

SPECIFICATIONS FOR KIDSTUFF PLAYSYSTEMS COMPONENTS

Model 7479-02

Ages 2-12 Playsystem, 3 1/2" OD Posts, Steel Decks

POWDER-COATING: Powder-coating is a scratch and chip resistant, extremely UV-stable outdoor polyester finish that retains its bright, colorful appearance for years. All steel tubing in the Kidstuff series is powder-coated over galvanizing for additional rust protection. Welds are treated with a zinc-rich powder, oven treated before the color coat. Powder-coating is oven-baked until cured. Powder thickness depends on color, but minimum thickness is 2.8 - 3.0 mils. Every metal part in any Kidstuff playstructure is powder or "plastisol" coated (excluding swing chain and galvanized bridge support elements).

CLAMP: The Kidstuff clamp is die cast from aluminum alloy in the USA and then powder-coated. The clamp incorporates a molded-in socket to encompass each pipe end. Clamp halves attach with 5/16" x 1-1/4" socket-head bolts and nylon lock nuts. Pipe end is held in the clamp socket by a 3/8" x 1/2" setscrew. Stainless expansion pins (1/4" x 3/4" to 2") driven through the socket and into the pipe provide additional retention security for components where pull-out could compromise safety or structural integrity. Hardware is stainless steel and is tamper-resistant. Every clamp is also secured to each post with pins (above) at job conclusion to prevent slippage or rotation

FASTENERS: Tamper resistant hardware is used throughout every Kidstuff system. Fasteners meet or exceed requirements of ASTM 1487-11 section 4. 2ff. Stainless steel hardware is used almost exclusively (99.5% of applications).

STEEL TUBING: Throughout all Kidstuff structures tubing is high-strength steel, galvanized, with a zinc-coated interior. After component fabrication all welds are prefinished with baked-on, zinc-rich polyester powder prior to final color-coat powder application. Outside diameter (OD) is noted in individual specifications. Typically, 1.16" OD tubing is a min. 17 ga., 1.31" OD and 1.50" is a min. 14 ga., 1.90" OD and 2.38" OD are min. 13 ga. Where heavier tubing is employed it is mentioned in the specifications. All tubing is AMERICAN MADE and meets or exceeds applicable ASTM specifications.

STEPPING POD: Double-walled, rotationally-molded, UV-stabilized HDPE plastic with a nominal wall thickness of 1/4", 14" diameter, o/a height 6 1/8". Mounts in ground to buried stem or onto support poles in Stepping Pod Walk.

STEERING WHEEL: Solid, virtually unbreakable, UV-stabilize HDPE plastic wheel, 3/4" thick and 13" in diameter. Wheel attaches walls, guardrails, or panels with 1/2" d. stainless steel tamper-resistant bolt and nylon locknut. May also be attached directly to posts and used under decks or free-standing as a ground level play event.

SPECIFICATIONS FOR KIDSTUFF PLAYSYSTEMS COMPONENTS

Model 7479-02

Ages 2-12 Playsystem, 3 1/2" OD Posts, Steel Decks

LOOP ARCH CLIMBER: Steel frame of 1.90" OD tubing angles up and over to deck to provide an arch up to structure comprising looped rungs of 1.31 OD galv. tubing, 24" wide. Frame attaches to barriers which reduce opening width at deck entry point.

CLIMBING WALL: Computer-generated UV-stabilized HDPE plastic panel, 3/4" thick, with hand grips as well as holes for gripping and foot placement. Designed to work with decks from 54" to 72" high.

PLASTIC SLIDES: All plastic slides are double-walled, rotationally-molded with a nominal wall thickness of 1/4", manufactured with UV-stabilized HDPE. Color is stabilized by ultraviolet inhibitors.

COMBO SLIDE: Combo slide is a Kidstuff Playsystems exclusive: side by side bedways, each with a different ride: one a straight slide, the other a wave slide. Double-walled rotational-molded, UV- stabilized HDPE with a nominal wall thickness of 0.30". Slide is 8' long and works from decks 42" to 52" high.

COIL CLIMBER: Helical coil, 16 1/2" OD with a 12" pitch (1 turn/foot), is formed from 1.315" OD tubing. Coil climbs 1.90" OD "J"-frame stem and stops at deck height. One piece welded unit attaches to center of deck opening. 10 ga. Bracket attached under deck stabilizes assembly.

TRANSFER MODULE: Fabricated of 12 ga. punched steel, dipped in "plastisol" after fabrication. Step size and height comply with ASTM guidelines for transferring from a wheelchair to a playstructure.

HEX DECKS: Fabricated of 12 ga. punched steel, reinforced with 10 ga. ribs 2 1/2" high. Corners are reinforced with 8 ga. steel. Deck edges are "rolled" on the bottom for added strength and safety. Unit is "plastisol"-dipped after fabrication. Deck mounts to posts 46 1/4" o.c. with aluminum clamps or one-piece aluminum collars. Hex decks measure 83 1/4" across, 93 1/2" "corner-to-corner;" approx. 40 sq. ft.

POSTS: 3-1/2" OD galvanized high-strength steel tubing 13 gauge; yield strength: 45,000 psi (min); tensile strength: 48,000 psi (min). Posts are cut to length before powder-coating. Posts meet or exceed all applicable ASTM standards. Some applications require 11 ga. or 8 ga. posts—these are noted in specifications. 5" OD posts as above, but 11 ga. rather than 13 ga.

POST CAP FOR 3-1/2" OD POST: Shatter-proof caps are injection-molded of polypropylene. Unique "one-way" design provides a tight fit while preventing removal.

SPECIFICATIONS FOR KIDSTUFF PLAYSYSTEMS COMPONENTS

Model 7479-02

Ages 2-12 Playsystem, 3 1/2" OD Posts, Steel Decks

All play equipment that children play on shall be in compliance with the current ASTM F-1487 Standard, and with the current Consumer Product Safety Commission Guidelines, with evidence provided with the bid. The play equipment manufacturer shall be ISO 9001-2008 certified.