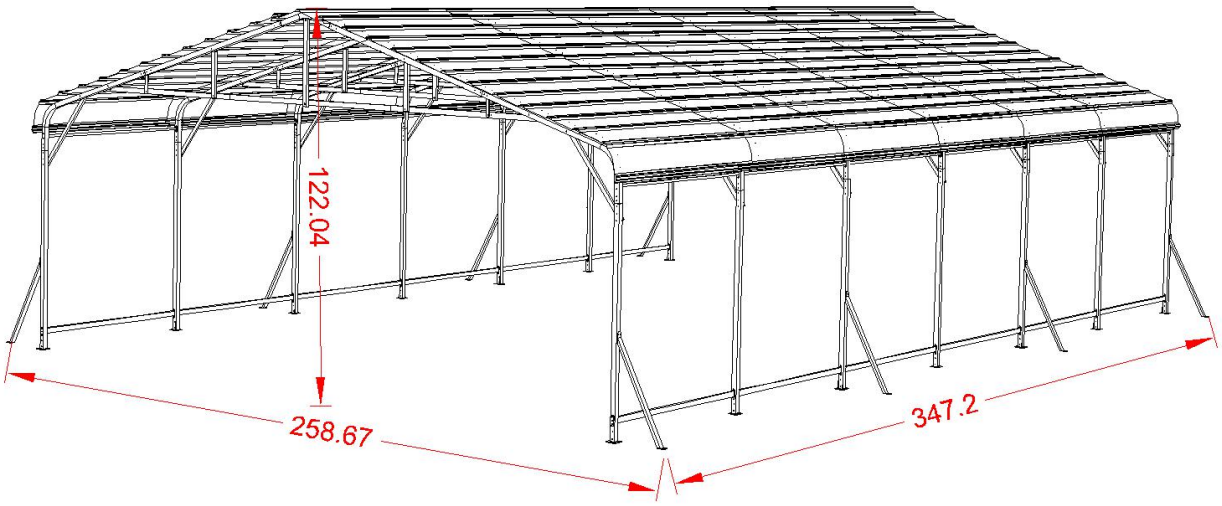
Owner's Manual & Assembly Guide

Caution

Sharp Edges *

Gloves must be worn at all times to reduce the risk of injury!

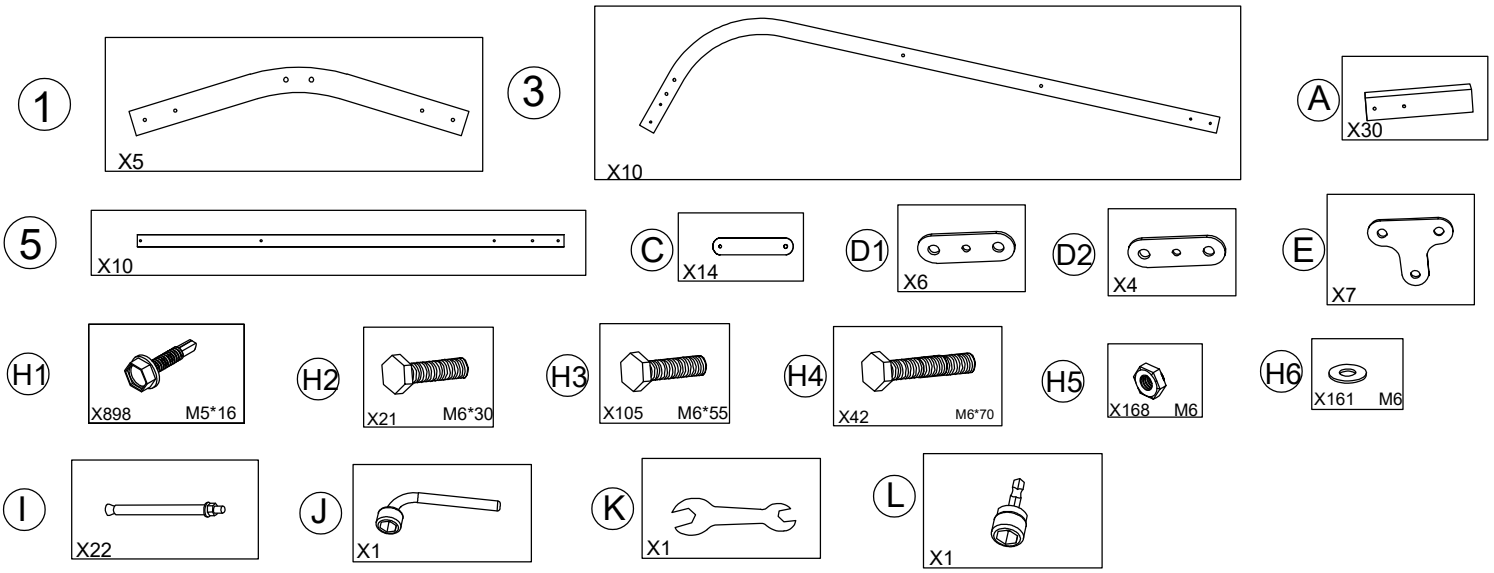
20' x 30'



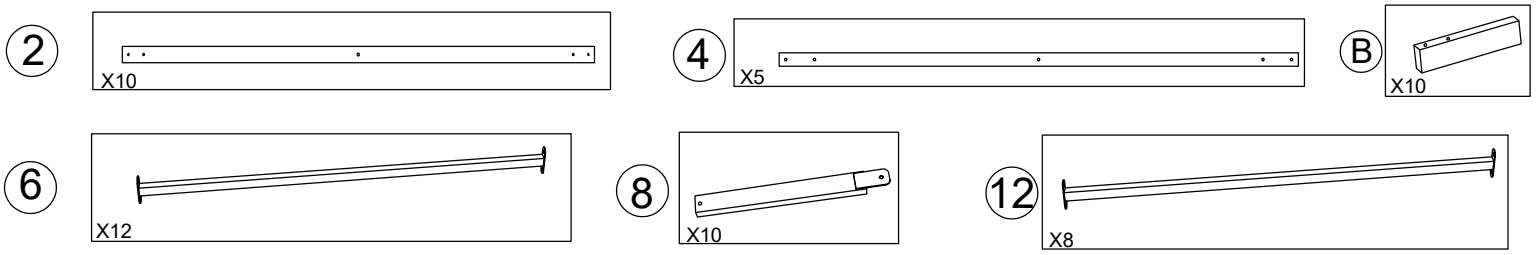
Base Size	347.2in x 258.67in x 122.04in

Details per Box

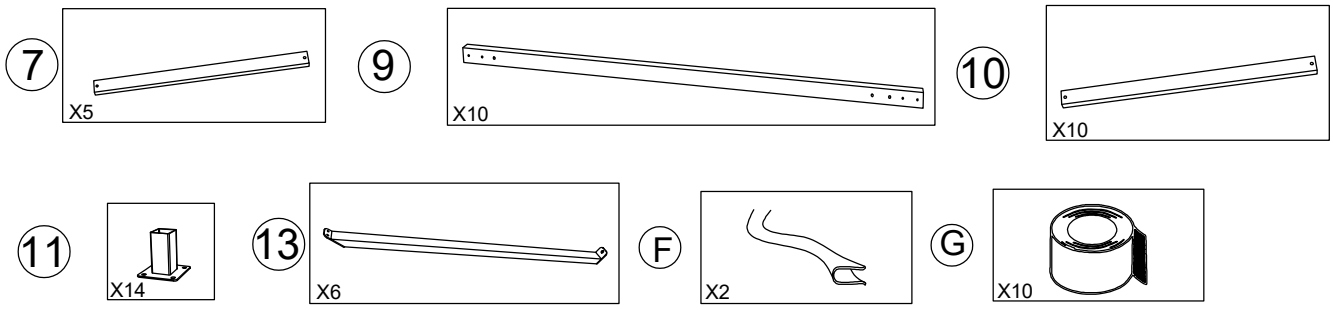
Box A



Box B

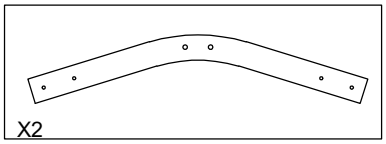


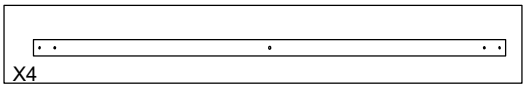
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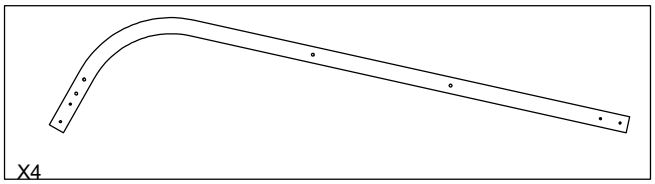


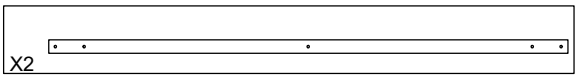
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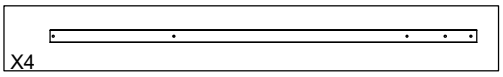
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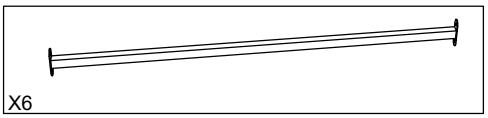
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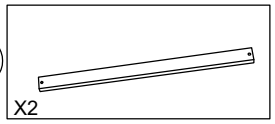
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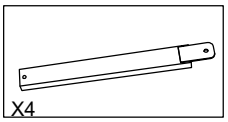
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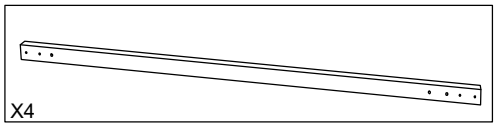
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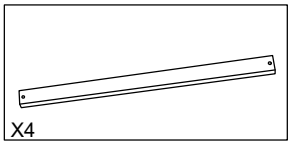
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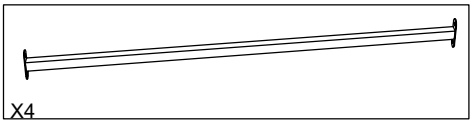
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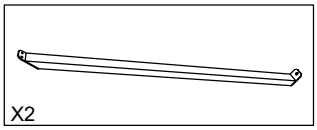
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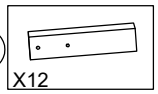
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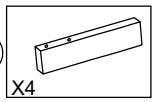
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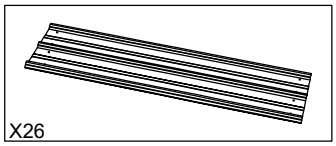
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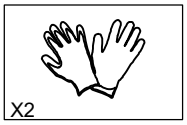
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A 

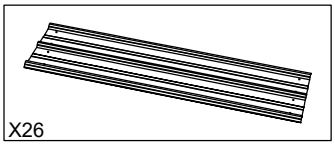
B 

Box E

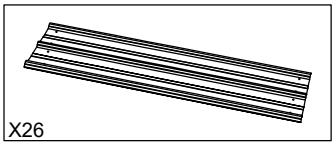
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M 

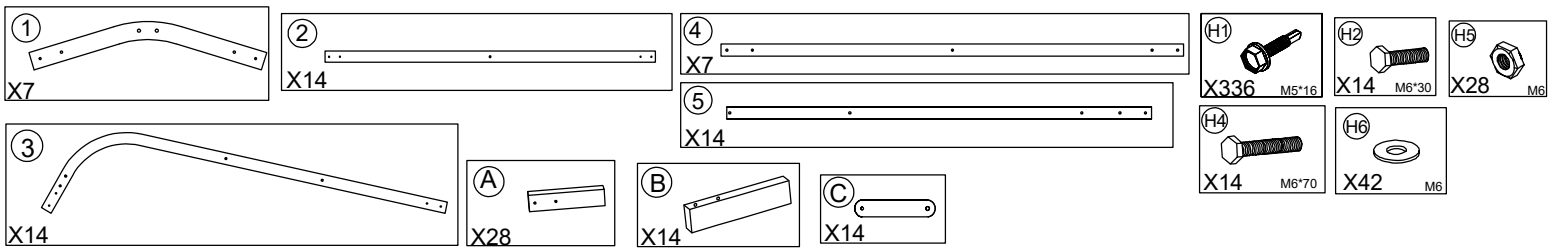
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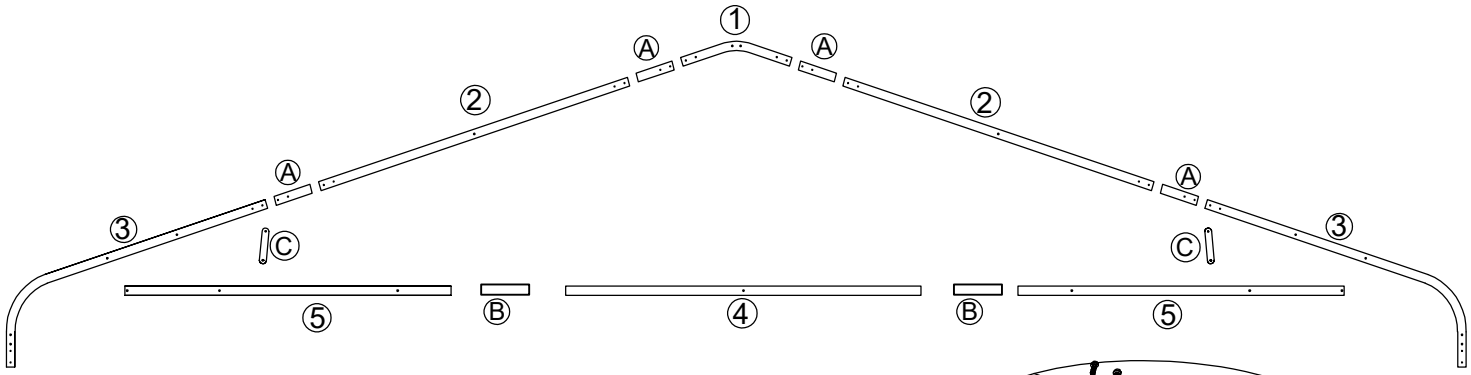
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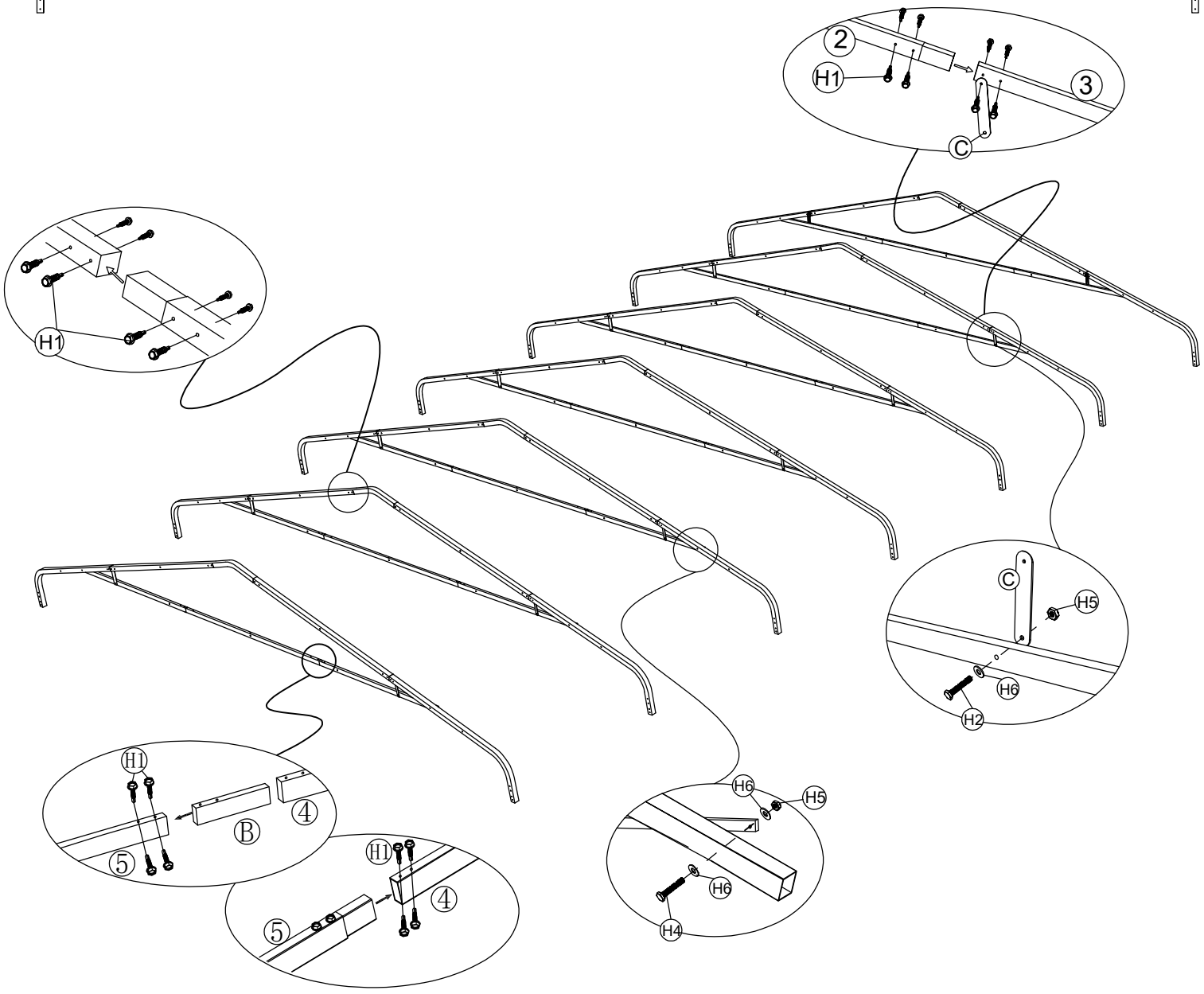
Box G

14 

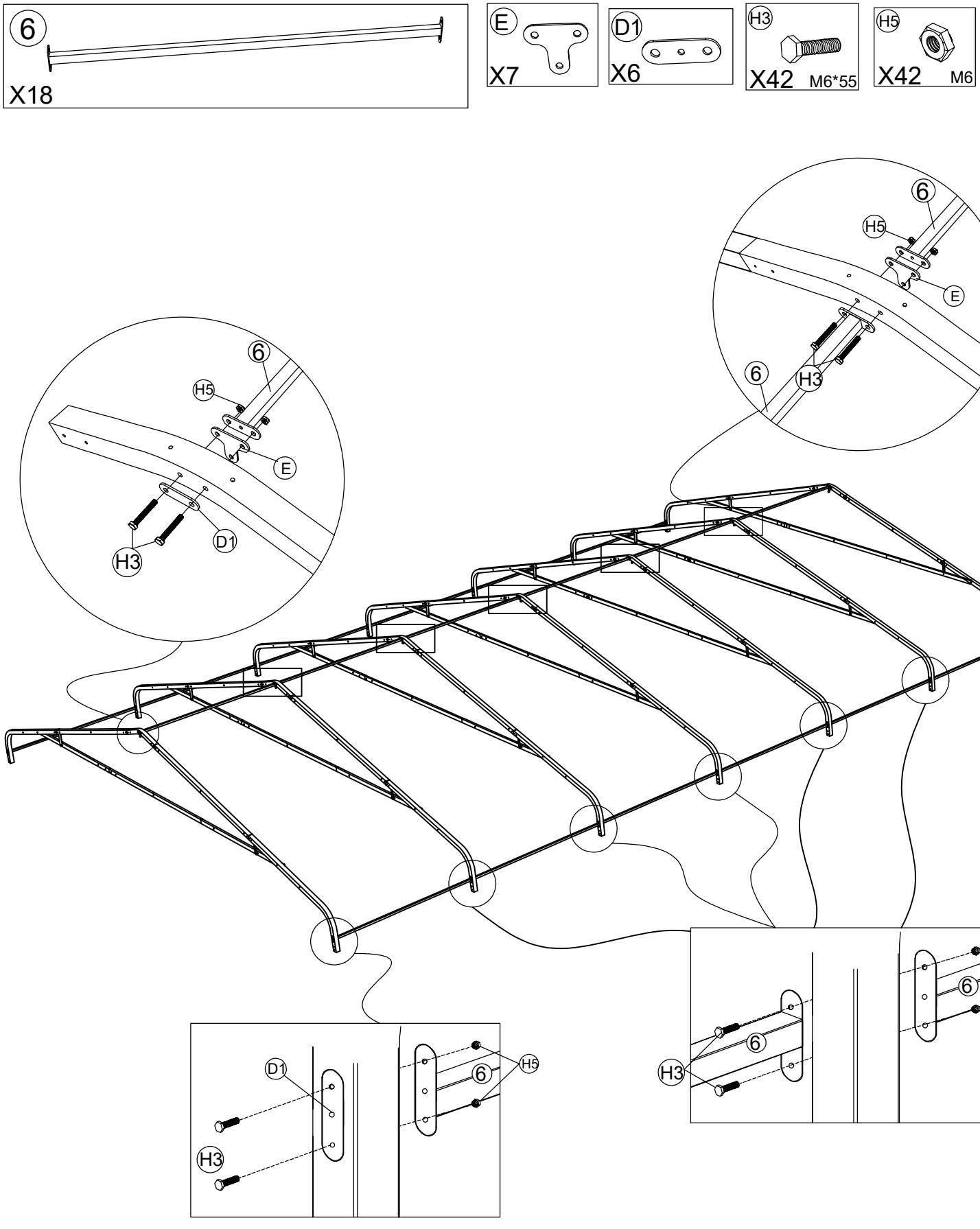
STEP 1


①
X7
②
X14
④
X7
⑤
X14
H1
X336
M5*16
H2
X14
M6*30
H5
X28
M6
③
X14
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X28
Ⓑ
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M6*70
H6
X42
M6

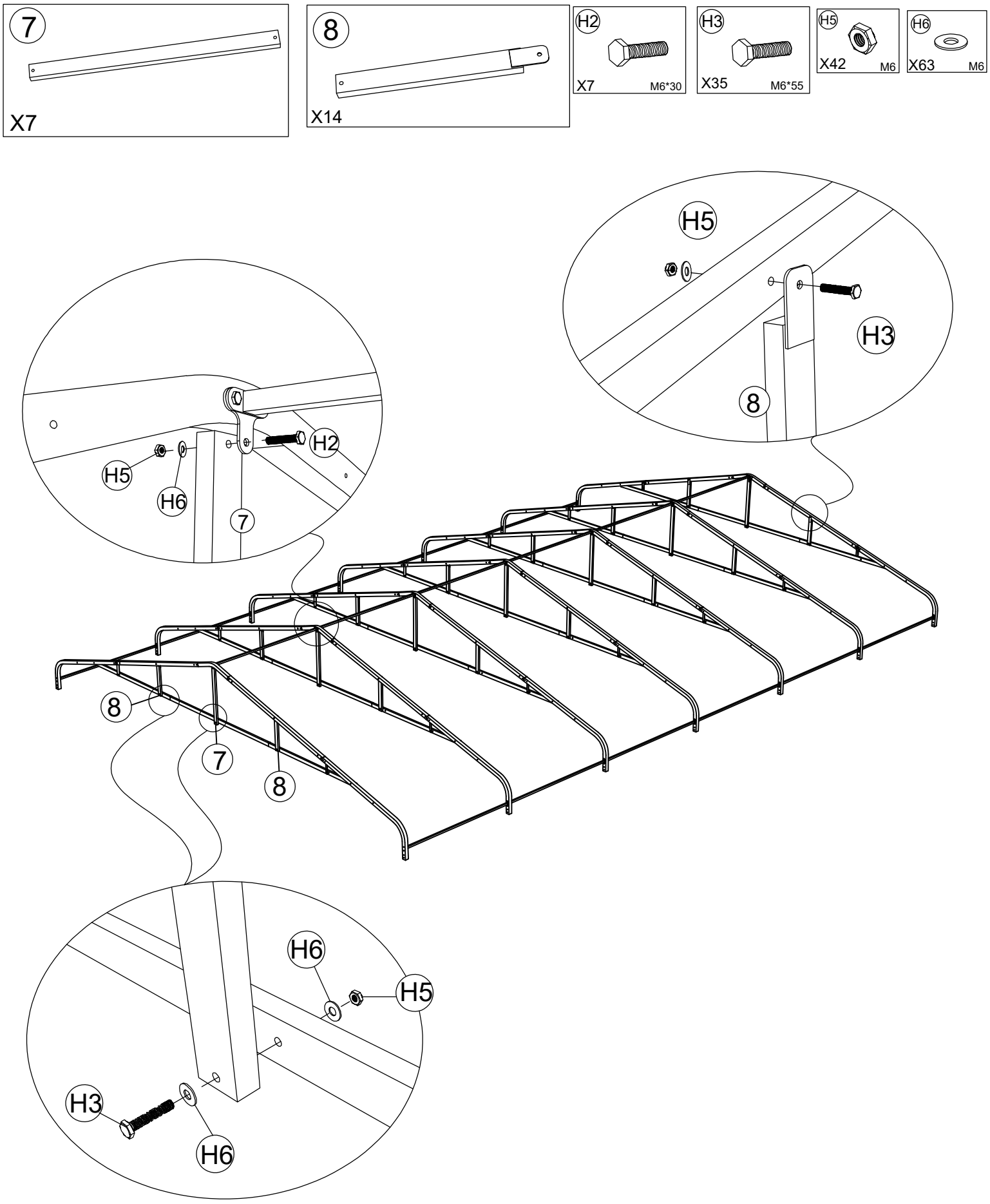

①
Ⓐ
Ⓐ
②
②
Ⓐ
Ⓐ
③
Ⓒ
Ⓒ
③
⑤
Ⓑ
④
Ⓑ
⑤


2
H1
3
C
H1
C
H5
H6
H2
H1
Ⓑ
4
5
H1
4
5
H6
H5
H6
H4

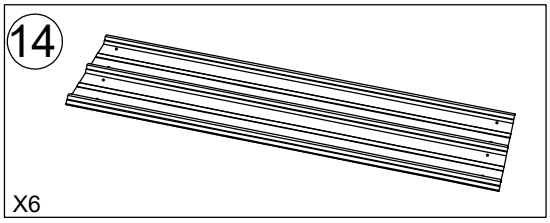
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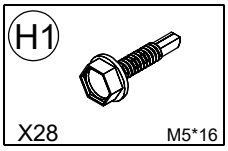

6
X18
E
X7
D1
X6
H3
X42 M6*55
H5
X42 M6
6
H5
E
6
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6
H5
6
H3
6

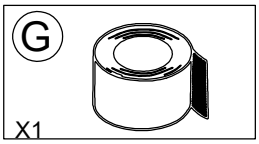
STEP 3

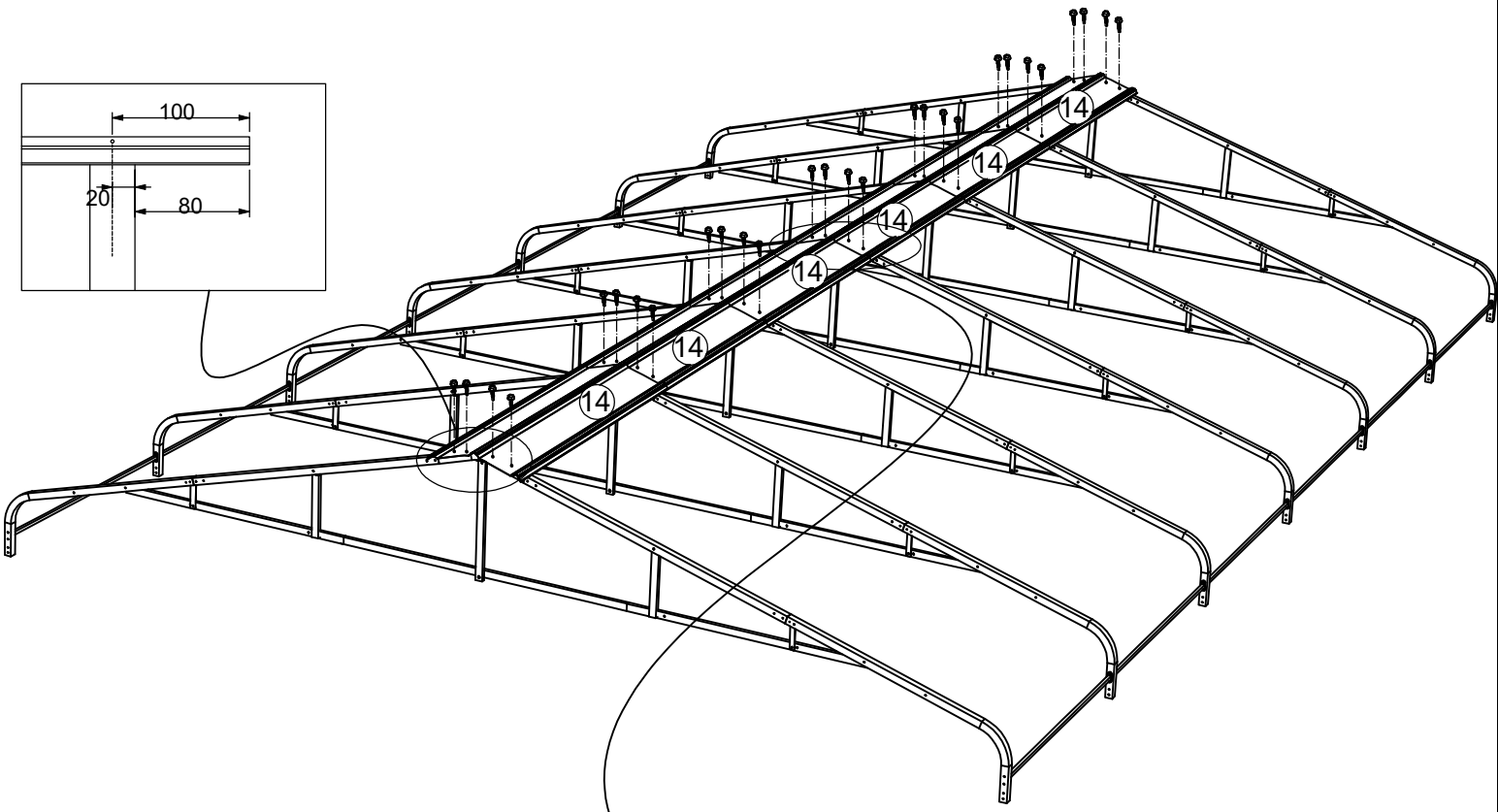

7
X7
8
X14
H2
X7
M6*30
H3
X35
M6*55
H5
X42
M6
H6
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8
H6
H5
H3
H6

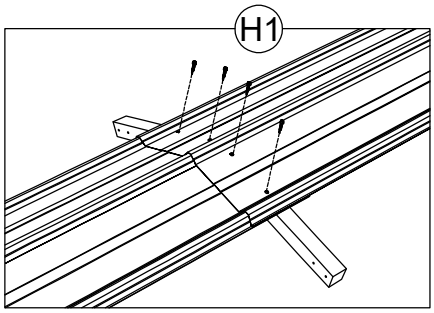
STEP 4

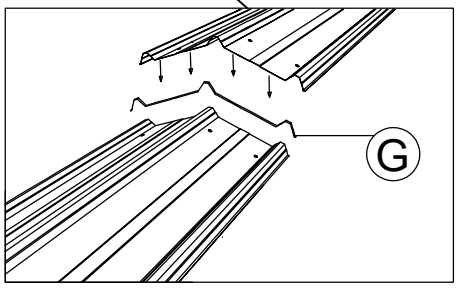




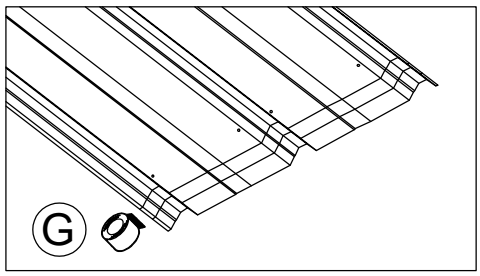






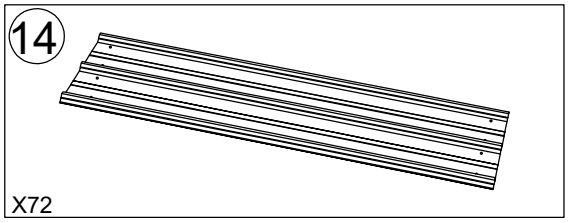


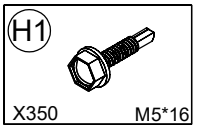
After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly attached to the color steel tile. The tiles must be tightly attached to each other to avoid water leakage.

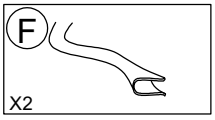


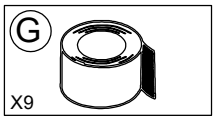
When pasting foam cotton, be careful not to cover up the guide hole

STEP 5

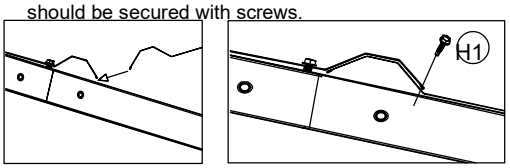




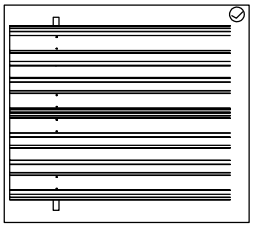


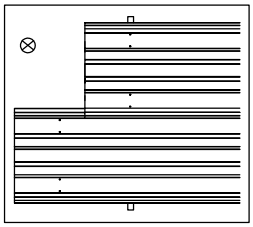


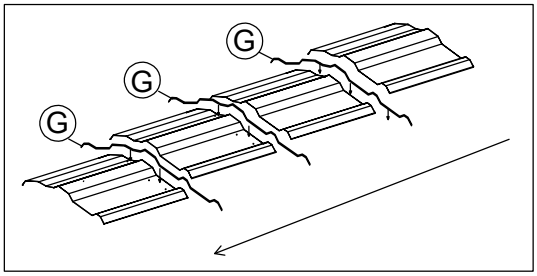
For the installation of the next row of color steel roofing sheets, one ridge must be inserted beneath the ridge of the previous row. The overlapping area should be secured with screws.

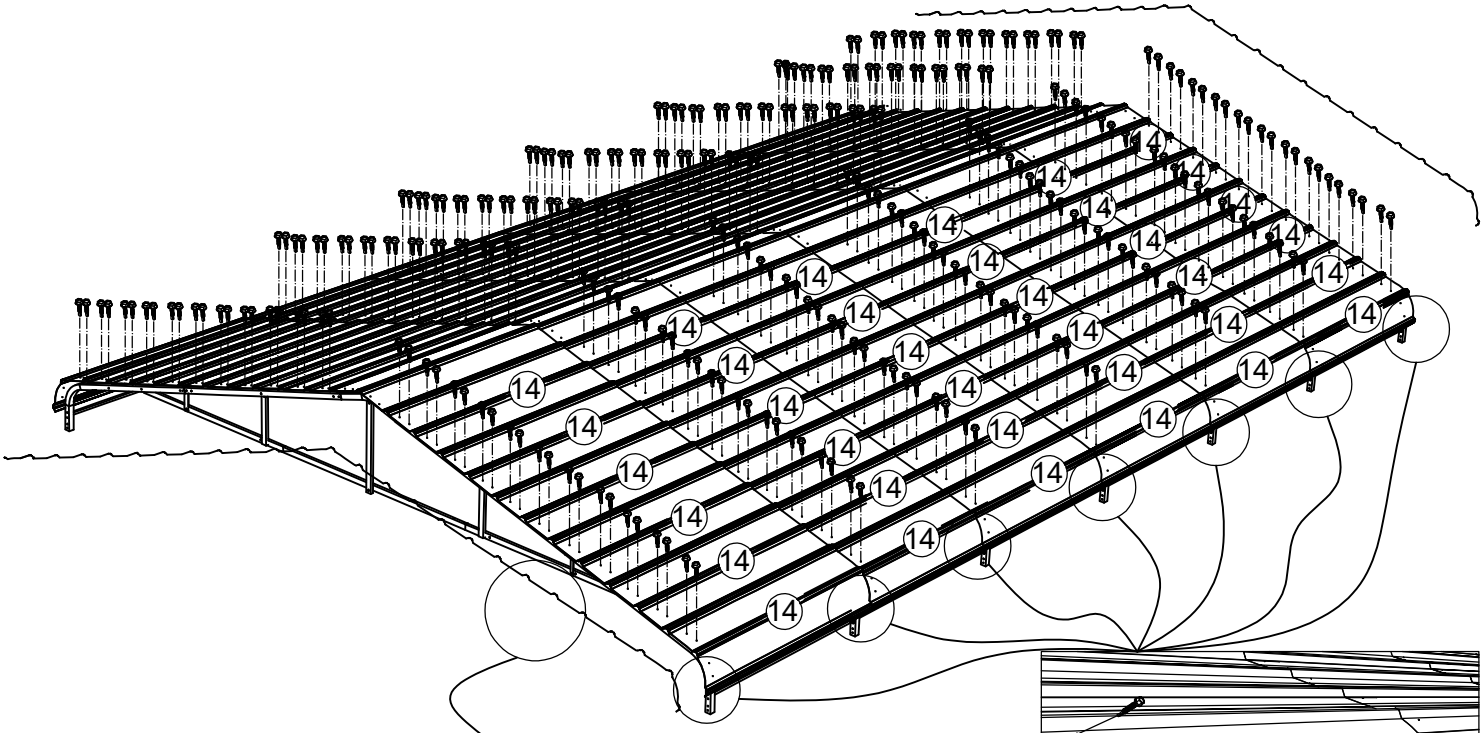


After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly adhered to the color steel tile

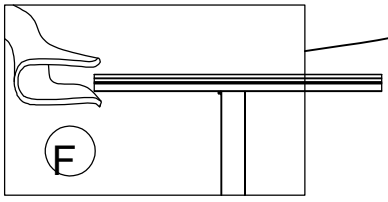


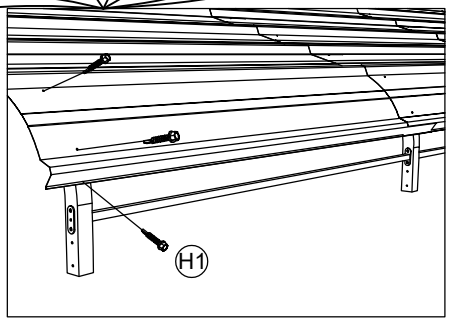






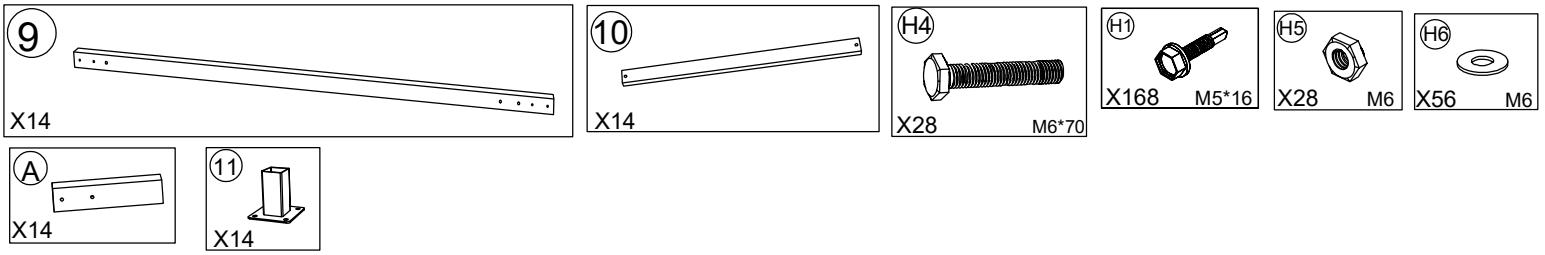
To extend the package of the color steel tile pointed Angle, to prevent injuries.

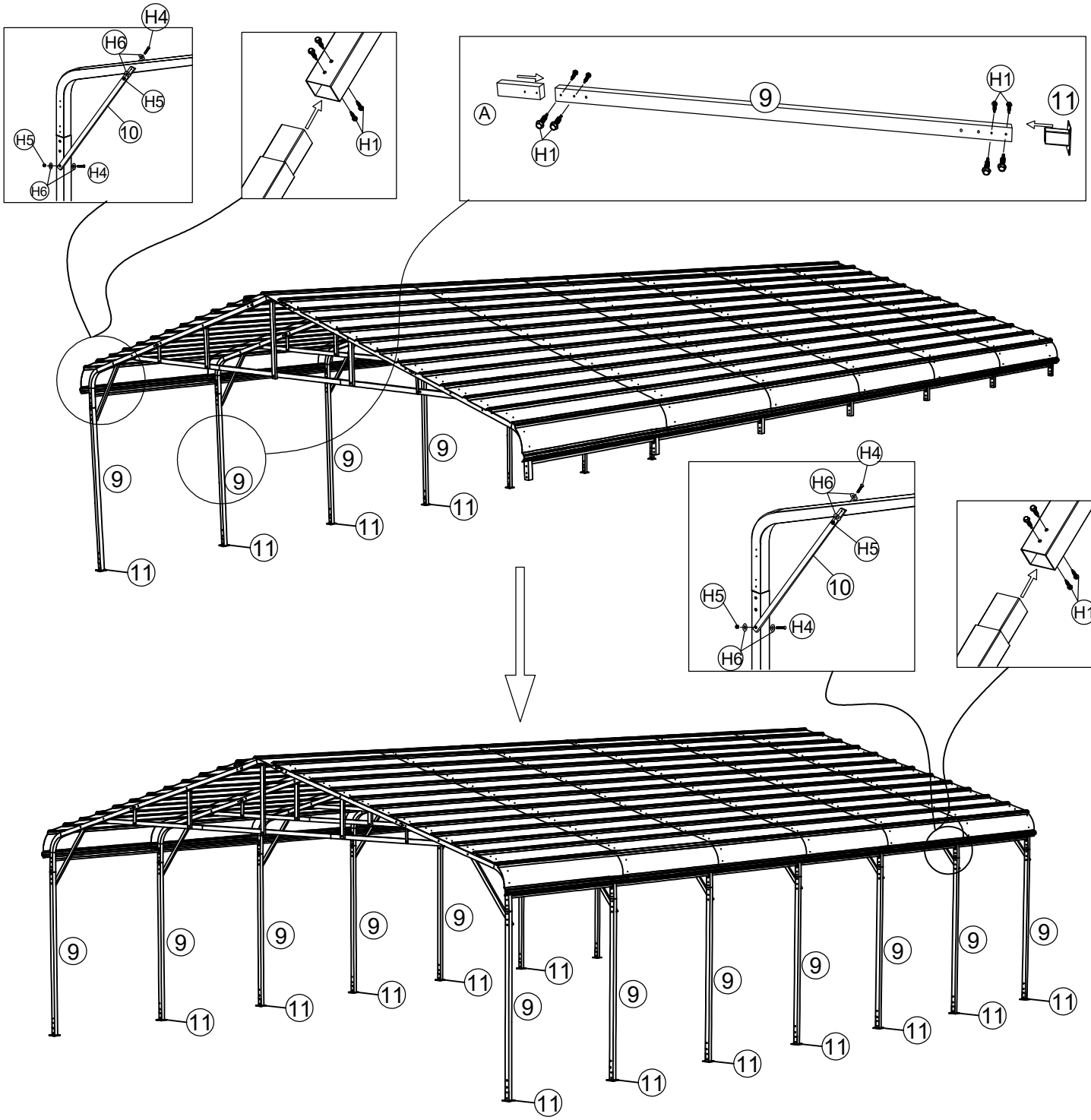




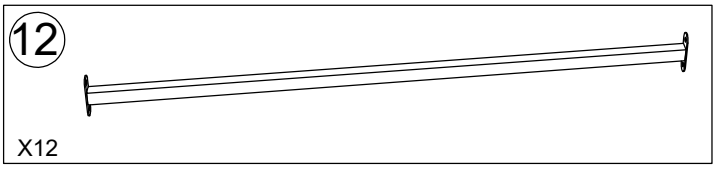
Screw the bottom edge of the color steel tile to prevent it from lifting

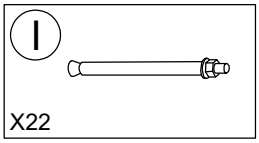
STEP 6

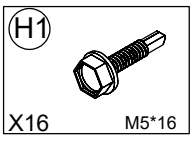

9
X14
10
X14
H4
X28 M6*70
H1
X168 M5*16
H5
X28 M6
H6
X56 M6
A
X14
11
X14

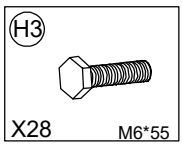

H4
H6
H5
10
H5
H4
H6
H1
A
9
H1
11
H1
9
11
H4
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10
H5
H4
H6
H1

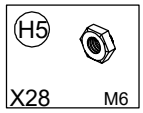
STEP 7

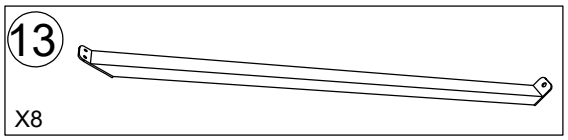


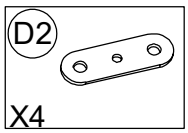




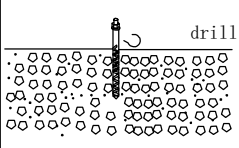








Insert expansion bolts



Insert the expansion bolt and rotate the nut to expand and secure the expansion bolt

hard ground