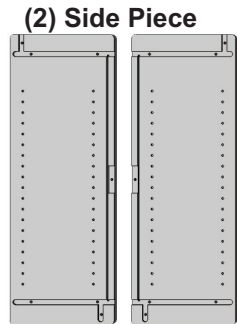
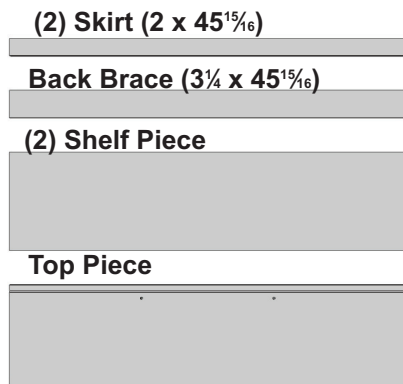


Parts:



(2) Side Piece



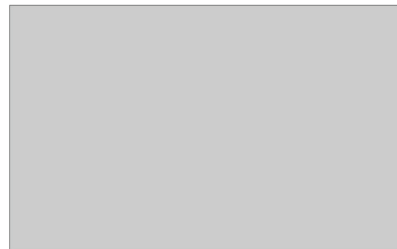
(2) Skirt (2 x 45¹⁵/₁₆)

Back Brace (3¹/₄ x 45¹⁵/₁₆)

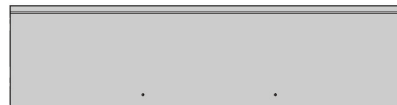
(2) Shelf Piece

Top Piece

Back Piece



Bottom Piece



Notice - KEEP BACK GROOVES ALIGNED - Do Not Drill!

Tools needed for assembly

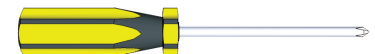
(18) Hex Screws



Allen Wrench



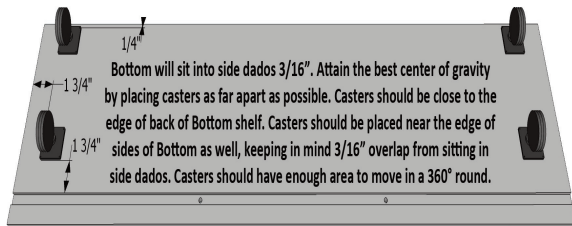
Phillips Head Screwdriver
(Not Included)



Set of (4) Casters
with hardware

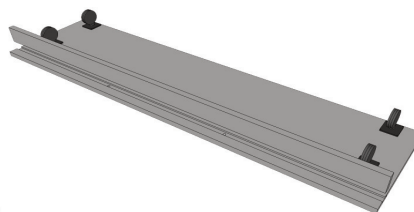


(8) Shelf Pins

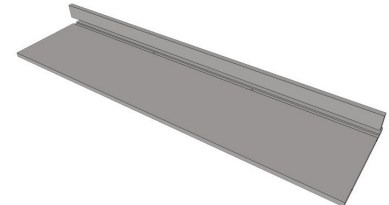


Bottom will sit into side dados 3/16". Attain the best center of gravity by placing casters as far apart as possible. Casters should be close to the edge of back of Bottom shelf. Casters should be placed near the edge of sides of Bottom as well, keeping in mind 3/16" overlap from sitting in side dados. Casters should have enough area to move in a 360° round.

Step 1: Using phillips head screwdriver (not included) and hardware provided, attach casters to **bottom piece** as shown.

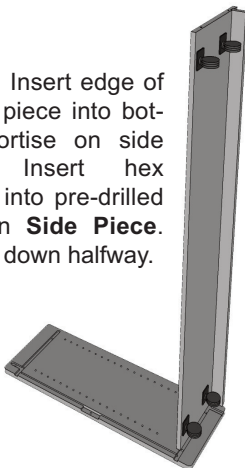


Step 2: Align **Skirt** with pre-drilled holes on **Bottom Piece**. Insert hex screws into pre-drilled holes in **Bottom Piece**. Tighten down.

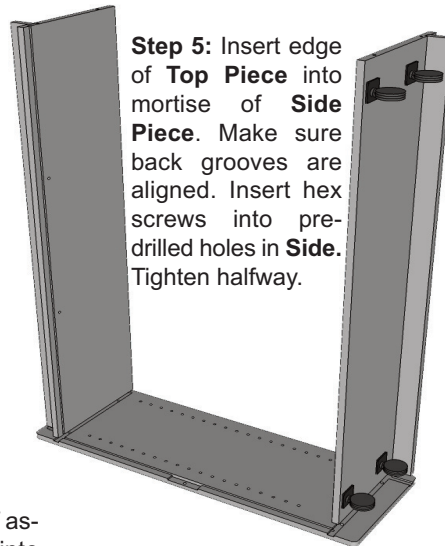


Step 3: Align **Skirt** with pre-drilled holes on **Top Piece**. Insert hex screws into pre-drilled holes in **Top Piece**. Tighten down.

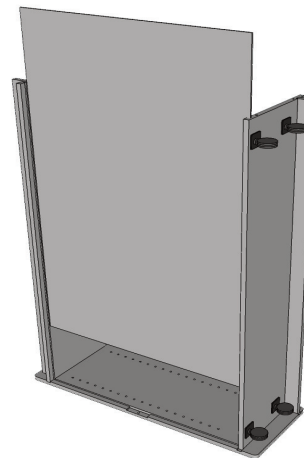
Step 4: Insert edge of bottom piece into bottom mortise on side piece. Insert hex screws into pre-drilled holes in **Side Piece**. Tighten down halfway.



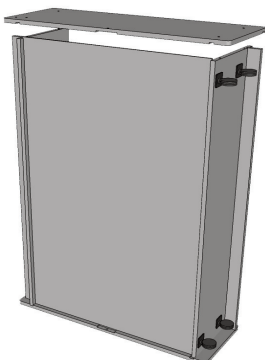
Step 5: Insert edge of **Top Piece** into mortise of **Side Piece**. Make sure back grooves are aligned. Insert hex screws into pre-drilled holes in **Side**. Tighten halfway.



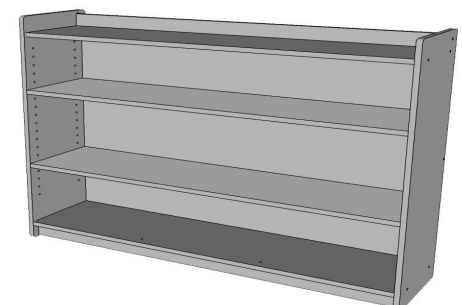
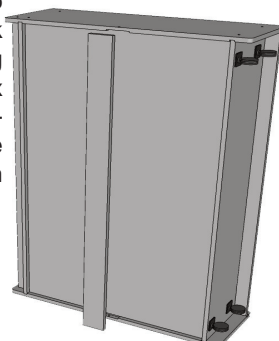
Step 6: Insert sides of **Back Piece** into back grooves of **Top** and **Bottom Pieces**. Slide down until edge rests firmly in back groove of **Side Piece**.



Step 7: Fit edges of assembled pieces into mortises and back grooves of remaining **Side Piece**. Insert hex screws into each of pre-drilled holes in **Side Piece**. Tighten down halfway.



Step 8: Insert edge of **Back Brace** into mortises of **Side Pieces**. Make sure back grooves are aligned. Insert hex screws into each of pre-drilled holes in **Side Piece**. Tighten down halfway.



Step 9: Tighten all screws snugly. **DO NOT OVERTIGHTEN.** Rotate unit so that it rests on **Bottom Piece** and edges of **Side Pieces**. Insert shelf pins at desired height and place shelves on shelf pins. **Assembly is now complete.**