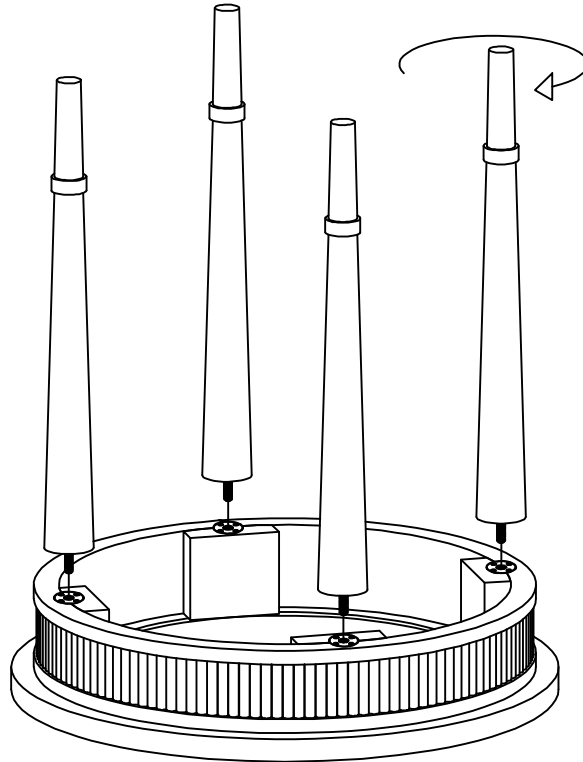


ASSEMBLY INSTRUCTION

8164-19

STEP 1



FINAL

