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TEST REPORT
IEC 62133-2
Secondary cells and batteries containing al kaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Number. .....:	PTC24090614806S-IE01
Date of issue .....:	2024-09-20
Total number of pages.....:	25 pages
Applicant's name.....:	Dongguan Qisheng New Energy Co., LTD
Address .....:	11th Floor, Area B, Yingjia Intelligent Science and Technology Park, No. 2 District, Foziao Industrial 1st Road, Dalang Town, Dongguan City, Guangdong Province
Test specification:	
Standard .....:	IEC 62133-2: 2017, IEC 62133-2: 2017/AMD1: 2021
Test procedure .....:	Type Test
Non-standard test method.....:	N/A
Test Report Form No.....:	IEC62133_2C
Test Report Form(s) Originator.....:	DEKRA Certification B.V.
Master TRF .....:	Dated 2022-07-01

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Test item description .....:	Rechargeable Li-ion Battery
Trade Mark .....:	N/A
Manufacturer.....:	Same as applicant
Model/Type reference .....:	18650*2P
Ratings .....:	3.7V, 5200mAh, 19.24Wh

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):			
☒	**Testing Laboratory:**	Precise Testing & Certification (Guangdong) Co., Ltd.	
Testing location/ address ..... :		Building 1, No. 6, Tongxin Road, Dongcheng Street, Dongguan, Guangdong, China.	
Tested by (name, signature)..... :		Curly Hu	
Approved by (name, signature) ..... :		Starry Li	
☐	**Testing procedure: CTF Stage 1:**		
Testing location/ address ..... :			
Tested by (name, function, signature) ..... :			
Approved by (name, function, signature) .. :			
☐	**Testing procedure: CTF Stage 2:**		
Testing location/ address ..... :			
Tested by (name + signature) ..... :			
Witnessed by (name, function, signature) . :			
Approved by (name, function, signature) .. :			
☐	**Testing procedure: CTF Stage 3:**		
☐	**Testing procedure: CTF Stage 4:**		
Testing location/ address ..... :			
Tested by (name, function, signature) ..... :			
Witnessed by (name, function, signature) . :			
Approved by (name, function, signature) .. :			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

Attachment 1: Photo Documentation (4 pages).

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
cl.5.6.2 Design recommendation; cl.7.1 Charging procedure for test purposes (for Cells and Batteries); cl.7.2.1 Continuous charging at constant voltage (Cells); cl.7.2.2 Case stress at high ambient temperature (Batteries); cl.7.3.1 External short-circuit (Cells); cl.7.3.2 External short-circuit (Batteries); cl.7.3.3 Free fall (Cells and Batteries); cl.7.3.4 Thermal abuse (Cells); cl.7.3.5 Crush (Cells); cl.7.3.6 Over-charging of batteries; cl.7.3.7 Forced discharge (Cells); cl.7.3.8 Mechanical tests (Batteries). cl.7.3.9 Forced internal short circuit (Cells). Tests are made with the number of cells and batteries specified in IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 Table 1.	Precise Testing & Certification (Guangdong) Co., Ltd. Building 1, No. 6, Tongxin Road, Dongcheng Street, Dongguan, Guangdong, China.

Summary of compliance with National Differences (List of countries addressed):

N/A

☒ **The product fulfils the requirements of EN 62133-2:2017, EN 62133-2:2017/A1:2021**

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Use of uncertainty of measurement for decisions on conformity (decision rule):

☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty (“simple acceptance” decision rule, previously known as “accuracy method”).

☐ Other: N/A (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:

The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

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Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Rechargeable Li-ion Battery (+)Red (-)Black



Model: 18650*2P

3.7V, 5200mAh, 19.24Wh

1INR19/66-2

Date: 2024-07-15

Dongguan Qisheng New Energy Co., LTD

Warning:

Do not disassemble, puncture, crush, heat or burn.

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Test item particulars ..... :	
Classification of installation and use ..... :	To be defined in final product
Supply Connection ..... :	DC lead wire
Recommend charging method declared by the manufacturer..... :	Charging the battery with 1040mA constant current and 4.2V constant voltage until the current reduces to 52mA at ambient 20°C±5°C
Discharge current (0,2 It A) ..... :	1040mA
Specified final voltage ..... :	2.75V
Upper limit charging voltage per cell ..... :	4.2V
Maximum charging current..... :	5200mA
Charging temperature upper limit..... :	45°C
Charging temperature lower limit ..... :	0°C
cell electrolyte type ..... :	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object ..... :	N/A
- test object does meet the requirement ..... :	P (Pass)
- test object does not meet the requirement ..... :	F (Fail)
Testing ..... :	
Date of receipt of test item..... :	2024-08-28
Date (s) of performance of tests ..... :	2024-08-28 to 2024-09-11

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.
"(See appended table)" refers to a table appended to the report.

Throughout this report a ☐ comma / ☒ point is used as the decimal separator.

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:

The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided..... :	☐ **Yes** ☒ **Not applicable**

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies) ..... :	Same as applicant

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General product information and other remarks:

This battery is constructed with two li-ion cells in 1S2P, and has overcharge, over-discharge, over current and short-circuits proof circuit.

The main features of the battery are shown as below (clause 7.1.1):

Model (Battery)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
18650*2P	5200mAh	3.7V	1040mA	1040mA	5200mA	5200mA	4.2V	2.75V

The main features of the cell in the battery are shown as below (clause 7.1.1):

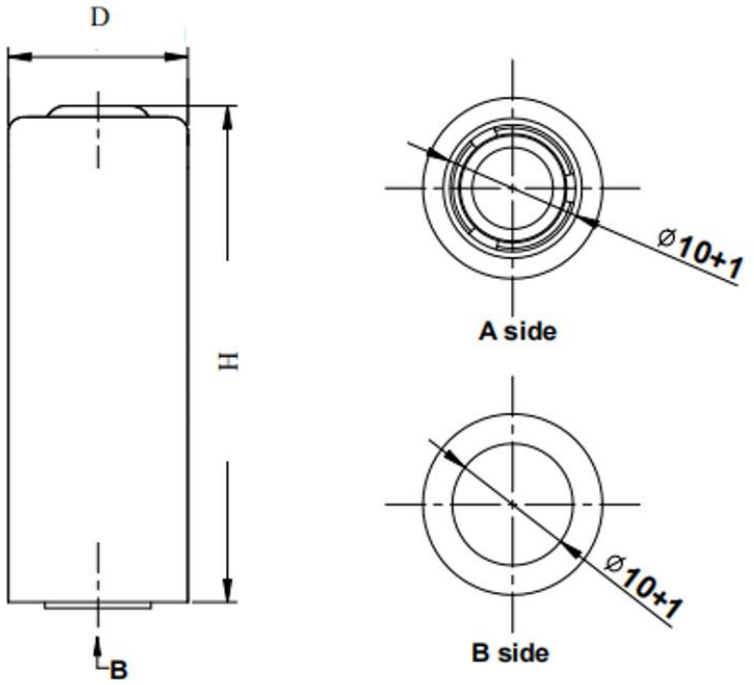
Model (Cell)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
18650-2600mAh	2600mAh	3.7V	520mA	520mA	2600mA	2600mA	4.2V	2.75V

The main features of the cell in the battery are shown as below (clause 7.1.2):

Model (Cell)	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
18650-2600mAh	4.2V	130mA	0°C	45°C

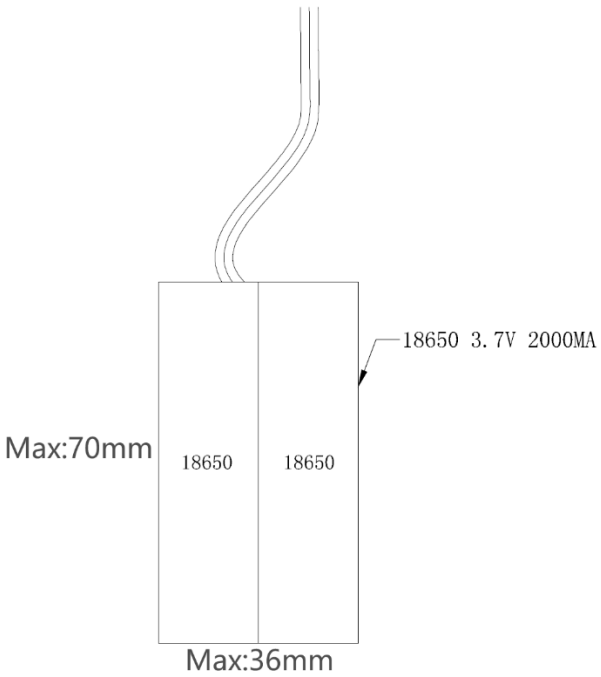
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Construction:



H （高度）	Max：65.0±0. 5mm	D（直径）	Max:18.2±0. 2mm

Cell (Unit: mm)

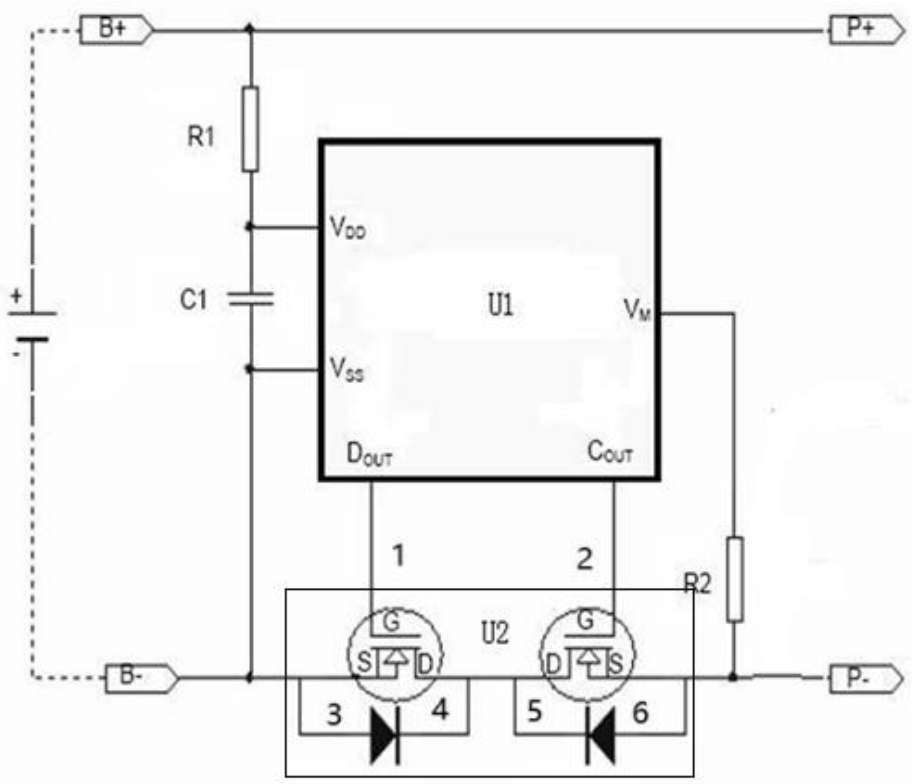


T*W*L: 18.5*36.0*70.0

Battery (Unit: mm)

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Circuit diagram:



IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal case exists.	N/A
	Insulation resistance (MΩ).....:		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearance and creep age distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the top of cylindrical cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, over discharge, over current and short-circuit proof circuit used in this battery. See tests of clause 7.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P
5.5	**Terminal contacts**		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC lead wire complied with the requirement.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short-circuit		N/A
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Protective circuit equipped on battery.	P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly	Current, Voltage and temperature limits specified by cell manufacturer	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance.	Safety analysis report provided by manufacturer	P
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Max. charging voltage: 4.2V, not exceed 4.2V specified by manufacturer in Table 2.	P

IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer's specified final voltage	Final voltage of cell: 2.75V, not exceed the final voltage specified by the cell manufacturer.	P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse	Mechanical protection for cell connections and control circuits provided.	P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	Build-in batteries, mechanical protection for cells should be provided by end product.	N/A
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system	N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	**Quality plan**		P

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P
5.8	**Battery safety components**		P
	According annex F	See TABLE: Critical components information	N/A
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	See clause 7.3.2	P
7	**SPECIFIC REQUIREMENTS AND TESTS**		**P**
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to sub clauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer	See page 6	P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage	See page 6	P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature 0-45°C declared. 45°C used for upper limit tests; 0°C used for lower limit tests.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Charging for 7 days with 520mA.	P
	Results: No fire. No explosion. No leakage ..... :	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Tested as client requested.	P
	Oven temperature (°C)..... :	70°C	—
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells	No physical distortion of the battery case resulting	P
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		P
	Results: No fire. No explosion .....:	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)	Tested complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		P
	- The case temperature declined by 20 % of the maximum temperature rise		P
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Single fault conducted on three samples.	P
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor	Single fault applies on MOSFET (U2).	P

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	Results: No fire. No explosion .....:	(See appended table 7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: No fire. No explosion	No fire. No explosion.	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C)..... :	130°C	—
	Results: No fire. No explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN±0,78kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Tested complied.	P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or	5.88V applied.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10°C change in 30-minute period); or		N/A
	- Returned to ambient		P
	Results: No fire. No explosion:	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer	Lower limit discharge voltage 2.75V.	P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: No fire, No explosion .....:	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration	Tested complied.	P
	Results: No fire, no explosion, no rupture, no leakage or venting. .....:	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: No leakage, no venting, no rupture, no explosion and no fire.....:	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for..... :	France, Japan, Korea, Switzerland	P
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	800N for cylindrical cells.	P
	Results: No fire.....:	(See Table 7.3.9)	P
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users	Information for safety mentioned in manufacturer's specifications.	P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
8.2	**Small cell and battery safety information**	Not small cells. Not small batteries.	N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallow able out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A
9	**MARKING**		**P**
9.1	**Cell marking**	The final product is battery.	N/A
	Cells marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**		P
	Batteries marked as specified in IEC 61960, except for coin batteries	The battery is marked in accordance with IEC 61960, also see page 5.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity	Not coin batteries.	N/A
	Batteries are marked with an appropriate caution statement	Batteries marked with an appropriate caution statement.	P
	- Terminals have clear polarity marking on the external surface of the battery, or	The "+(Red)" and "-(Black)" polarity explicitly marked on surface of the battery.	P
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**	Not small cells. Not small batteries.	N/A

IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2	Not coin cells and batteries.	N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package		N/A
9.4	**Other information**		P
	The following information are marked on or supplied with the battery:	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	- Storage and disposal instructions		P
	- Recommended charging instructions		P
10	**PACKAGING AND TRANSPORT**		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**	Complied.	P
A.3	**Consideration on charging voltage**	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.2V	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.2V applied.	N/A
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		P
A.5.5.1	Insertion of nickel particle in winding core		P
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		P
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	**Experimental procedure of the forced internal short-circuit test**		P
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		N/A
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		N/A
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**	Not coin cells	N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing..... :		N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	**PACKAGING AND TRANSPORT**		N/A
ANNEX F	**COMPONENT STANDARDS REFERENCES**		N/A

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7.2.1	TABLE: Continuous charging at constant voltage (cells)			P
Sample no.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (mA)**	**OCV before test (Vdc)**	**Results**
Cell #1	4.20	520	4.18	P
Cell #2	4.20	520	4.19	P
Cell #3	4.20	520	4.18	P
Cell #4	4.20	520	4.17	P
Cell #5	4.20	520	4.18	P
Supplementary information: - No fire or explosion - No leakage				

7.3.1	TABLE: External short-circuit (cells)				P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT~~, (°C)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
Cell #6	55.4	4.18	82	76.4	P
Cell #7	55.4	4.17	79	76.0	P
Cell #8	55.4	4.17	78	73.7	P
Cell #9	55.4	4.18	84	79.3	P
Cell #10	55.4	4.17	82	78.5	P
Samples charged at charging temperature lower limit (0°C)					
Cell #11	55.4	4.12	78	72.2	P
Cell #12	55.4	4.11	84	69.4	P
Cell #13	55.4	4.10	86	71.5	P
Cell #14	55.4	4.10	81	74.9	P
Cell #15	55.4	4.11	82	74.8	P
Supplementary information: - No fire or explosion					

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7.3.2	TABLE: External short-circuit (battery)					P
Sample no.	**Ambient(°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT~~, (°C)**	**Component single fault condition**	**Results**
Battery #4	23.7	4.17	85	77.1	MOSFET (U2) Short circuit	P
Battery #5	23.7	4.17	82	80.3	MOSFET (U2) Short circuit	P
Battery #6	23.7	4.18	80	76.5	MOSFET (U2) Short circuit	P
Battery #7	23.7	4.18	78	24.0	--	P
Battery #8	23.7	4.17	85	24.3	--	P
Supplementary information: - No fire or explosion						

7.3.5	TABLE: Crush (cells)			P
Sample no.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit (45°C)				
Cell #29	4.18	4.18	13	P
Cell #30	4.17	4.17	13	P
Cell #31	4.18	4.18	13	P
Cell #32	4.18	4.17	13	P
Cell #33	4.17	4.17	13	P
Samples charged at charging temperature lower limit (0°C)				
Cell #34	4.12	4.12	13	P
Cell #35	4.10	4.10	13	P
Cell #36	4.10	4.09	13	P
Cell #37	4.11	4.11	13	P
Cell #38	4.12	4.12	13	P
Supplementary information: - No fire or explosion				

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7.3.6	TABLE: Over-charging of battery				P
Constant charging current (A) .....:			10.4		—
Supply voltage (Vdc).....:			5.88		—
Sample no.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**		**Results**
Battery #12	3.25	95	41.7		P
Battery #13	3.20	95	42.3		P
Battery #14	3.26	95	38.5		P
Battery #15	3.18	95	40.9		P
Battery #16	3.23	95	41.2		P
Supplementary information: - No fire or explosion					

7.3.7	TABLE: Forced discharge (cells)			P
Sample no.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (mA)**	**Lower limit discharge voltage (Vdc)**	**Results**
Cell #39	3.18	2600	2.75	P
Cell #40	3.16	2600	2.75	P
Cell #41	3.24	2600	2.75	P
Cell #42	3.20	2600	2.75	P
Cell #43	3.22	2600	2.75	P
Supplementary information: - No fire or explosion				

7.3.8.1	TABLE: Vibration				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
Battery #17	4.18	4.18	94.123	94.123	P
Battery #18	4.17	4.17	94.091	94.090	P
Battery #19	4.18	4.17	94.046	94.046	P
Supplementary information: - No fire or explosion - No rupture - No leakage - No venting					

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7.3.8.2	TABLE: Mechanical shock				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
Battery #20	4.17	4.17	94.077	94.077	P
Battery #21	4.18	4.18	94.064	94.064	P
Battery #22	4.17	4.17	94.086	94.086	P

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting

7.3.9	TABLE: Forced internal short circuit (cells)				P
Sample no.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location[1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
Cell #44	45	4.17	1	800	P
Cell #45	45	4.18	1	800	P
Cell #46	45	4.18	1	800	P
Cell #47	45	4.18	1	800	P
Cell #48	45	4.17	1	800	P
Samples charged at charging temperature lower limit (0°C)					
Cell #49	0	4.12	1	800	P
Cell #50	0	4.10	1	800	P
Cell #51	0	4.13	1	800	P
Cell #52	0	4.12	1	800	P
Cell #53	0	4.12	1	800	P

Supplementary information:

D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**

Supplementary information:

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	TABLE: Critical components information				P
Object/part no.	**Manufacturer/ trademark**	**Type/model**	**Technical data**	**Standard**	**Mark(s) of conformity[1)]**
Cell	Guangxi Donglai New Energy Technology Co., Ltd.	18650-2600mAh	3.7V, 2600mAh, 9.62Wh	IEC 62133-2:2017, IEC 62133-2:2017/ AMD1:2021	Tested with appliance
- Electrolyte	Heyuan Lianmao New Material Co., Ltd	LM-CJ001	$LiPF_6$+DMC+EMC+EC	--	--
- Separator	SHEN ZHEN TOWIN NEW MATERIALS INDUSTRIAL Co., Ltd	60.5*0.020mm	PE, Shutdown temperature: 130°C	--	--
- Positive Electrode	Jiangmen KanHoo Industry Co., Ltd	TE515	$Li(Ni_{0.5}Co_{0.2}Mn_{0.3})O_2$	--	--
- Negative Electrode	Jiao zuo Rongchuang Graphite Technology Co., Ltd	J-002	Graphite	--	--
Protection IC (U1)	Shenzhen Hengdingxing Electronics Co., LTD	DX-DW01	Overcharge protection voltage: 4.28±0.025V, Over discharge protection voltage: 2.4±0.1V	--	Tested with appliance
MOSFET (U2)	Shenzhen Hengdingxing Electronics Co., LTD	DX8205	V_{DS}: 20V, V_{GS}: 4.5V, I_D: 6A	--	Tested with appliance
PCB	GOLDENMAX INTERNATIONAL TECHNOLOGY(ZHU HAI) LTD	GDM-R1	130°C, V-0	UL 796 UL 94	UL E330731
Wire	Huizhou Jin Da Wire Co Ltd	1007	26AWG, 80°C, 300V	UL 758	UL E526999

Supplementary information:

[1)] Provided evidence ensures the agreed level of compliance.

-- End of Report --

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Attachment 1

Photo Documentation

Product: Rechargeable Li-ion Battery

Type Designation: 18650*2P



Figure 1 Front view of battery

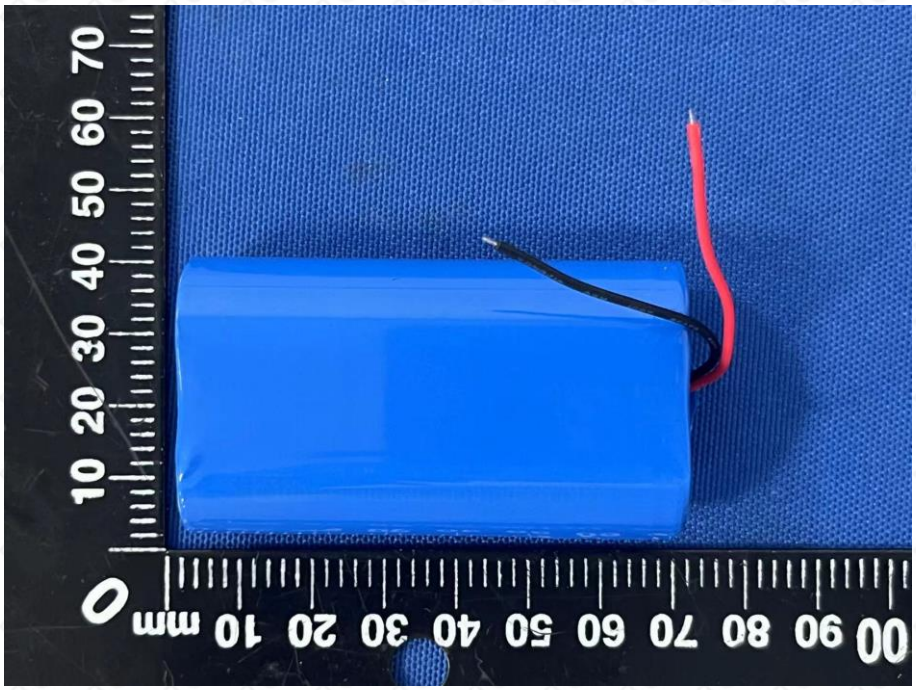


Figure 2 Back view of battery

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Product: Rechargeable Li-ion Battery

Type Designation: 18650*2P

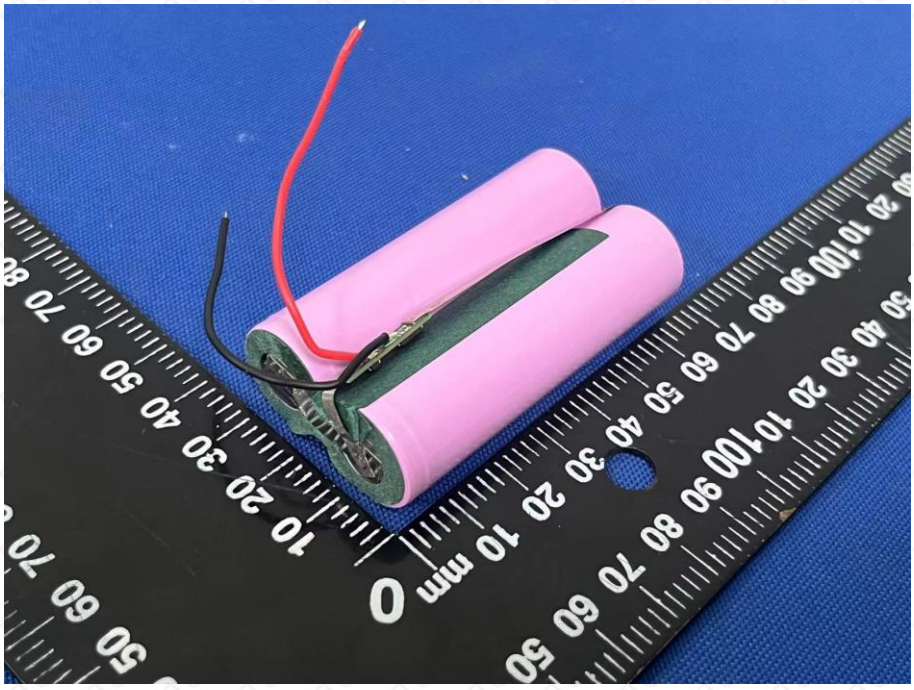


Figure 3 Internal view -1 of battery

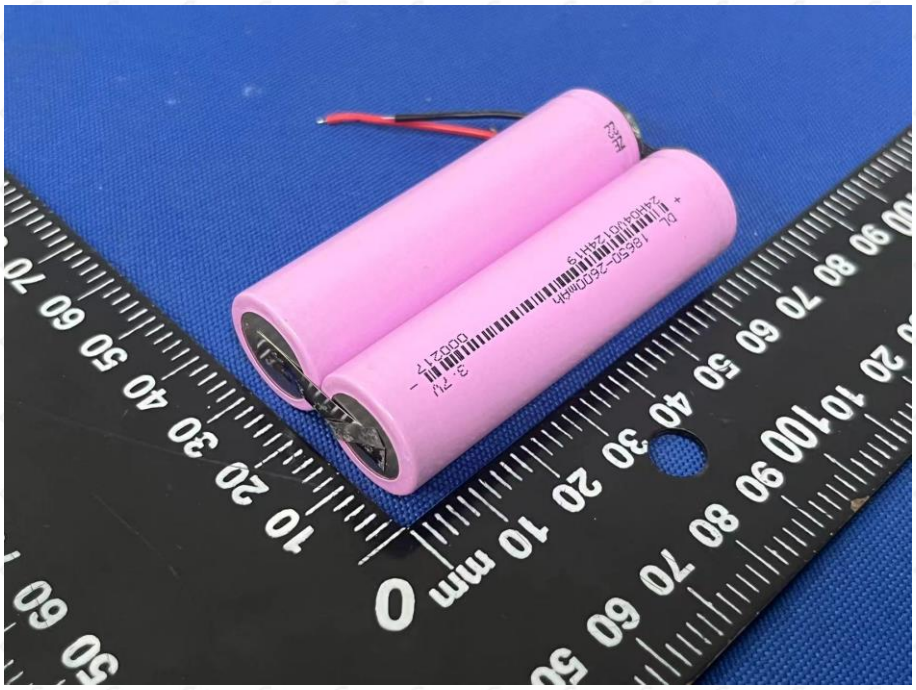


Figure 4 Internal view-2 of battery

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Product: Rechargeable Li-ion Battery

Type Designation: 18650*2P



Figure 5 Front view of cell

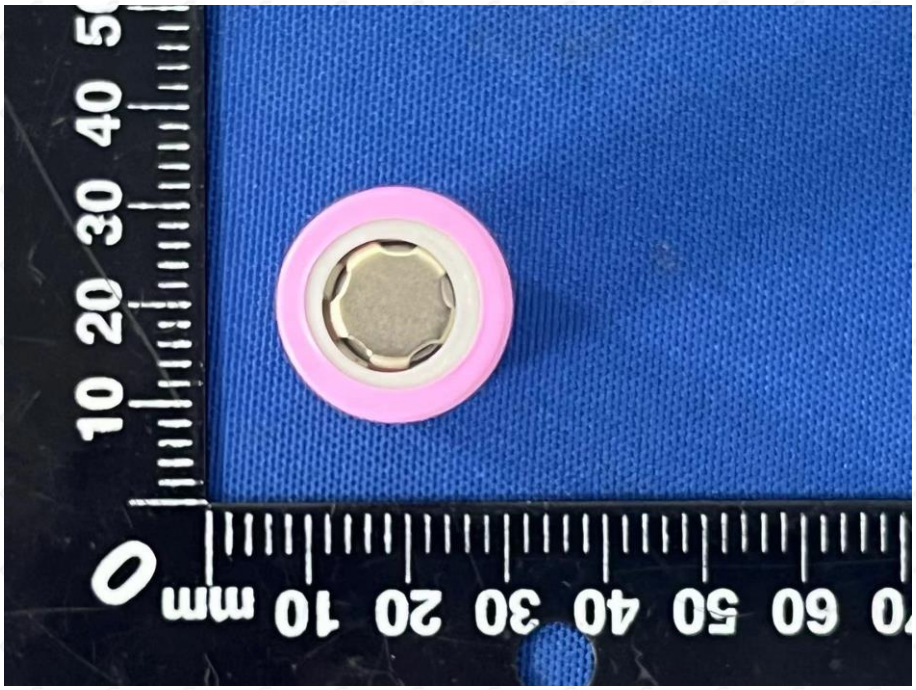


Figure 6 Top view of cell

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Product: Rechargeable Li-ion Battery

Type Designation: 18650*2P

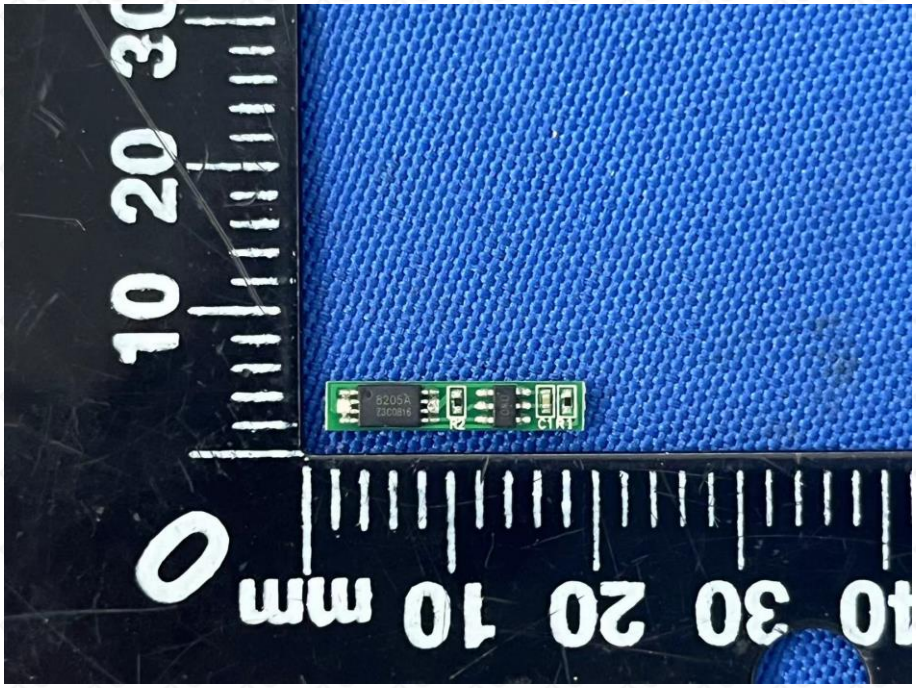


Figure 7 Front view of PCM

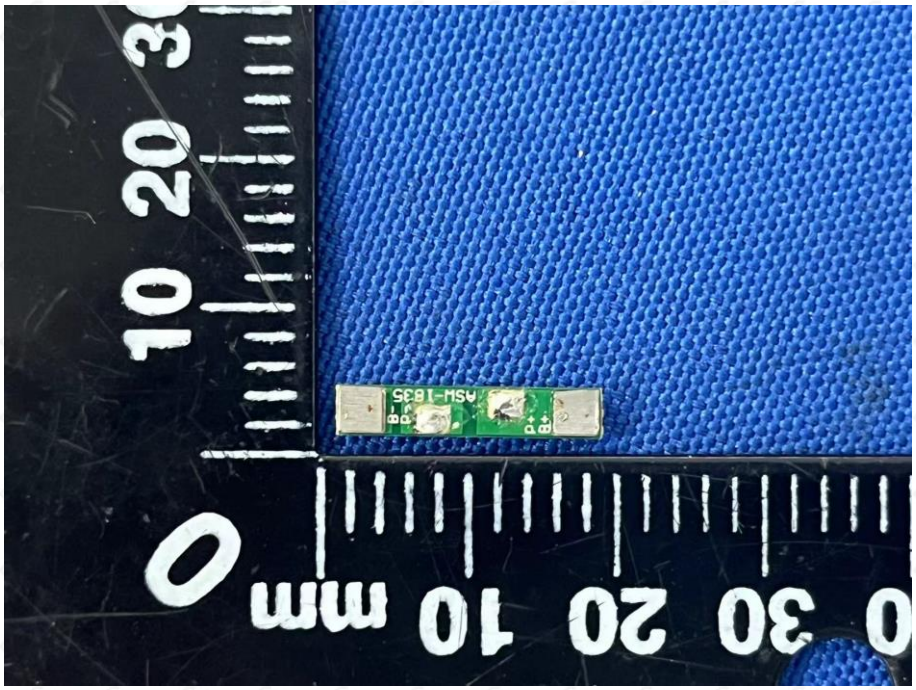


Figure 8 Back view of PCM

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