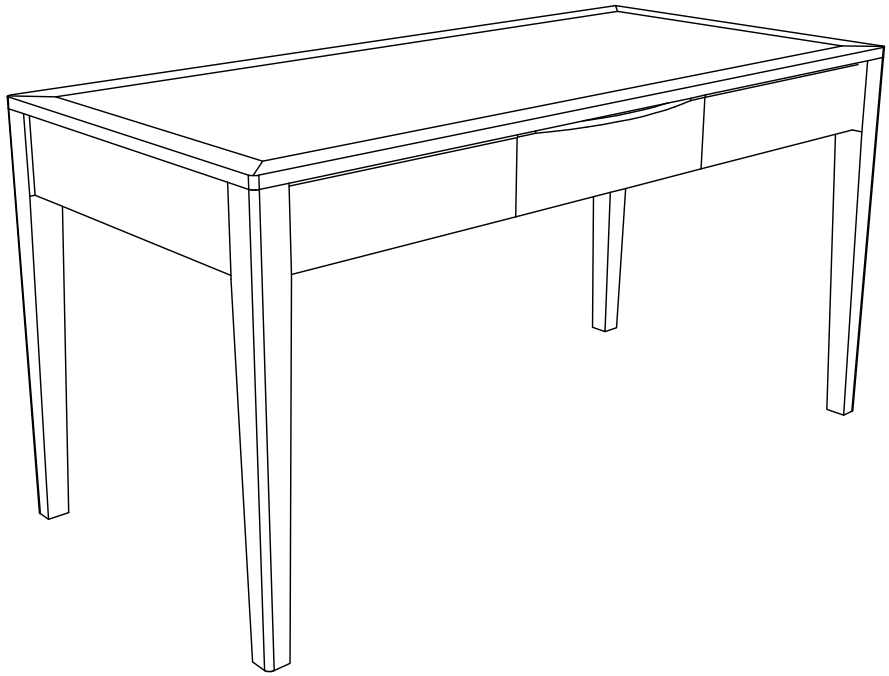
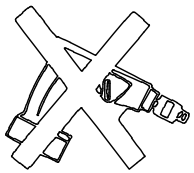
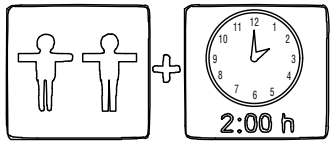
ASSEMBLY INSTRUCTION
N763P450224



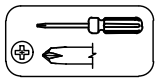
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.
DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED

*Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe!!!
*Please assemble on a clean soft surface to avoid damage.





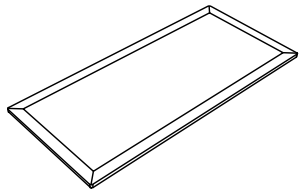
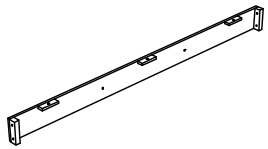
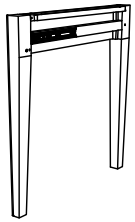
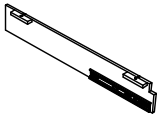
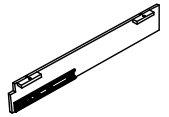
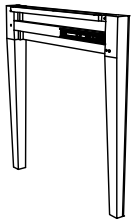
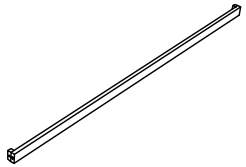
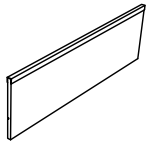
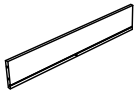
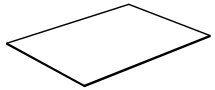
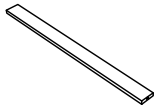
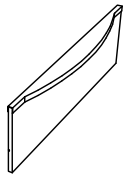
Tool required



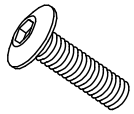
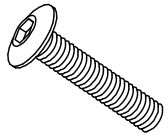
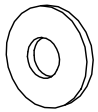
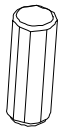
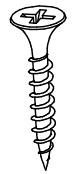
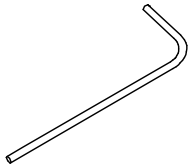
(Included)

IMPORTANT:
PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

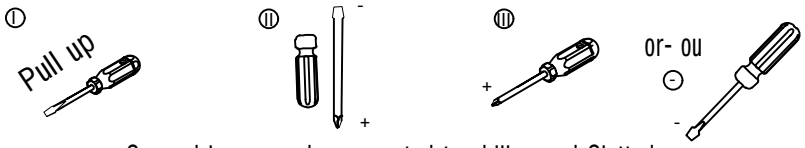
PARTS LIST - N763P450224

1  Table top 1 pc	2  Rear bar 1 pc	3  Leg cluster on the left 1 pc	4  Left center strut 1 pc	5  Right center strut 1 pc
6  Leg cluster on the right 1 pc	7  Front bar 1 pc	8  Drawer face 2 pcs	9  Left side drawer panel 3 pcs	10  Drawer back 3 pcs
11  Right side drawer panel 3 pcs	12  Drawer bottom plate 3 pcs	13  Drawer bottom support 3 pcs	14  Middle drawer face 1 pc	

HARDWARE LIST - N763P450224

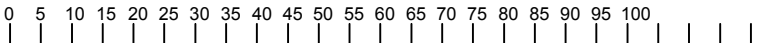
A  6x30mm Bolt 15 pcs + extra 1 pc	B  6x40mm Bolt 8 pcs + extra 1 pc	C  6x16mm Washer 21 pcs + extra 2 pcs	D  8x30mm Dowel 10 pcs + extra 3 pcs	E  4x25mm Screw 12 pcs + extra 2 pcs	F  5x30mm Screw 2 pcs + extra 1 pc	G  Cam lock pin 12 pcs + extra 2 pcs
H  Cam lock 12 pcs + extra 2 pcs	I  Allen key 1 pc + extra 1 pc	J  Screwdrivers 1 pc + extra 1 pc				

Tool required



Screwdrivers can be converted to philips and Slotted

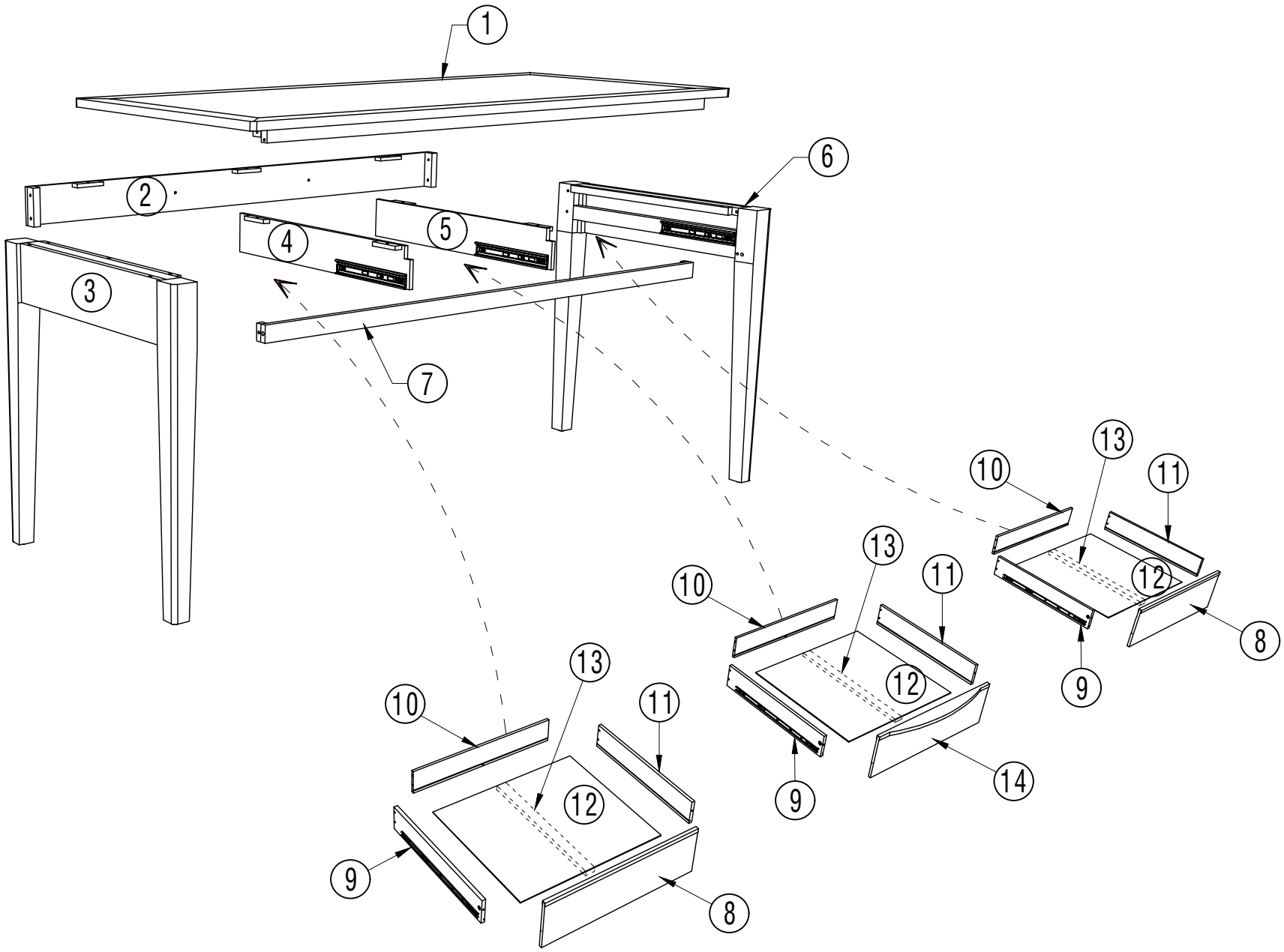
Ruler - Use this ruler to help correctly identify the screws



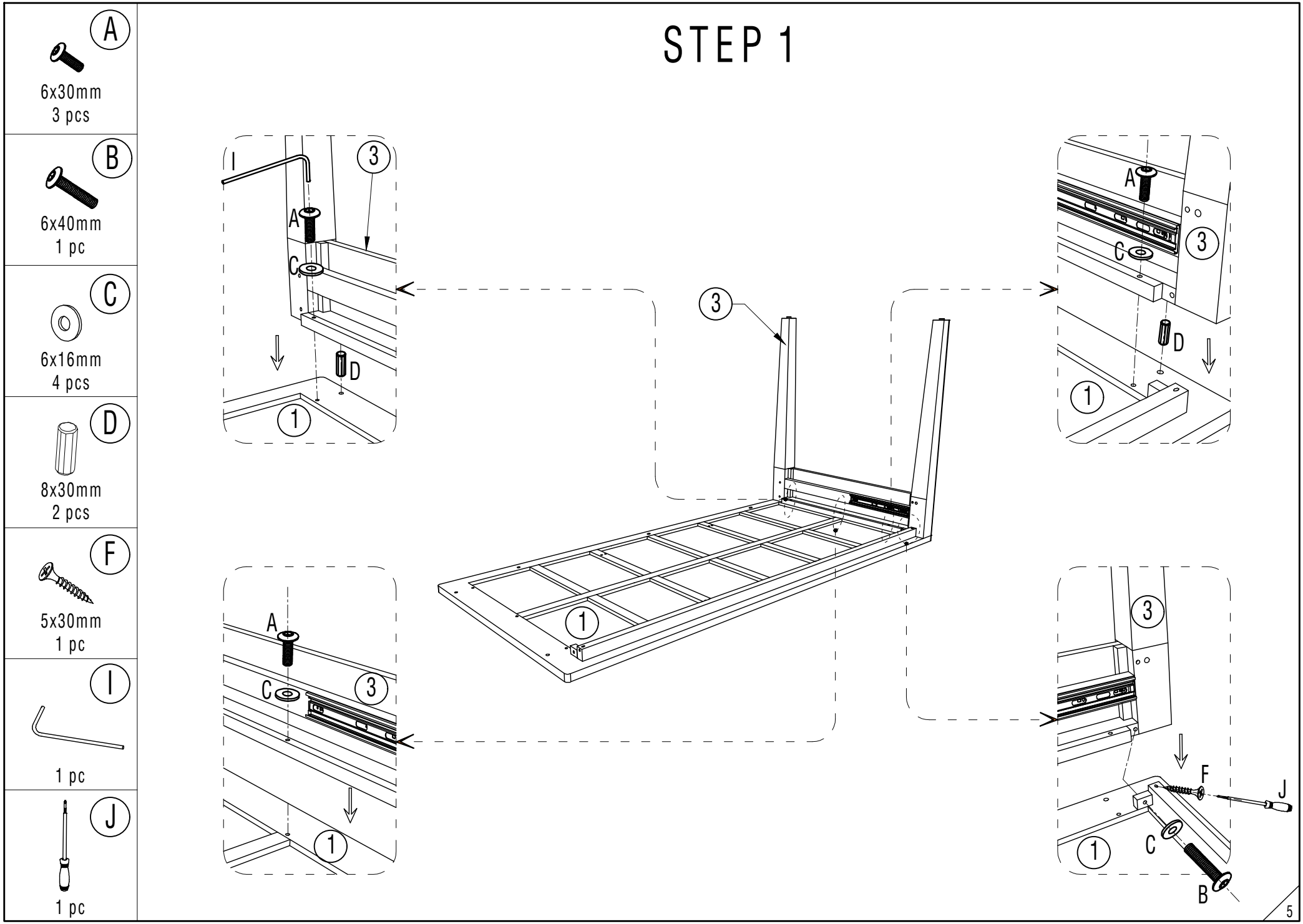


The crews length is measured from the head to th point (35mm screw shown)

COMPONENTS - KEY DIAGRAM



STEP 1


A
6x30mm
3 pcs
B
6x40mm
1 pc
C
6x16mm
4 pcs
D
8x30mm
2 pcs
F
5x30mm
1 pc
I
1 pc
J
1 pc
I
3
A
C
D
1
3
A
C
3
D
1
3
1
A
C
3
1
3
F
J
C
1
B

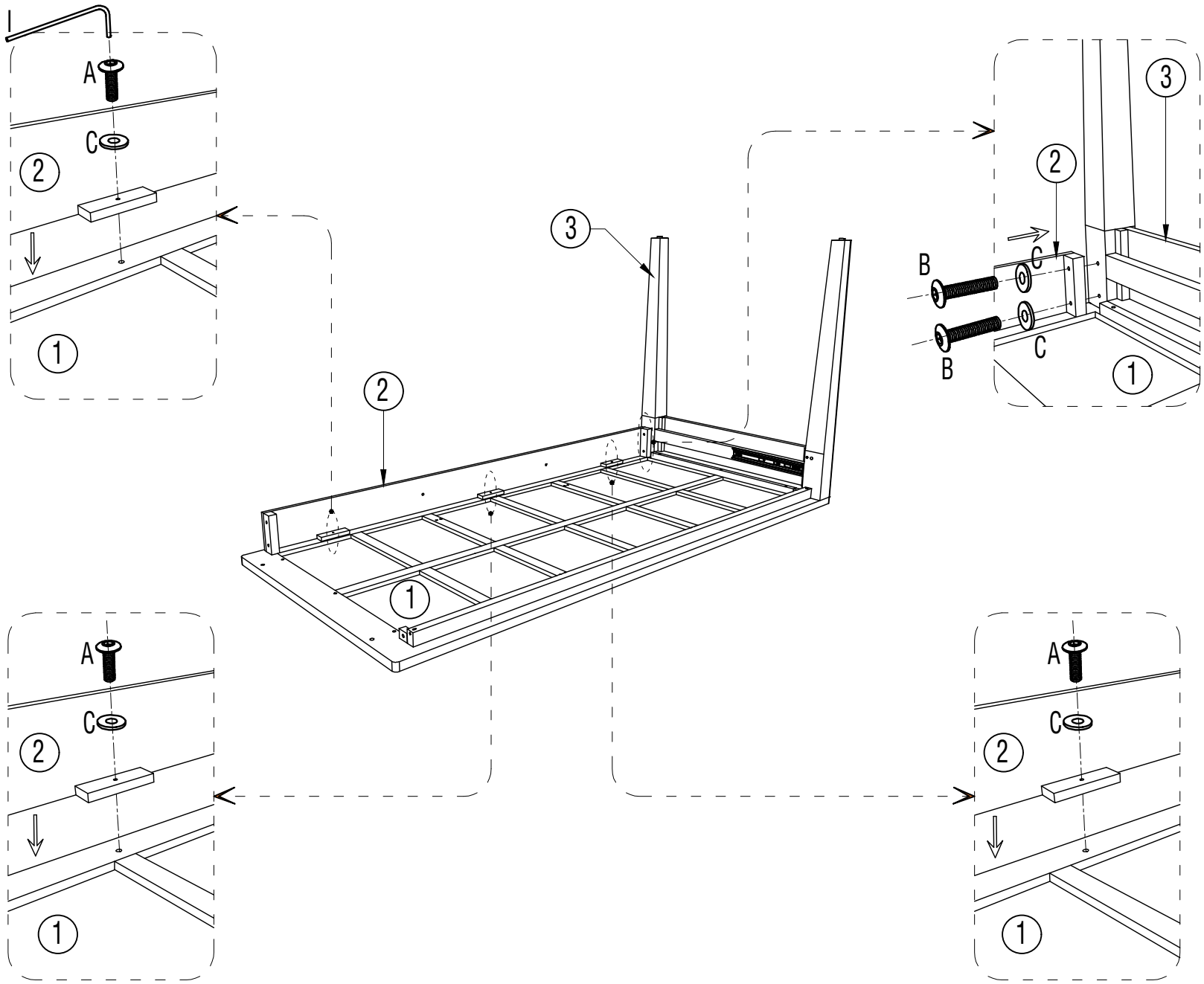
STEP 2

A
6x30mm
3 pcs

B
6x40mm
2 pcs

C
6x16mm
5 pcs

I
1 pc



STEP 3

A



6x30mm
6 pcs

C



6x16mm
4 pcs

D

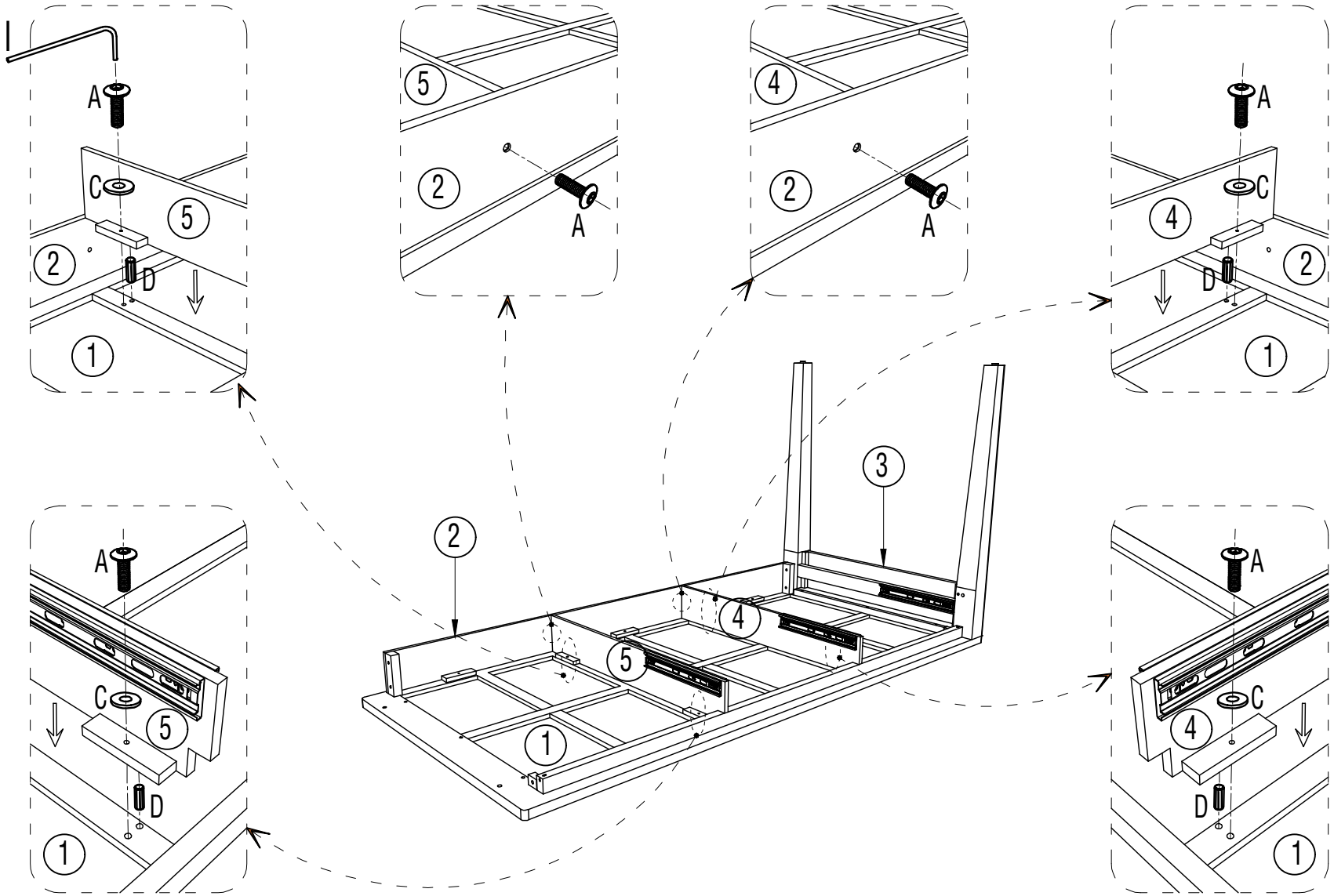


8x30mm
4 pcs

I



1 pc



STEP 4

B



6x40mm
1 pc

C



6x16mm
1 pc

D

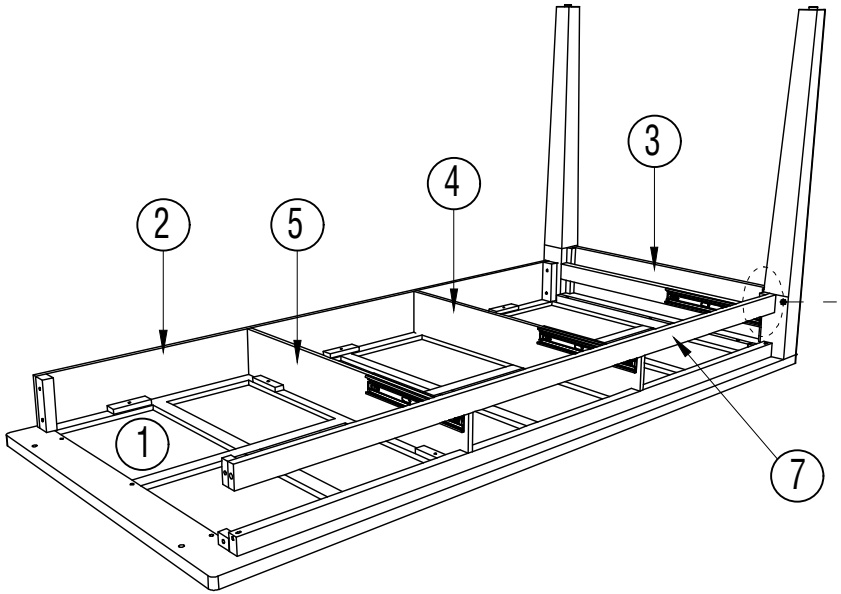


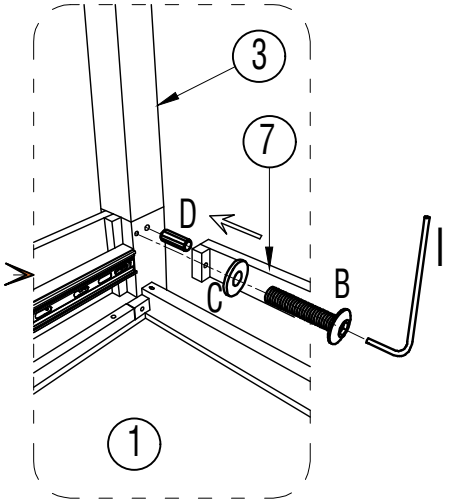
8x30mm
1 pc

I



1 pc





STEP 5

A
6x30mm
3 pcs

B
6x40mm
4 pc

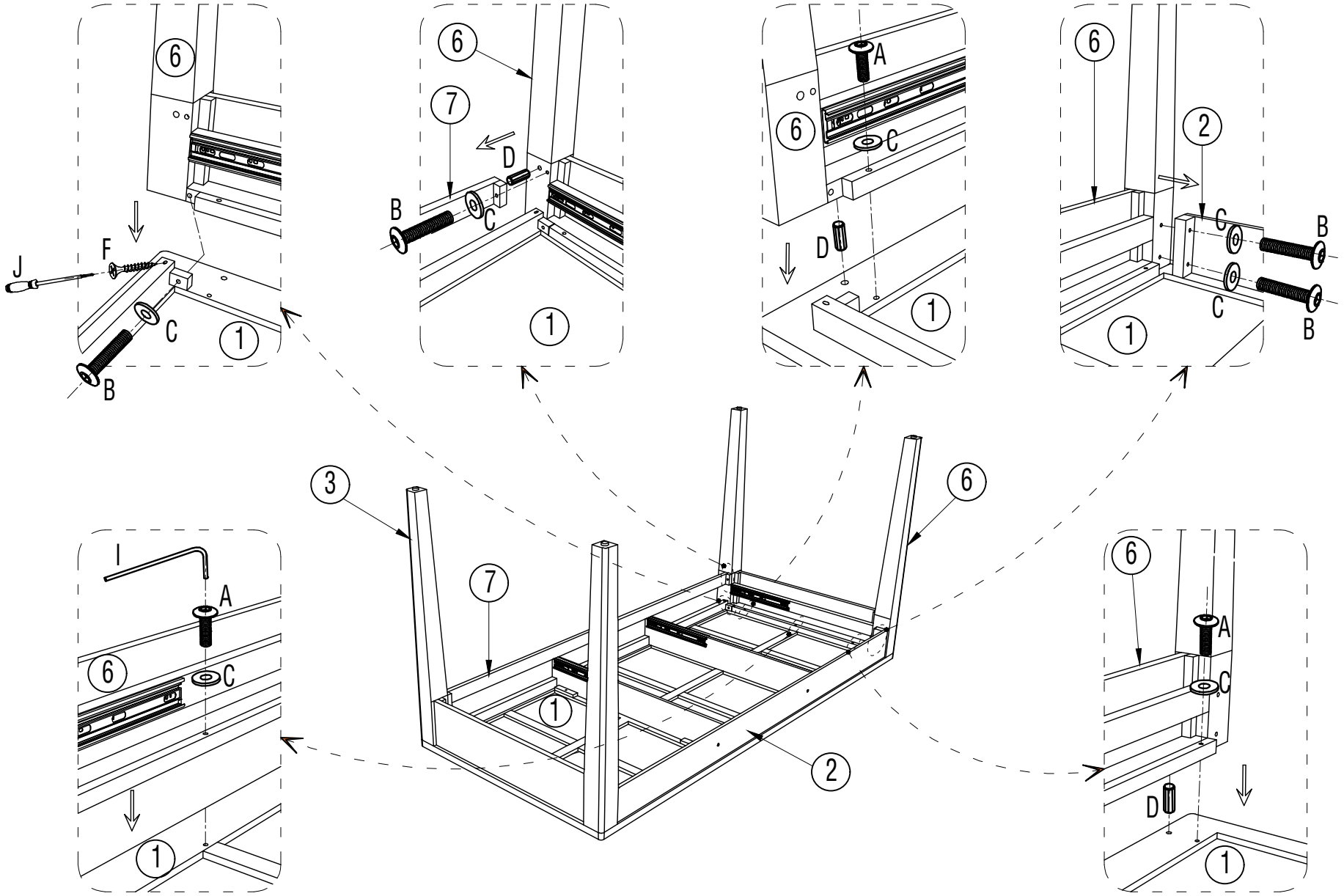
C
6x16mm
7 pcs

D
8x30mm
3 pcs

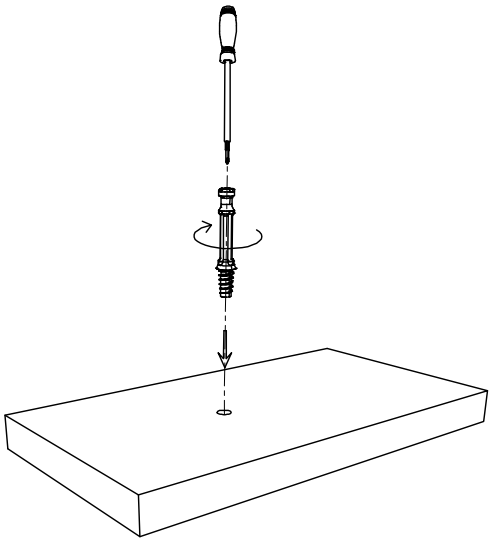
F
5x30mm
1 pc

I
1 pc

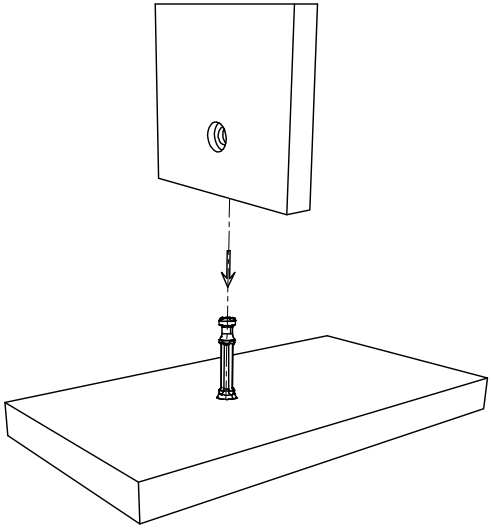
J
1 pc



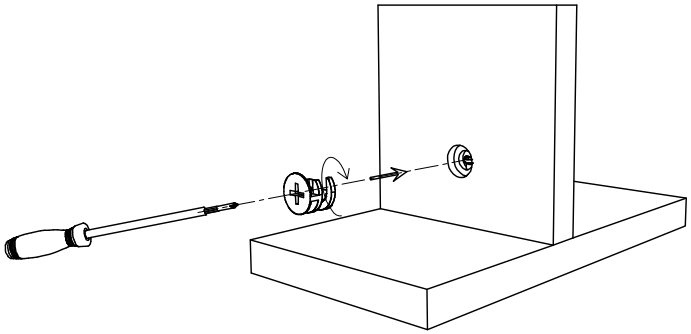
Typical way to install cam screws



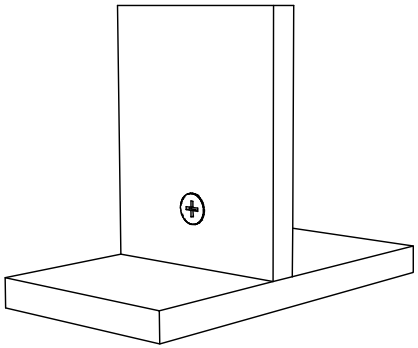
1



2



3



4. Done

G



6 pcs

H



6 pcs

J

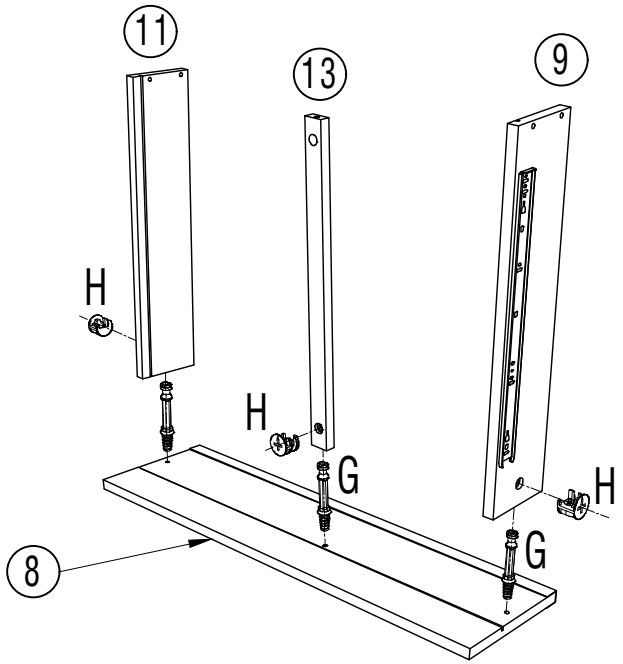


1 pc

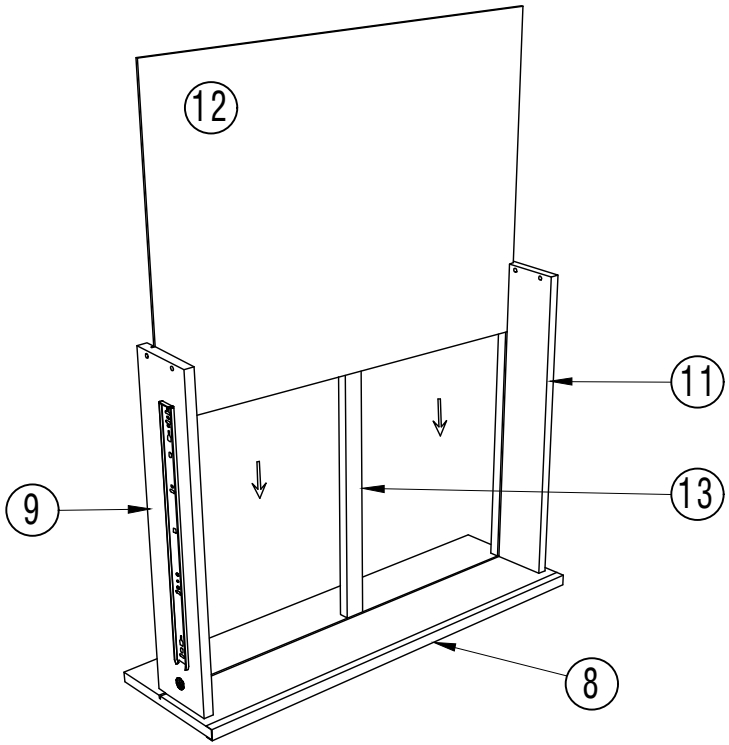
STEP 6

(x2)

(Left and right drawers)



STEP 7
(x2)
(Left and right drawers)



E



4x25mm
8 pcs

G



2 pcs

H



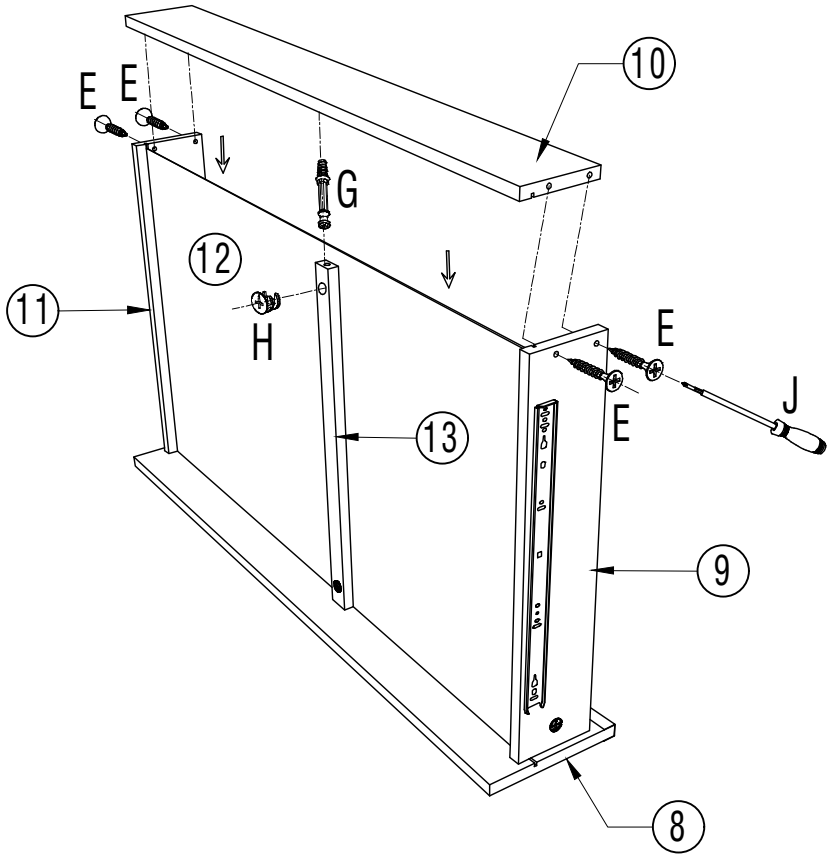
2 pcs

J



1 pc

STEP 8
(x2)
(Left and right drawers)



G



3 pcs

H



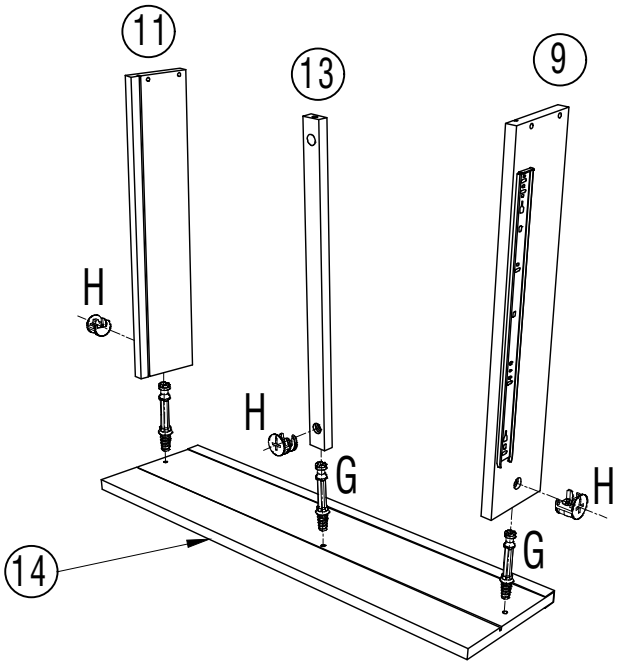
3 pcs

J

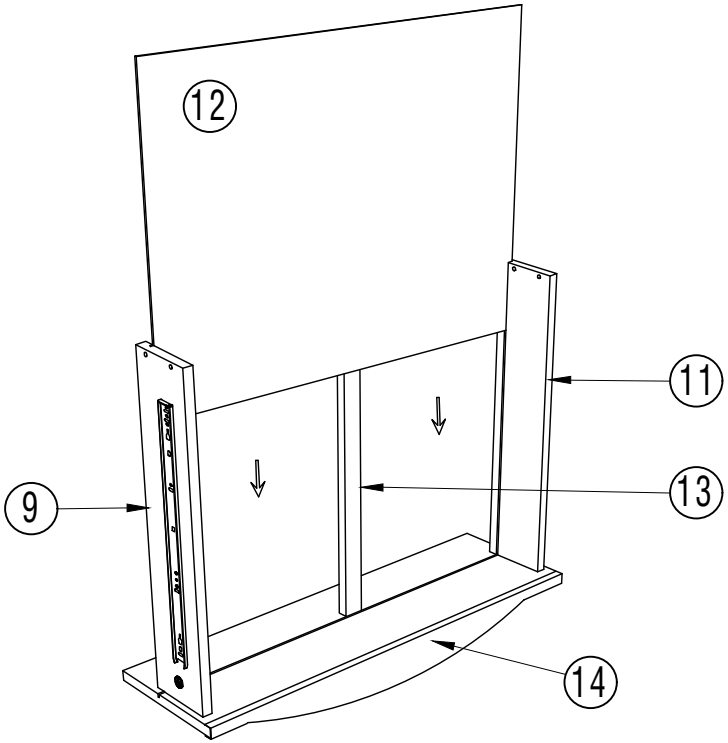


1 pc

STEP 9
(Middle drawer)



STEP 10
(Middle drawer)



E



4x25mm
4 pcs

G



1 pc

H



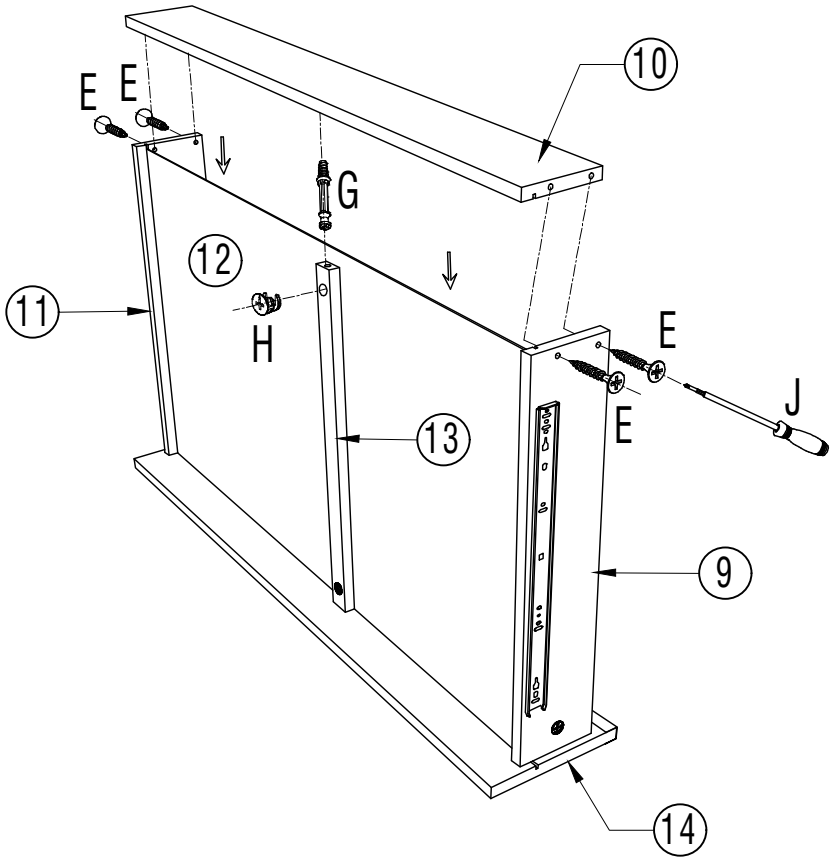
1 pc

J

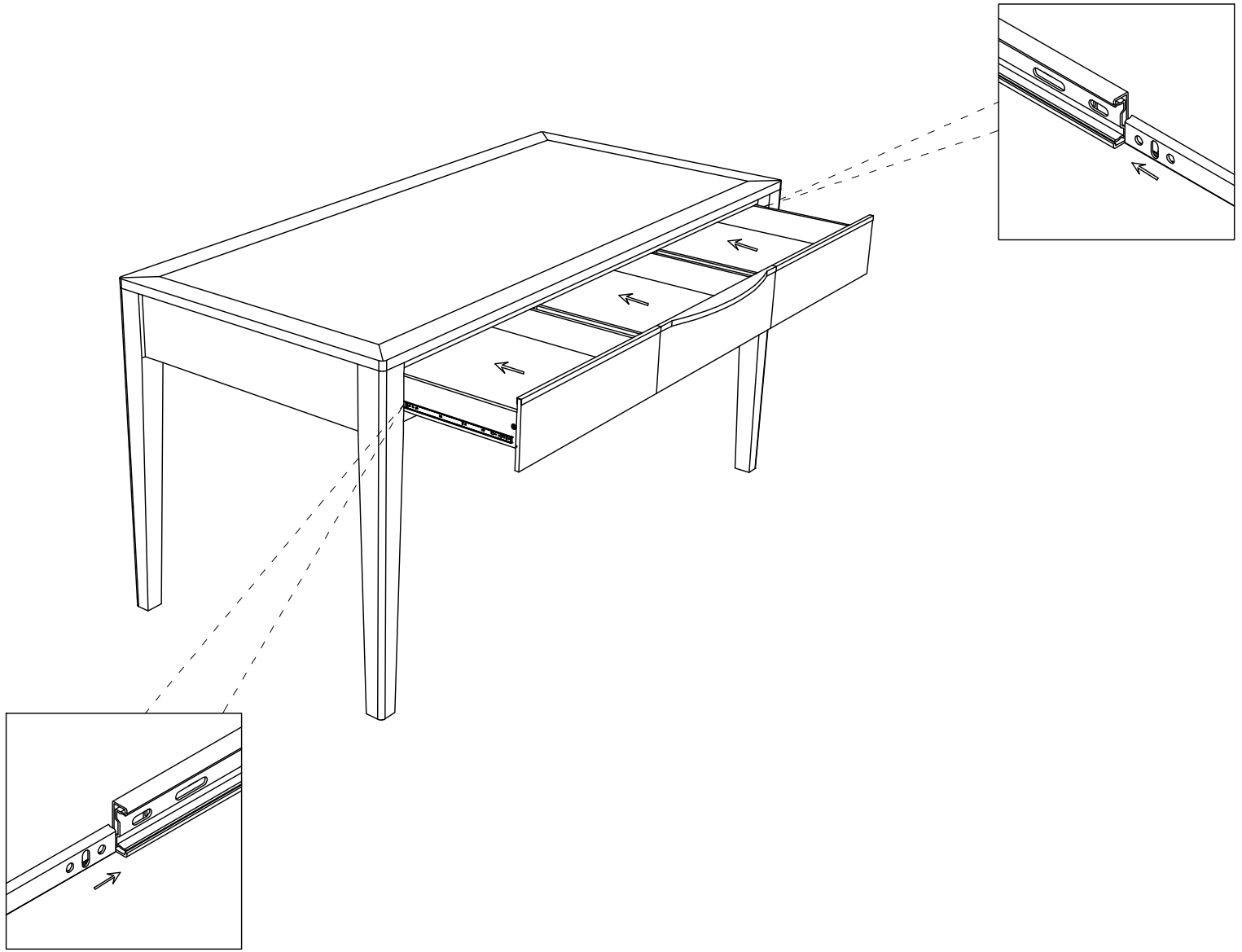


1 pc

STEP 11
(Middle drawer)



STEP 12



FINISH

