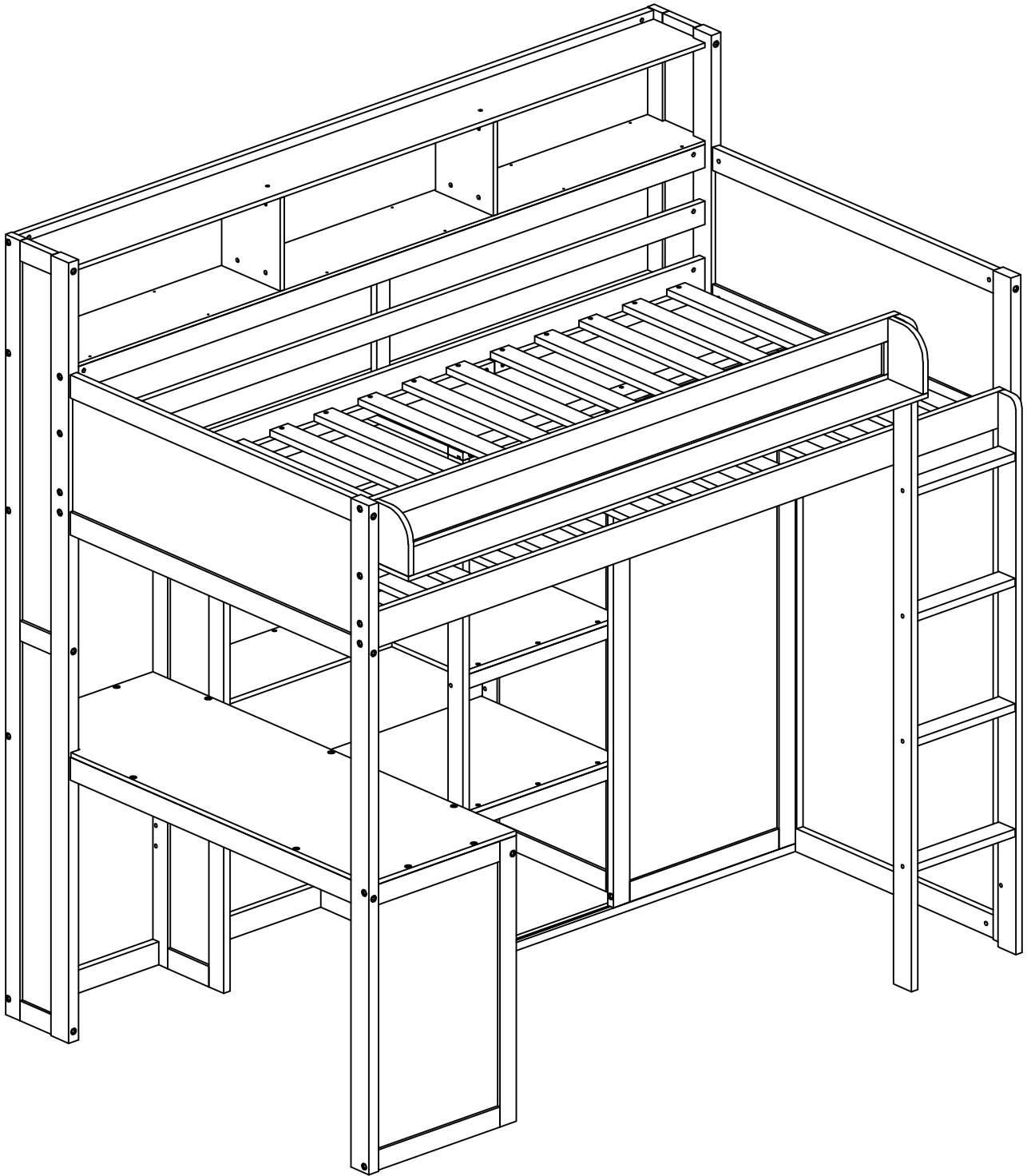


ASSEMBLY INSTRUCTION



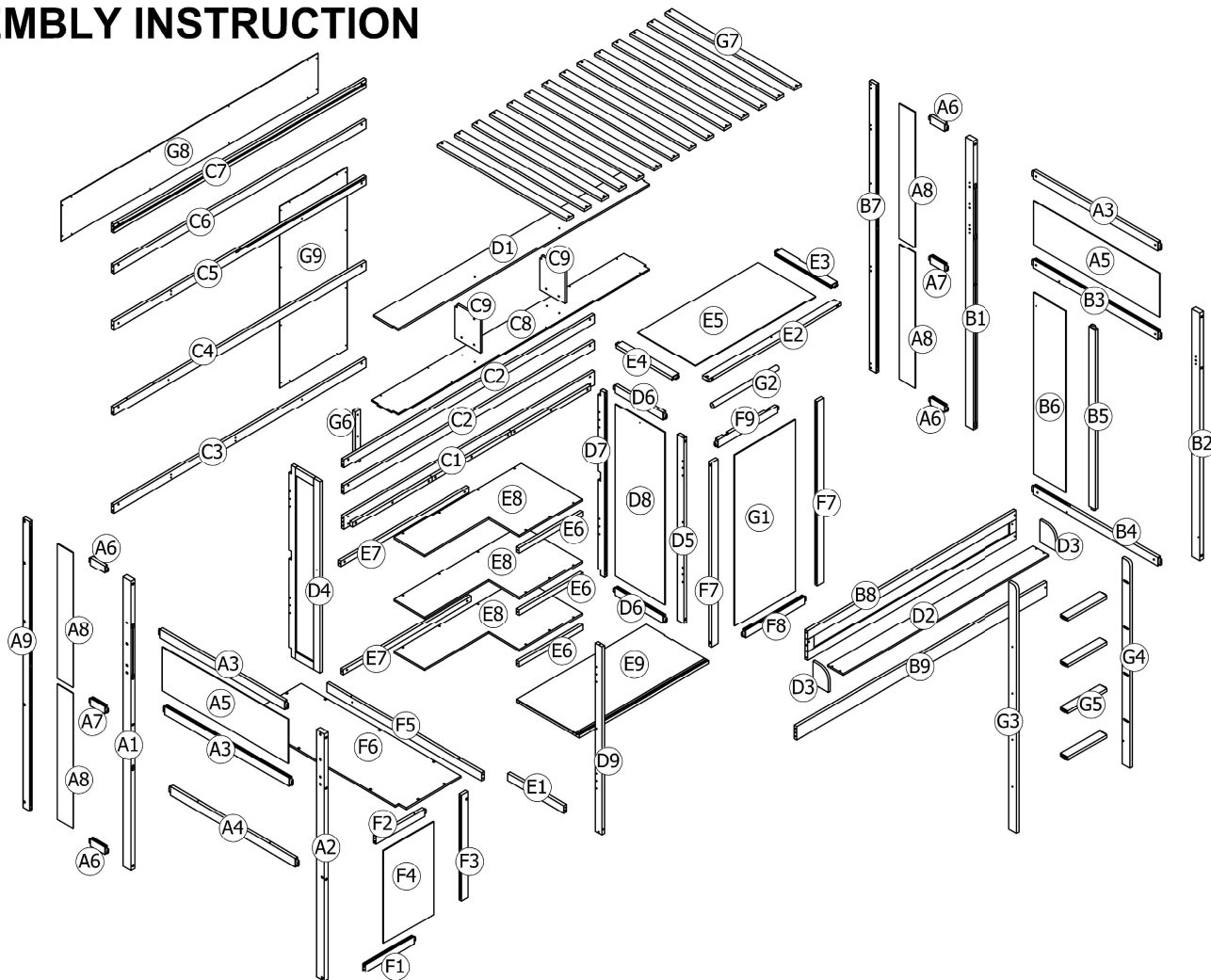
! SAFETY WARNINGS !

1. This bed is designed for use only mattress (es) meeting the following specifications on the upper bunk, and lower bunk

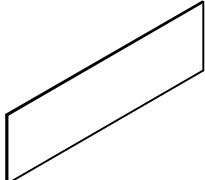
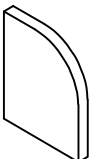
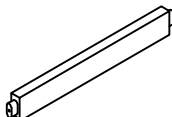
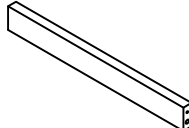
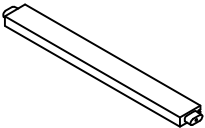
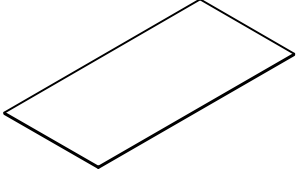
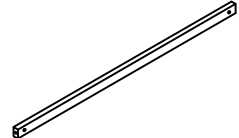
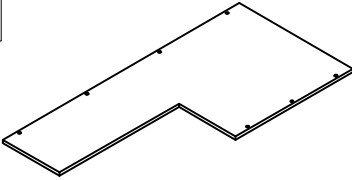
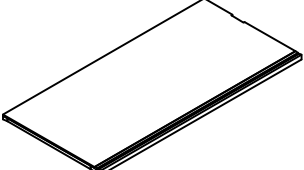
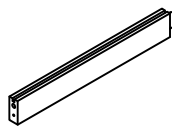
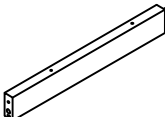
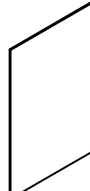
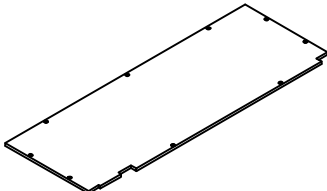
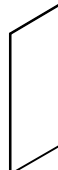
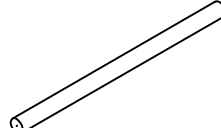
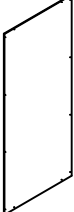
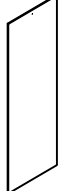
Upper bed			
Bed Type	Length	Width	Thickness
<i>Twin Standard</i>	<i>74" - 75"</i>	<i>38 1/2"</i>	<i>6" max</i>

2. Replacement parts, including additional guardrails, maybe obtained from any of our dealers
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute part. Contact the manufacture or dealer for replacement part
11. Use of a night light may provide added safety precaution for a child using the upper bunk..
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited
14. STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes
15. Keep these instruction for future reference
16. Prohibit more than one person on upper bunk
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

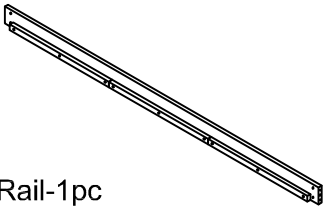
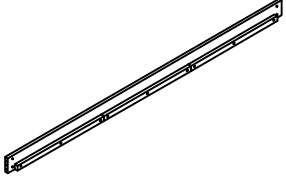
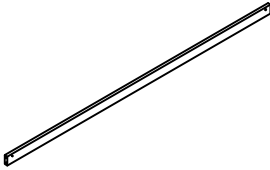
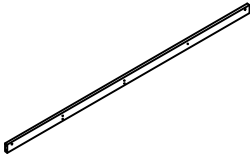
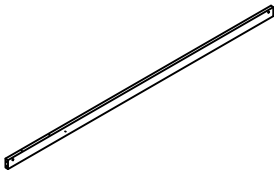
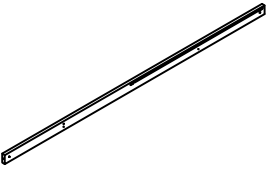
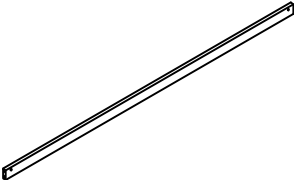
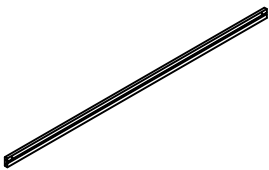
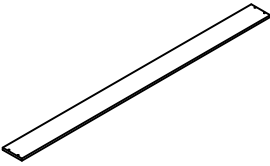
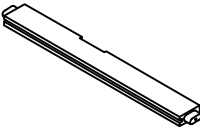
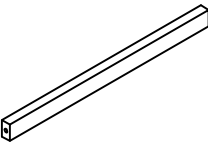
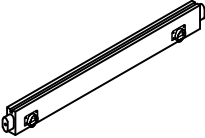
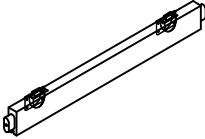
ASSEMBLY INSTRUCTION



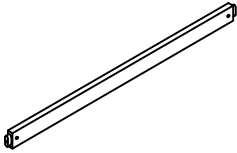
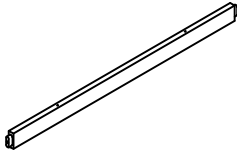
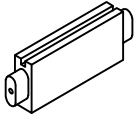
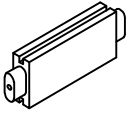
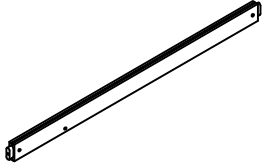
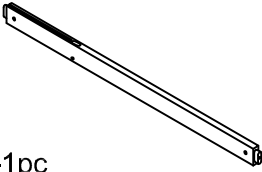
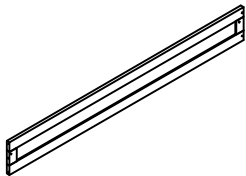
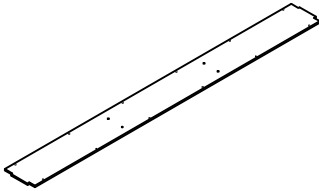
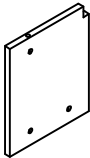
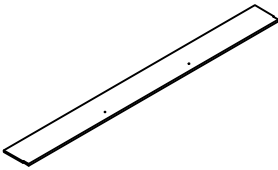
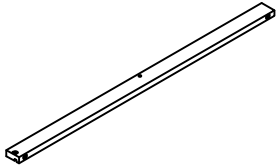
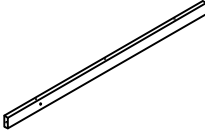
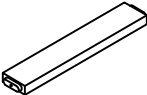
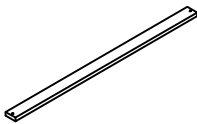
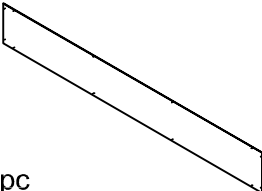
Part List

A5  Panel-2pcs	A8  Panel-4pcs	B6  Panel-1pc
D3  Panel-2pcs	D6  WoodBar-2pcs	E1  WoodBar-1pc
E4  WoodBar-1pc	E5  Panel-1pc	E7  WoodBar-2pcs
E8  Panel-3pcs	E9  Frames-1pc	F1  WoodBar-1pc
F2  WoodBar-1pc	F4  Panel-1pc	F6  Panel-1pc
F7  WoodBar-2pcs	G1  Panel-1pc	G2  WoodBar-1pc
G6  WoodBar-1pc	G9  Panel-1pc	D8  Panel-1pc

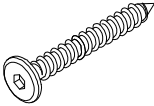
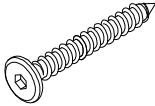
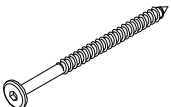
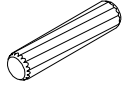
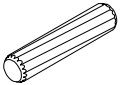
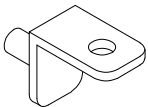
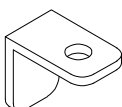
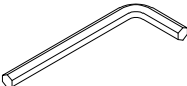
Part List & Hardware List

A1  Leg-1pc	A2  Leg-1pc	B1  Leg-1pc
B2  Leg-1pc	B9  Side Rail-1pc	C1  Side Rail-1pc
C2  WoodBar-2pcs	C3  WoodBar-1pc	C4  WoodBar-1pc
C5  WoodBar-1pc	C6  WoodBar-1pc	C7  WoodBar-1pc
D2  Panel-1pc	E3  WoodBar-1pc	E6  WoodBar-3pcs
F8  WoodBar-1pc	F9  WoodBar-1pc	G3  WoodBar-1pc
G4  WoodBar-1pc		

Part List

A3  WoodBar-3pcs	A4  WoodBar-1pc	A6  WoodBar-4pcs
A7  WoodBar-2pcs	A9  Leg-1pc	B3  WoodBar-1pc
B4  WoodBar-1pc	B5  WoodBar-1pc	B7  Leg-1pc
B8  Frames-1pc	C8  Panel-1pc	C9  Panel-2pcs
D1  Panel-1pc	D4  Frames-1pc	D5  WoodBar-1pc
D7  WoodBar-1pc	D9  WoodBar-1pc	E2  WoodBar-1pc
F3  WoodBar-1pc	F5  WoodBar-1pc	G5  WoodBar-4pcs
G7  Slat-14pcs	G8  Panel-1pc	

Hardware List

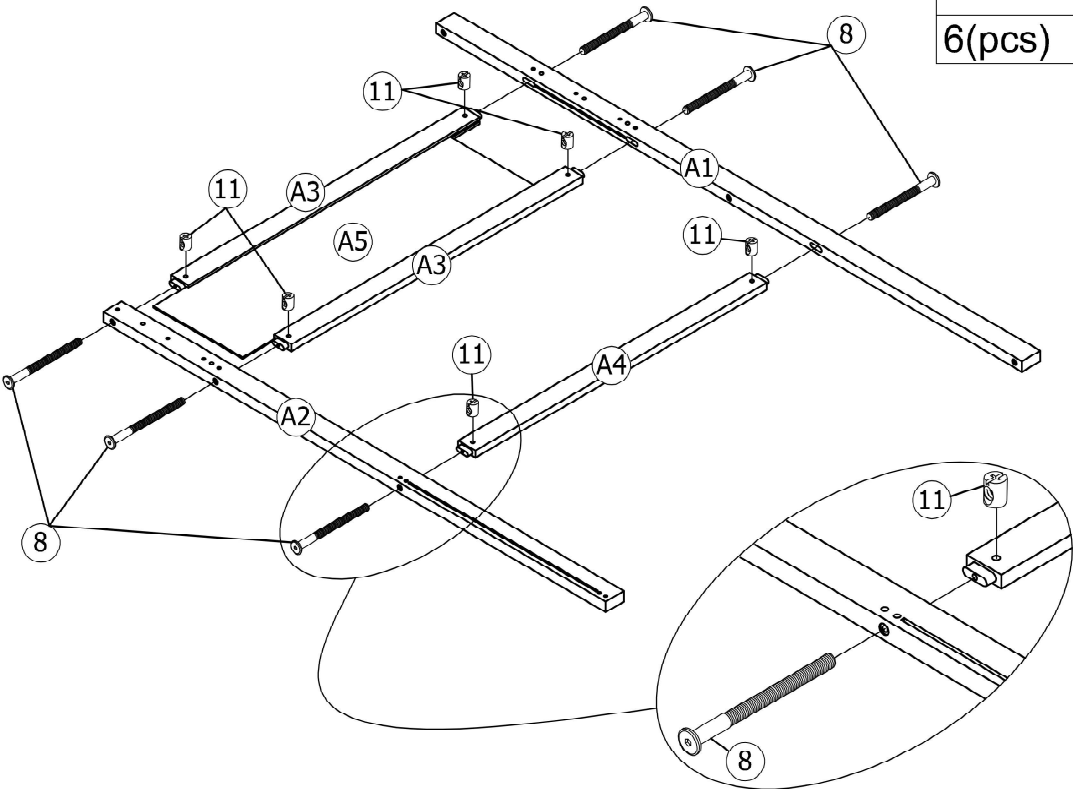
1		2		3	
	Screws 1/4" x30 13pcs		Screws 1/4" x40 29pcs		Screws 1/4" x60 16pcs
4		5		6	
	Screws 1/4" x70 8pcs		Ø1/4" x 50 mm Hex-Head bolts 10pcs		Ø1/4" x 70 mm Hex-Head bolts 22pcs
7		8		9	
	Ø1/4" x 80 mm Hex-Head bolts 14pcs		Ø1/4" x 100 mm Hex-Head bolts 12pcs		Ø8 x 30 mm Wood dowel 7pcs
10		11		12	
	Ø10 x 40 mm Wood dowel 17pcs		Ø1/4" x 13 mm Horizontal-Hole bolts 58pcs		M3.5 x 12 mm Wood Screws 11pcs
13		14		15	
	M4 x 25 mm Wood Screws 13pcs		M4 x 30 mm Wood Screws 51pcs		M4 x 15 mm Wood Screws 24pcs
16		17		18	
	3pcs		4pcs		Allen Key 1pc



Assembly Tools Required (Not Included)

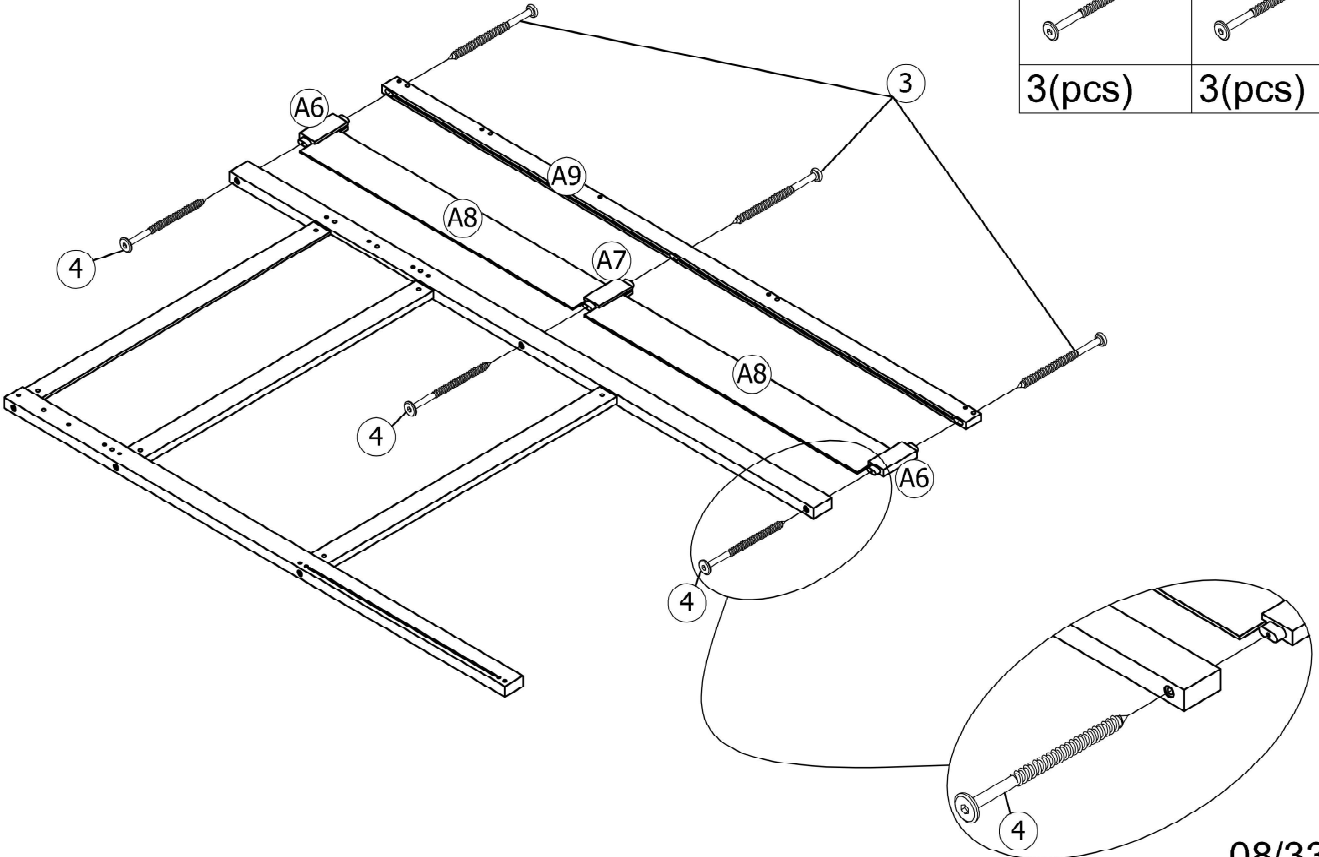
STEP1: Following below illustration.

11	8
	
6(pcs)	6(pcs)



STEP2: Following below illustration.

4	3
	
3(pcs)	3(pcs)

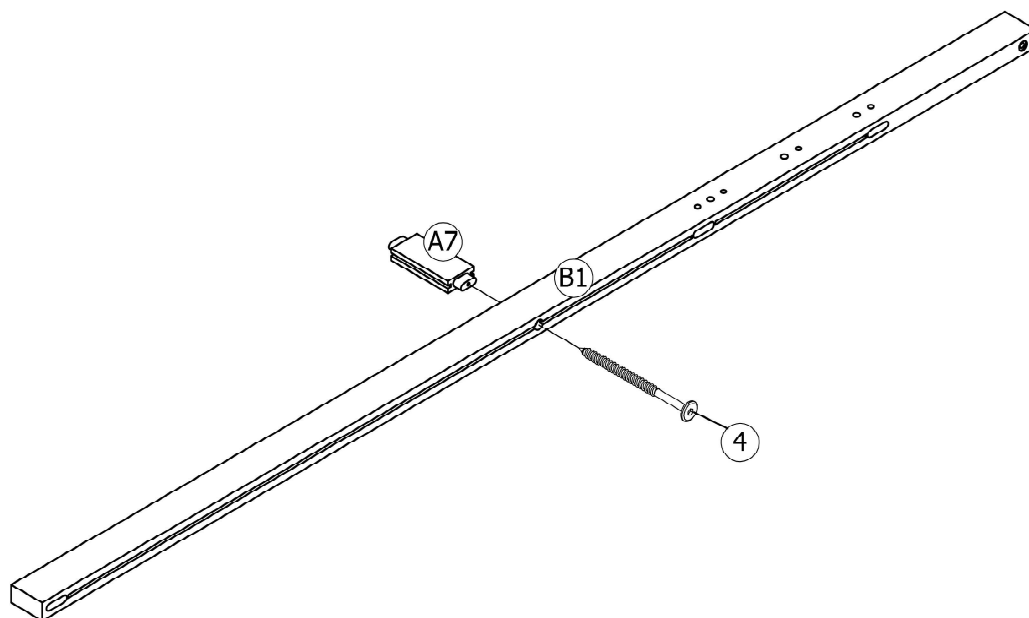


STEP3: Following below illustration.

4



1(pc)



STEP4: Following below illustration.

11

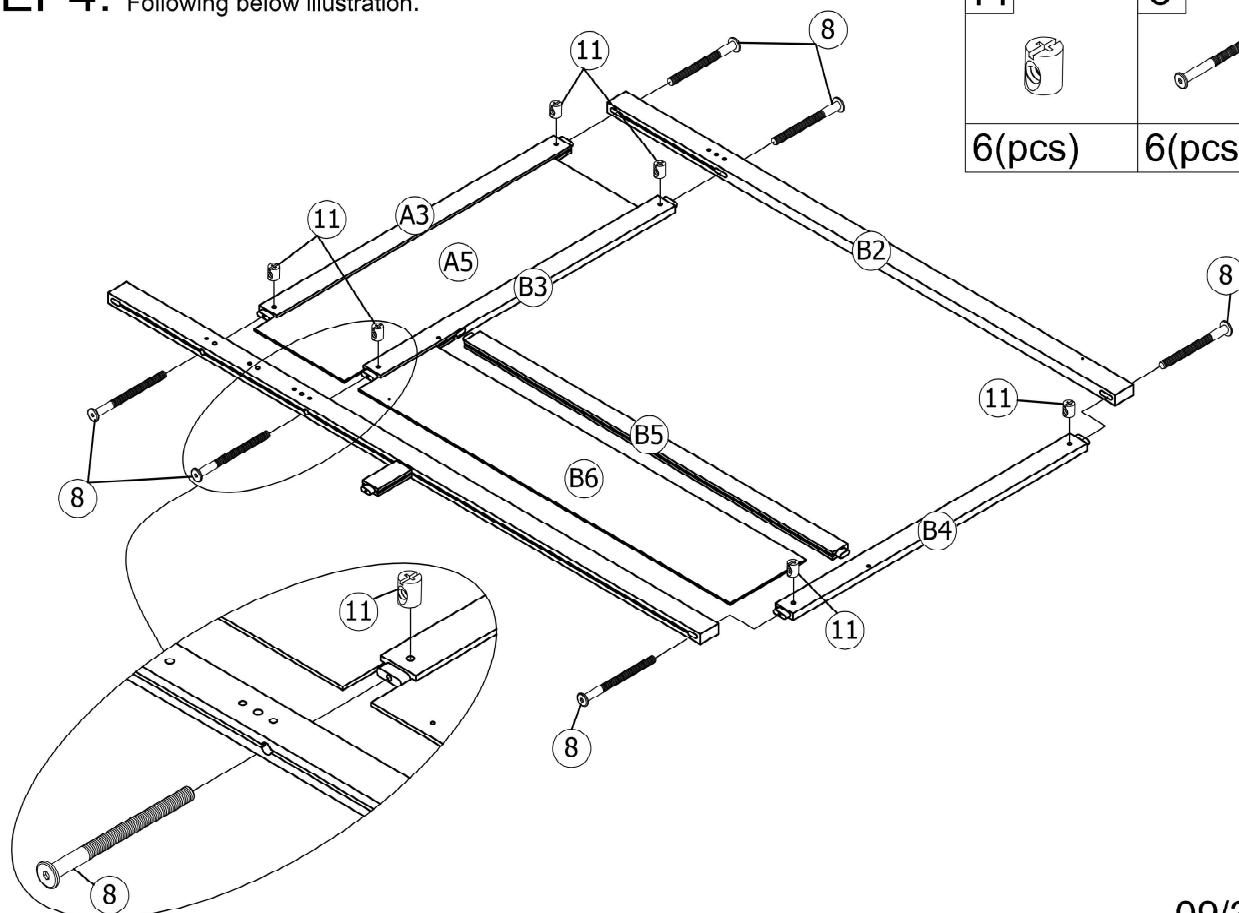


6(pcs)

8

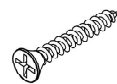


6(pcs)



STEP5: Following below illustration.

13



1(pc)

4

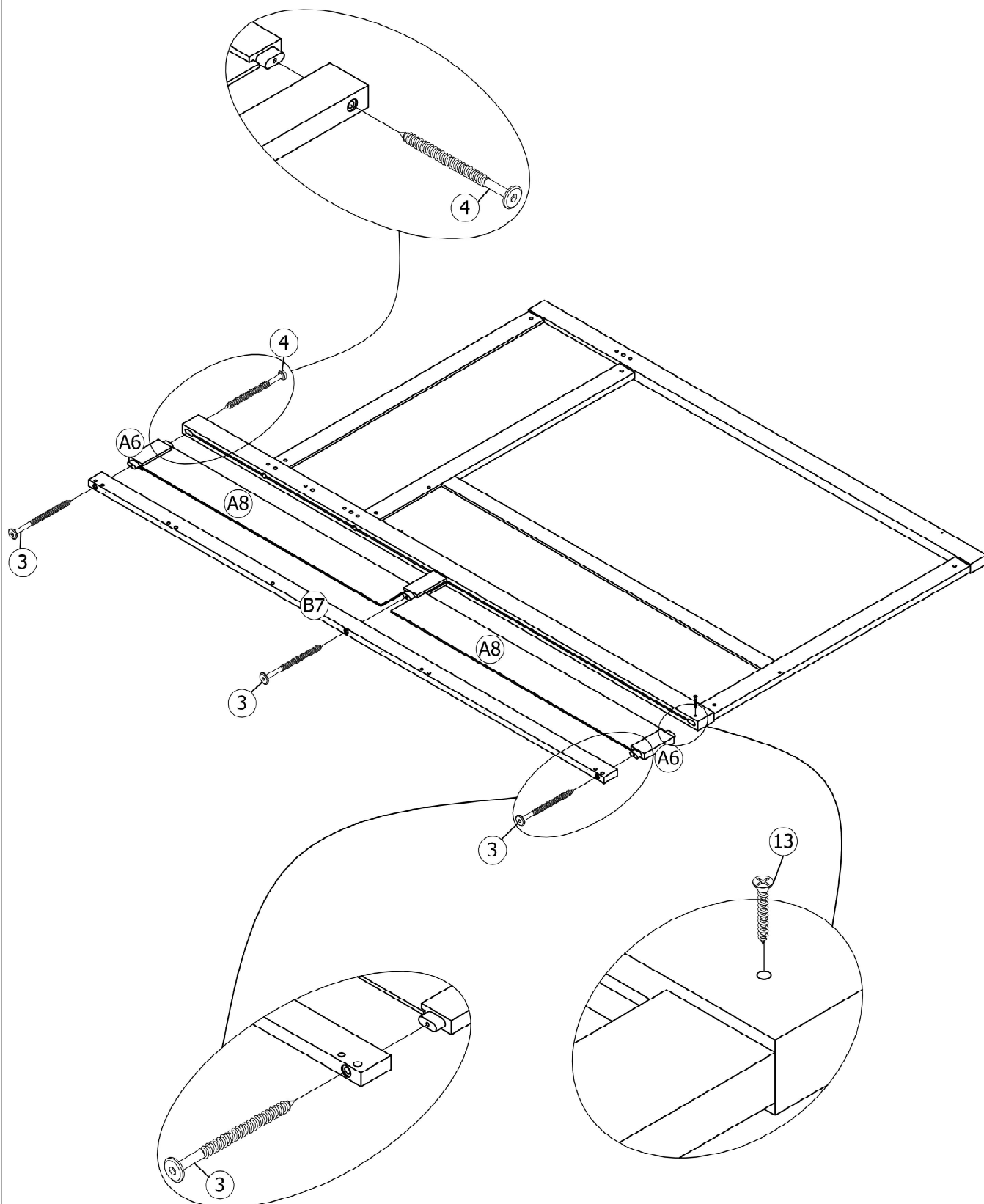


1(pc)

3

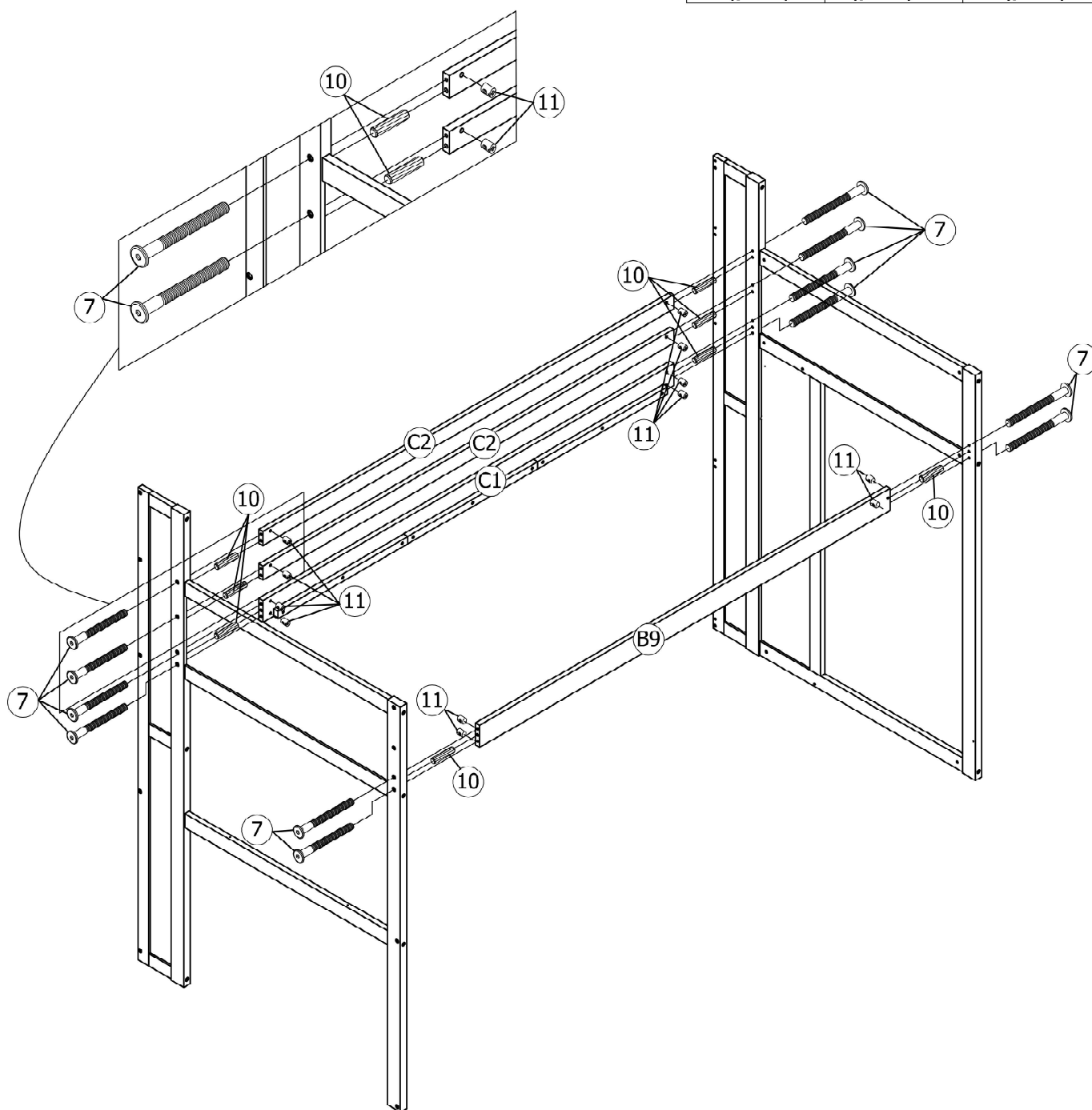


3(pcs)



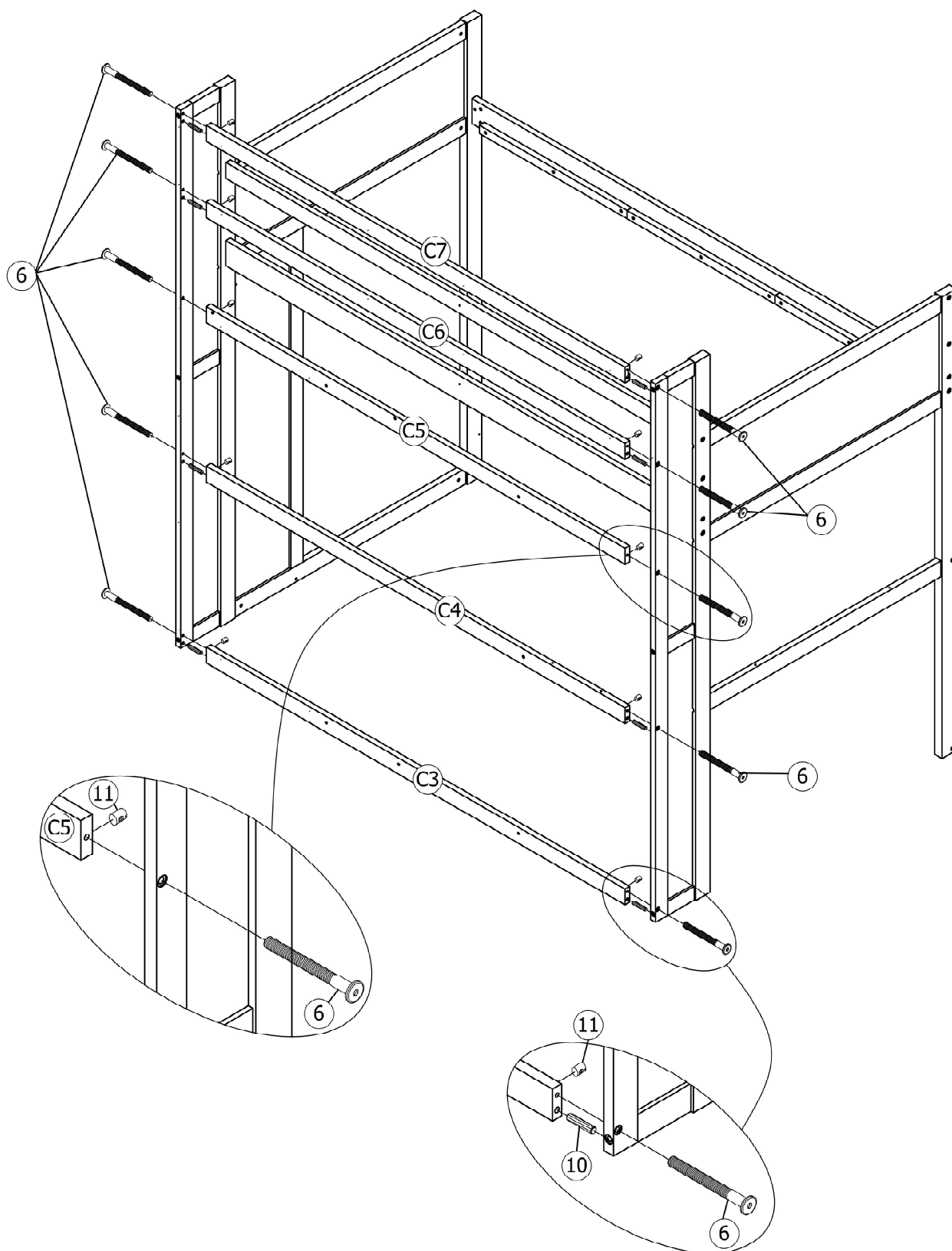
STEP6: Following below illustration.

11	10	7
		
12(pcs)	8(pcs)	12(pcs)

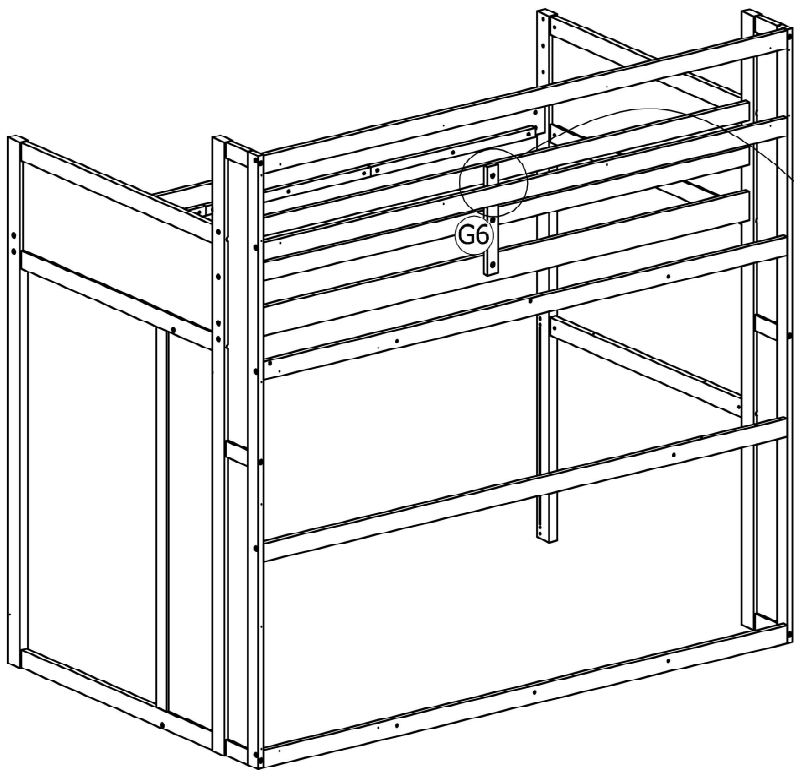


STEP7: Following below illustration.

11	10	6
		
10(pcs)	8(pcs)	10(pcs)



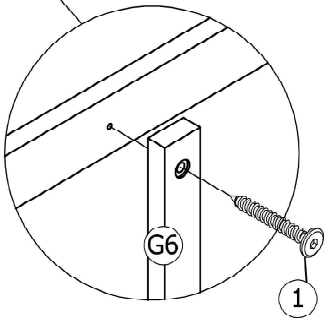
STEP8: Following below illustration.



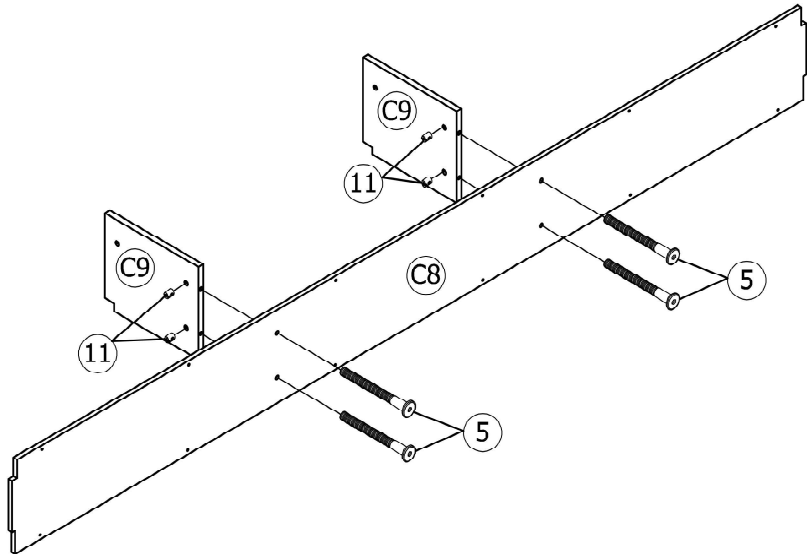
1



3(pcs)



STEP9: Following below illustration.



11



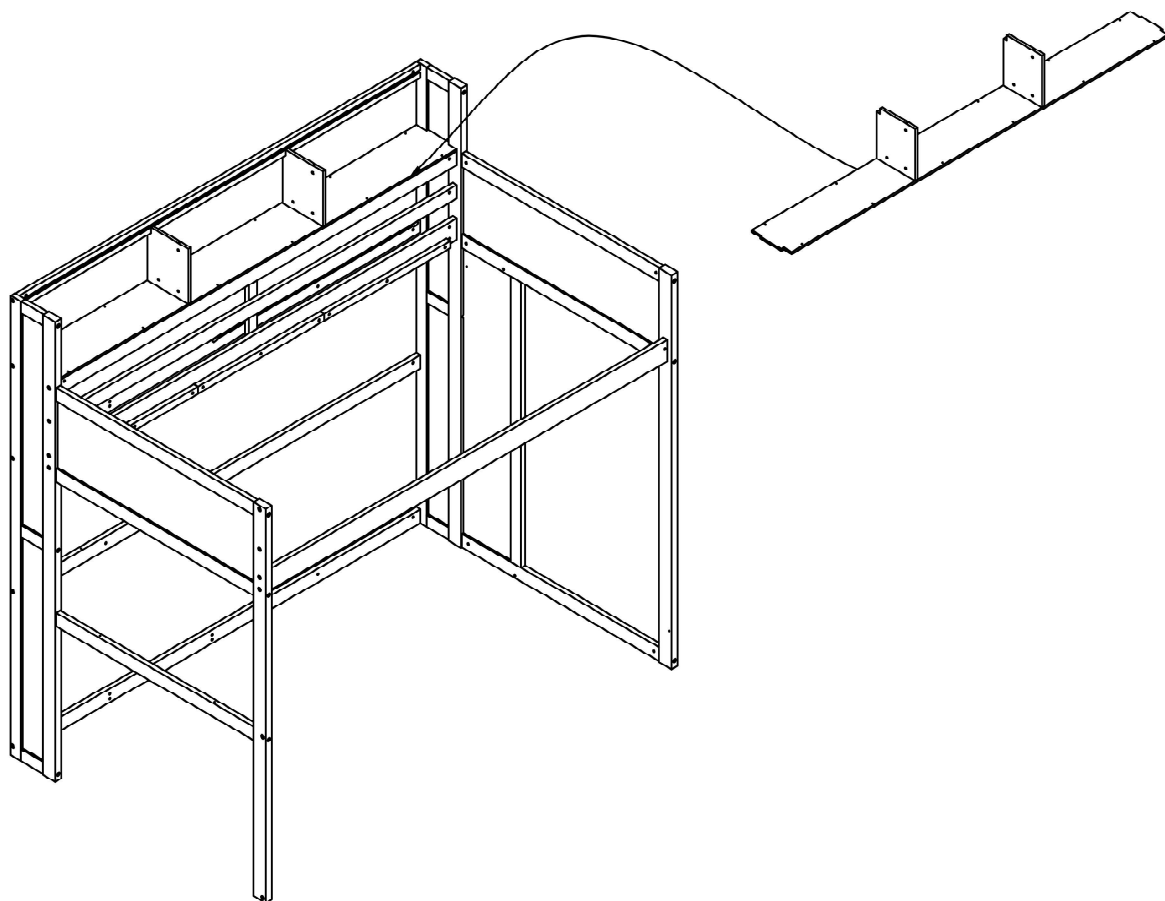
4(pcs)

5

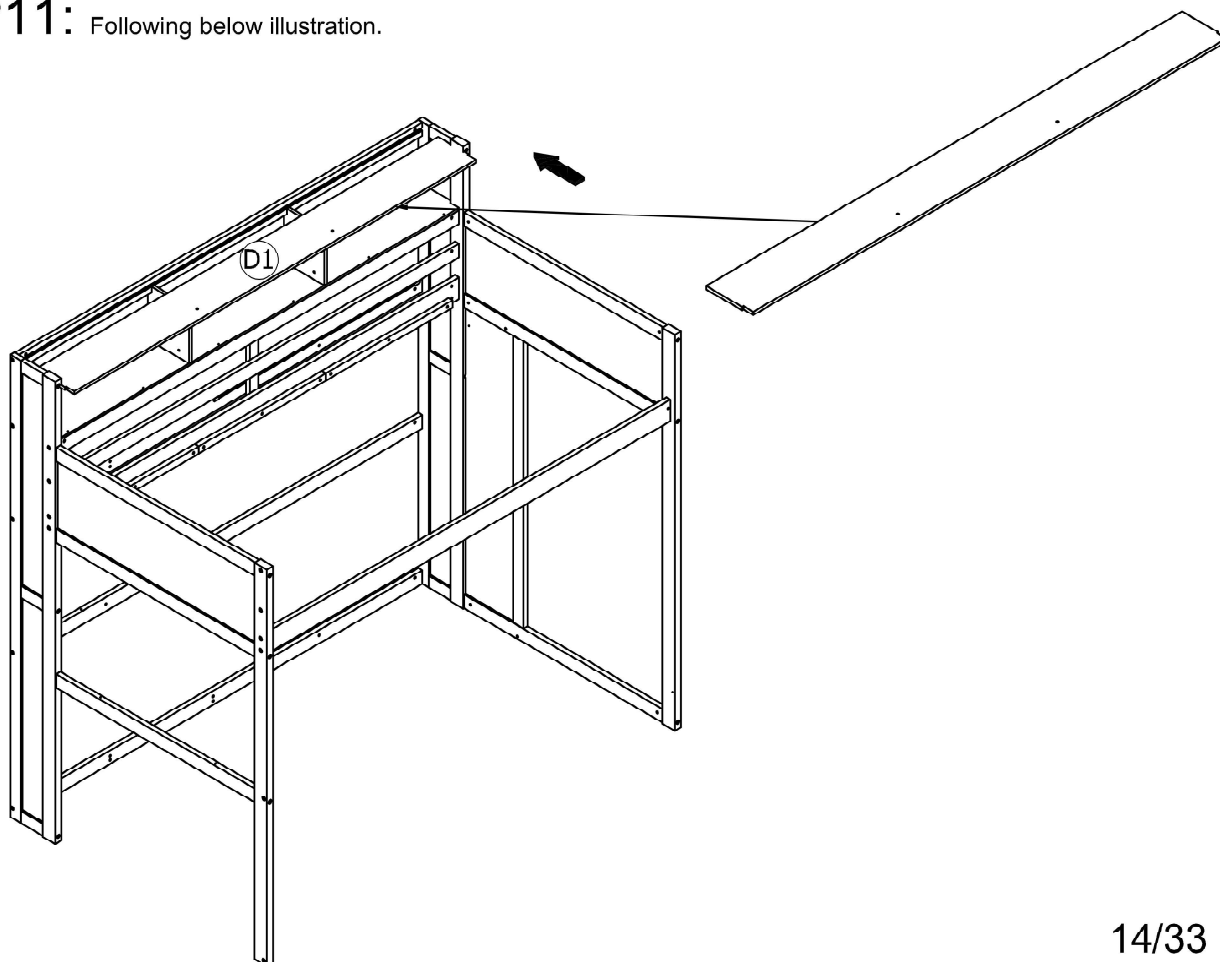


4(pcs)

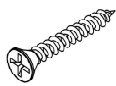
STEP10: Following below illustration.

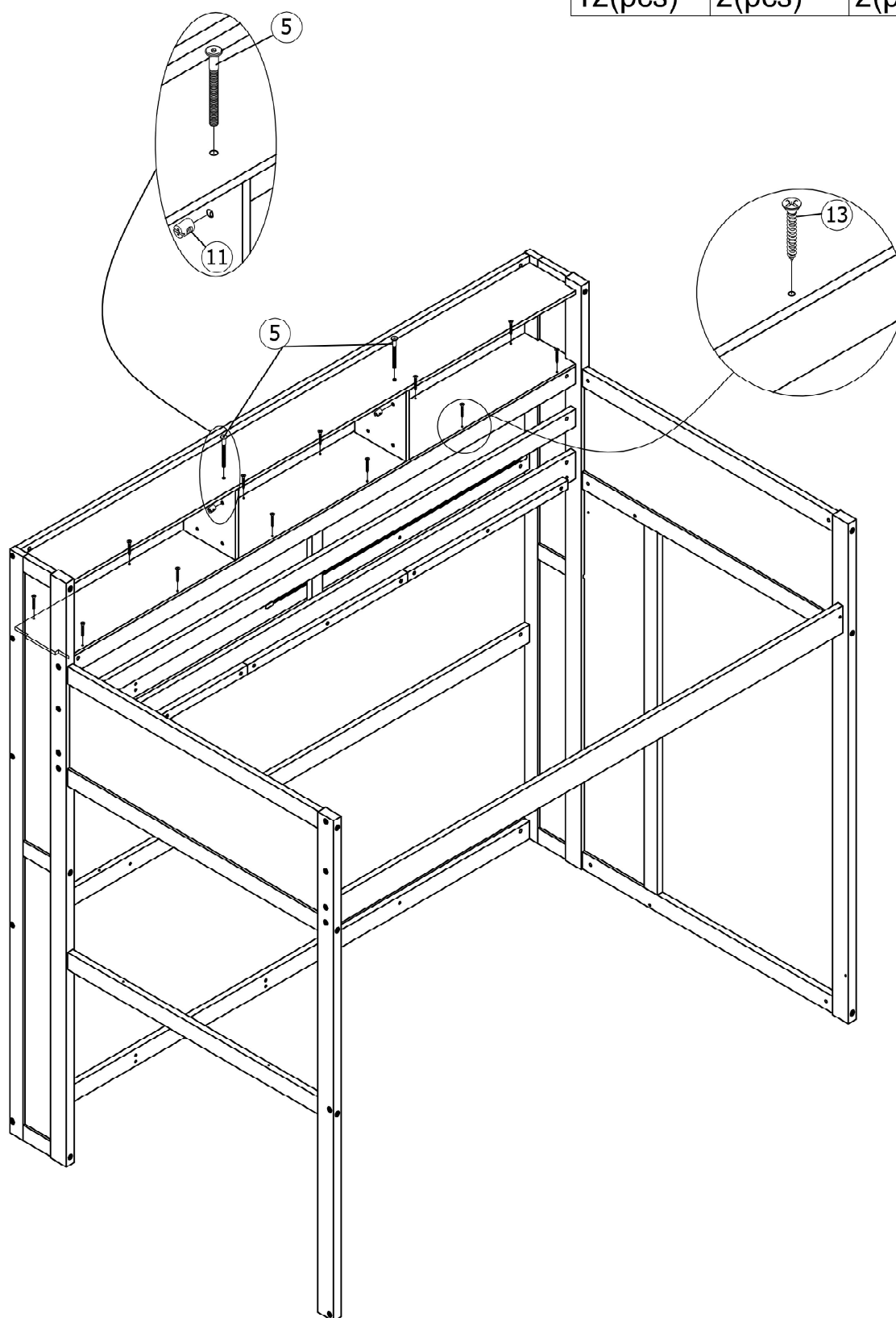


STEP11: Following below illustration.

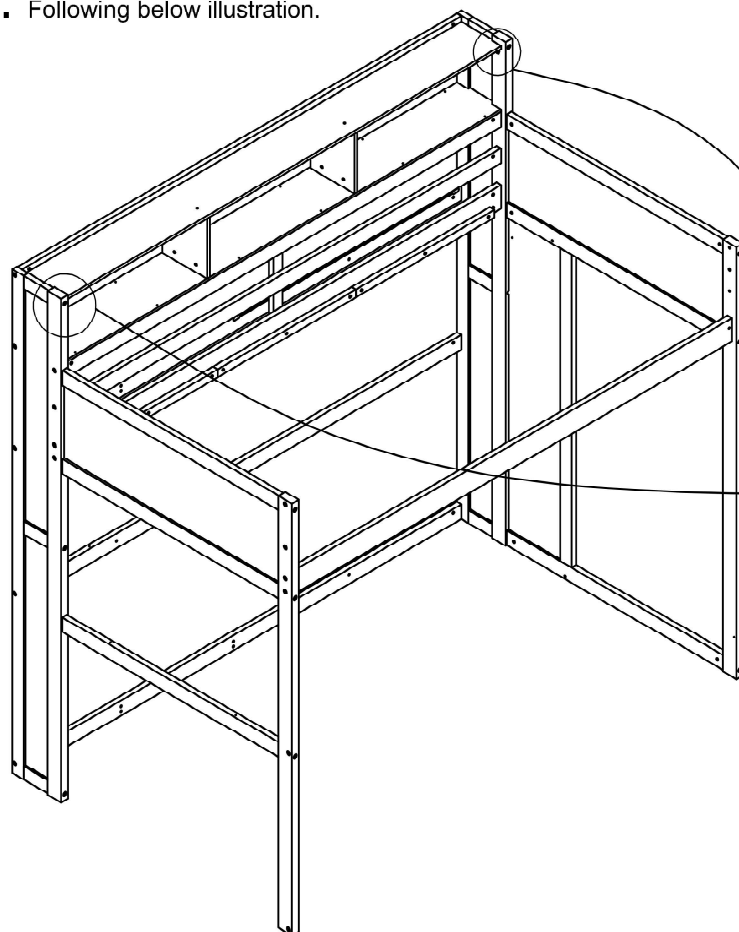


STEP12: Following below illustration.

13	11	5
		
12(pcs)	2(pcs)	2(pcs)



STEP13: Following below illustration.



17

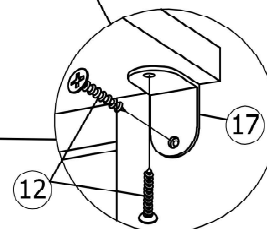


2(pcs)

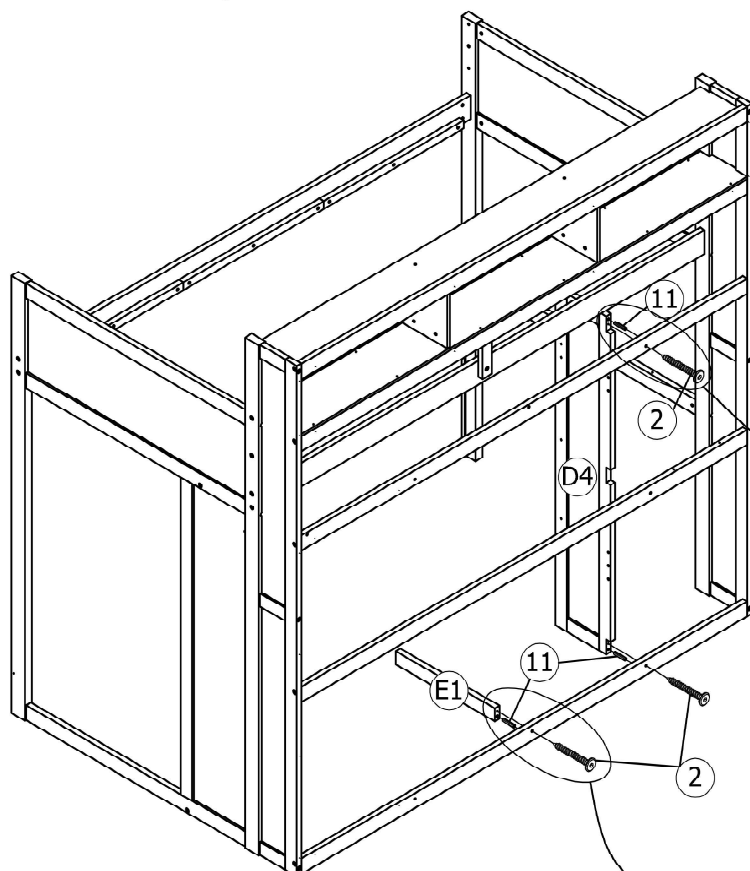
12



4(pcs)



STEP14: Following below illustration.



9

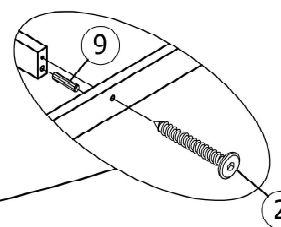
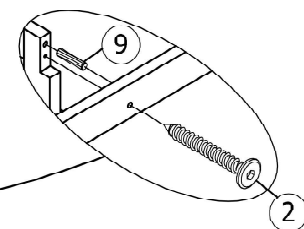


3(pcs)

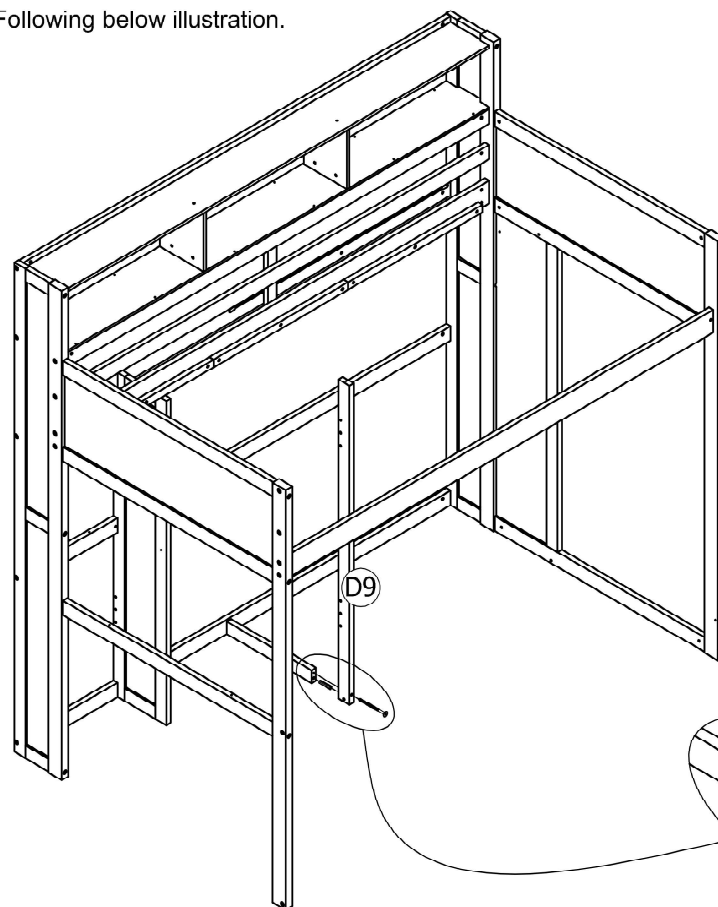
2



3(pcs)

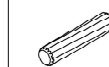


STEP15: Following below illustration.



9

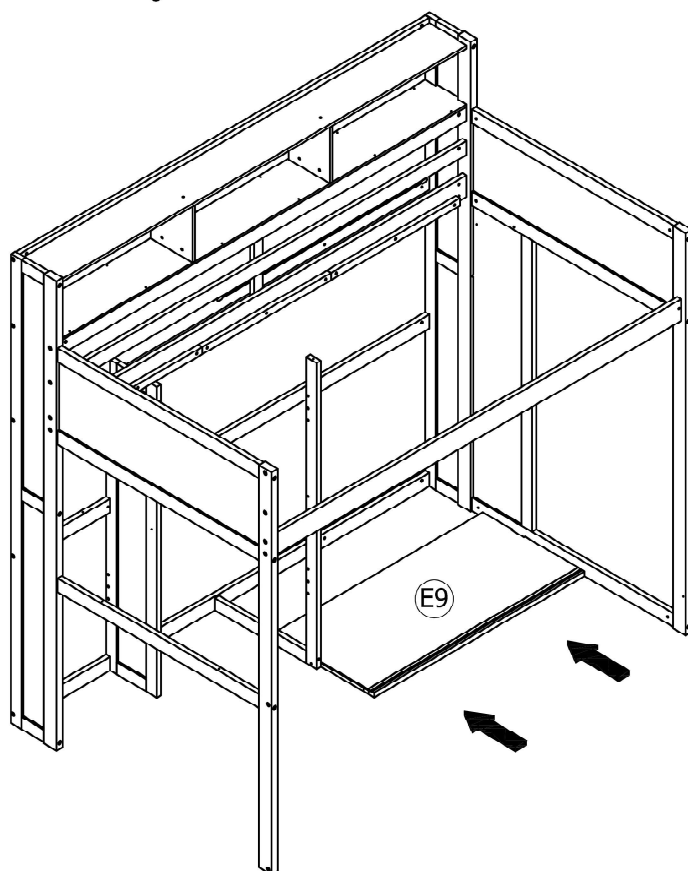
4



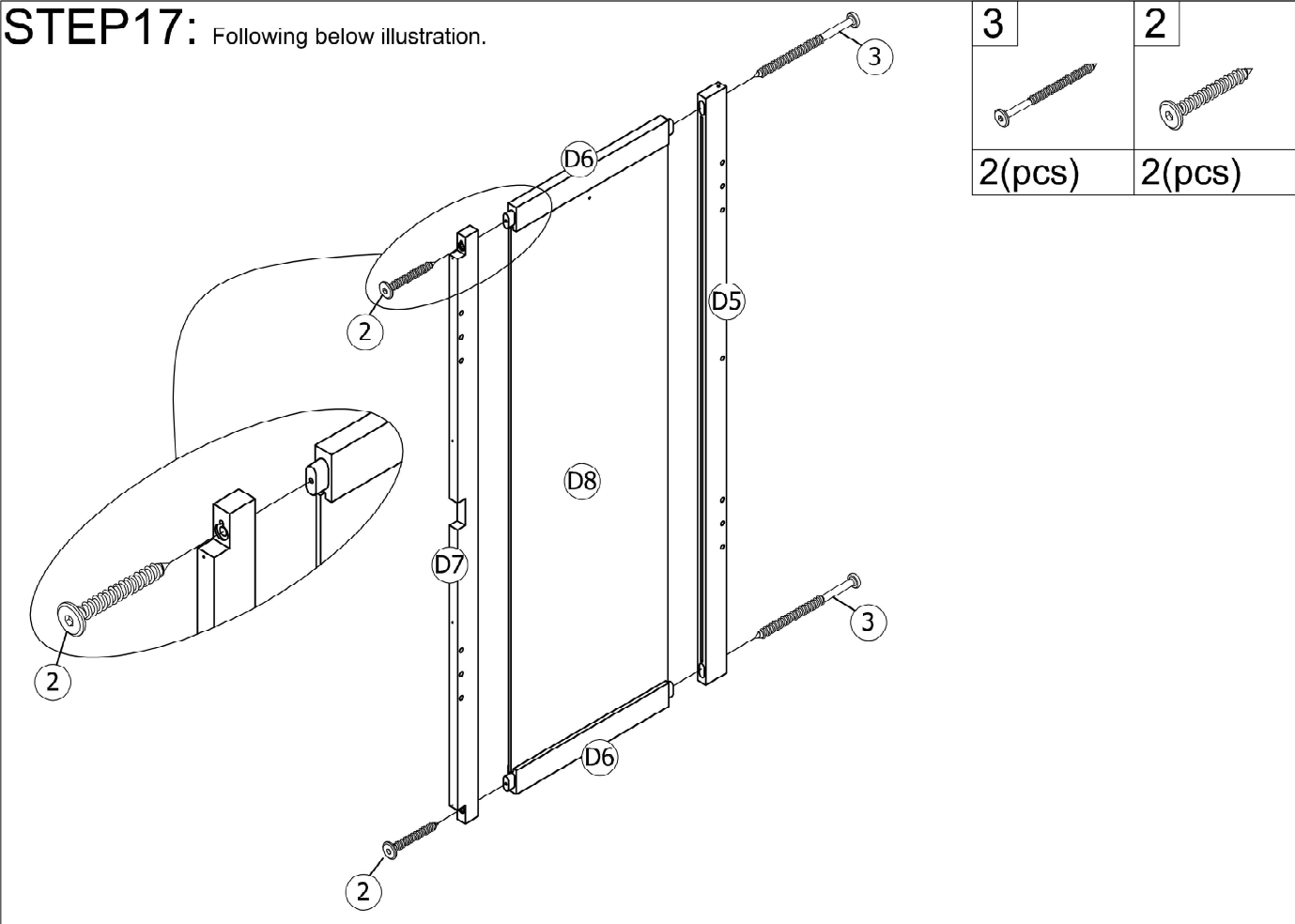
1(pc)

1(pc)

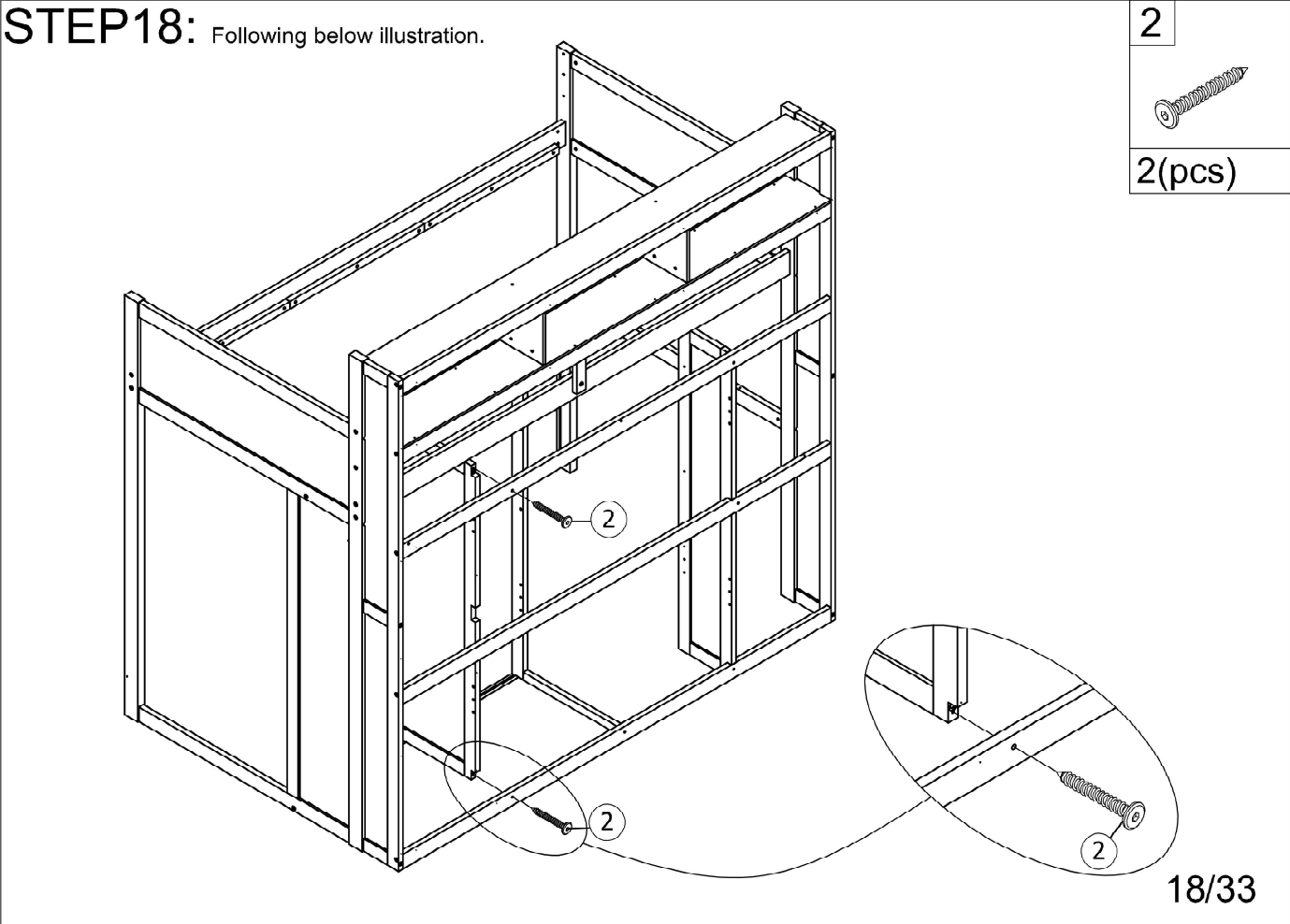
STEP16: Following below illustration.



STEP17: Following below illustration.

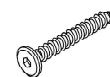


STEP18: Following below illustration.

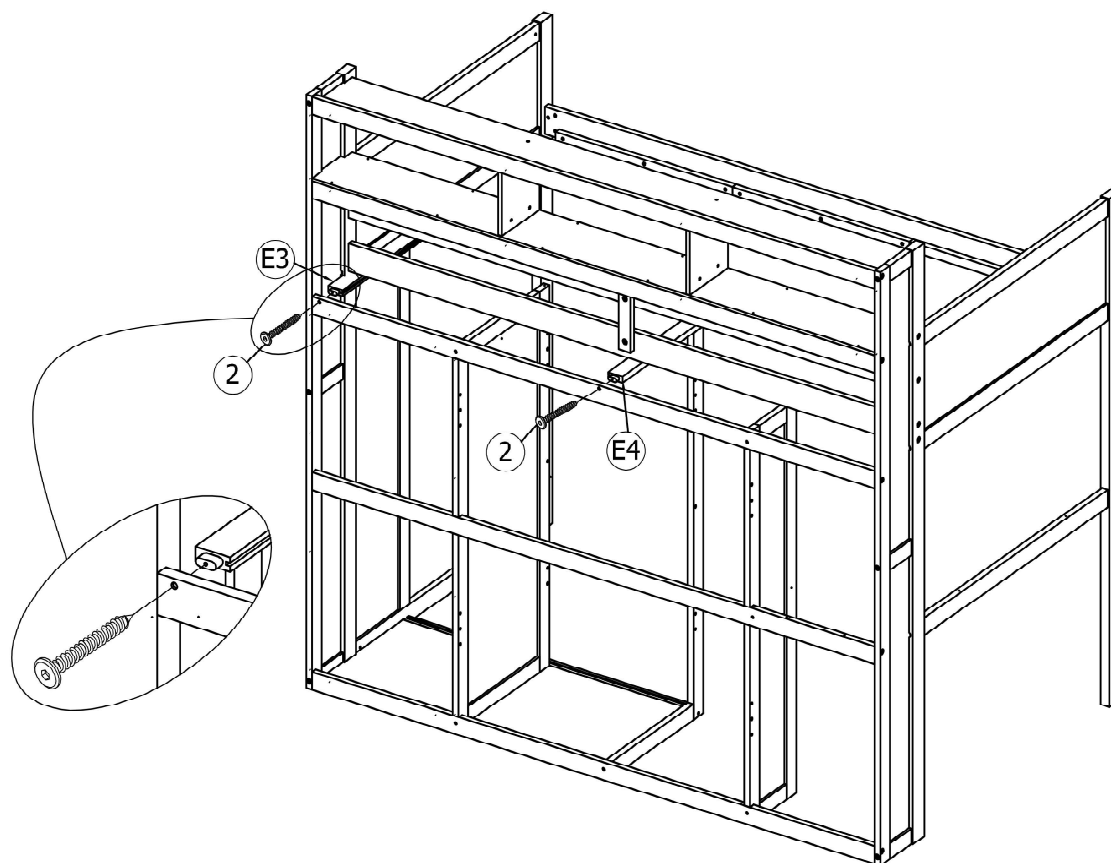


STEP19: Following below illustration.

2

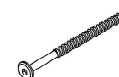


2(pcs)



STEP20: Following below illustration.

4

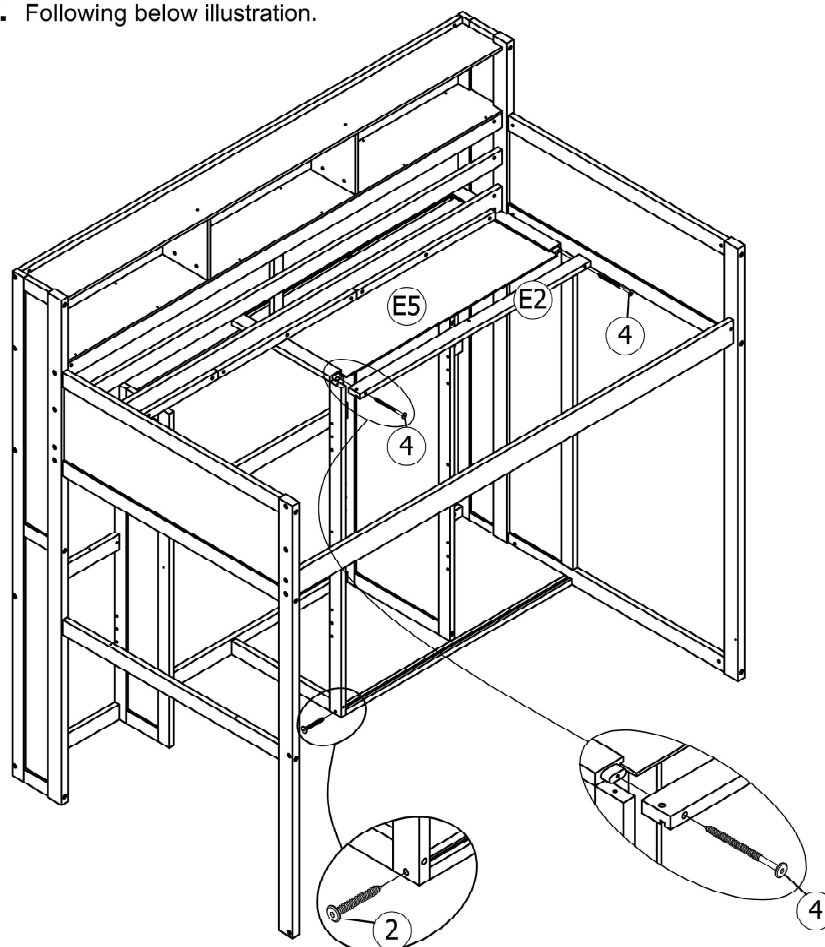


2(pcs)

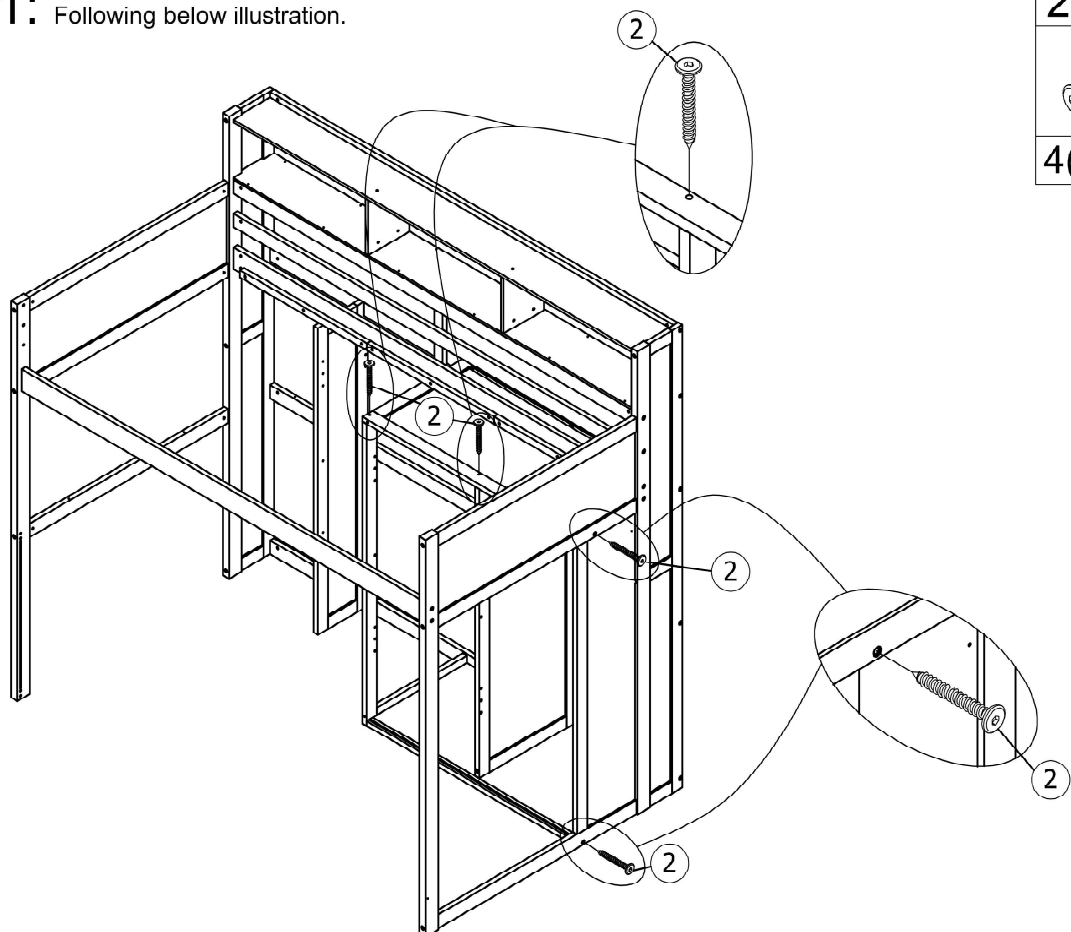
2



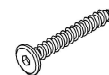
1(pc)



STEP21: Following below illustration.

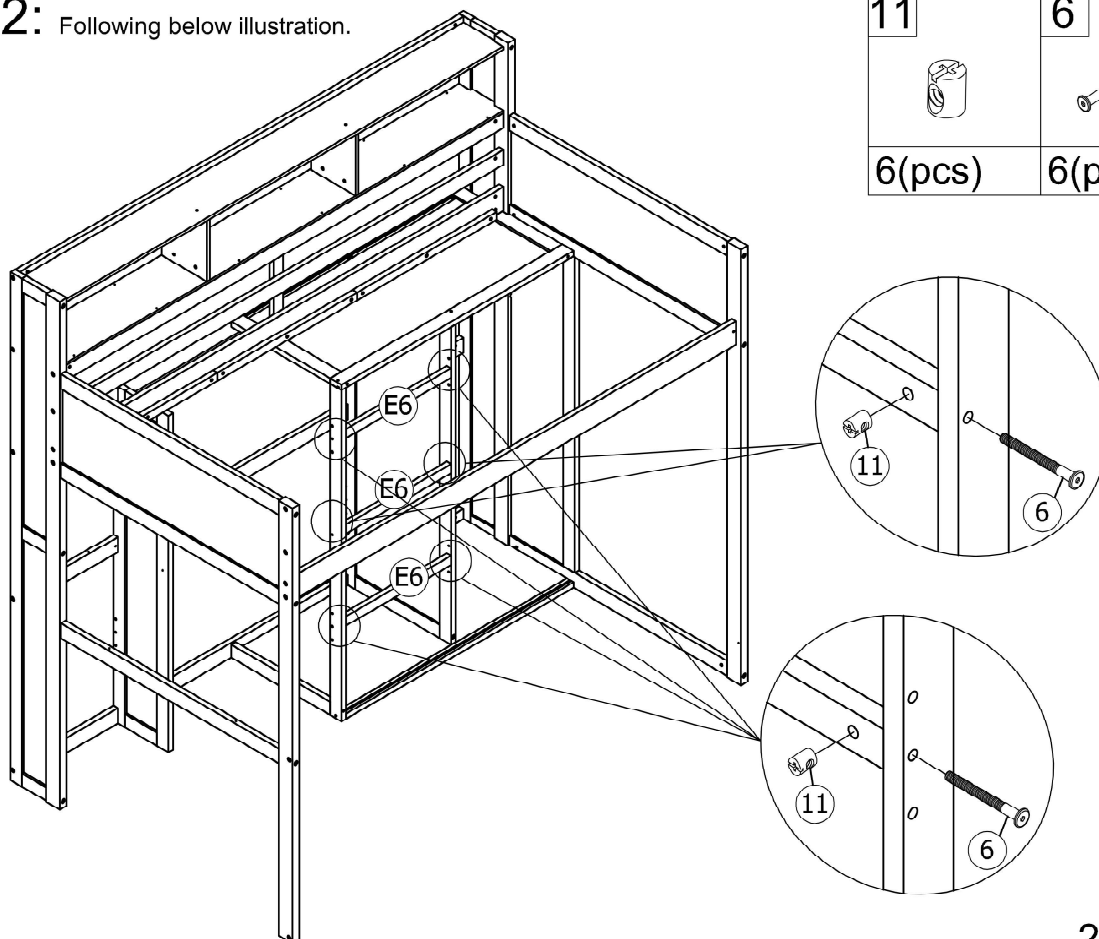


2



4(pcs)

STEP22: Following below illustration.



11



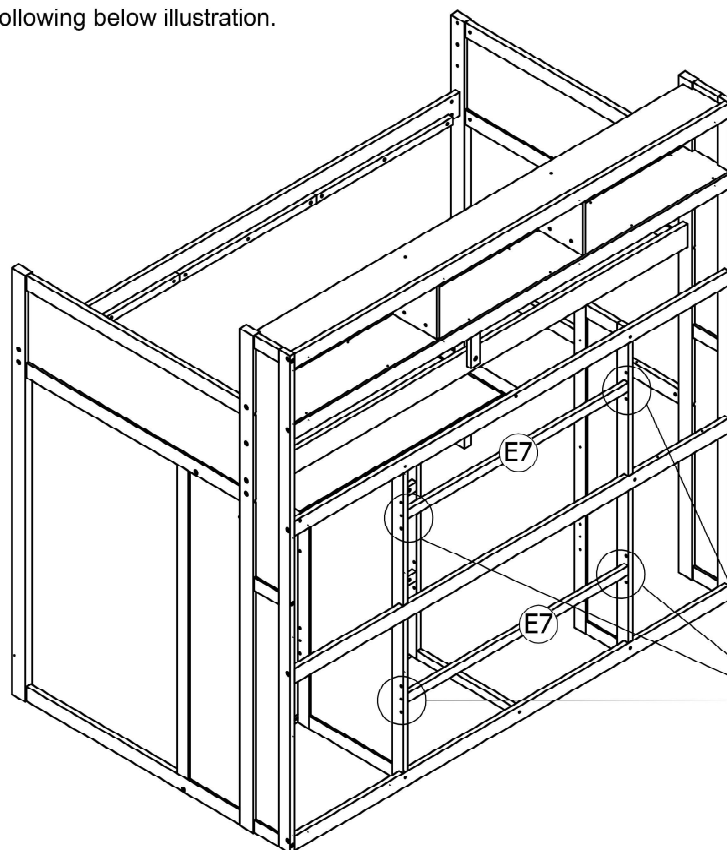
6(pcs)

6



6(pcs)

STEP23: Following below illustration.



11

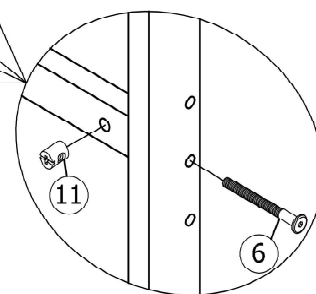


4(pcs)

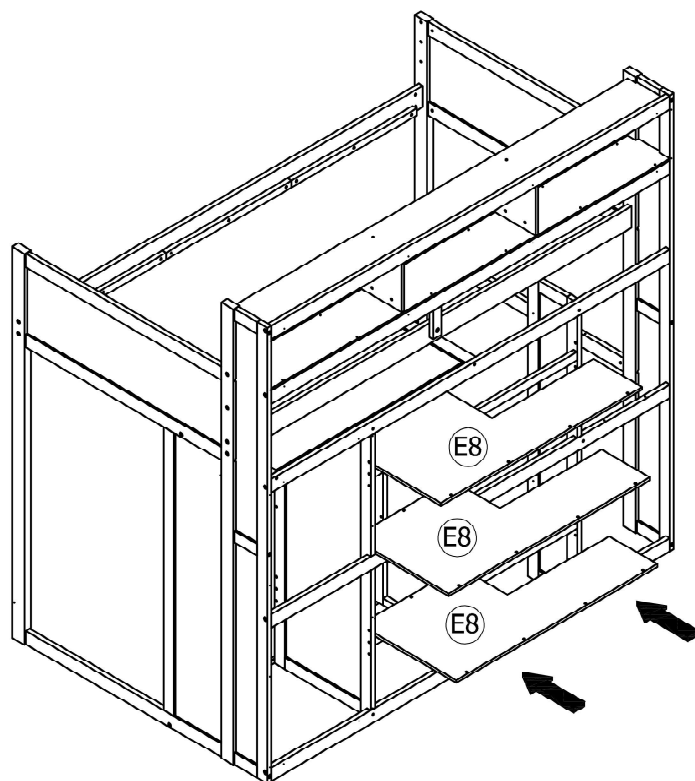
6



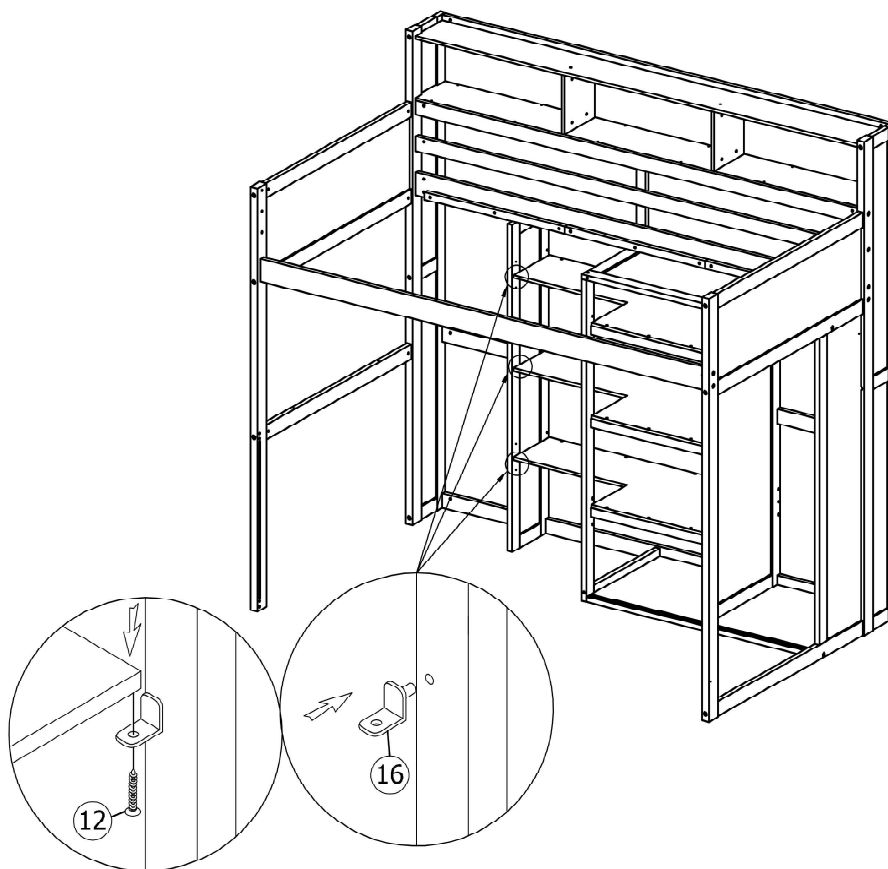
4(pcs)



STEP24: Following below illustration.



STEP25: Following below illustration.



16



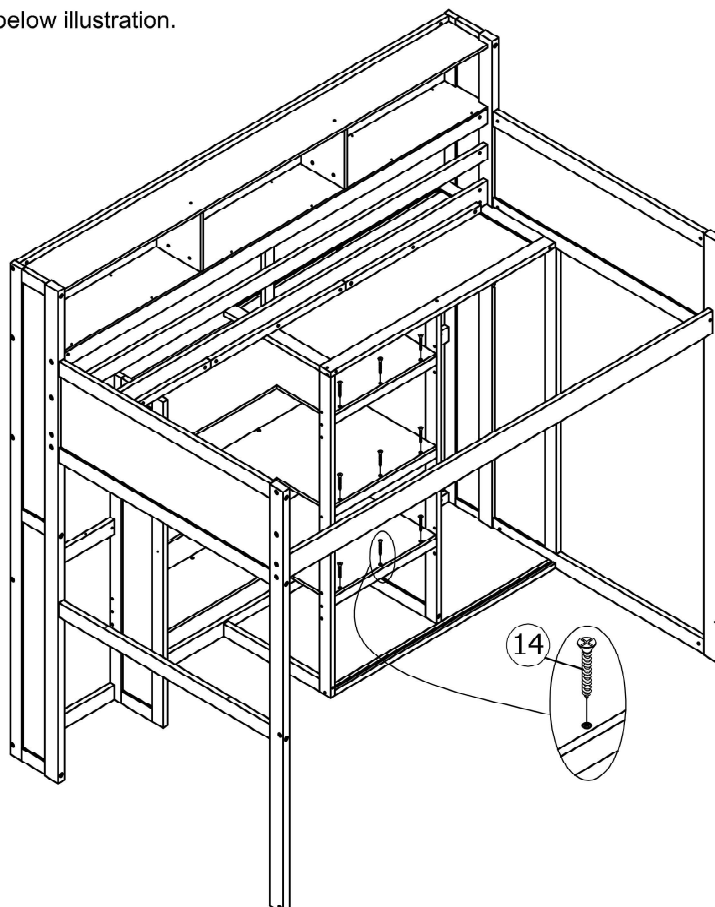
3(pcs)

12

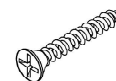


3(pcs)

STEP26: Following below illustration.



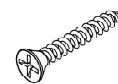
14



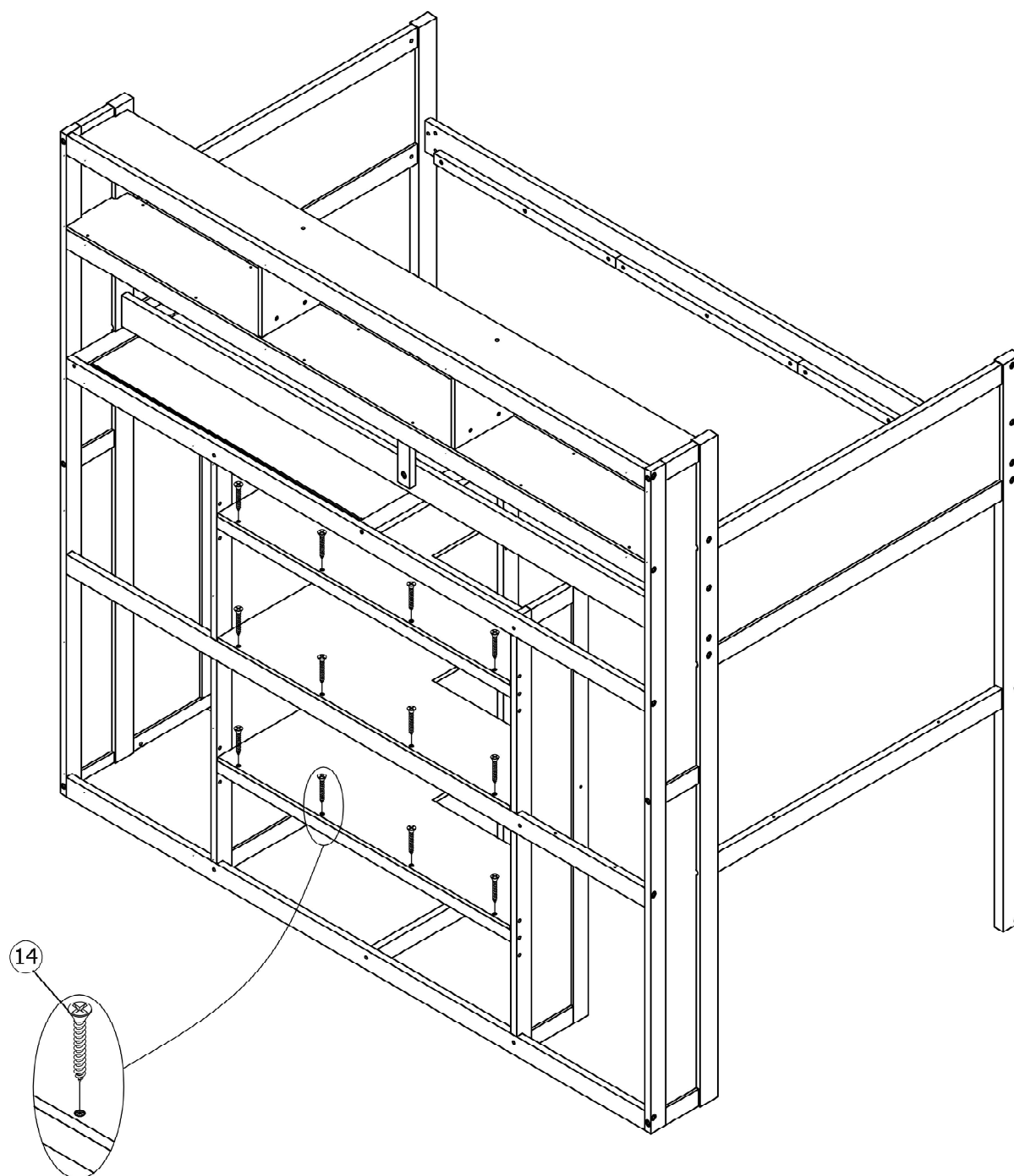
9(pcs)

STEP27: Following below illustration.

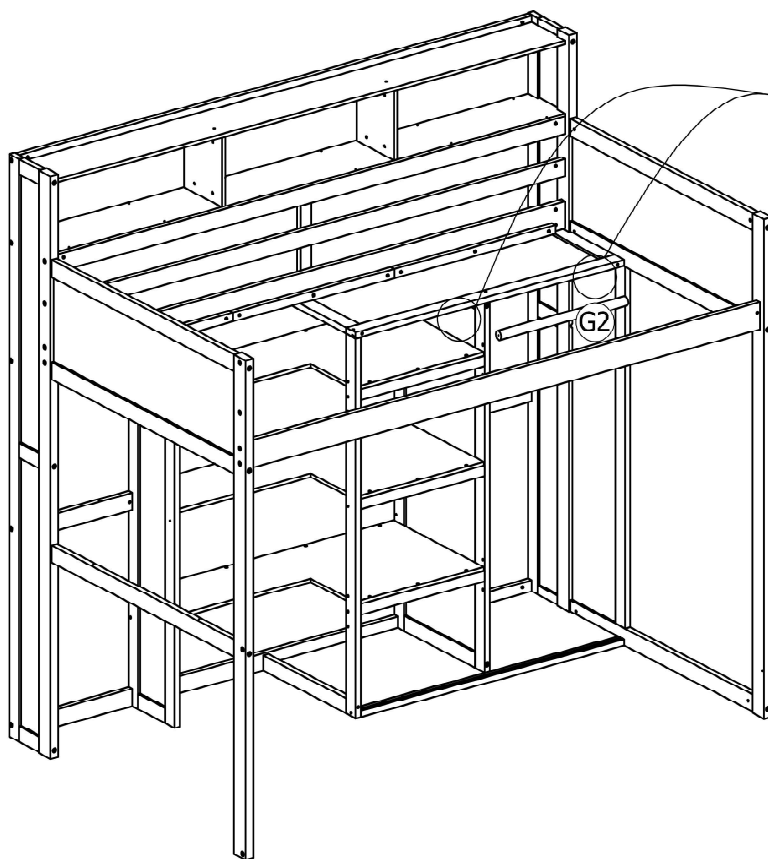
14



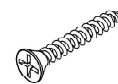
12(pcs)



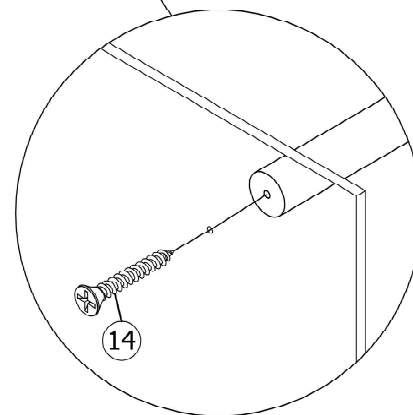
STEP28: Following below illustration.



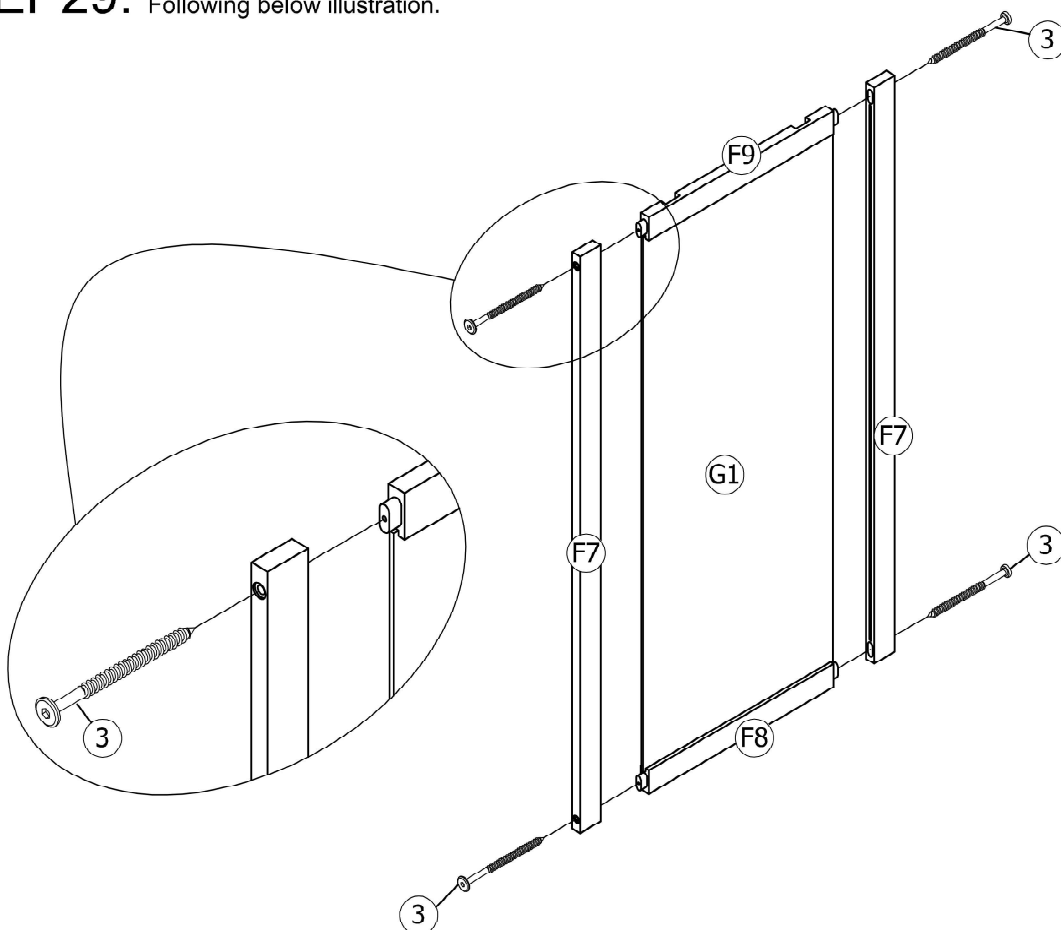
14



2(pcs)



STEP29: Following below illustration.

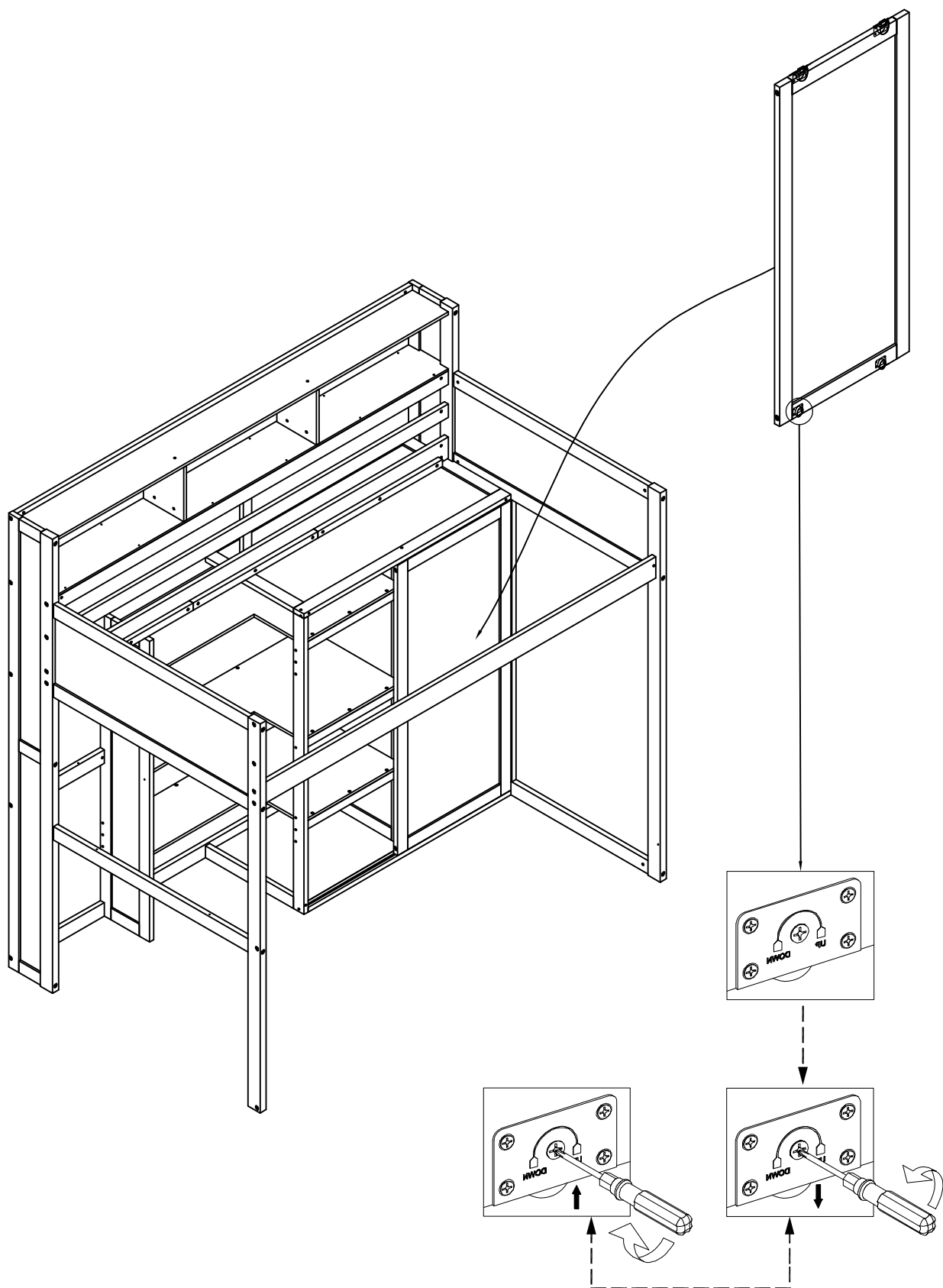


3



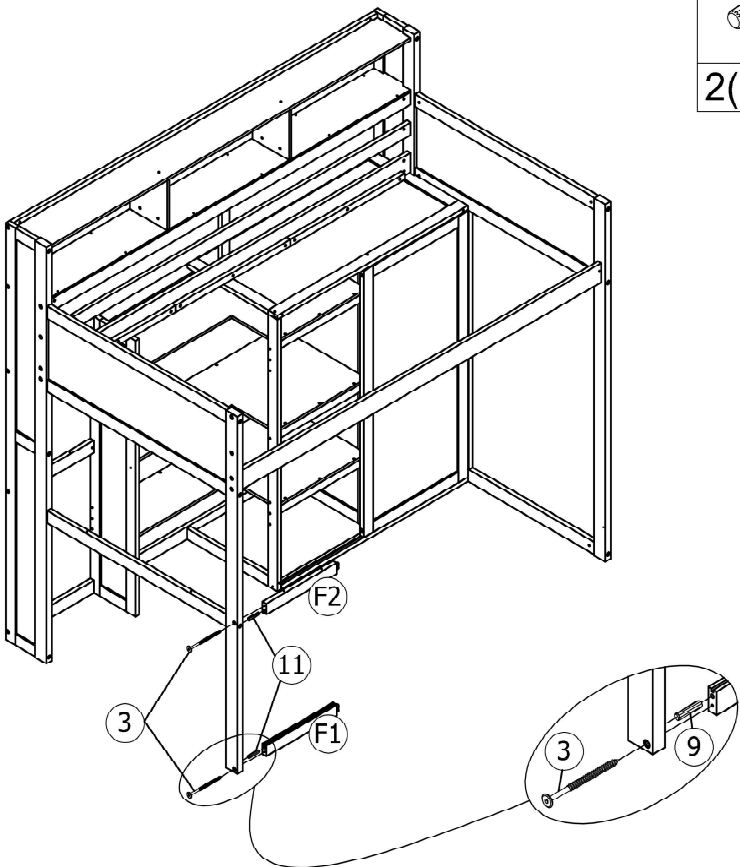
4(pcs)

STEP30: Following below illustration.



STEP31: Following below illustration.

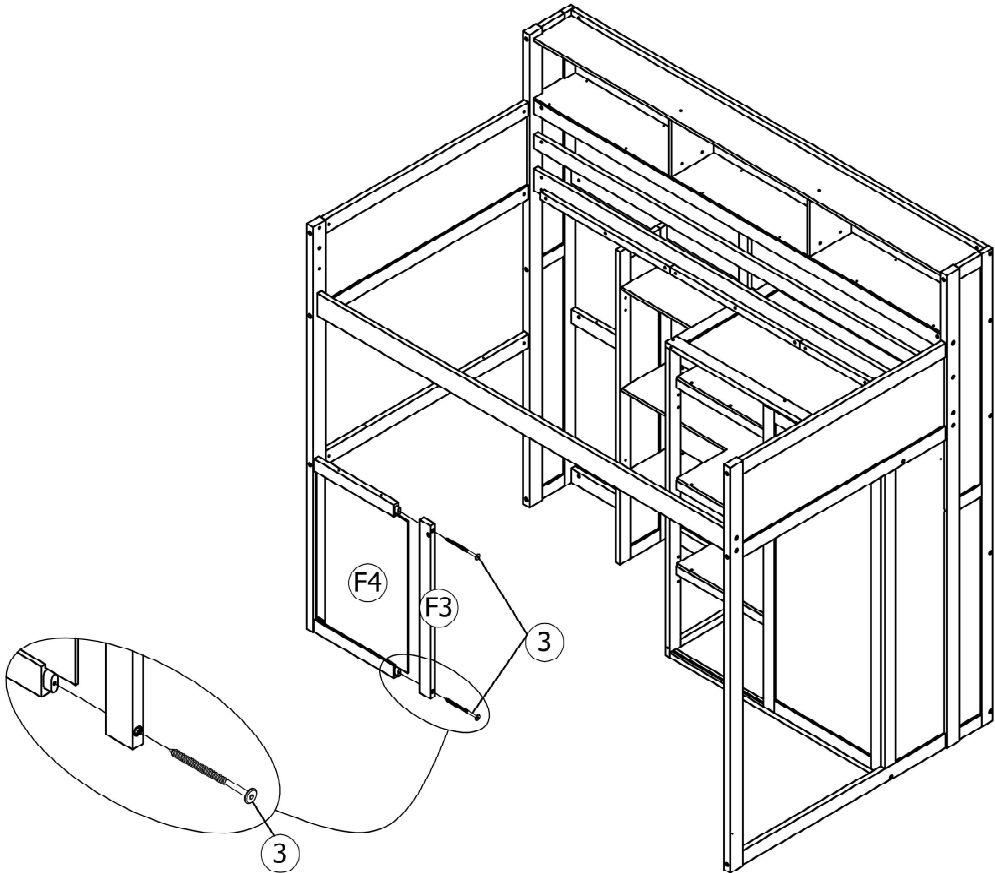
9	3
	
2(pcs)	2(pcs)



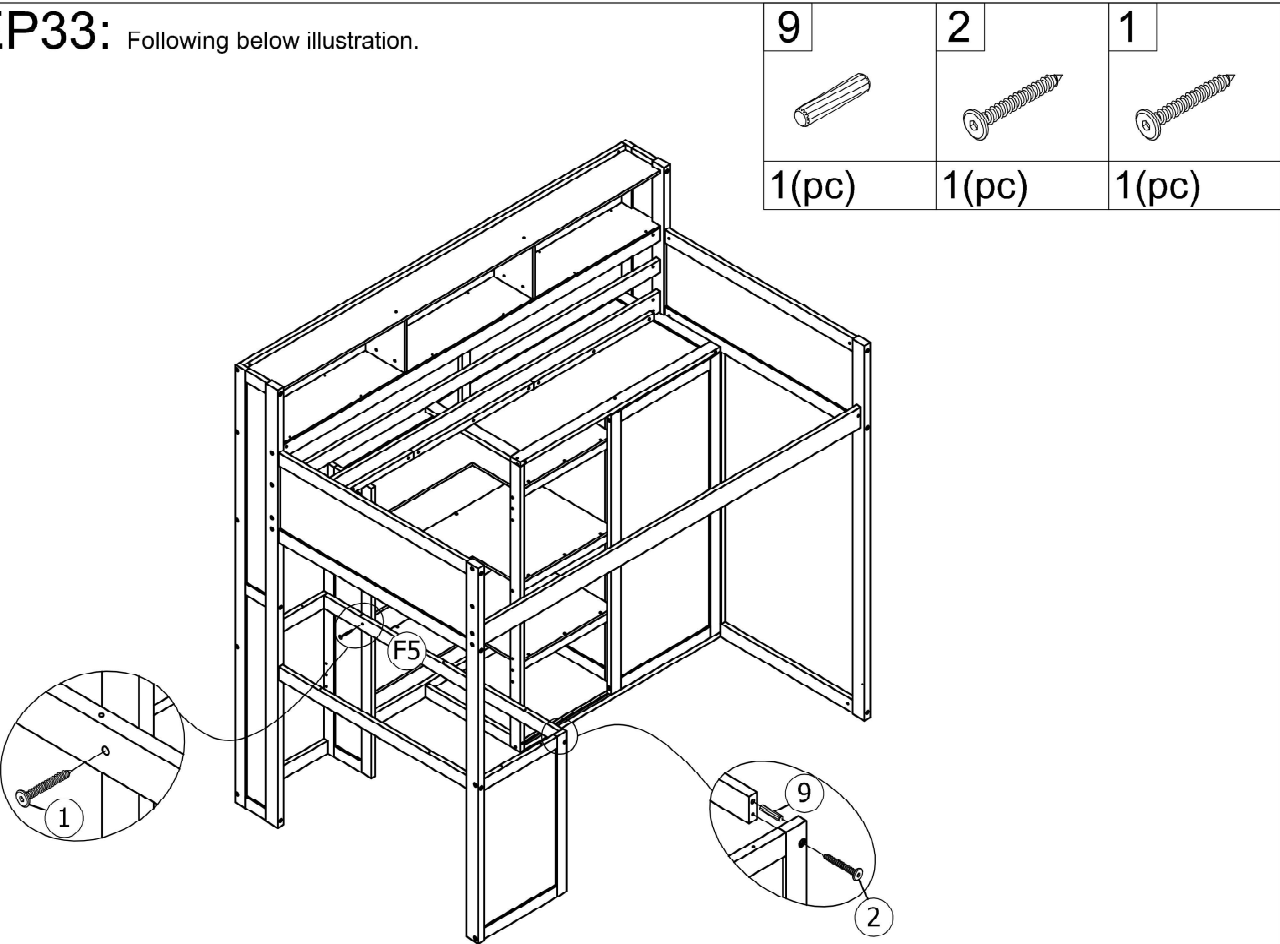
STEP32: Following below illustration.

3

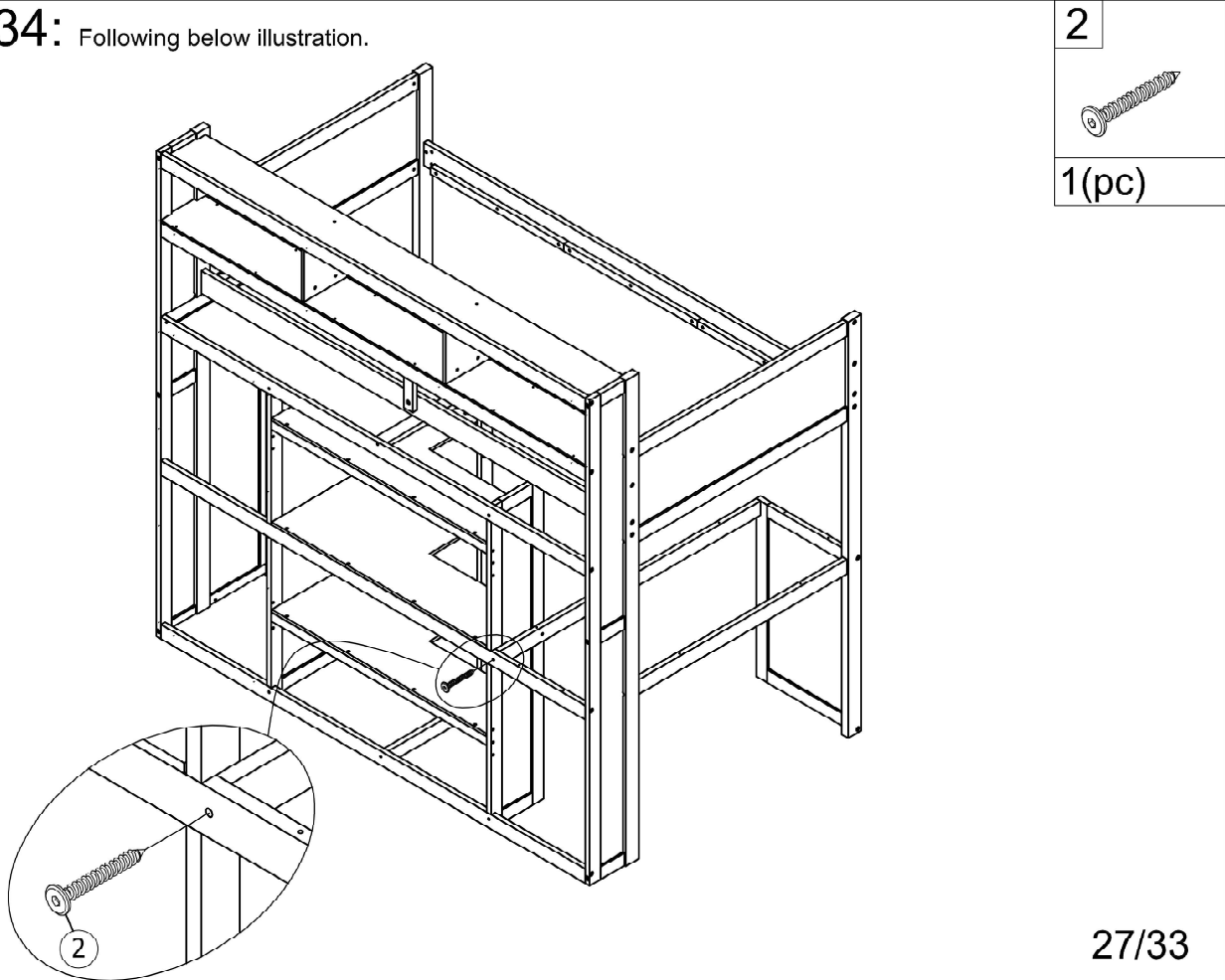
2(pcs)



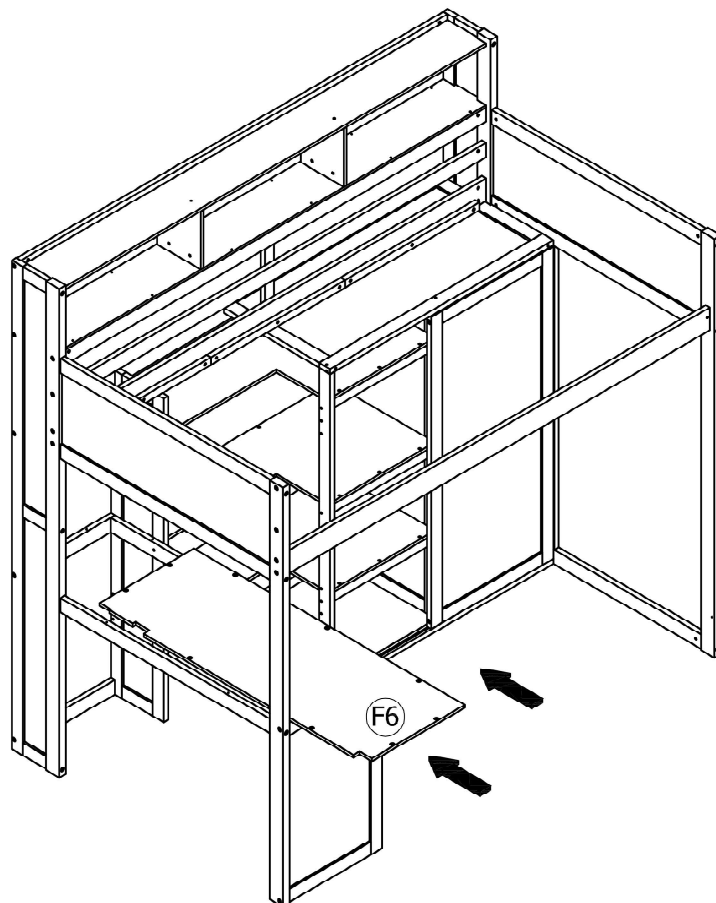
STEP33: Following below illustration.



STEP34: Following below illustration.



STEP35: Following below illustration.

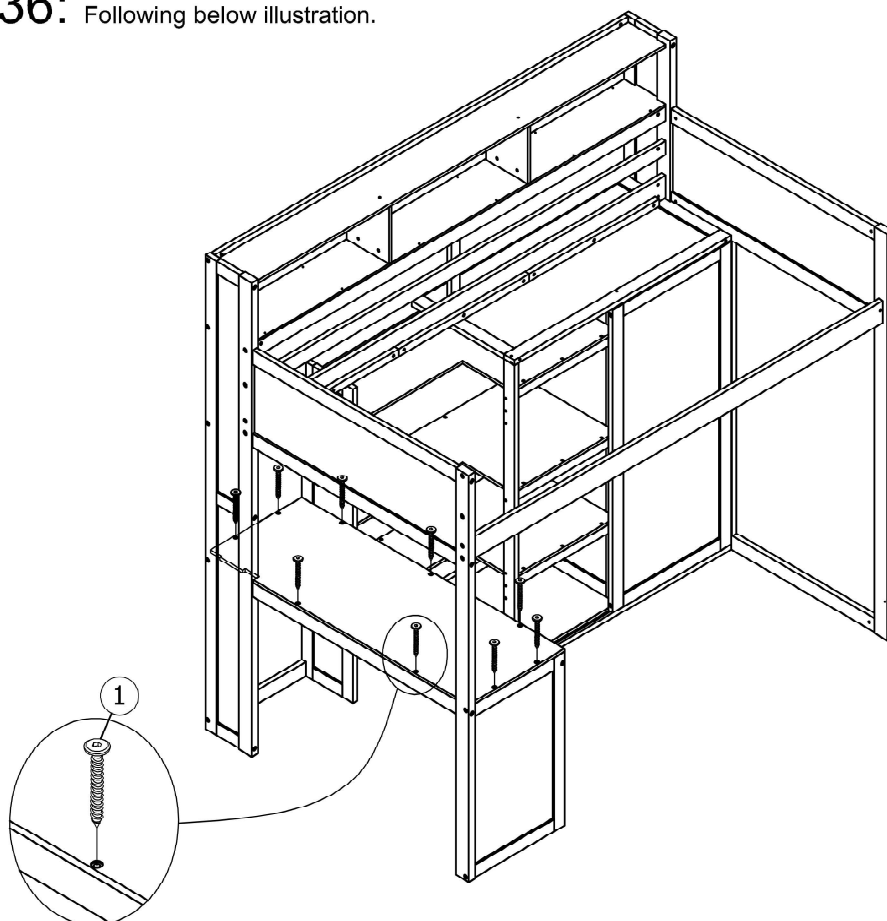


STEP36: Following below illustration.

1

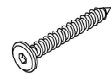


9(pcs)

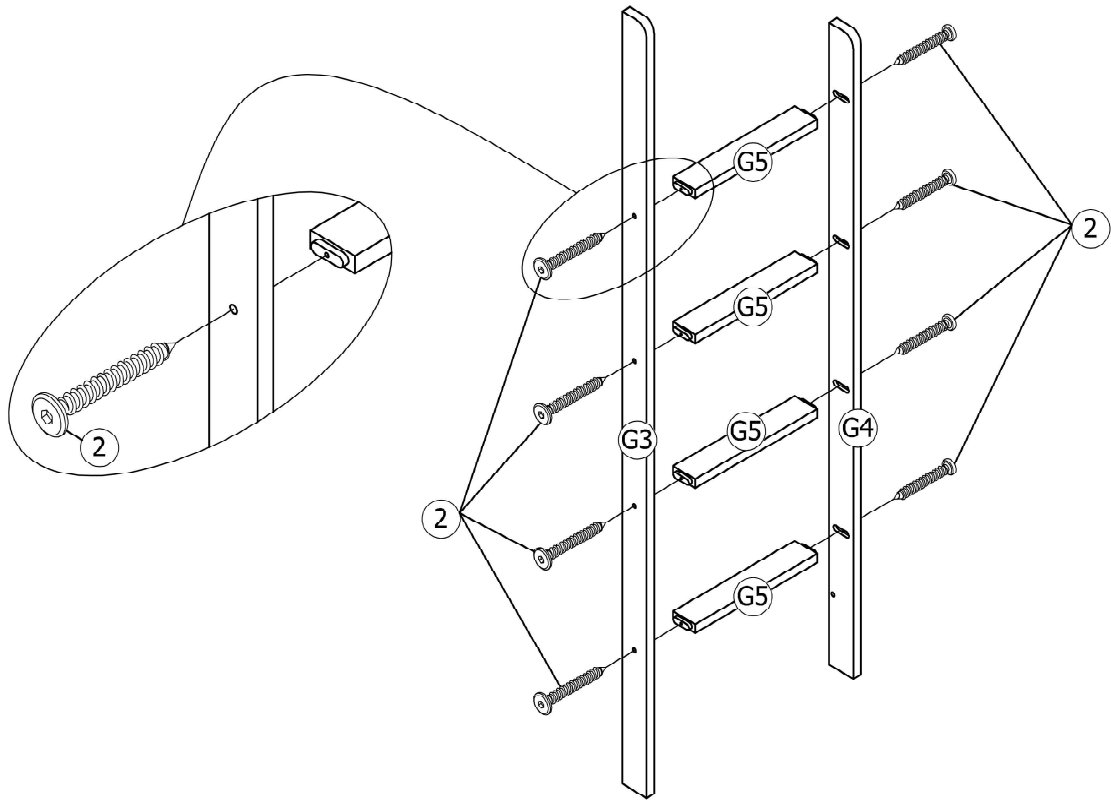


STEP37: Following below illustration.

2



8(pcs)



STEP38: Following below illustration.

11



2(pcs)

10

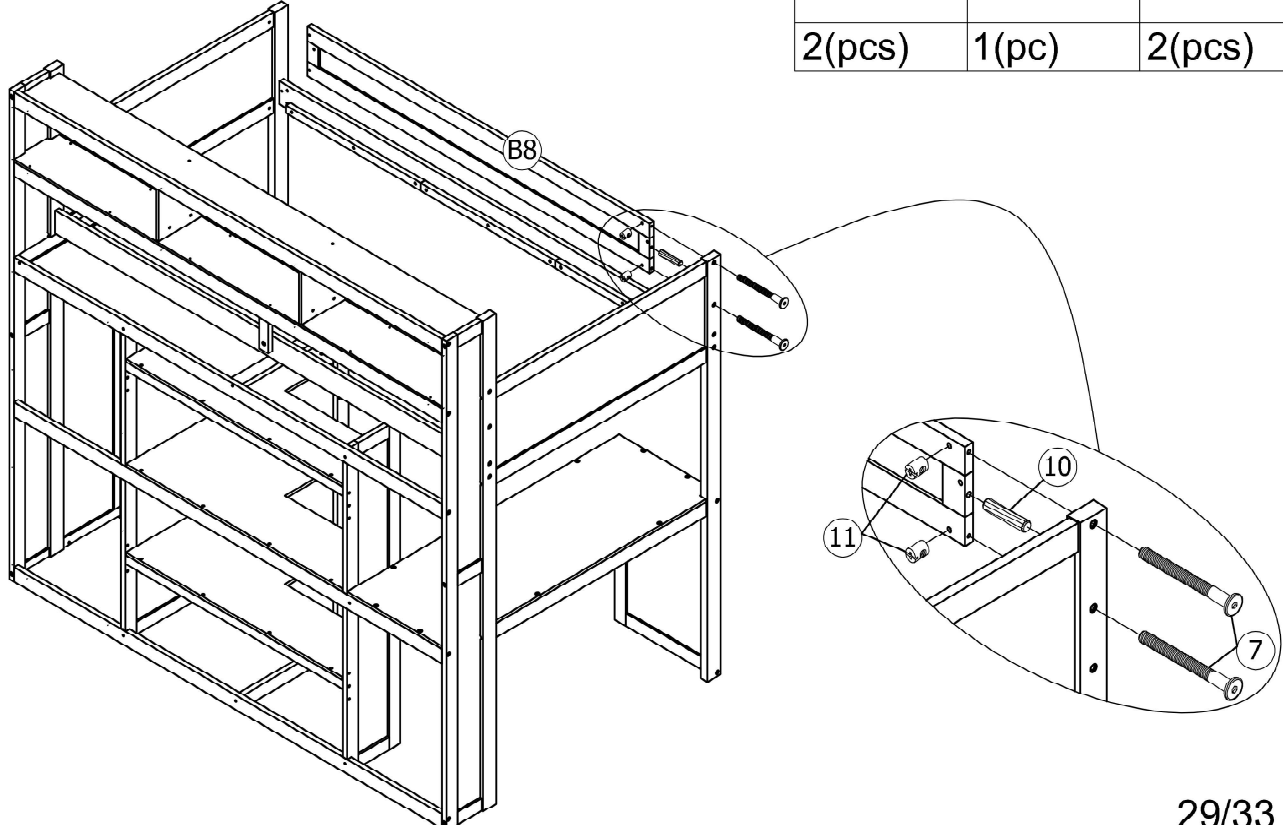


1(pc)

7



2(pcs)

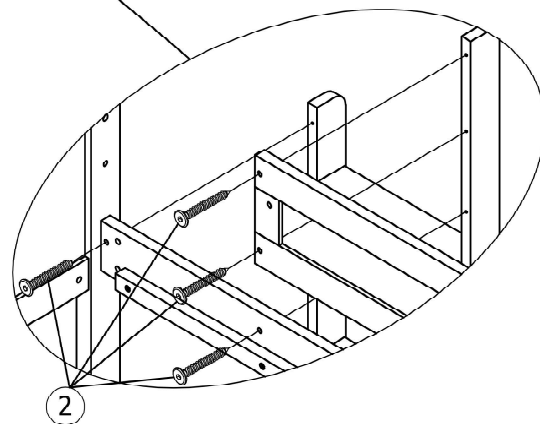
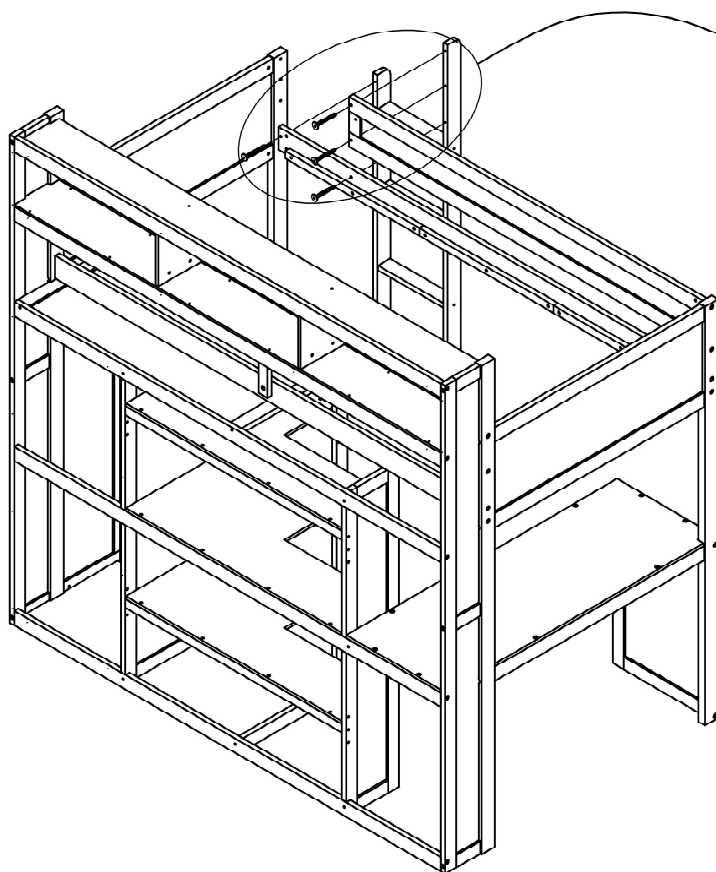


STEP39: Following below illustration.

2



4(pcs)

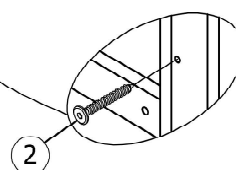
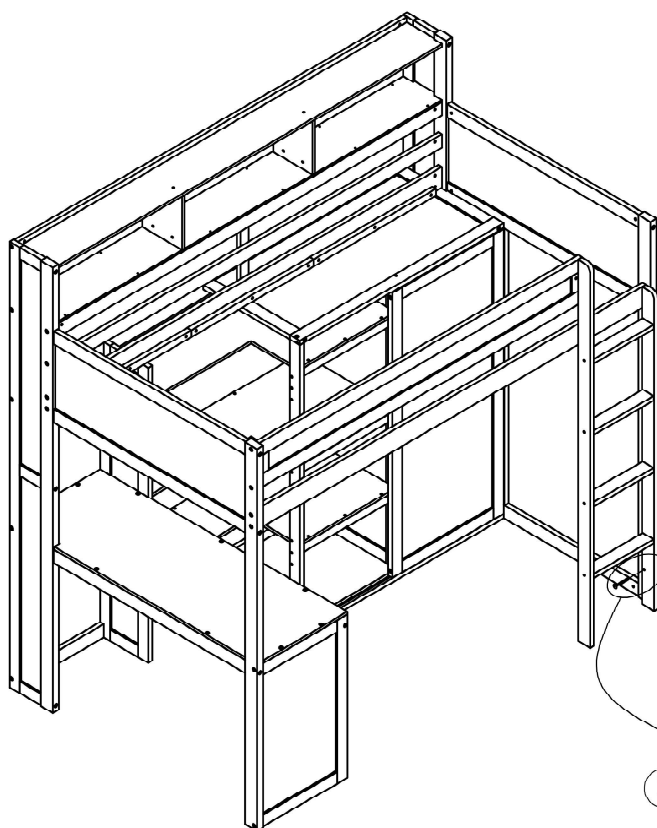


STEP40: Following below illustration.

2

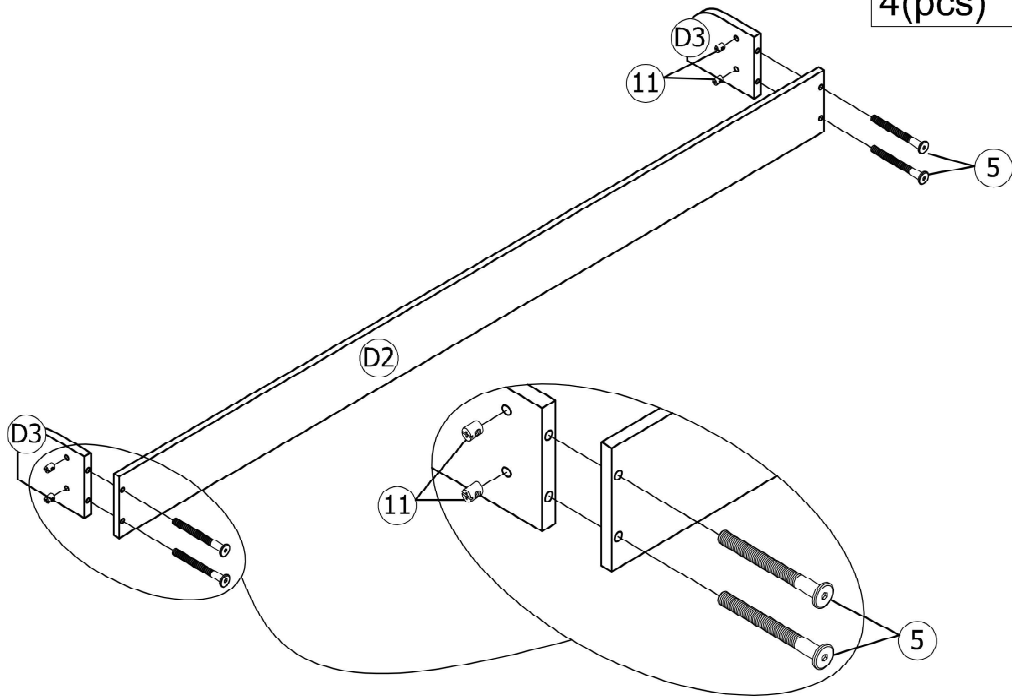


1(pc)



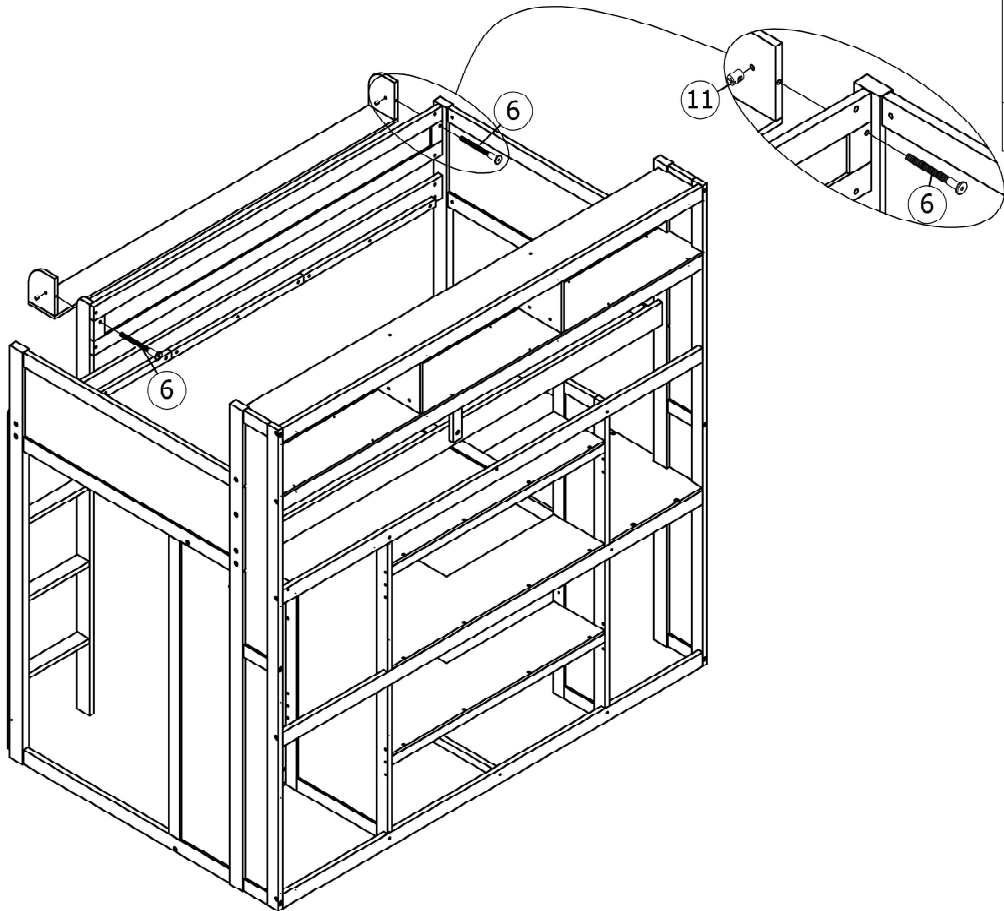
STEP41: Following below illustration.

11	5
	
4(pcs)	4(pcs)

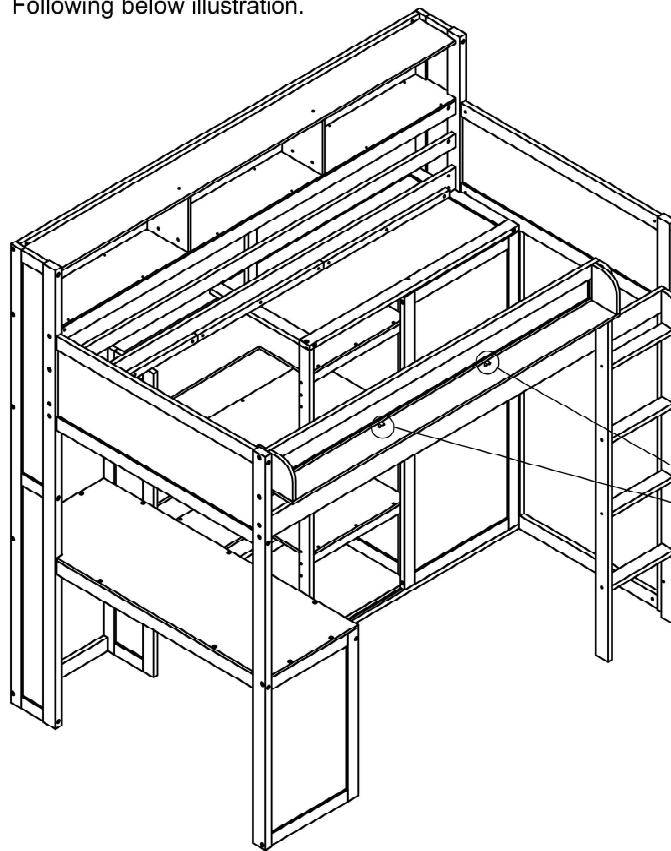


STEP42: Following below illustration.

11	6
	
2(pcs)	2(pcs)



STEP43: Following below illustration.



17

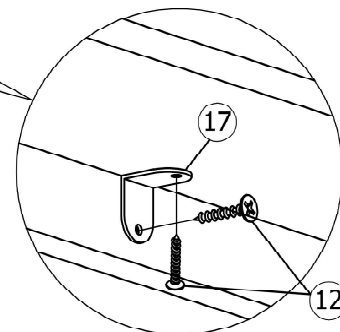


2(pcs)

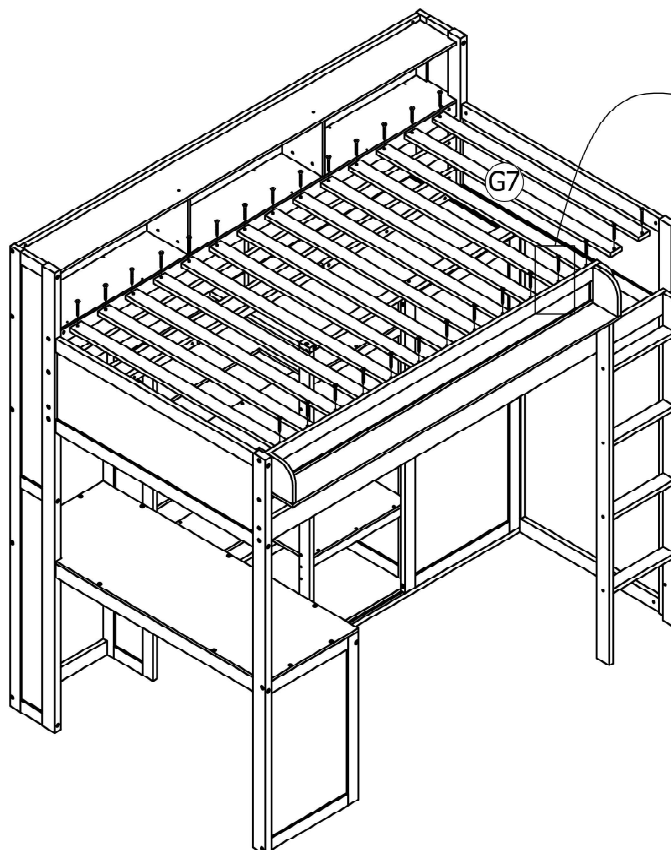
12



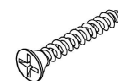
4(pcs)



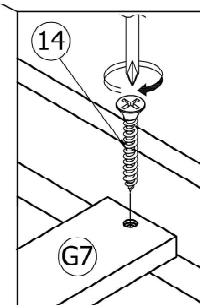
STEP44: Following below illustration.



14

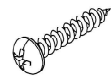


28(pcs)



STEP45: Following below illustration.

15



24(pcs)

