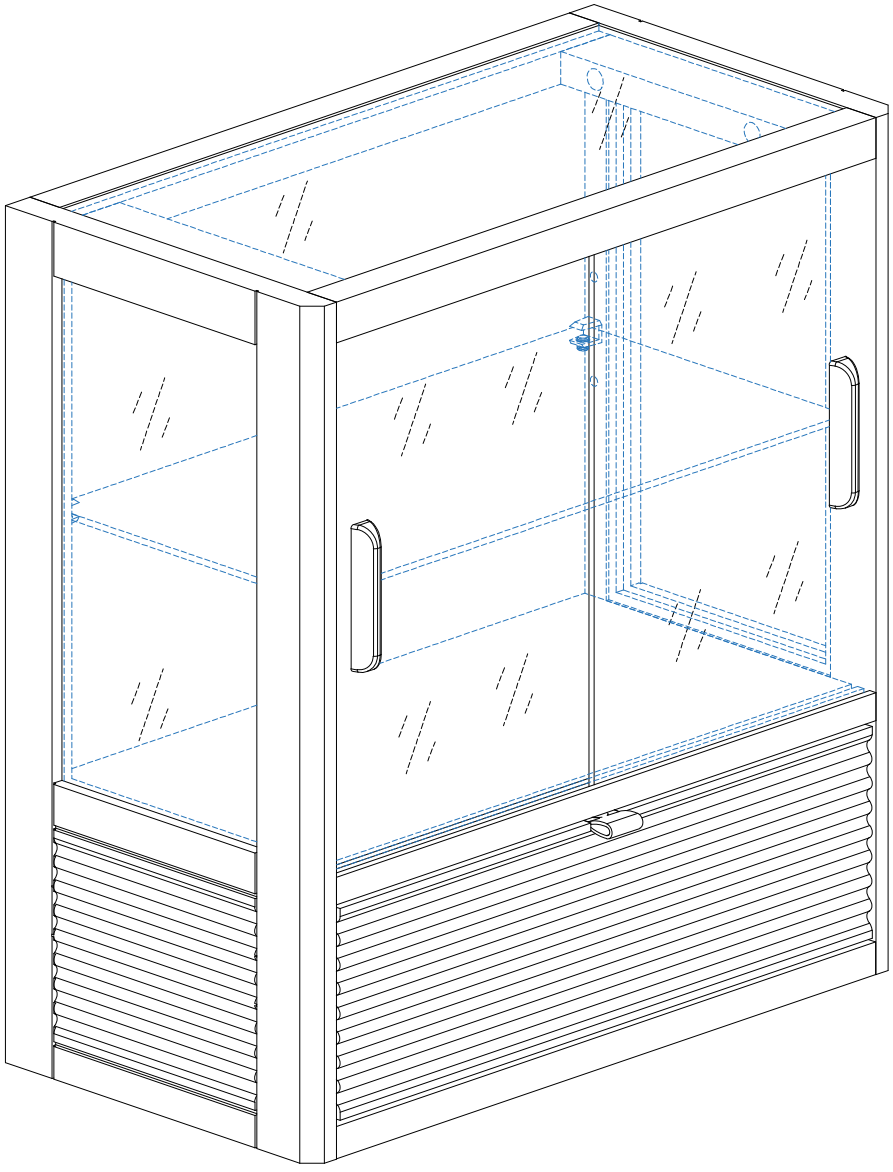
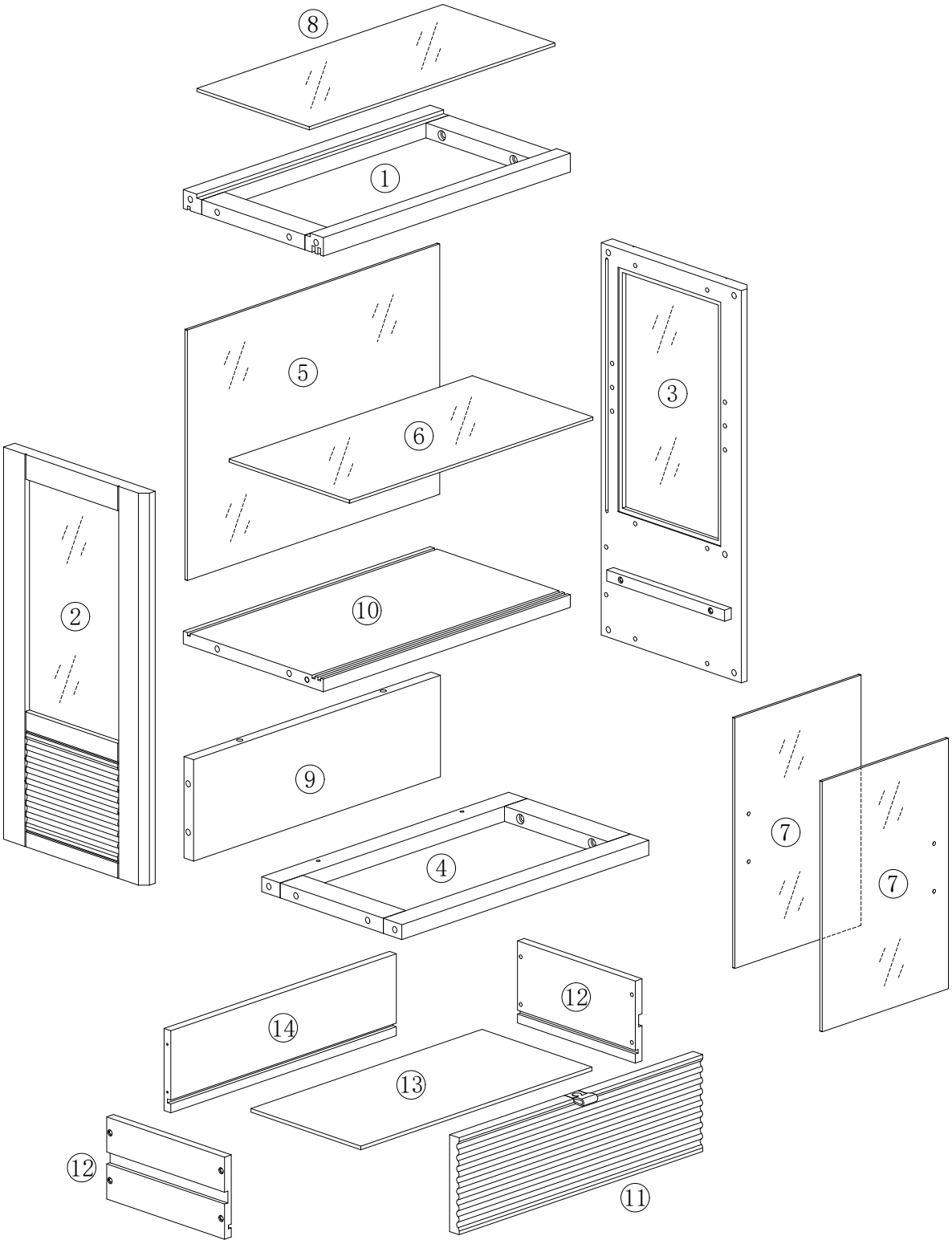
Bread Case 003

MBG003

Assembly Instructions

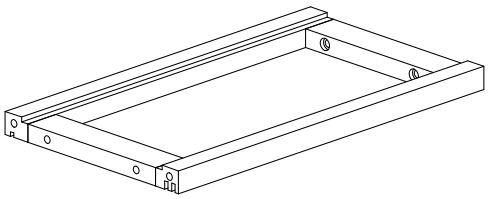


Assembly Overview



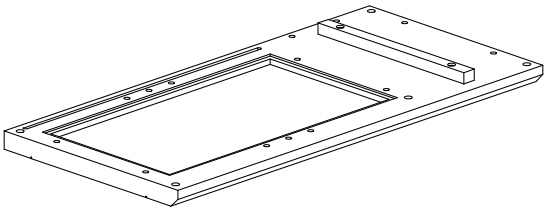
Parts List

1 Face frame



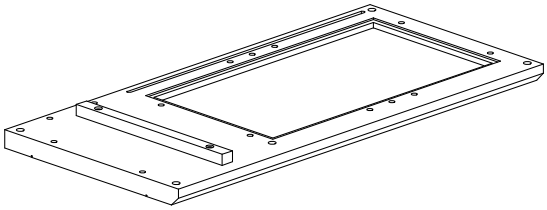
1 PC

2 Left frame



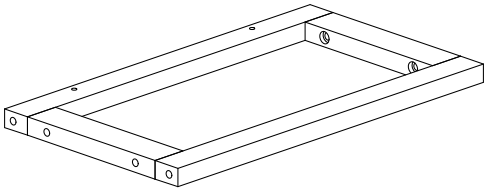
1 PC

3 Right frame



1 PC

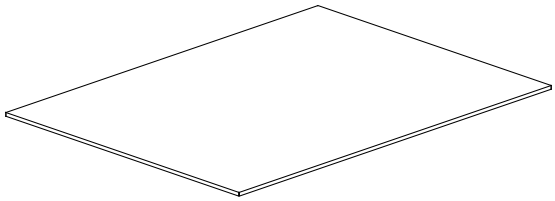
4 Bottom board



1 PC

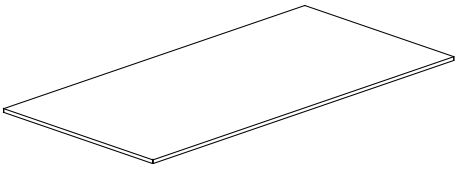
Parts List (continued)

5 Back glass panel



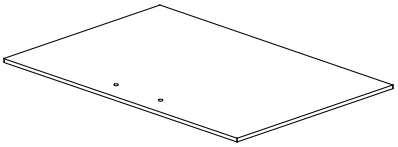
1 PC

6 Glass shelf



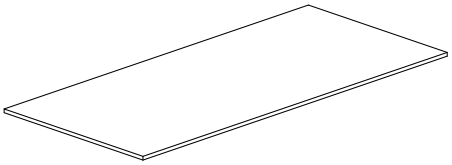
1 PC

7 Glass door panel



2 PCS

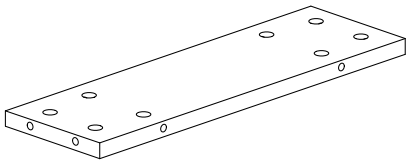
8 Front frame glass



1 PC

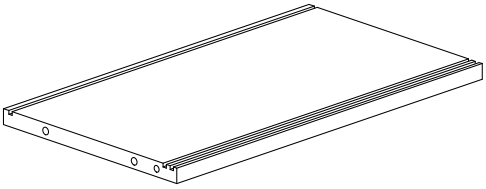
Parts List (continued)

9 Lower back panel



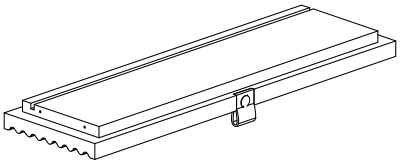
1 PC

10 Fixed shelf



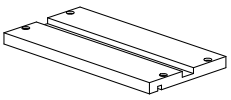
1 PC

11 Drawer front panel



1 PC

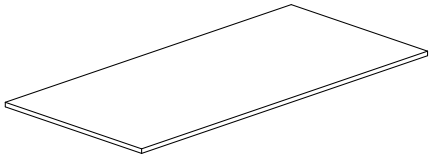
12 Drawer side panel



2 PCS

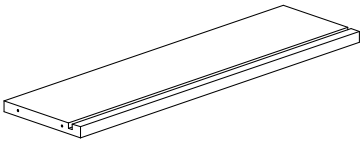
Parts List (continued)

13 Drawer bottom panel



1 PC

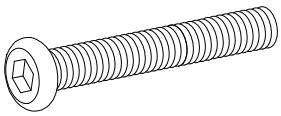
14 Drawer back panel



1 PC

Hardware List

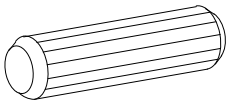
A Hex socket screw



M6 × 50mm

8 + 1 PCS

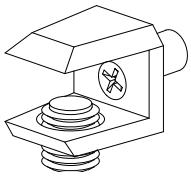
B Wood dowel



Ø8 × 30mm

10 + 1 PCS

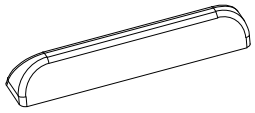
C Glass shelf support



15 × 10 × 13MM

4 PCS

D Wooden handle

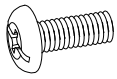


90 × 15 × 15MM

2 PCS

Hardware List (continued)

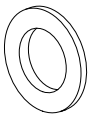
E Phillips large flat-head screw



M4 × 10MM

4 PCS

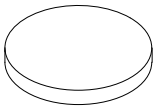
F Clear plastic washer



Ø10 × 1MM

4 PCS

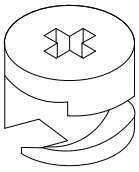
H Non-woven fabric pad



Ø20 × 3MM

4 PCS

I Cam lock

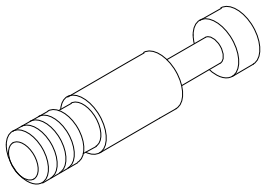


Ø15MM

12 + 1 PCS

Hardware List (continued)

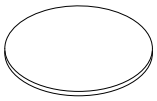
J Cam bolt



L = 35mm

12 + 1 PCS

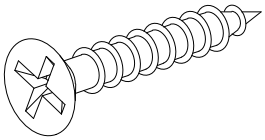
K Circular adhesive patch



Ø20MM

16 + 1 PCS

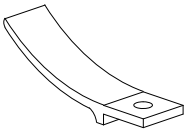
M Flat-head quick-thread screw



#8 × 25mm

8 + 1 PCS

N Drawer stop flap

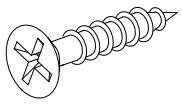


L = 50mm

2 PCS

Hardware List (continued)

O Flat-head wood screw



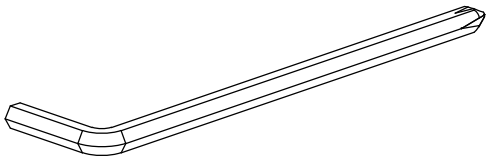
2 PCS

Reusable Tools

G Hex key

M4 × 65MM

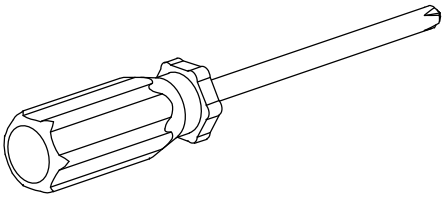
1 PC (reusable)



L Phillips screwdriver

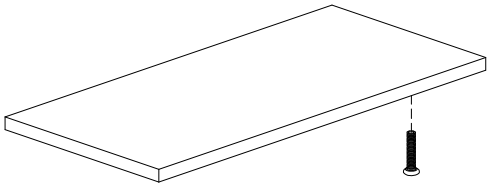
Ø6 × 128MM

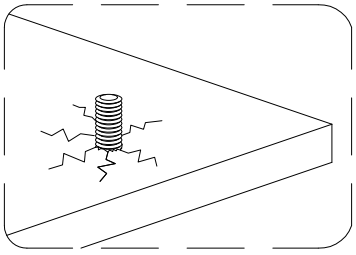
1 PC (reusable)



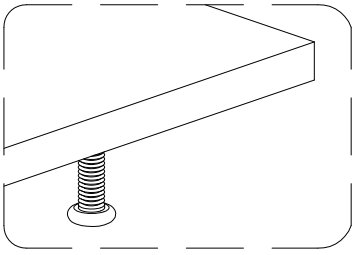
Important

Using the correct screws prevents damage to the components.





Incorrect screws can split the boards.



The correct screws fit properly.

WARNING

1. Place the unit on a level surface, or level it with the included hardware where applicable.

2. Do not sit or stand on the assembled product. Do not allow children to climb, sit, or stand on it.

3. For safety, this unit must be mounted to the wall.

4. Do not use the unit without installing the tip restraint.

5. The unit can tip over, causing severe injury or death.

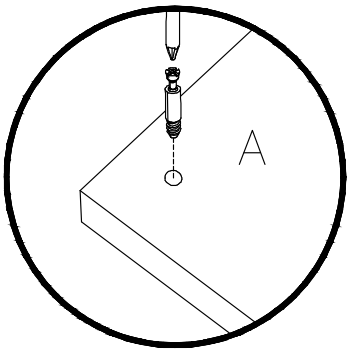
6. Do not exceed the recommended weight limits.

7. Distribute weight evenly on each level and keep heavier loads at the bottom.

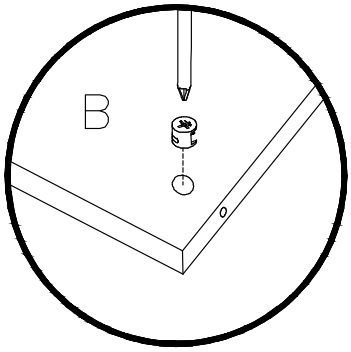
8. Before cutting, drilling, or hammering into any wall or floor, check the locations of electrical, plumbing, and gas lines. Cutting may cause serious injury.

Cam Lock System

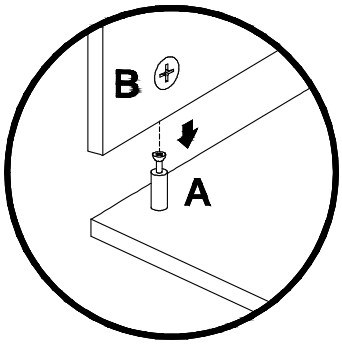
General example: letters inside these diagrams are local example labels, not the product hardware IDs.



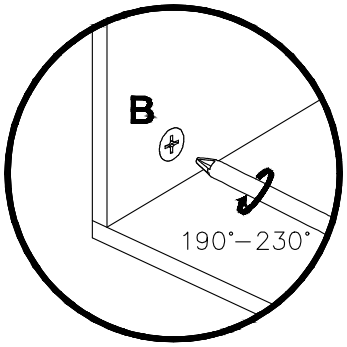
1. Screw the cam bolt into the panel.



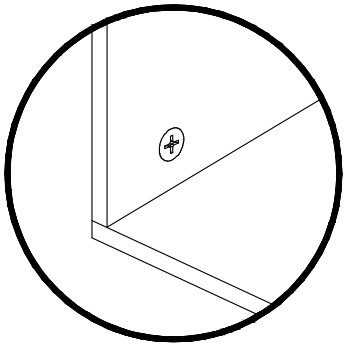
2. Push the cam into the panel. Point its arrow toward the panel edge.



3. Align the cam bolts with the cams and insert fully into the cross-bored holes.



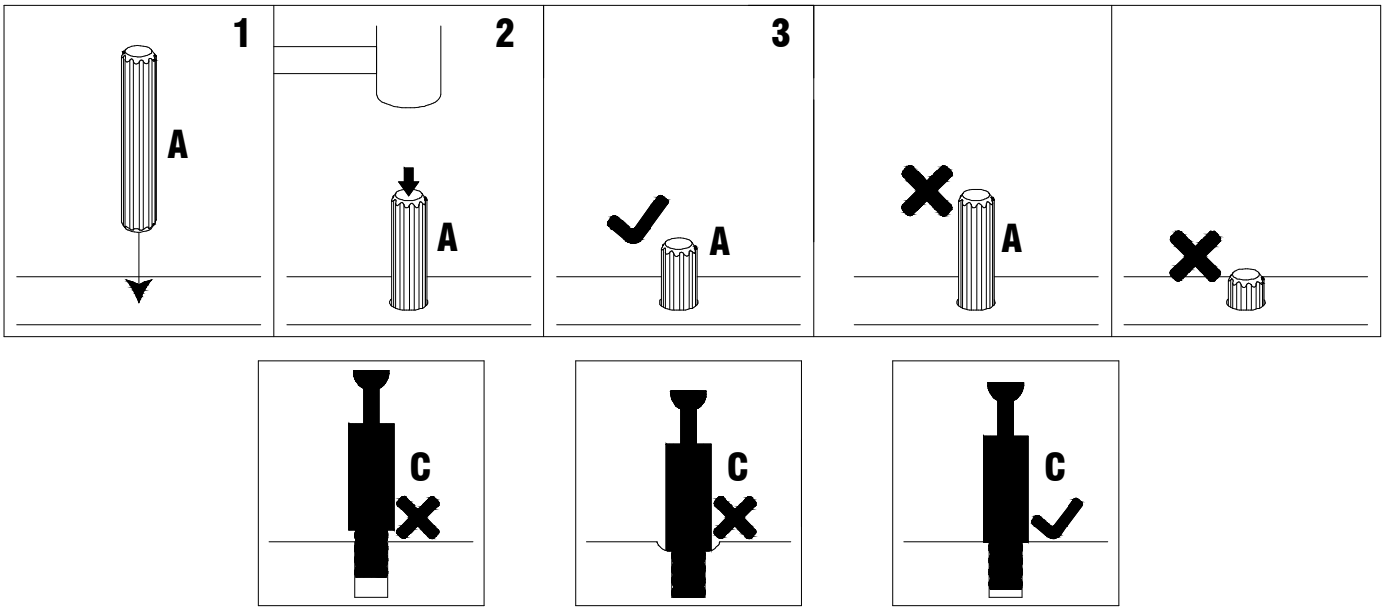
4. Turn the cams clockwise 190°–230° to lock the panels together.



5. The panels should fit tightly together and the connection should be rigid.

Dowel Insertion Example

General example: A and C are local illustration labels, not product hardware IDs. Insert the wood dowel at least halfway. If necessary, tap lightly with a rubber mallet.

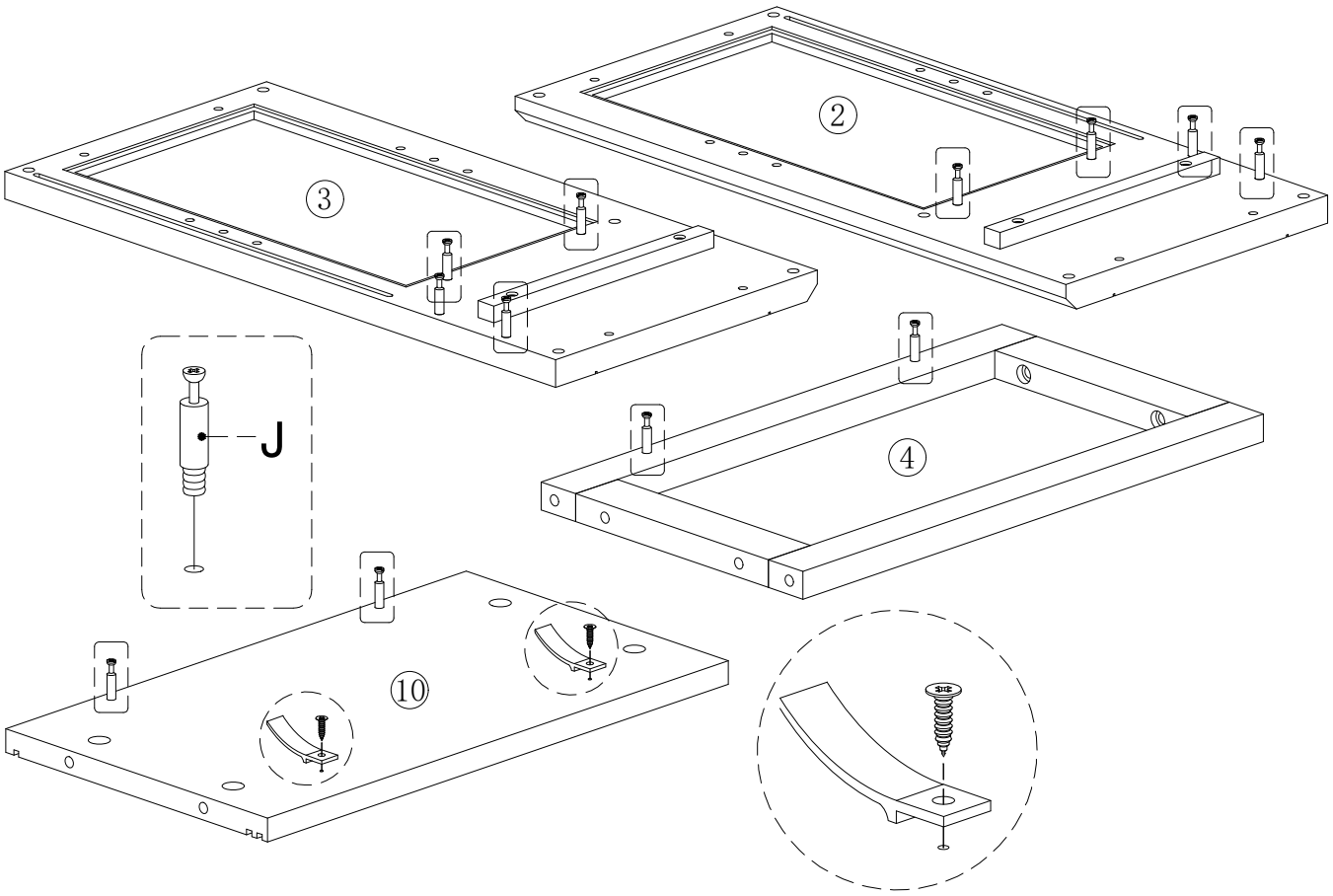


Step 1

Install cam bolts J in Panels 2, 3, 4, and 10. Fit drawer stop flaps N with screws O, as shown. Use screwdriver L.

J × 12 PCS; N × 2 PCS; O × 2 PCS

Tool: L × 1 PC (reusable)

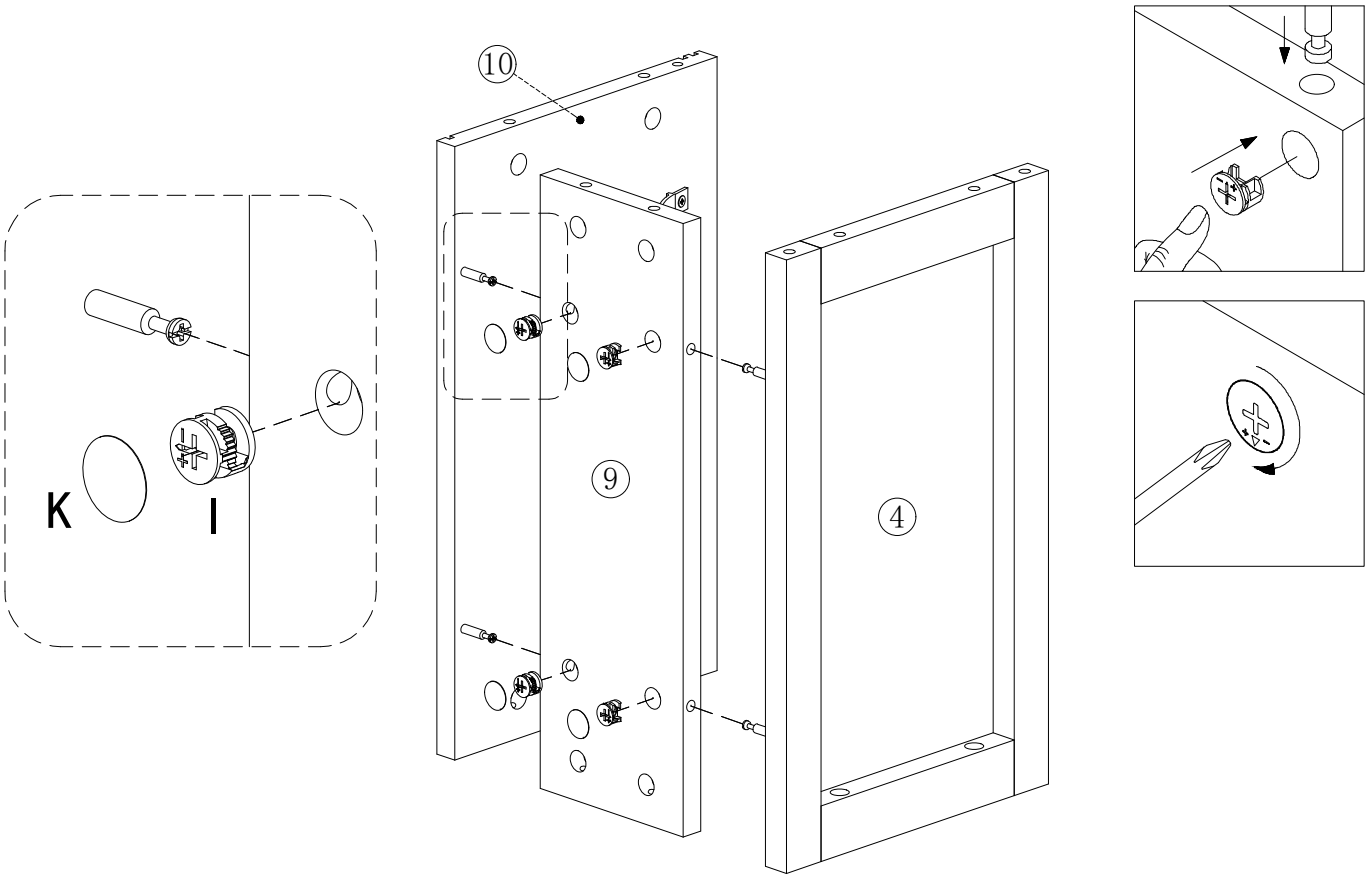


Step 2

Join Bottom Board 4, Lower Back Panel 9, and Fixed Shelf 10 using cam locks I and screwdriver L. Cover the cam locks with patches K.

I × 4 PCS; K × 4 PCS

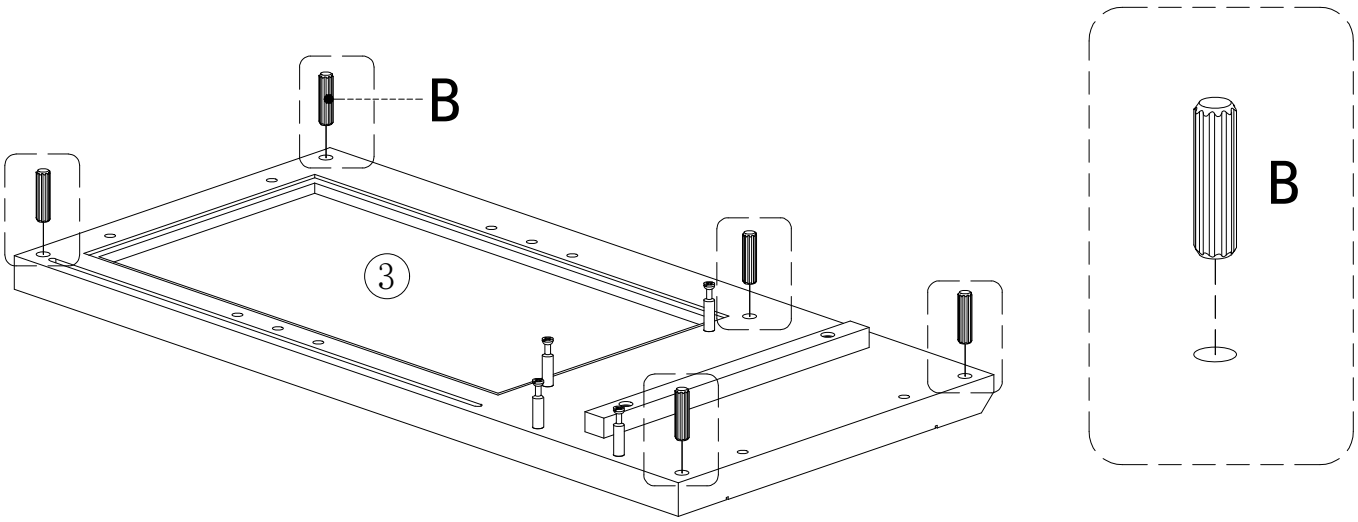
Tool: L × 1 PC (reusable)



Step 3

Insert wood dowels B into Right Frame 3 at the positions shown.

B × 5 PCS

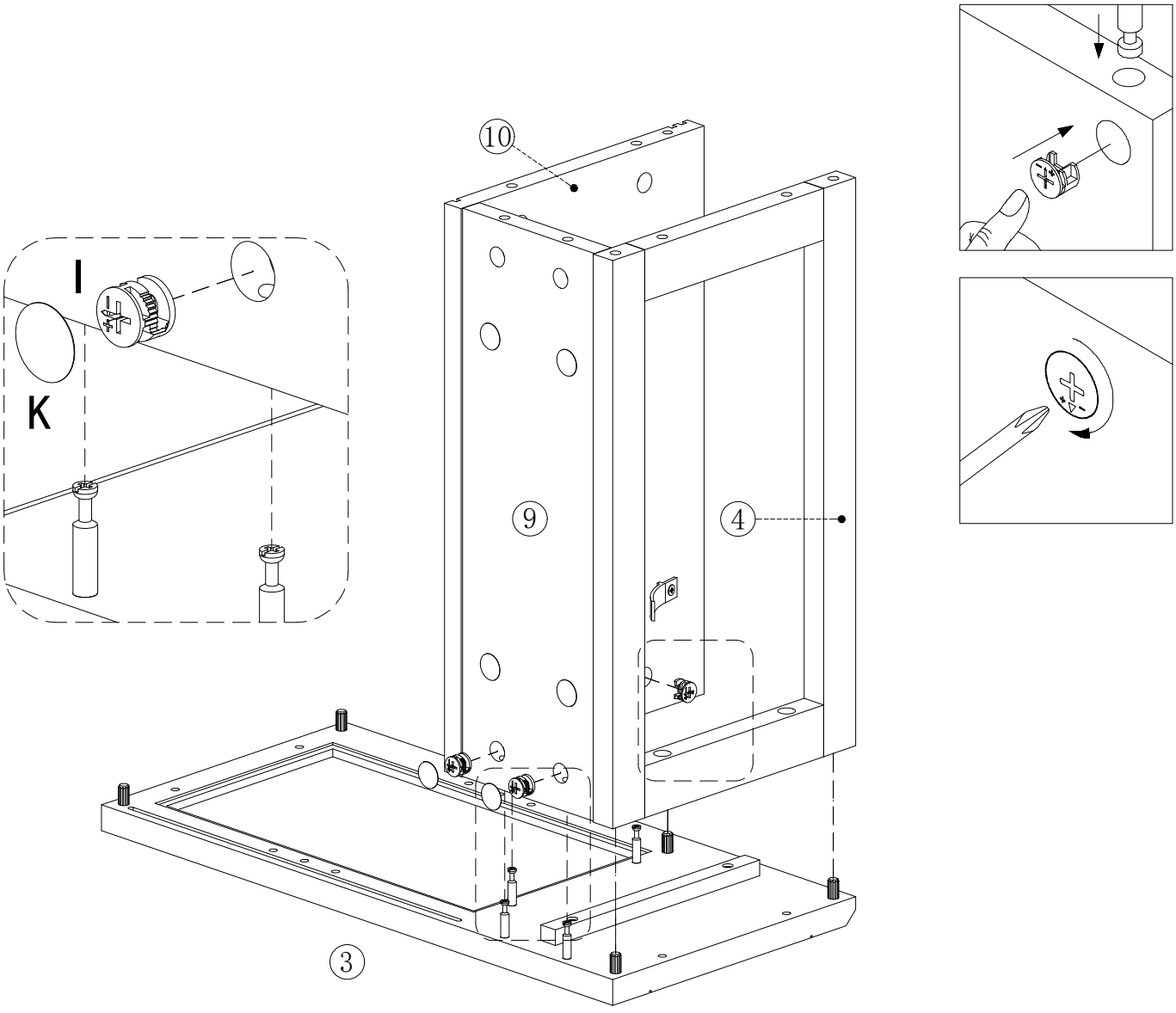


Step 4

Join Right Frame 3 from Step 3 to the assembly from Step 2 using cam locks I and screwdriver L. Cover the cam locks with patches K.

I × 4 PCS; K × 4 PCS

Tool: L × 1 PC (reusable)

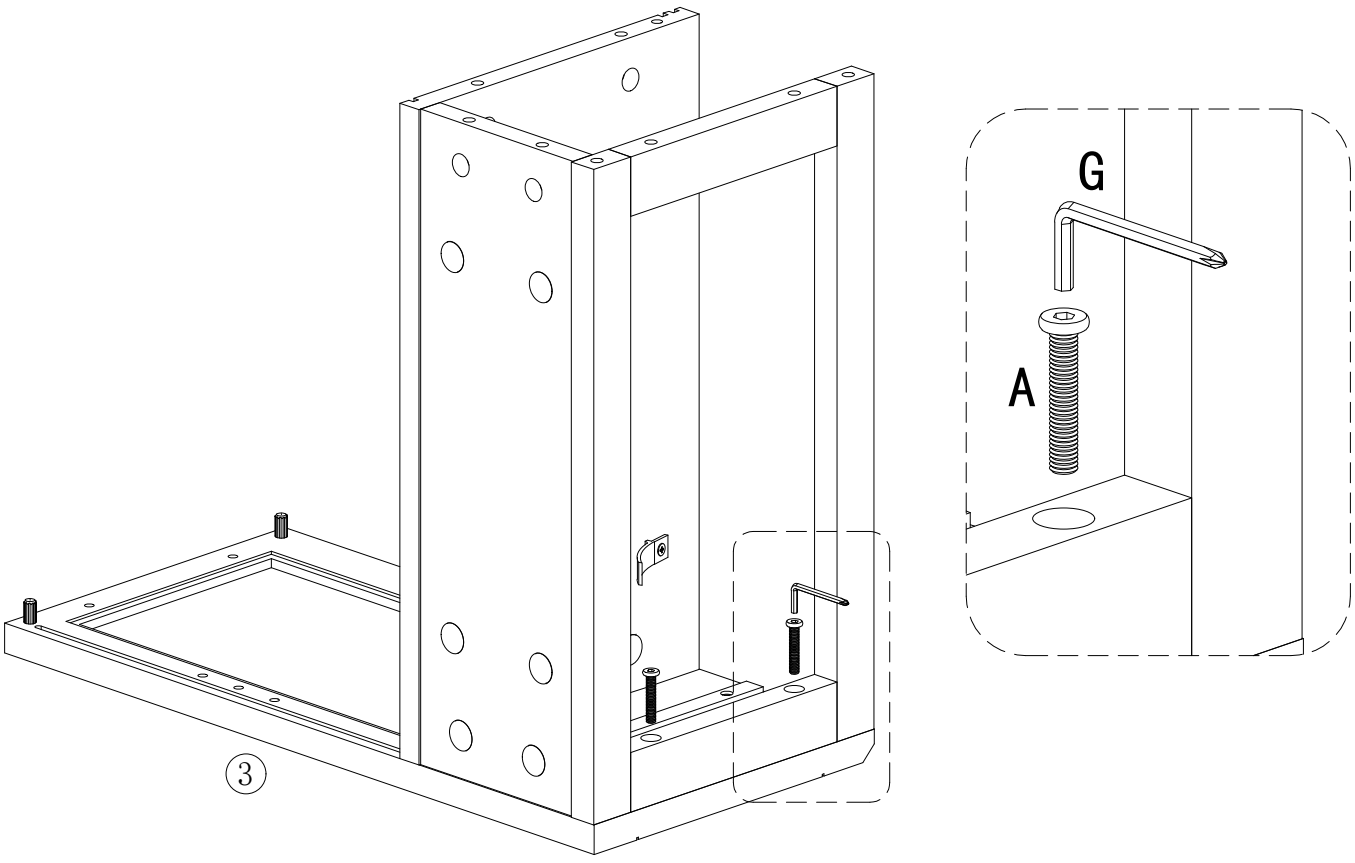


Step 5

Secure the assembly from Step 4 with screws A using hex key G.

A × 2 PCS

Tool: G × 1 PC (reusable)

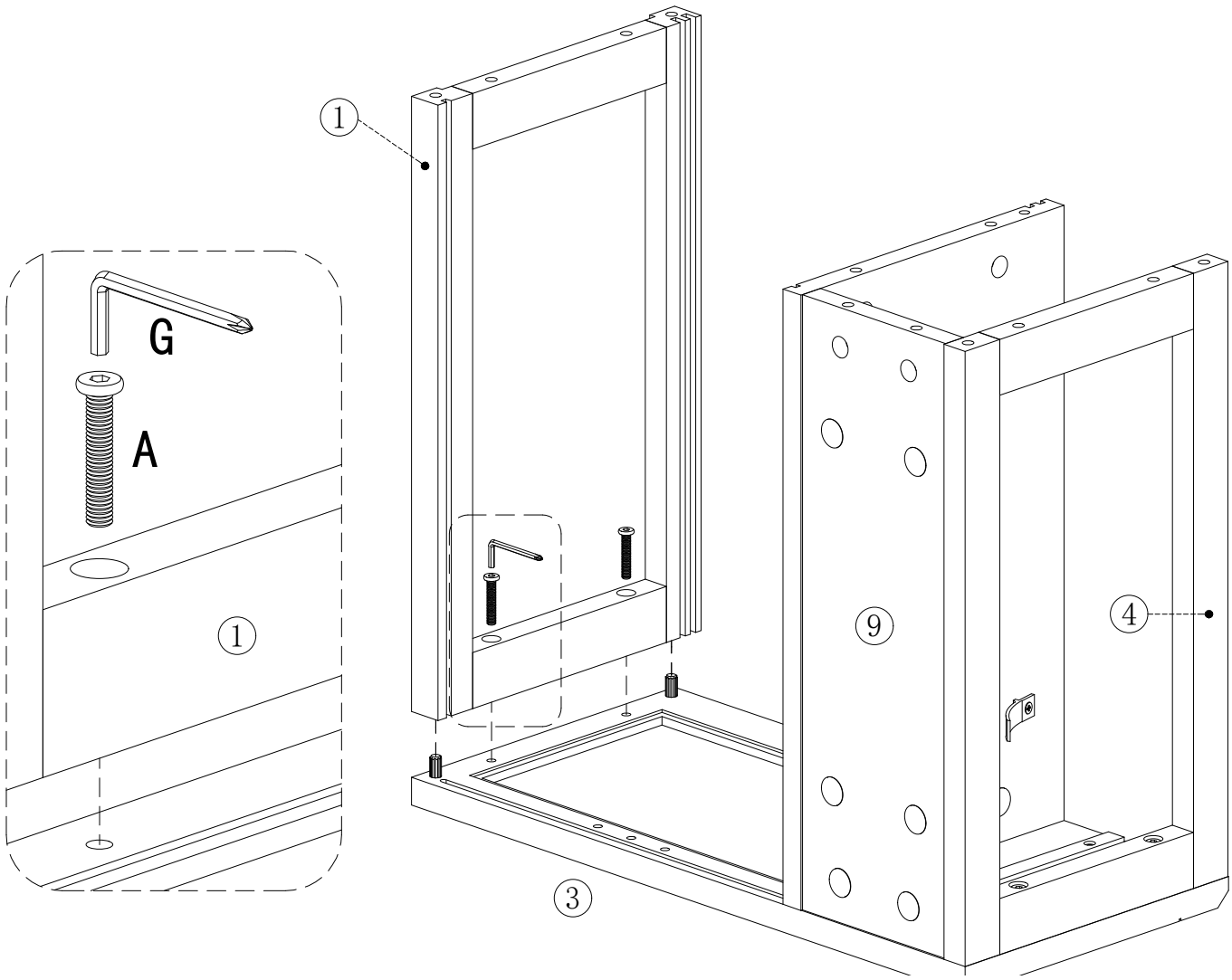


Step 6

Attach Face Frame 1 to the assembly from Step 5 using screws A and hex key G.

A × 2 PCS

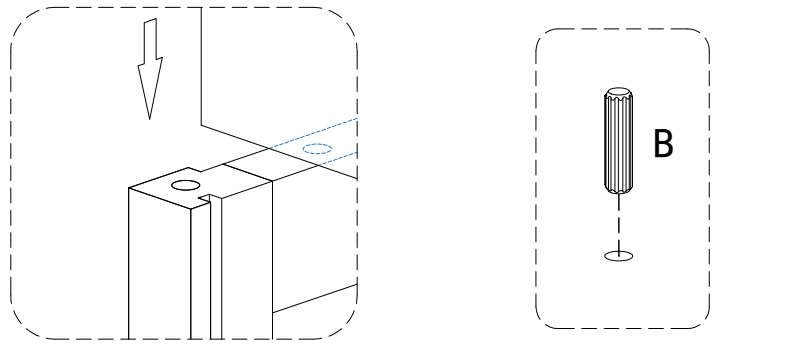
Tool: G × 1 PC (reusable)

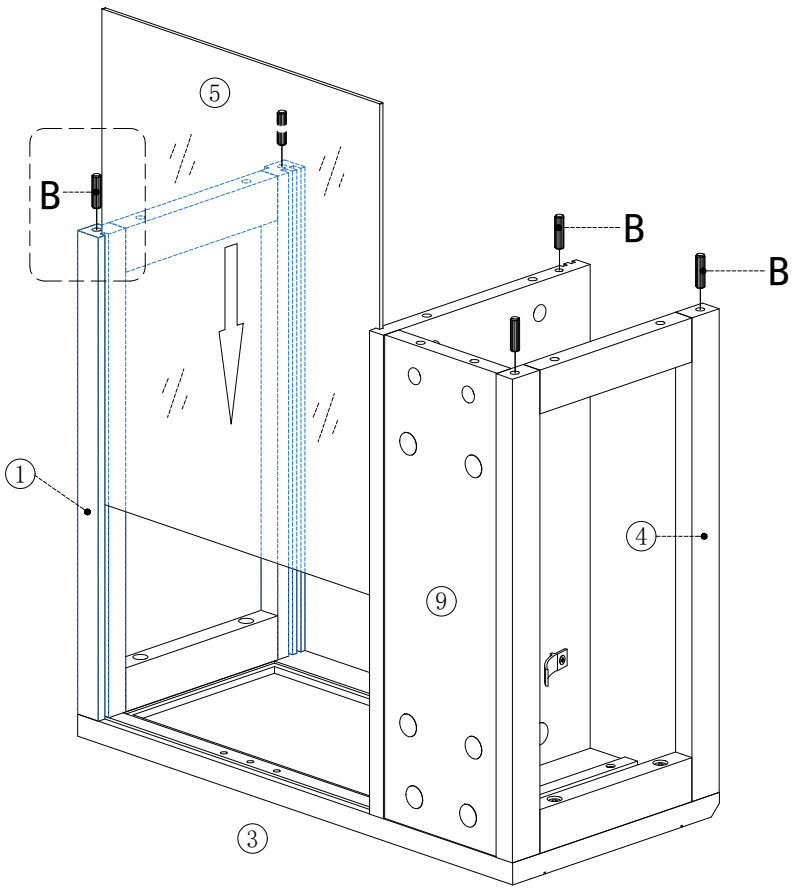


Step 7

Insert Back Glass Panel 5 and wood dowels B into the assembly from Step 6, as shown.

B × 4 PCS



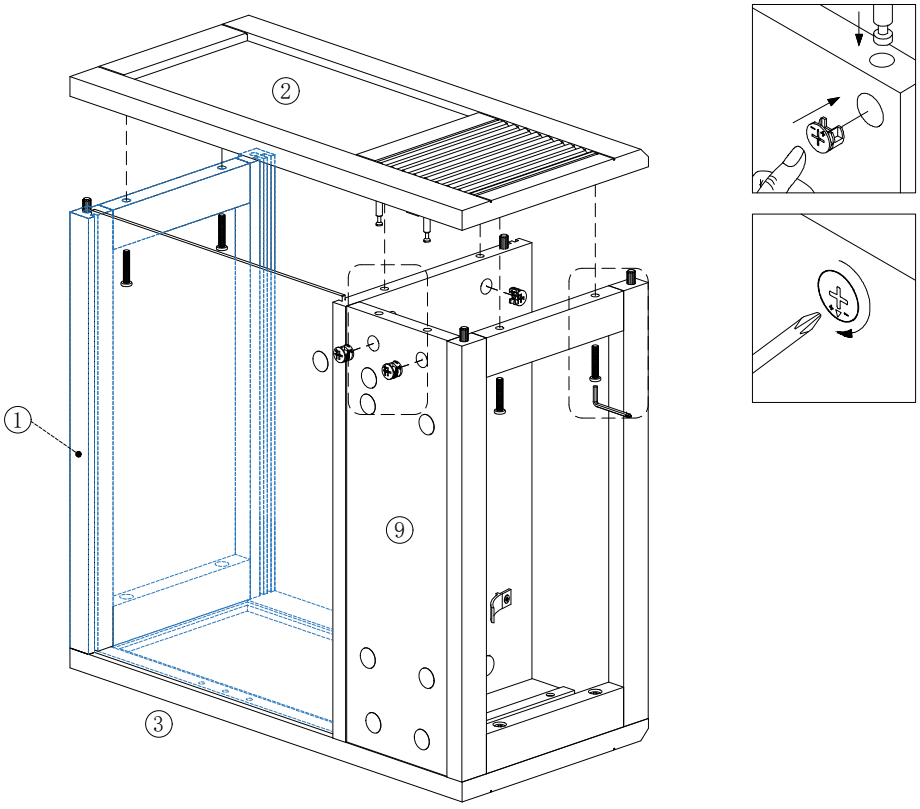


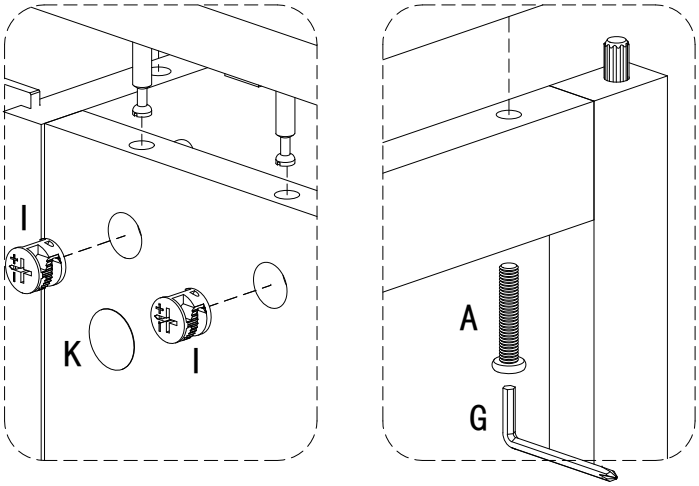
Step 8

Fit Left Frame 2 to the assembly from Step 7. Secure the cam connections with locks I using screwdriver L, then cover them with patches K (left detail). Secure screws A using hex key G (right detail).

I × 4 PCS; K × 4 PCS; A × 4 PCS

Tools: G and L, 1 PC each (reusable)

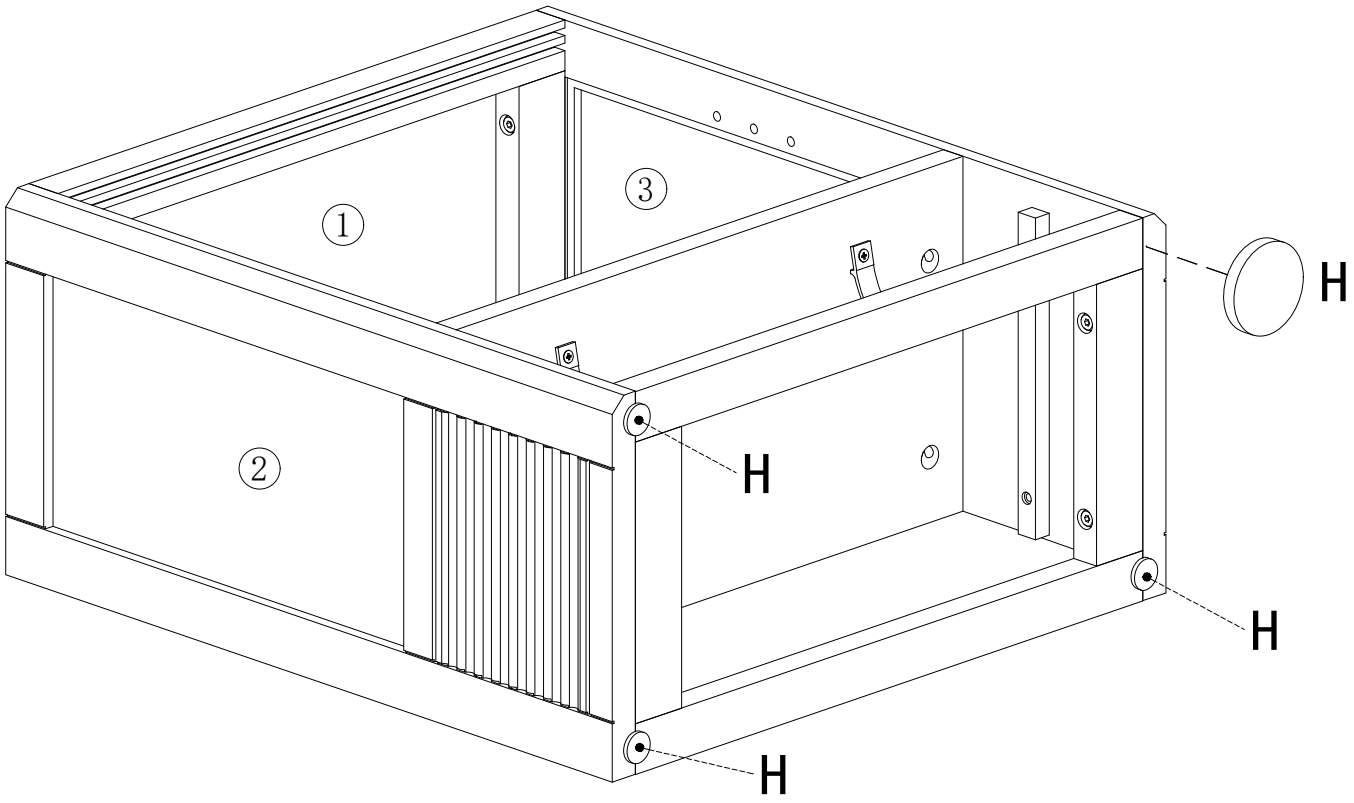




Step 9

Apply fabric pads H to the positions shown on the assembly from Step 8.

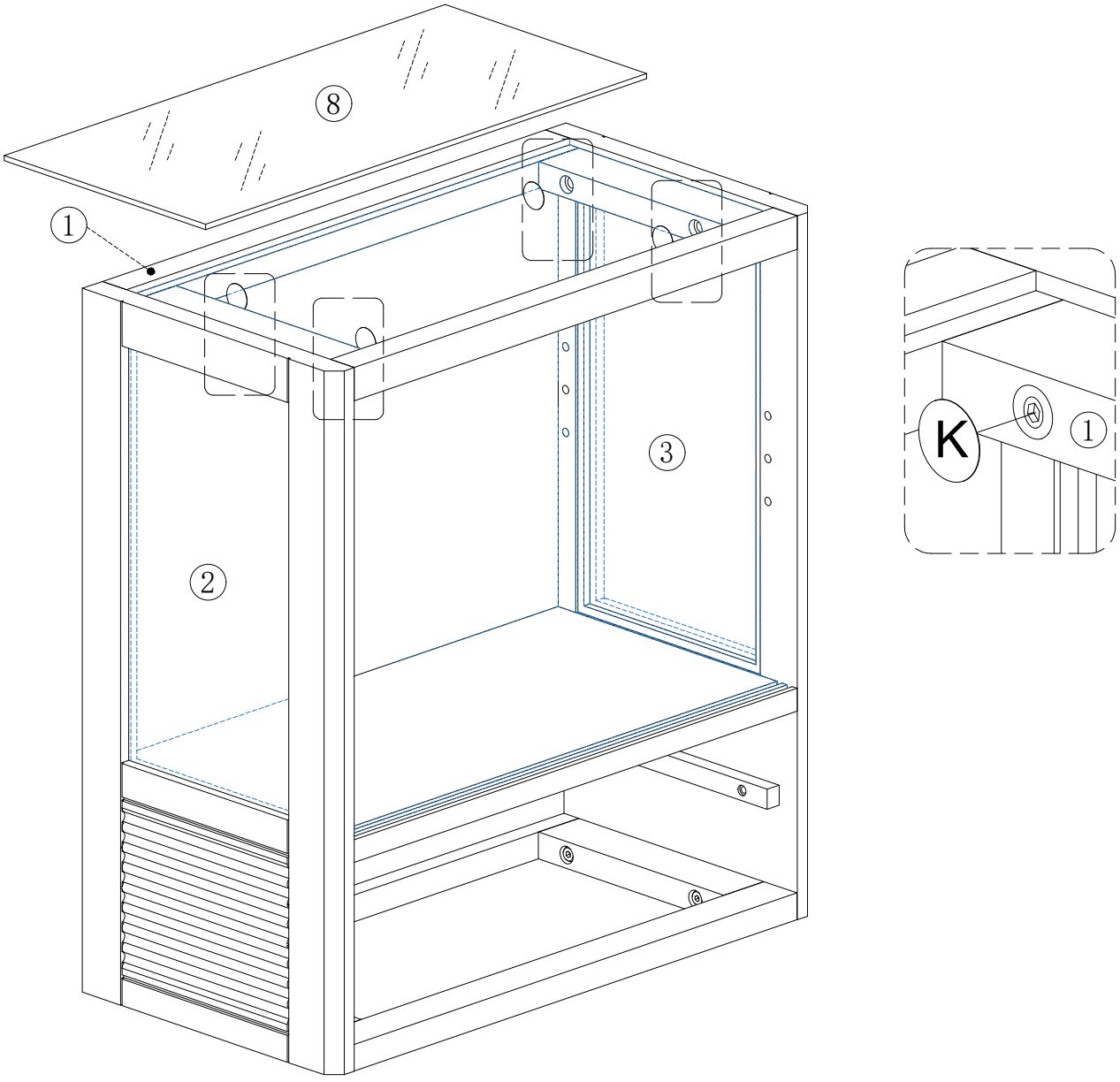
H × 4 PCS



Step 10

Apply adhesive patches K to the positions shown on the assembly from Step 9. Then place Front Frame Glass 8 in position.

K × 4 PCS

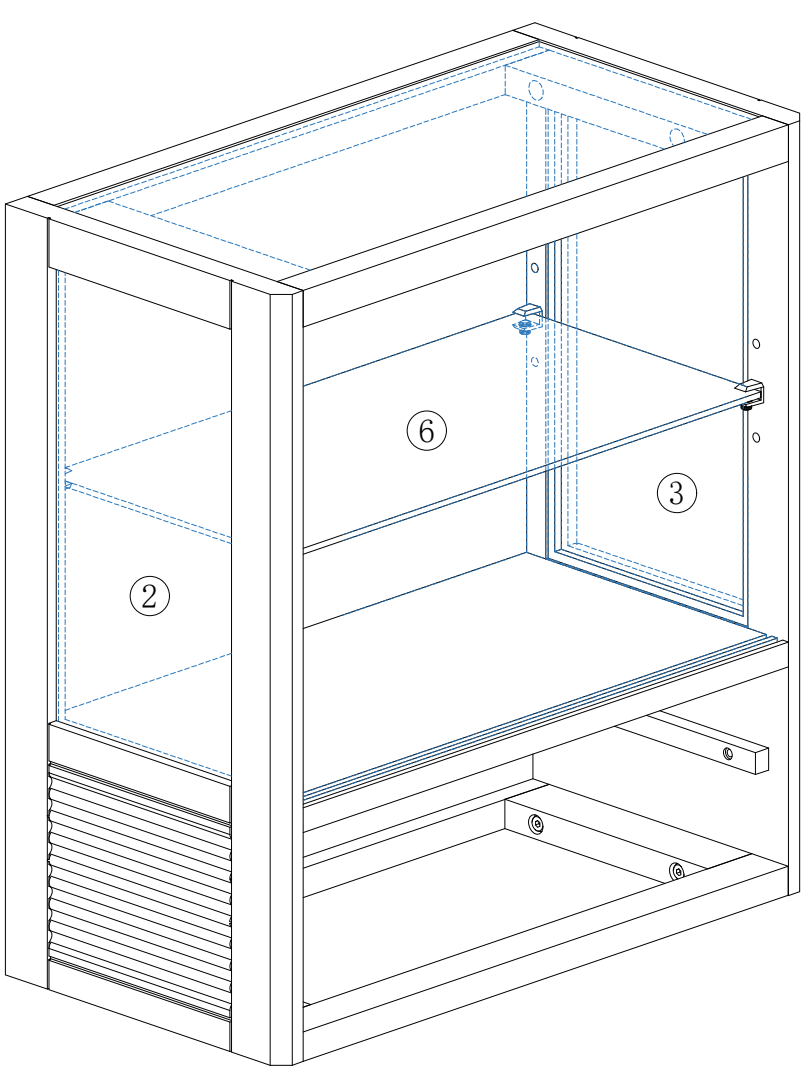


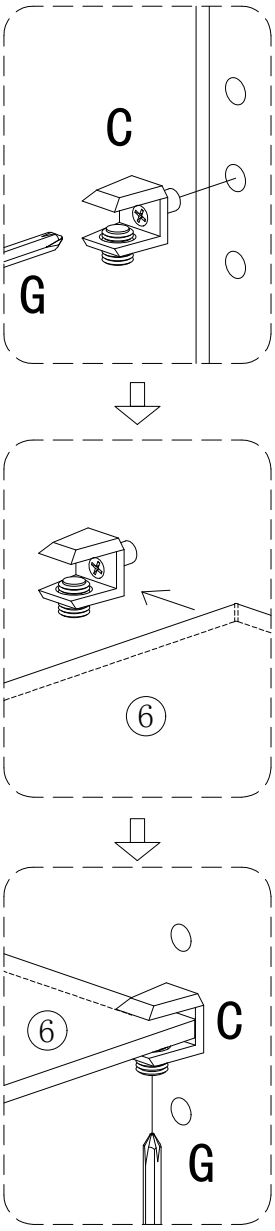
Step 11

Install shelf supports C in holes at the same height using hex key G. Insert Glass Shelf 6 and secure it using G, as shown.

C × 4 PCS

Tool: G × 1 PC (reusable)



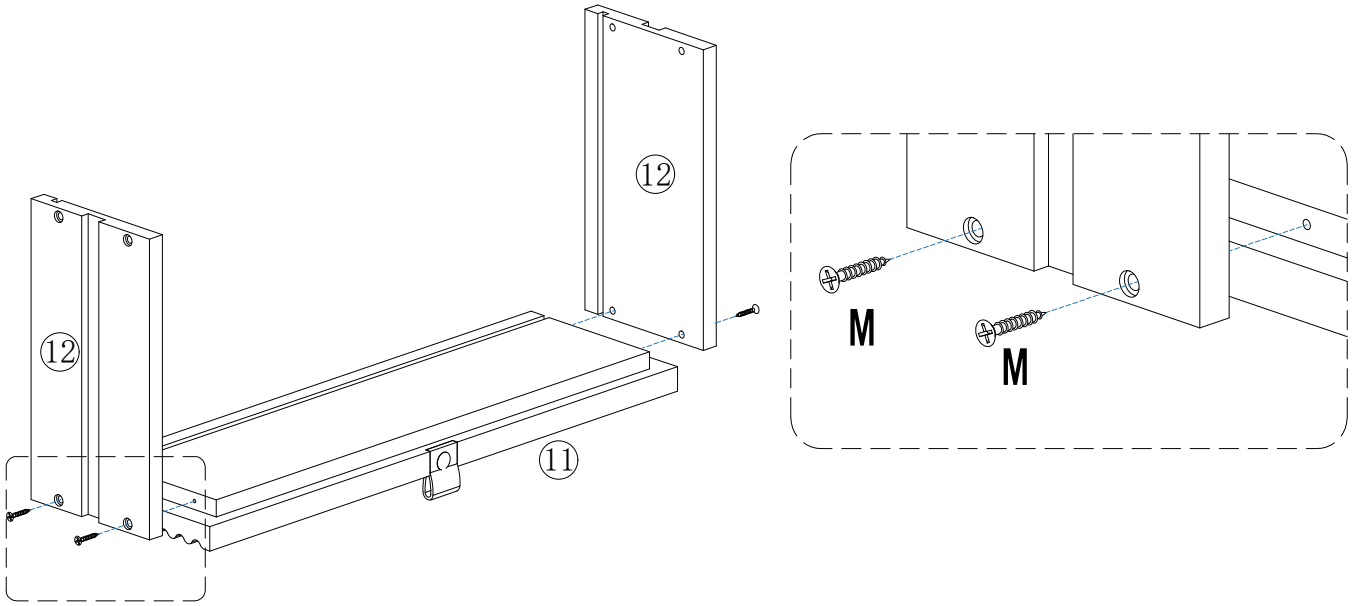


Step 12

Join Drawer Side Panels 12 to Drawer Front Panel 11 using screws M and screwdriver L.

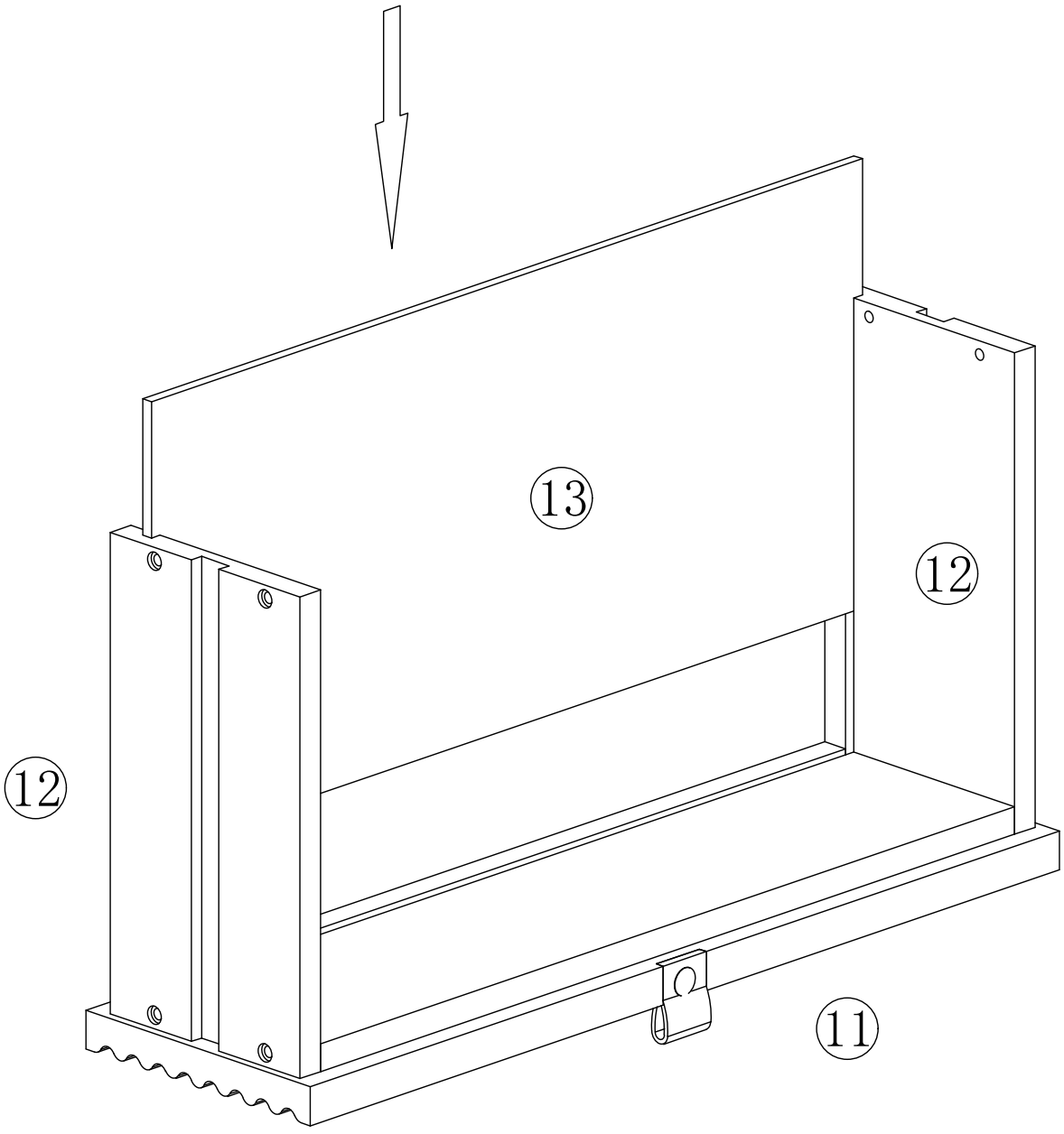
M × 4 PCS

Tool: L × 1 PC (reusable)



Step 13

Slide Drawer Bottom Panel 13 into the assembly from Step 12.

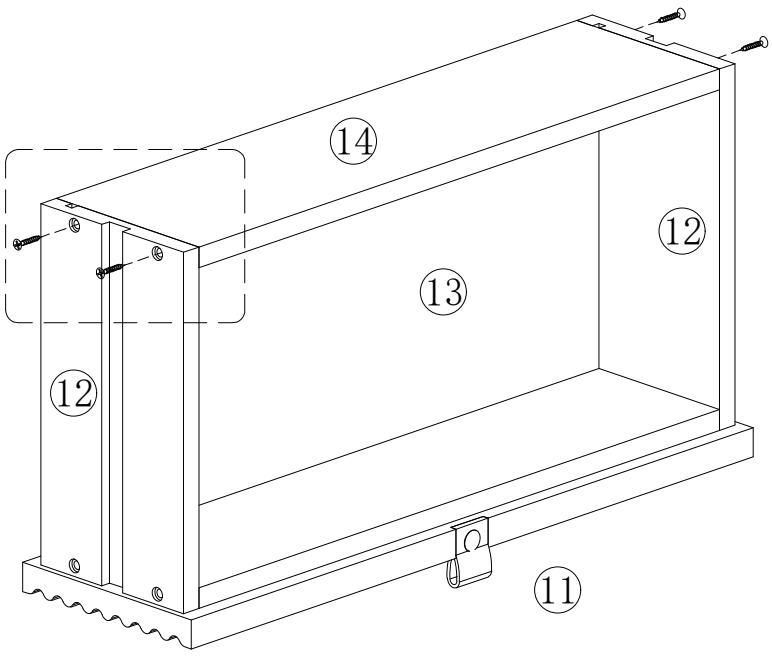


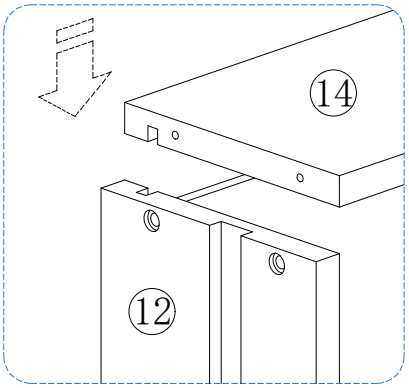
Step 14

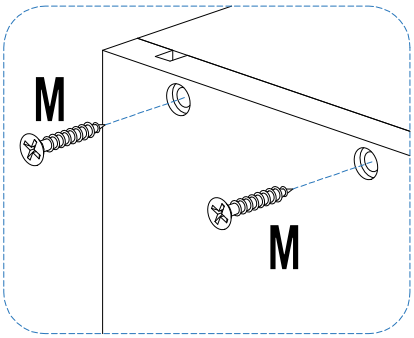
Attach Drawer Back Panel 14 to the assembly from Step 13 using screws M and screwdriver L.

M × 4 PCS

Tool: L × 1 PC (reusable)

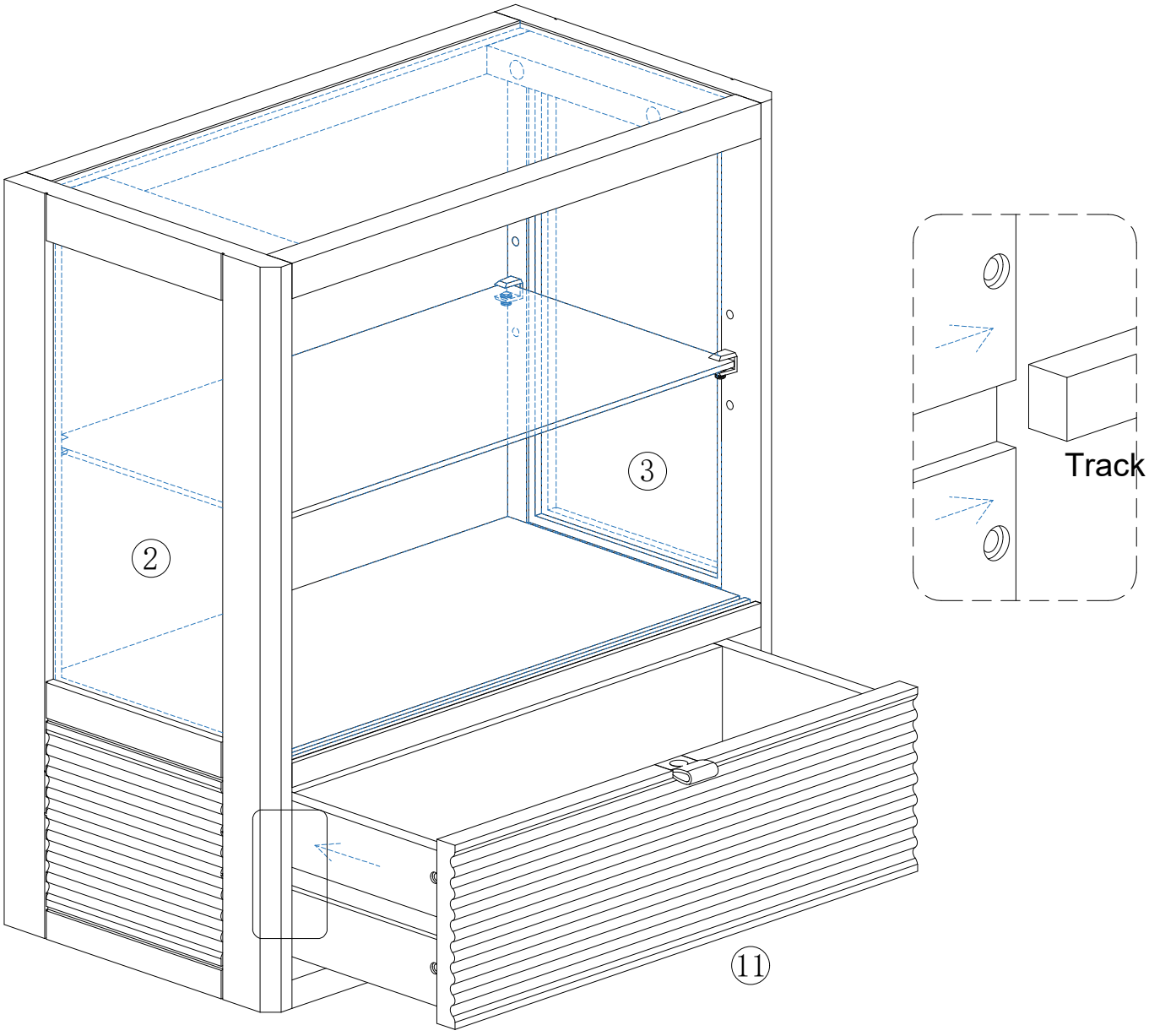






Step 15

Push the drawer from Step 14 into the cabinet body from Step 11 along the tracks shown.

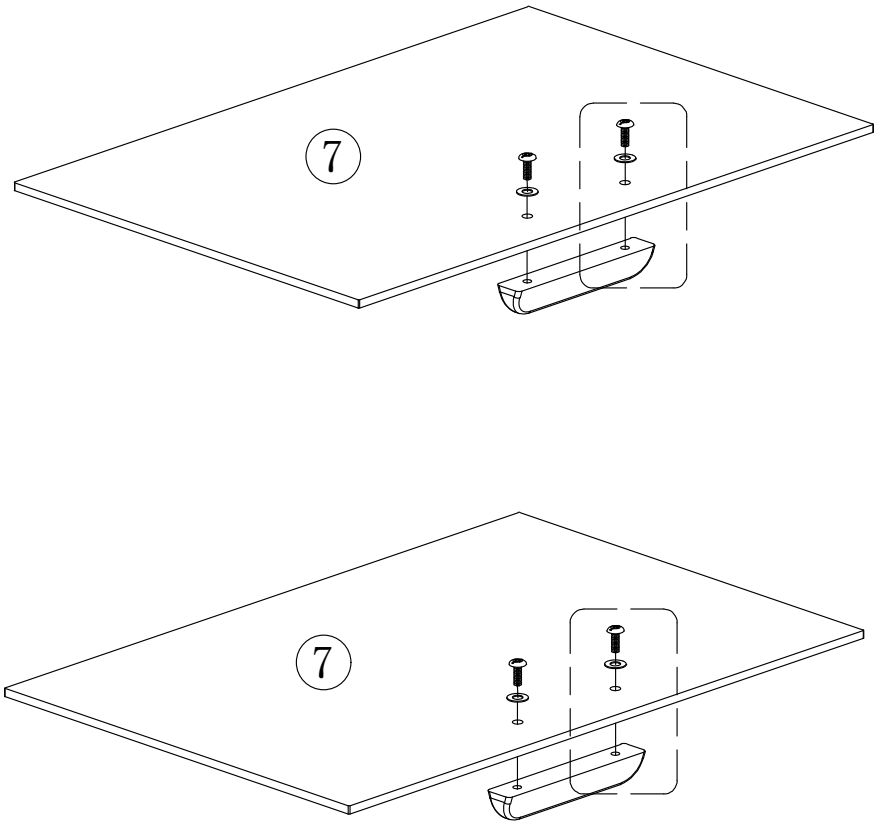


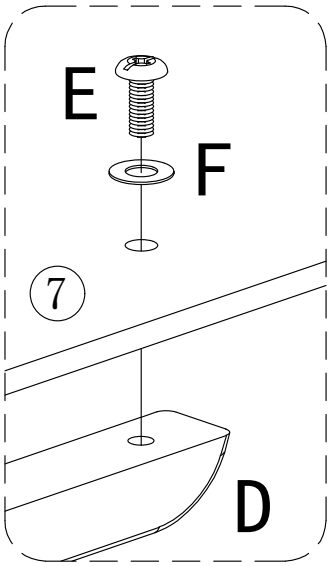
Step 16

Attach handles D to both Glass Door Panels 7 using screws E, washers F, and tool G.

D × 2 PCS; E × 4 PCS; F × 4 PCS

Tool: G × 1 PC (reusable)





Step 17

Insert the door assemblies from Step 16 into the slots in the cabinet body from Step 15, following the illustrations.

