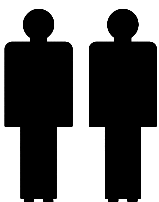
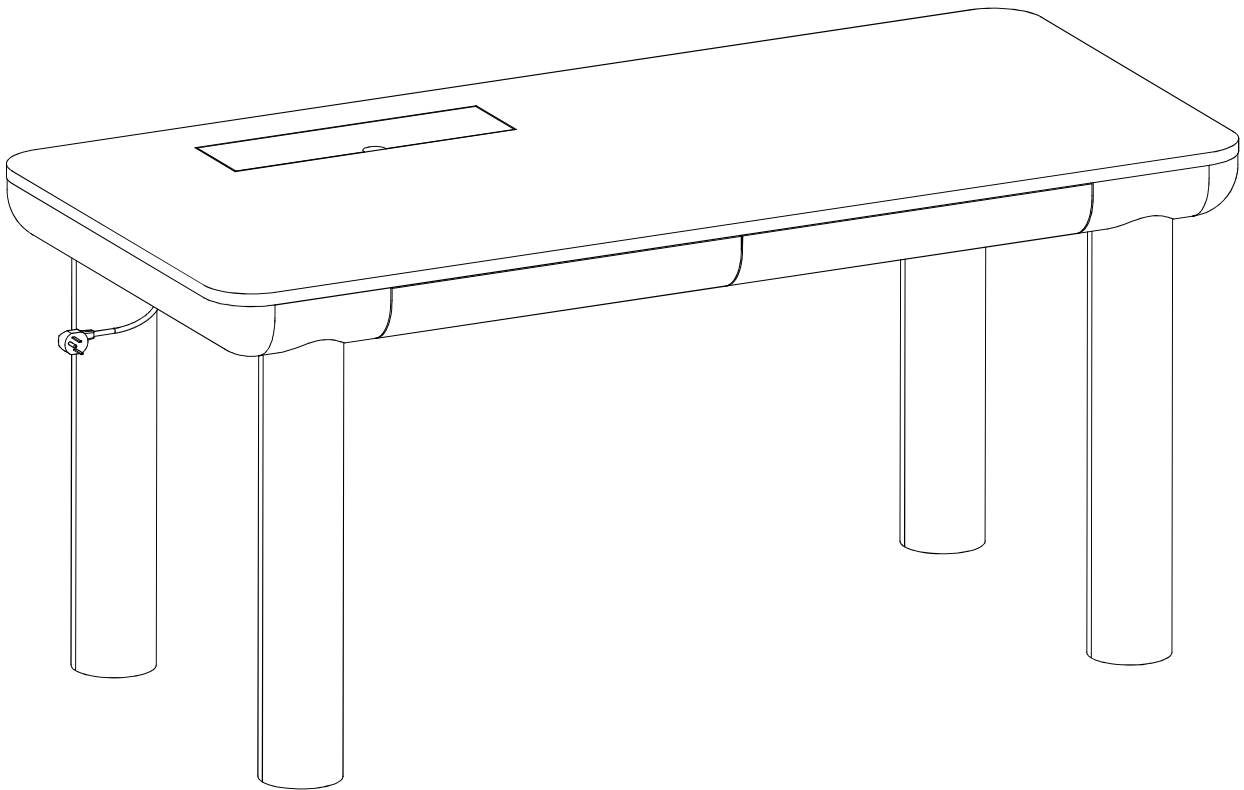


ASSEMBLY INSTRUCTION FOR TAYLOR STANDING DESK

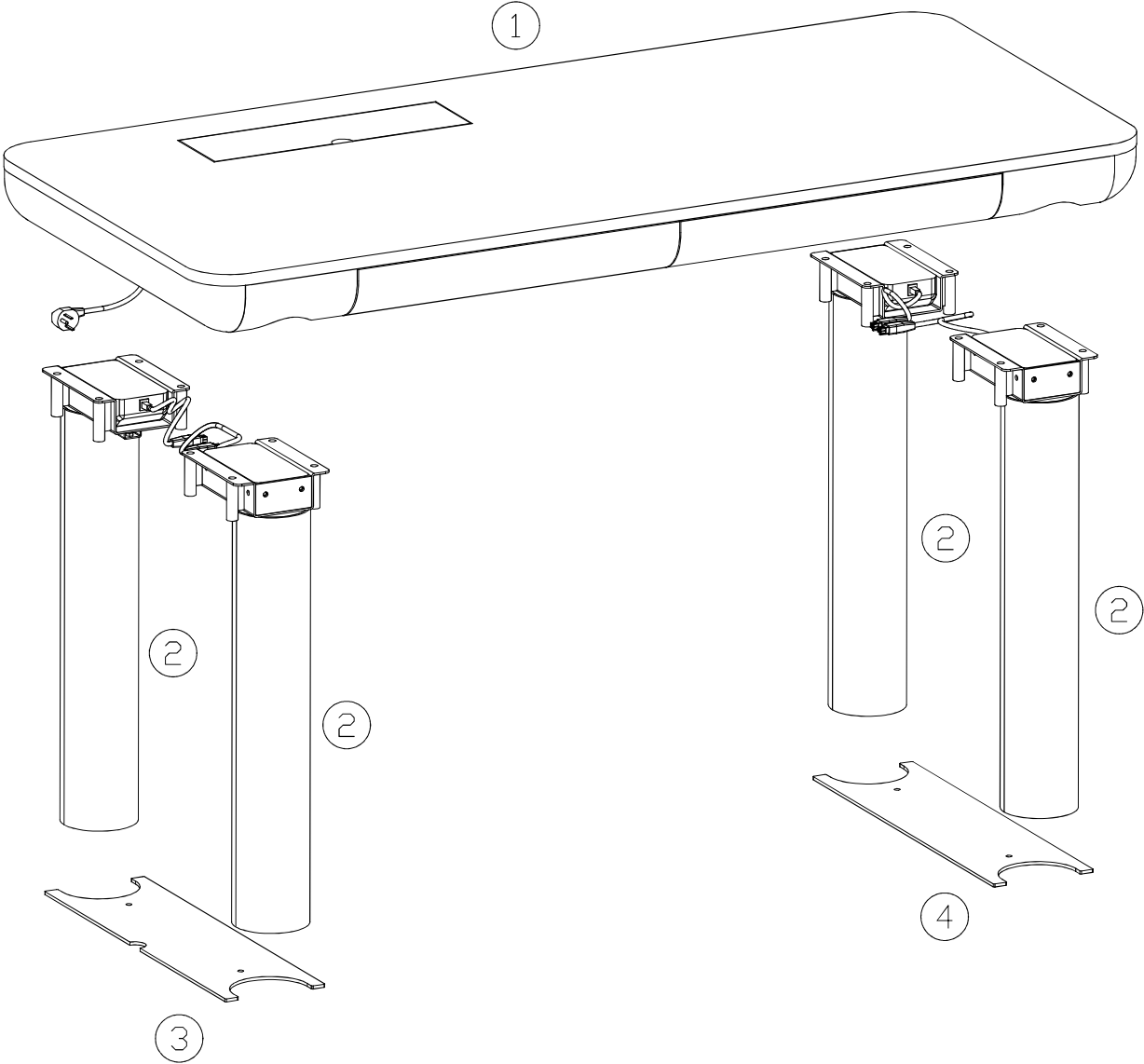
HARDWARE LIST

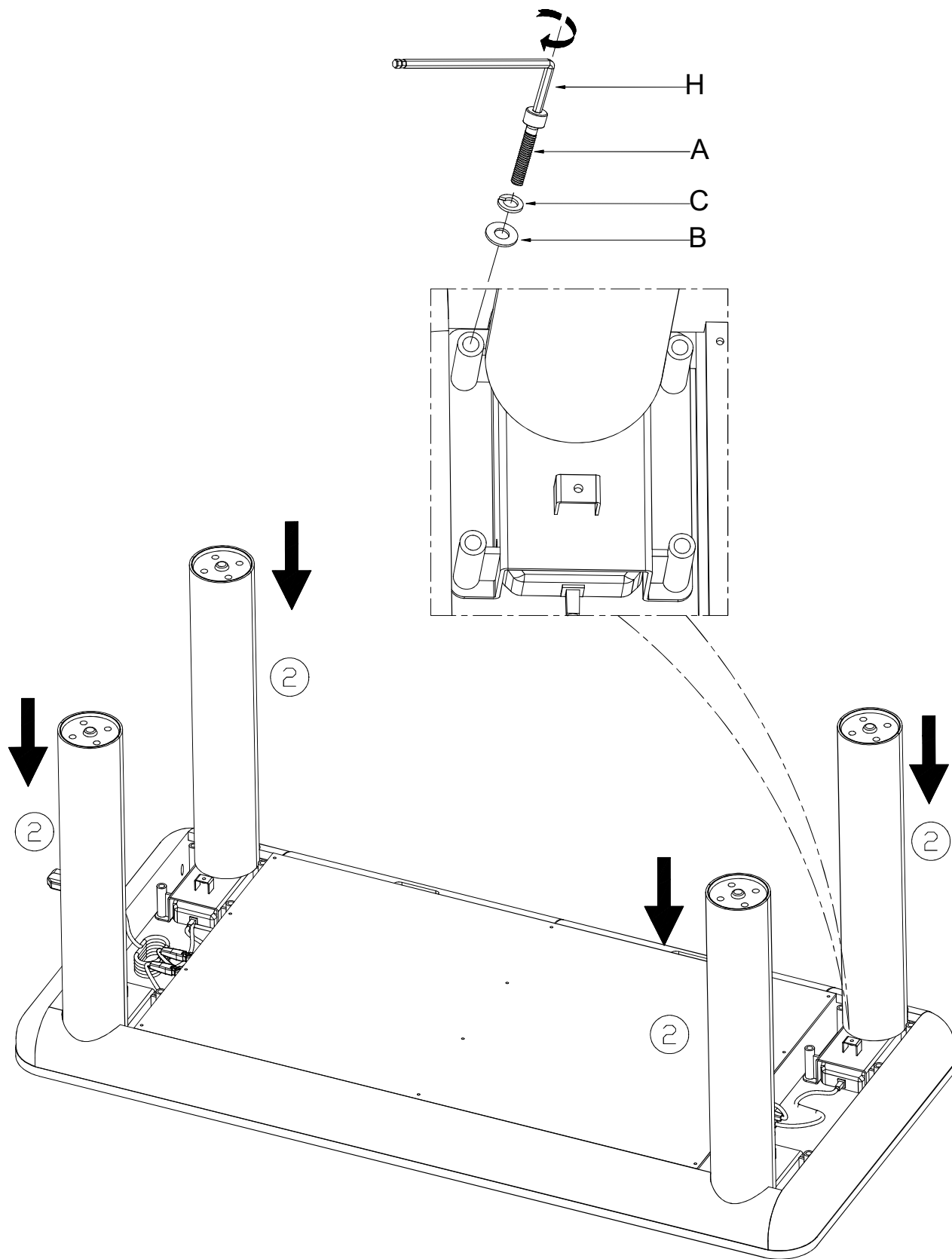
A		Bolt	M8 x 90 mm	16
B		Washer	8 x 19 mm	16
C		Lock Washer	8 mm	16
D		Bolt	M6 x 25 mm	4
E		Washer	6 x 13 mm	4
F		Lock Washer	6 mm	4
J		Allen Wrench	4 mm	1
H		Allen Wrench	6 mm	1

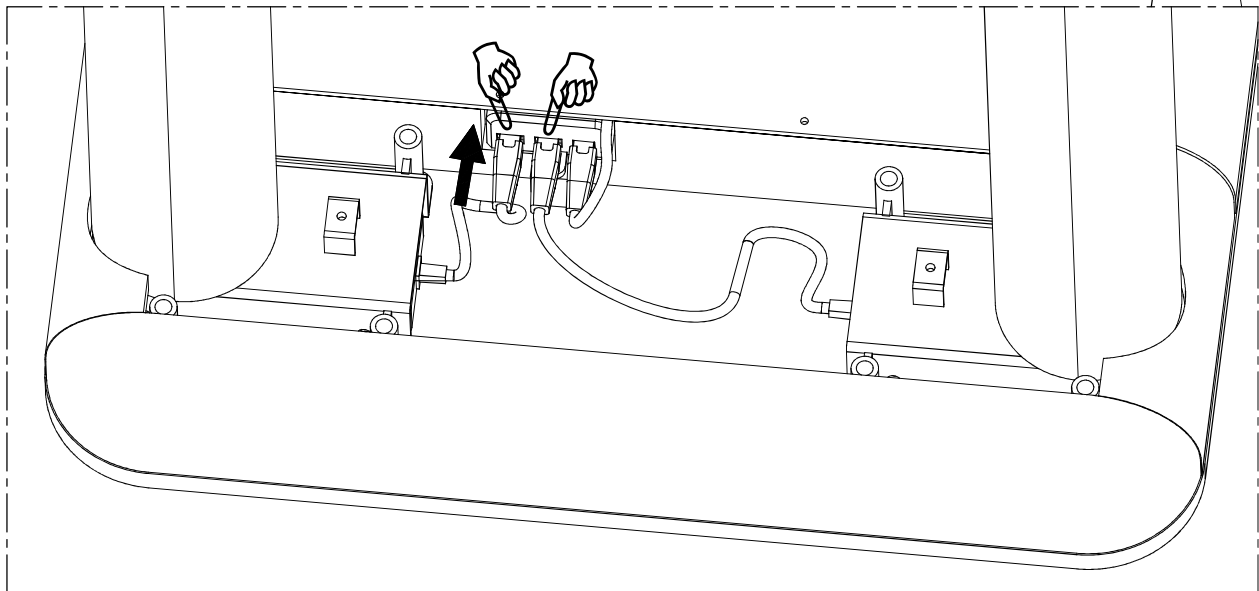
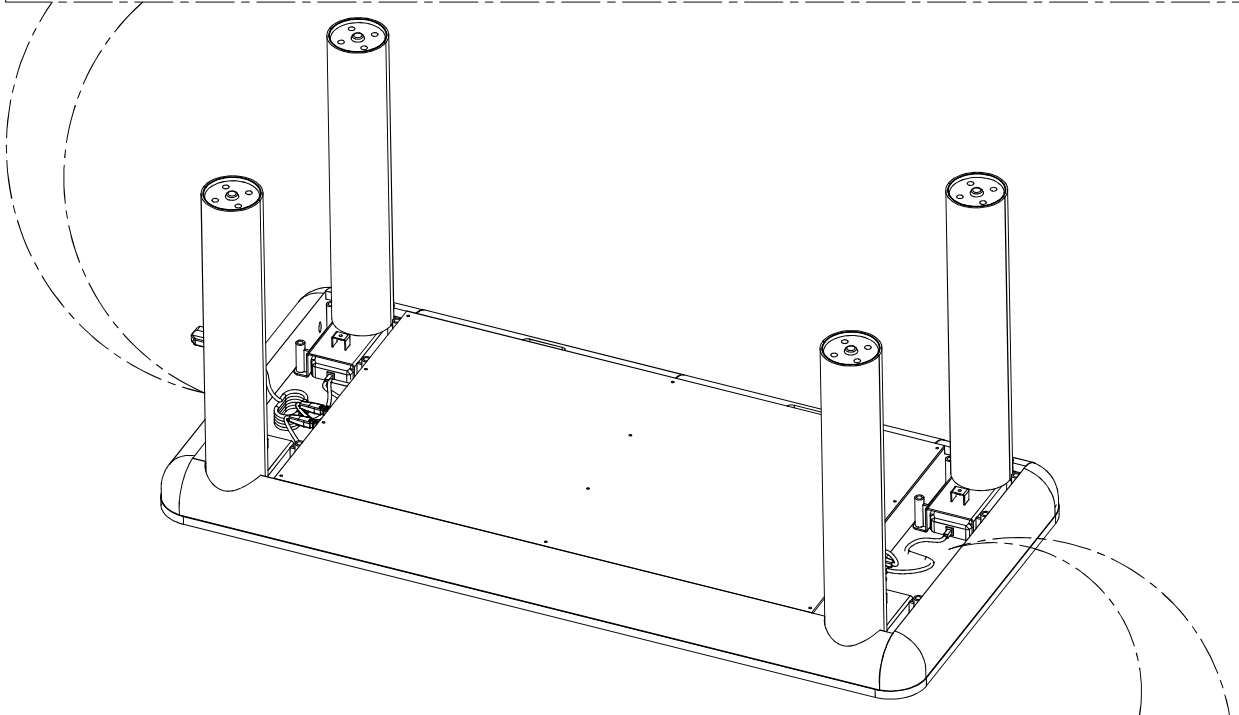
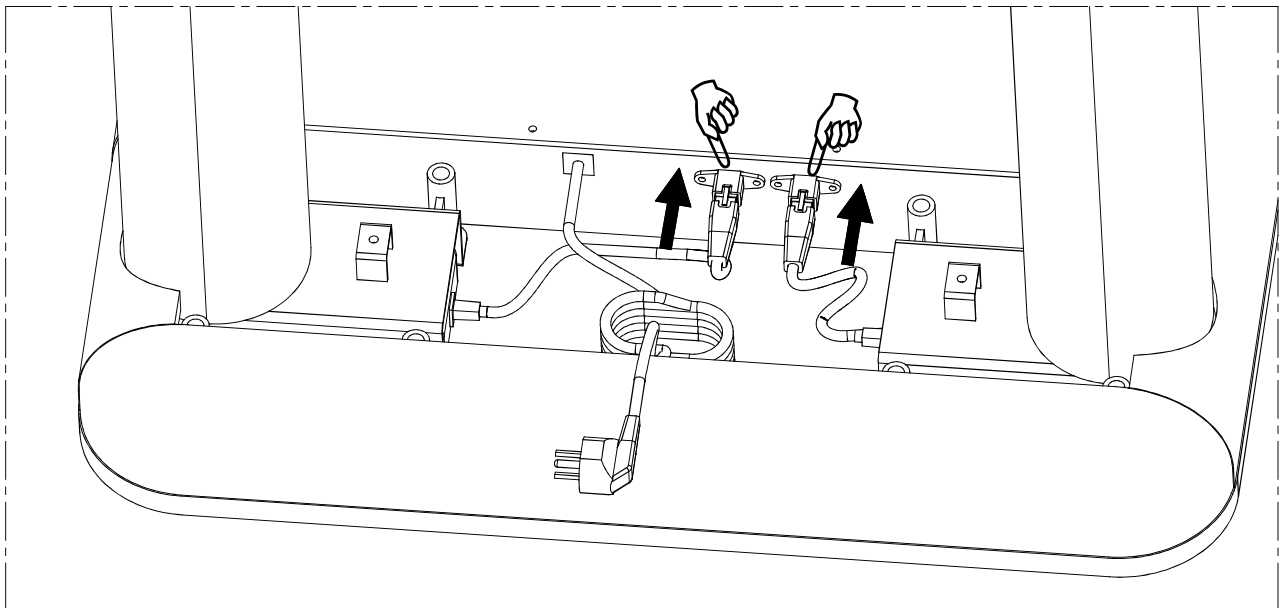


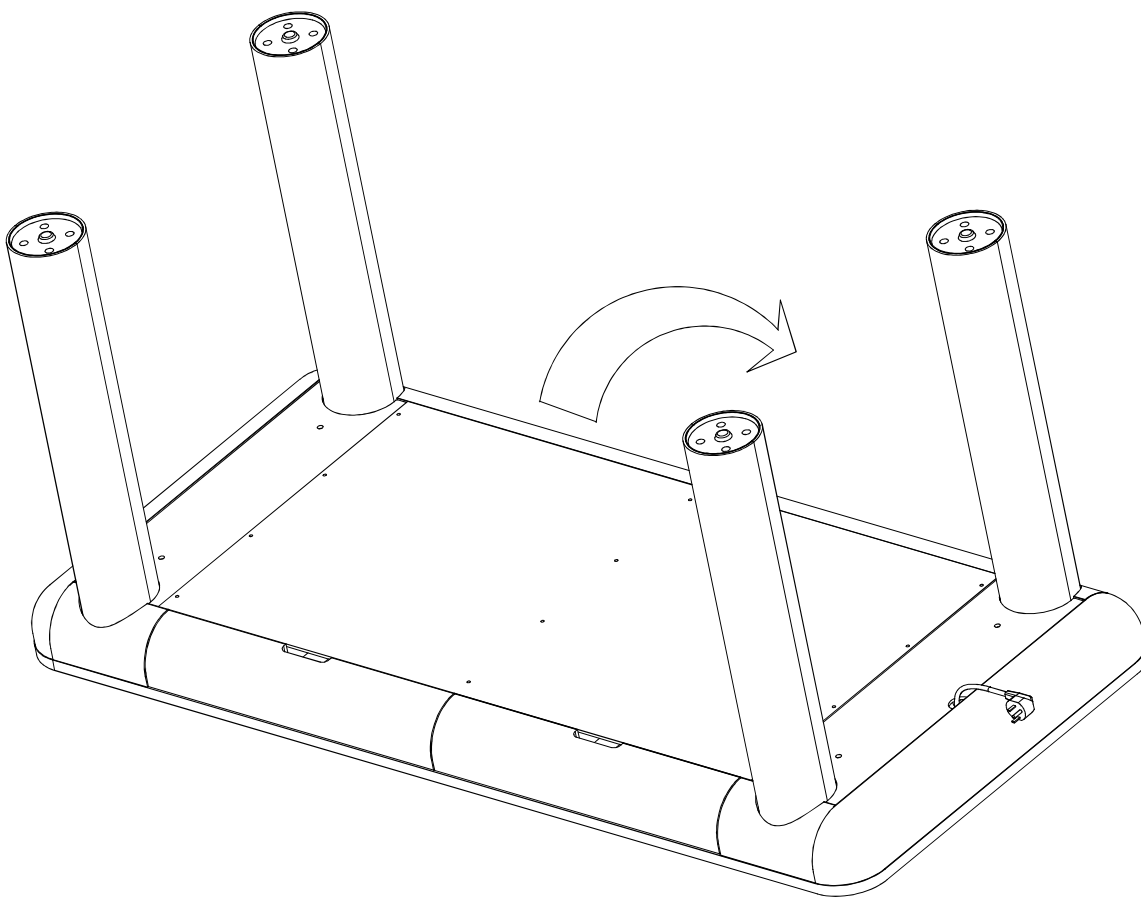
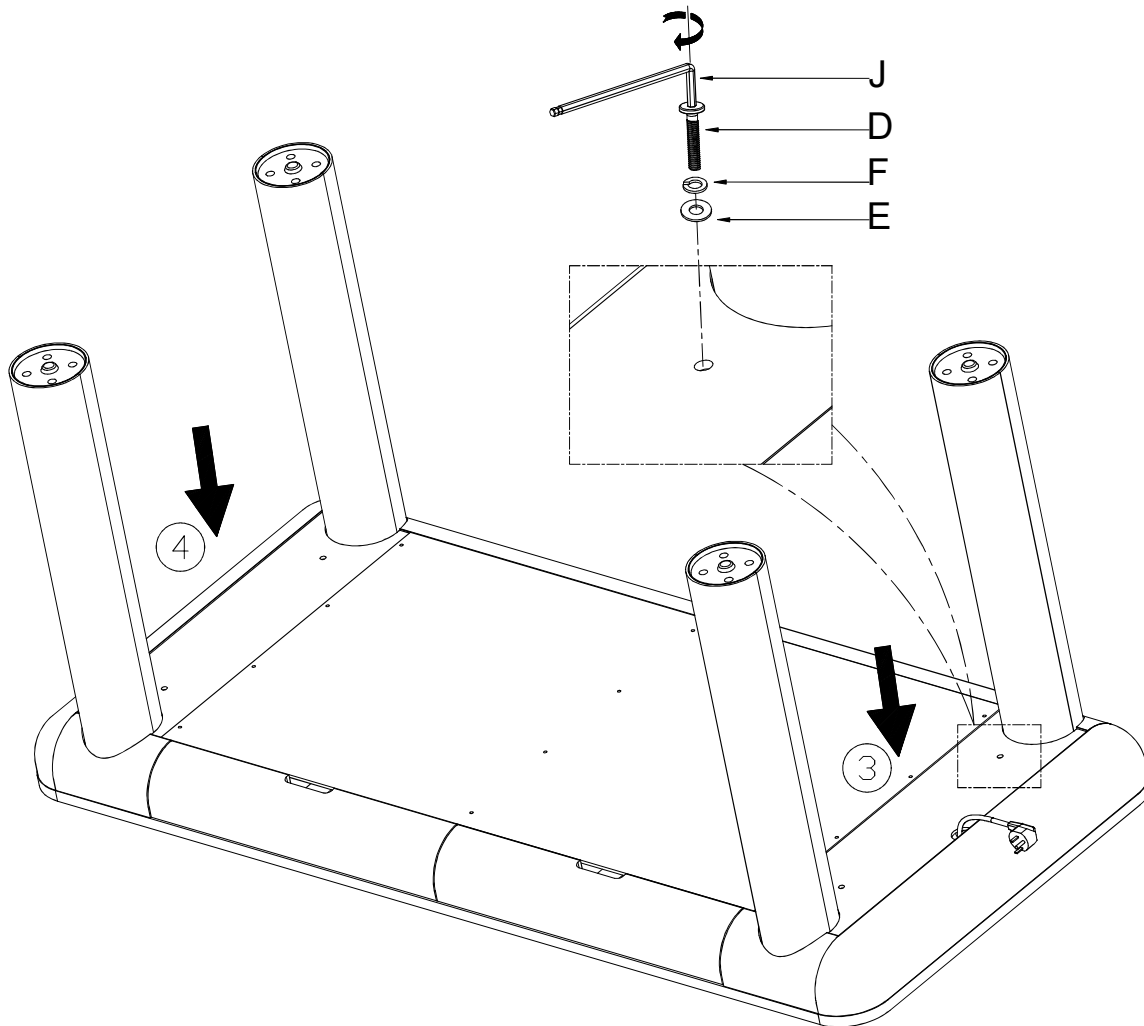
X2

COMPONENTS









Adjusting Floor Levelers

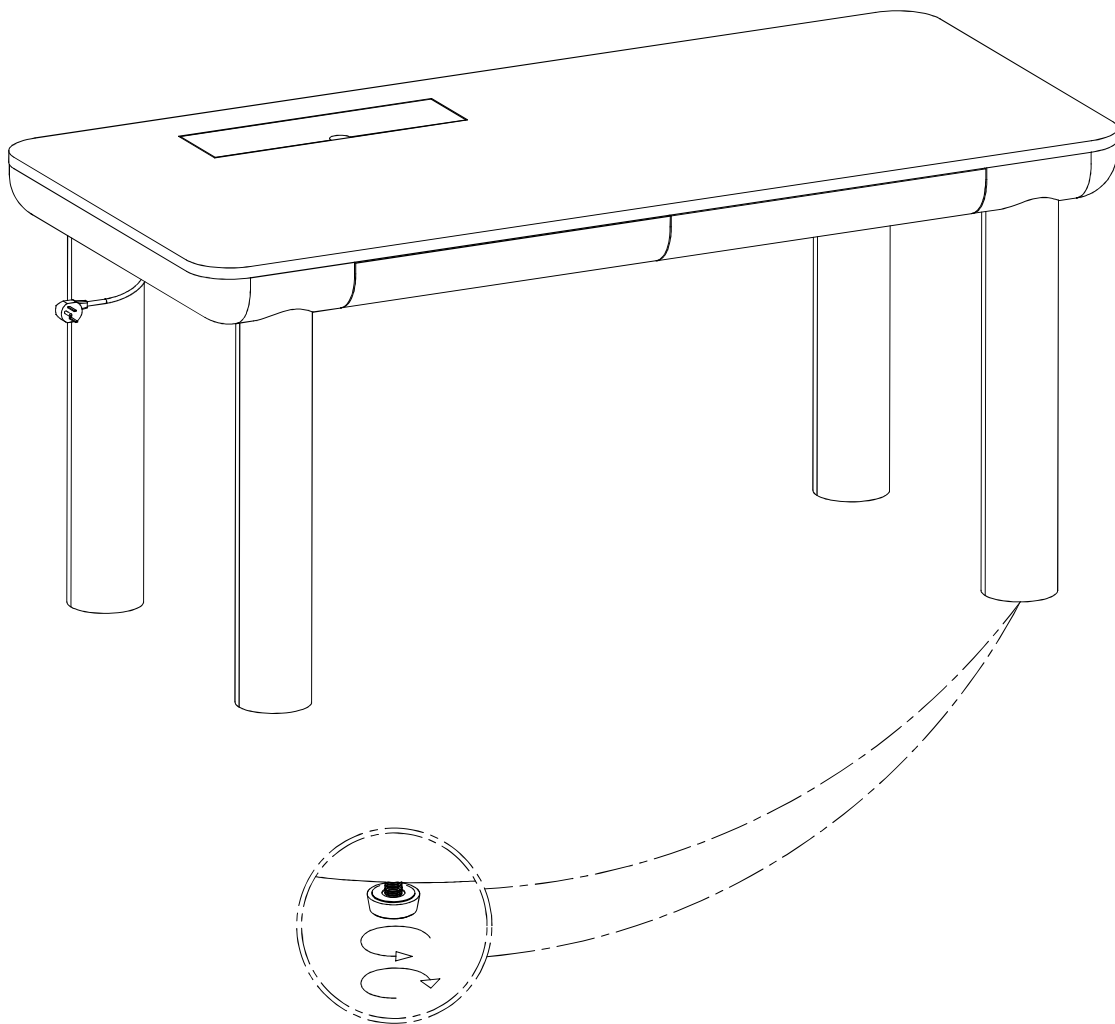
Your furniture has been expertly crafted and pre-adjusted by professionals. However, slight shifts can occur during transportation. If you notice that the doors are not perfectly aligned or the furniture wobbles, a quick adjustment can help ensure stability and a seamless look.

Adjust the Floor Levelers

Check for Stability - Place the furniture in its final position on a level surface. If it wobbles or doesn't sit evenly, the floor levelers need adjusting.

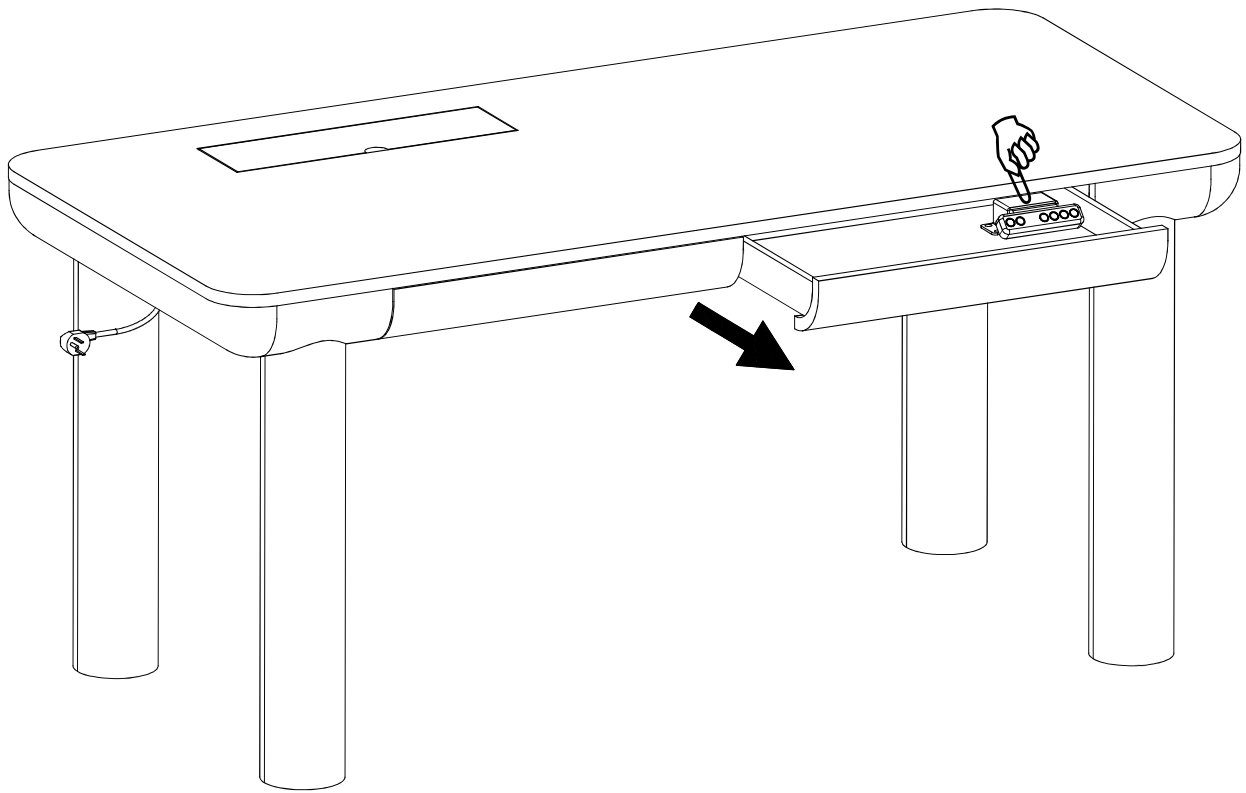
Locate the Levelers - These are small adjustable feet found at the bottom corners of your furniture.

Adjust as Needed - Using your hand or a wrench, turn the levelers clockwise to raise or counterclockwise to lower the furniture. Make small adjustments and check stability after each turn.

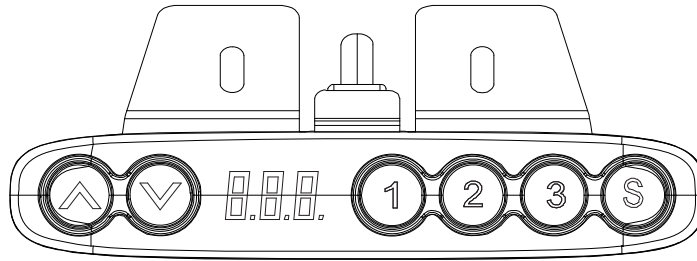


If you need further adjustments, repeat the process in small increments.

MANUAL USER



Instruction



• Manual reset

1.   • Keep pressing "down" key till display shows "E-1" and "rES" alternately and release the key.
2.  • Keep pressing "down" key again, the desktop will move slowly down and return back till the display shows "60"/"70".
3. • Release the key , the height-adjustable desk can be used normally.

 It is necessary to be reset manually after the initial installation and power off.

 Note: The Anti-Collision function is not enabled during all resets. Please note that there is a potential risk of pinching in this case, and be sure no obstacles in the desk's path.

• Up and Down

1.  • Keep pressing "up" key till the required height is reached.
2.  • Keep pressing "down" key till the required height is reached.

• Saving position

1.   • Adjust the desktop to the height you want to save.
2.  • Keep pressing "S" key till the display will show "S - -".
3.  • Press "1" key, the display will show "S-1" and the current height alternately.
4.  • Press "S" key, the first memory position is set successfully. Similar procedure for "2" key and "3" key memory positions.

 By using memory function, the desktop can easily be programmed to preferred height positions.

Instruction

• High and low limitation positions

i Do not enable this function unless you are really need in some situation.

1. **S** • Keep pressing key "S" till the display shows "S - -"
2. **▲ HLP** • Press "up" key till the display flash as "HLP".
3. **1 H-P** • Press "1" key, the display shows "H-P" and current height alternately.
4. **▲ ▼** • Keep pressing "up" or "down" key till the required high limit position is reached.
5. **S** • Press "S" key, the desktop height will be showed and the high limit position has been set.
6. **2 L-P** • Repeat step 1 and step 2 , then press "2" key, the display will show "L-P" and current height alternately, keep pressing "down" key till the low limit position is reached, press "S" key, the low limit position has been set.

i Note: By this function would be used to limit the movement area of desktop, when the container is underneath or any shelf above the desktop. Once it is set, the new high or low limitation position will be stored.

• Change the displayed Unit(cm/inch)

1. **S** • Keep pressing key "S" till the display shows "S - -".
2. **▲ Unt** • Press "up" key, the display will show "Unt".
3. **1** • Press "1" key, the display will show "Unt" and the current height alternately, and the unit of height is "cm".
4. **S** • Press "S" key to save the unit as "cm".
5. **2 S** • Repeat step 1 and step 2 , then press "2" key, the display shows "Unt" and the current height alternately, and the unit of height is "inch", press "S" key to save the unit as "inch".

• Amend the desktop height displayed

i Before operating this function, execute the **Manual reset** procedure.

1. **S** • Keep pressing key "S" till the display show "A - -" .
2. **▲** • Press "up" key till the display shows "End" and current height alternately. (for metric, please note that the unit is "mm" during this procedure)
3. **1 2 3** • Changing the height by pressing "1" key to adjust the first numbers, "2" key to adjust the second number, and "3" key to adjust the third number.
4. **S** • Press "S" the height has been changed to defined digit.

i Note: The function enables you to change the height shows on the display based on the actual measurement.

Instruction

• Anti-Collision function

1.  • Once the desktop encounters any obstacle in its path, the screen displays "E-2".
 - The desktop will move a defined distance in opposite direction, and it would be used normally after removing the obstacle.

• Plug detection

 The function can detect whether the motors are collected normally.

1.   • Once the display shows "E-3" and "rES", it reminds you check whether any motors fail connected with control unit. Please connect the main cable again, wait at least 5 seconds.
3.  • Follow "Manual Reset" procedure.

• Reset to factory setting

 With this function, you can make the control unit to factory setting.

1.  • Keep pressing "S" key till the display shows "FAC".
2.  • Press "S" key, and the control unit restore to factory setting (including memory position, high and low limitation positions, etc).

Collision protection function

- 1) Hold down the button "S" until it flashes "A --";
- 2) Press the "1" key again to display the blinking "A0X", "0X" is the Angle level, the larger the value, the larger the change Angle can trigger the resistance rebound protection, the smaller the number, the more sensitive, the smaller the change Angle can trigger the resistance rebound protection;

Code meaning and Trouble

【Code meaning】

Code	Information	Operating
rES/E-1	Manual resetting	Refer to the progress of manual reset
ovr	Overloading	Remove the load on desktop till it less than 1000N / 225LBS / 102KG for further operation
E-2	Anti-Collision function	It can be used normally after removing the obstacle
dut	Operated continuously without suitable rest	Make the desk rest around 18minutes for further operation

【Troubleshooting】

Code	Operating
E-4 / The height between two legs exceed 1inch	Stop the operation and reset, refer to Manual reset
E-3	Check the cables and ensure they are well connected, and the height-adjustable desk can be used normally after manual reset

Technical Data

【Technical Data】

Item	Data
Input voltage	100~240VAC
Output voltage	29VDC
Max loading	1200N
Height range (without desktop)	27.5 ~ 47.2inch/23.6~49.2inch
Duty cycle	2 min on/ 18 min off