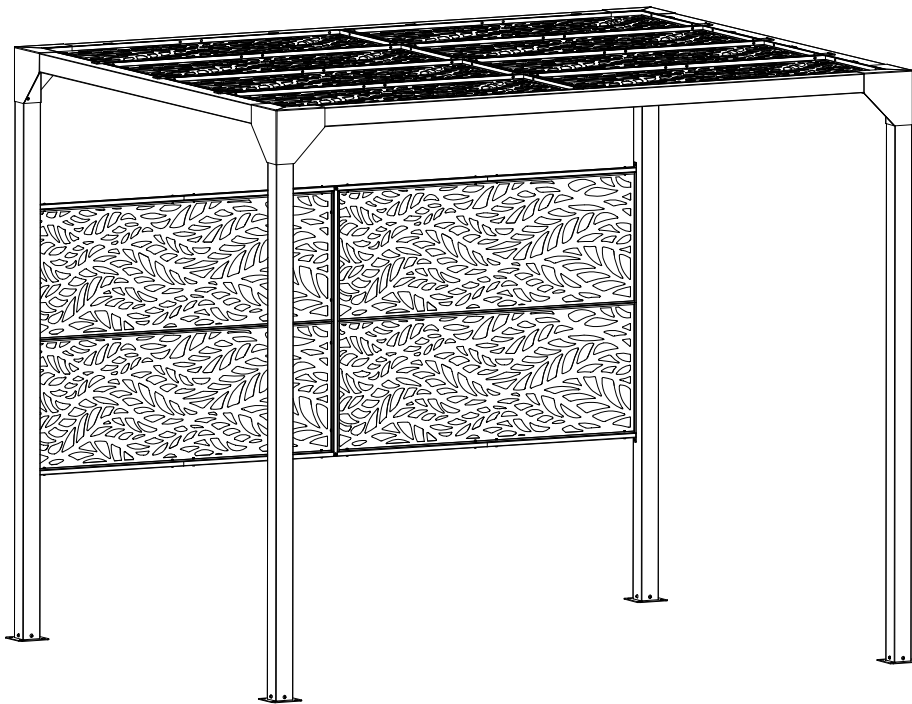
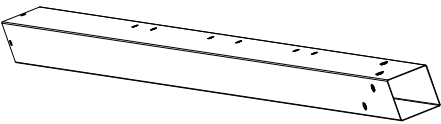
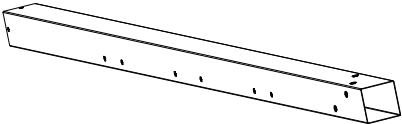
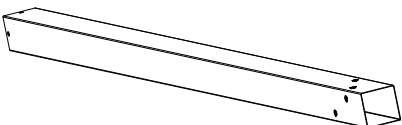
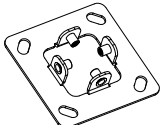
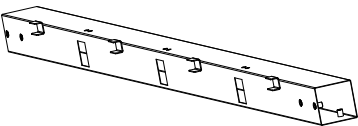
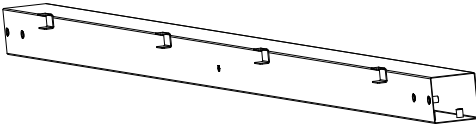
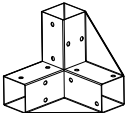
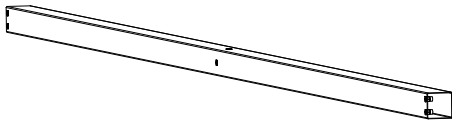


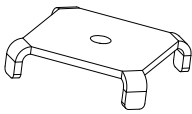
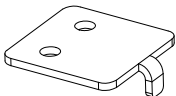
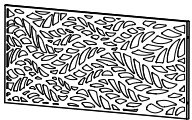
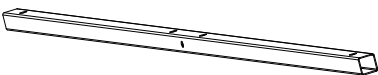
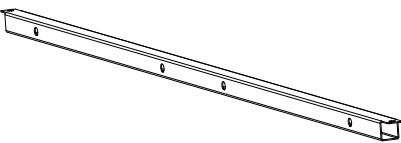
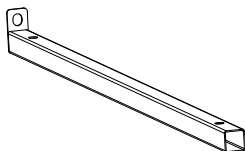
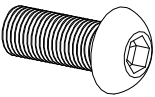
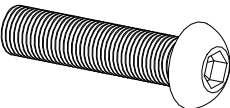
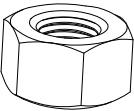
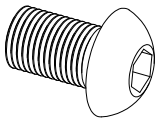
Installation Instruction



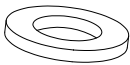
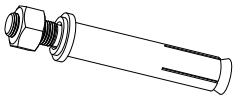
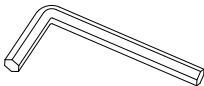
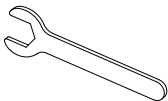
Parts List

NO.	PART	QTY
(A)	  L=2495.5mm	1
(B)	  L=2495.5mm	1
(C)	  L=2495.5mm	2
(D)	 140mmx140mm	4
(E)	  L=2233mm	2
(F)	  L=2835mm	2
(G)		4
(H)	  L=2900mm	3
(J)	 L=531.5mm	2
(K)	 L=510.5mm	2

ASSEMBLY INSTRUCTIONS

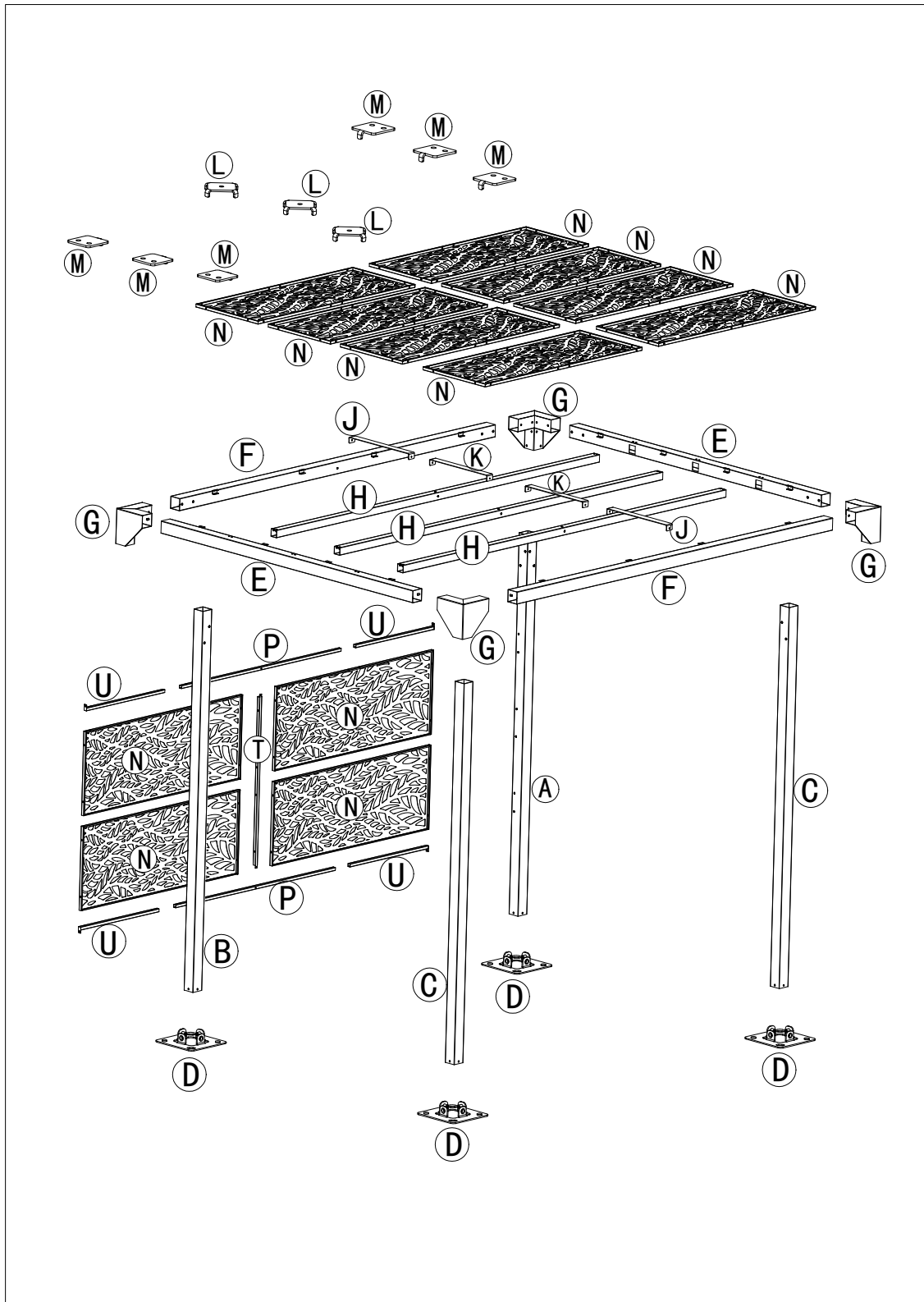
NO.	PART	QTY
(L)		3
(M)		6
(N)		12
(P)	  L=1433mm	2
(T)	  L=1138.5mm	1
(U)	  L=703.5mm	4
(S2)		28
(S3)		37
(S4)		30
(S5)		64

ASSEMBLY INSTRUCTIONS

NO.	PART	QTY
S6		64
S7		4
		1
		1
		1

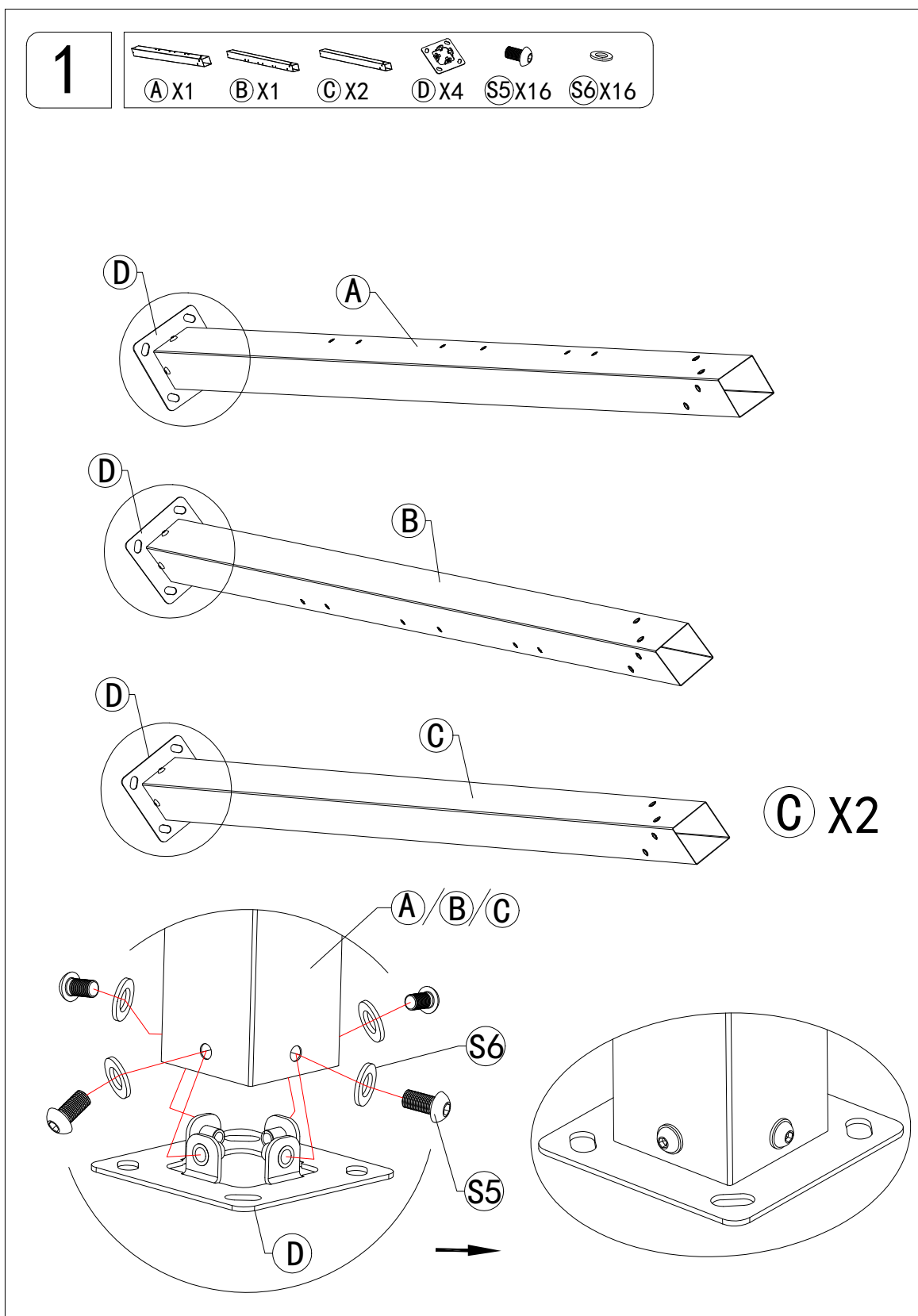
Installation Procedures

Determine where you would like to install the pergola. Make sure the posts will be held in place by a solid structure and if necessary, reinforce the surface it is attaching to.



ASSEMBLY INSTRUCTIONS

As shown in Figure (1), install component (D) onto one end of component (A), (B), and (C), and secure it with screws (S5) and washers (S6).

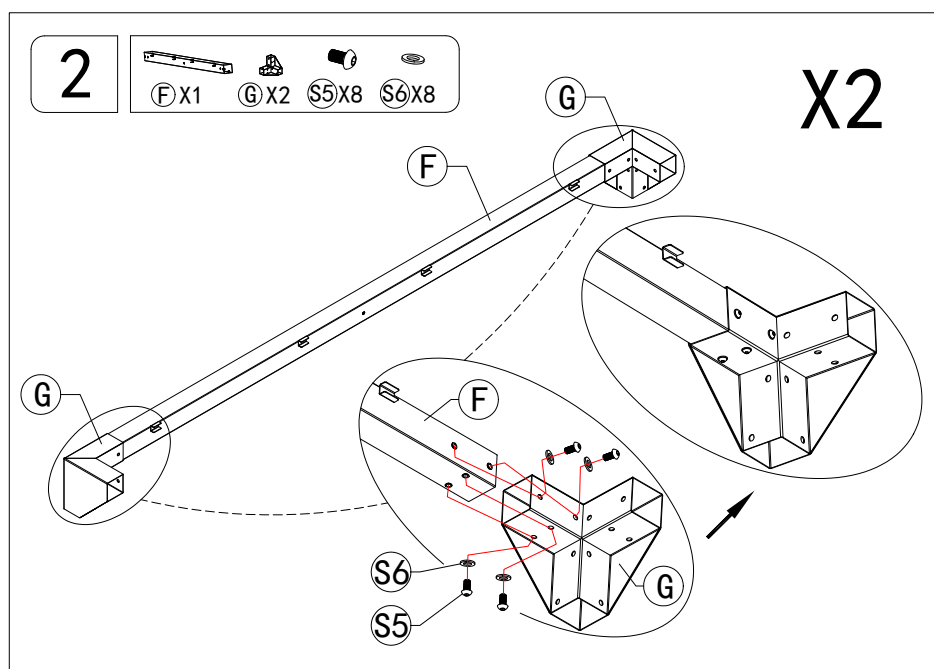


ASSEMBLY INSTRUCTIONS

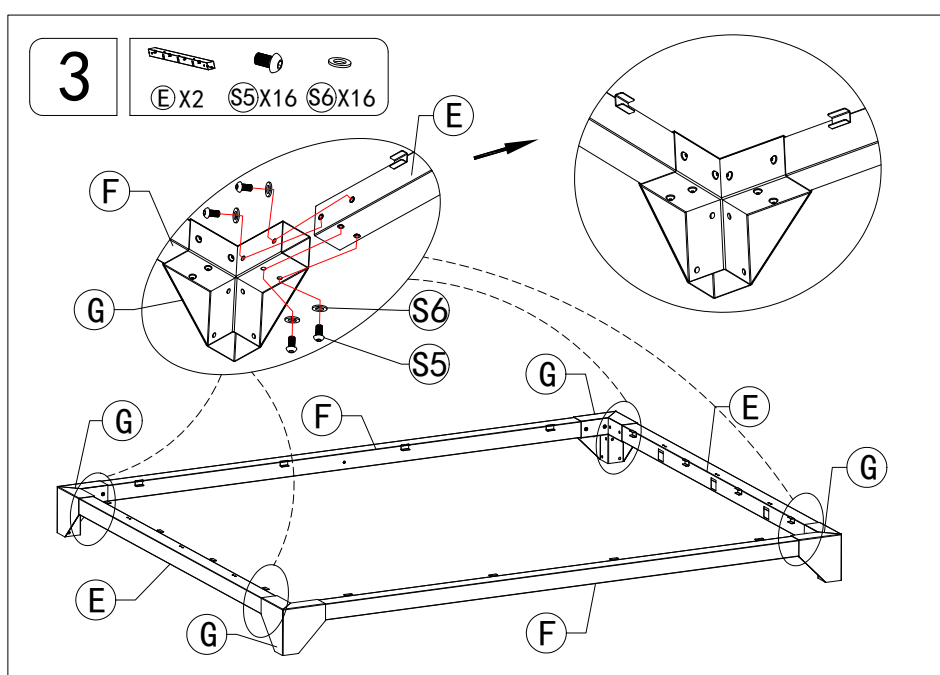
As shown in Figure (2), install component (G) onto both ends of component (F), secure with screws (S5) and washers (S6), and repeat this step once.

NOTE:

Take care that welded brackets are located at the top of the beam

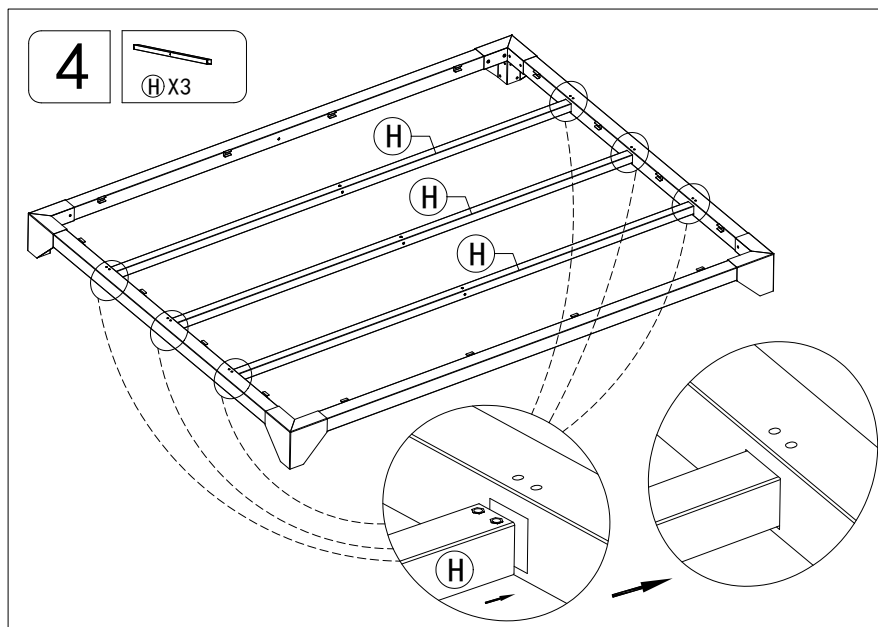


As shown in Figure (3), install the components of Figure (2) onto both ends of Component (E) and secure them with screws (S5) and washers (S6).



ASSEMBLY INSTRUCTIONS

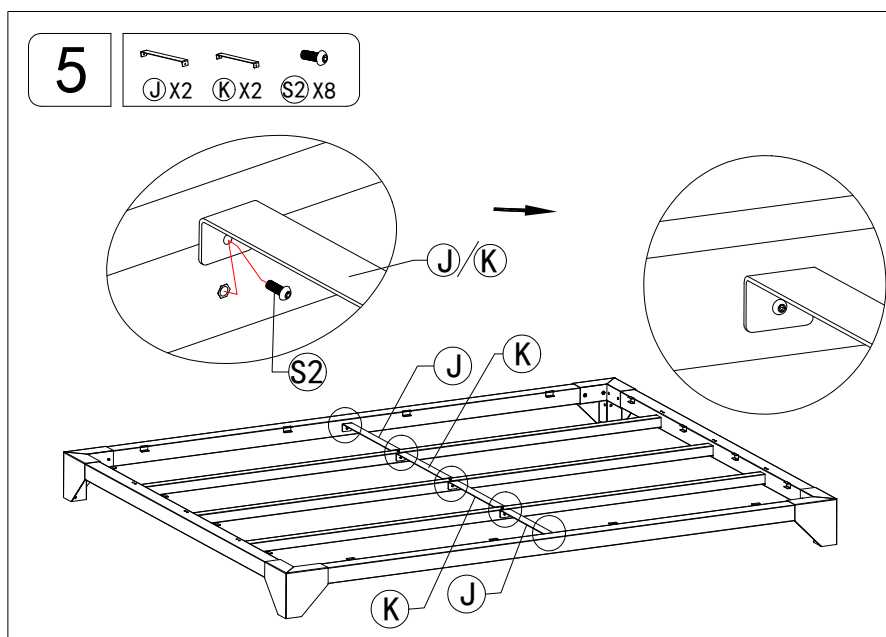
As shown in Figure (4), install component (H) into the inner hole of component (E). Align the rivet nut at the end of component (H) with the hole on component (E), and do not install the screw yet.



As shown in Figure (5), install components (J) and (K) in the middle of components (F) and (H), and fix them with screws (S2).

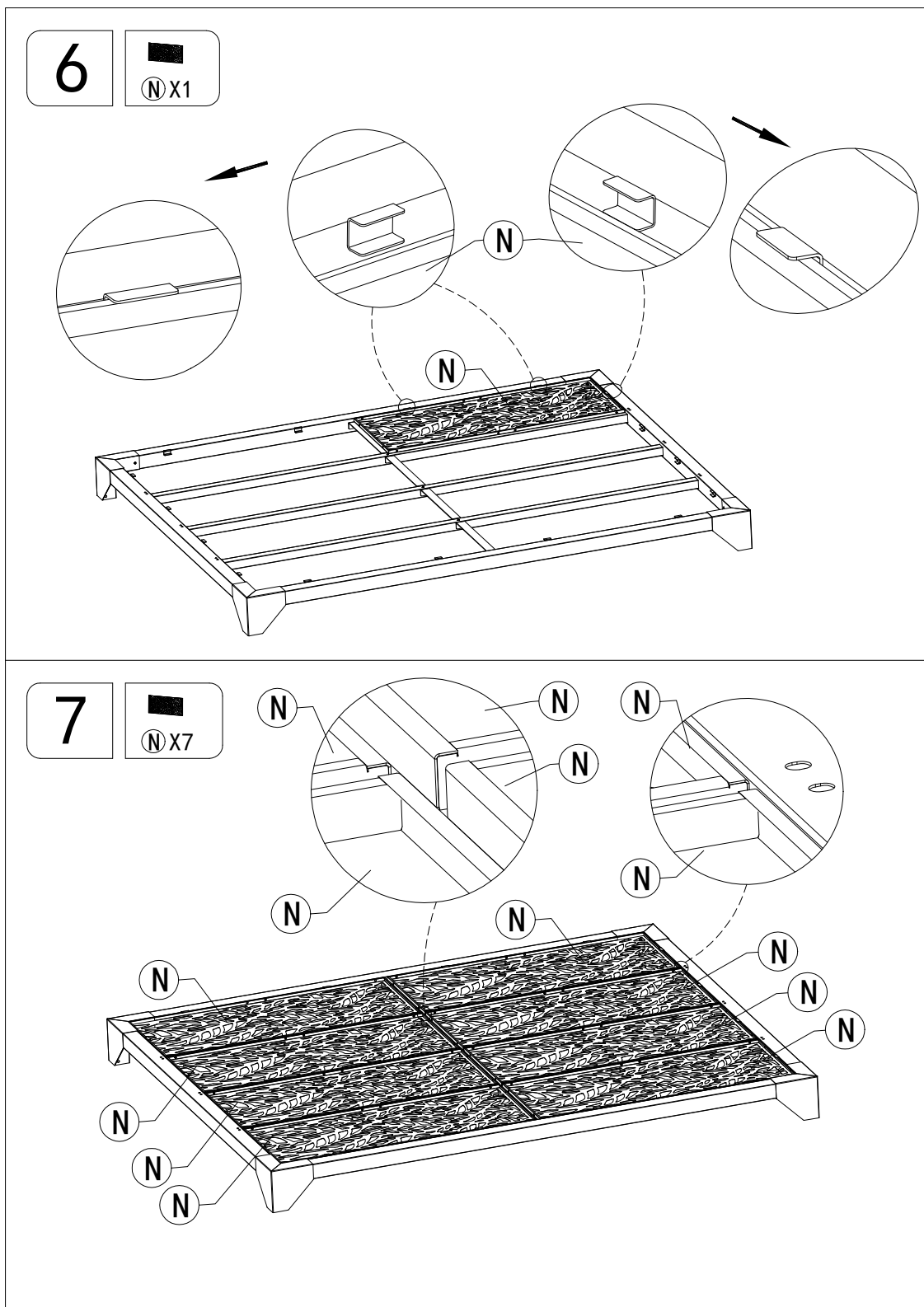
NOTE:

(J)braces install on outer portion of assembly,(K)braces install on inner portion of assembly



ASSEMBLY INSTRUCTIONS

As shown in Figures (6) and (7), these panel components (N) are installed in welded brackets on the outer track edge, leaving a certain distance between the panel components (N).

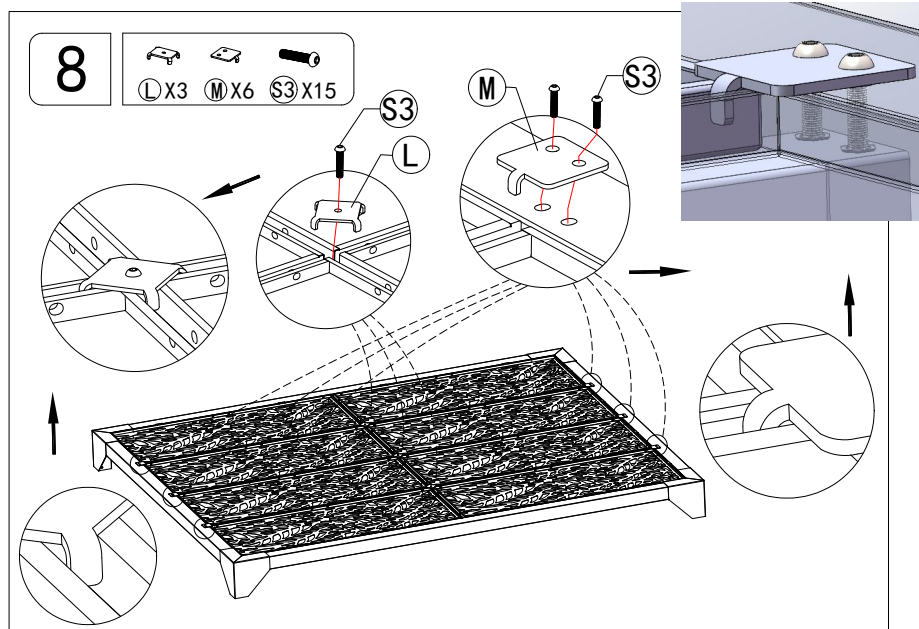


ASSEMBLY INSTRUCTIONS

As shown in Figure (8), install component (L) on the middle component (N) of the frame, install component (M) on component (E), and fix it on component (H) with screws (S3).

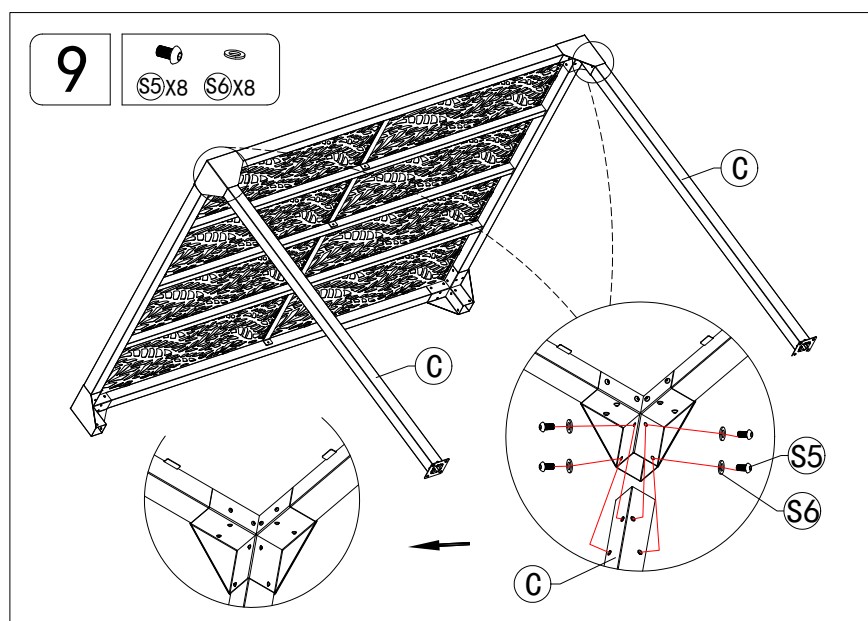
Note:

The legs of components (L) and (M) are inserted into the gap between components (N).



As shown in Figure (9), install component (C) in component (G) and use a ladder to secure the screw (S5) and washer (S6).

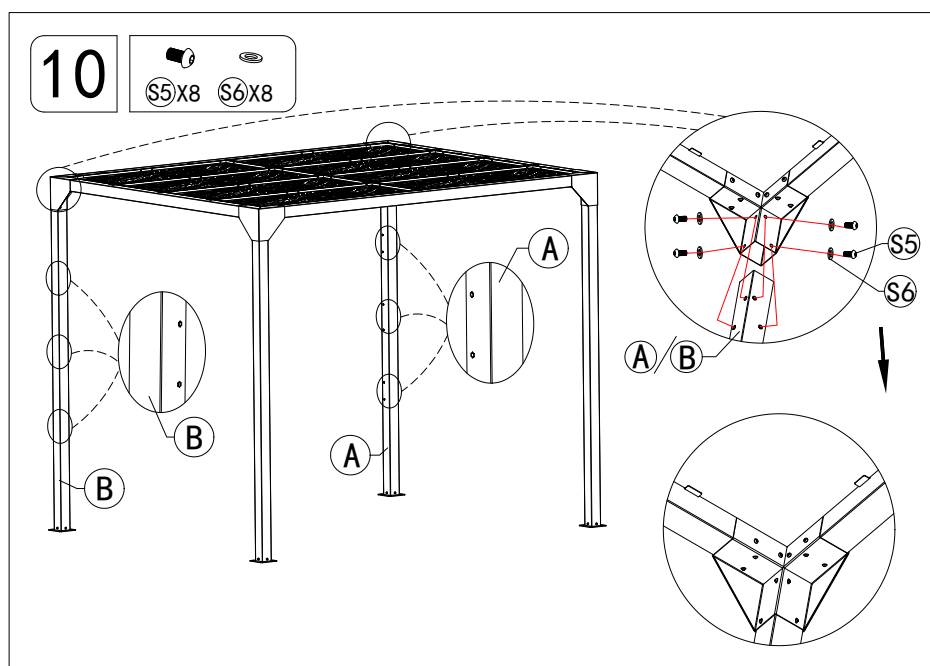
Using 2-3 people, tilt the top frame assembly on an angle to insert posts (C) into corner brackets (G). Take care that holes are lined up on post & corner bracket assembly



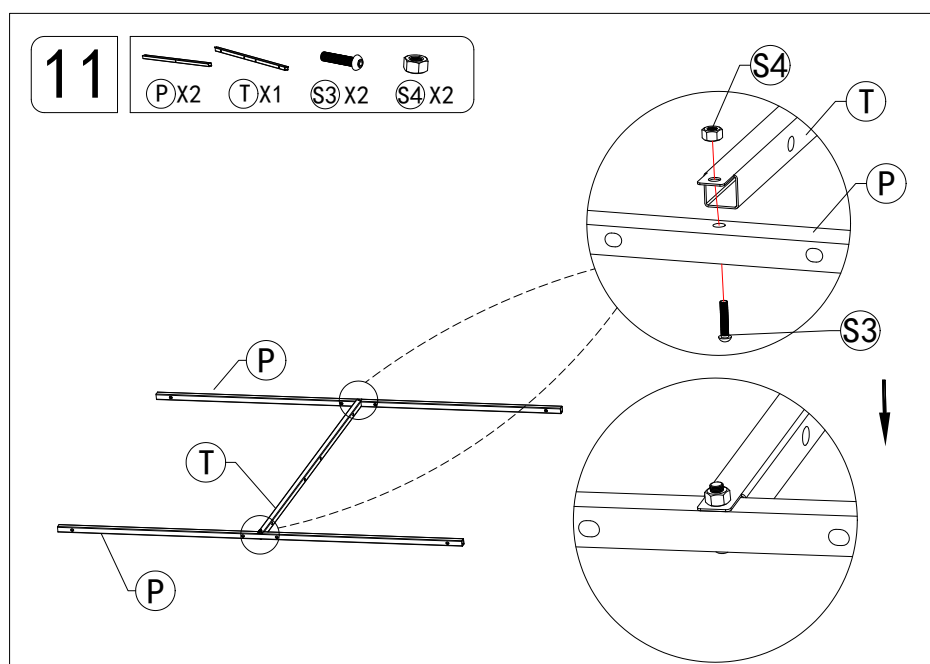
ASSEMBLY INSTRUCTIONS

As shown in Figure (10), repeat the previous step (9), install components (A) and (B) onto component (G), and use a ladder to secure screws (S5) and washers (S6).

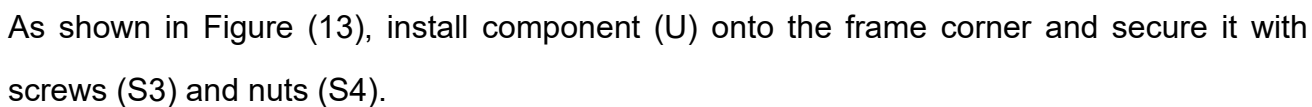
Note: The side mounting holes of components (A) and (B) correspond to each other and are located near the outer edges.



As shown in Figure (11), install component (T) onto component (P) and secure it with screws (S3) and nuts (S4).

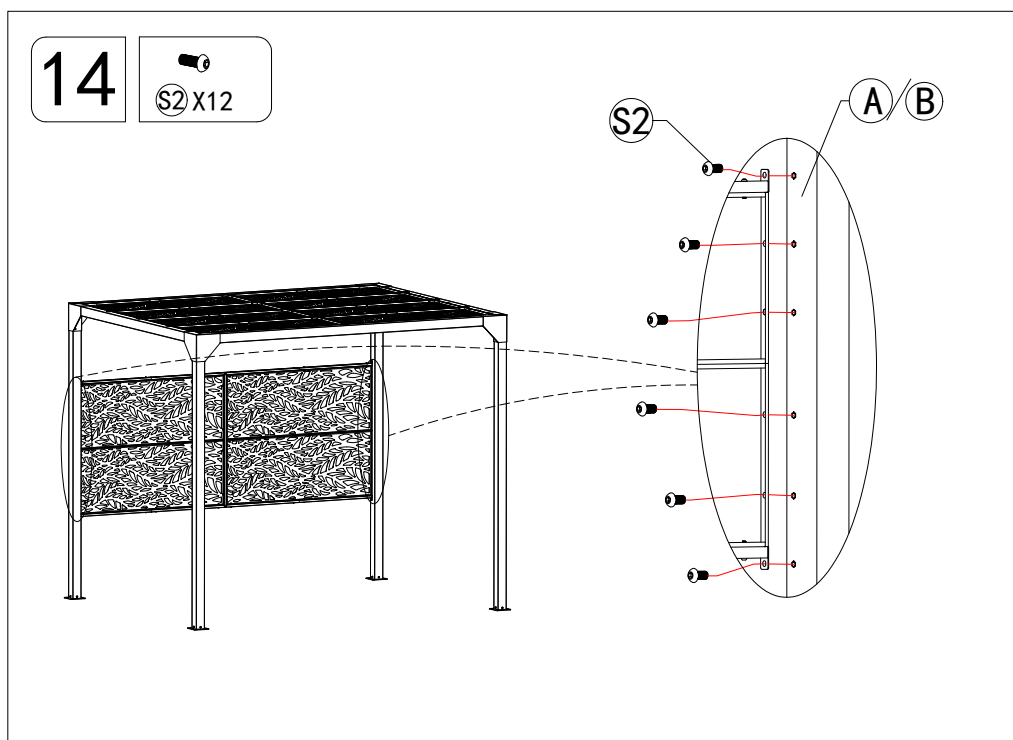


As shown in Figure (12), install the panel component (N) into the frame and secure it with screws (S2), (S3), and nuts (S4).

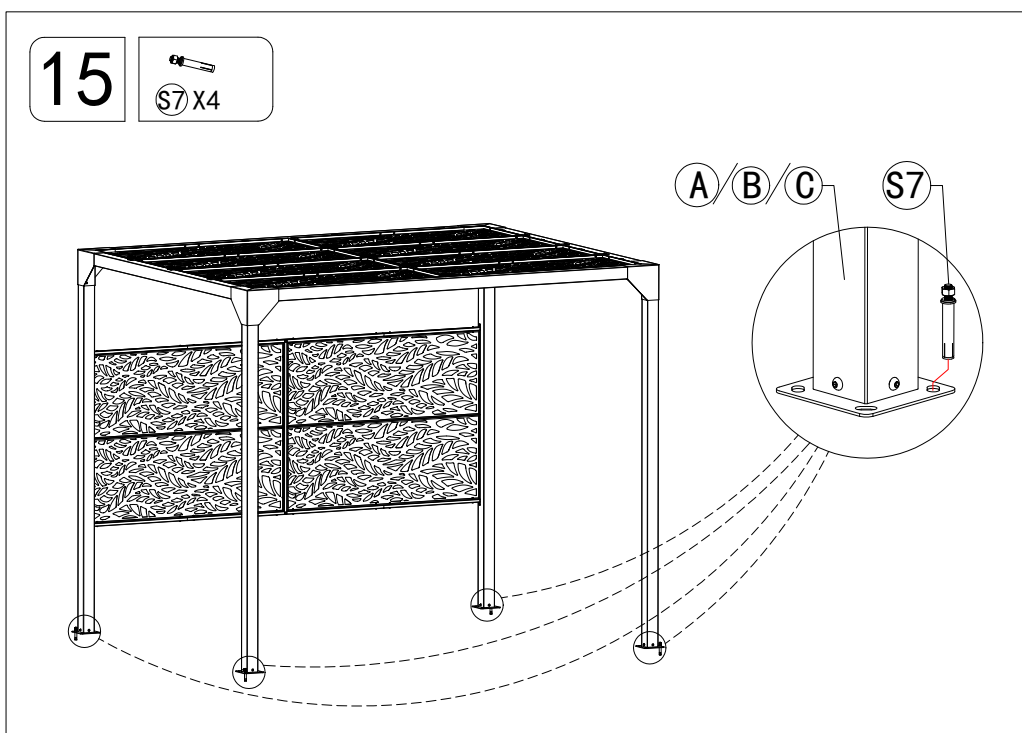


ASSEMBLY INSTRUCTIONS

As shown in Figure (14), install the component from the previous step (13) onto components (A) and (B), and secure them with screws (S2).



As shown in Figure (15), use component (S7) to install the base plate onto the designated surface, completing the installation.



Gazebo can choose to install decorative screens with different patterns, such as:

