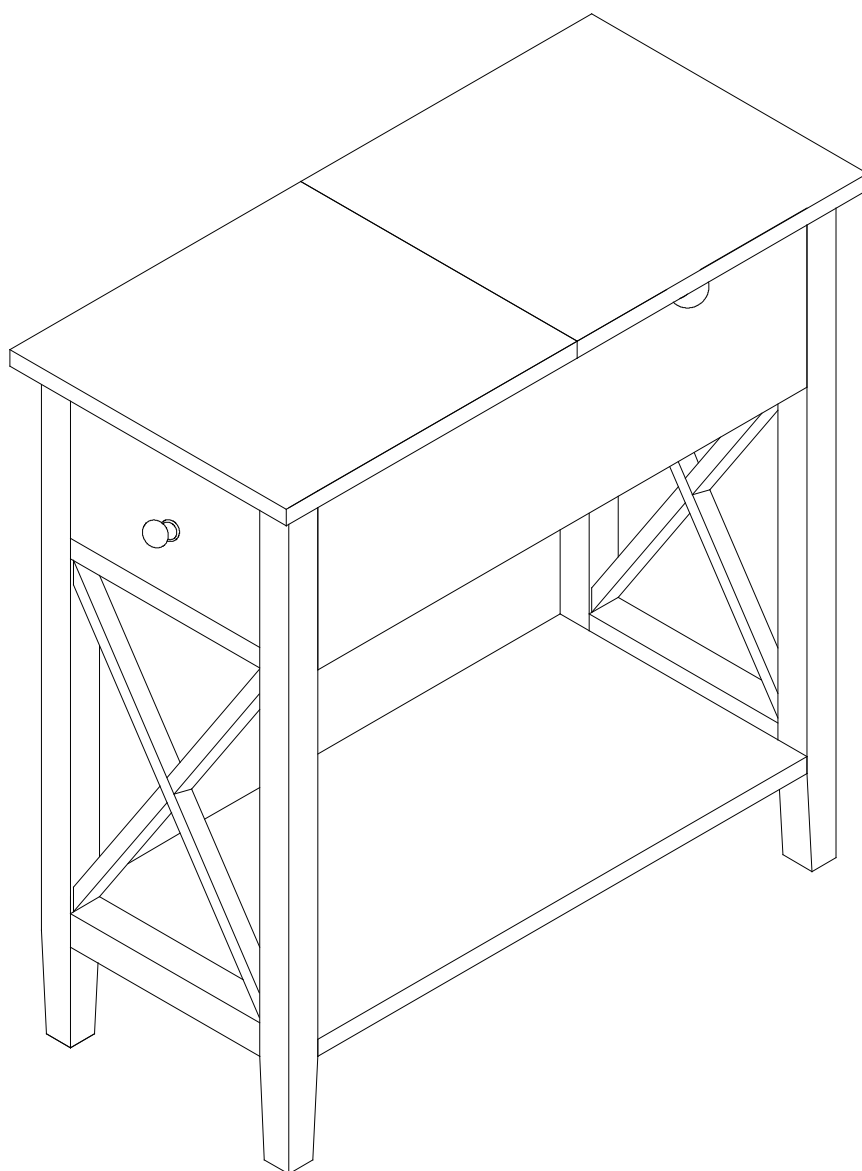
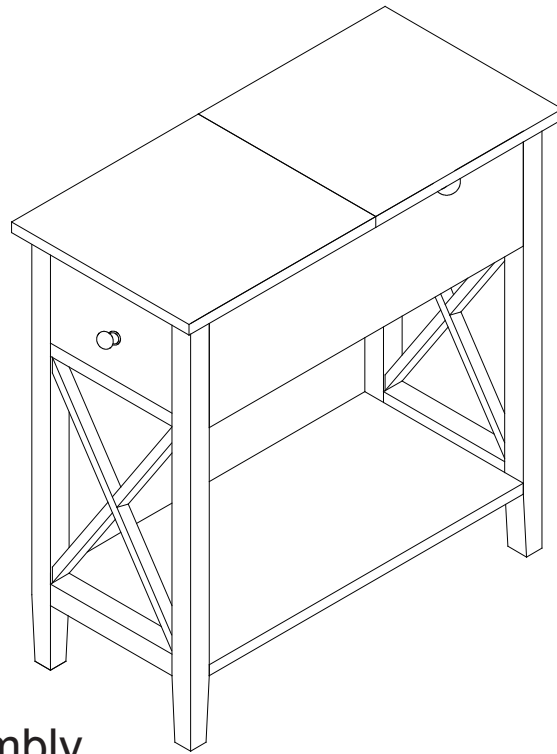


## Flip Top End Table with One Drawer



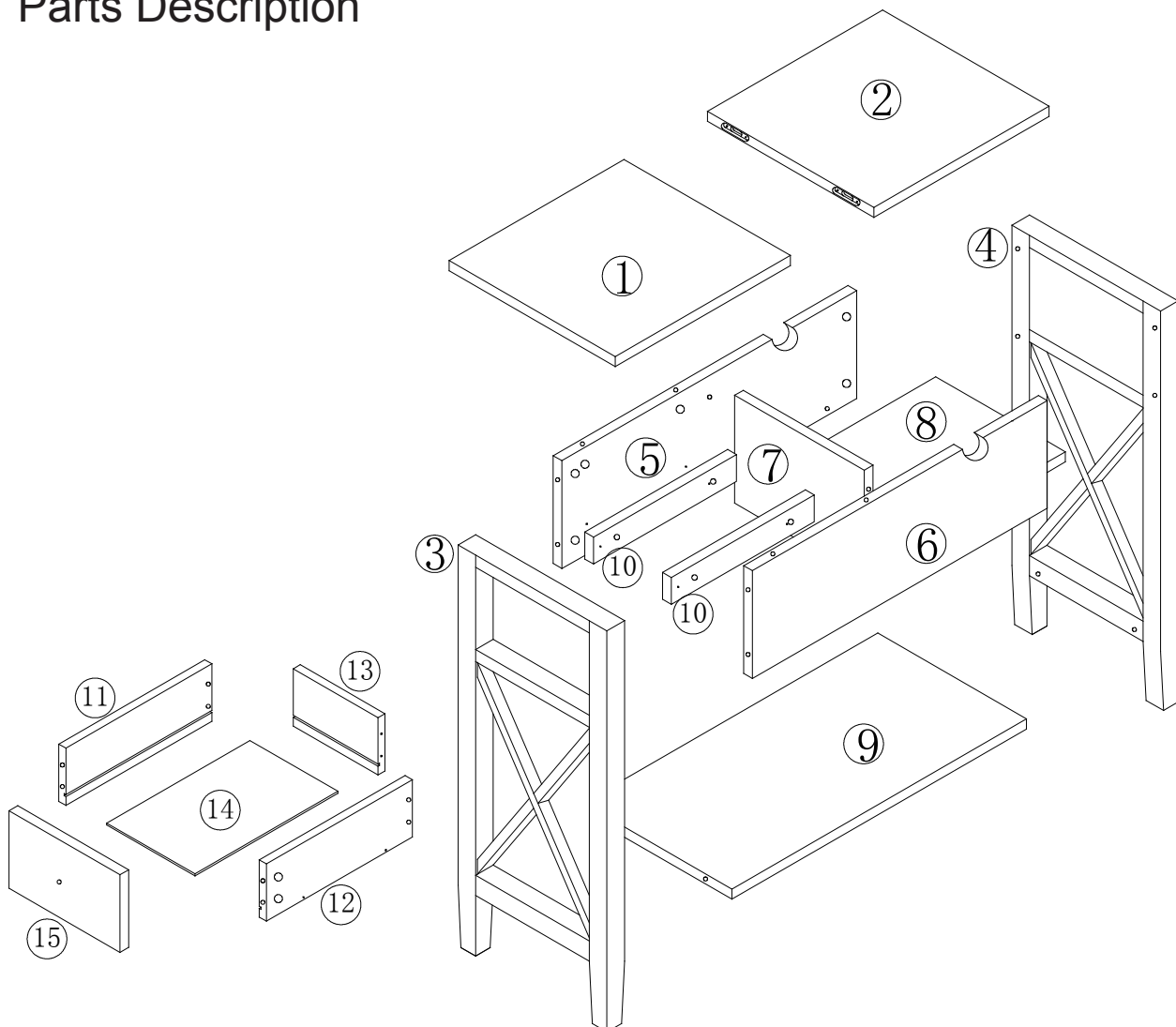
## **Assembly Instructions**

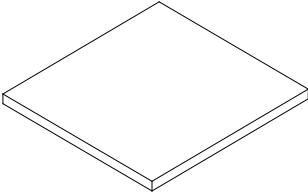
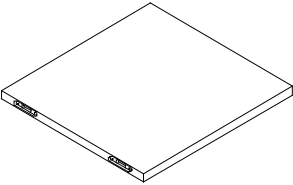
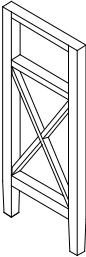
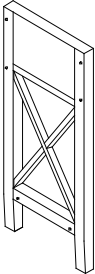
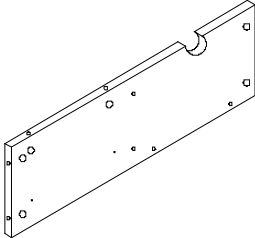
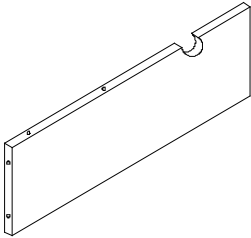
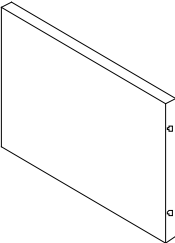
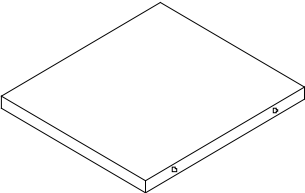
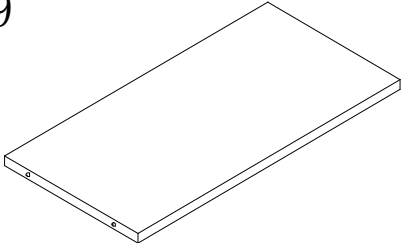
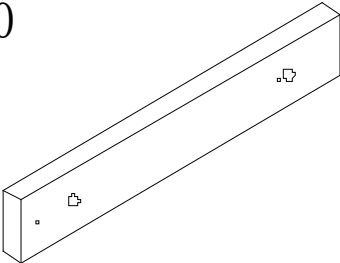
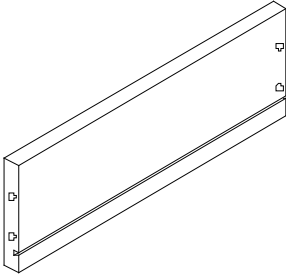
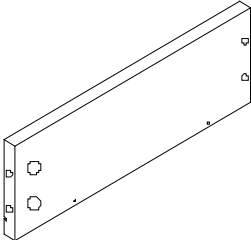
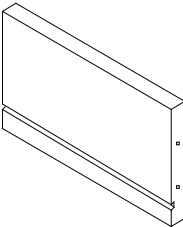
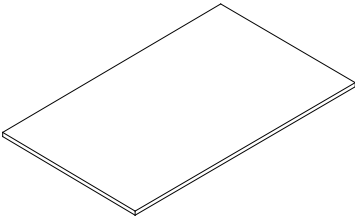
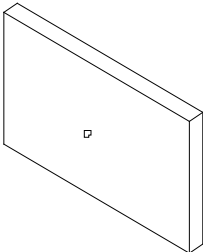
We have designed our furniture with you, the customer in mind. Our clear, easy to follow step by step instructions will guide you through the project from start to finish. Feel confident that this will be a fun and rewarding project. The final product will be a quality piece of furniture that will go together smoothly and give years of enjoyment.




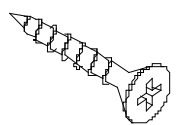
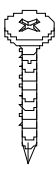
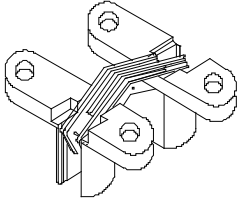
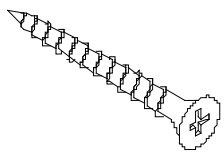
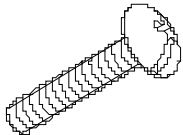
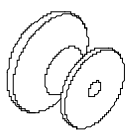

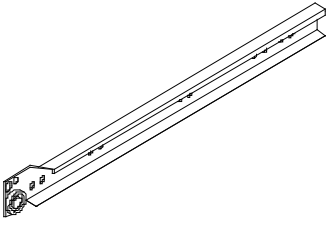
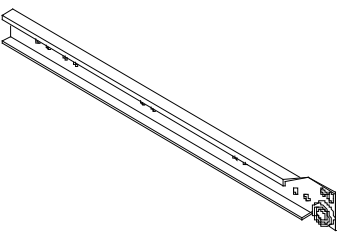
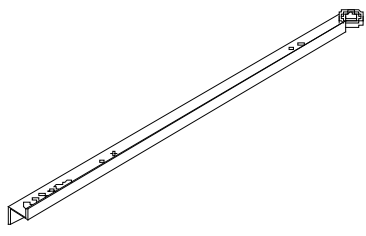
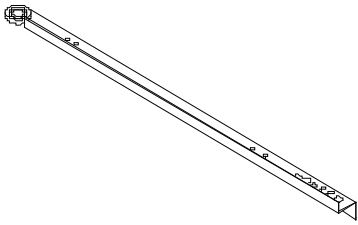


Completed Assembly

## Parts Description



<div>1</div> <div>  </div> <div> Top Panel 1pc </div>	<div>2</div> <div>  </div> <div> Top Panel 1pc </div>	<div>3</div> <div>  </div> <div> Front Panel 1pc </div>
<div>4</div> <div>  </div> <div> Back Panel 1pc </div>	<div>5</div> <div>  </div> <div> Left Side Panel 1pc </div>	<div>6</div> <div>  </div> <div> Right Side Panel 1pc </div>
<div>7</div> <div>  </div> <div> Divider 1pc </div>	<div>8</div> <div>  </div> <div> Bottom Panel 1pc </div>	<div>9</div> <div>  </div> <div> Shelf Panel 1pc </div>
<div>10</div> <div>  </div> <div> Support Bar 2pcs </div>	<div>11</div> <div>  </div> <div> Drawer Left Panel 1pc </div>	<div>12</div> <div>  </div> <div> Drawer Right Panel 1pc </div>
<div>13</div> <div>  </div> <div> Drawer Back Panel 1pc </div>	<div>14</div> <div>  </div> <div> Drawer Bottom Panel 1pc </div>	<div>15</div> <div>  </div> <div> Drawer Front Panel 1pc </div>

<p>A</p>  <p>Cam Bolt                      24pcs</p>	<p>B</p>  <p>Cam Lock                      24pcs</p>	<p>C</p>  <p>Wooden Dowel                      4pcs</p>
<p>D</p>  <p>4mm*25mm Screw                      4pcs</p>	<p>E</p>  <p>3mm*20mm Screw                      8pcs</p>	<p>F</p>  <p>Metal Hinge                      2pcs</p>
<p>G</p>  <p>4mm*35mm Screw                      4pcs</p>	<p>H</p>  <p>Bolt                      1pc</p>	<p>I</p>  <p>Knob                      1pc</p>
<p>J</p>  <p>3mm*12mm Screw                      8pcs</p>	<p>K</p>  <p>Left Glider                      1pc</p>	<p>L</p>  <p>Right Glider                      1pc</p>
<p>M</p>  <p>Left Slider                      1pc</p>	<p>N</p>  <p>Right Slider                      1pc</p>	



A×2

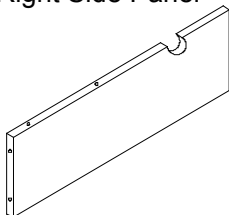


B×2

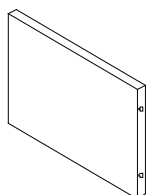


C×2

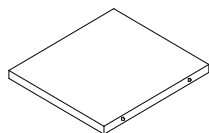
6 Right Side Panel



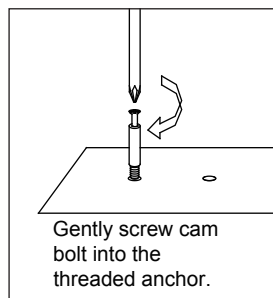
7 Divider



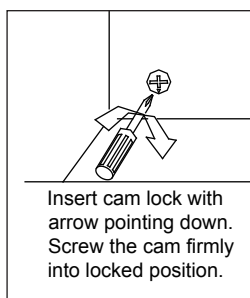
8 Bottom Panel



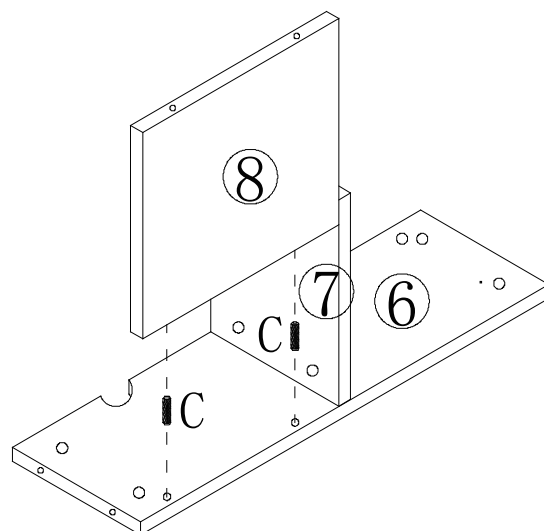
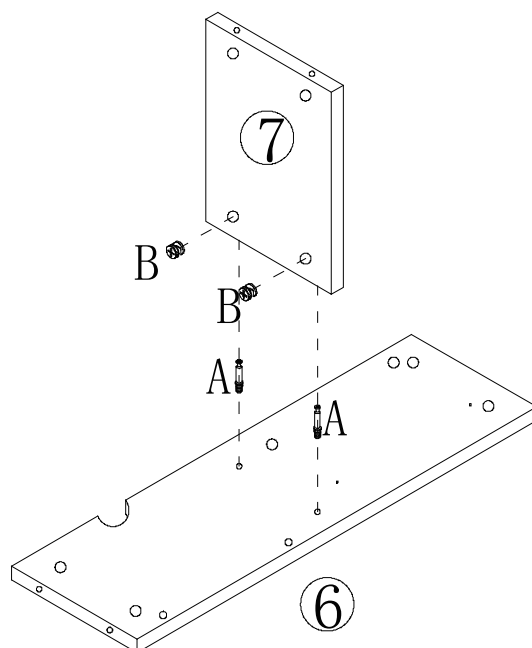
- Step 1**
1. Attach Divider (7) to Right Side Panel (6), using Cam Bolt (A) and Cam Lock (B).
  2. Attach Bottom Panel (8) to Right Side Panel (6) by inserting Wooden Dowel (C).



Gently screw cam bolt into the threaded anchor.



Insert cam lock with arrow pointing down. Screw the cam firmly into locked position.



A×2

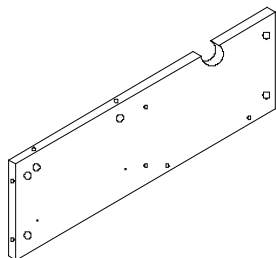


B×2

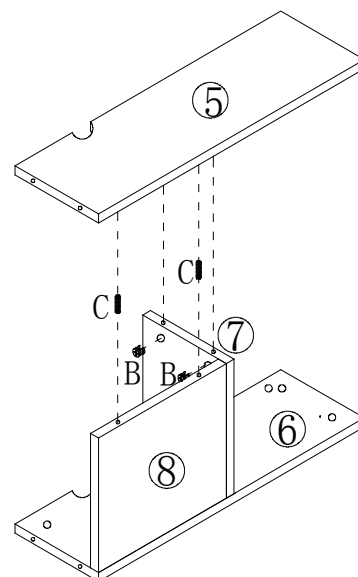
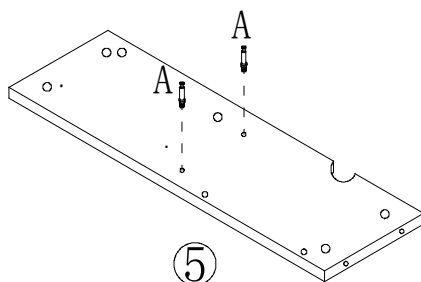


C×2

5 Left Side Panel



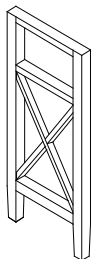
- Step 2**
1. Screw Cam Bolt (A) into Left Side Panel (5).
  2. Attach Left Side Panel (5) to Divider (7) and Bottom Panel (8) by inserting Wooden Dowel (C) and Cam Lock (B). Rotate clockwise to secure Cam Lock (B) in place.



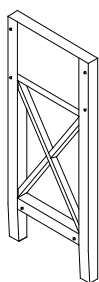


A×12

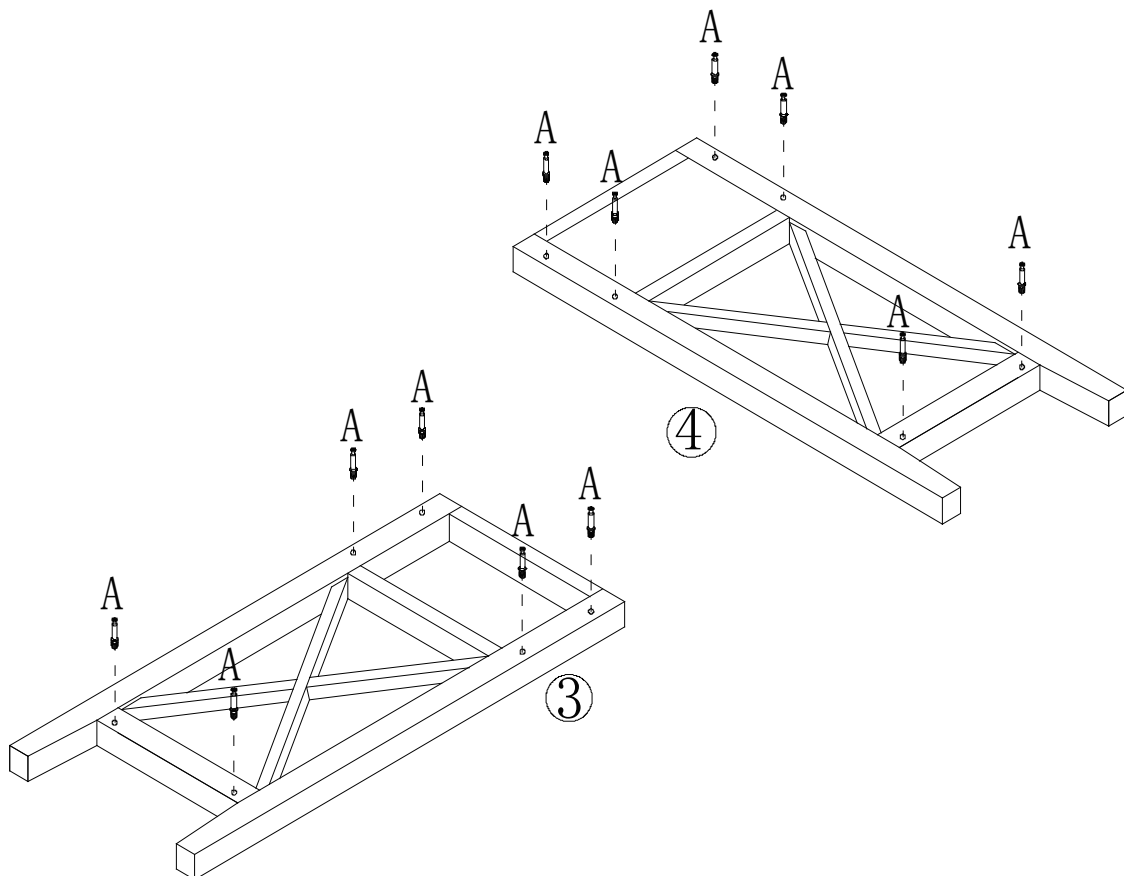
3 Front Panel



4 Back Panel

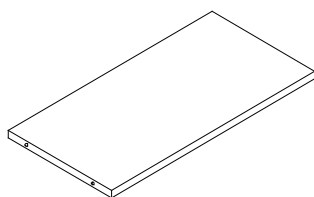


Step 3 Screw Cam Bolt (A) into Front Panel (3) and Back Panel (4).

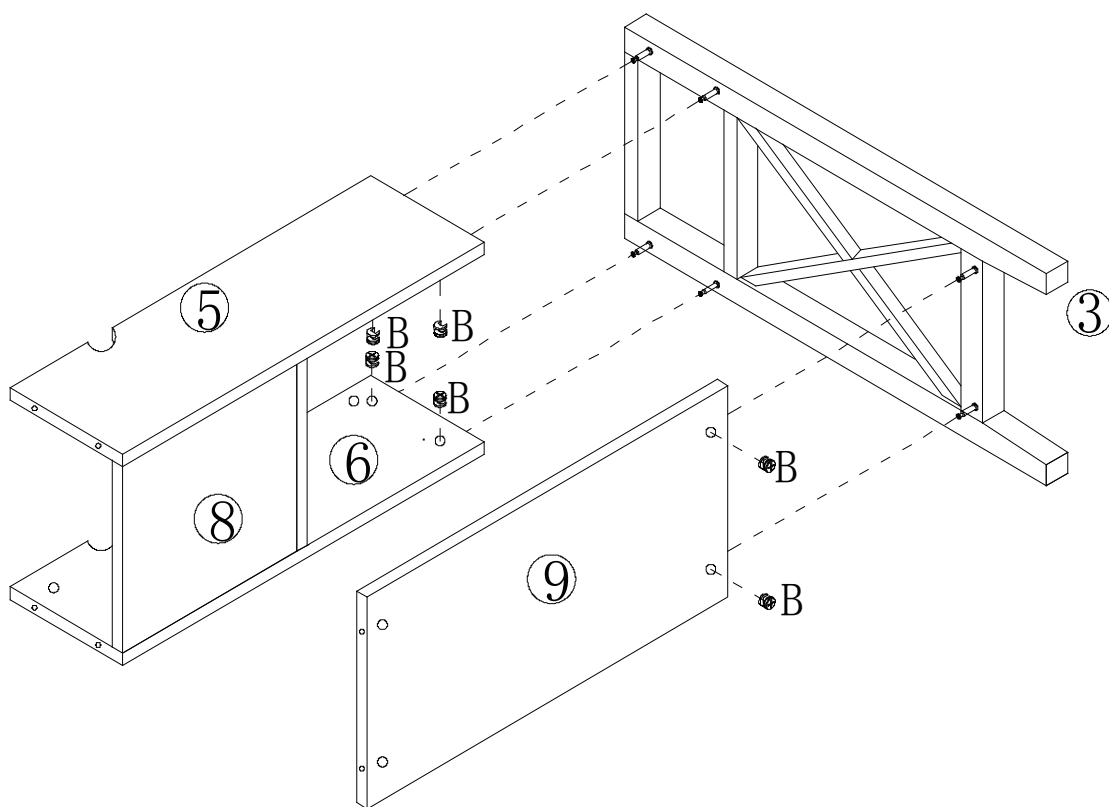


B×6

9 Shelf Panel



Step 4 1. Attach Front Panel (3) to the assembly, using Cam Lock (B). Rotate clockwise to secure Cam Lock (B) in place.  
2. Attach Shelf Panel (9) to Front Panel (3), using CamLock (B). Rotate clockwise to secure Cam Lock (B) in place.

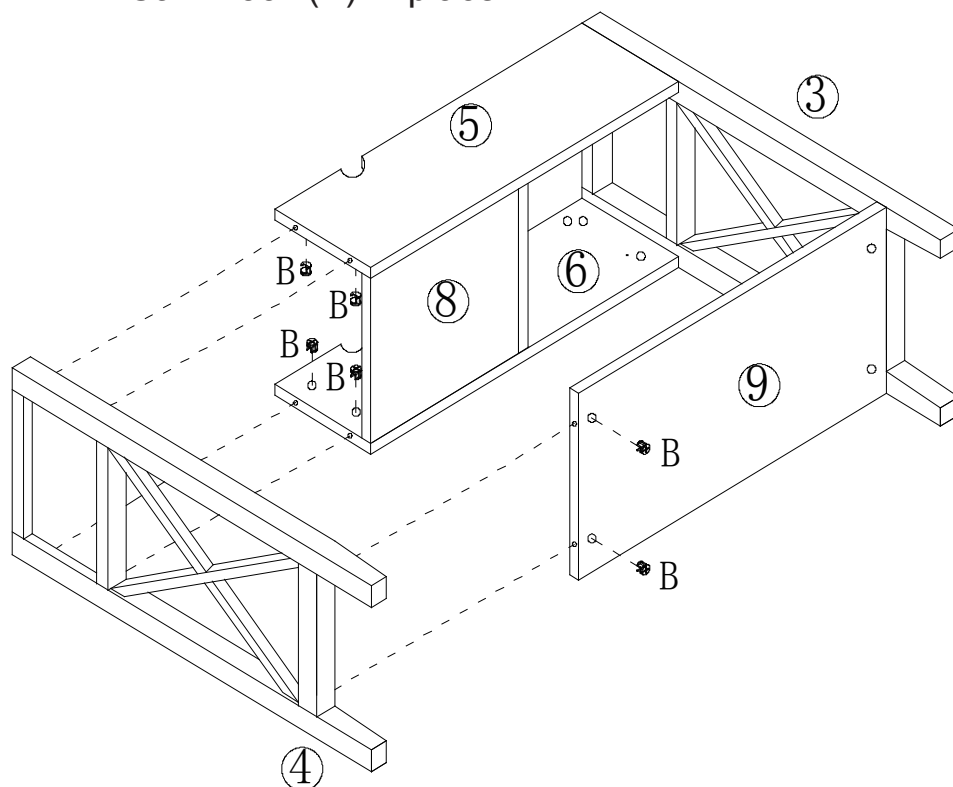
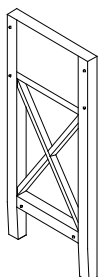




B×6

**Step 5** Attach Back Panel (4) to the assembly, using Cam Lock (B). Rotate clockwise to secure Cam Lock (B) in place.

4 Back Panel

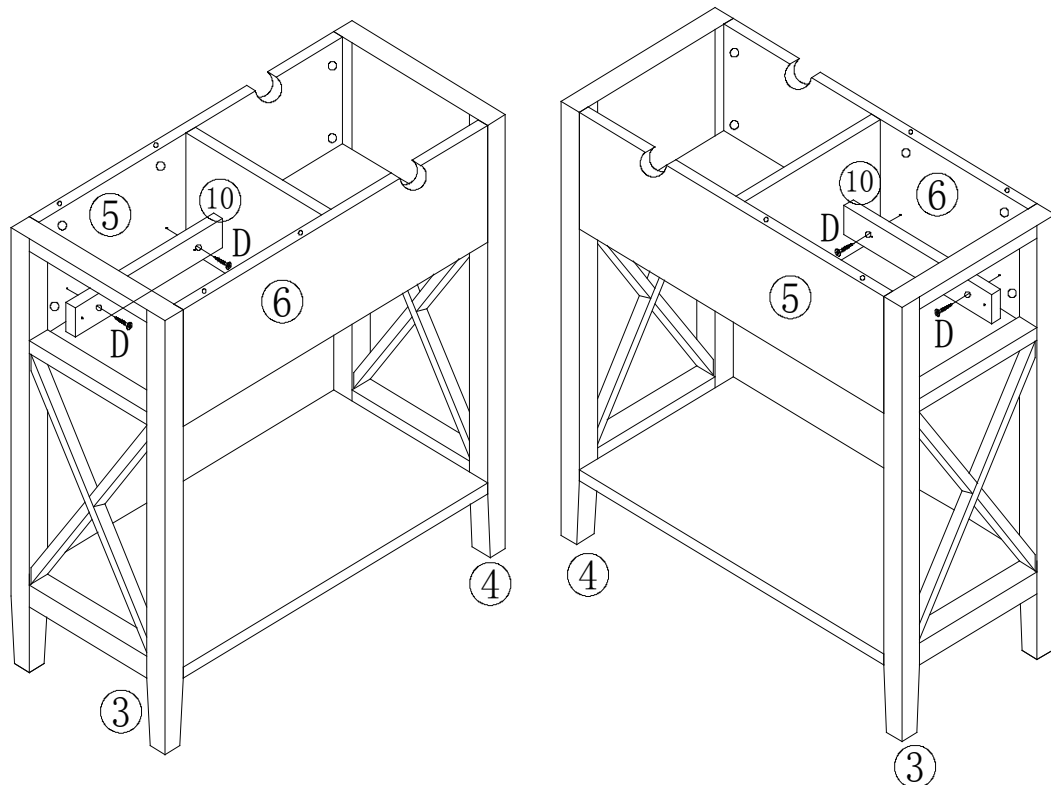
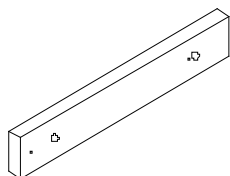


D×4  
4mm\*25mm

**Step 6** 1. Attach Support Bar (10) to Left Side Panel (5), using Screw (D).  
2. Attach the other Support Bar (10) to Right Side Panel (6), using Screw (D).

**Note:** We recommend using a stubby screwdriver in this step.

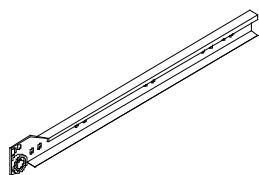
10 Support Bar 2pcs



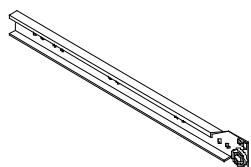




J×4  
3mm\*12mm

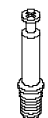
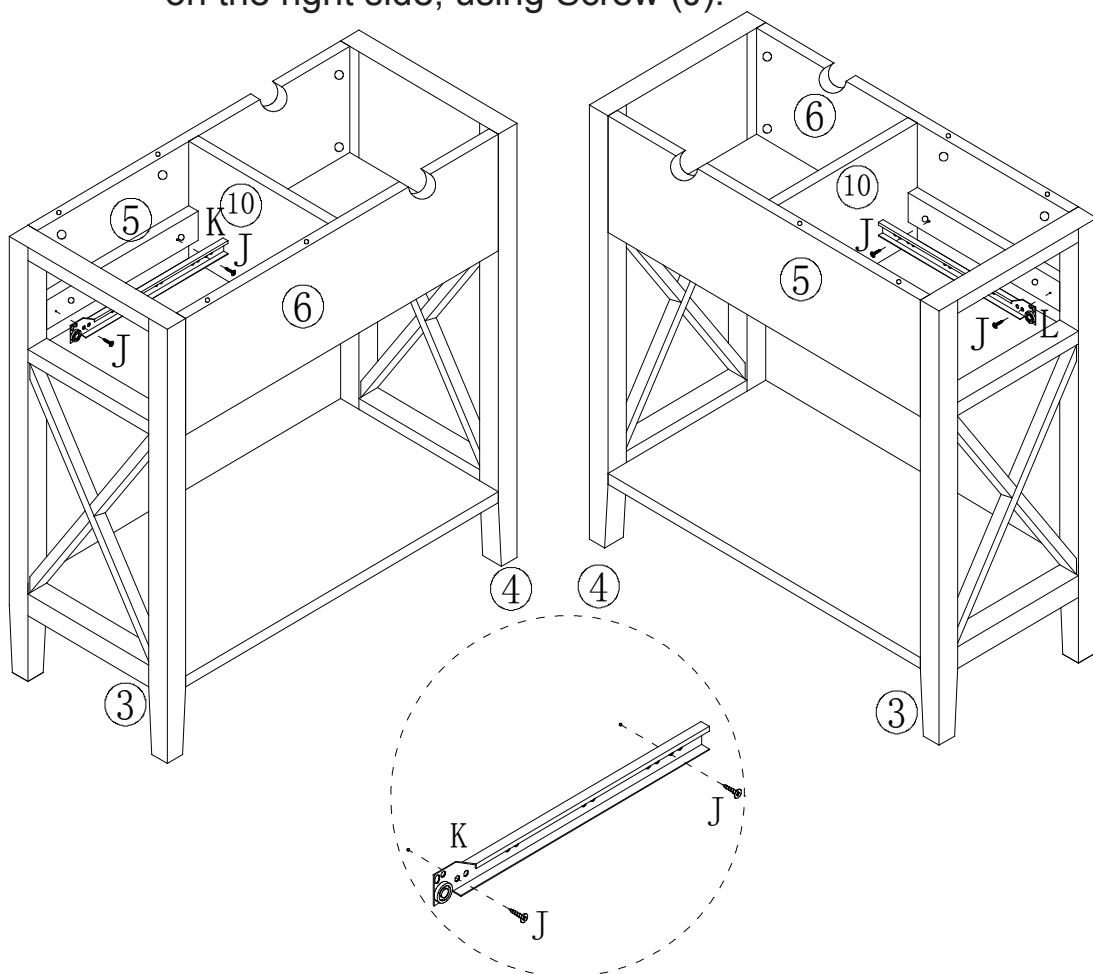


K×1



L×1

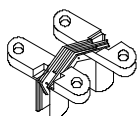
- Step 7**
1. Attach Left Glider (K) to Supporter (10) on the left side, using Screw (J).
  2. Attach Right Glider (L) to Supporter (10) on the right side, using Screw (J).



A×4



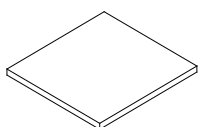
E×8  
3mm\*20mm



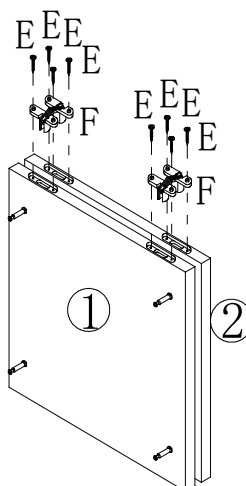
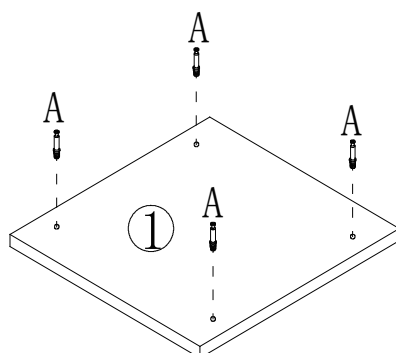
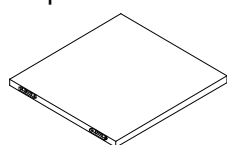
F×2

- Step 8**
1. Screw Cam Bolt (A) into Top Panel (1).
  2. Connect Top Panel (1) and Top Panel (2) with Metal Hinge (F) and Screw (E).

1 Top Panel



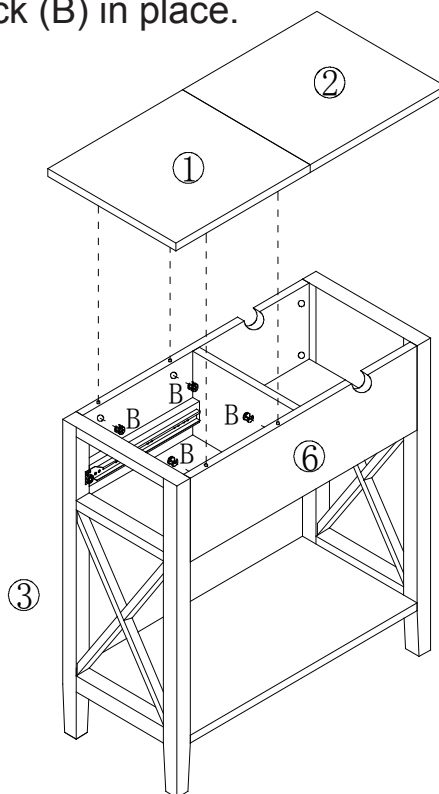
2 Top Panel





B×4

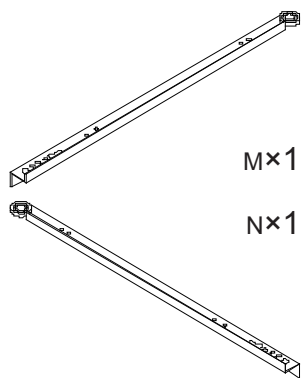
**Step 9** Attach Top Panel (1) and Top Panel (2) to the assembly with Cam Lock (B). Rotate clockwise to secure Cam Lock (B) in place.



G×4  
4mm×35mm



J×4  
3mm×12mm



M×1

N×1

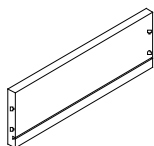
### Step 10

1. Attach Left Slider (M) to Drawer Left Panel (11) with Screw (J).
2. Attach Right Slider (N) to Drawer Right Panel (12) with Screw (J).
3. Attach Drawer Left Panel (11) and Drawer Right Panel (12) to Drawer Back Panel (13) with Screw (G).

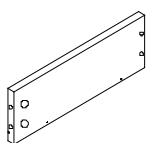


Please do not use any power tools in the assembly of this step. Use of power tools may cause damage and void manufacture warranty.

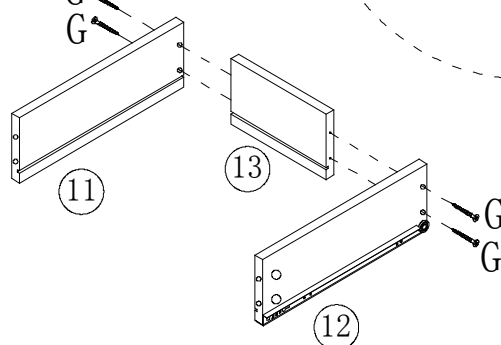
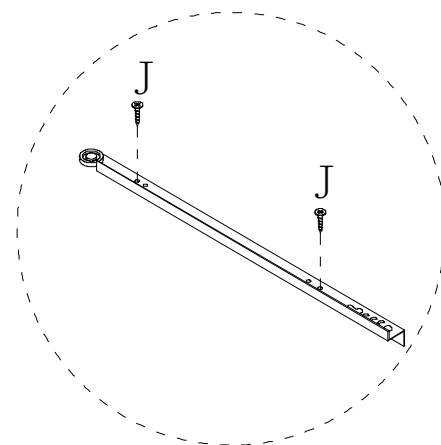
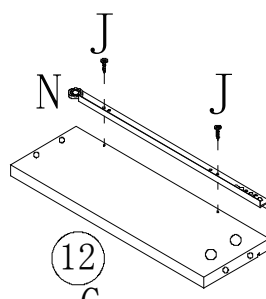
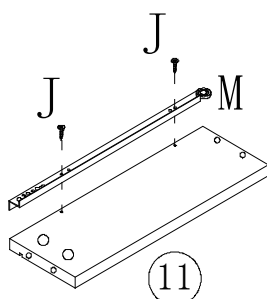
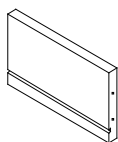
11 Drawer Left Panel

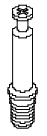


12 Drawer Right Panel



13 Drawer Back Panel





A×4



B×4

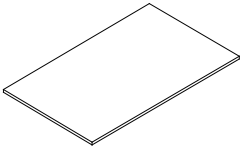


H×1

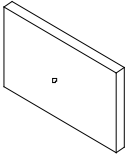


I×1

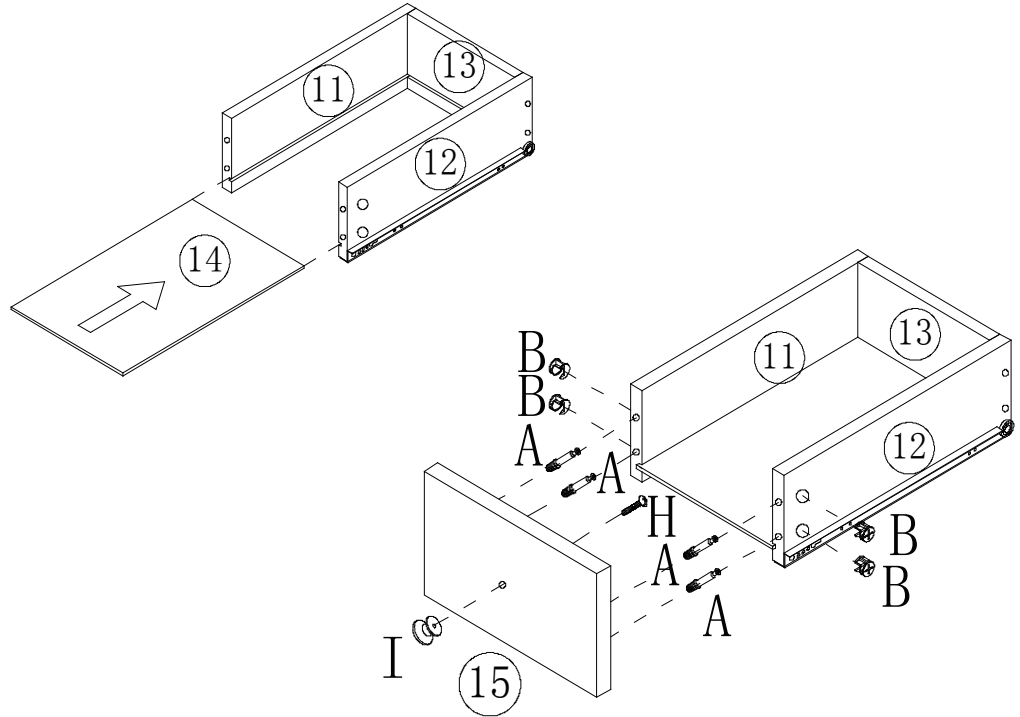
14 Drawer Bottom Panel



15 Drawer Front Panel



- Step 11**
1. Insert Drawer Bottom Panel (14) into the drawer frame.
  2. Attach Knob (I) to Drawer Front Panel (15) with Bolt (H).
  3. Attach Drawer Front Panel (15) to the drawer frame with Cam Bolt (A) and Cam Lock (B). Rotate clockwise to secure Cam Lock (B) in place.



**Step 12** Insert the drawer to the table.

