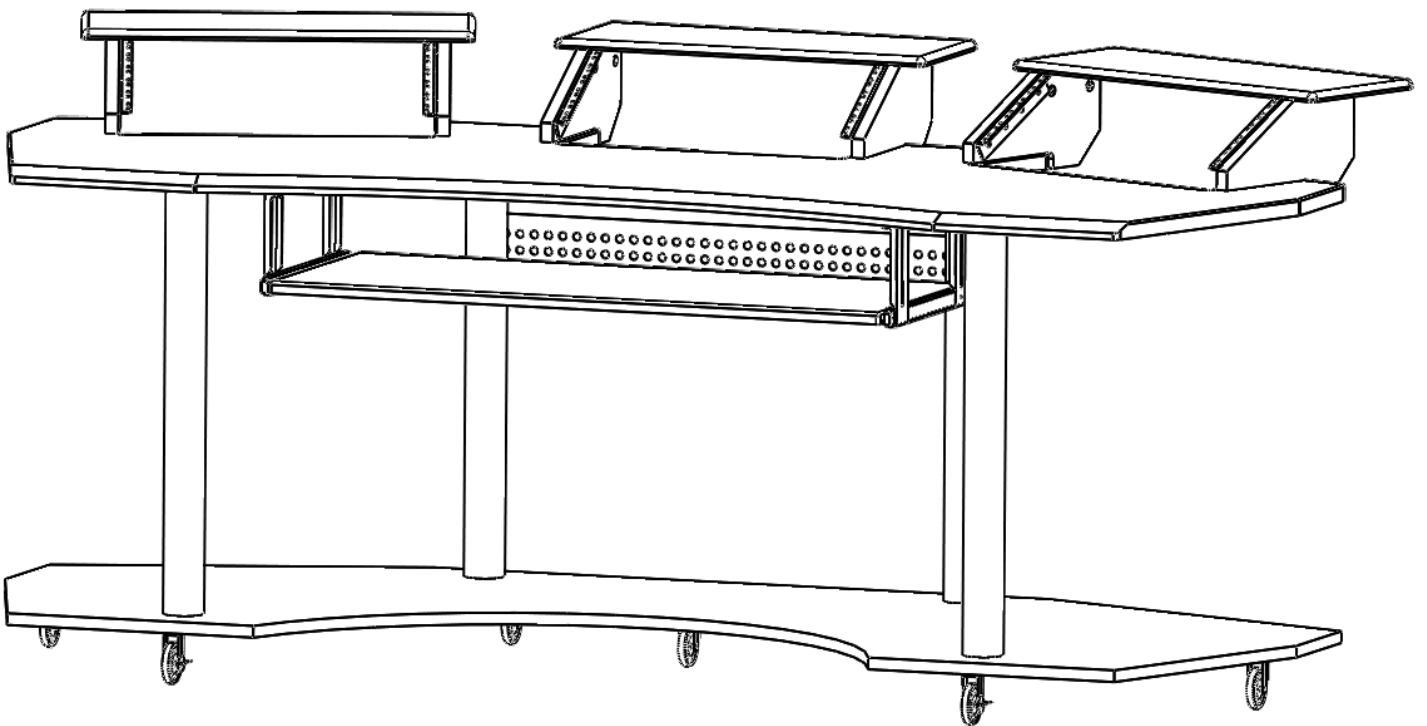
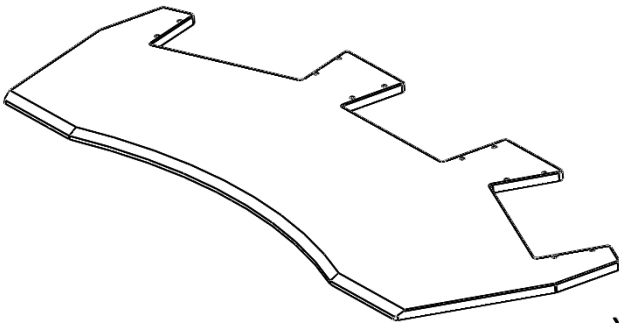
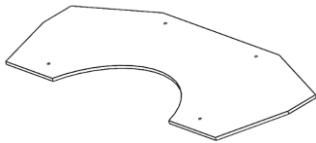
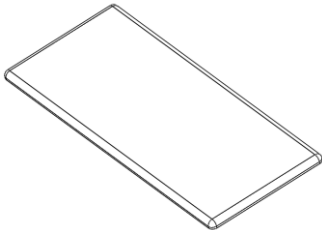
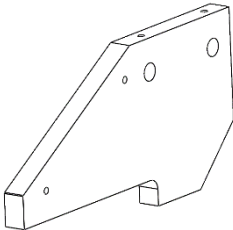
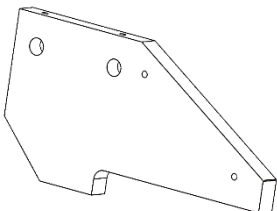
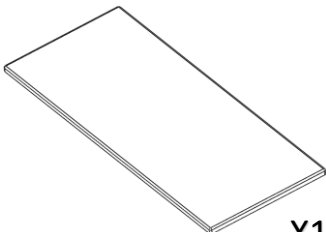
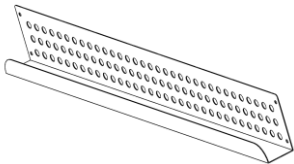
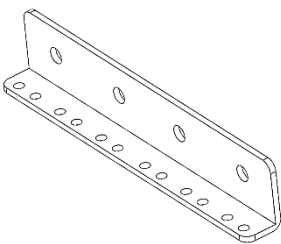
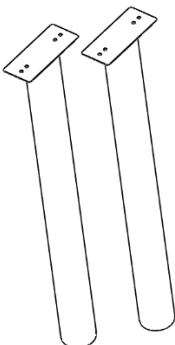
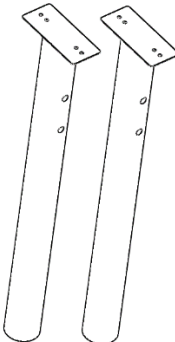
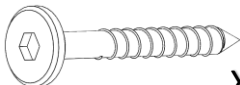
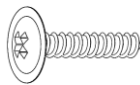
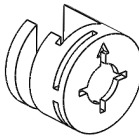
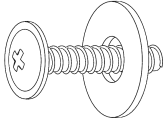
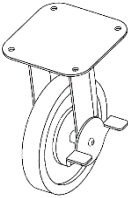
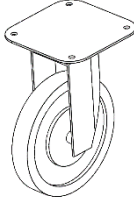
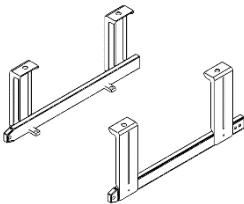
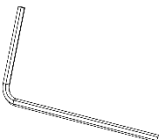


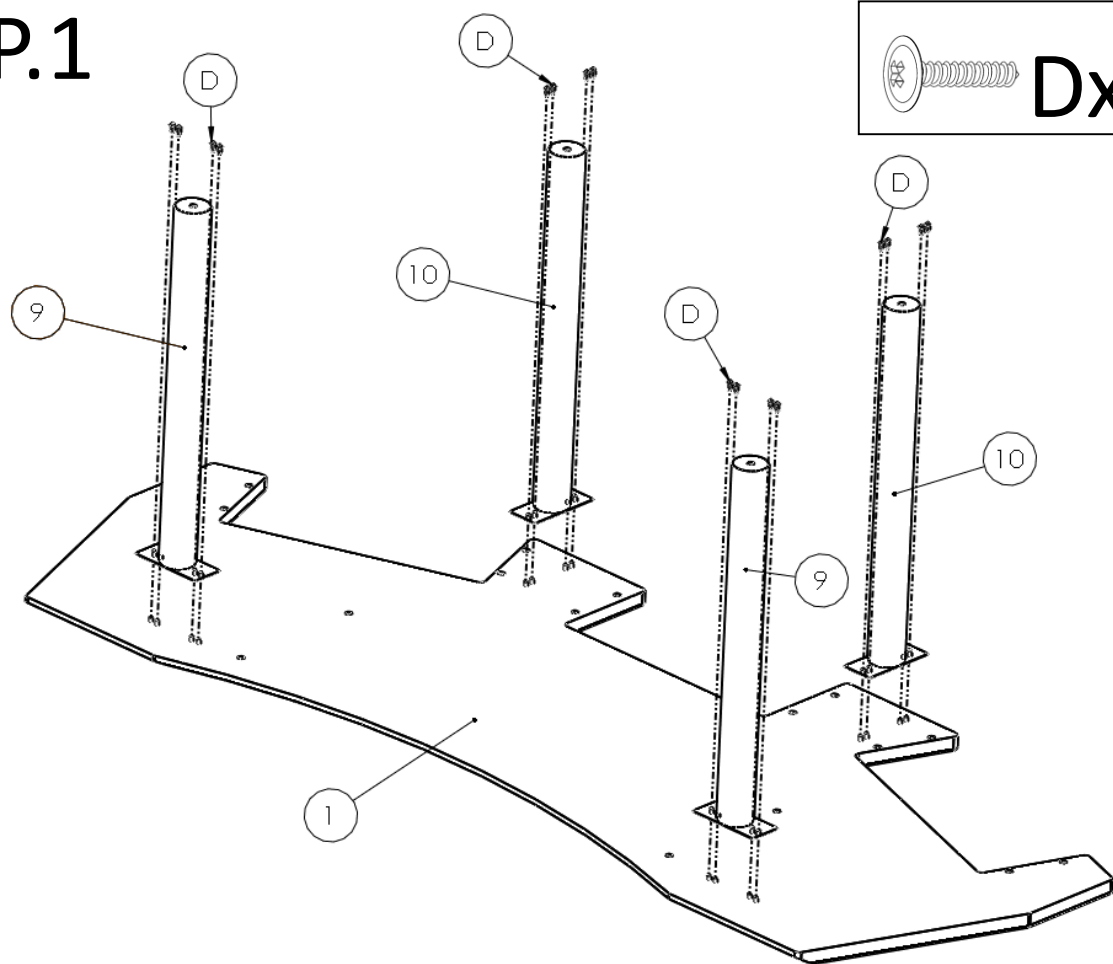
ASSEMBLY INSTRUCTIONS



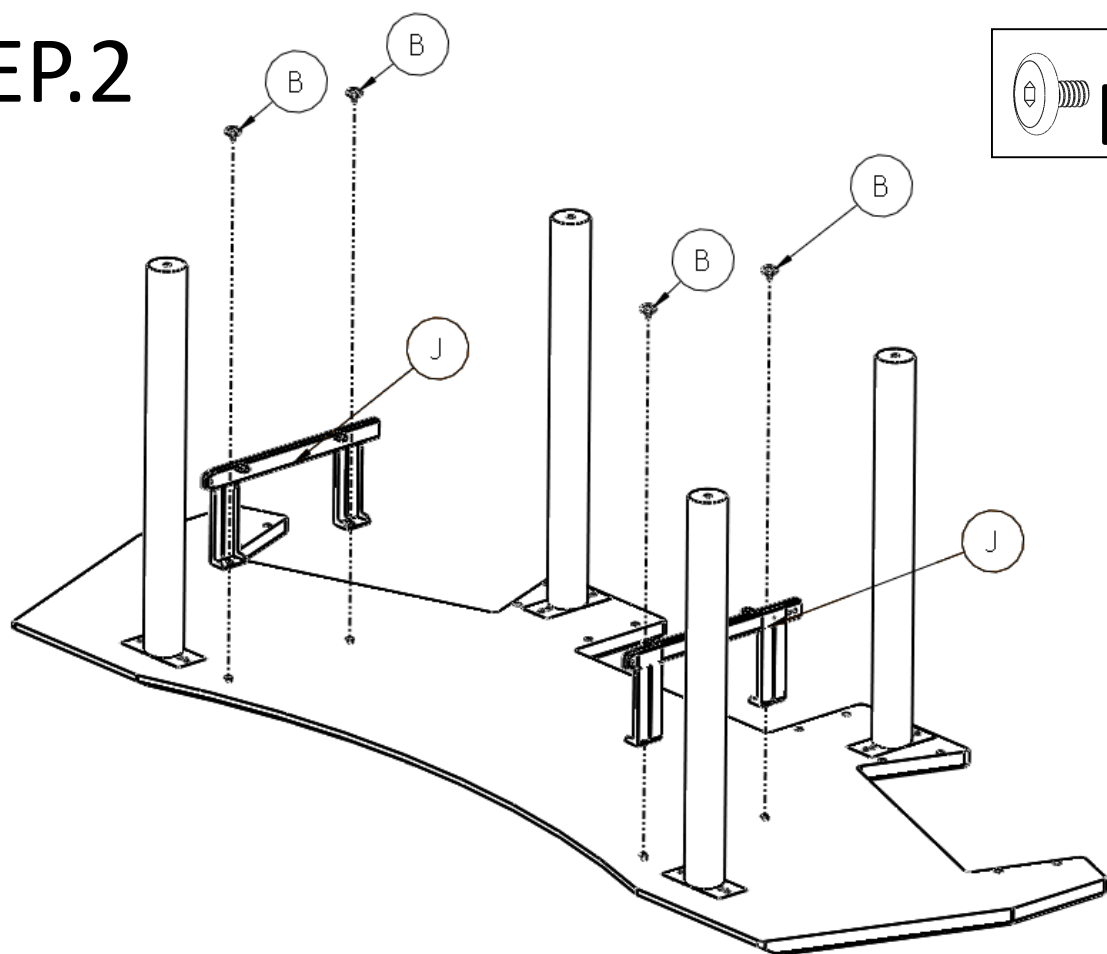
PARTS

1.  X1	2.  X1	3.  X3	
4.  X3	5.  X3	6.  X1	7.  X1
8.  X6	9.  X2	10.  X2	A. M8x50  X4
B. M6x12  X8	C. M6x50  X12	D. M4x15  X60	E.  X12
F.  X12	G. M5x19  X24	H.  X2	I.  X5
J.  1 SET	K. M4  X1	L. M5  X1	

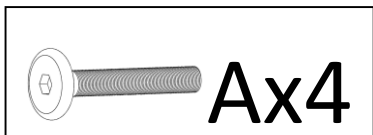
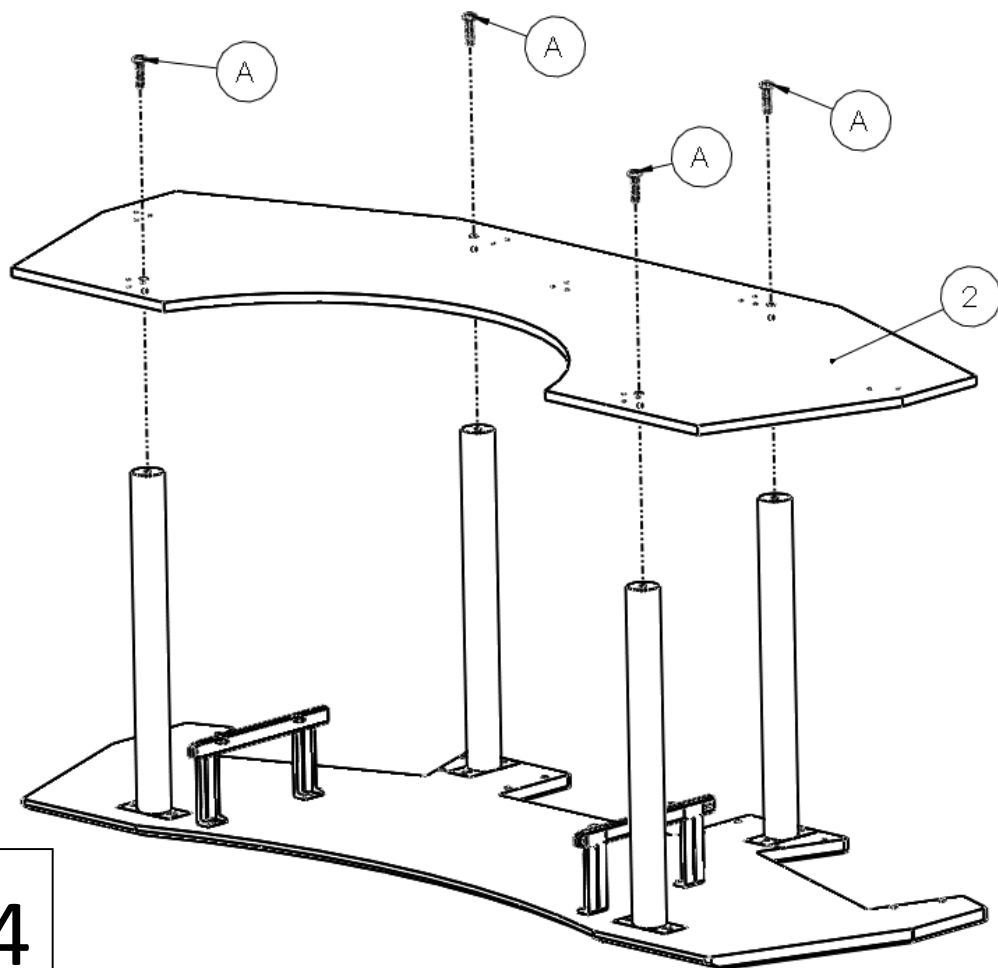
STEP.1



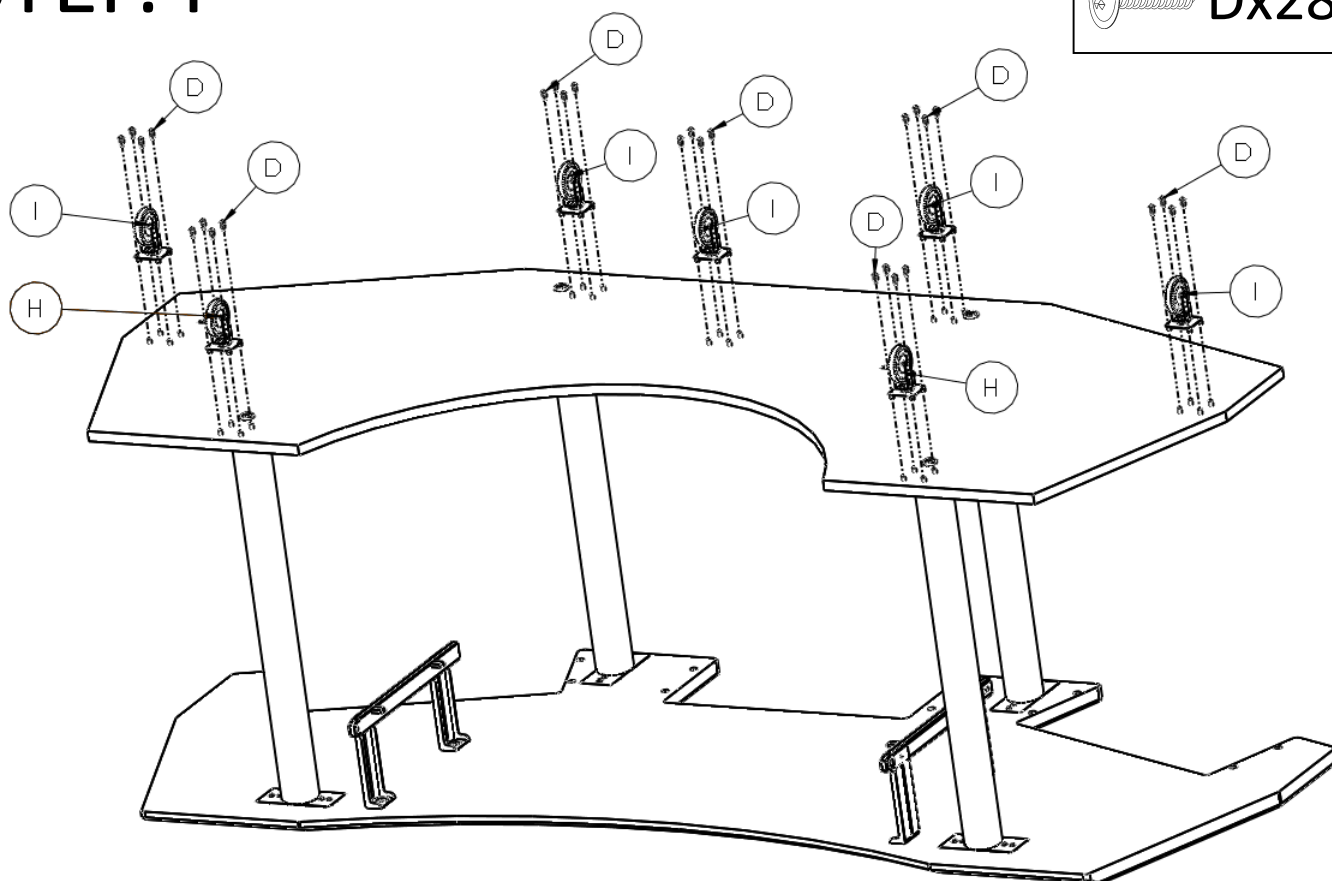
STEP.2



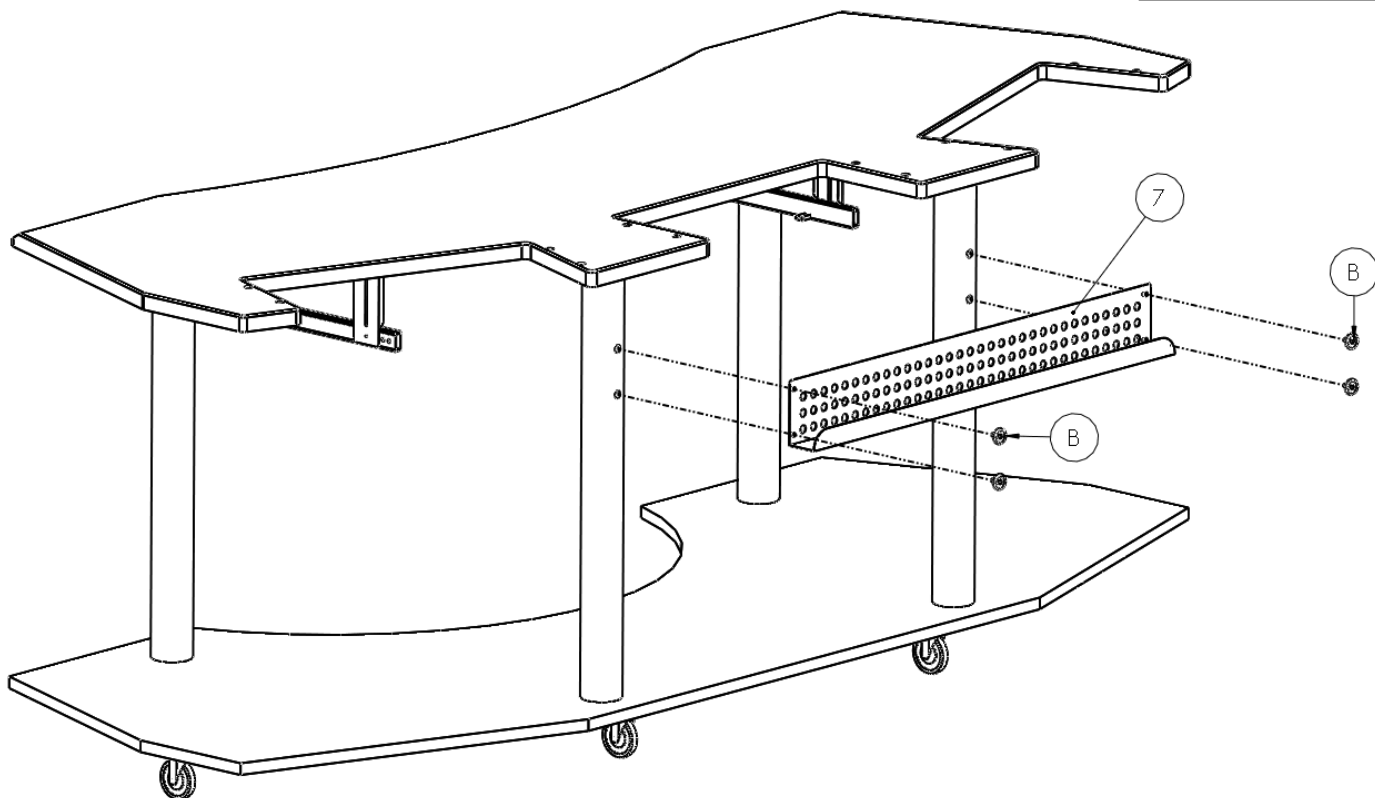
STEP.3



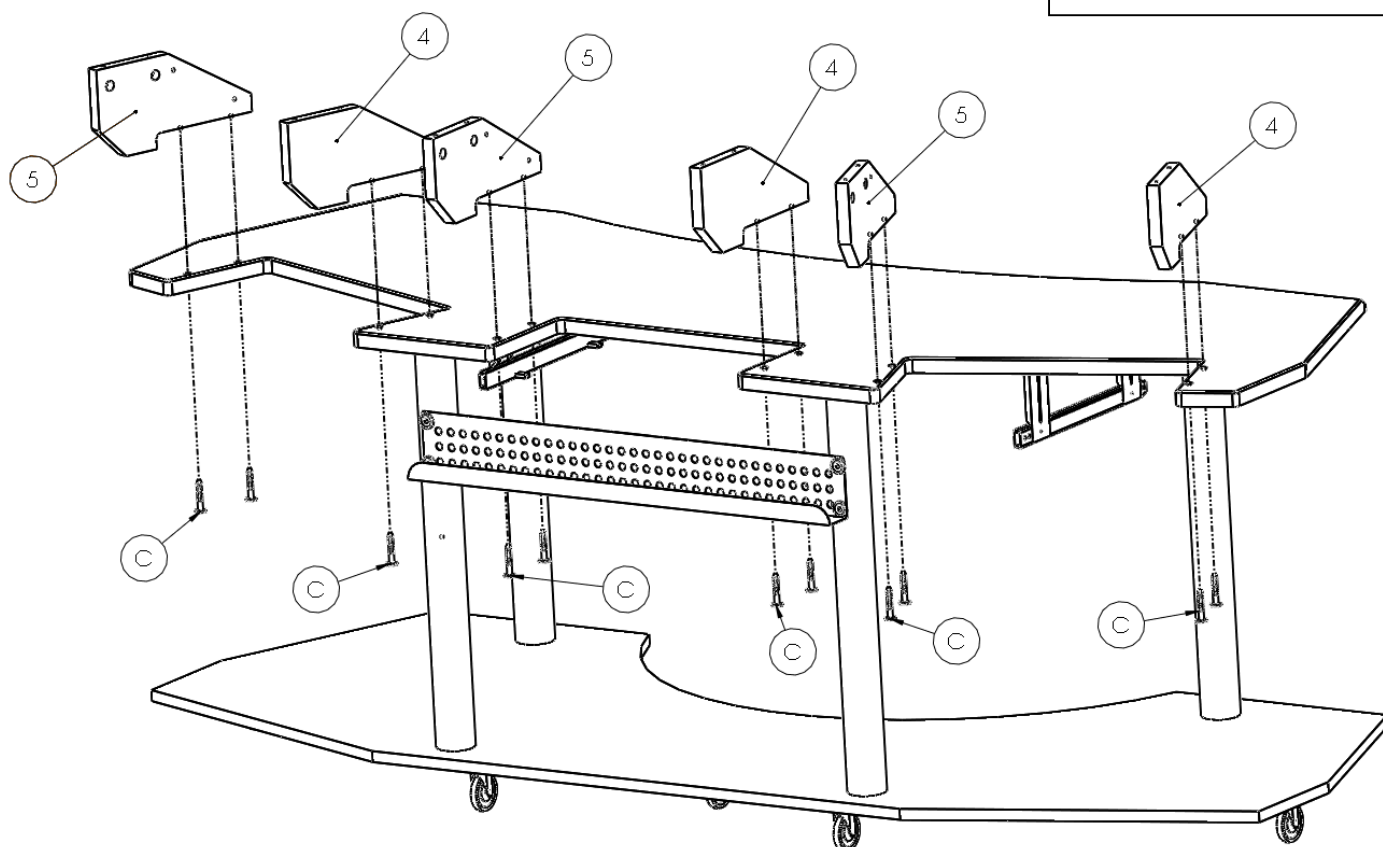
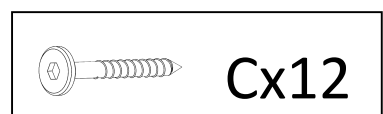
STEP.4



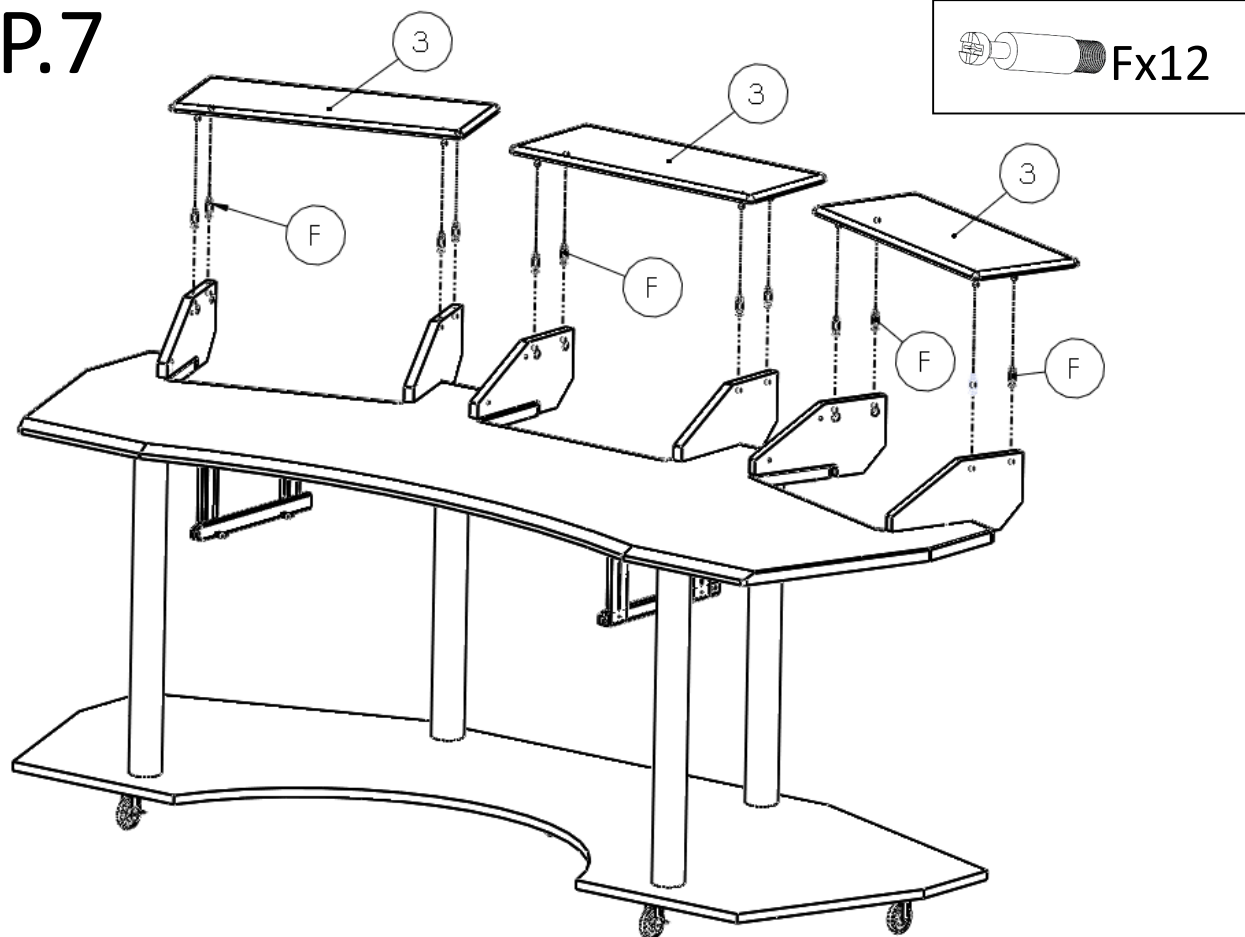
STEP.5



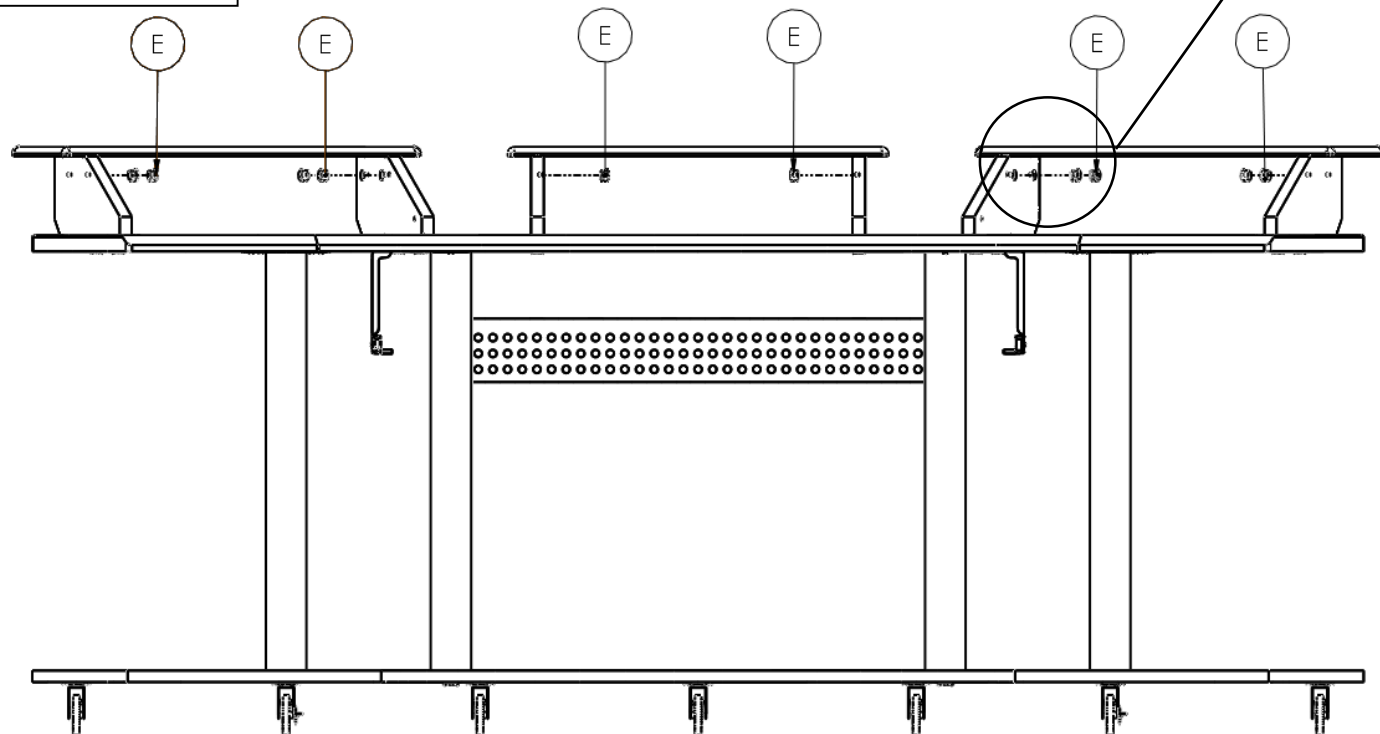
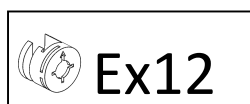
STEP.6



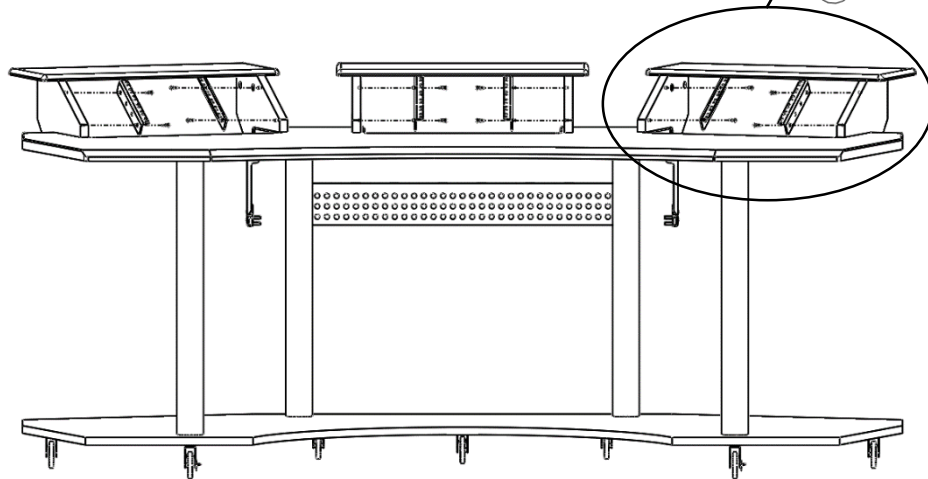
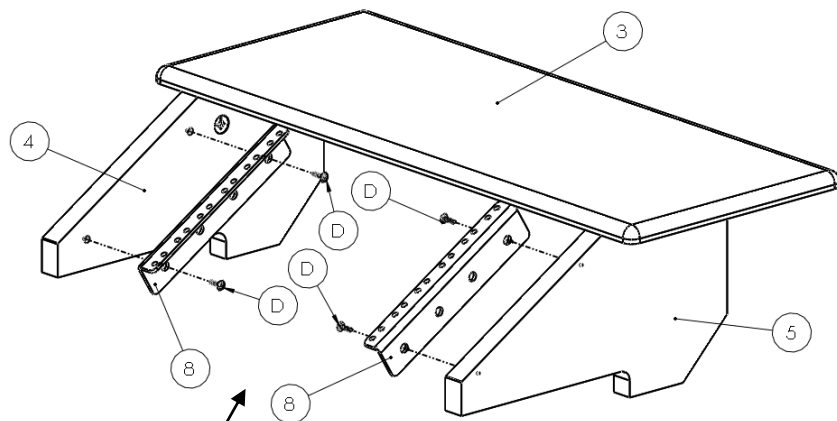
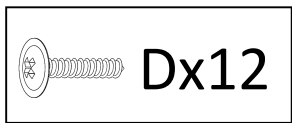
STEP.7



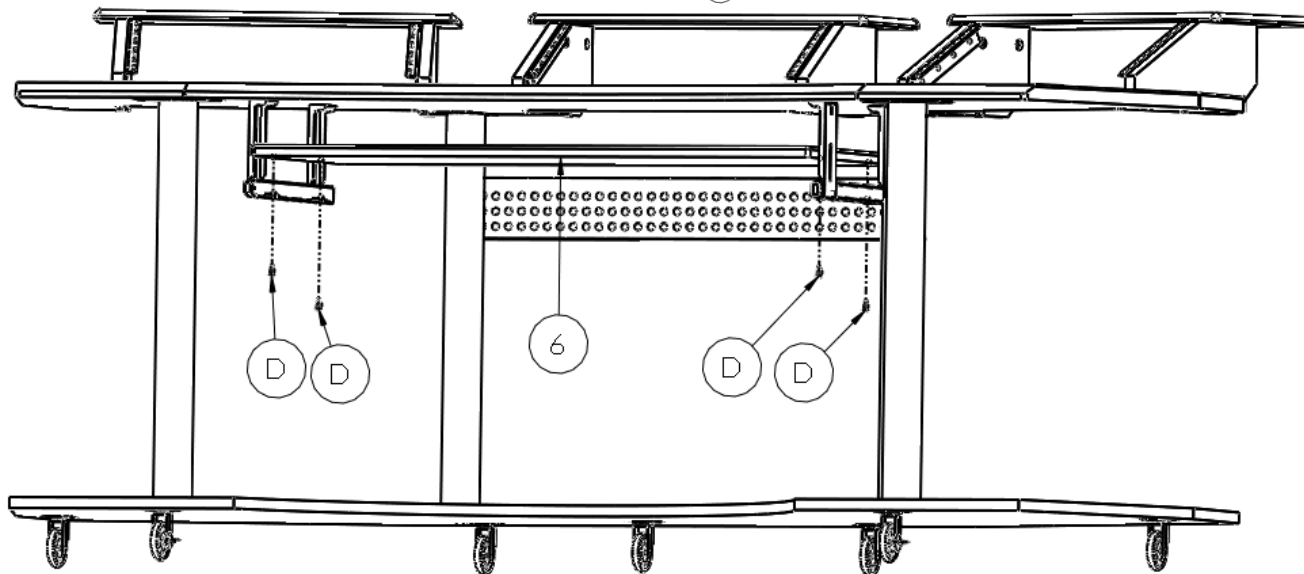
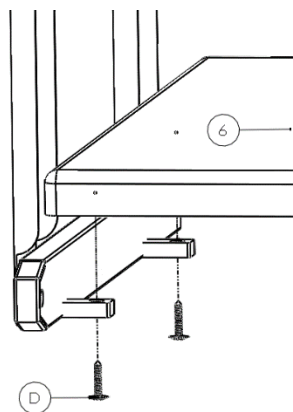
STEP.8



STEP.9



STEP.10



STEP.11

