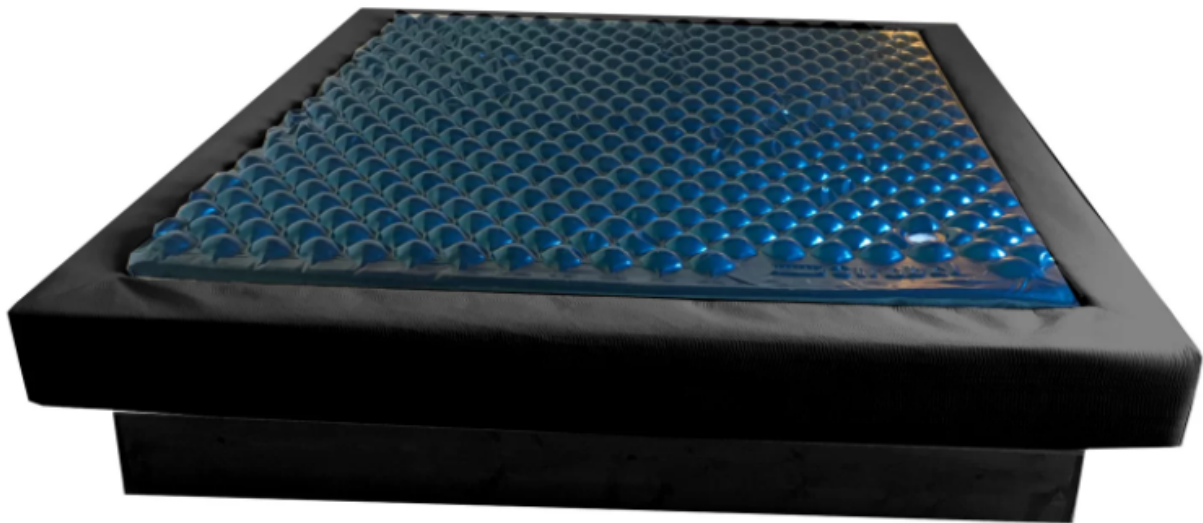




# “SOF-FRAME” WATERBED ASSEMBLY INSTRUCTIONS



## **Parts Included:**

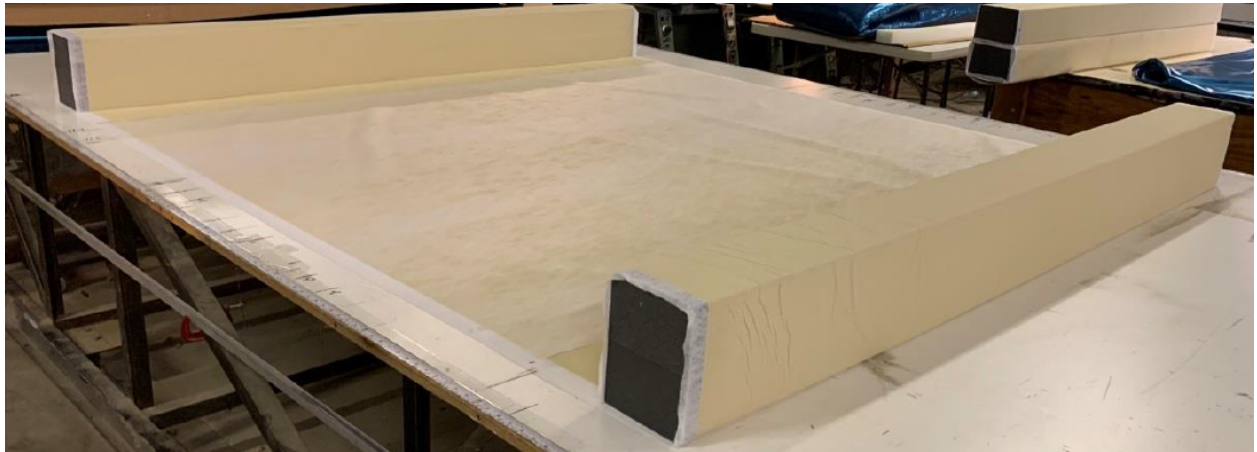
- 1 Set of Yellow or Blue Fabric Covered Foam **Head/Foot Rails**. Length depends on Bed Size:
  - King: “
  - Queen: “
  - Super Single: “
- 1 Set of Yellow or Blue Fabric Covered Foam **Side Rails**. Length:
- 1 Black Vinyl Cover for Inner Foam Rail System
- Parts for Black Pedestal (a detailed parts list is listed in the **Black Pedestal Assembly Instructions** manual)
- Pedestal Hardware Kit & Assembly Instructions
  - Hardware Included: 4 **Large Corner Brackets**, 28 **Small Screws** (#10 x ½”), and 1 Phillips Drill Bit

You will need a **Power Drill** or **Phillips Screwdriver** to Assemble the Pedestal Only.

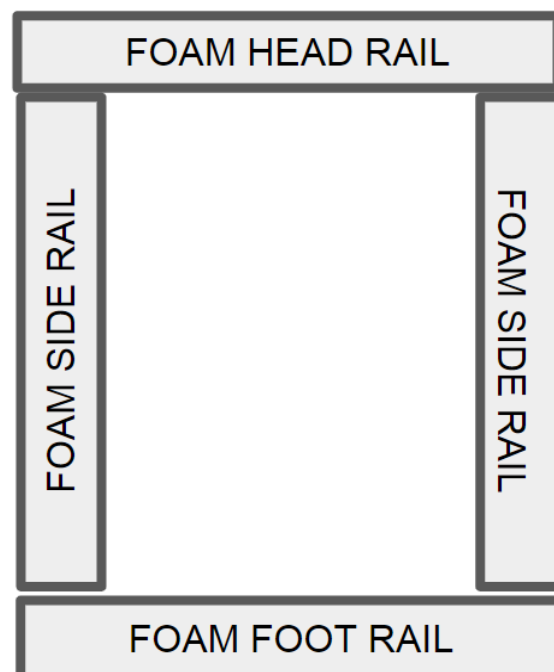
Please Read the Instructions in Full Before Starting.

### **Assembly Instructions:**

1. Before you begin building your Sof-Frame Waterbed Frame, assemble the **Pedestal** and **Deck**. Refer to the separate instructions included: “**Black Pedestal Assembly Instructions**”
2. Once your Pedestal and Deck are fully assembled, put together the Inner Foam Frame by laying out both sets of rails. The set of Yellow or Blue Fabric Covered Foam **Head/Foot Rails** should be unrolled and laid out first. Place the rails directly on top of your wood decking with one foam piece positioned at the HEAD of the bed and the other foam piece positioned at the FOOT of the bed.



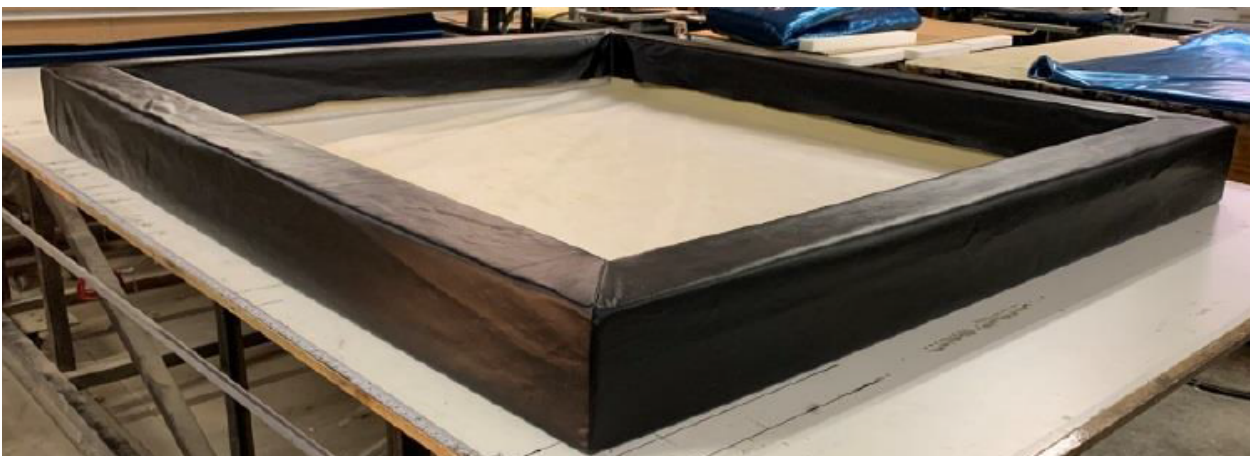
The set of Yellow or Blue Fabric Covered Foam **Side Rails** should be unrolled and laid out next. Place over top of the Head/Foot Rail fabric. One Foam Piece should be on each side of your wood decking and sitting IN BETWEEN the **Head and Foot Rails** as shown in the reference image below.



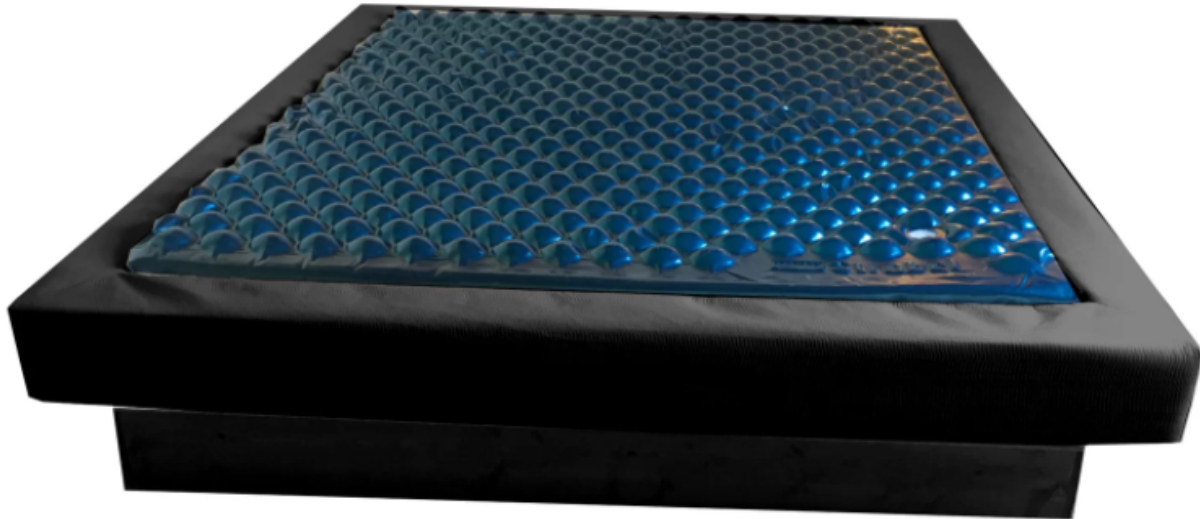
3. Install the Black Vinyl Cover over the Foam Rail System. The easiest way to do this is to start with covering just one corner on the Foam Foot Rail. Then, push the set of Yellow or Blue Fabric Covered Foam **Side Rails** together just slightly (inwards, towards the *center* of the foam frame). Doing this gives you some wiggle room to move the head and foot rail pieces as needed to get the cover on without creating too much tension that may create tears in the vinyl seams.



4. Next, cover the same side corner on the foam **Head Rail** with the **Black Vinyl Cover**. Then, the other corner of the foam **Head Rail**, and lastly, the remaining corner on the foam **Foot Rail**. Once the cover is over all the Foam Railing, push the Foam Side Rails back outwards to reshape the frame.
5. Tuck the bottom of the Black Vinyl Cover underneath and inside the Foam Frame. The weight and pressure of a fille waterbed will help the vinyl cover in place.



6. Install the **Waterbed Heater** per the manufacturer's instructions included.
7. Install the **Waterbed Mattress** using the **Fill & Drain Kit** and instructions included.
8. Do not fill the **Waterbed Mattress** above the top of the bed frame.
9. Add Waterbed Conditioner.
10. Burp the Waterbed Bladder.
11. Your "**Sof-Side**" **Waterbed is Now Assembled!** Please note, Waveless Waterbed Mattresses that have the addition of internal fiber layers could take up to 4 weeks to reach its maximum level of wave reduction. Please allow time for the fiber to fully expand. Your water mattress can still be used during this time, but it may be wavier than expected at first.



**Thank you for your purchase!**

**If you have any questions regarding your purchase, please contact Strobel Technologies directly (not your retailer)**

**[LEADS@STROBEL.COM](mailto:LEADS@STROBEL.COM)**

**812-280-6000**