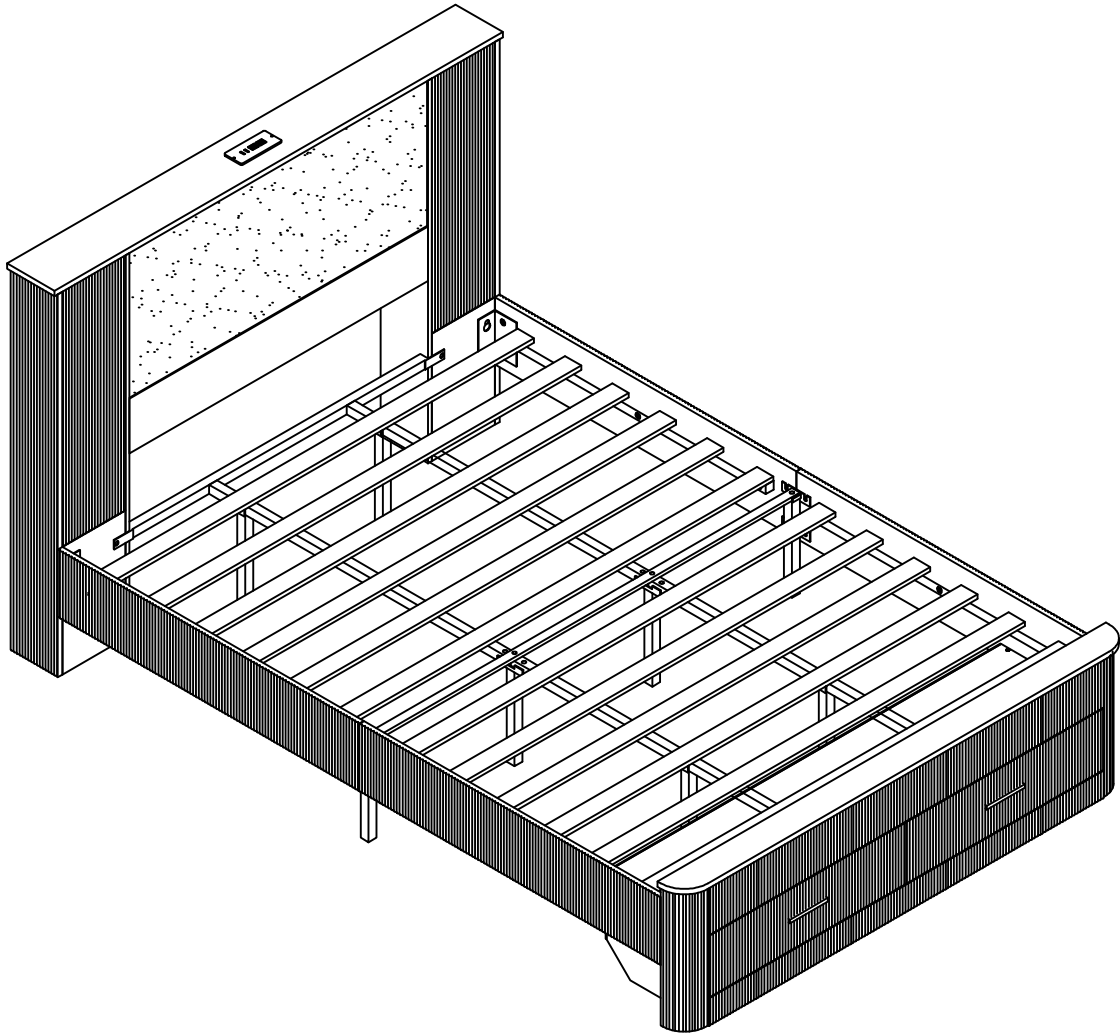
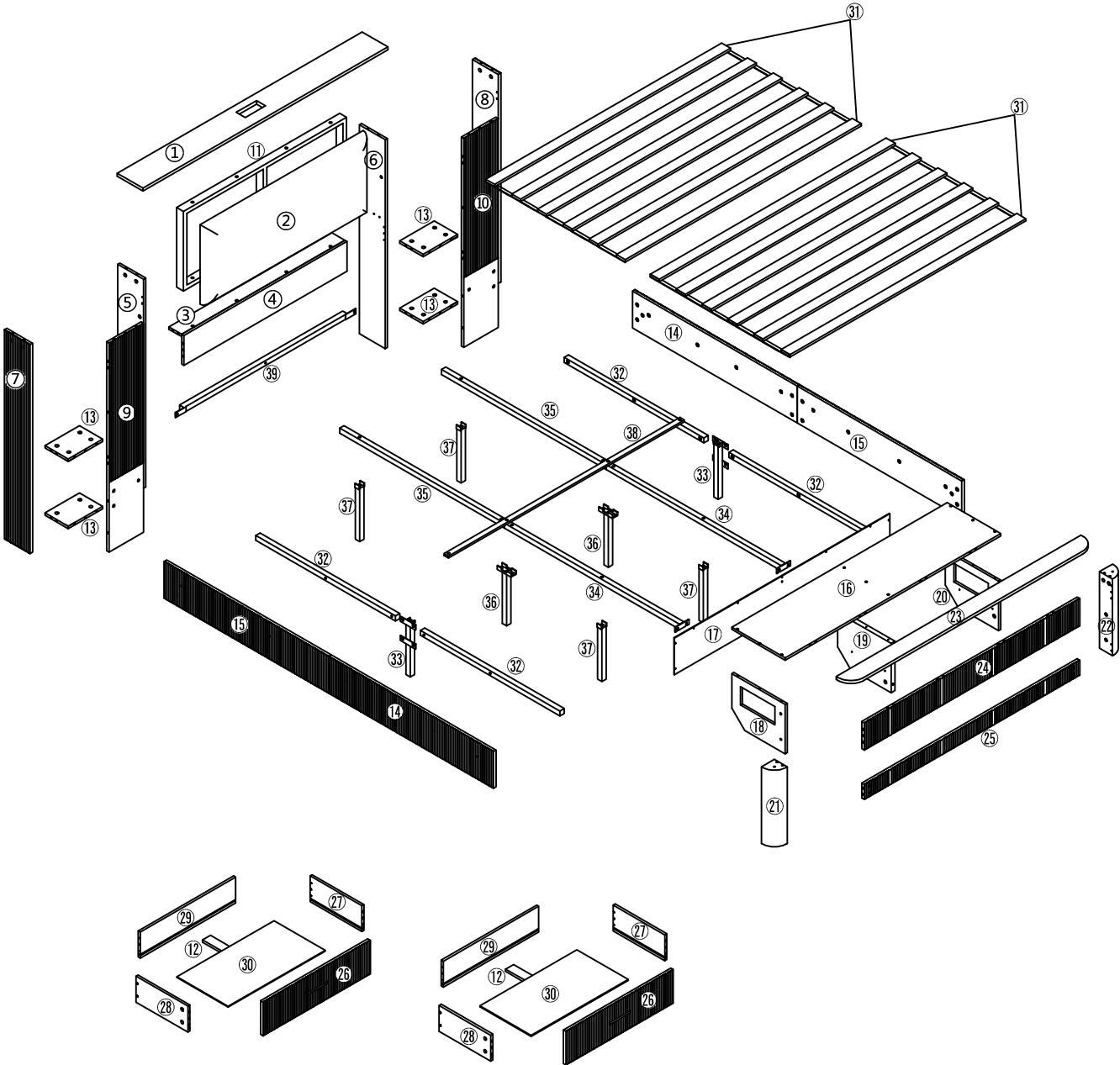




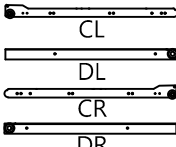



















ASSEMBLY INSTRUCTIONS



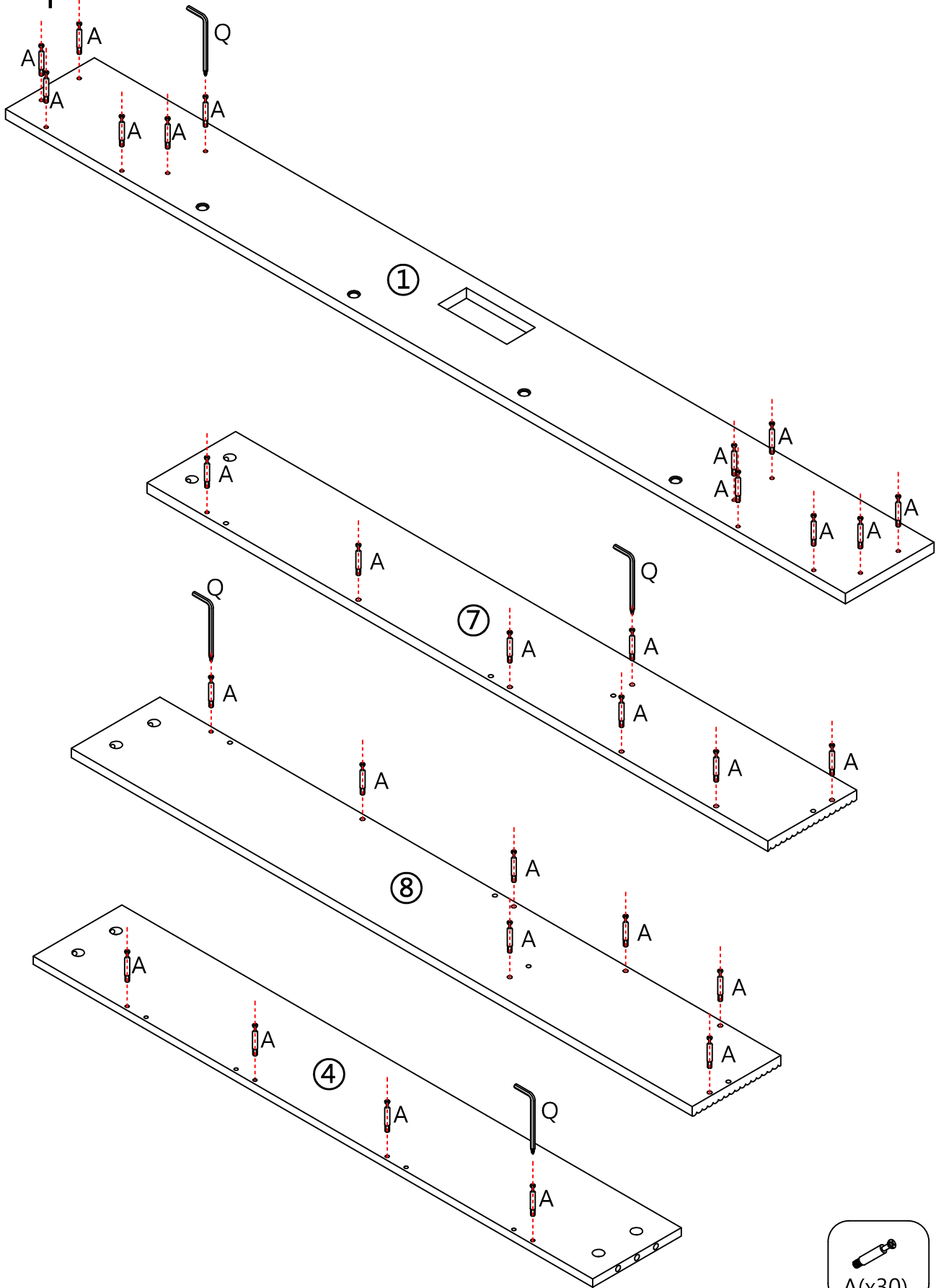
Parts List



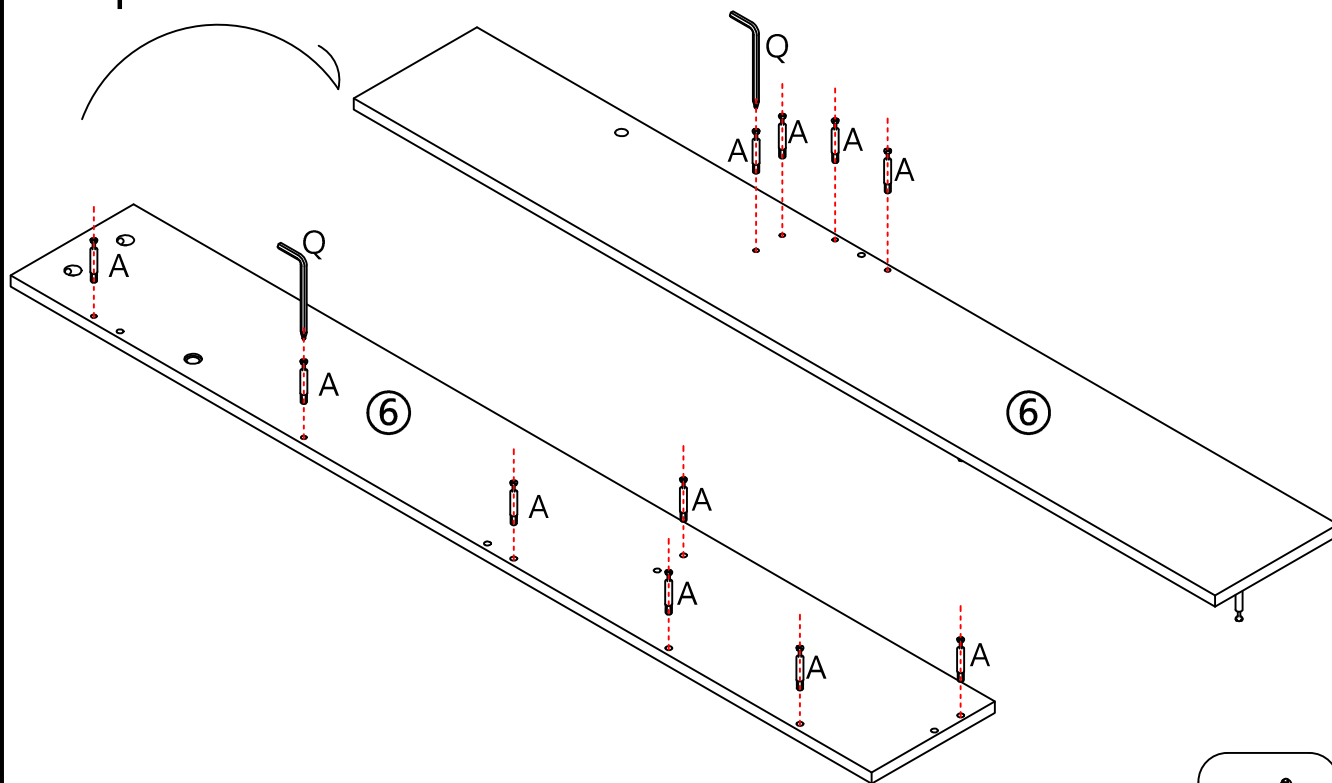
Hardware List

 A(x101+1)	 M4*12 B(x26+4)	 CL DL CR DR L=300 C(x2)	 M8*20 D(x12)	 M6*30 E(x42+1)
 D=15 F(x101+1)	 m5*40 G(x9)	 M3.5*25 H(x8)	 M4*22 I(x4)	 J(x2)
 K(x4)	 M8*12 L(x20)	 M8*35 M(x22)	 M3.5*20 N(x11)	 M8*40 O(x6)
 P(x1)	 Q(x1)	 R (X1)	 M8*25 S(x8)	 M8*50 T(x2)
 M4*15 U(x10)	 V(x4)			

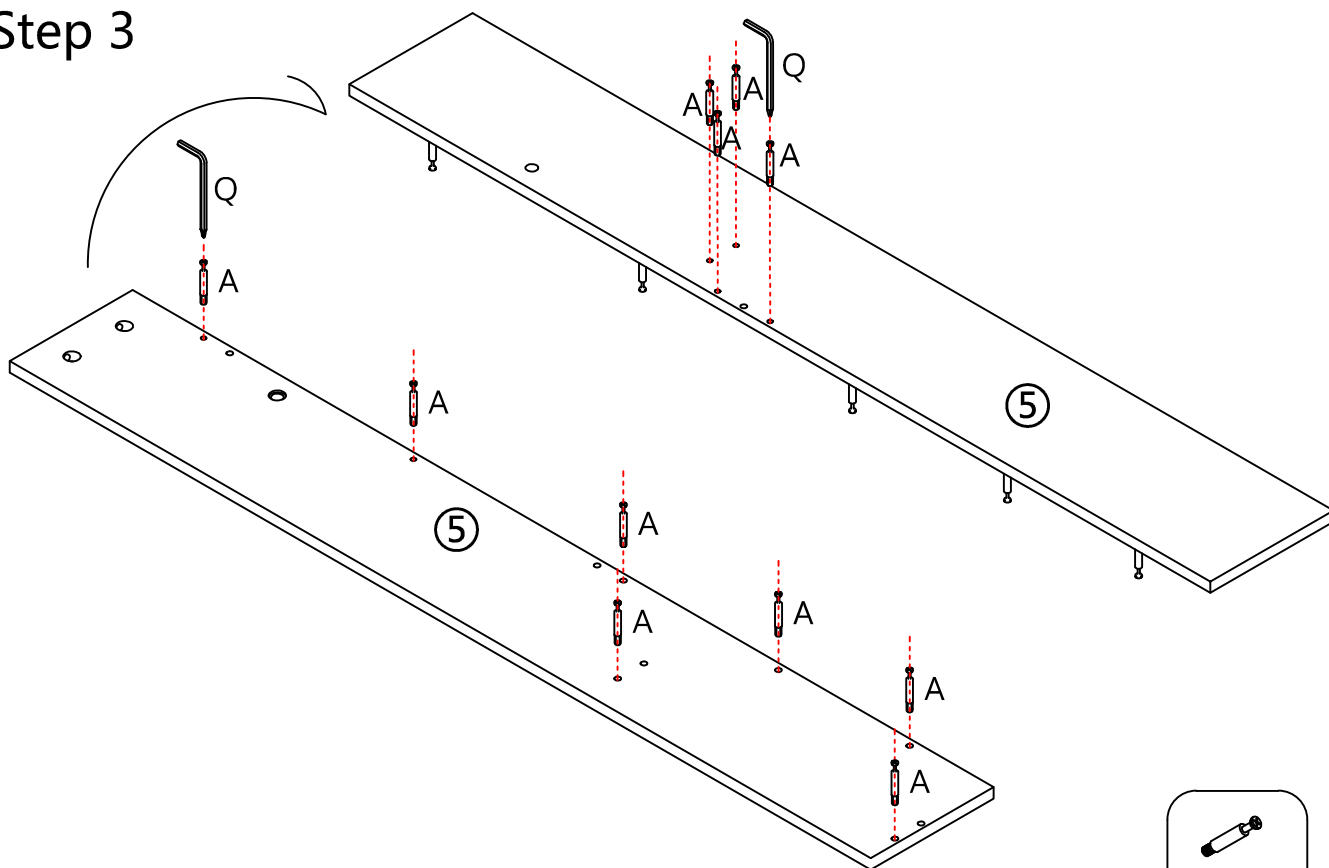
Step 1



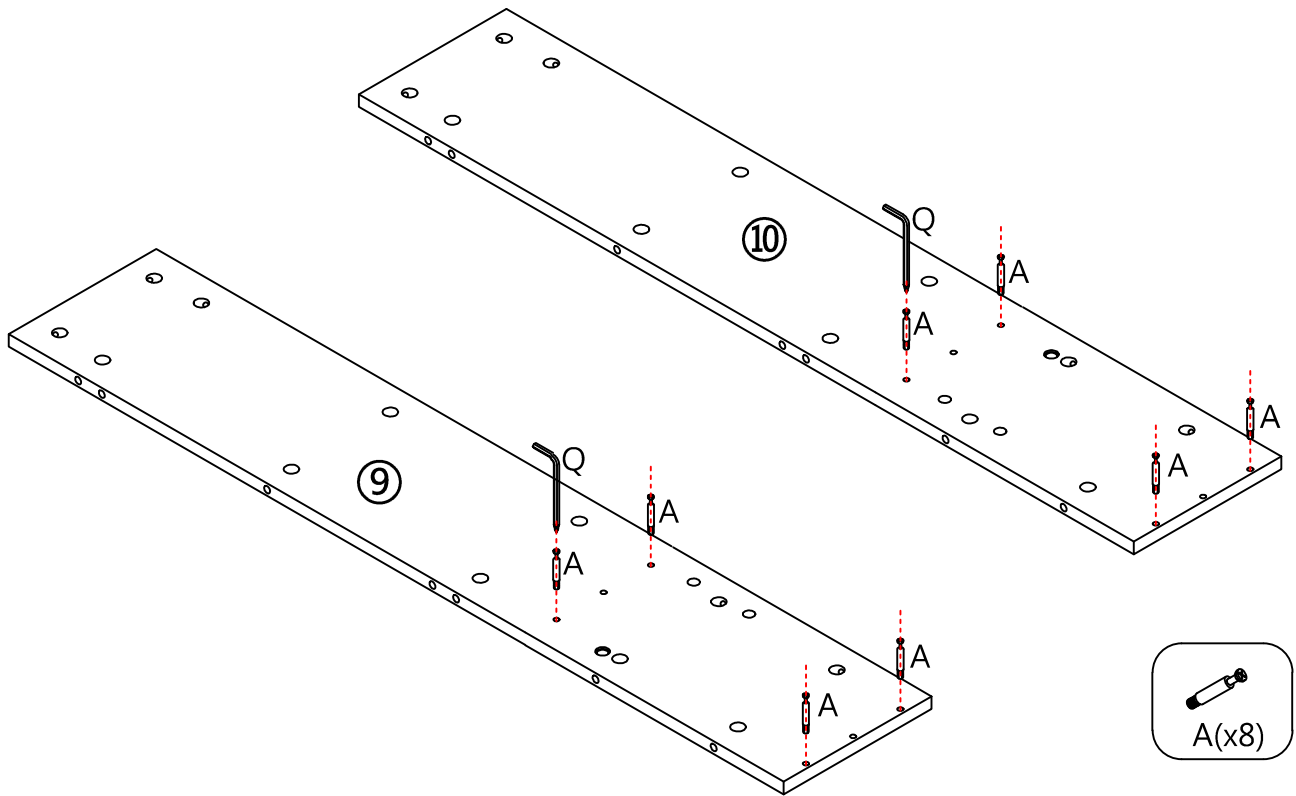
Step 2



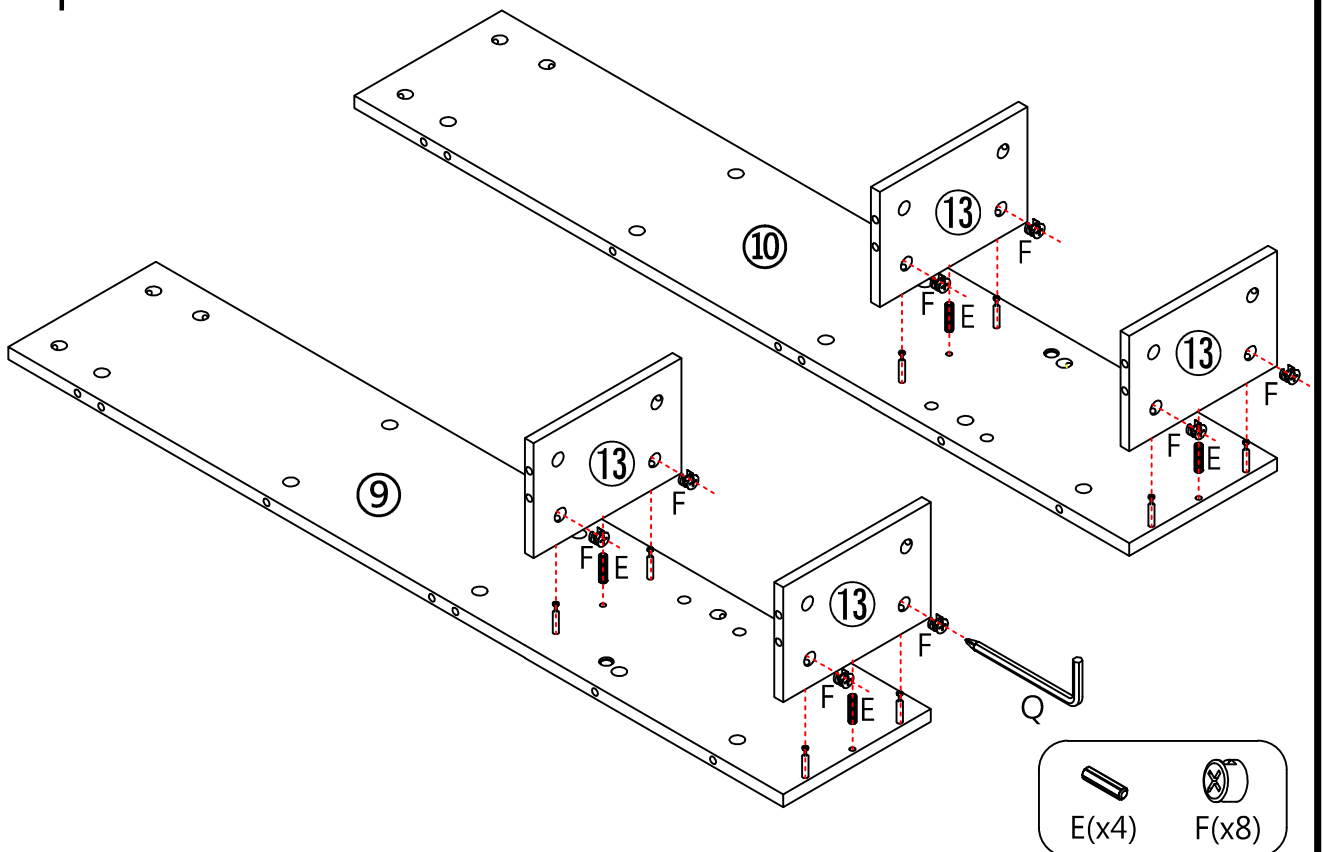
Step 3



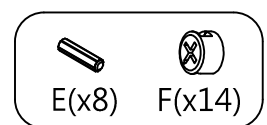
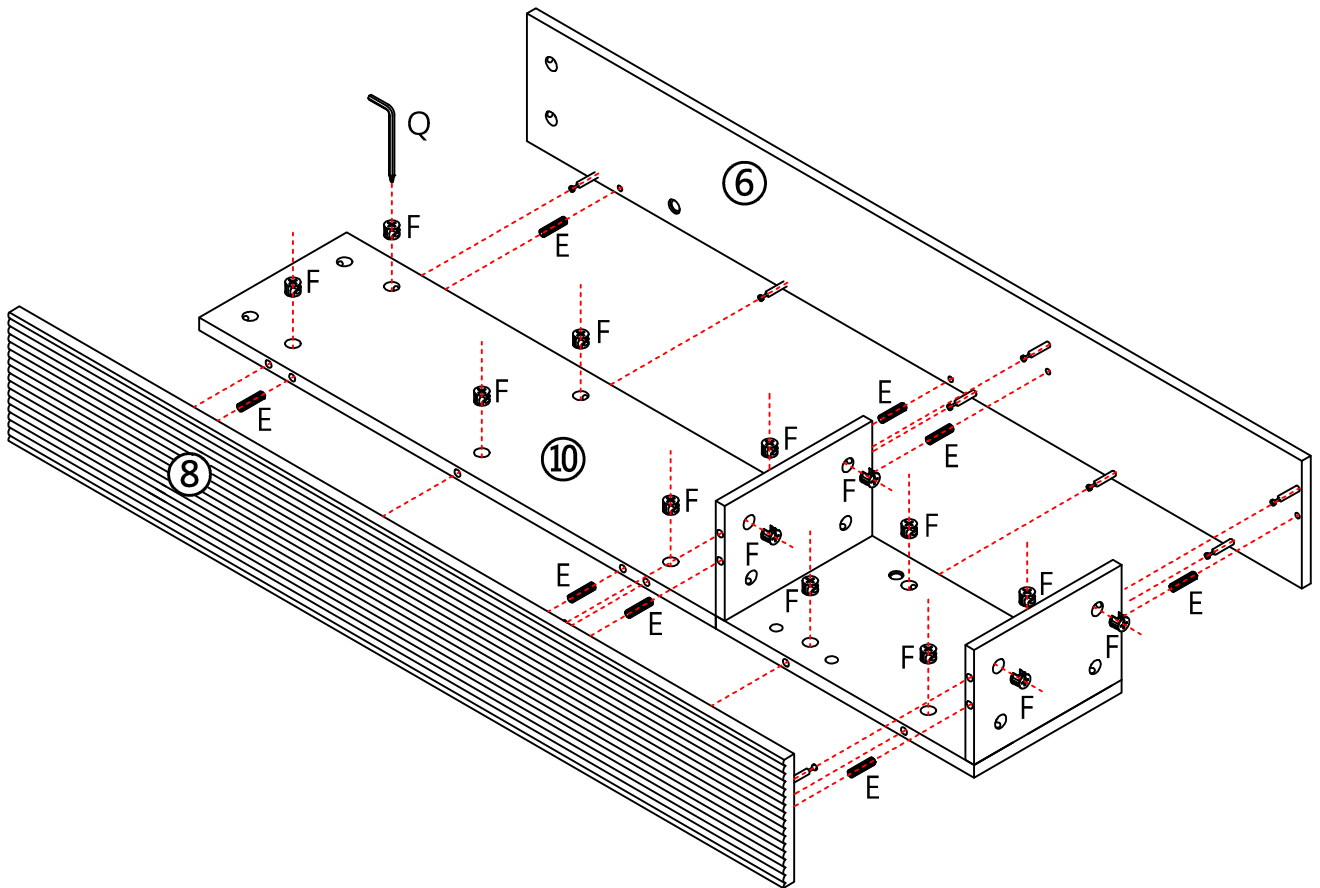
Step 4



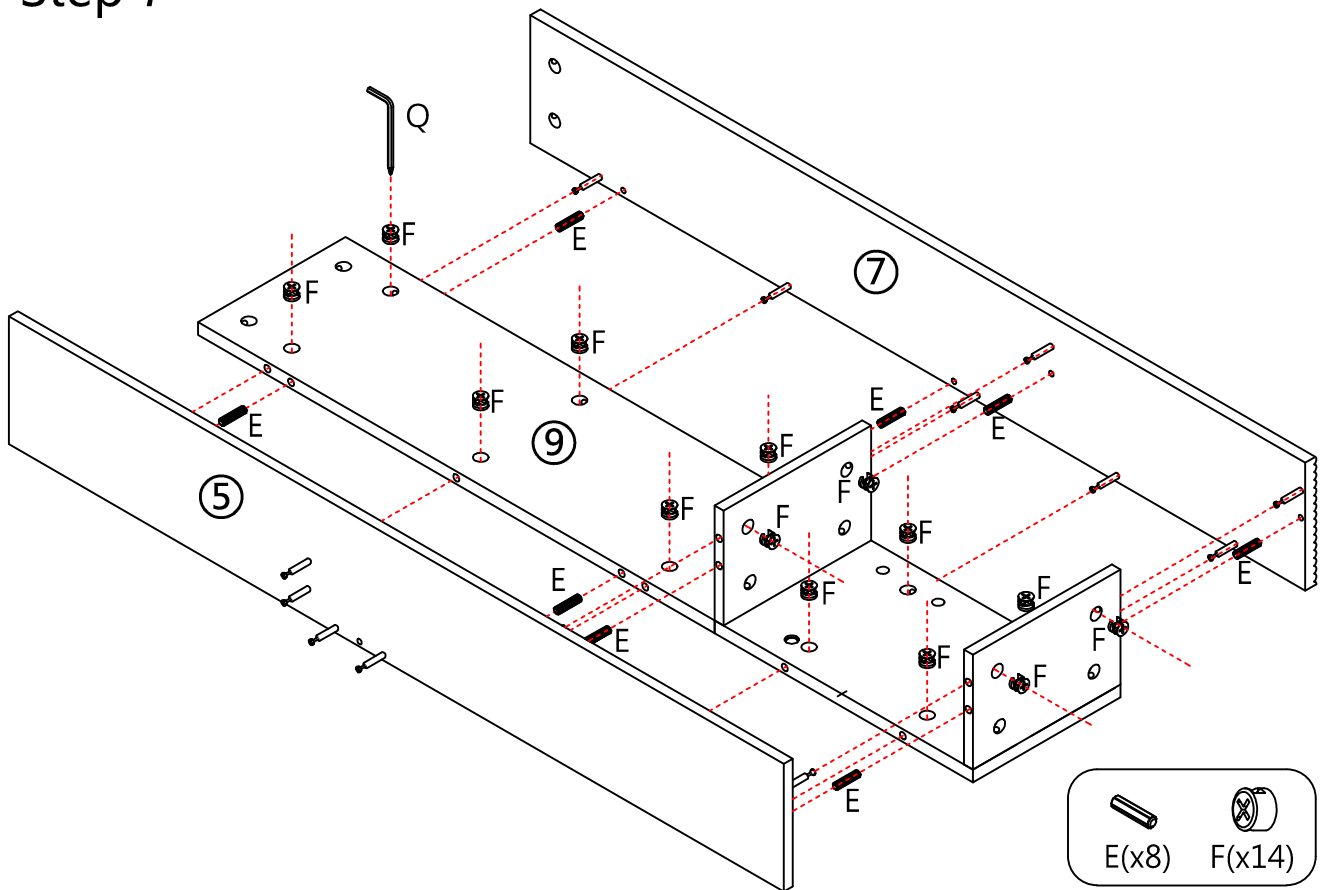
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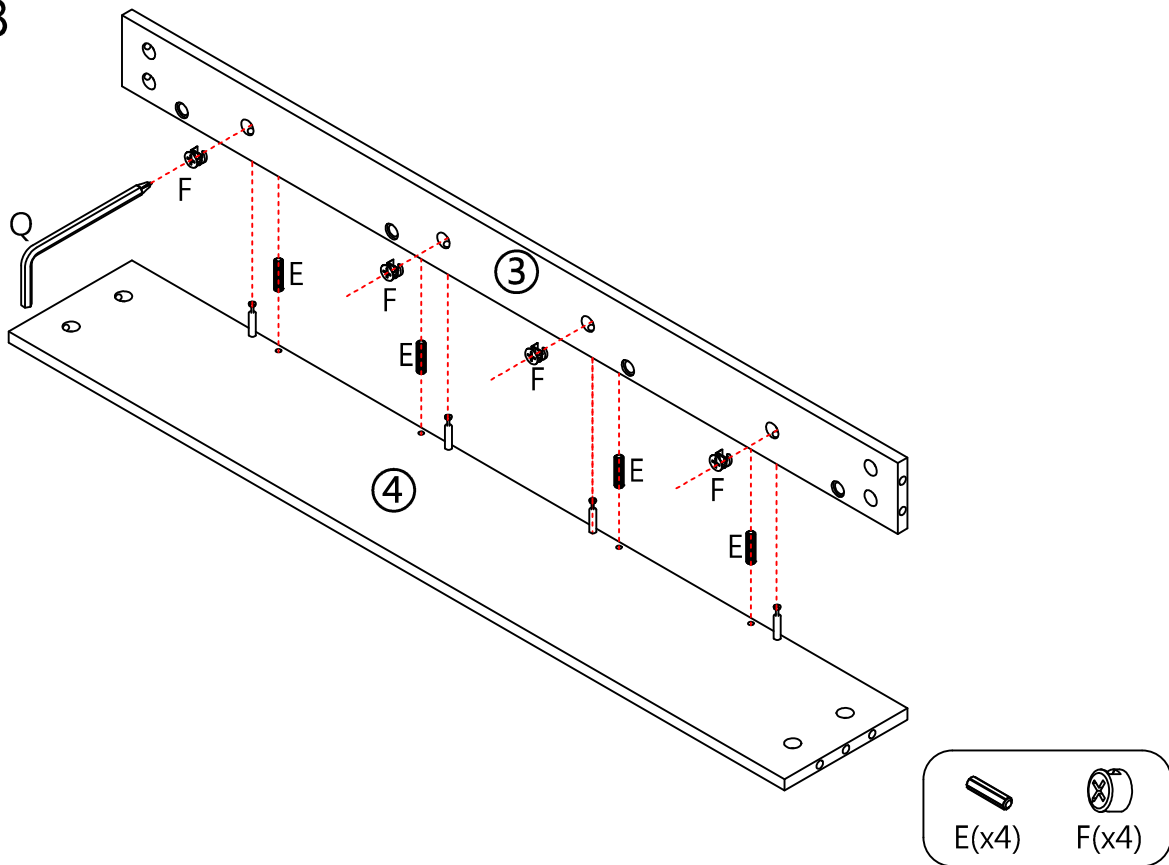
Step 6



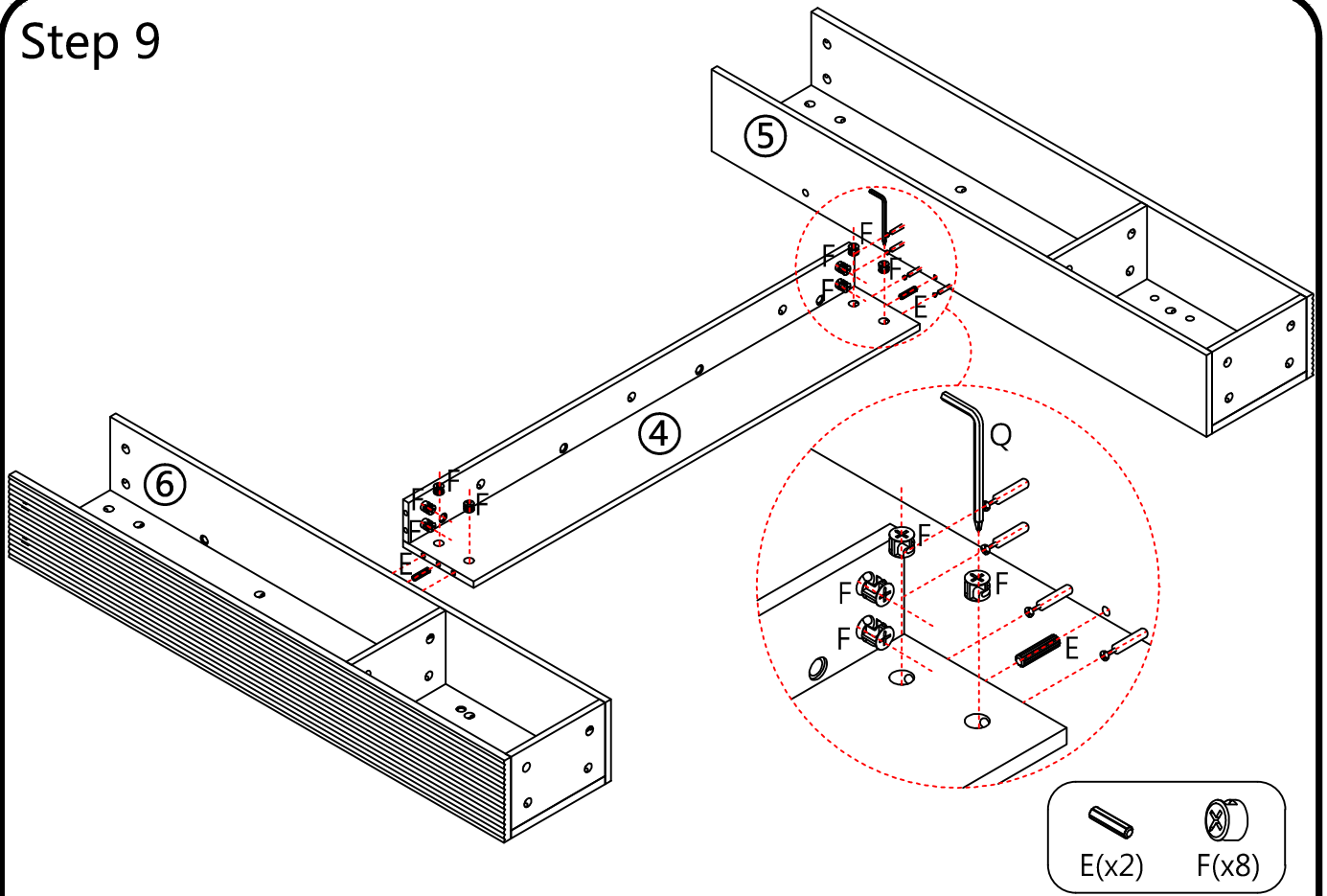
Step 7



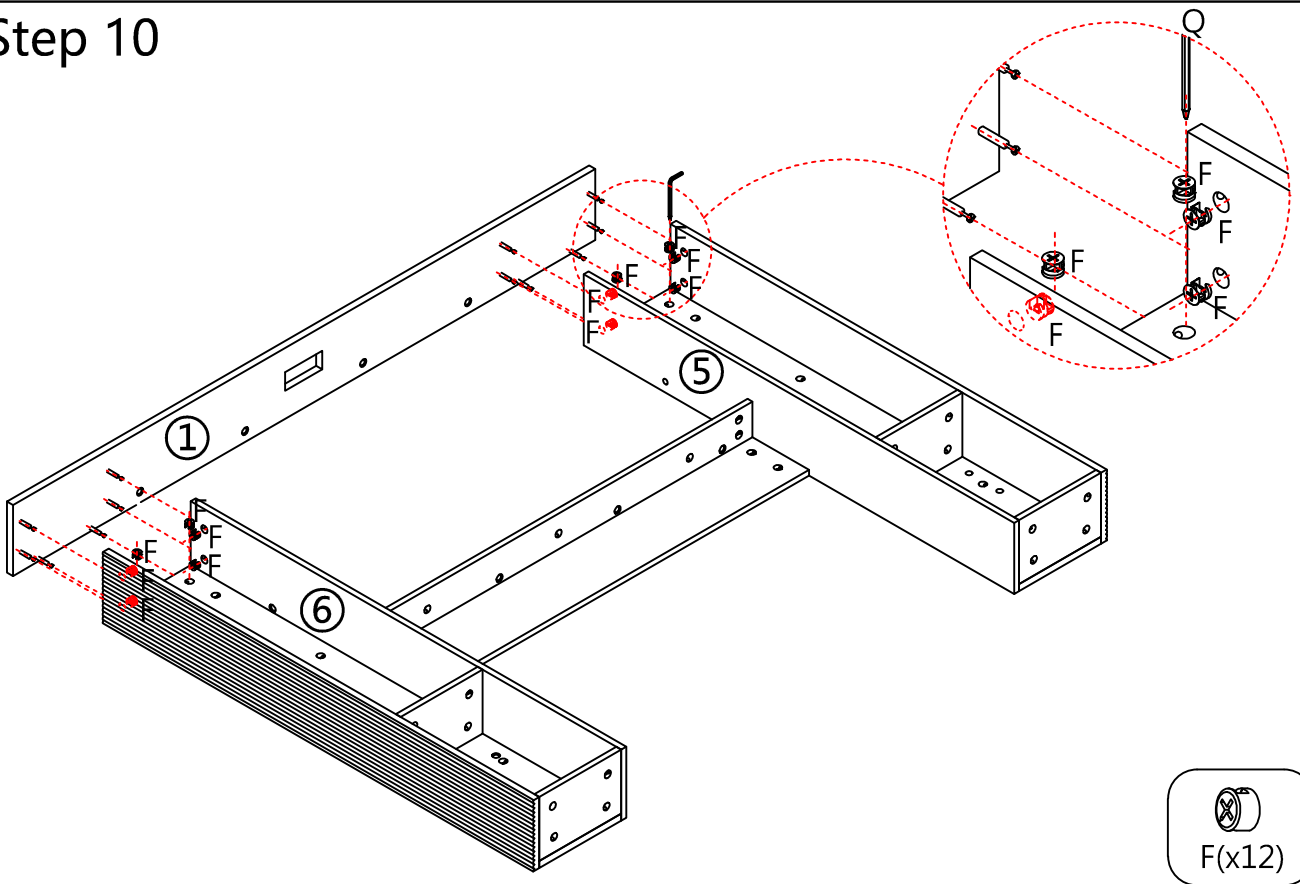
Step 8



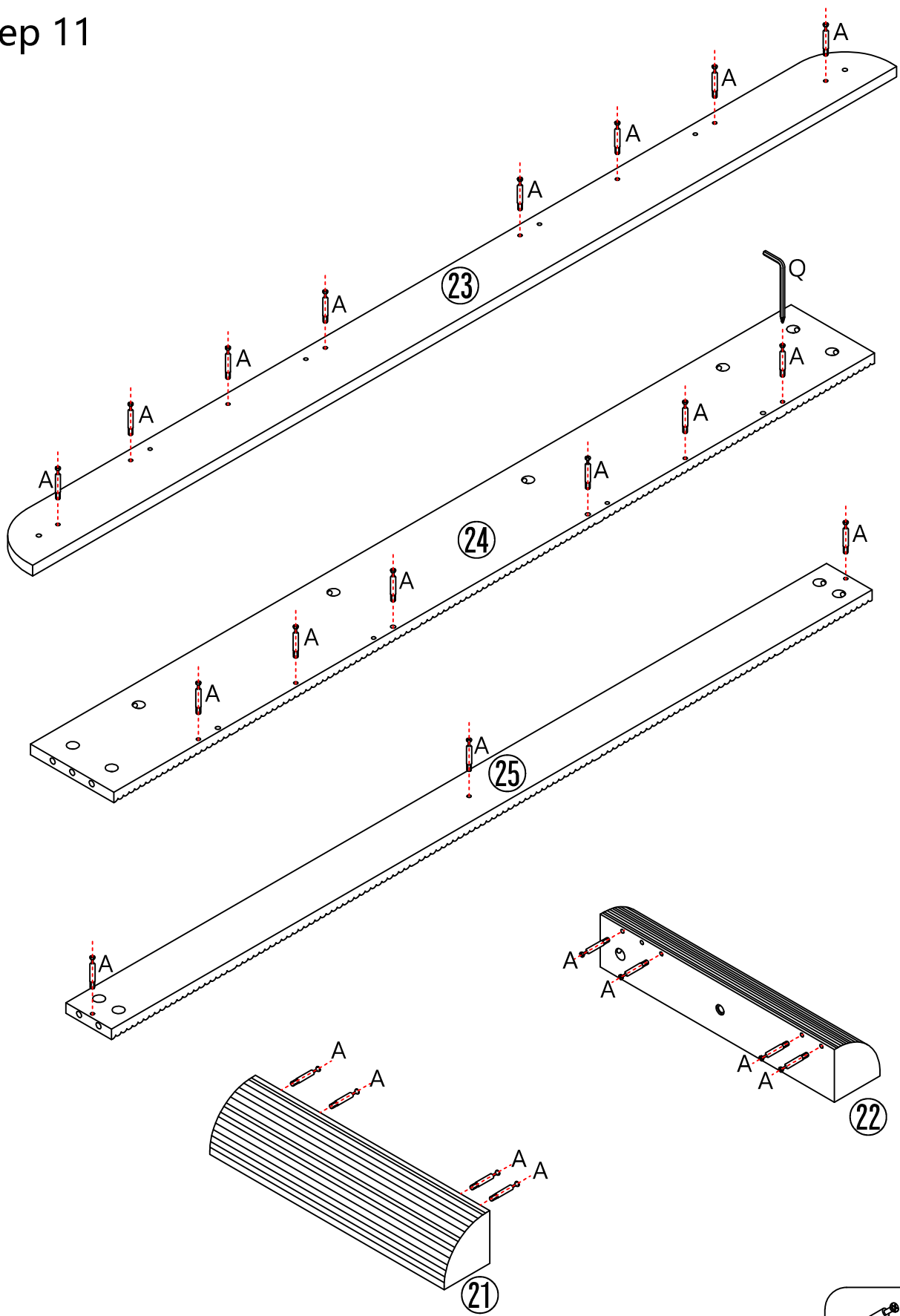
Step 9



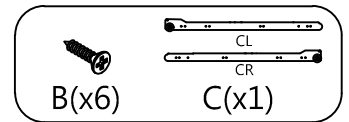
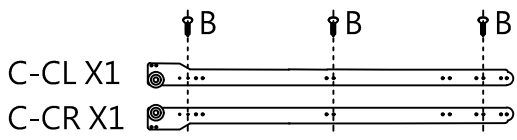
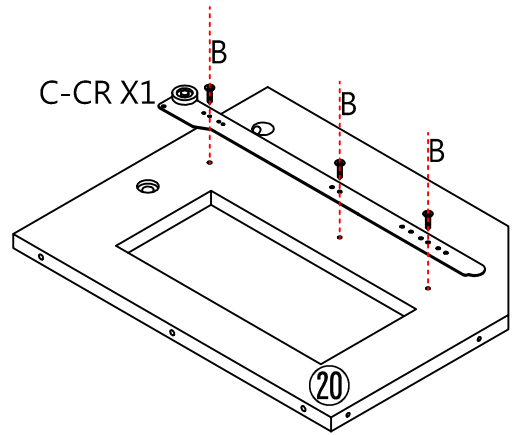
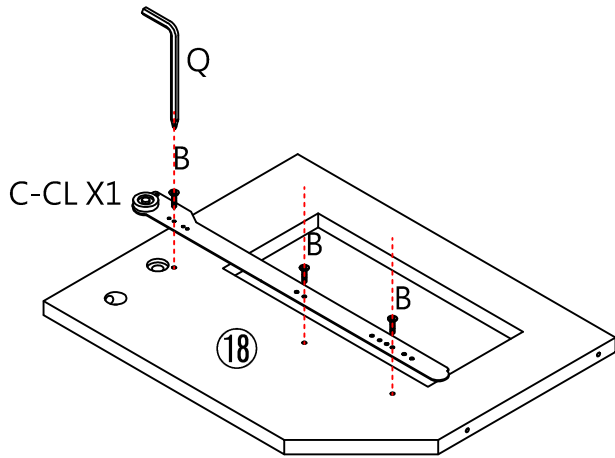
Step 10



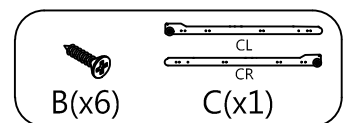
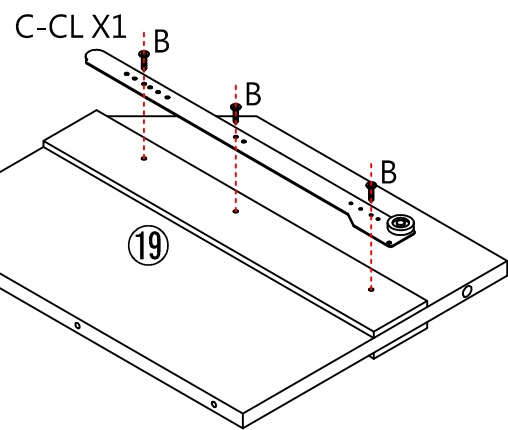
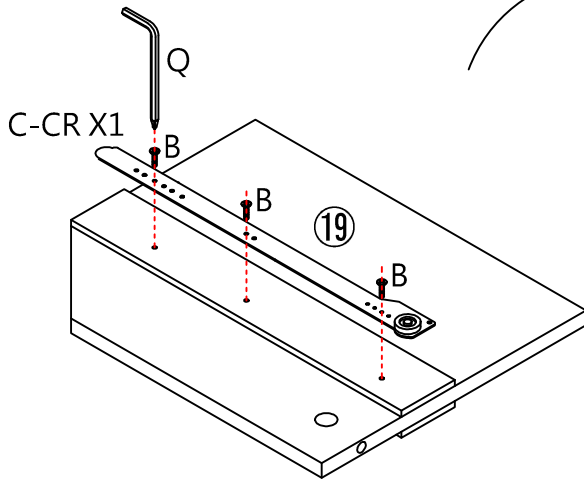
Step 11



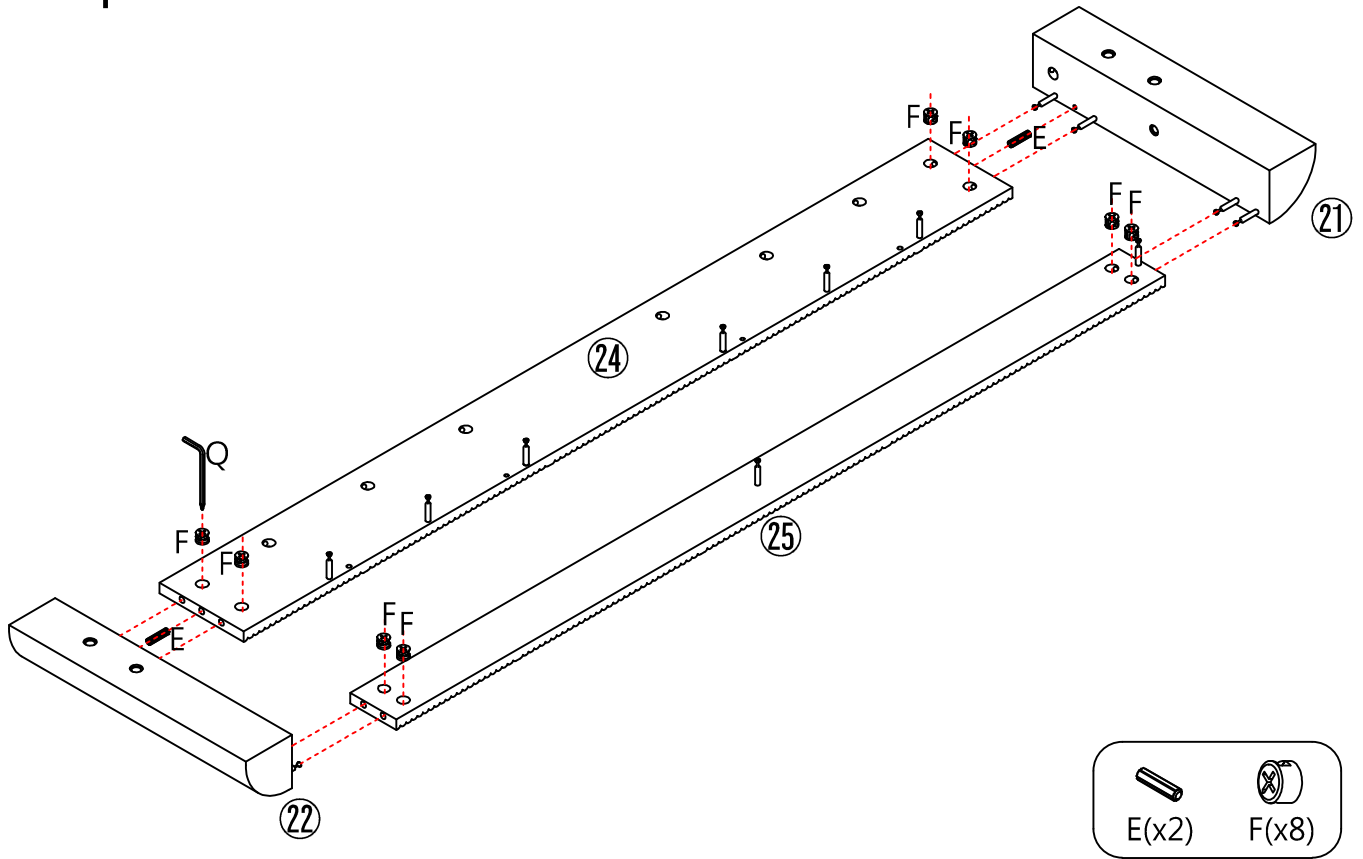
Step 12



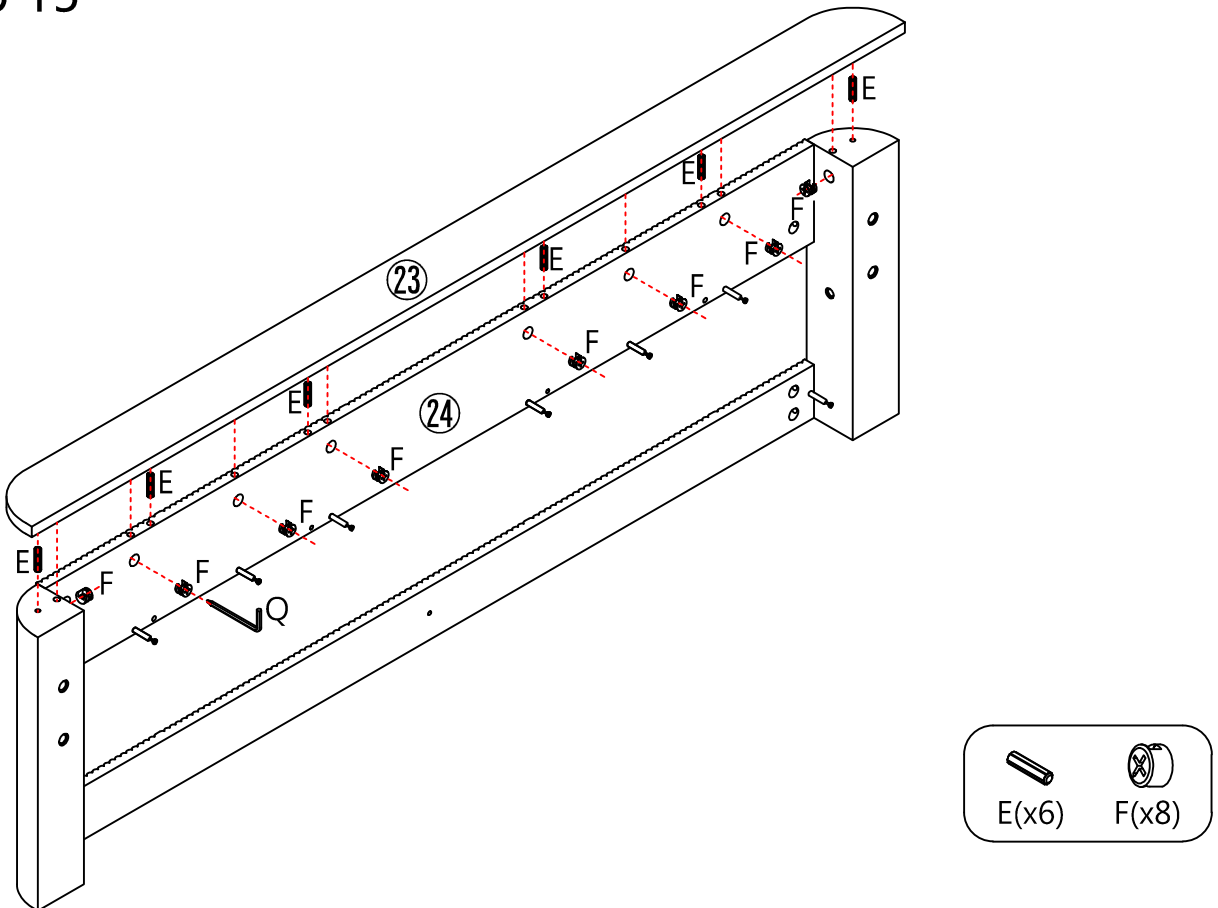
Step 13



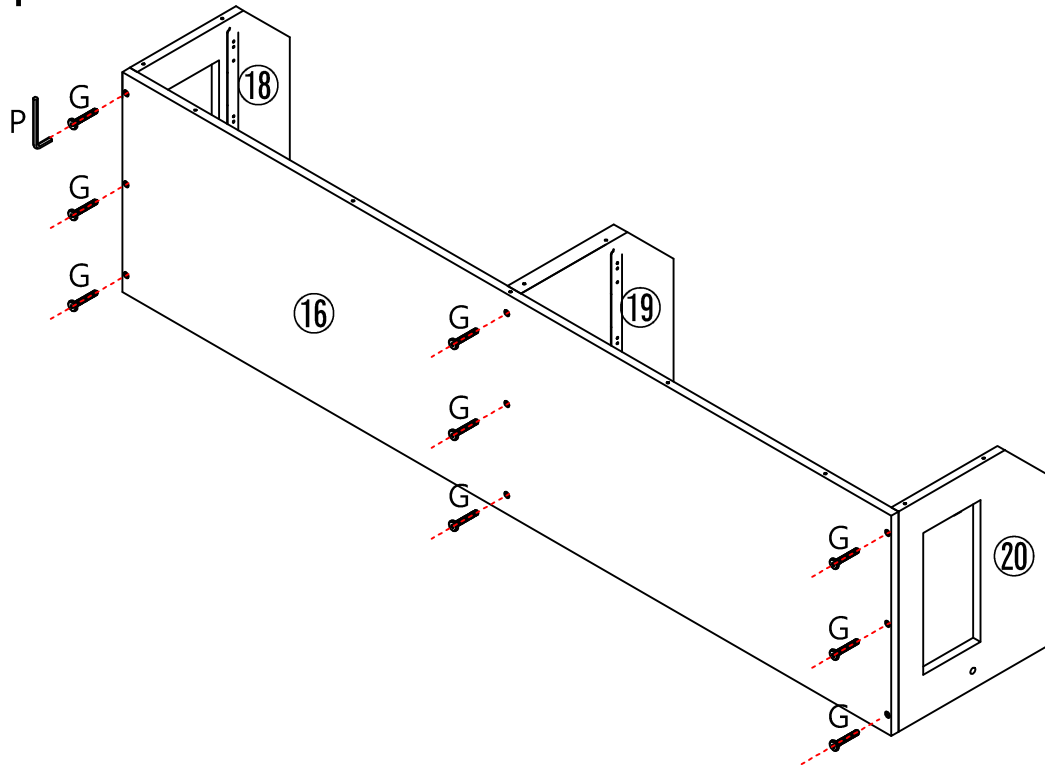
Step 14



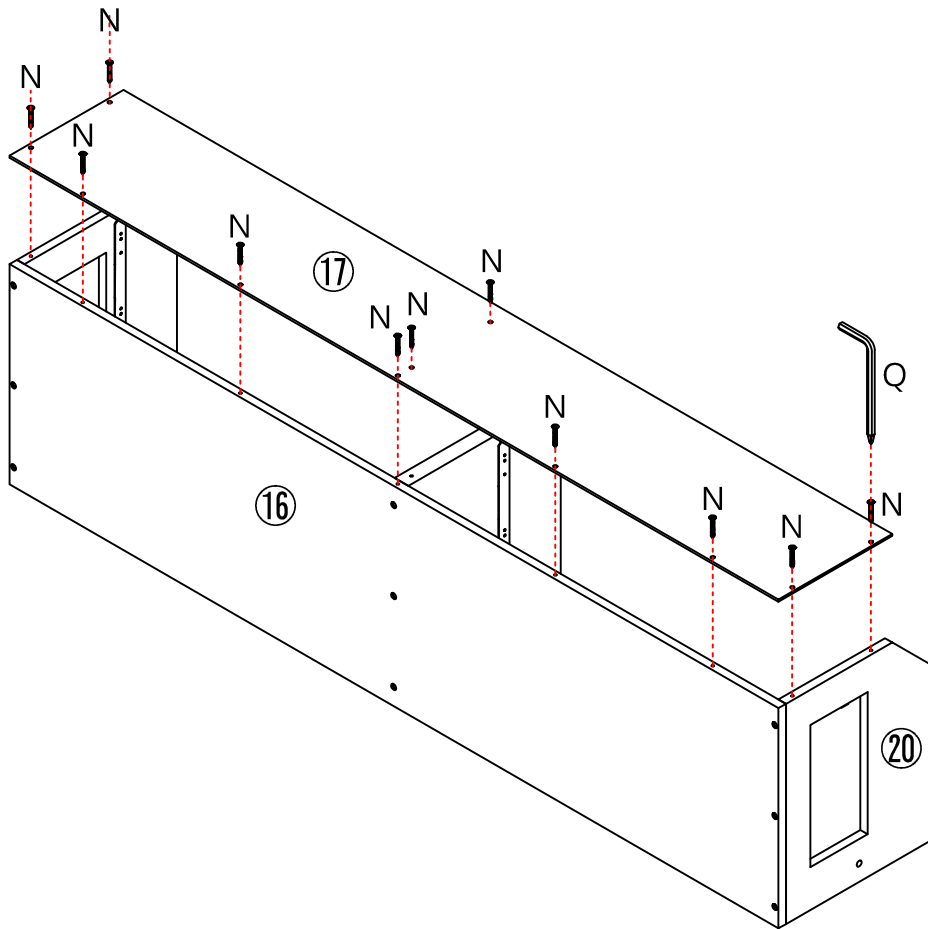
Step 15



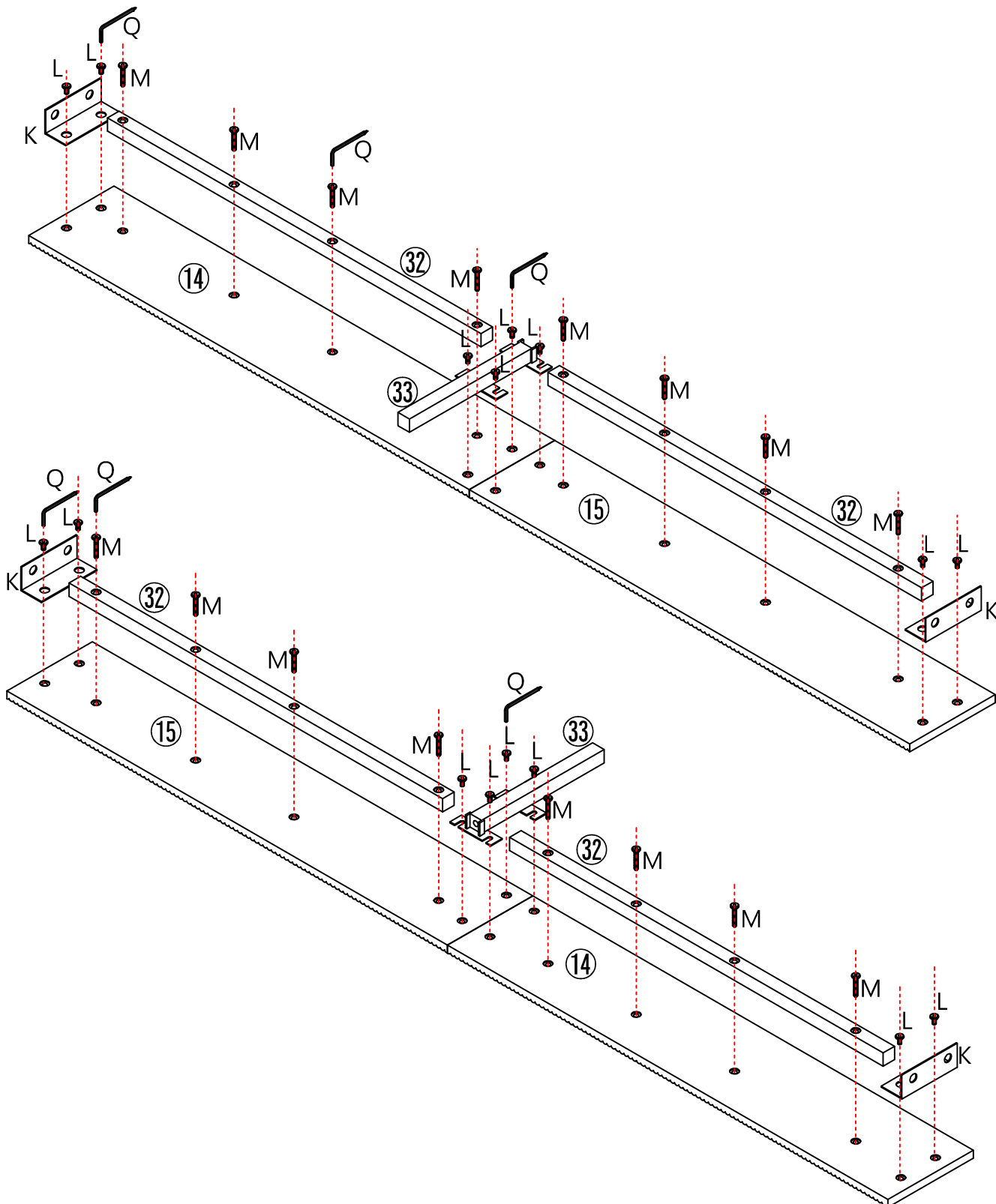
Step 16






Step 17

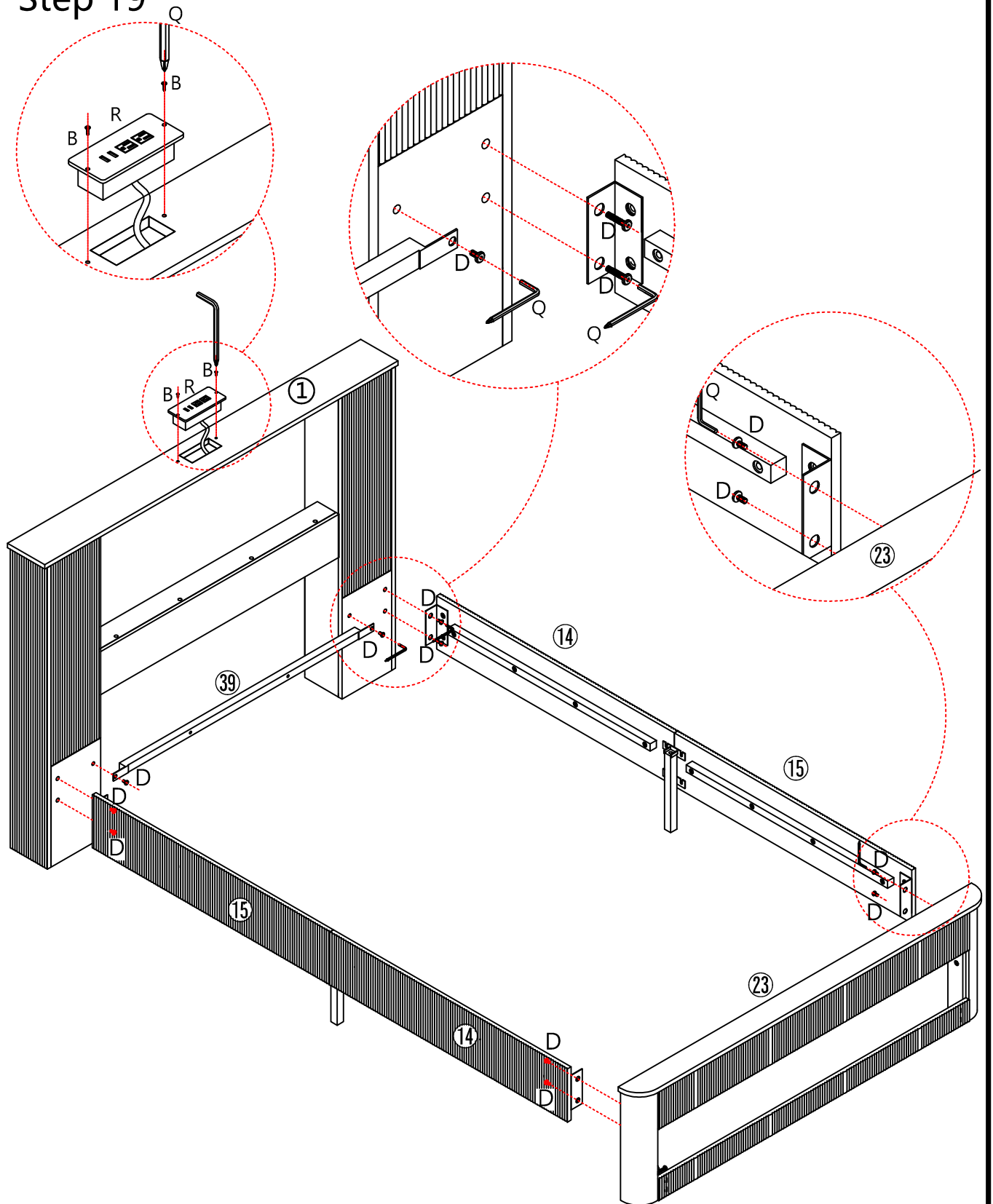


Step 18



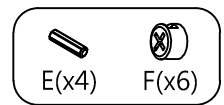
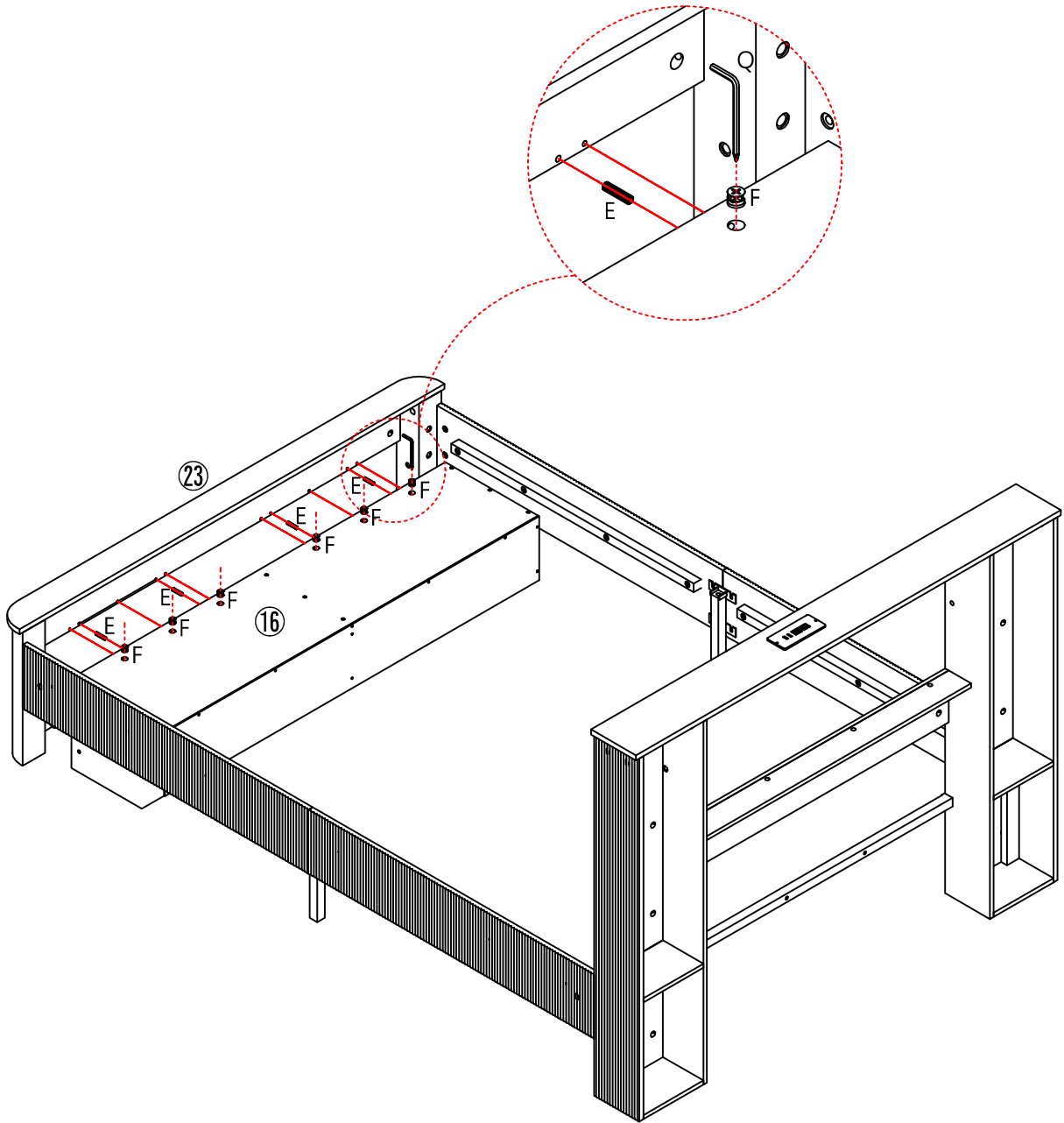
		
K(x4)	L(x16)	M(x16)

Step 19

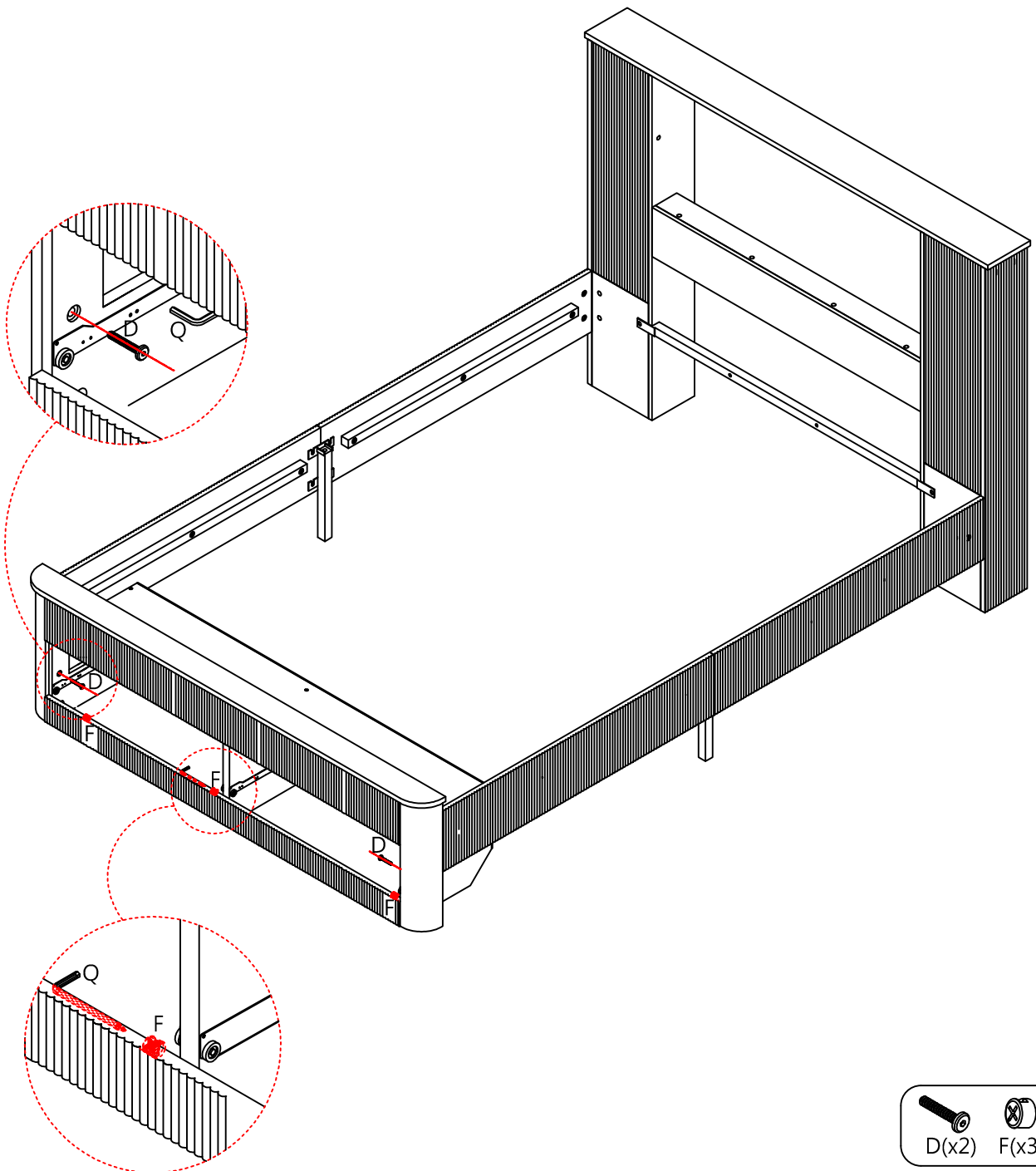


- R (X1)
- B (x2)
- D (x10)

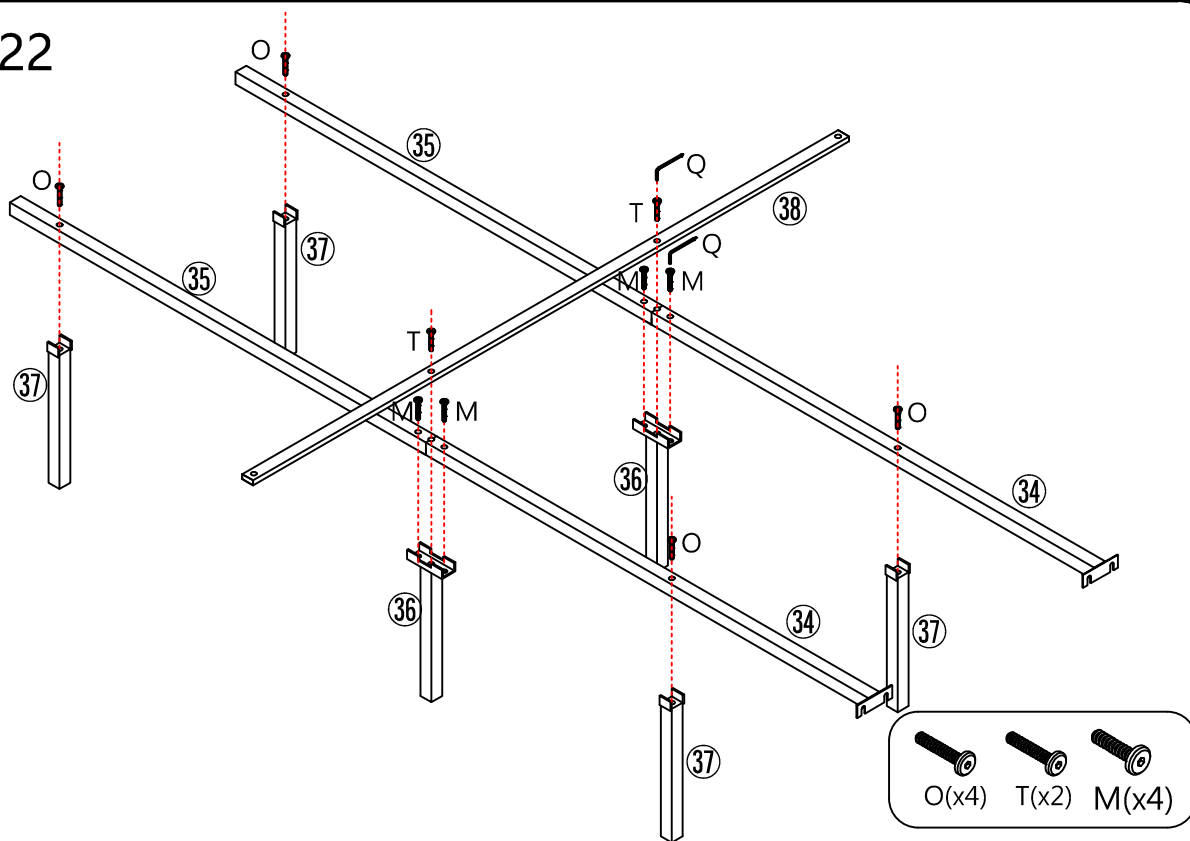
Step 20



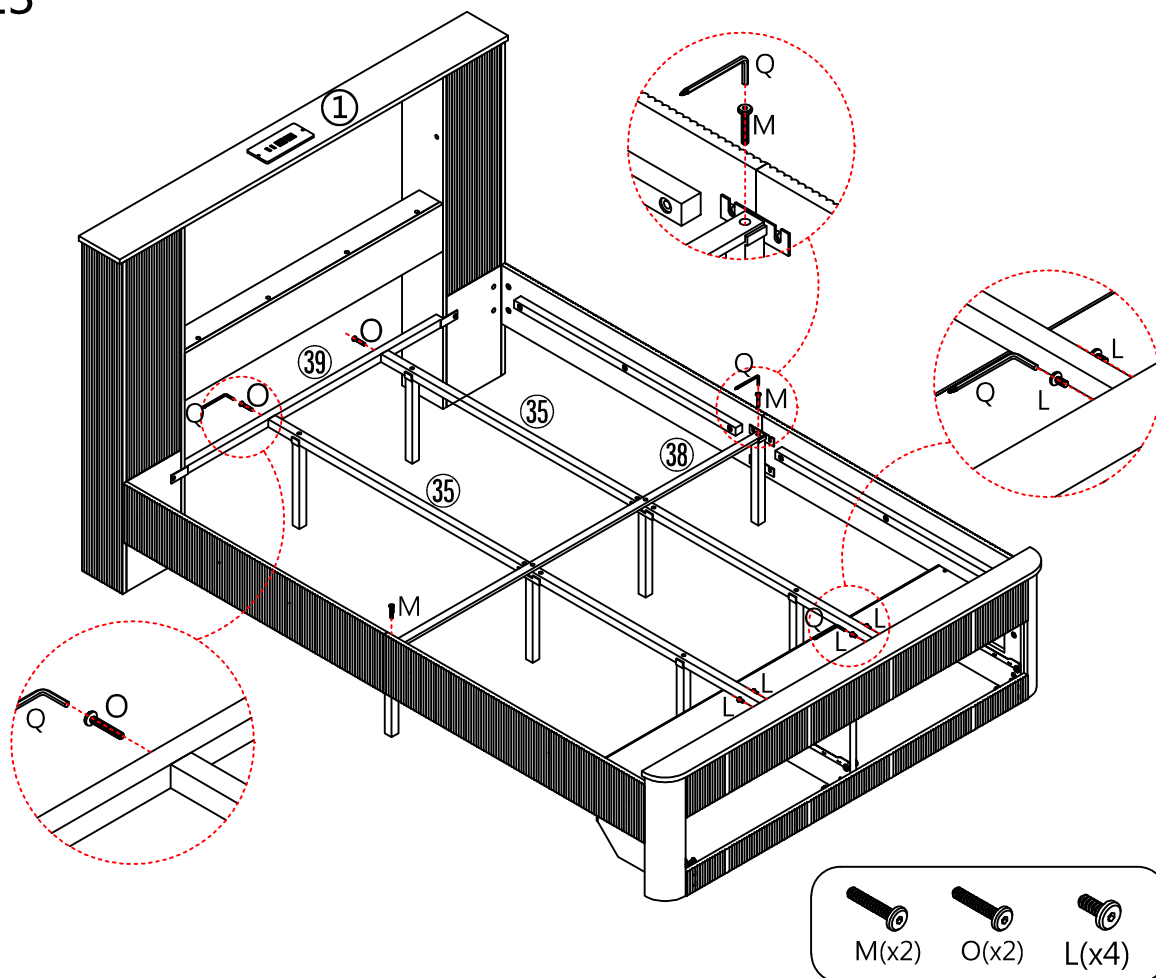
Step 21



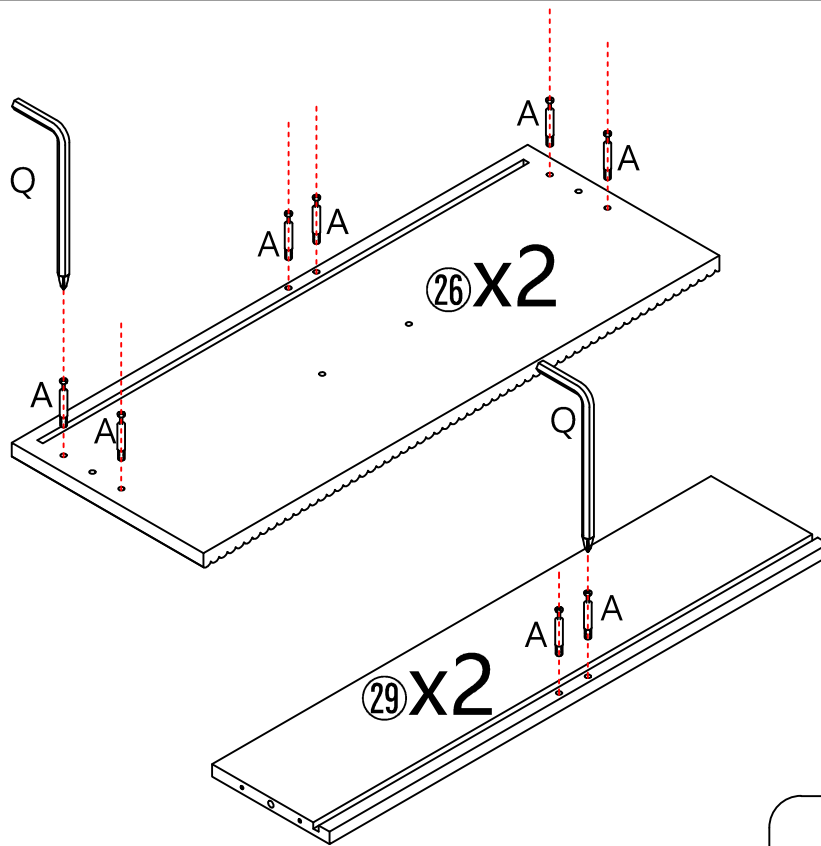
Step 22



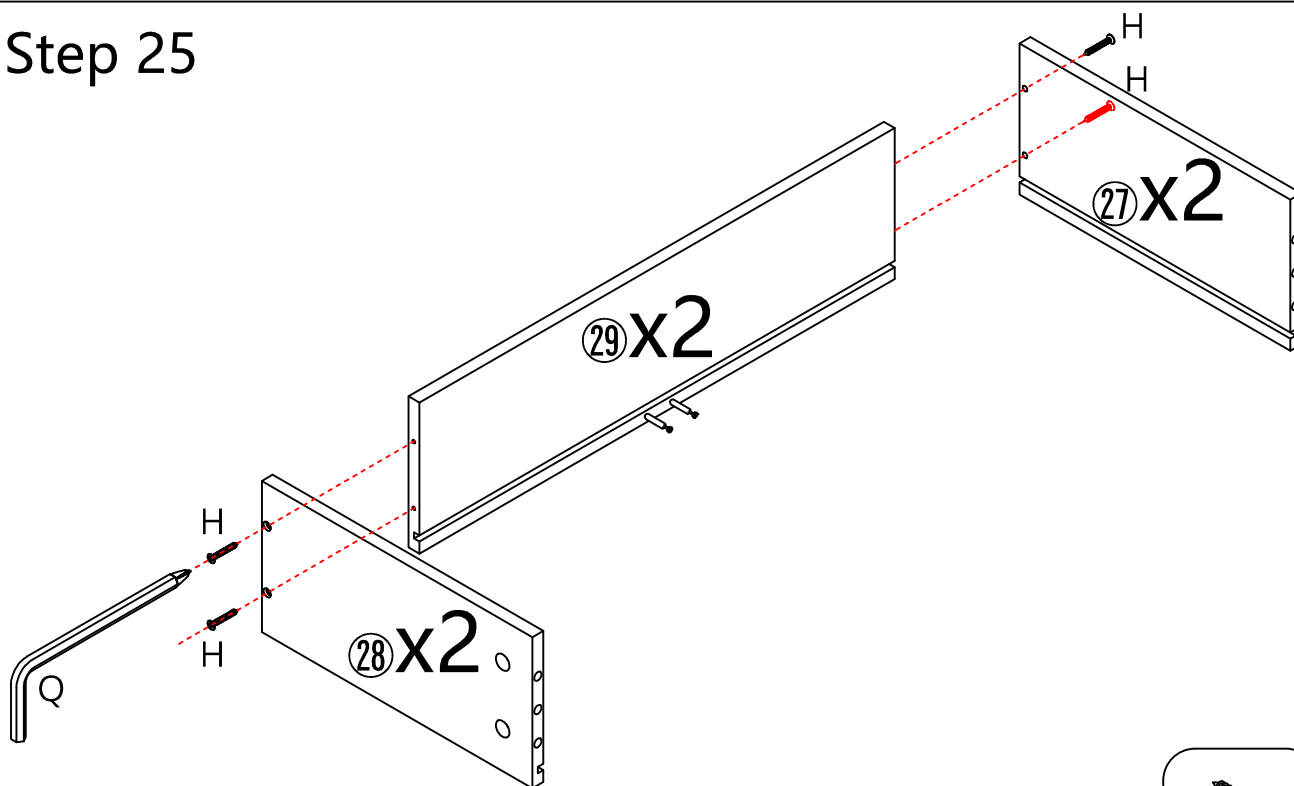
Step 23



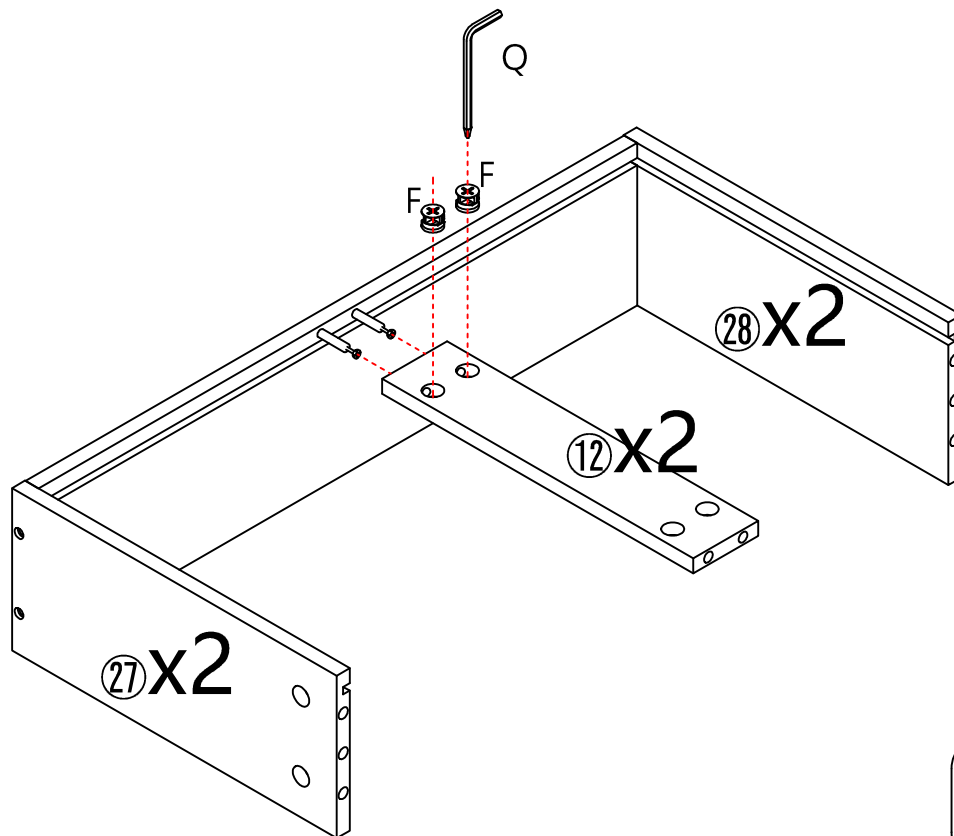
Step 24



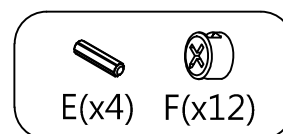
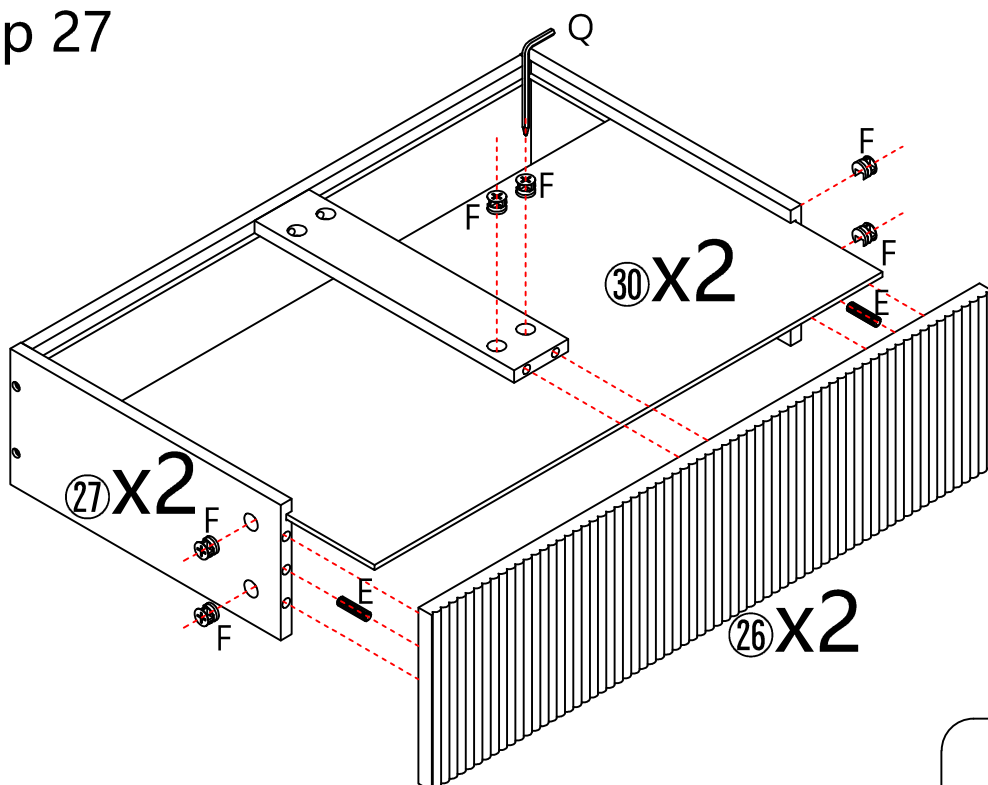
Step 25



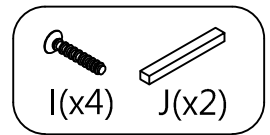
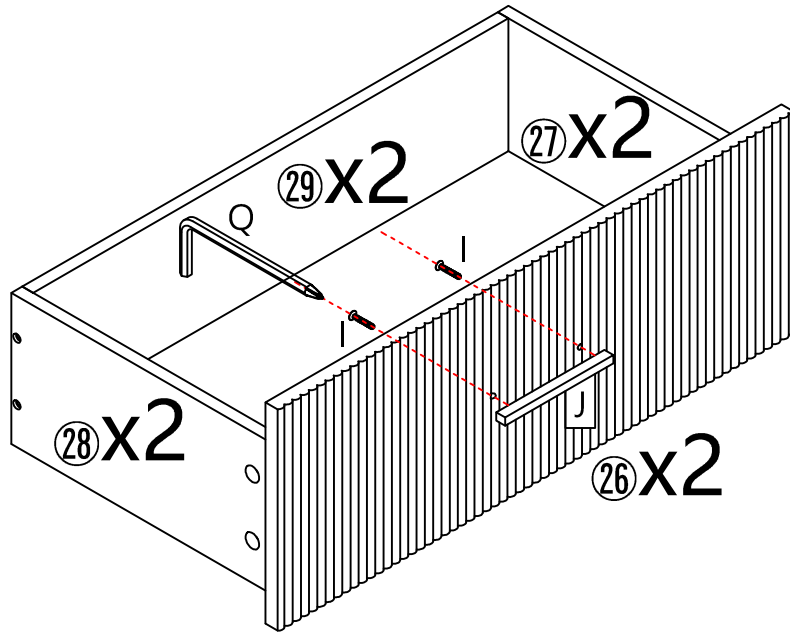
Step 26



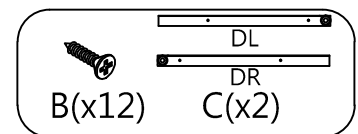
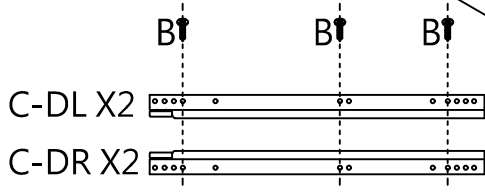
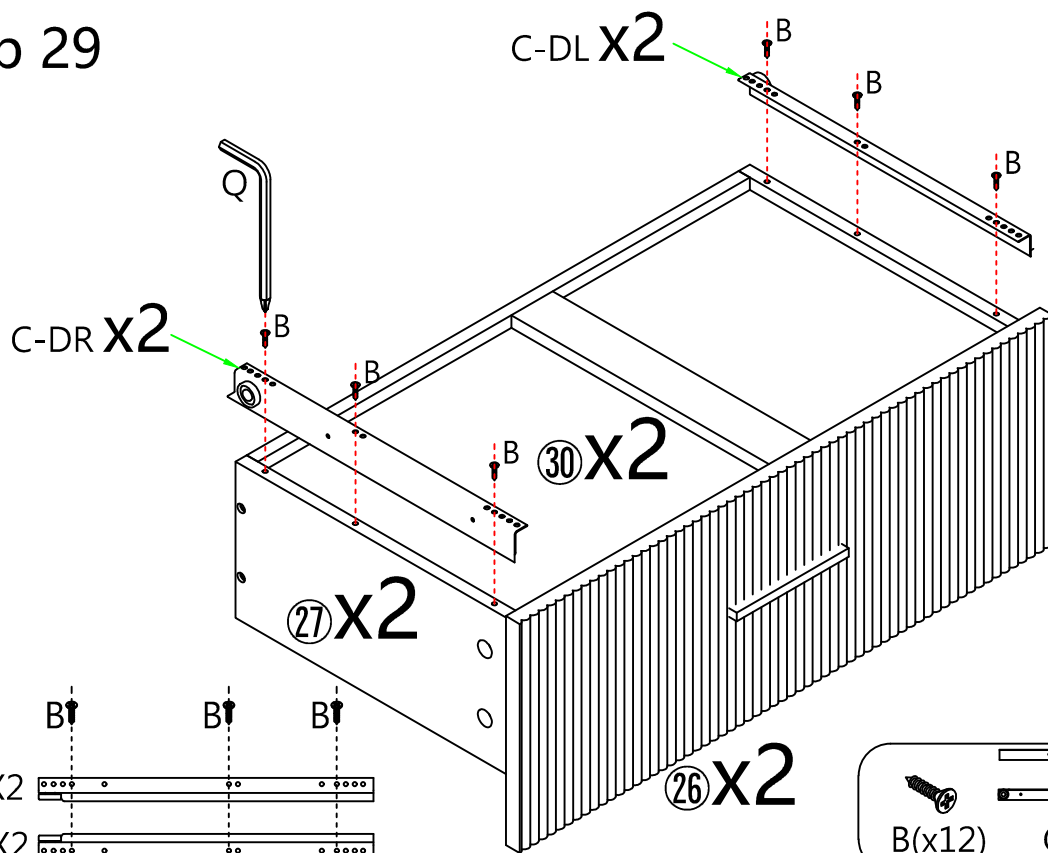
Step 27



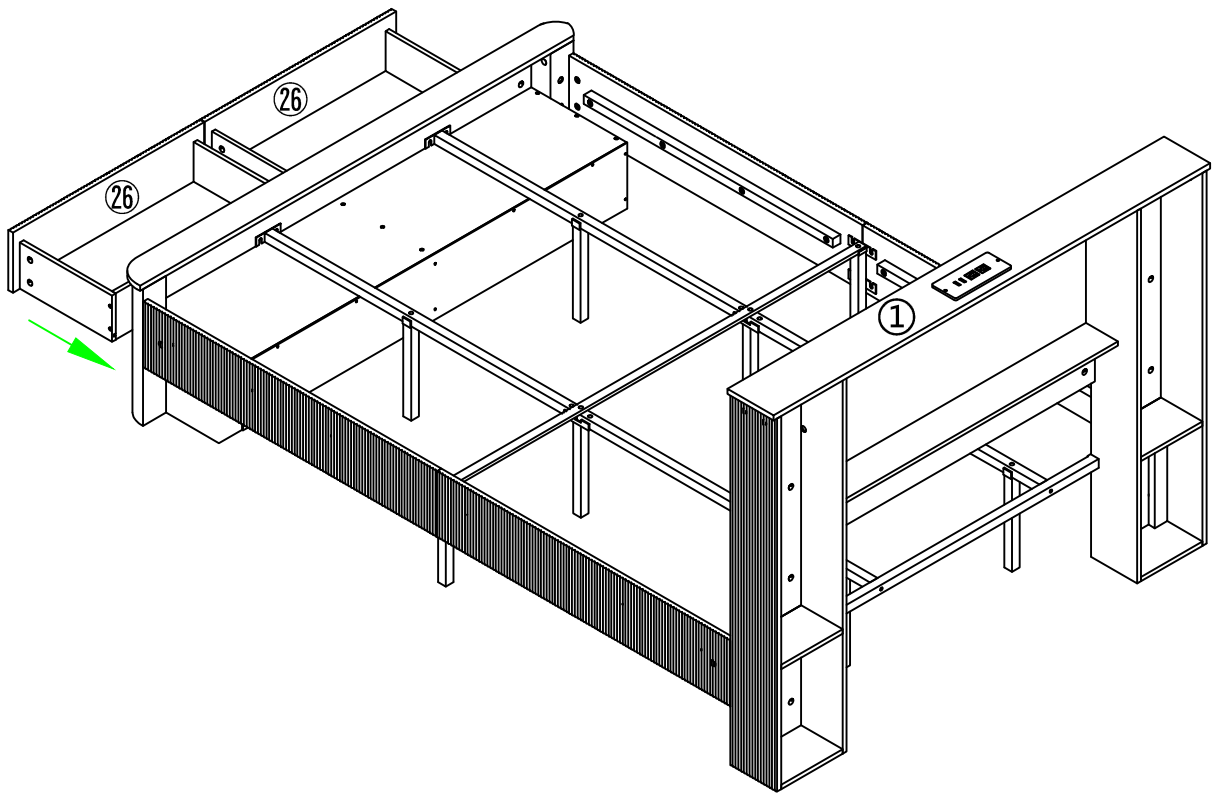
Step 28



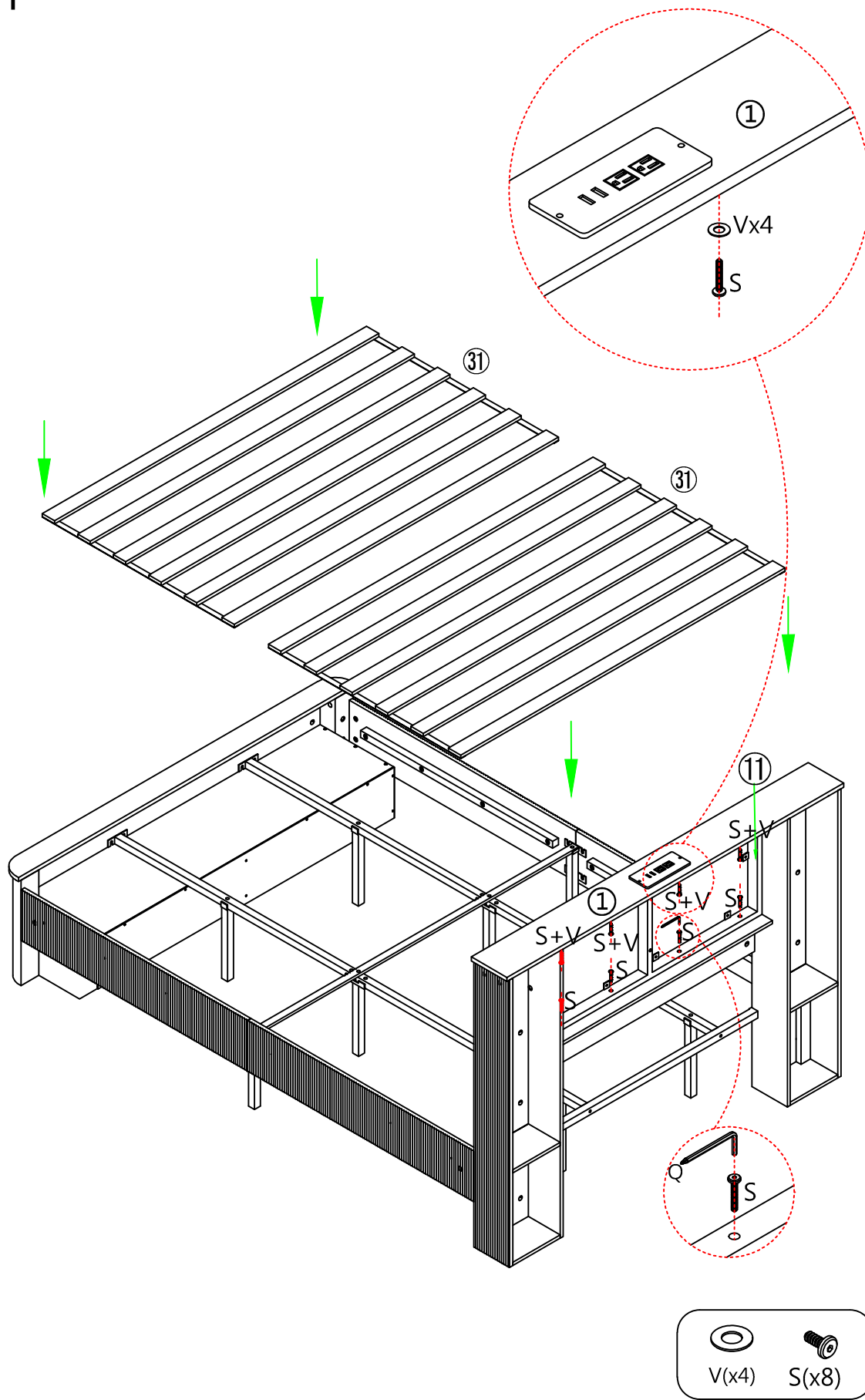
Step 29



Step 30



Step 31



Step 32

