinge Single Gates

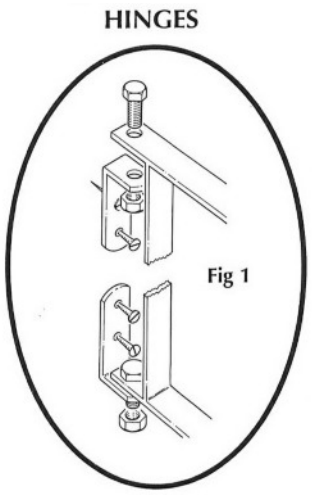






- 2 x hinge brackets (2 hole as pictured for low single gates or 4 hole as pictured in Section 5 for tall single gates), 2 x eye-bolts, 3 x nuts & bolts, tip latch and catch.
- Fit the eye-bolts into the holes in the gate side frames such that there is sufficient space for the hinge brackets and latch catch to still be fitted.
- Loosely attach the hinge brackets to the eye-bolts.
- Position the gate against the wall or post, at the desired height off the floor.
- Mark the position of the hinge bracket screw holes. Low single gates are supplied with 2 screw hole angle brackets. Most tall single gates are supplied with 4 screw hole hinge brackets.
- Drill the screw holes.
- Fix brackets to metal post using suitable self-tapping screws, or to timber posts with suitable timber screws, or to brickwork using suitable wall plugs and screws. (screws and wall plugs are not supplied).
- Hang gates onto the brackets using nuts and bolts, tightened to still allow the gate to swing freely.
- Fit the latch to the saddle on the gate, the side will be determined by the opening direction.
- Position the latch catch so the tip latch is level, mark the screw hole positions, drill and fit the latch catch.
- Paint all screw heads, nuts and bolts after fitting to prevent the onset of rust. Moving parts will need to be painted on a regular basis to prevent the onset of rust.
- Regularly inspect the gates for damage to the coating and touch up any chips or scratches to prevent the onset of rust.

Section 4: Fixed Hinge Double Gates





- 4 x hinge brackets, 5 nuts & bolts, 1 x tip latch.
- Loosely attach the hinge brackets to the gate hinge lugs.
- Position the gate against the wall or post, at the desired height off the floor.
- Mark the position of the screw holes, ensuring each leaf is at the same level.
- Drill the screw holes.
- Depending on the gate size purchased, the hinge brackets may be 2 hole as pictured or 4 hole as pictured in Section 5.
- Fix brackets to metal post using suitable self-tapping screws, or to timber posts with suitable timber screws, or to brickwork using suitable wall plugs and screws. (screws and wall plugs not supplied)
- Hang gates onto the brackets using nuts and bolts, tightened to still allow the gate to swing freely.
- Fit the latch (may differ to that pictured) to the saddle on the gate, tighten so as to allow it to move freely.
- Paint all screw heads, nuts and bolts after fitting to prevent the onset of rust. Moving parts will need to be painted on a regular basis to prevent the onset of rust.
- Regularly inspect the gates for damage to the coating and touch up any chips or scratches to prevent the onset of rust.

Section 5: Adjustable Hinge Tall Single&Double Gates





- 4 x hinge brackets, 4 x eye-bolts, 5 nuts & bolts, 1 x tip latch.
- Loosely attach the hinge brackets to the gate hinge lugs.
- Position the gate against the wall or post, at the desired height off the floor.
- Mark the position of the screw holes, ensuring each leaf is at the same level.
- Drill the screw holes.
- Depending on the gate size purchased, the hinge brackets may be 2 hole as pictured or 4 hole as pictured in Section 3.
- Fix brackets to metal post using suitable self-tapping screws, or to timber posts with suitable timber screws, or to brickwork using suitable wall plugs and screws. (screws not supplied)
- Hang gates onto the brackets using nuts and bolts, tightened to still allow the gate to swing freely.
- Adjust the gate on the eye-bolt to level the gates and fit to gap.
- Fit the latch (may differ to that pictured) to the saddle on the gate, tighten so as to allow it to move freely.
- Paint all screw heads, nuts and bolts after fitting to prevent the onset of rust. Moving parts will need to be painted on a regular basis to prevent the onset of rust.
- Regularly inspect the gates for damage to the coating and touch up any chips or scratches to prevent the onset of rust.