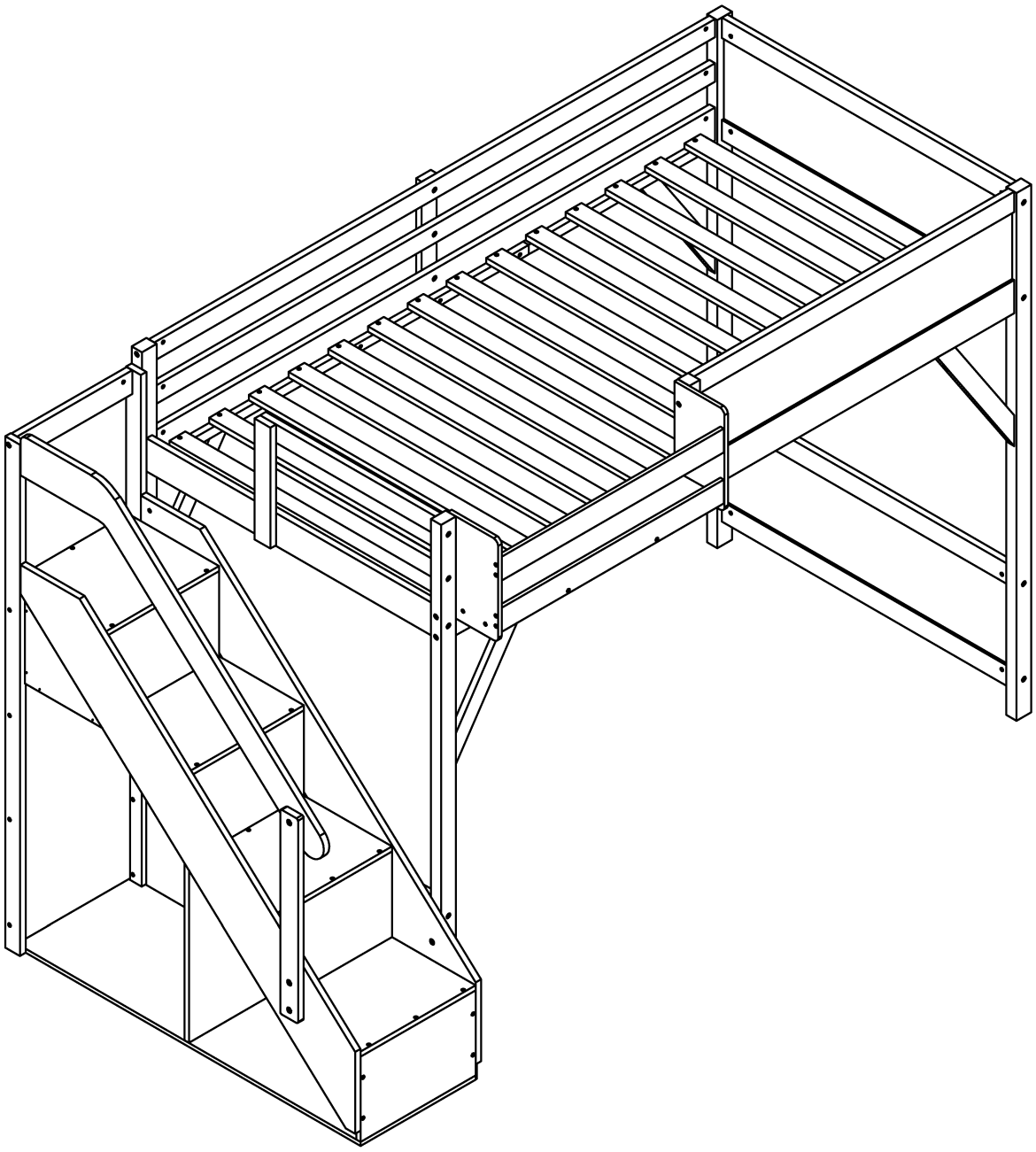
ASSEMBLY INSTRUCTION



SAFETY WARNINGS

1. This bed is designed for use only mattress(es) meeting the following specifications on the upper bunk:

Upper bed

Bed Type	**Length**	**Width**	**Thickness**
Twin Standard	**74"-75"**	**37 1/2" - 38"**	**6" max**

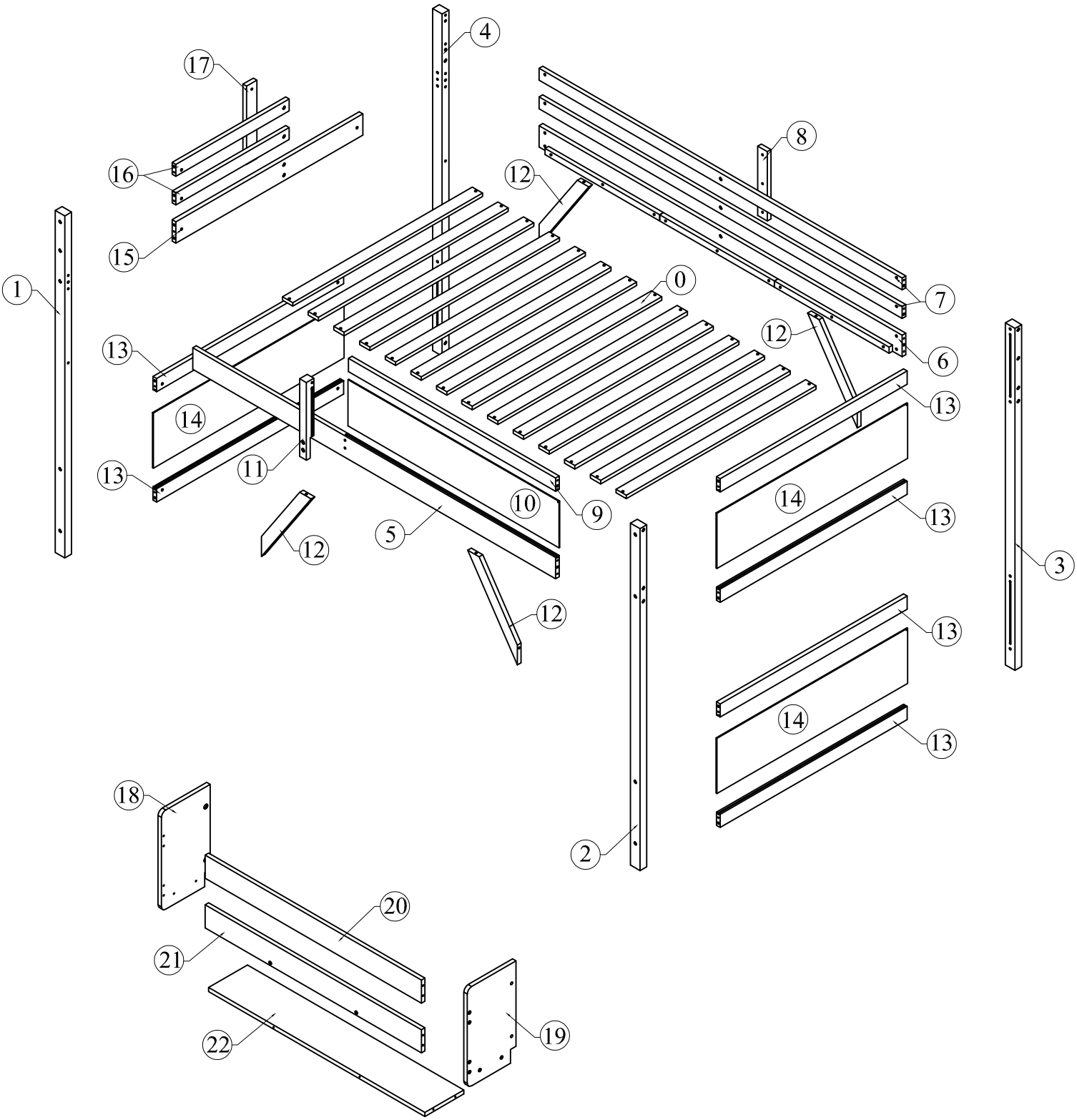
2. Replacement parts, including additional guardrails, maybe obtained from any of our dealers.
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed.
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of the mattress must be at least 5". (127 mm) below the upper edge of guardrails.
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
11. Use of a night light may provided added safety precaution for a child using the upper bunk.
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes.
15. Keep these instructions for future reference
16. Prohibit more than one person on upper bunk.
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet.
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

SAFETY WARNINGS

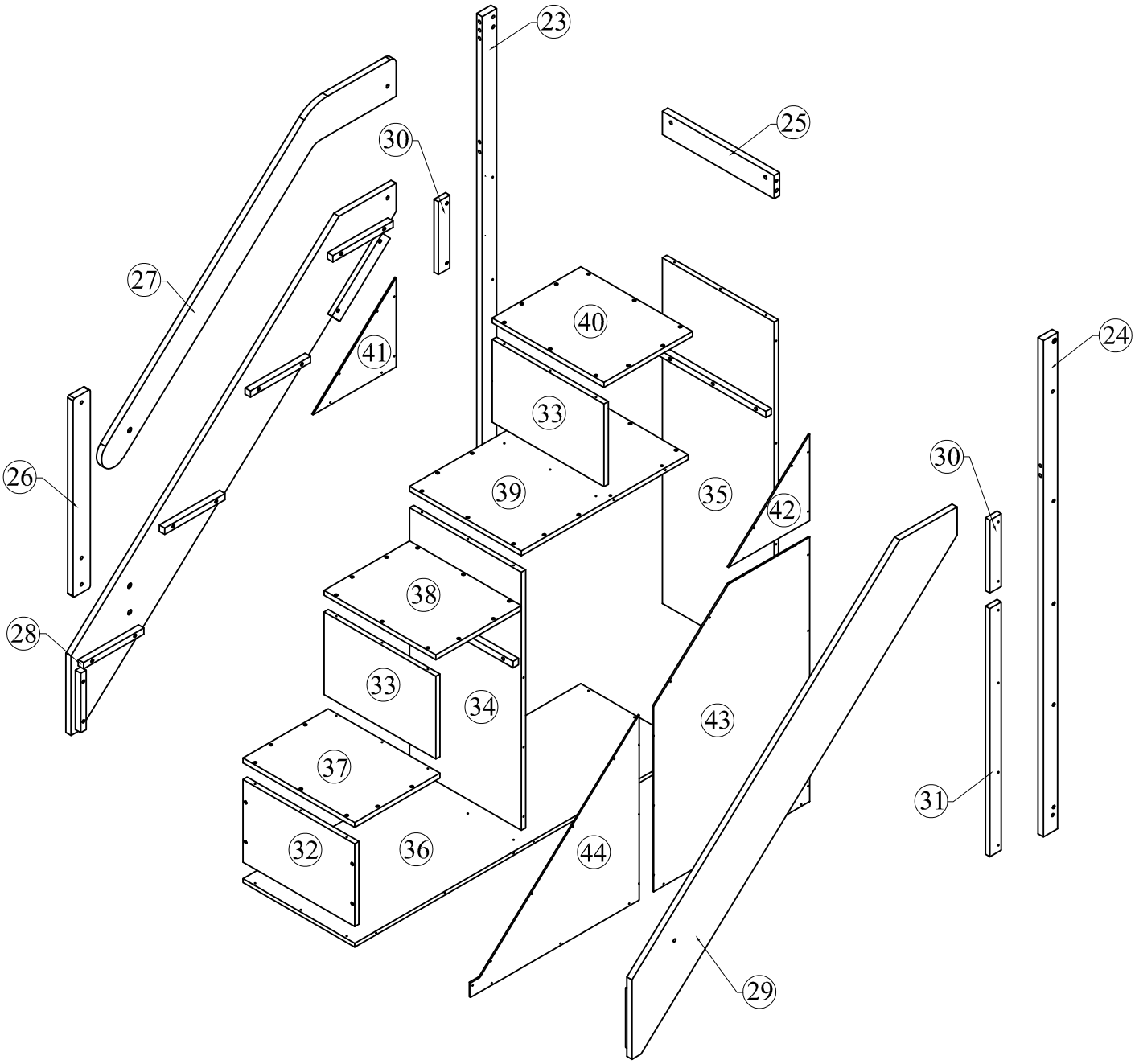
1.At the beginning :
Tighten all hardware.
Check metal parts for rust. If found, sand and repaint using a non-lead-based paint meeting the requirements of 16 CFR 1303.
Check all wood members for deterioration and splinters. Sand down splinters and replace deteriorating wood members.
Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

2. Twice a month
Tighten all hardware.
Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.
3. Owners shall be responsible for maintaining the legibility of the warning labels.
4. Disposal Instructions-
There shall be instructions advising the owner to disassemble and dispose of the playground equipment in such a way that no unreasonable hazards will exist at the time the playground equipment is discarded.
5. The instructions shall also include the information found in Section 4 of the United States Consumer Product Safety Commission's (USCPSC) Outdoor Home Playground Safety Handbook or specific surfacing guidelines for the product consistent with the USCPSC Handbook. A copy of this section may be found in Appendix X2.
6. Observing the following statements and warnings reduces the likelihood of serious or fatal injury.
7. Specifying the number and weight of occupants that may safely use the equipment singly or simultaneously,
8. Recommending on-site adult supervision for children of all ages,
9. Warning the owner to instruct children not to use the equipment in a manner other than intended,
10. Warning the owner to instruct children not to get off equipment while it is in motion,
11. Warning the owner not to allow children to wear inappropriate items, such as but not limited to, loose fitting clothing, hood and neck drawstrings, scarves, cord-connected items, capes and ponchos. These items can cause death by strangulation.
12. Warning the owner to instruct children not to climb when the equipment is wet.
13. Warning the owner to instruct children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard
14. Warning the owner to instruct children to remove their bike or other sports helmet before playing on the playground equipment.
15. Warning the owner to dress children with well-fitting and full foot enclosing footwear. Examples of inappropriate footwear are clogs, flip flops, and sandals.
16. Place the equipment on level ground, not less than 6 ft (1.8 m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires
17. Do not install home playground equipment over concrete, asphalt, packed earth, grass, carpet, or any other hard surface. A fall onto a hard surface can result in serious injury or death to the equipment user
18. To prevent serious injury, cautionary statements shall be included which warn that children must not use the equipment until properly installed.

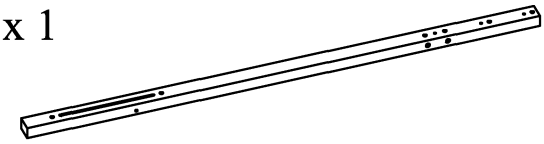
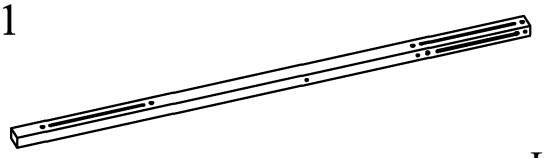
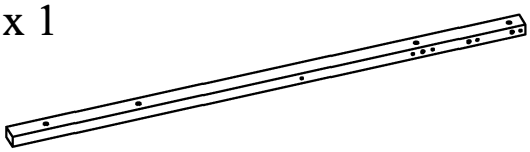
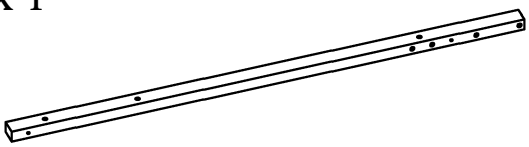
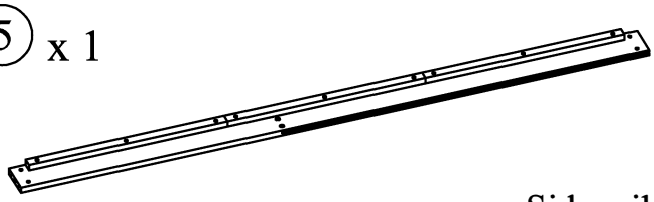
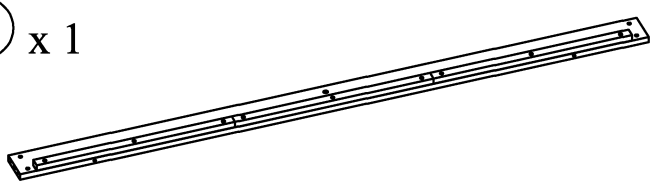
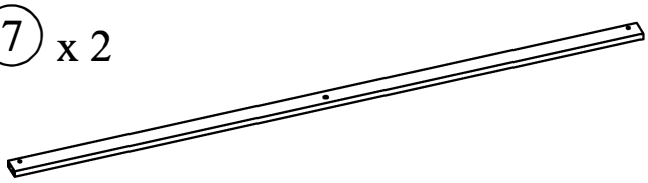
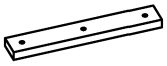
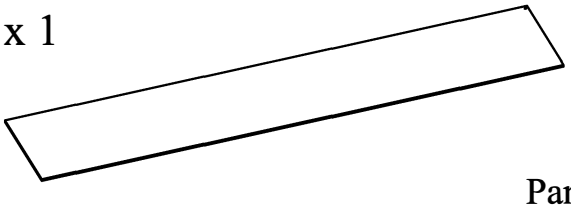
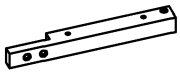
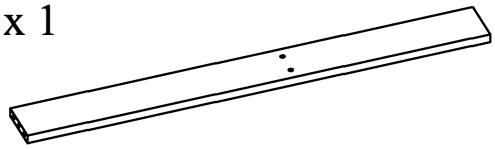
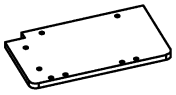
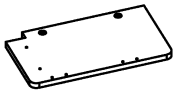
ASSEMBLY INSTRUCTION



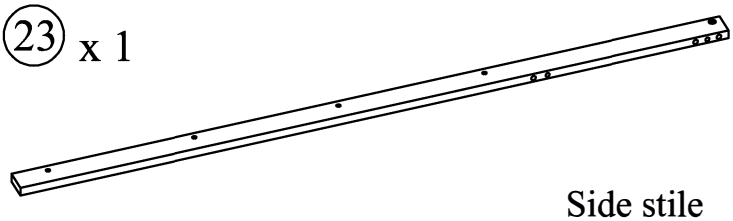
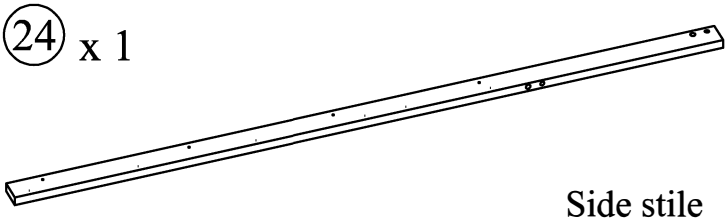
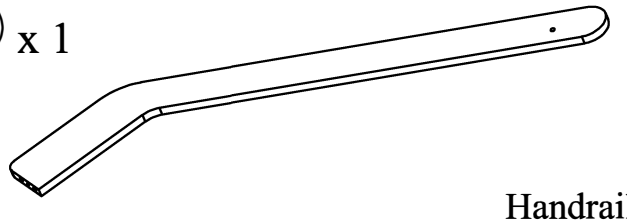
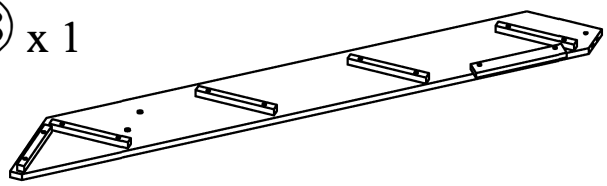
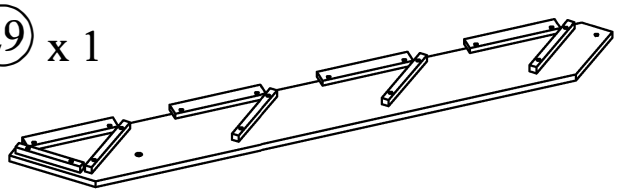
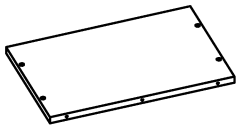
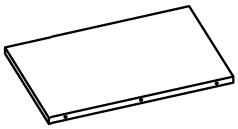
ASSEMBLY INSTRUCTION



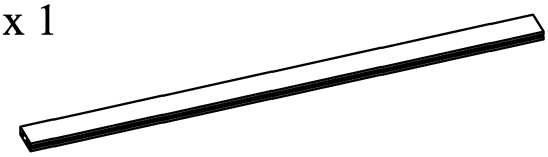
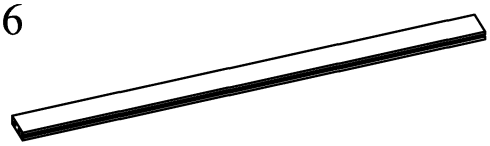
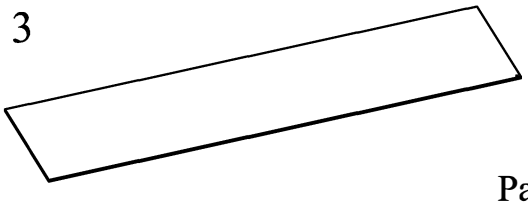
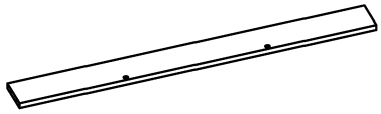
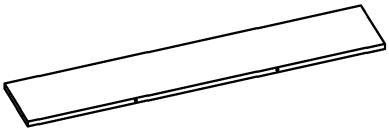
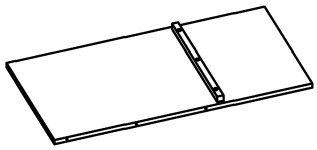
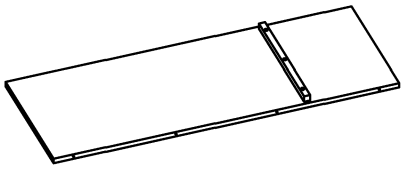
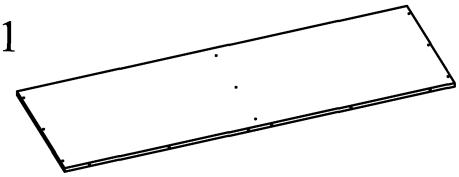
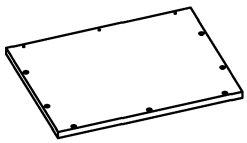
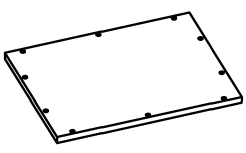
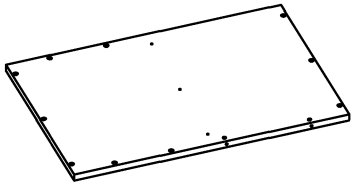
Part List & Hardware List (Box 1)

① x 1  Leg	② x 1  Leg
③ x 1  Leg	④ x 1  Leg
⑤ x 1  Side rail	⑥ x 1  Side rail
⑦ x 2  Guard rail	⑧ x 1  Vertical connector
⑩ x 1  Panel	⑪ x 1  Vertical guard rail
⑫ x 4  Brace	⑮ x 1  Crossbar
⑯ x 2  Crossbar	⑰ x 1  Vertical guard rail
⑱ x 1  Left side panel	⑲ x 1  Right side panel

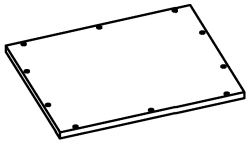
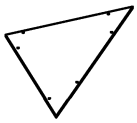
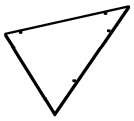
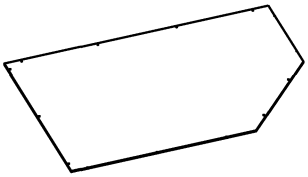
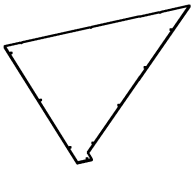
Part List & Hardware List (Box 1)

(23) x 1  Side stile	(24) x 1  Side stile
(26) x 1  Newel post	(27) x 1  Handrail
(28) x 1  Ladder side panel	(29) x 1  Ladder side panel
(32) x 1  Panel	(33) x 2  Panel

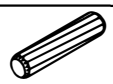
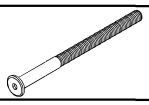
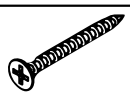
Part List (Box 2)

⓪ x 14  Slats	⑨ x 1  Crossbar
⑬ x 6  Crossbar	⑭ x 3  Panel
⑳ x 1  Crossbar	㉑ x 1  Crossbar
㉒ x 1  Bottom panel	㉕ x 1  Crossbar
㉚ x 2  Vertical support	㉛ x 1  Vertical support
㉞ x 1  Panel	㉟ x 1  Panel
㊱ x 1  Panel	㊲ x 1  Panel
㊳ x 1  Panel	㊴ x 1  Panel

Part List (Box 2)

(40) x 1  Panel	(41) x 1  Panel
(42) x 1  Panel	(43) x 1  Panel
(44) x 1  Panel	

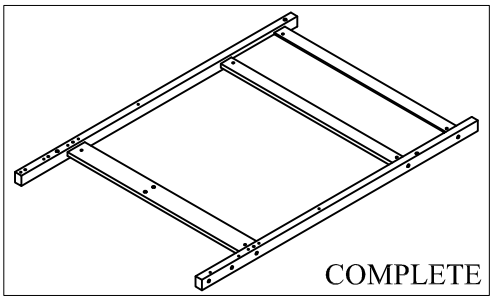
Hardware List (Box 1)

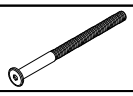
No.	OUTLOOK	DESC	QTY
A		Dowel Ø10*40mm	34
B		Bolts 1/4"*25mm	12
C		Bolts 1/4"*30mm	05
D		Bolts 1/4"*60mm	12
E		Bolts 1/4"*80mm	17
F		Bolts 1/4"*100mm	16
G		Cross dowel 1/4"*13mm	35
H		Hex bolts 1/4"*15mm	08
I		Round Head Screw #7*15mm	19
J		Round Head Screw #7*25mm	13
K		Screws #8*25mm	08
L		Screws #8*30mm	50
M		Screws #8*35mm	44
N		Screws #8*40mm	08
O		Allen key 60*22*4mm	02

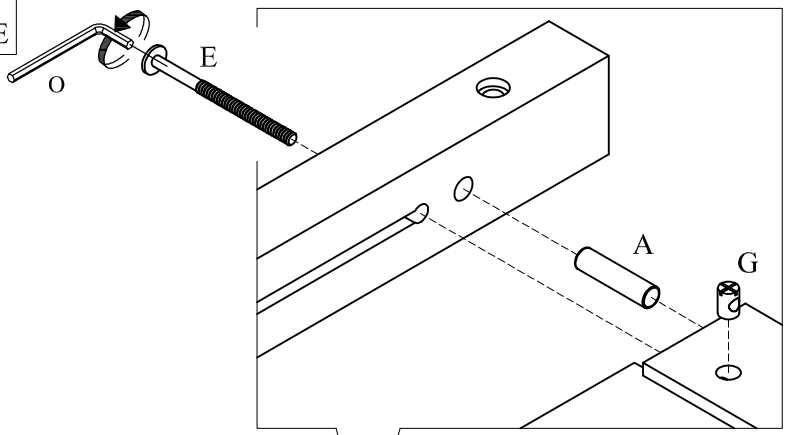
ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)

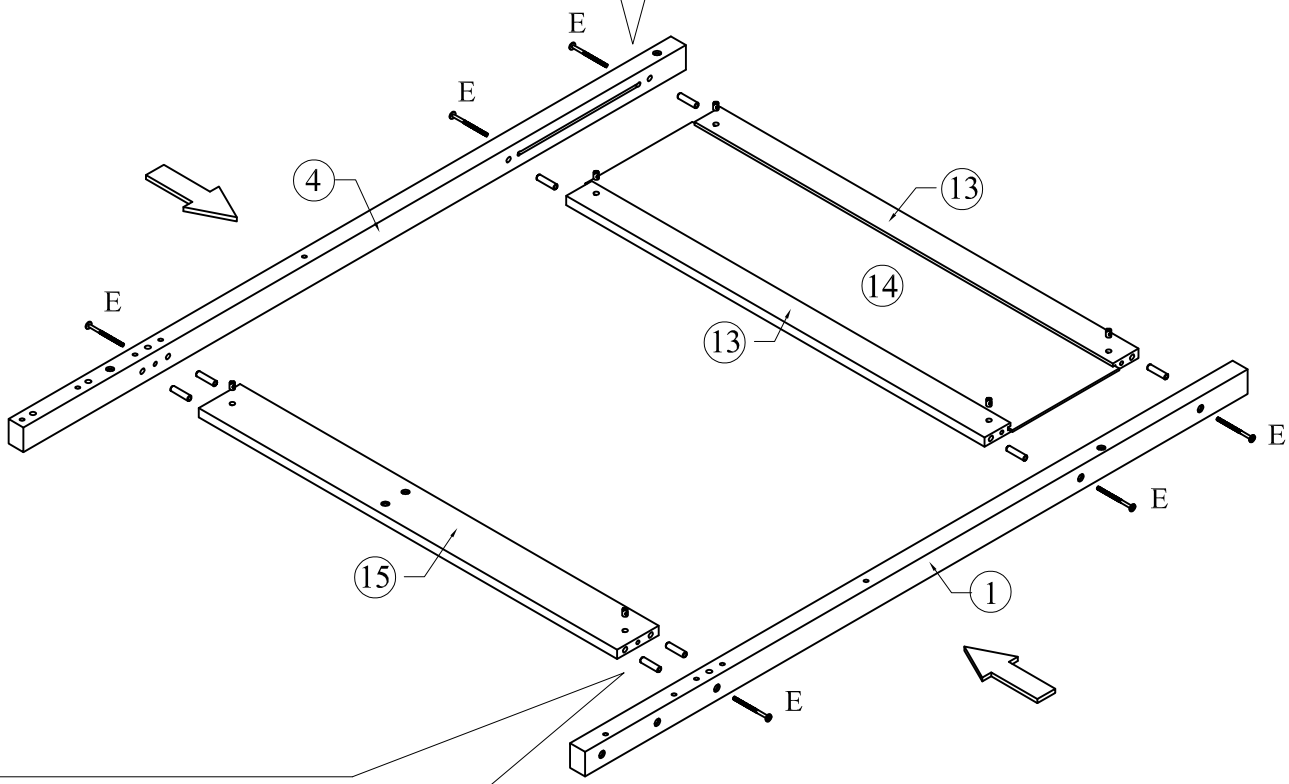


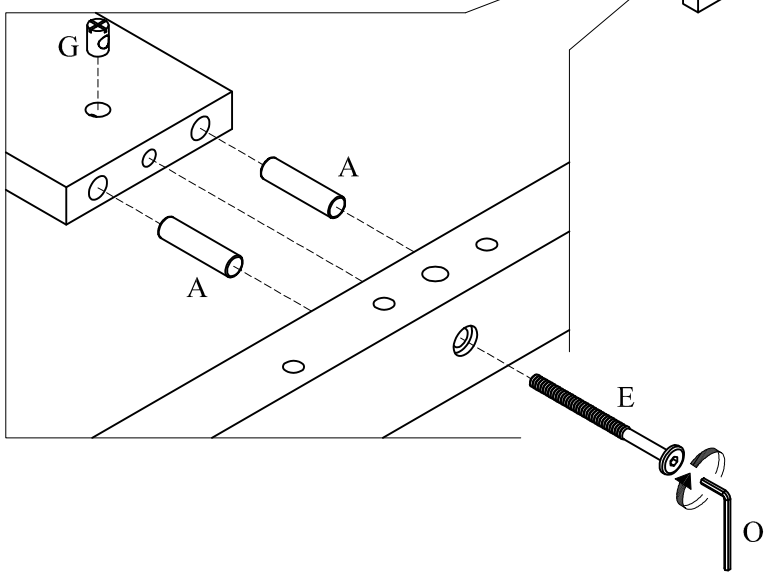
STEP 1



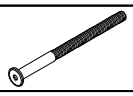
A		08
E		06
G		06

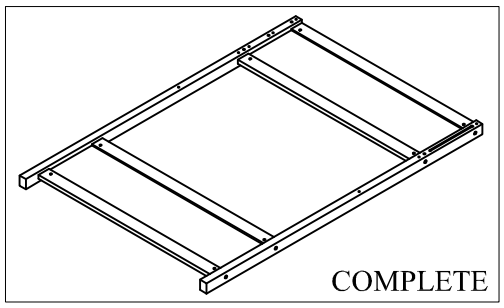


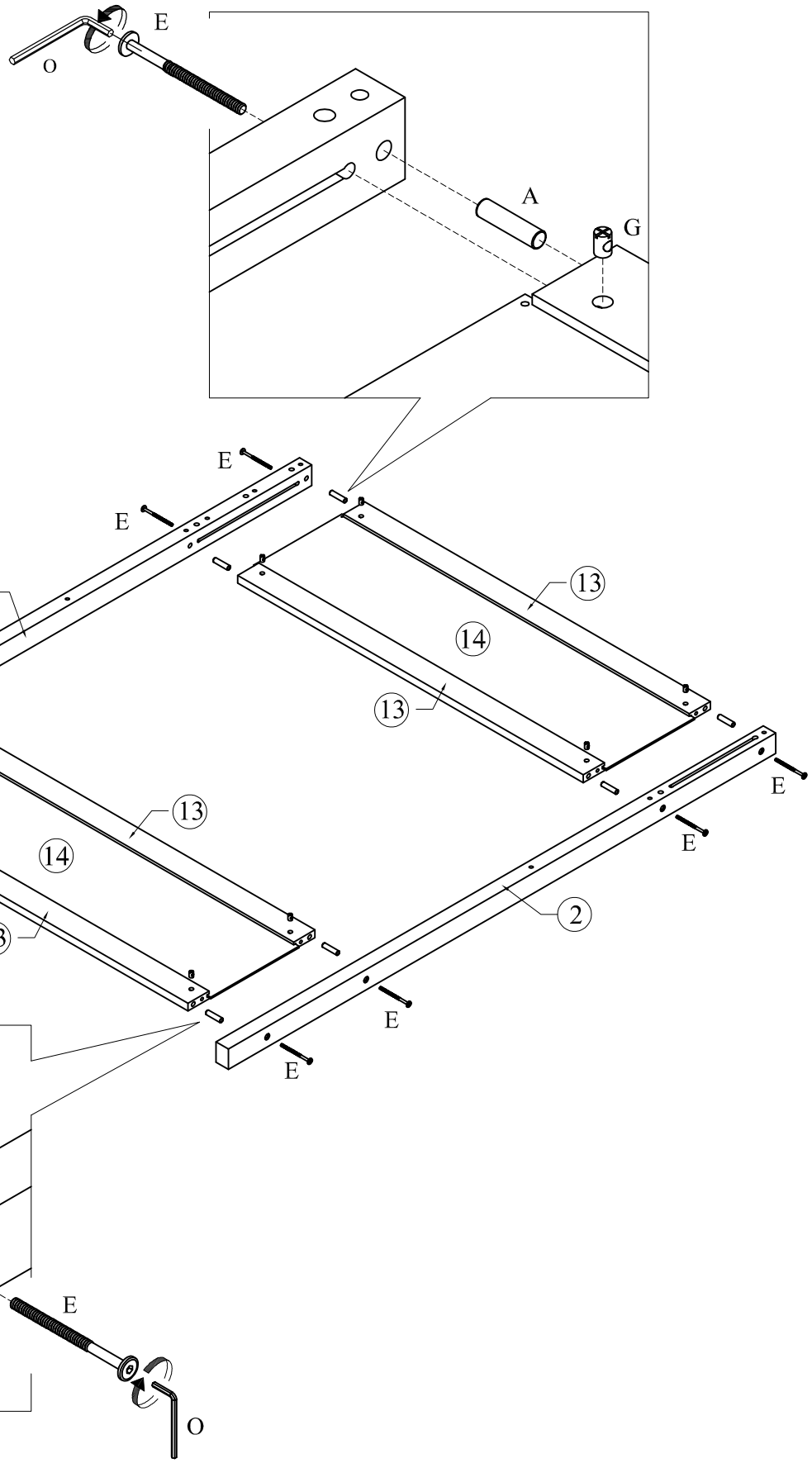




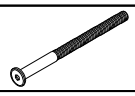
STEP 2

A		08
E		08
G		08

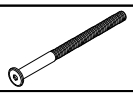
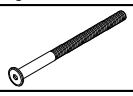


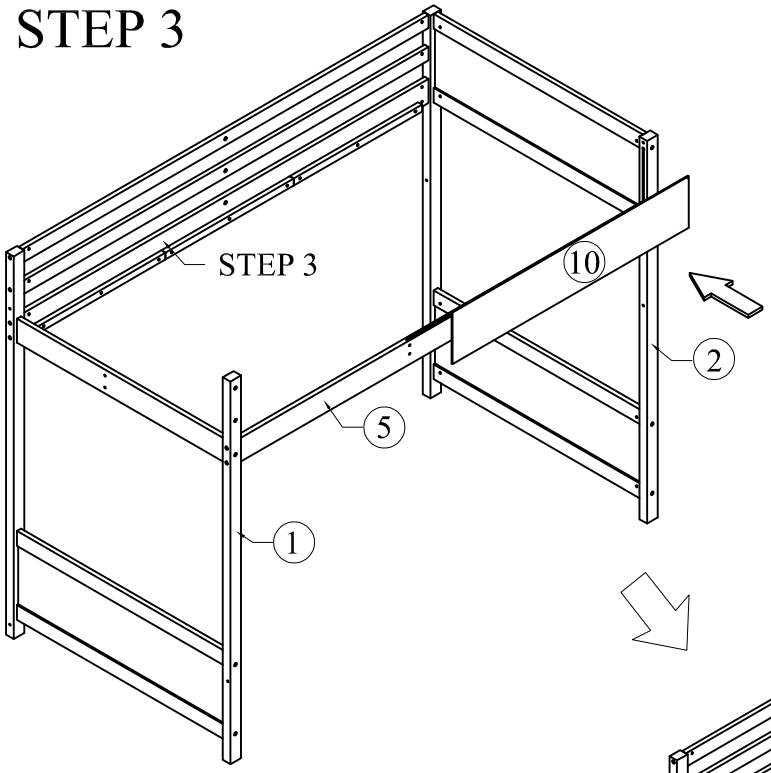


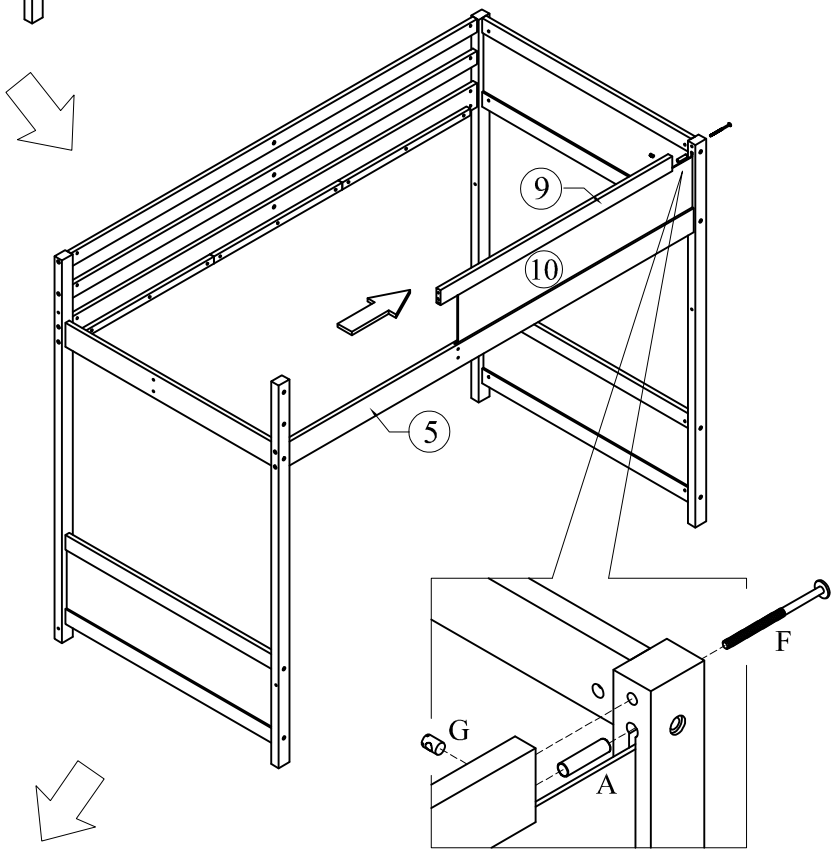
STEP 3

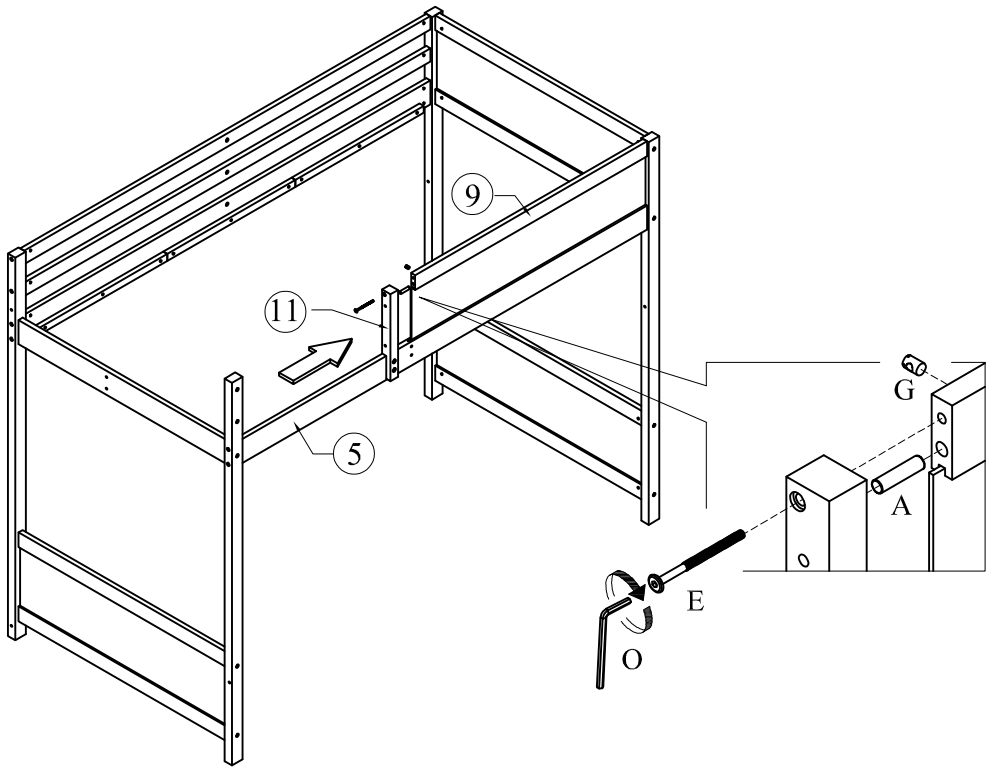
A		08
F		12
G		12

STEP 3

A		02
E		01
F		01
G		02

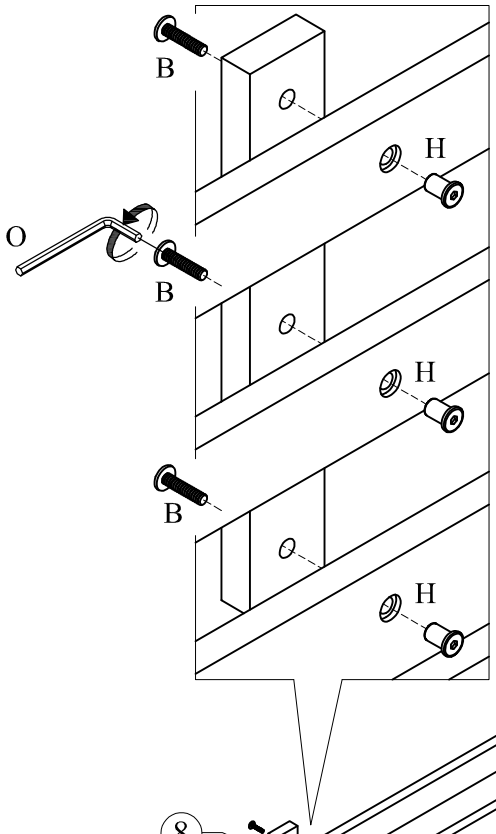


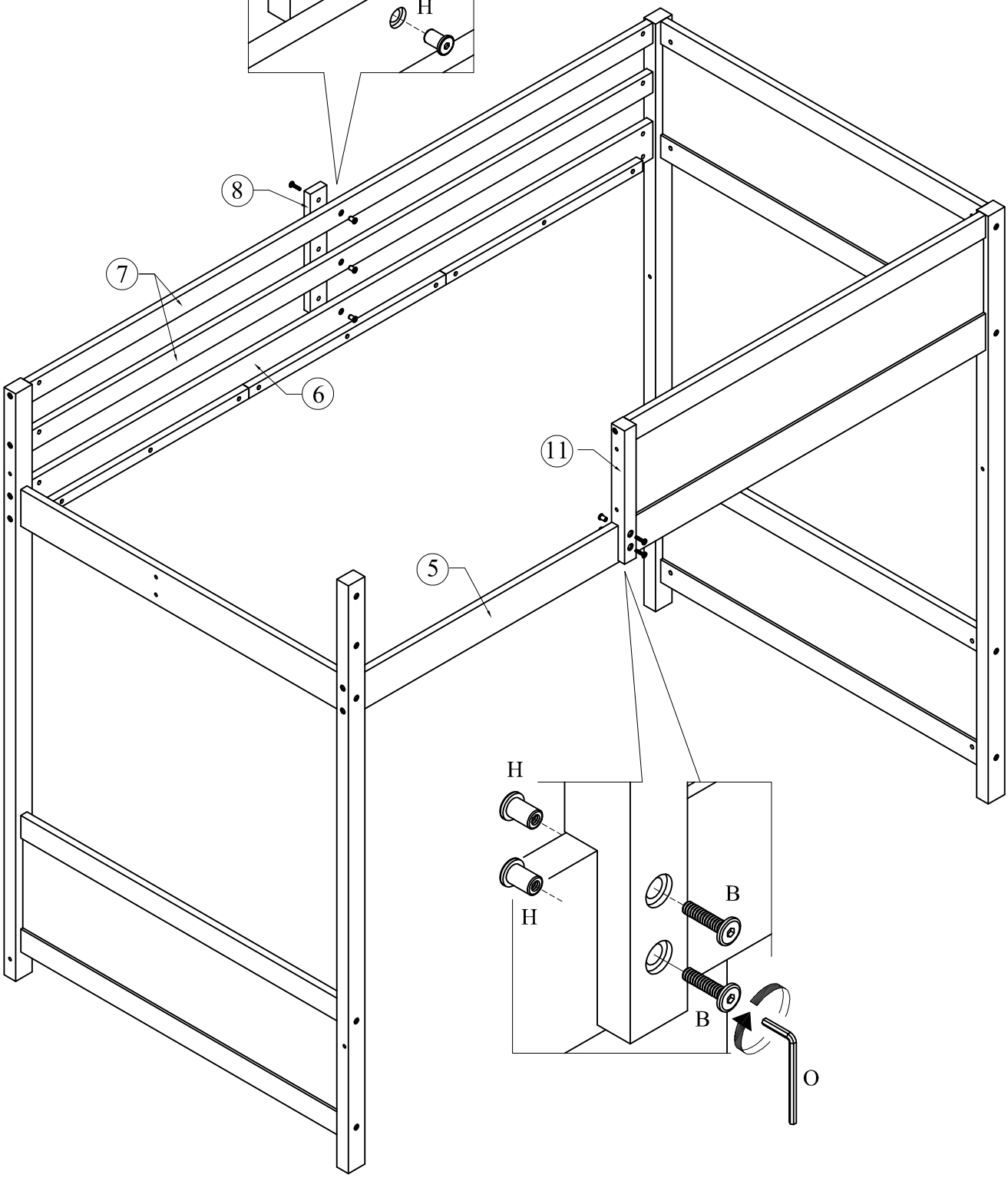




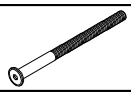
STEP 4

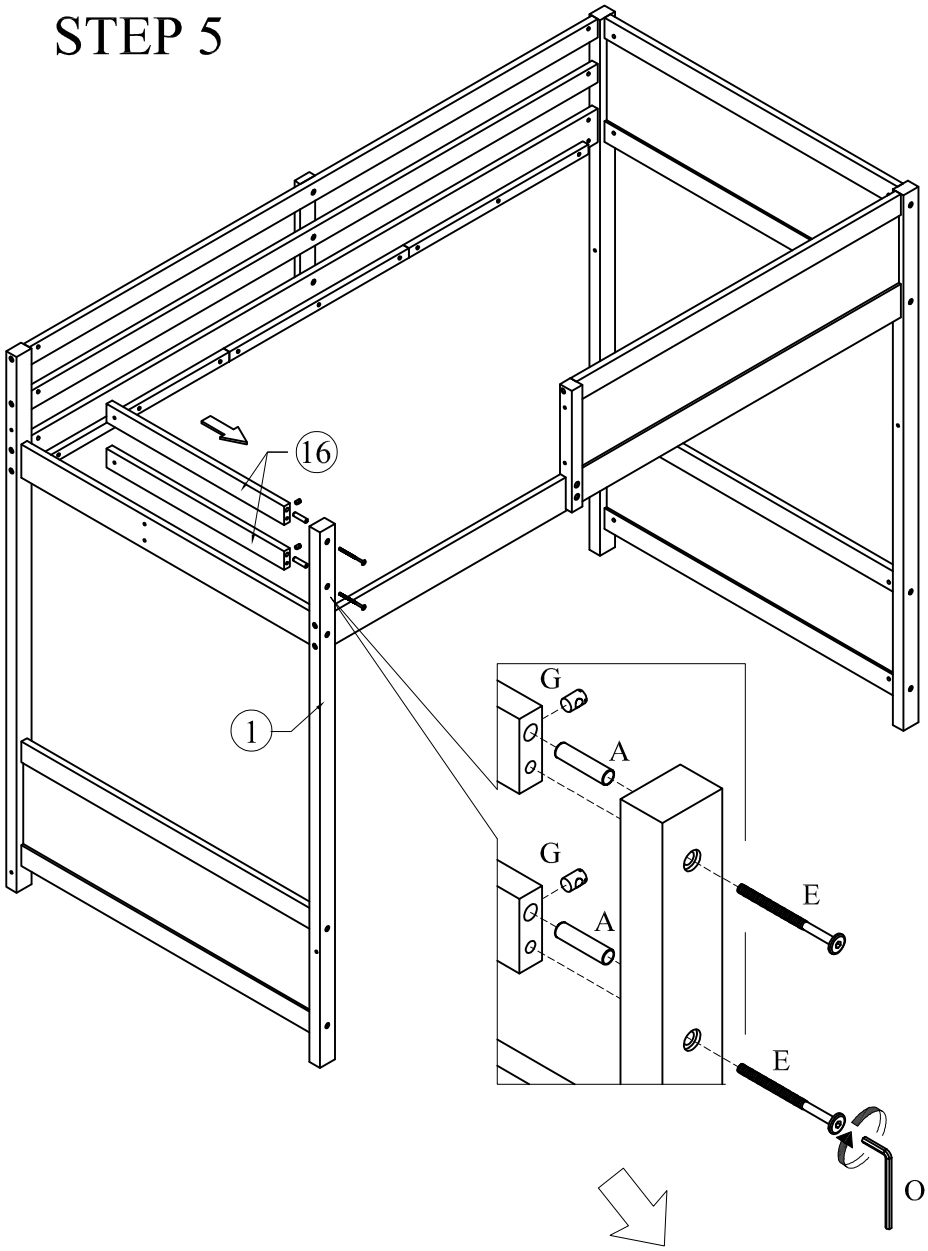
B		05
H		05

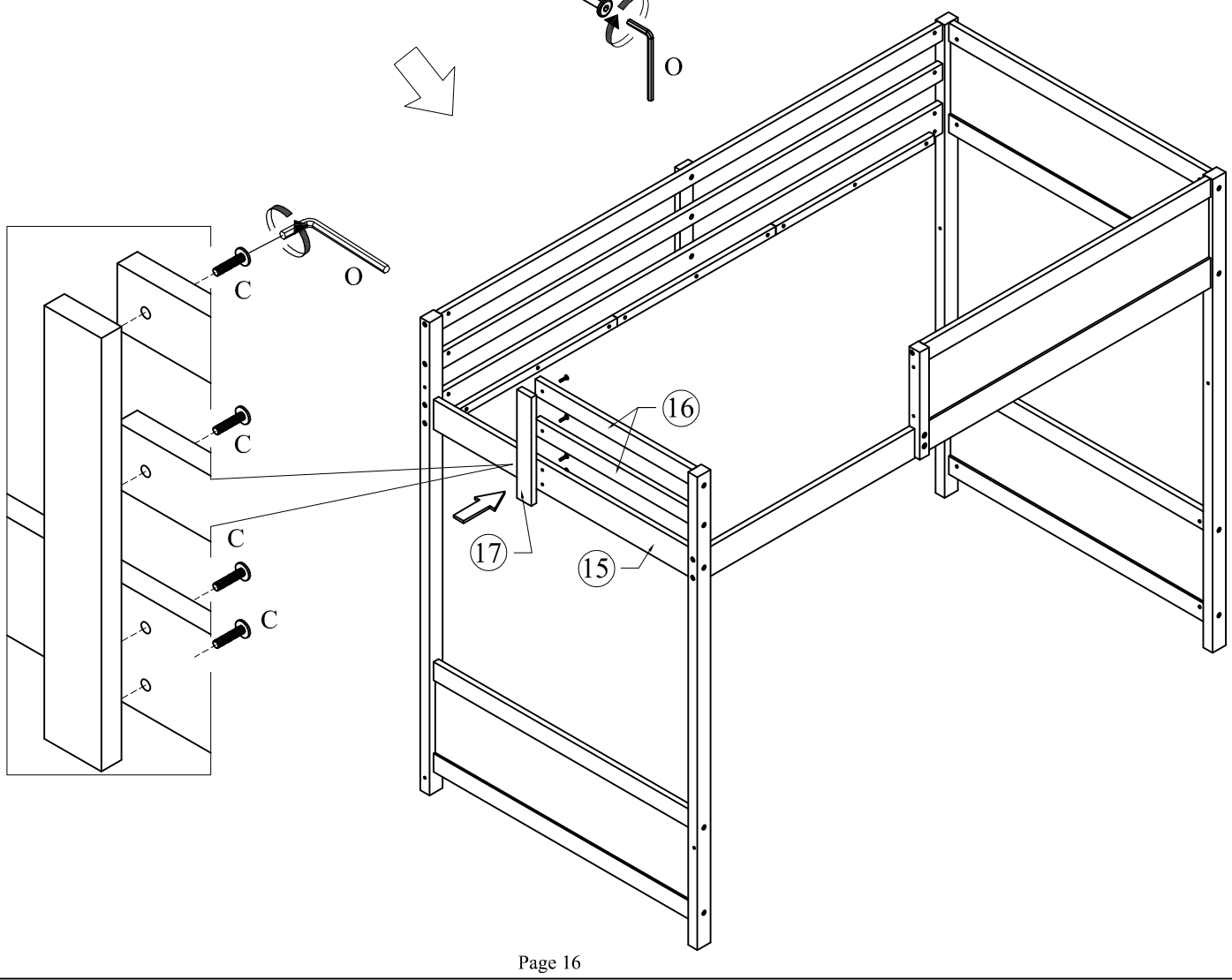




STEP 5

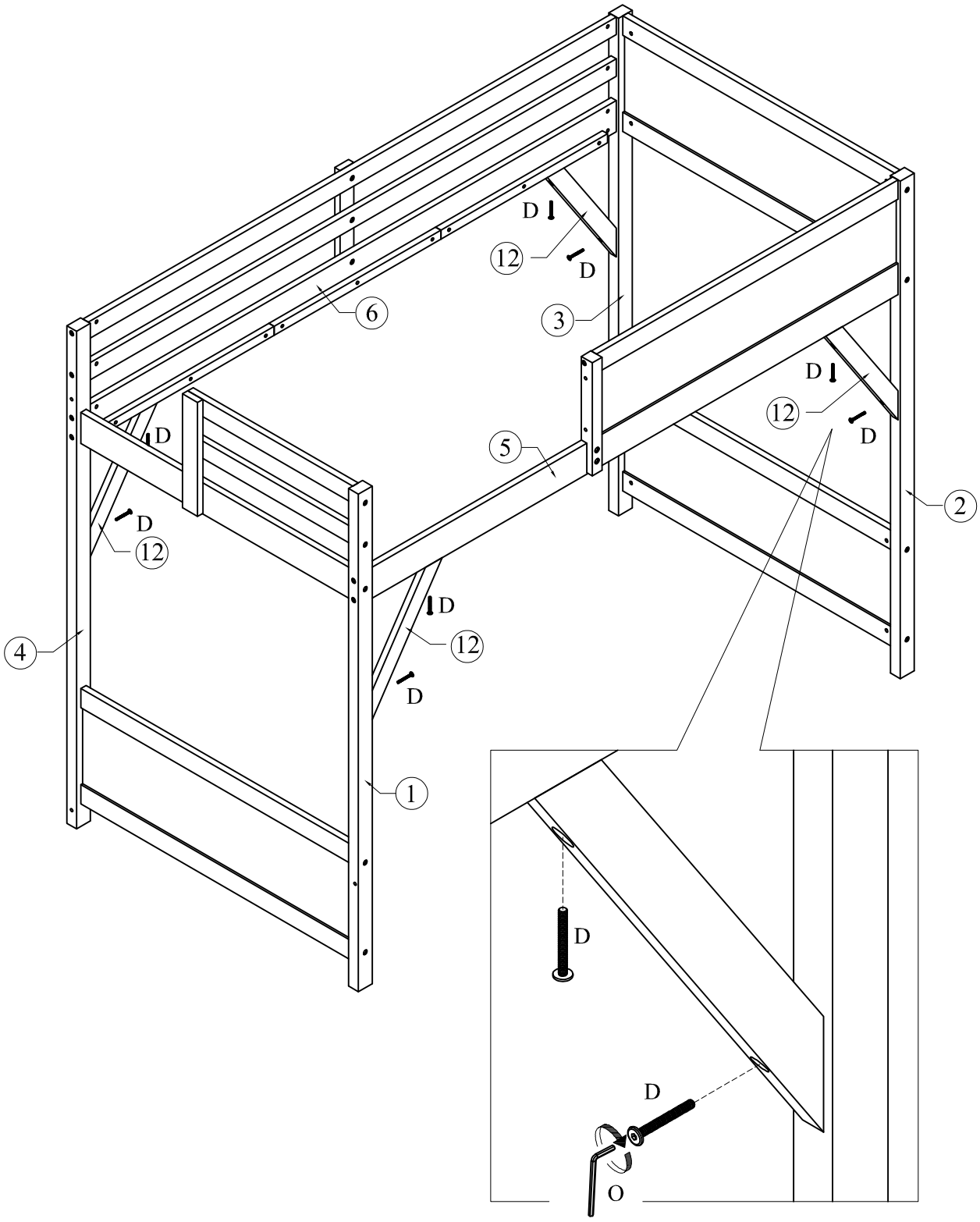
A		02
C		04
E		02
G		02



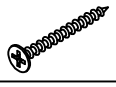


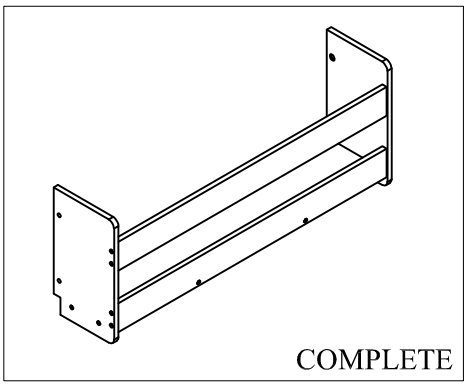
STEP 6

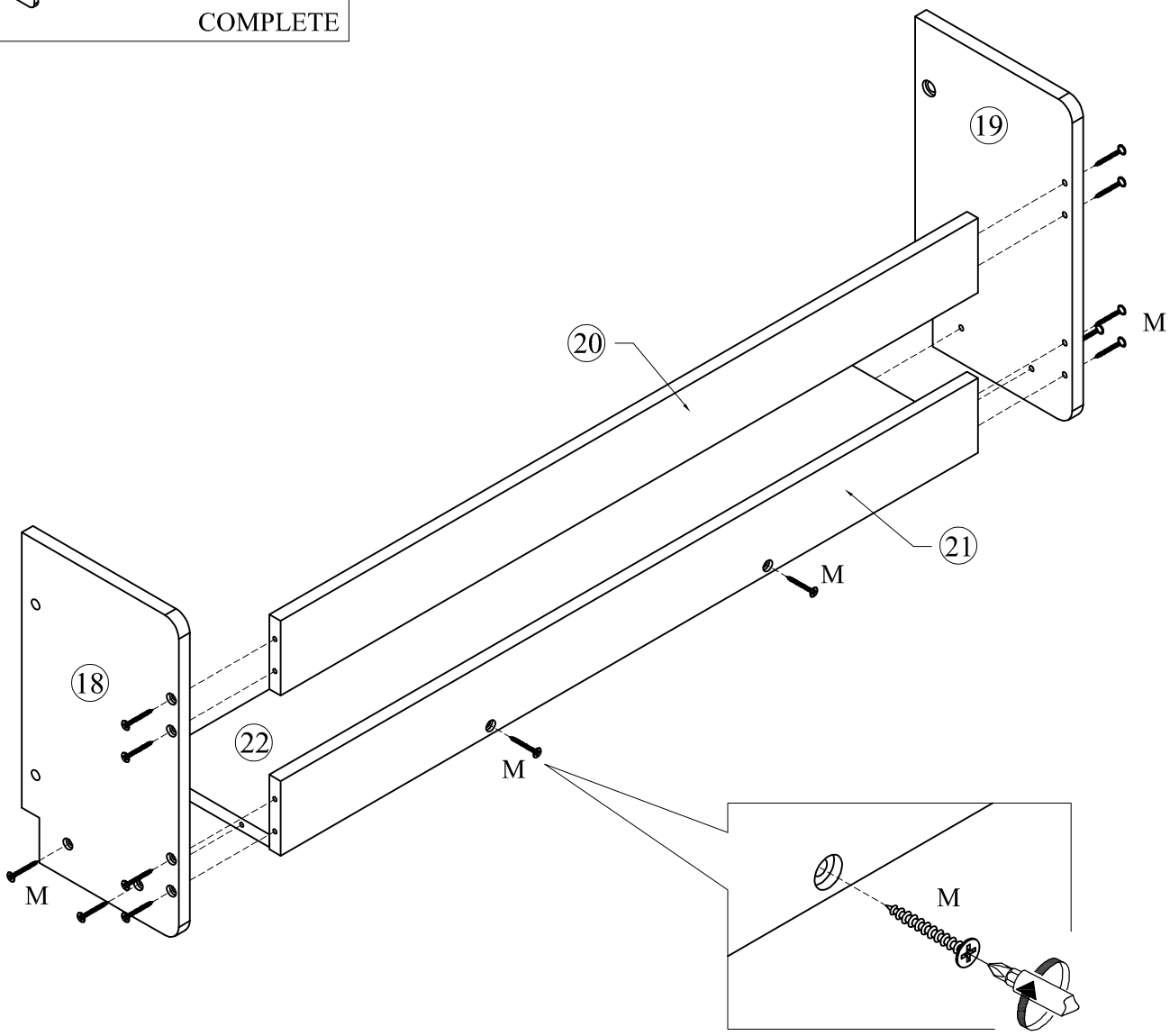
D		08



STEP 7

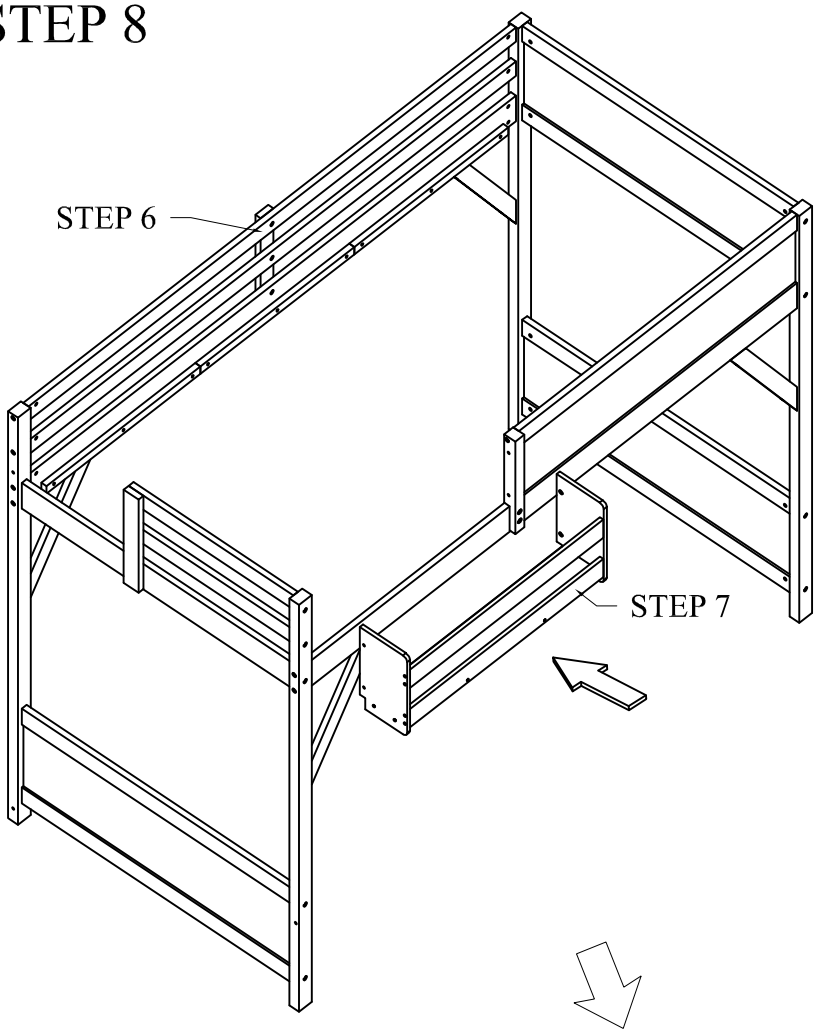
M		14

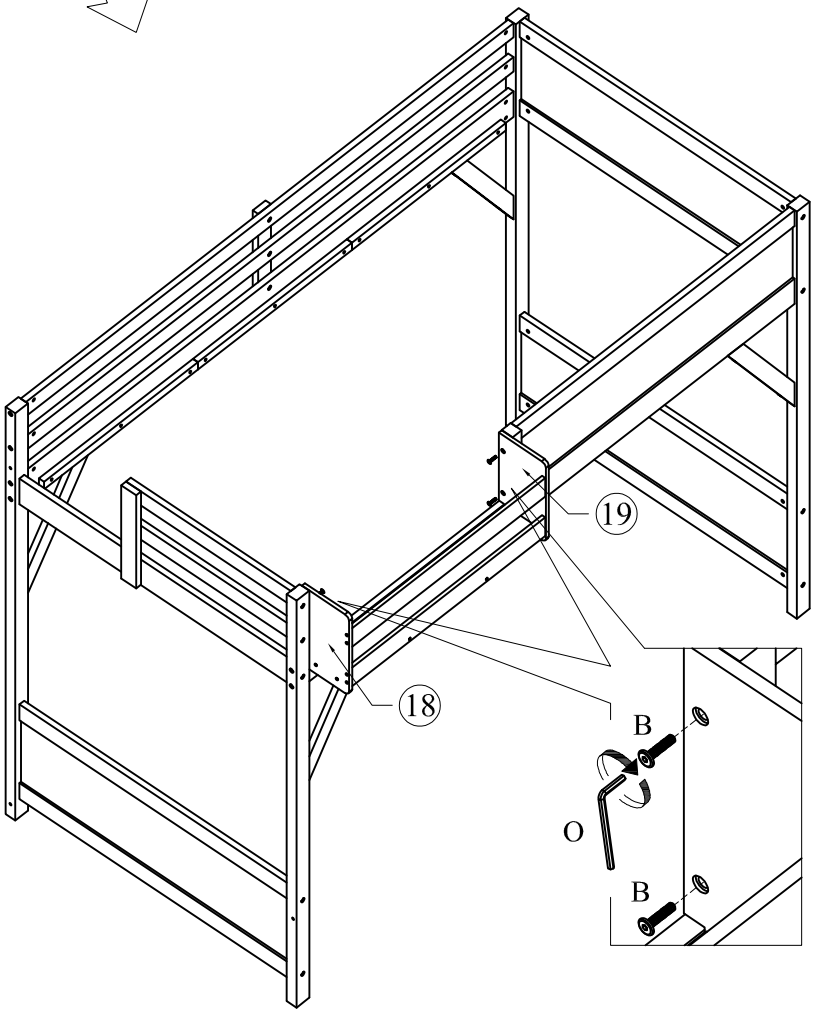




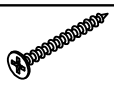
STEP 8

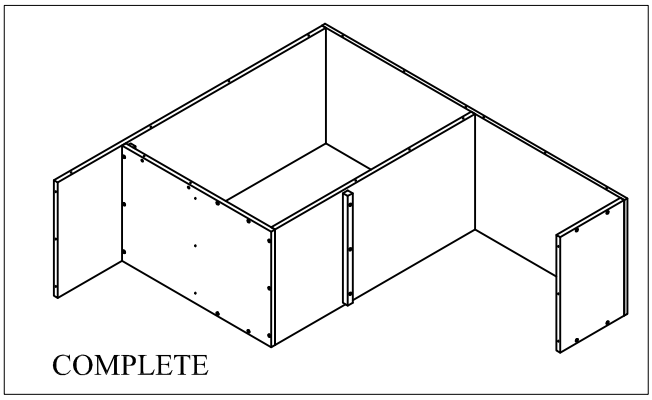
B		04

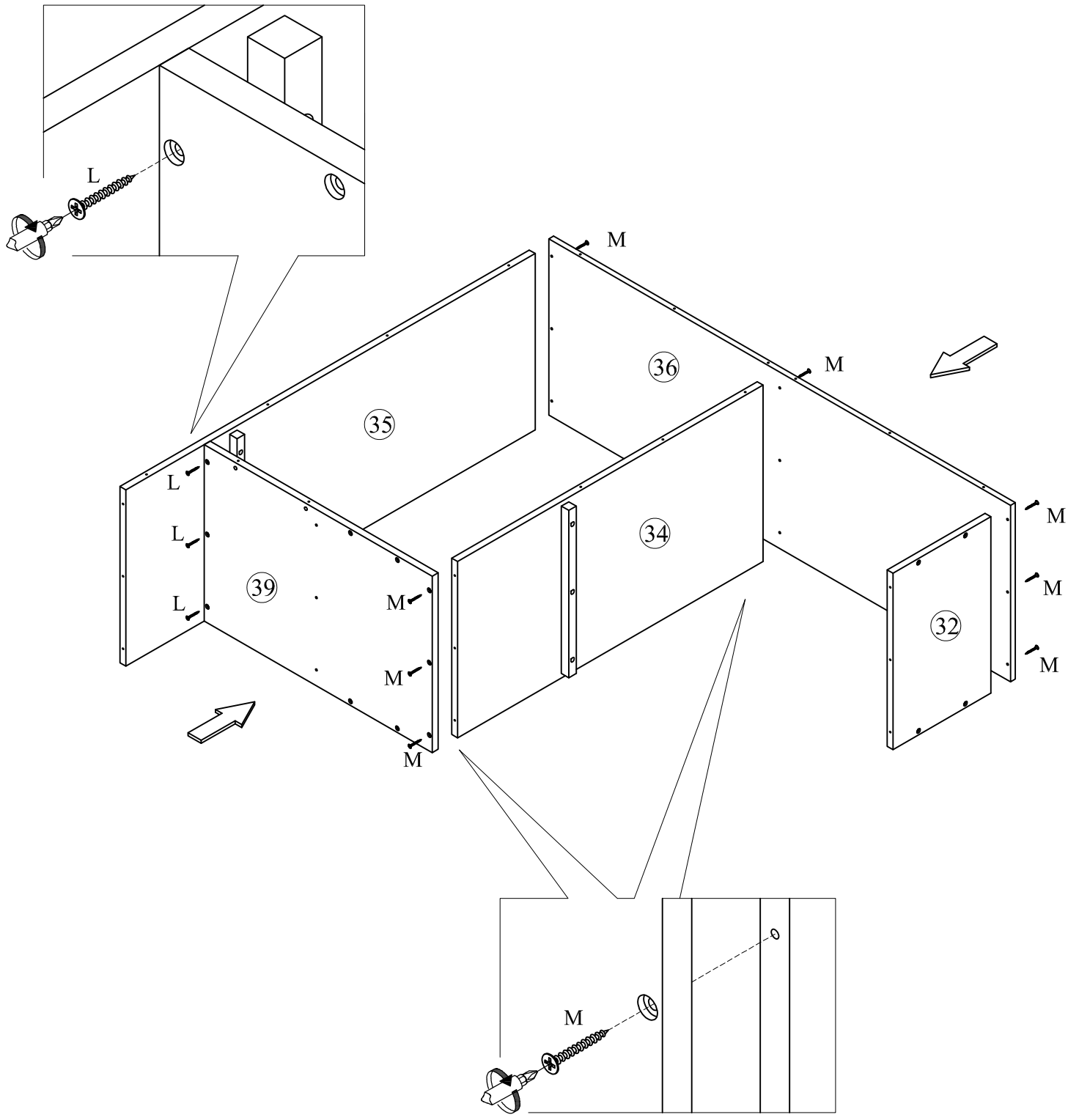




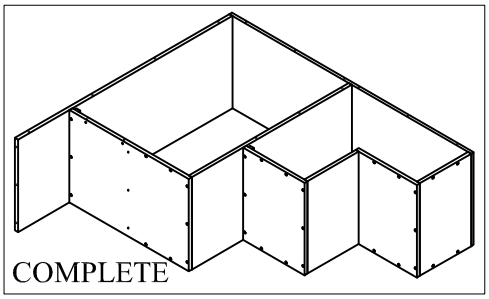
STEP 9

L		03
M		12

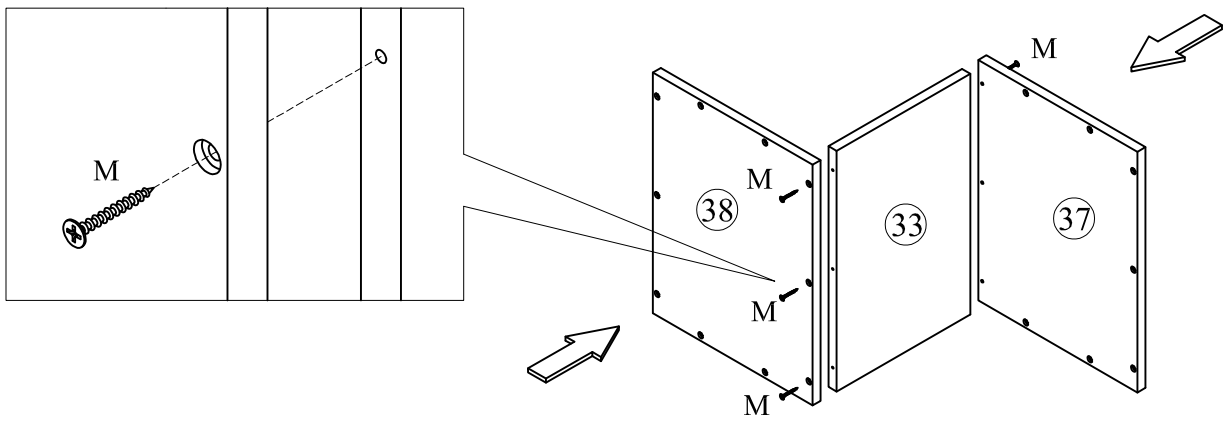




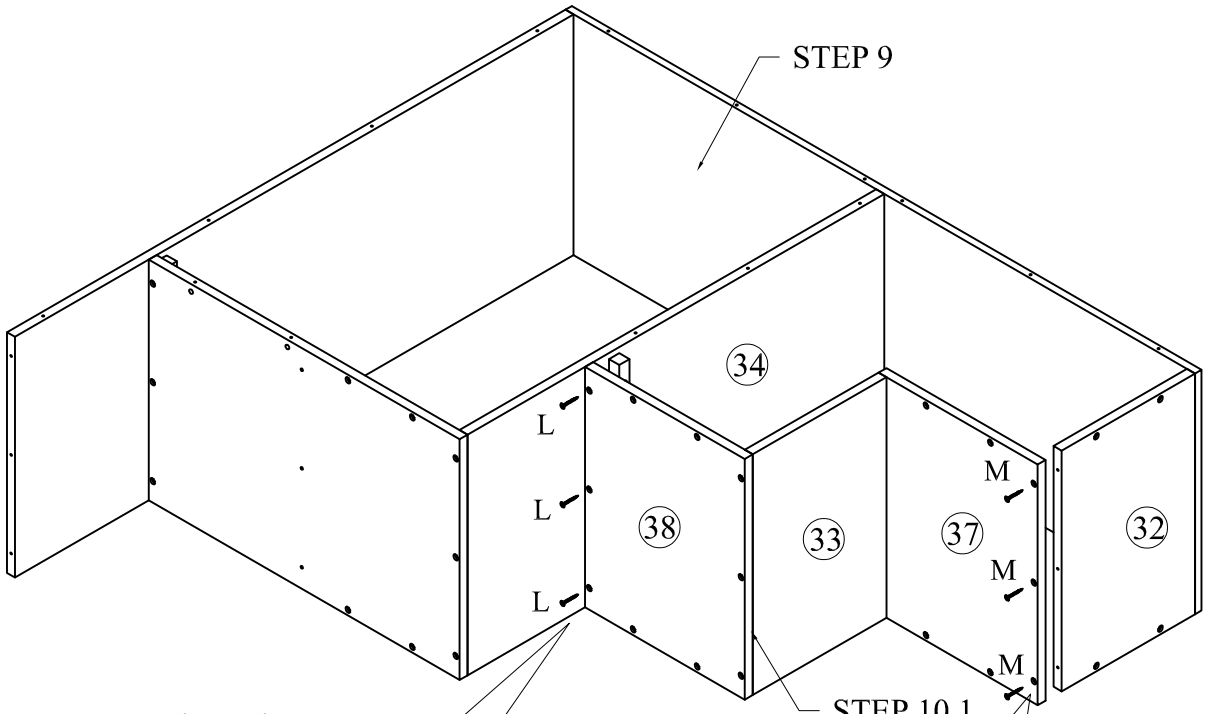
STEP 10



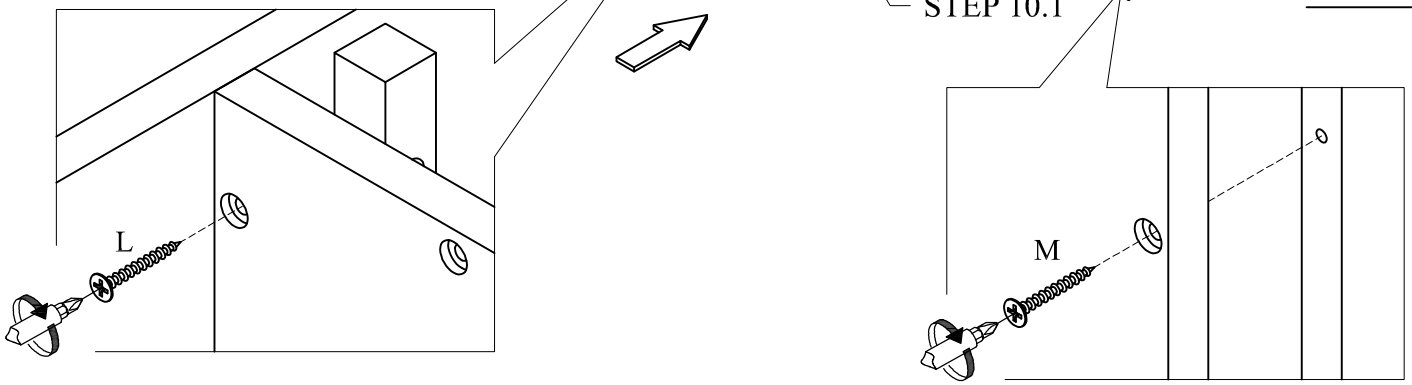
L		03
M		09



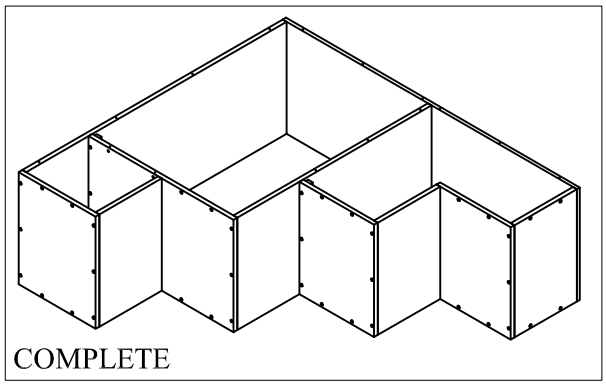
STEP 10.1



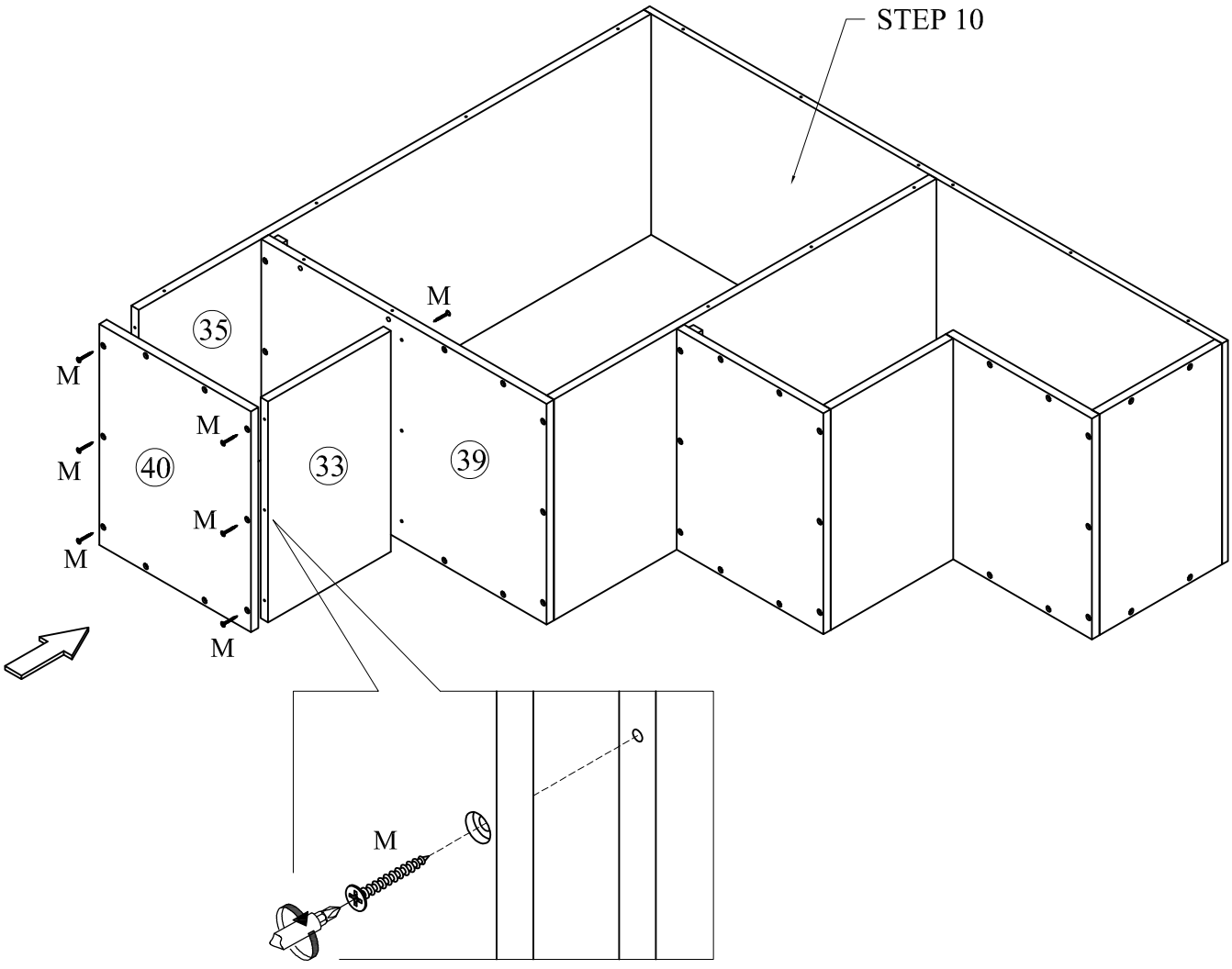
STEP 10.2



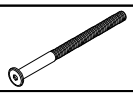
STEP 11

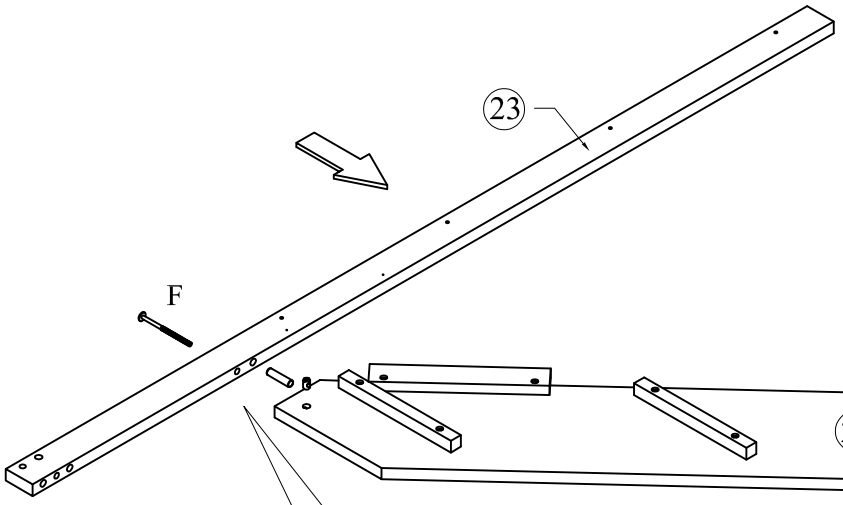


Ⓜ		09

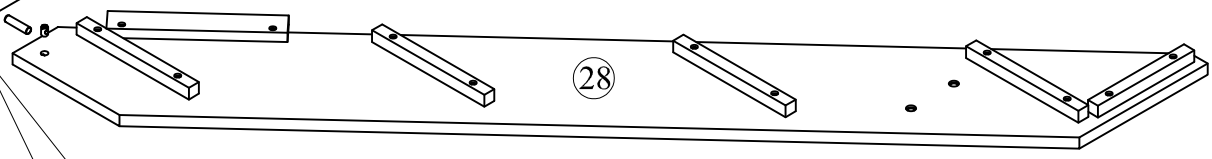


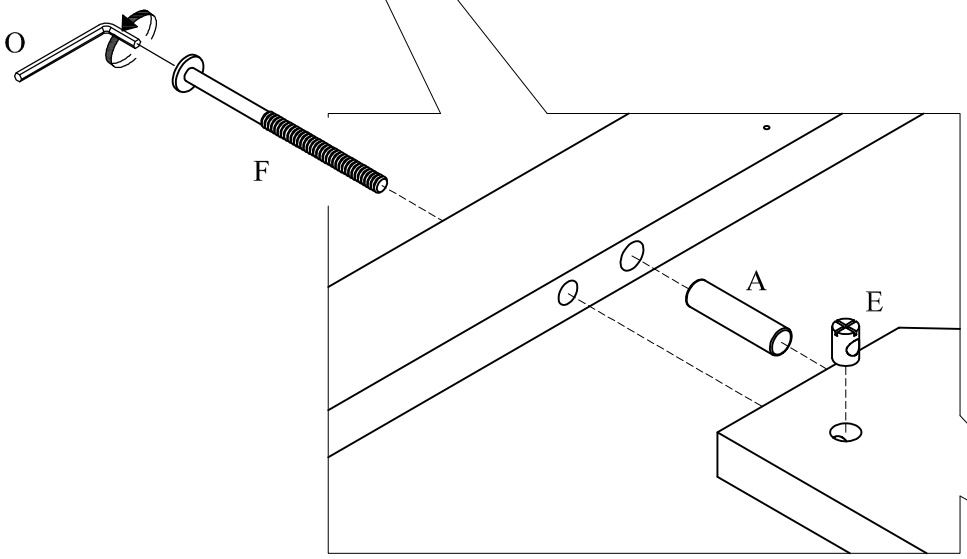
STEP 12

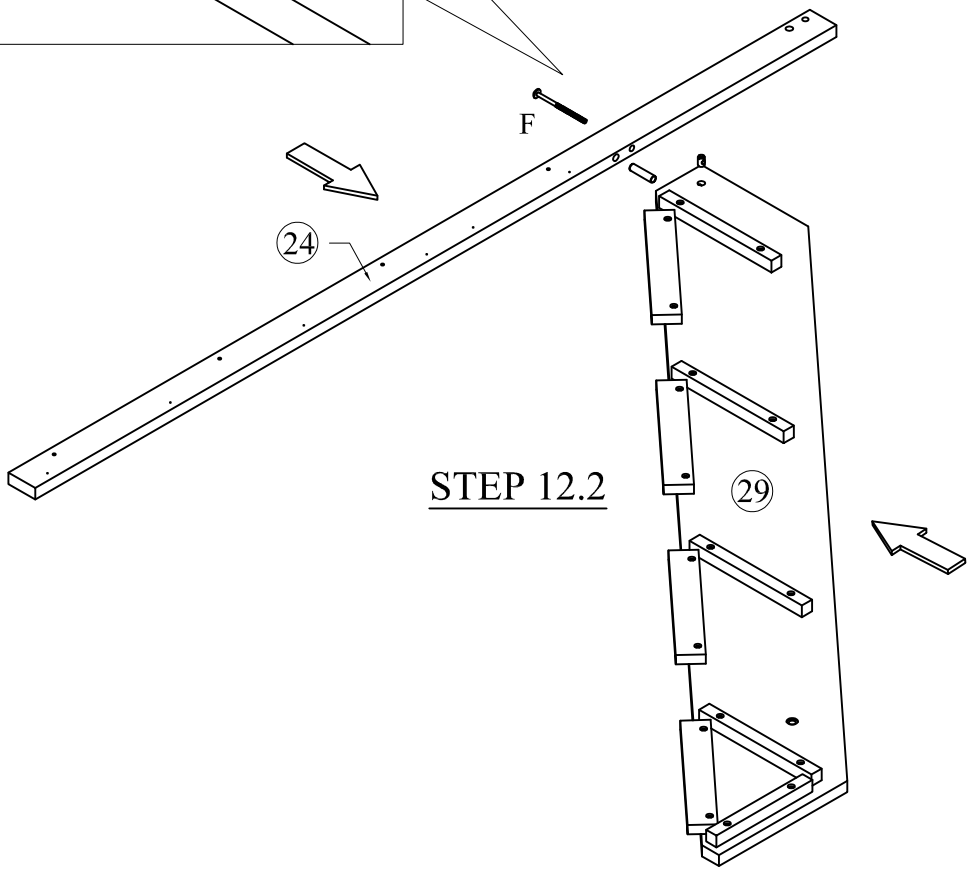
A		02
F		02
G		02



STEP 12.1

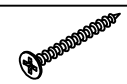


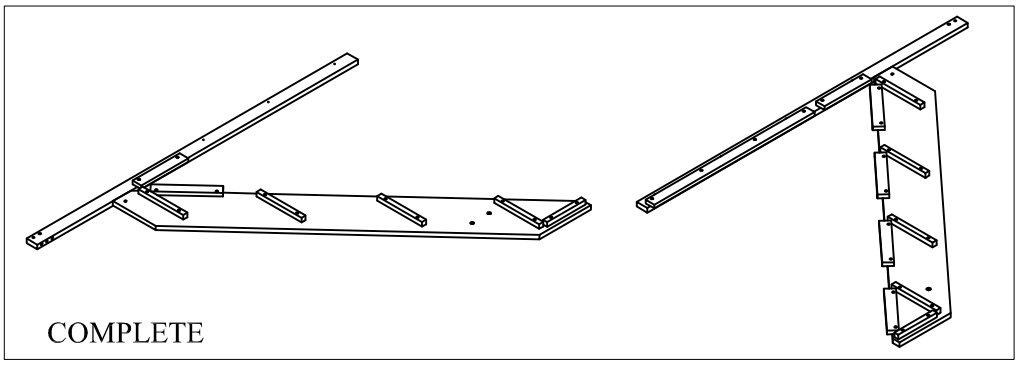




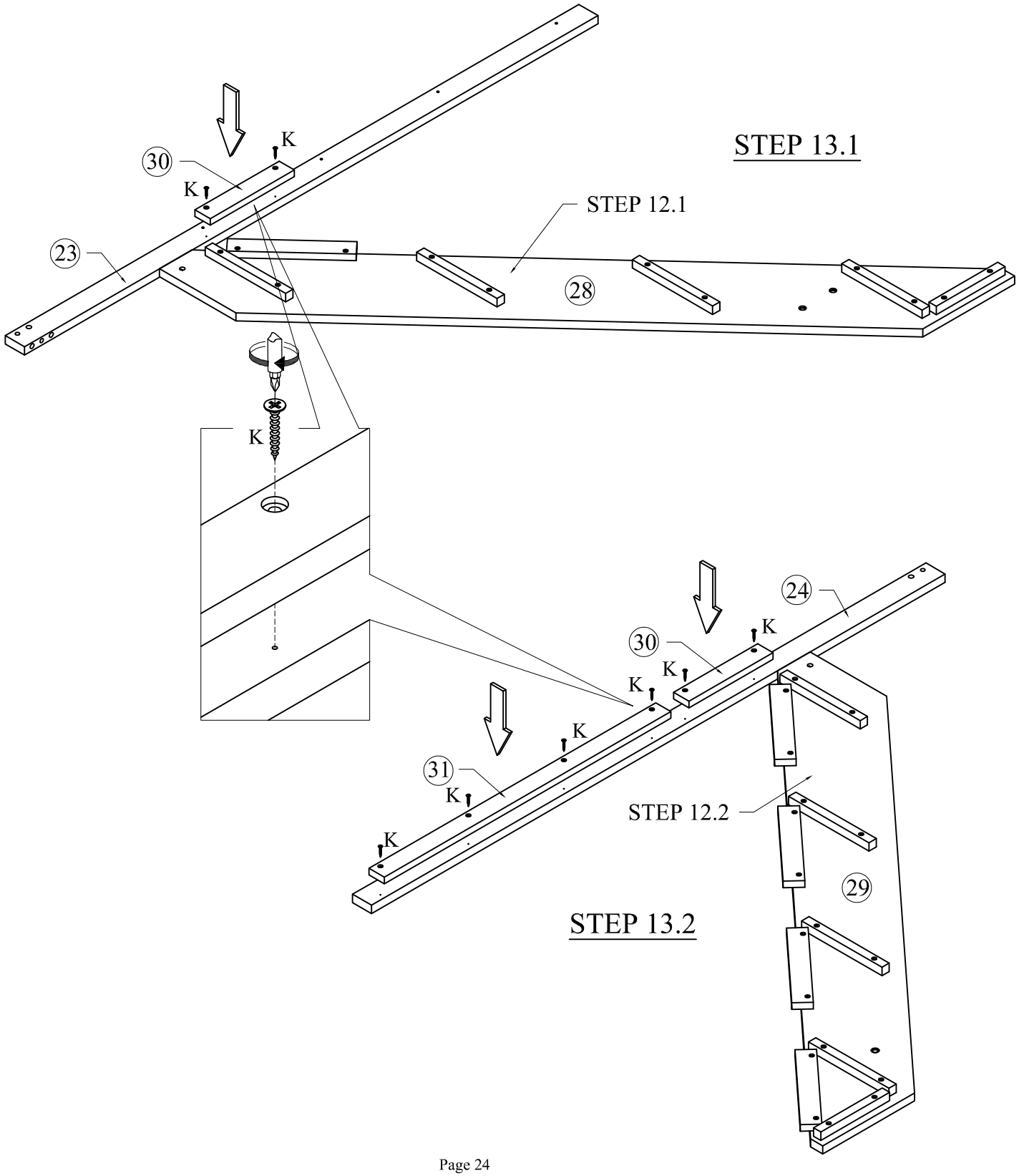
STEP 12.2

STEP 13

K		08

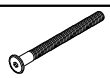
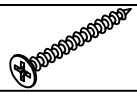


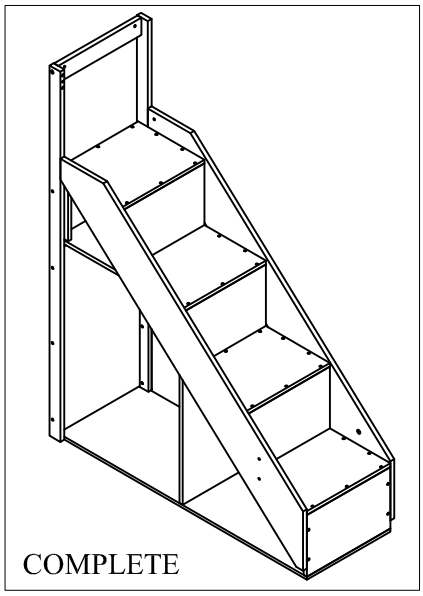
Pay attention to the position of the pre-drilled holes during assembly as described.



STEP 14

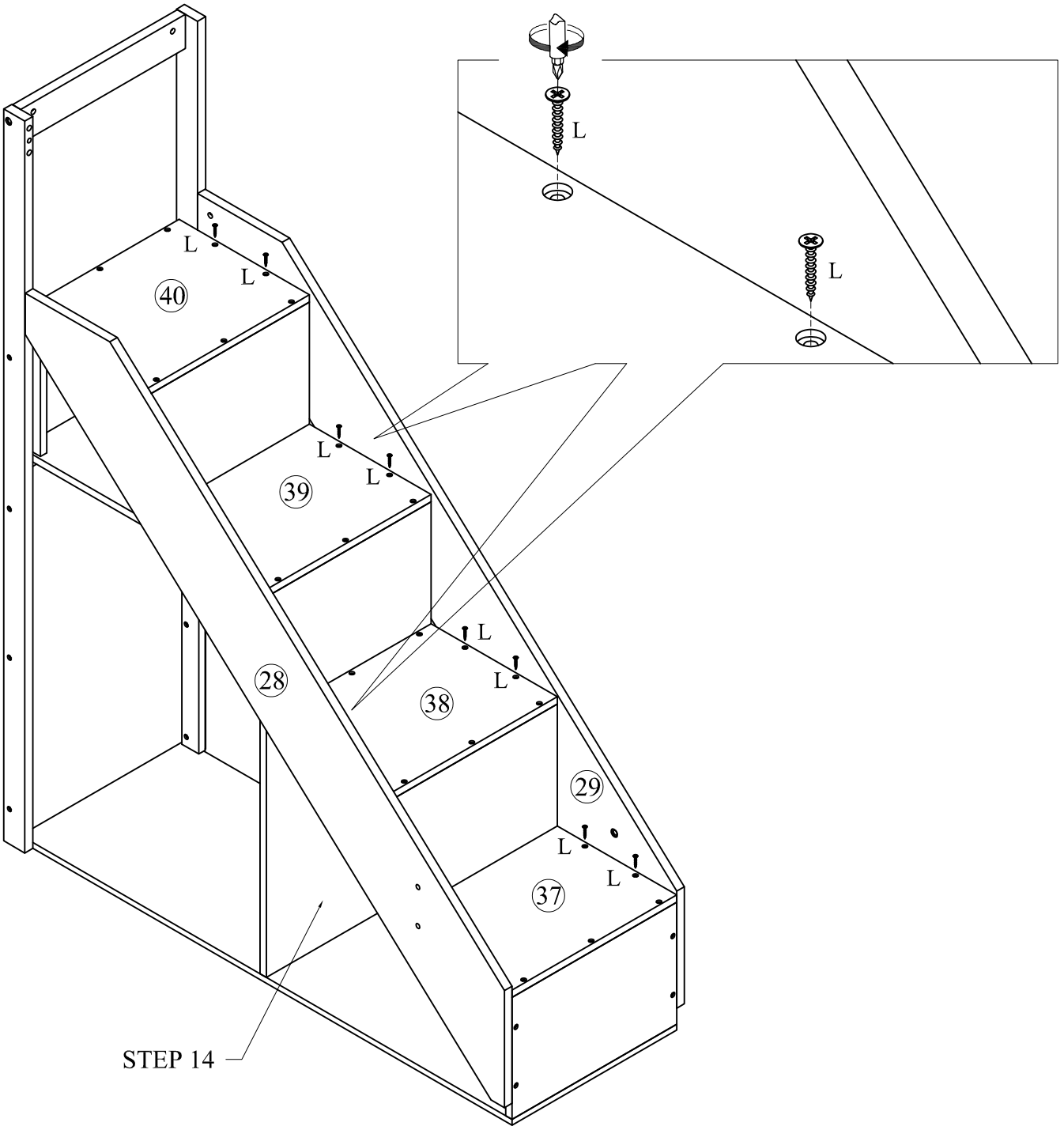
Stand up the parts assembled in steps 11 and 13, then continue as described.

A		02
D		02
G		02
N		08

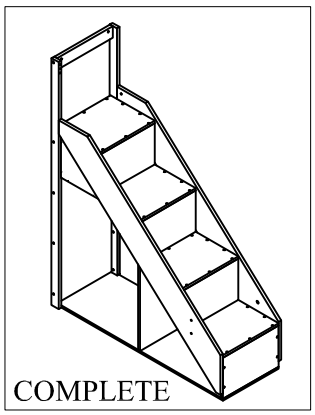


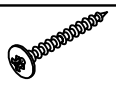
STEP 15

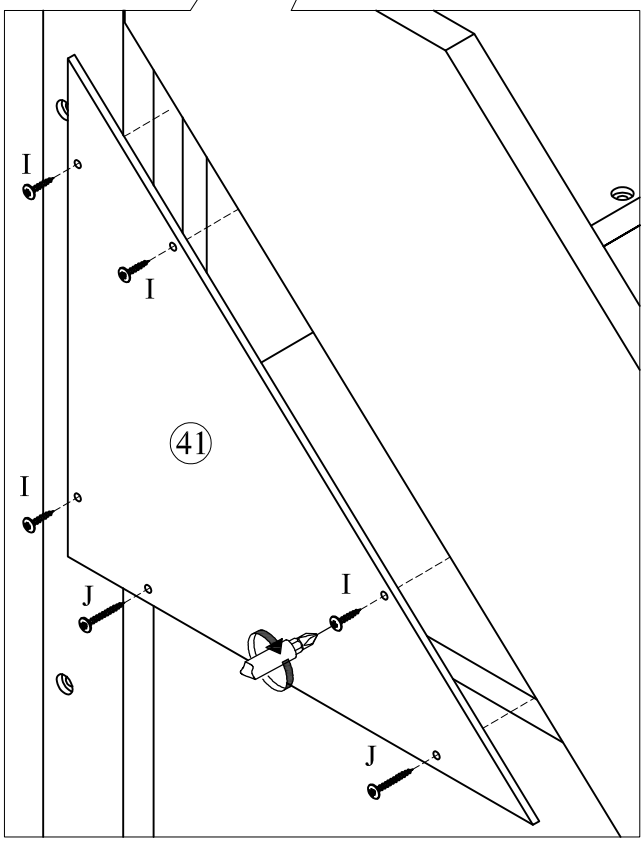
L		16



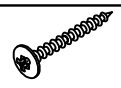
STEP 16

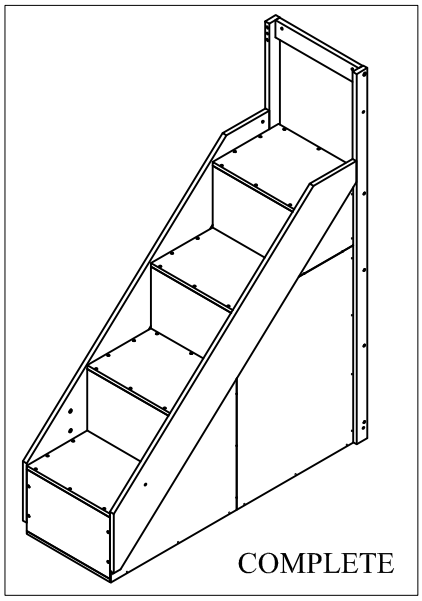


I		04
J		02

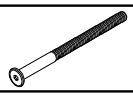


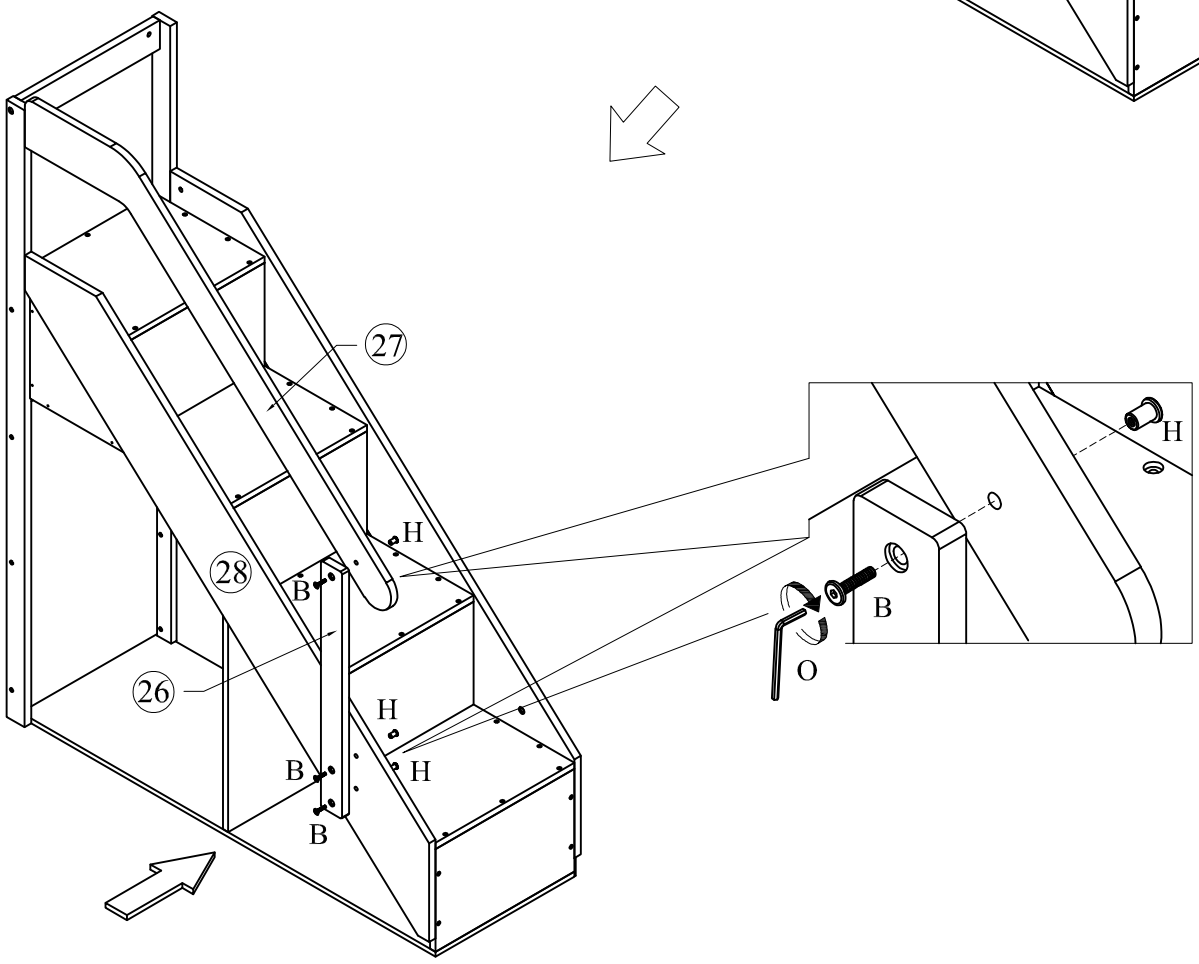
STEP 17

I		15
J		11



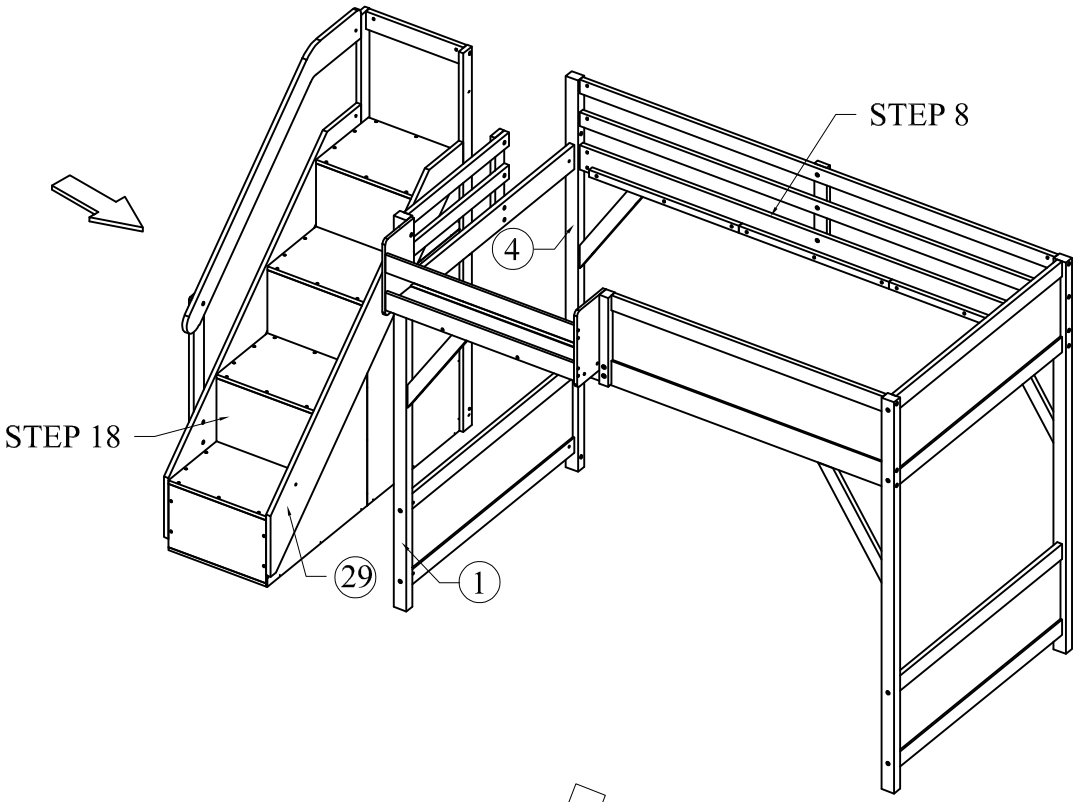
STEP 18

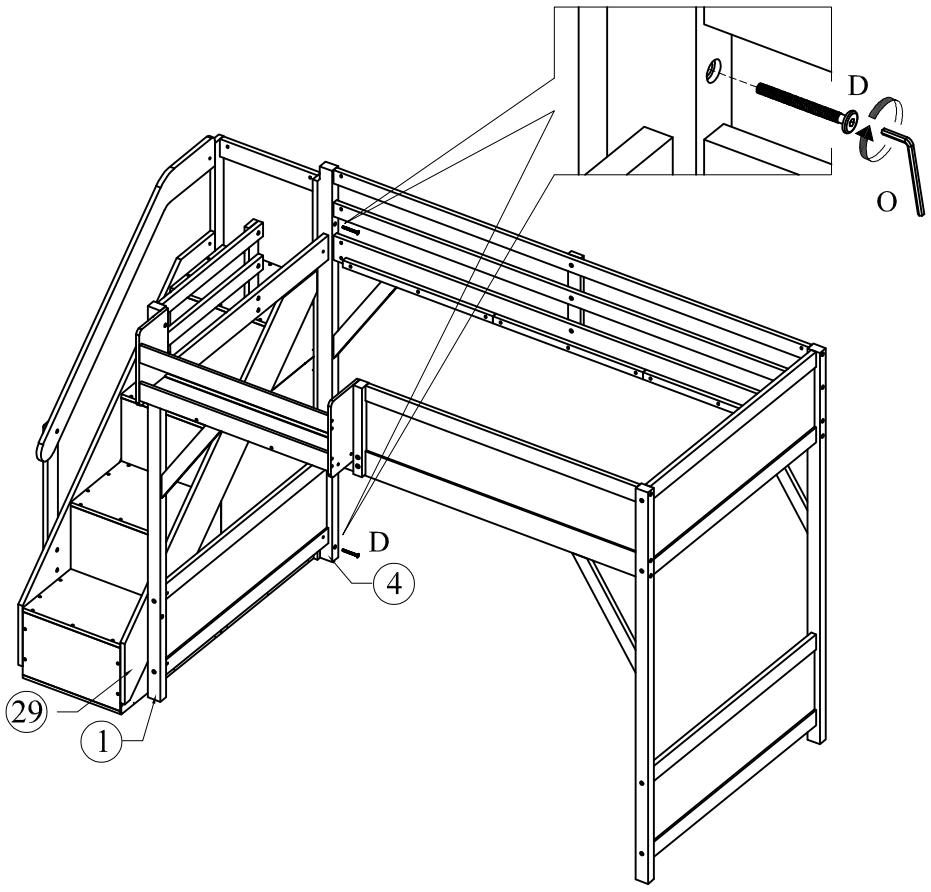
A		02
F		01
G		01
B		03
H		03



STEP 19

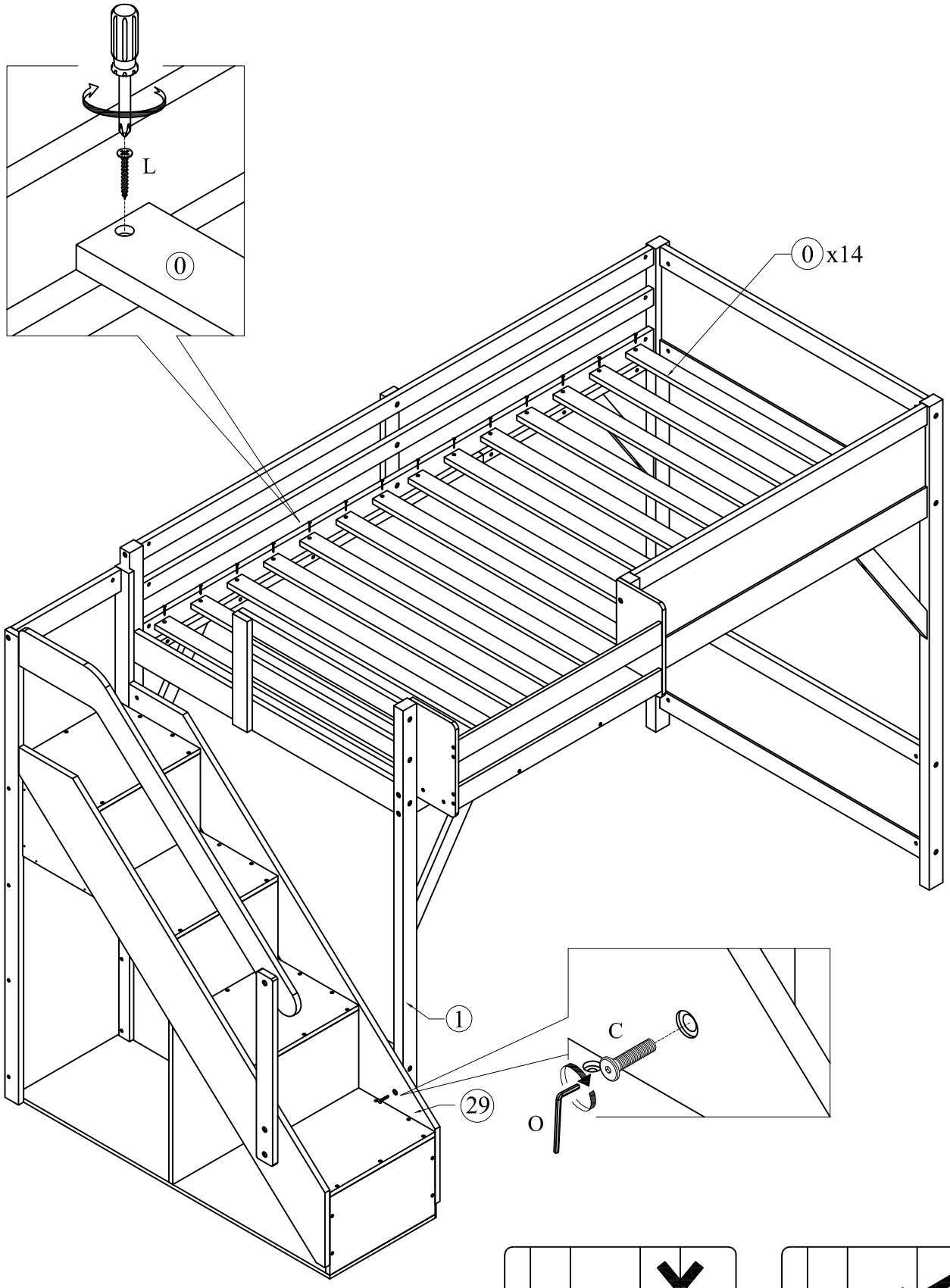
Ⓓ		02

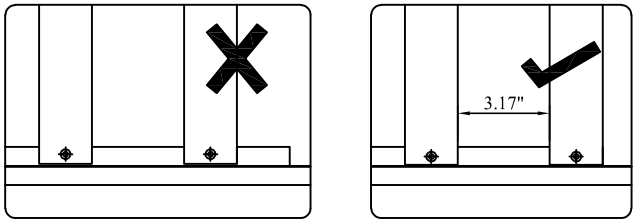




STEP 20

C		01
L		28





COMPLETED

