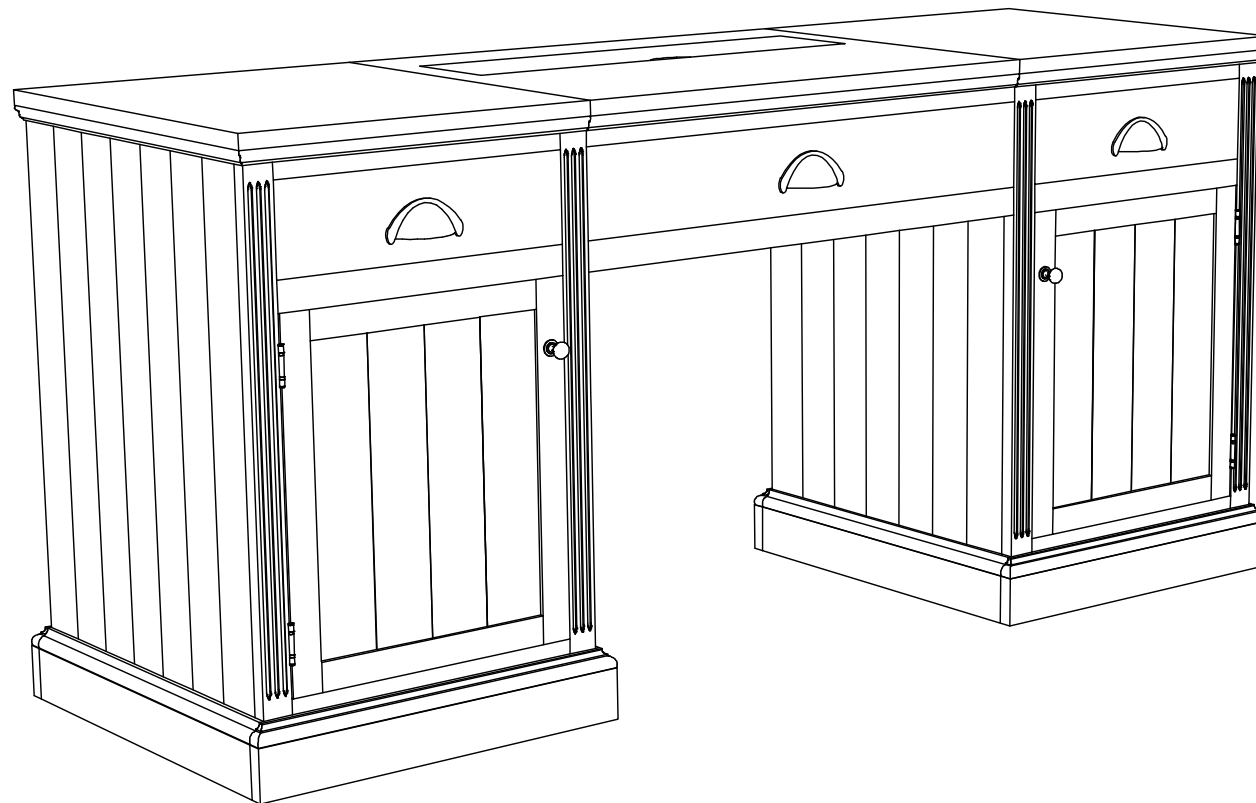
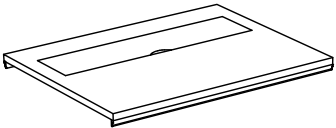
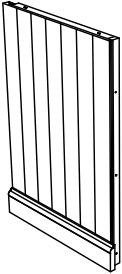
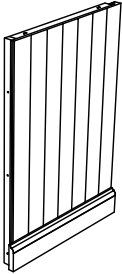
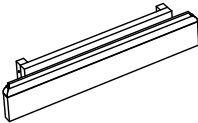
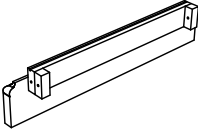
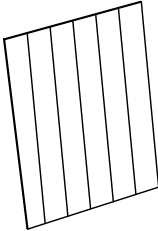
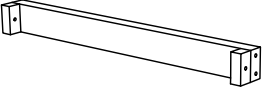
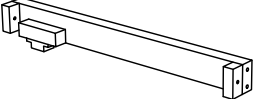
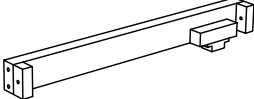
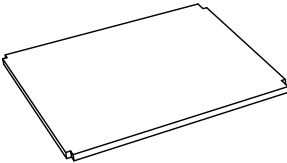
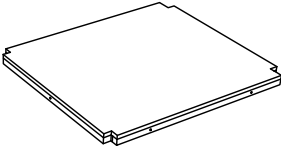
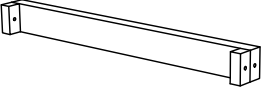
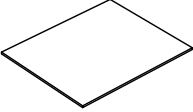
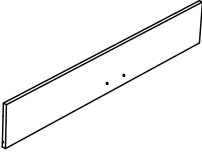
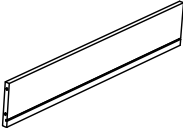
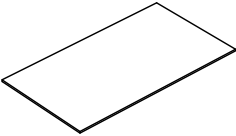


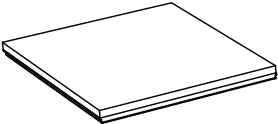
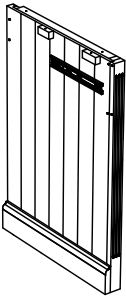
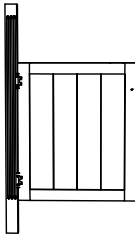
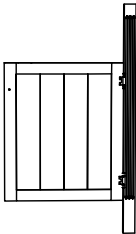
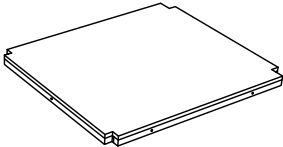
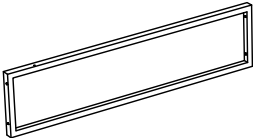
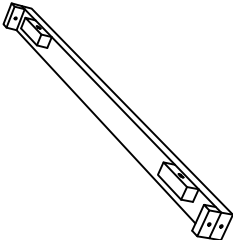
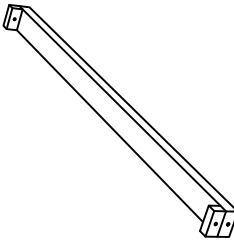
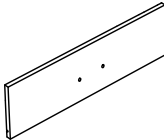
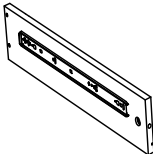
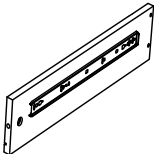
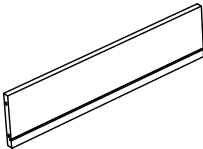
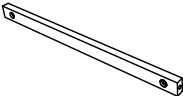
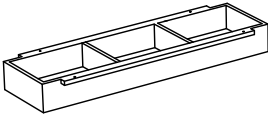
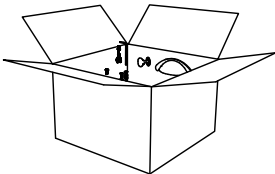
ASSEMBLY INSTRUCTION



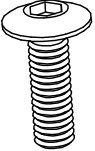
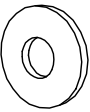
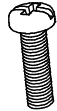
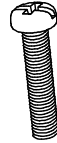
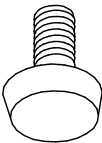
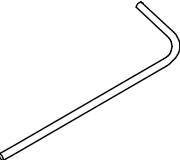
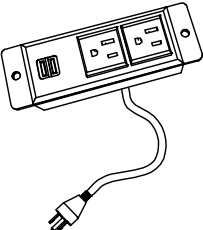
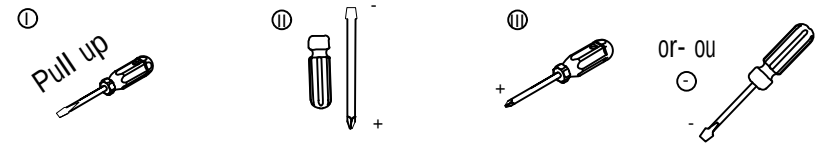
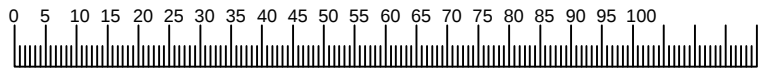
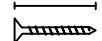
PARTS LIST

2  Center table top 1 pc	3  Left outer hip cluster 1 pc	6  Right outer hip cluster 1 pc	9  Front lower crossbar 2 pcs	10  Bottom bar behind 2 pcs	11  Back plate 2 pcs
12  Front upper bar 2 pcs	13  Front middle bar left 1 pc	14  Front middle bar right 1 pc	15  Middle plate 2 pcs	16  Bottom plate 1 pc	17  Rear top bar 2 pcs
25  Drawer bottom plate 2 pcs	26  Middle drawer face 1 pc	27  Middle drawer back 1 pc	29  Middle drawer bottom plate 1 pc		

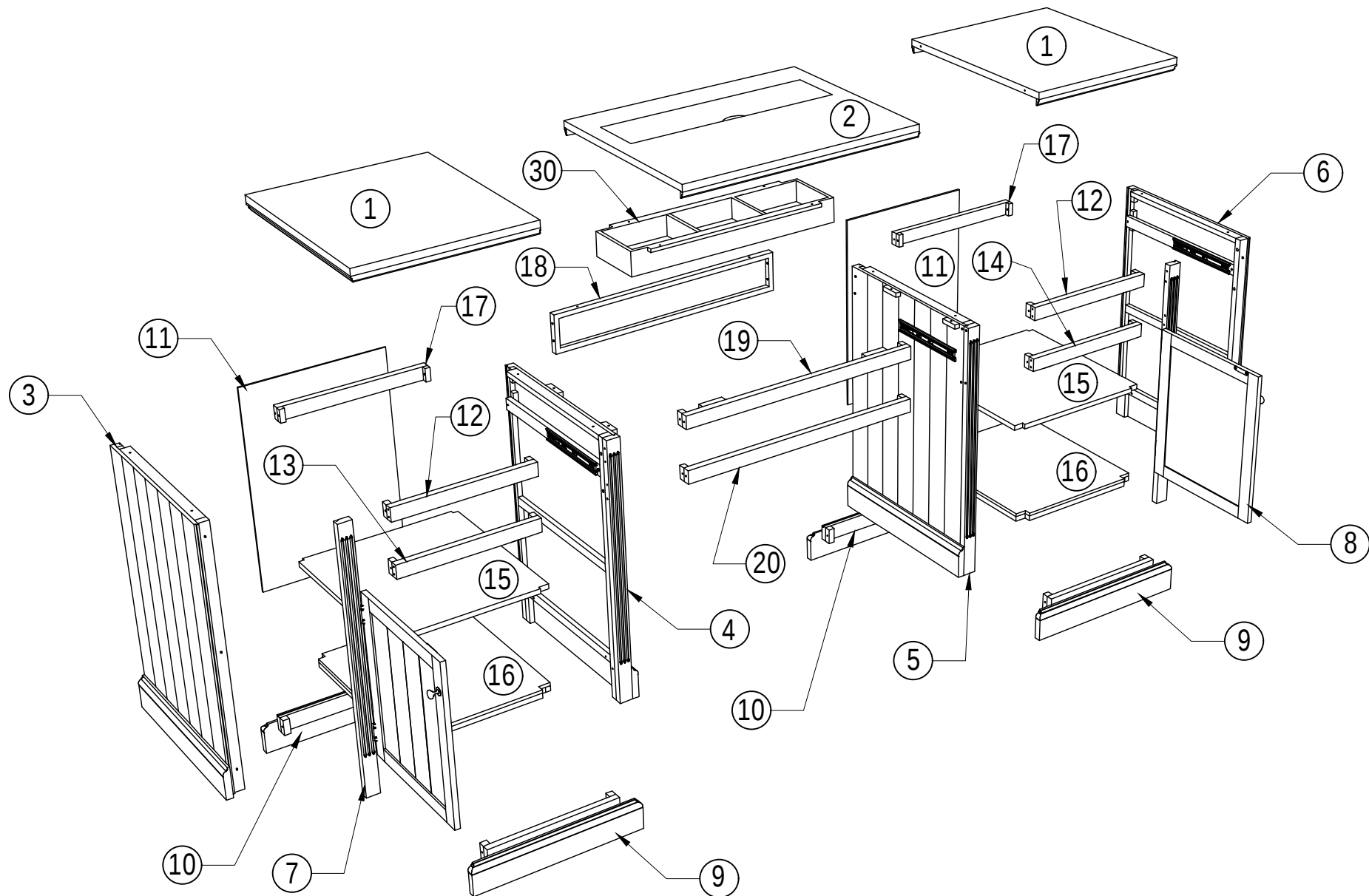
PARTS LIST

1  Left and right table top 2 pcs	4  Left inner hip cluster 1 pc	5  Right inner hip cluster 1 pc	7  Left door cluster 1 pc	8  Right door cluster 1 pc	16  Bottom plate 1 pc
18  Middle posterior cluster 1 pc	19  Front middle upper strut 1 pc	20  Front lower center strut 1 pc	21  Drawer face 2 pcs	22  Left side drawer panel 3 pcs	23  Right side drawer panel 3 pcs
24  Drawer back 2 pcs	28  Drawer bottom support 1 pc	30  Socket mounting box 1 pc	 HARDWARE		

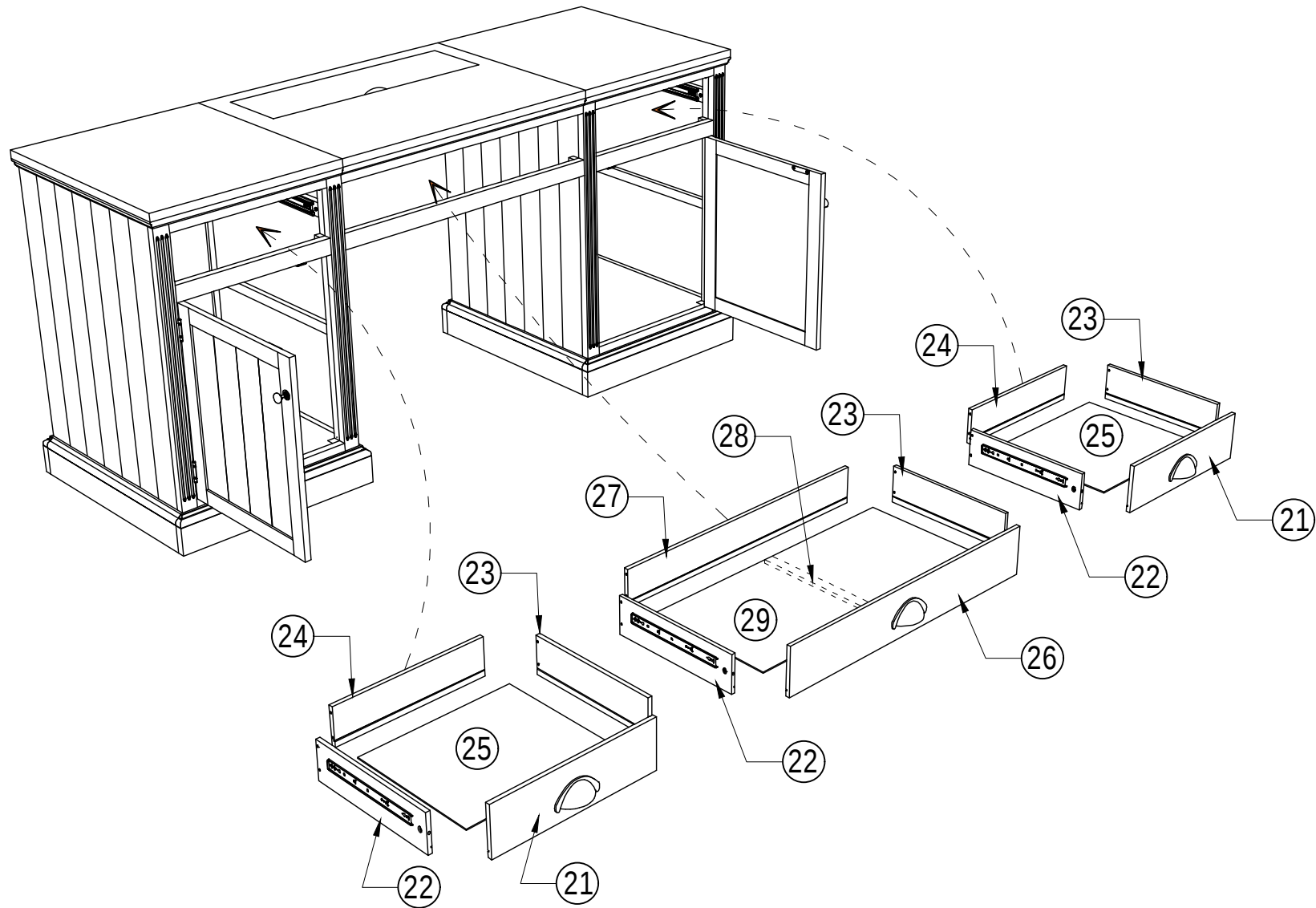
HARDWARE LIST

A  6x30mm Bolt (64 pcs)	B  6x16mm Washer (56 pcs)	C  8x30mm Dowel (36 pcs)	D  4x25mm Screw (20 pcs)	E  3x10mm Screw (2 pcs)	F  Cam lock pin (8 pcs)	G  Cam lock (8 pcs)
H  4x15mm Bolt (6 pcs)	I  4x25mm Bolt (2 pcs)	J  Handle (2 pcs)	K  Clam shell handle (3 pcs)	L  Height adjuster (8 pcs)	M  Allen key (1 pc)	N  Screwdrivers (1 pc)
O  Power outlet (1pc)	Tool required  Screwdrivers can be converted to philips and Slotted Ruler - Use this ruler to help correctly identify the screws  The crews length is measured from the head to th point (35mm screw shown) 					

COMPONENTS - KEY DIAGRAM

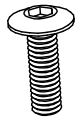


COMPONENTS - KEY DIAGRAM



STEP 1

A



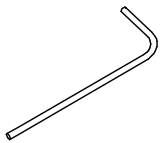
6x30mm
3 pcs

B

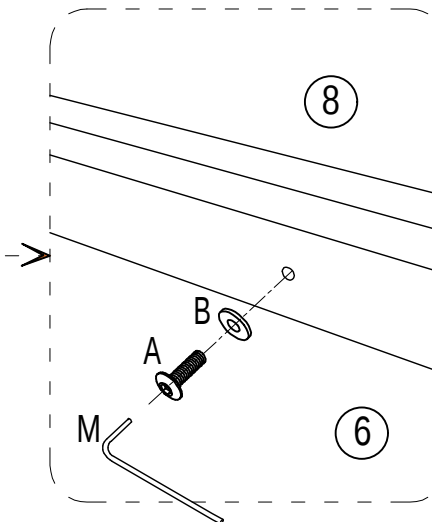
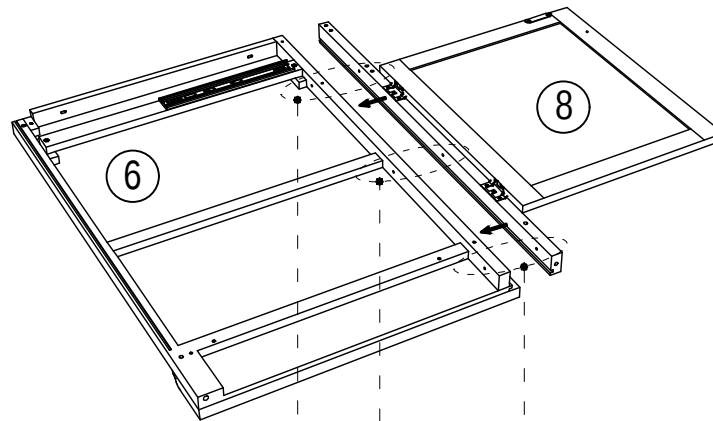


6x16mm
3 pcs

M

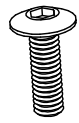


1 pc



STEP 2

A



6x30mm
3 pcs

B



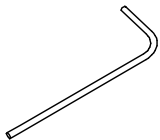
6x16mm
2 pcs

C

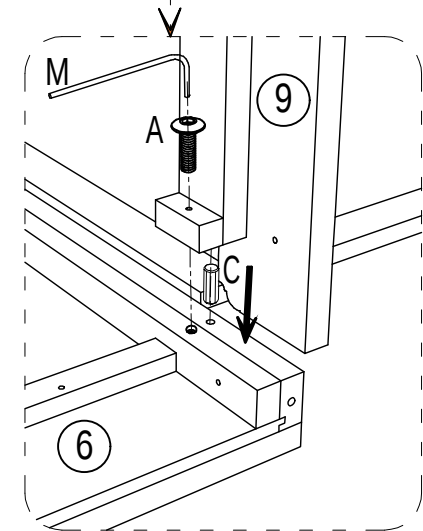
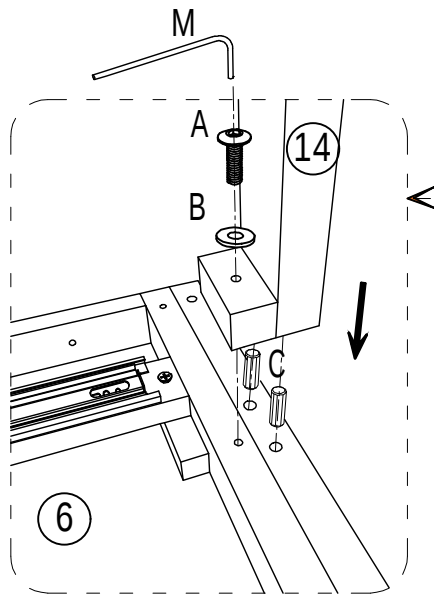
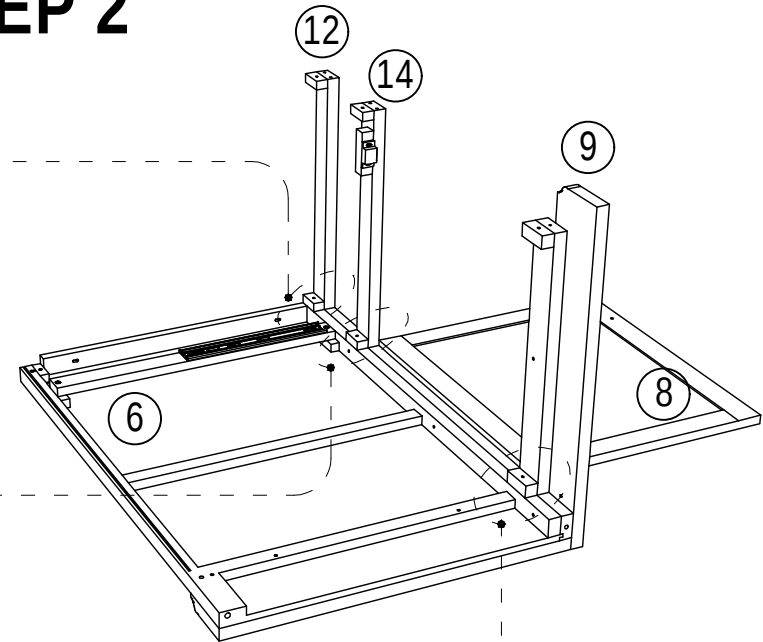
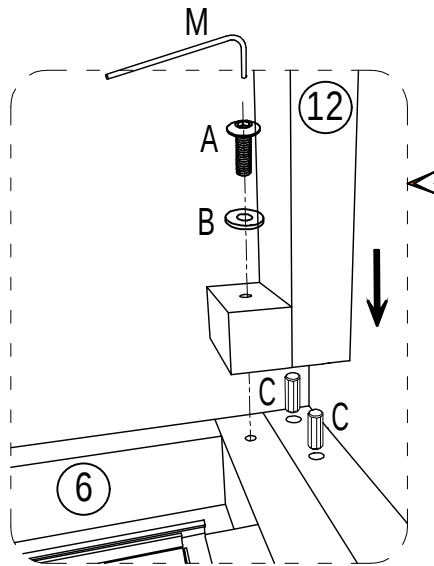


8x30mm
5 pcs

M

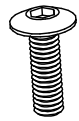


1 pc



STEP 3

A



6x30mm
2 pcs

B



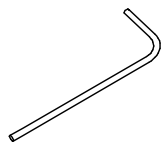
6x16mm
1 pc

C

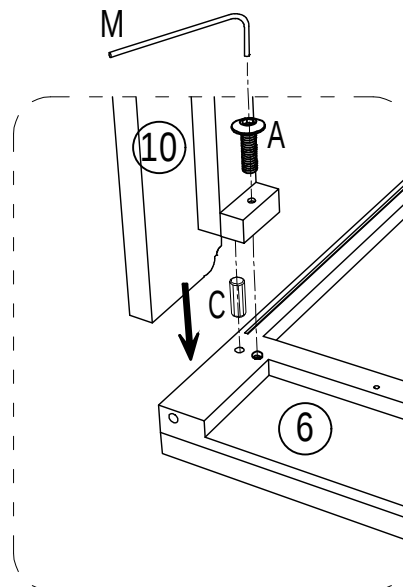
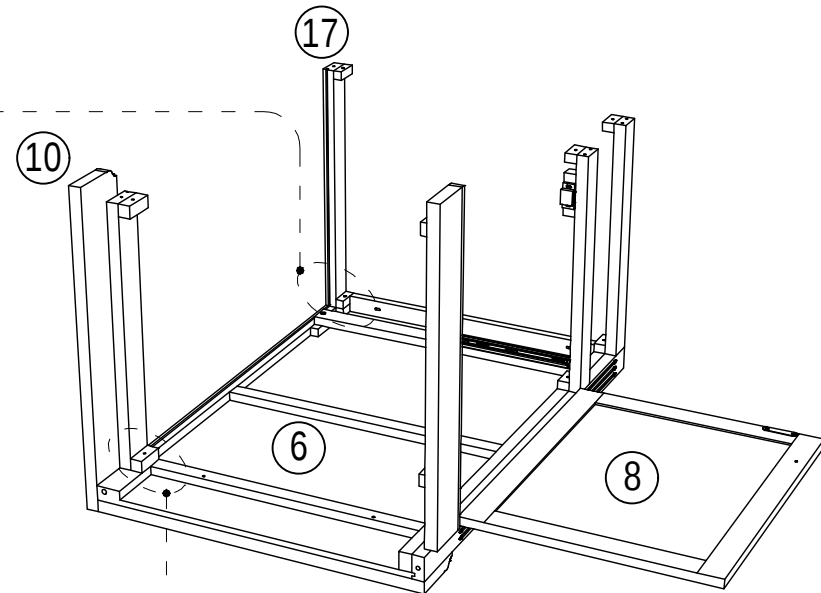
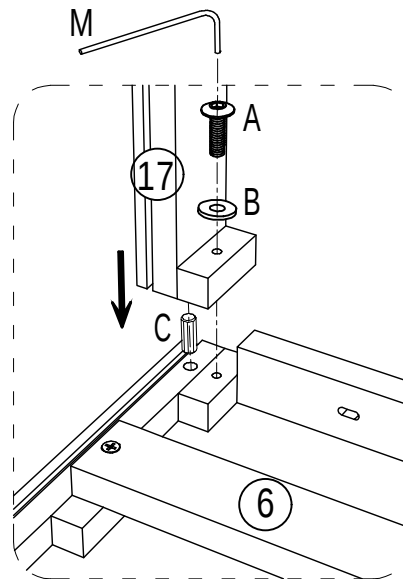


8x30mm
2 pcs

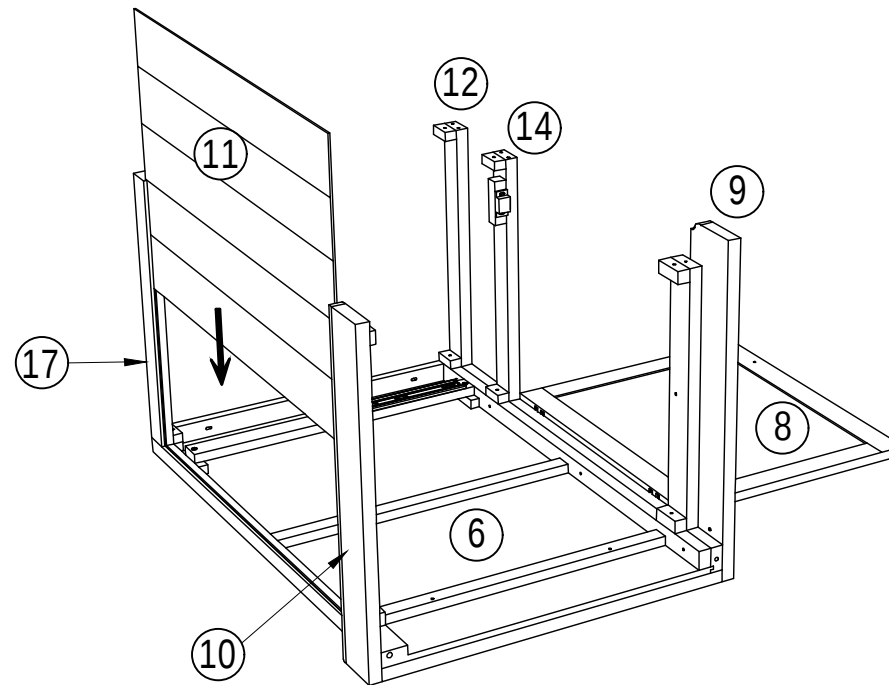
M



1 pc

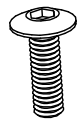


STEP 4



STEP 5

A



6x30mm
2 pcs

B



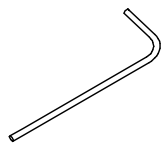
6x16mm
1 pc

C

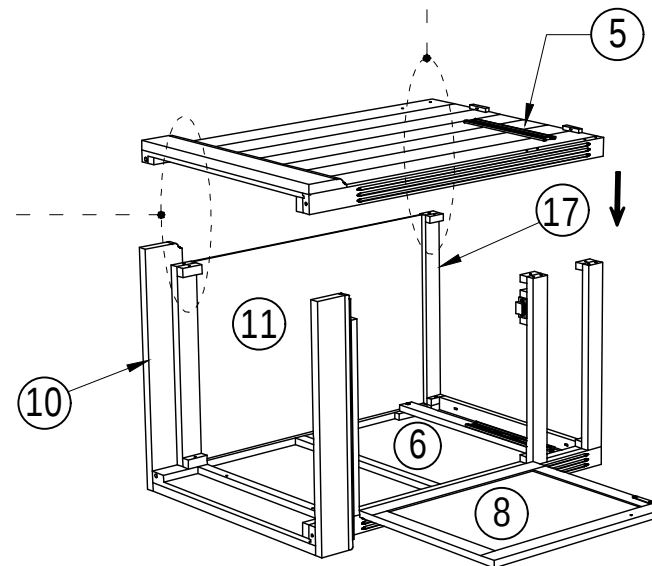
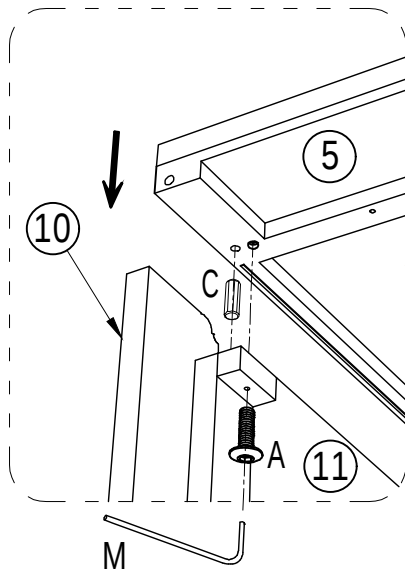
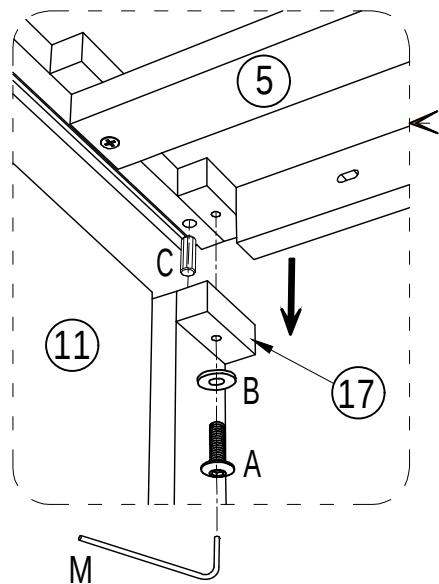


8x30mm
2 pcs

M

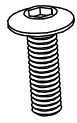


1 pc



STEP 6

A



6x30mm
3 pcs

B



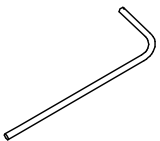
6x16mm
2 pcs

C

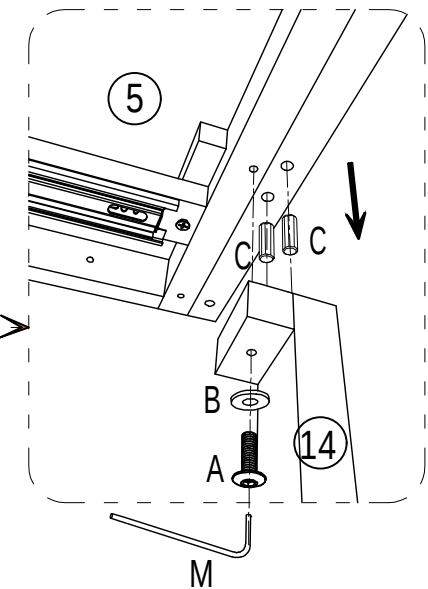
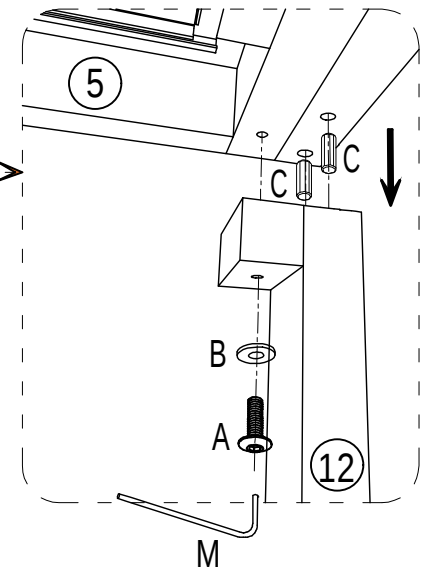
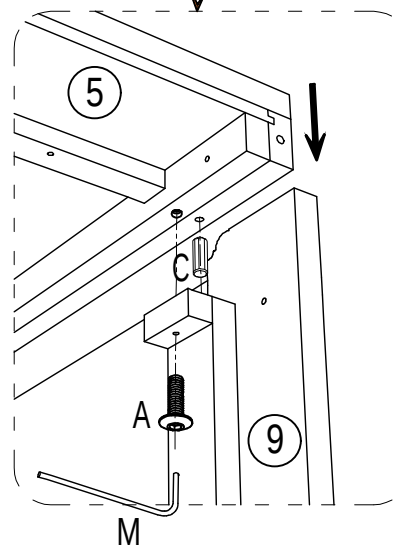
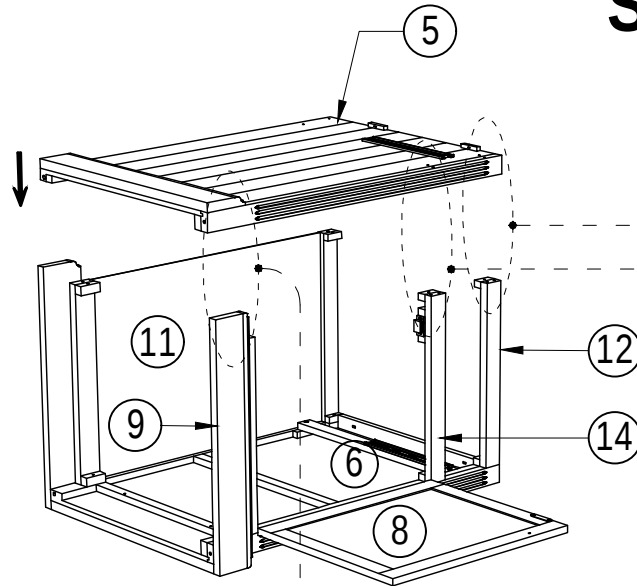


8x30mm
5 pcs

M

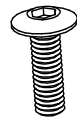


1 pc



STEP 7

A



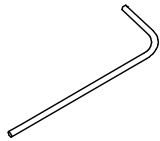
6x30mm
5 pcs

B

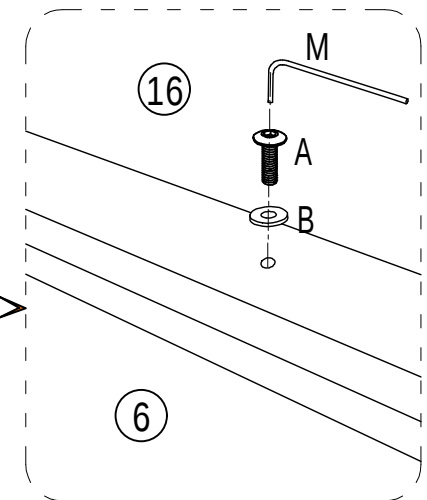
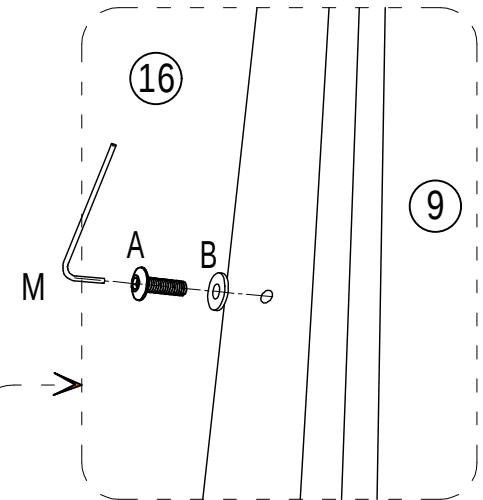
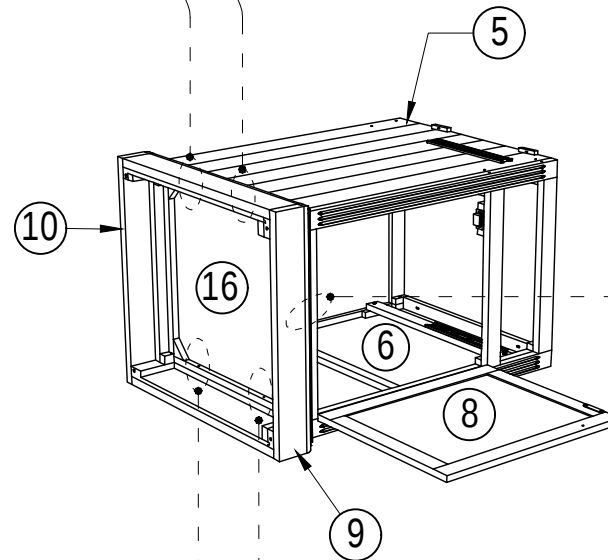
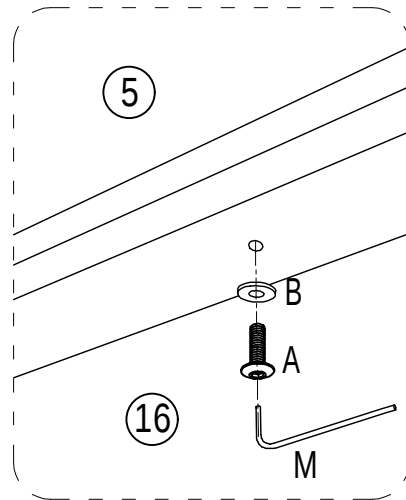


6x16mm
5 pcs

M



1 pc

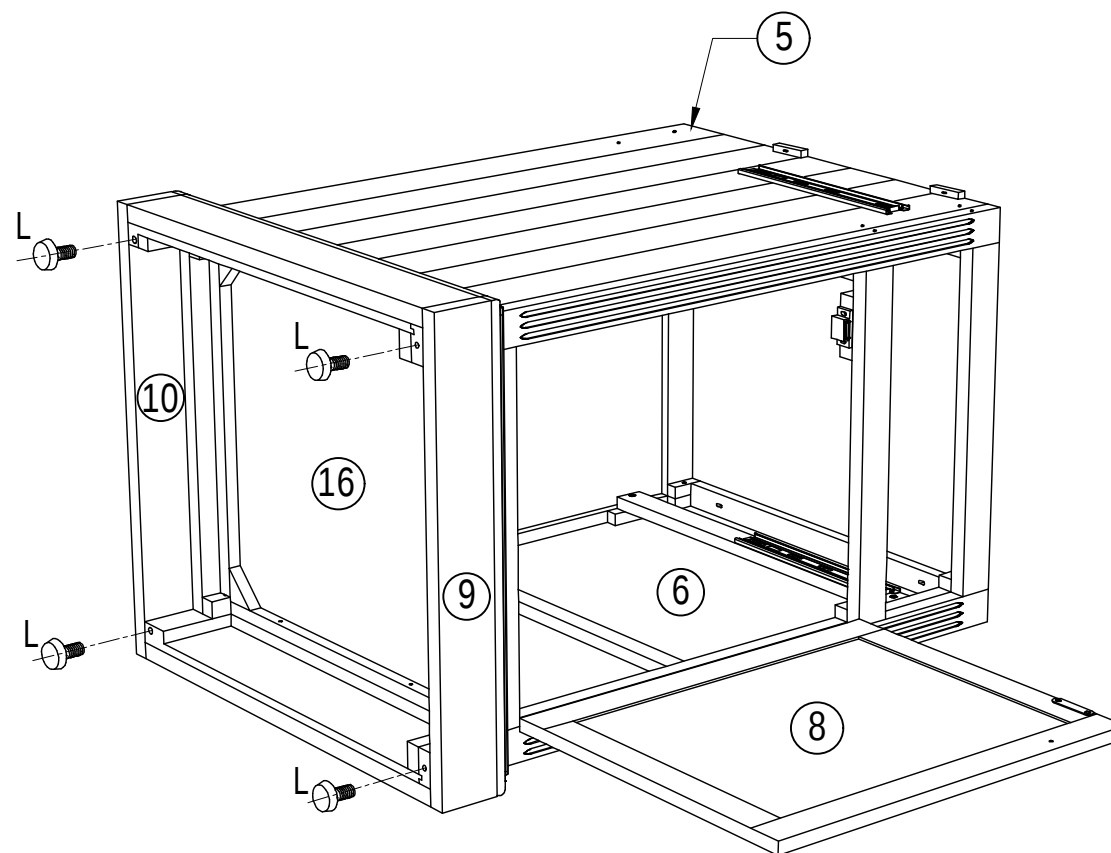


L



4 pcs

STEP 8



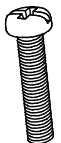
STEP 9

D



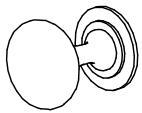
4x25mm
4 pcs

I



4x25mm
1 pc

J

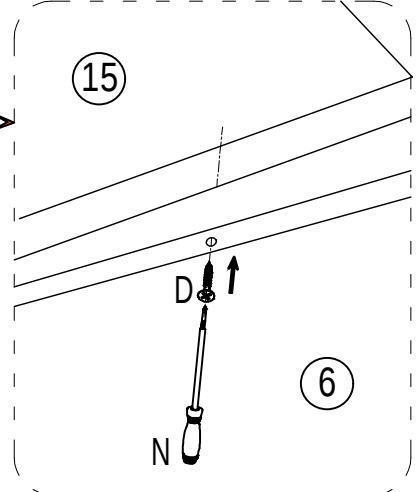
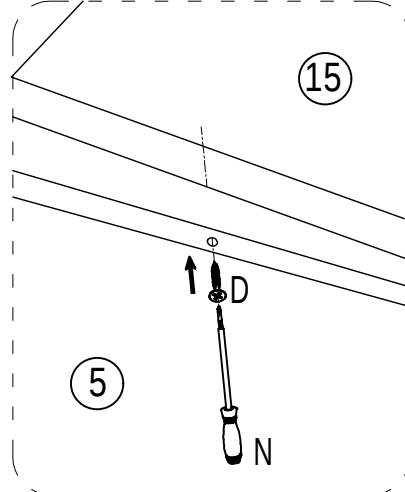
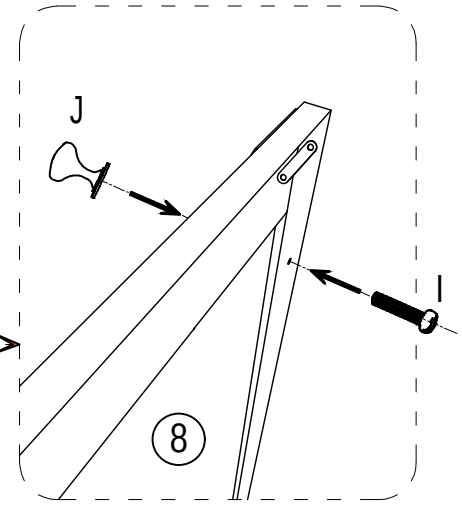
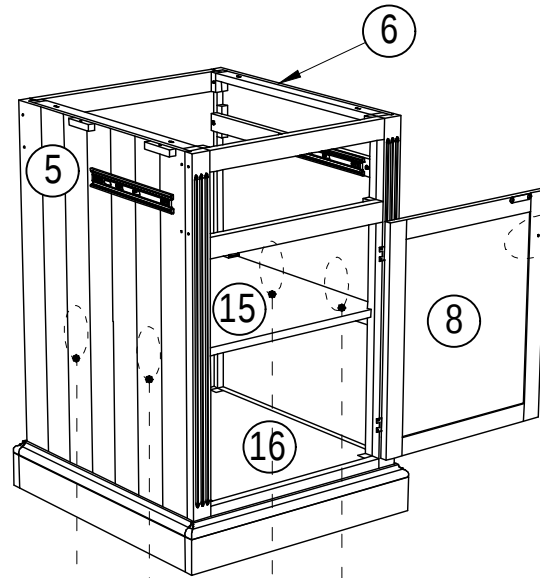


1 pc

N

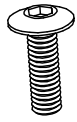


1 pc



STEP 10

A



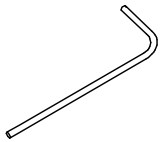
6x30mm
3 pcs

B

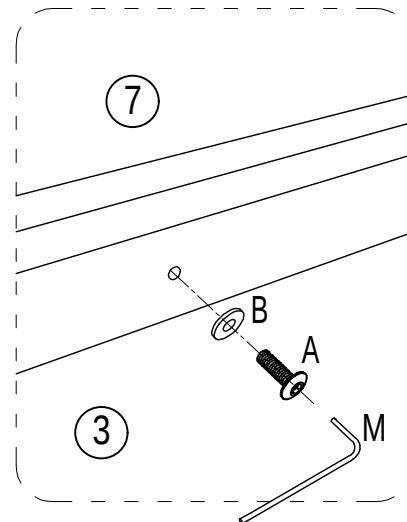
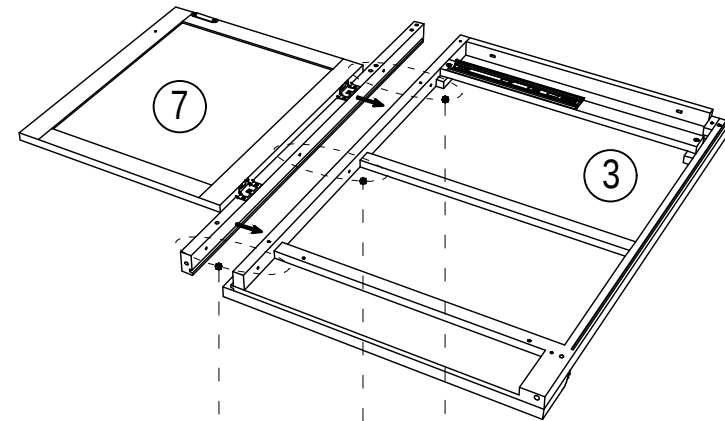


6x16mm
3 pcs

M

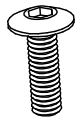


1 pc



STEP 11

(A)



6x30mm
3 pcs

(B)



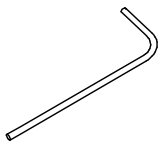
6x16mm
2 pcs

(C)

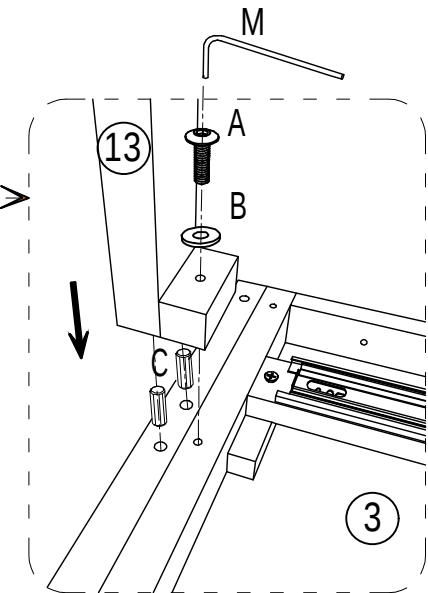
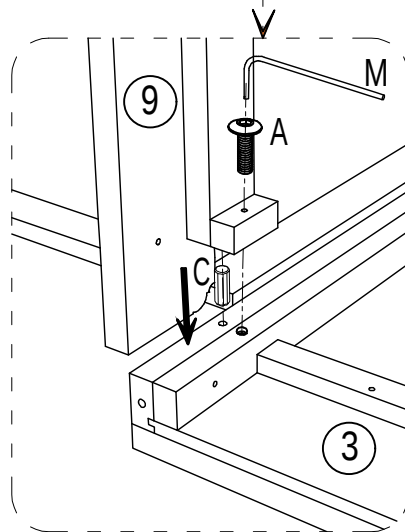
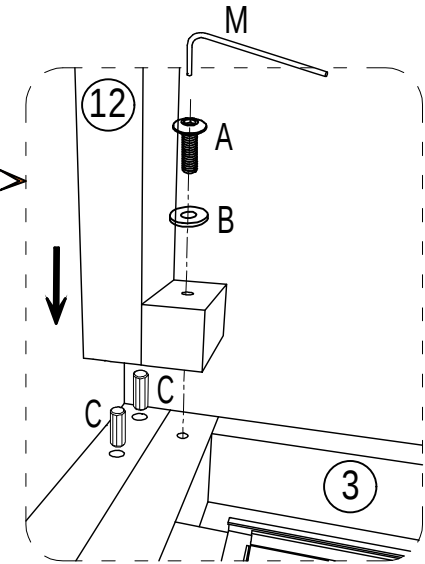
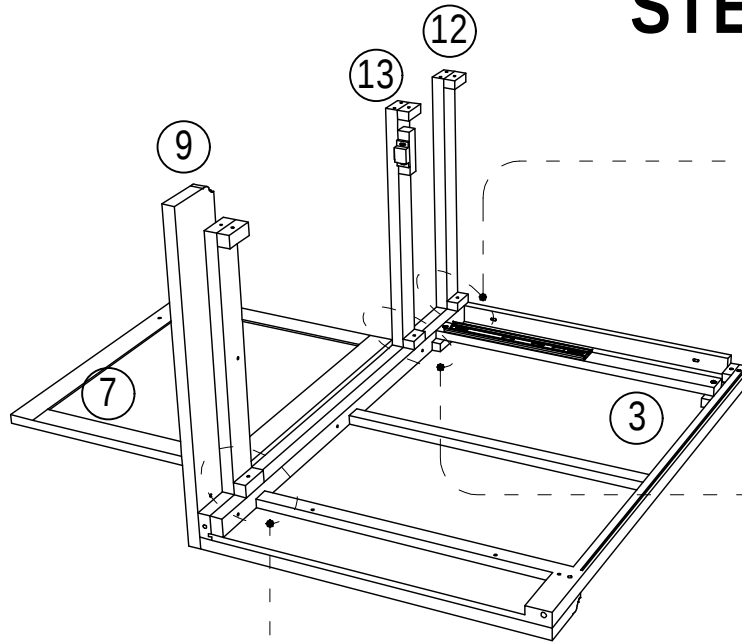


8x30mm
5 pcs

(M)



1 pc



STEP 12

A



6x30mm
2 pcs

B



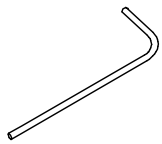
6x16mm
1 pc

C

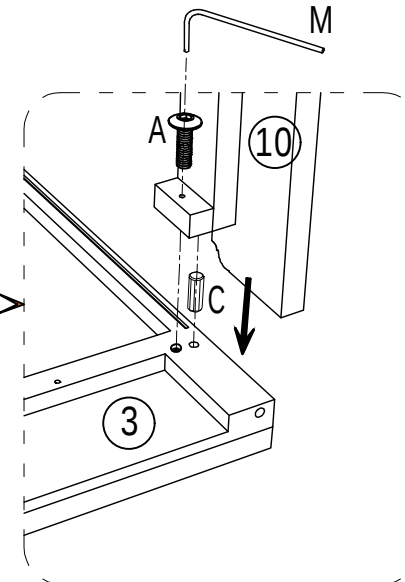
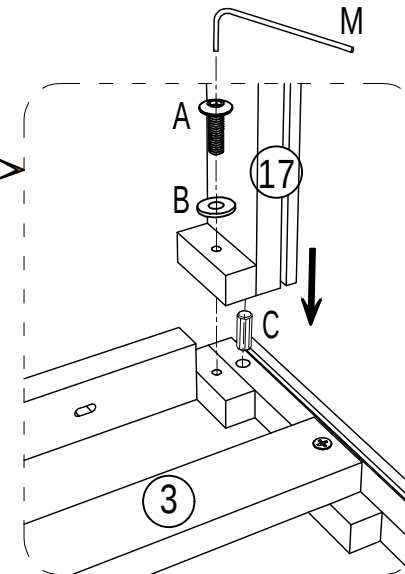
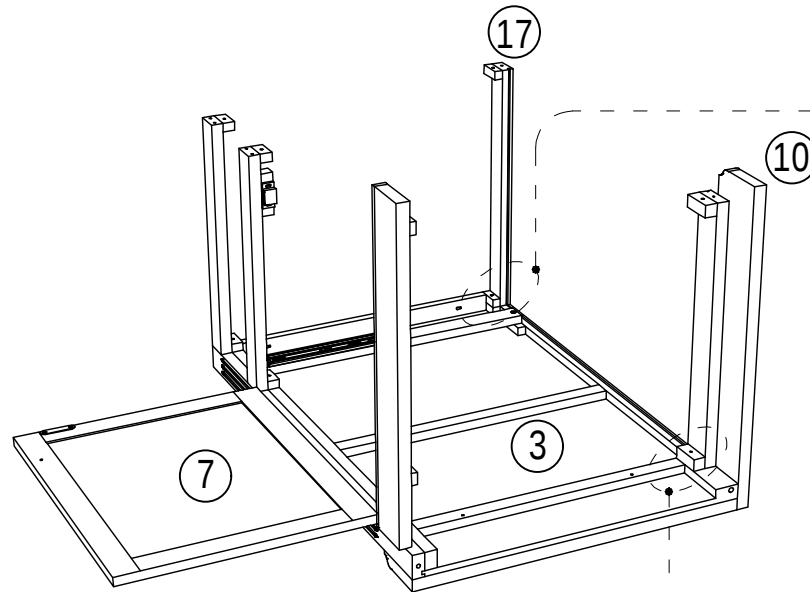


8x30mm
2 pcs

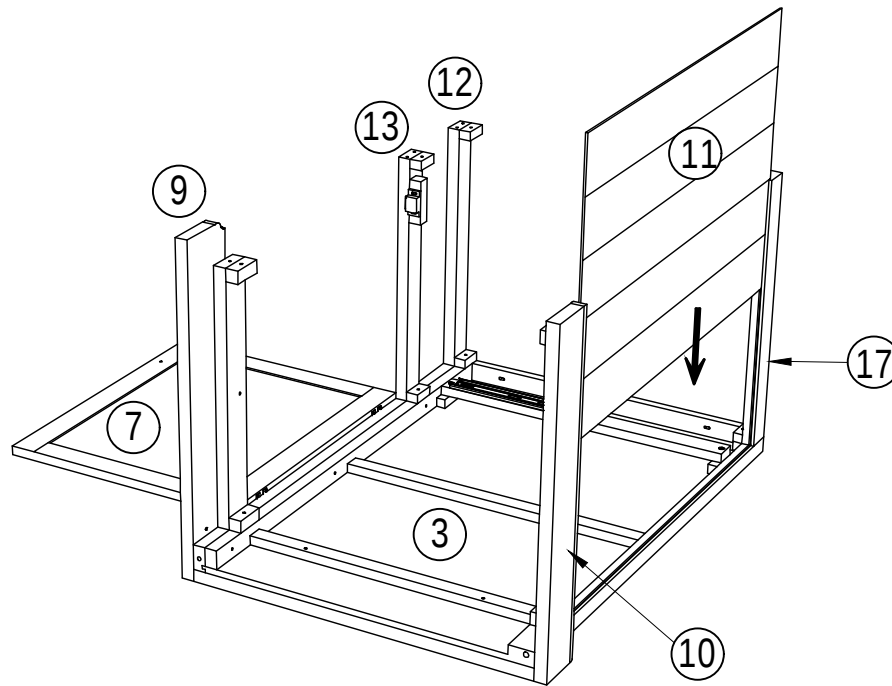
M



1 pc

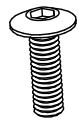


STEP 13



STEP 14

(A)



6x30mm
2 pcs

(B)



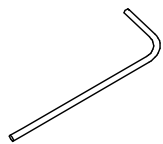
6x16mm
1 pc

(C)

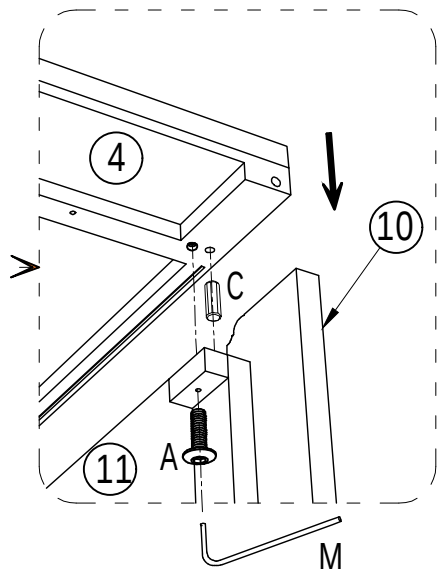
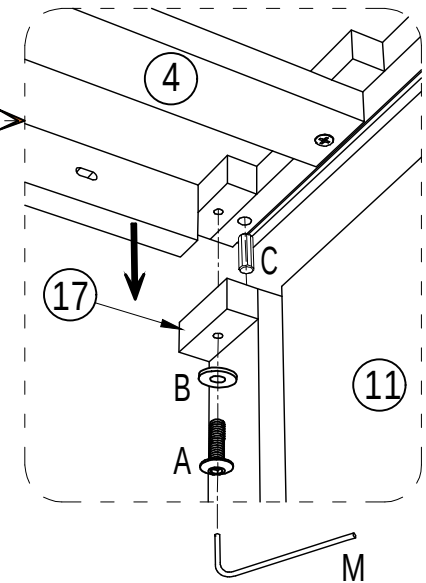
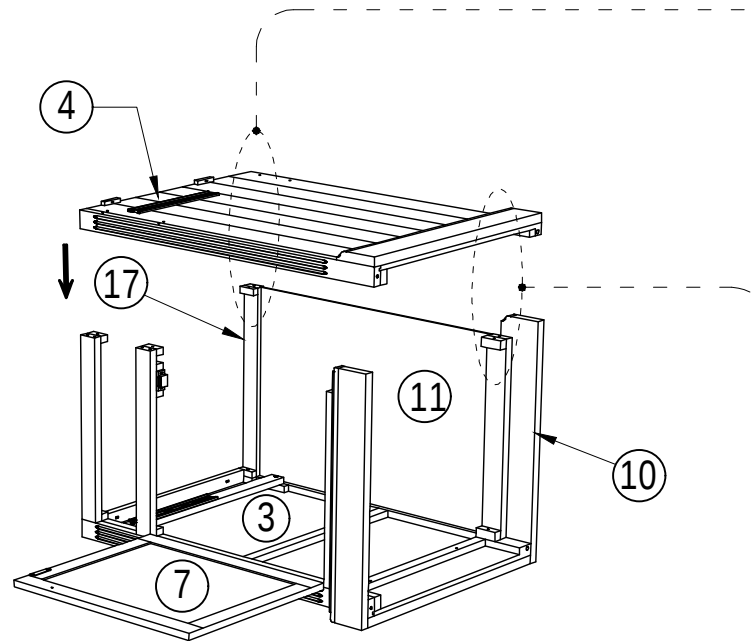


8x30mm
2 pcs

(M)

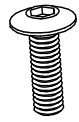


1 pc



STEP 15

A



6x30mm
3 pcs

B



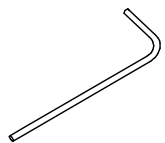
6x16mm
2 pcs

C

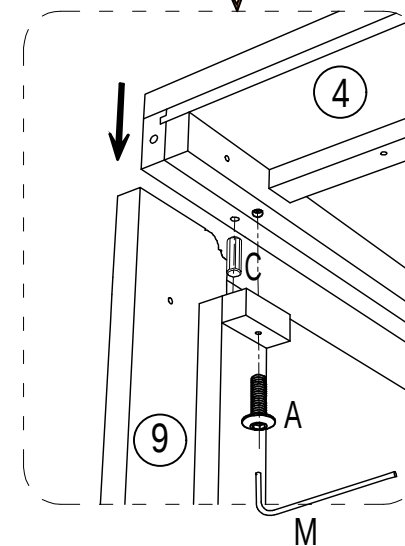
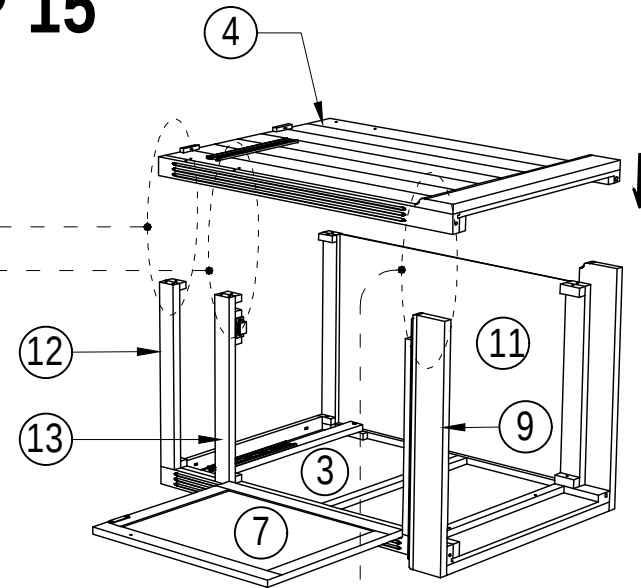
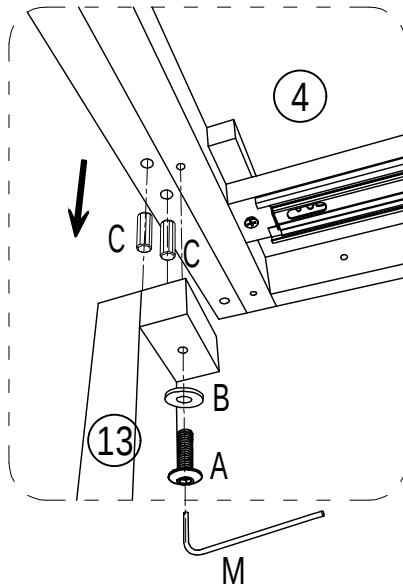
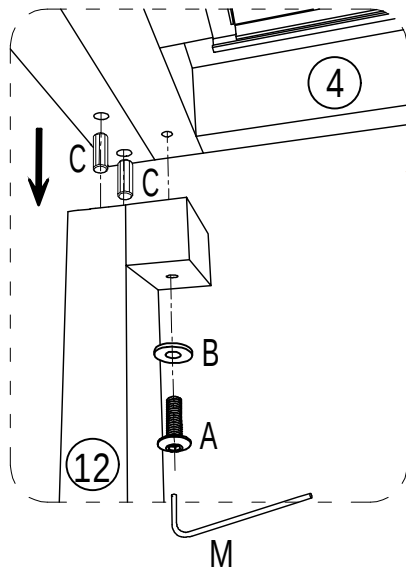


8x30mm
5 pcs

M

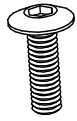


1 pc



STEP 16

A



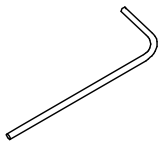
6x30mm
5 pcs

B

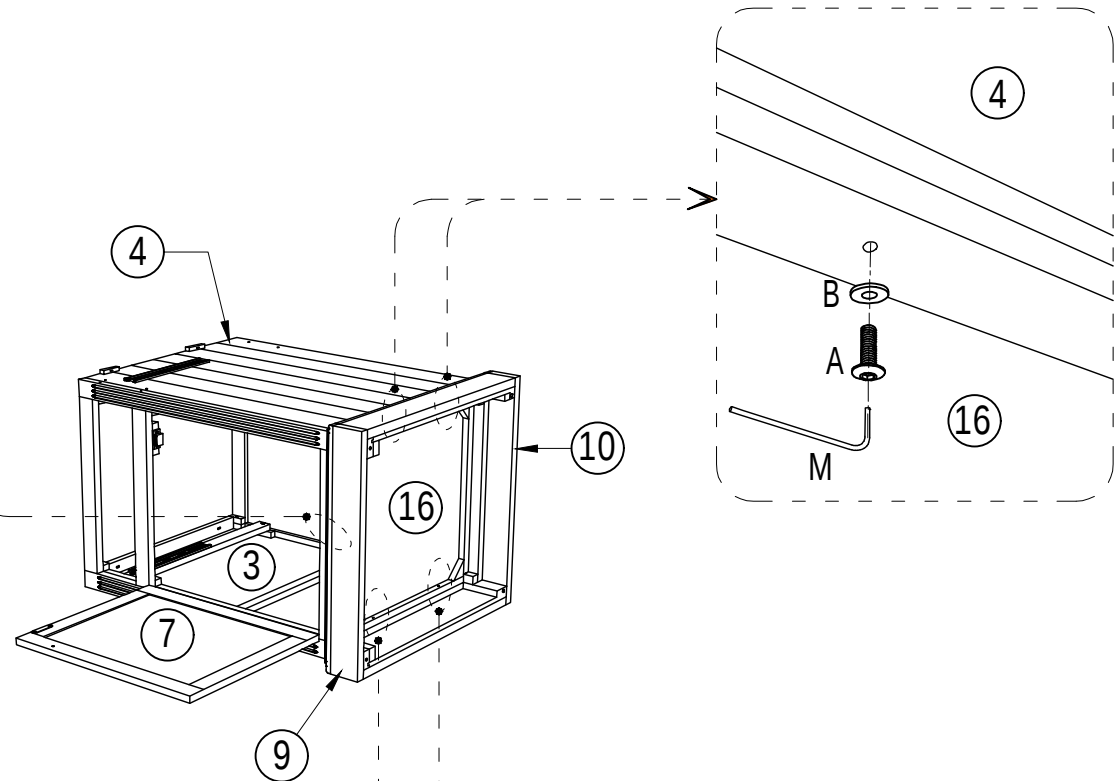
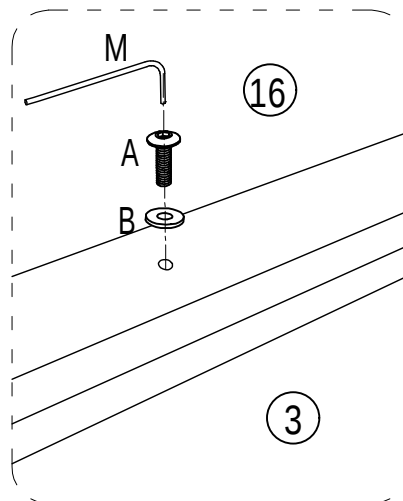
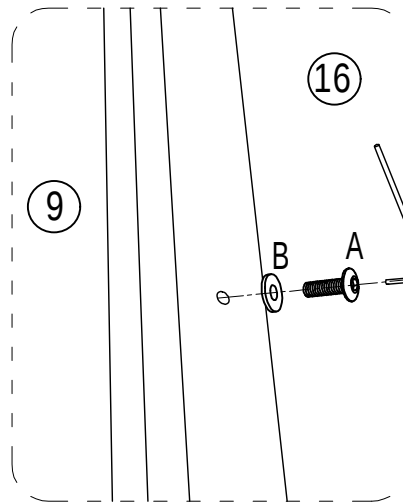


6x16mm
5 pcs

M



1 pc

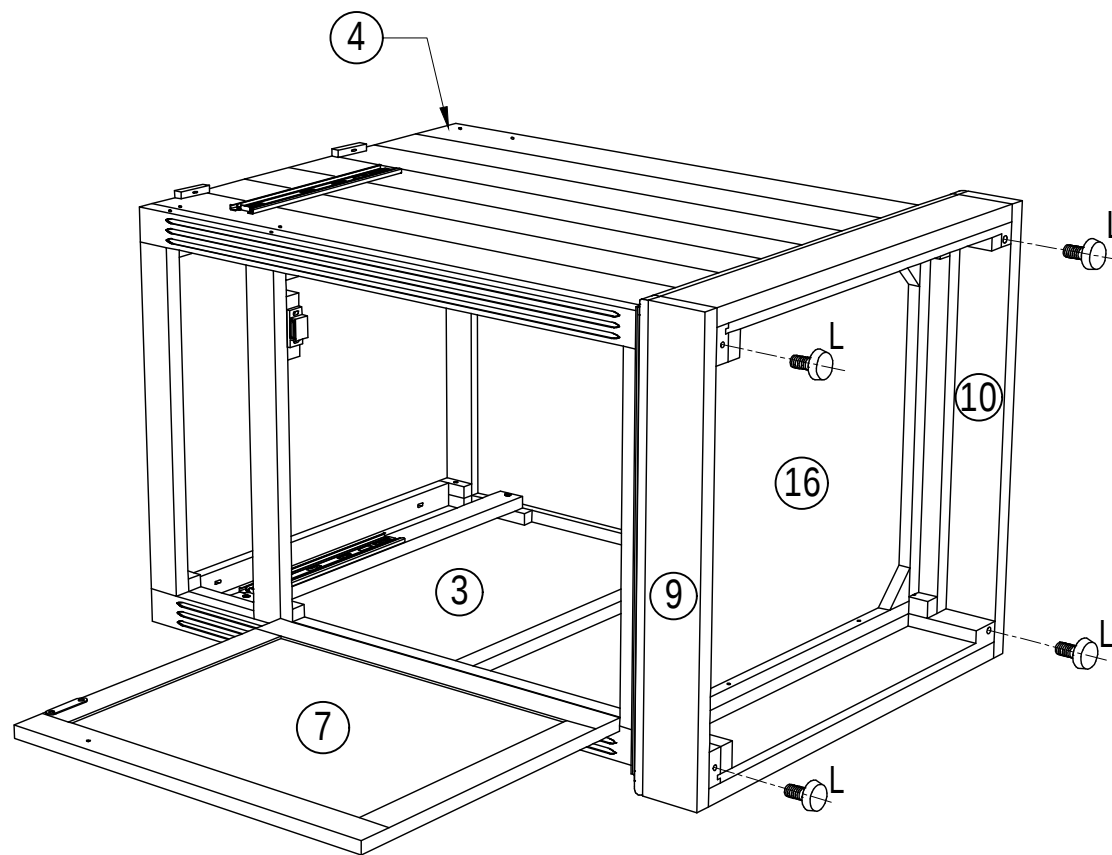


L



4 pcs

STEP 17



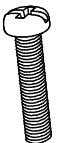
STEP 18

D



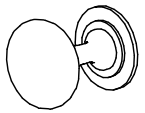
4x25mm
4 pcs

I



4x25mm
1 pc

J

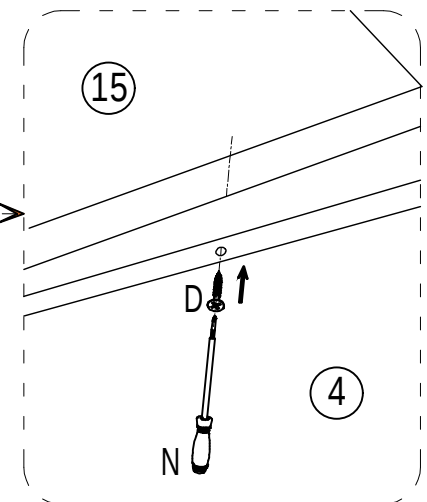
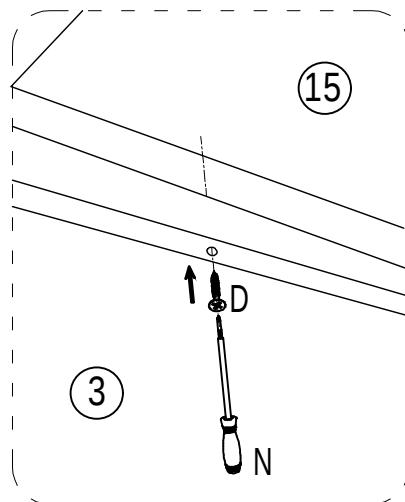
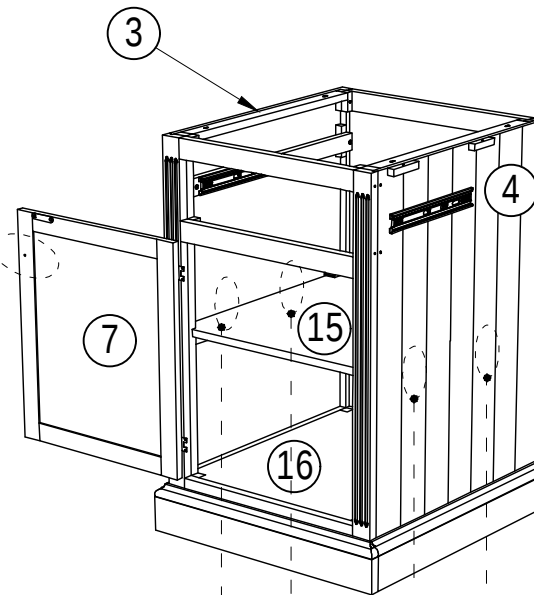
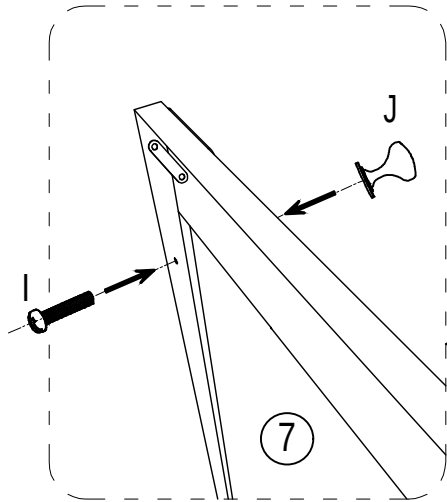


1 pc

N

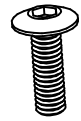


1 pc



STEP 19

(A)



6x30mm
8 pcs

(B)



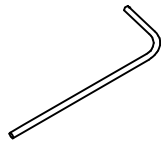
6x16mm
8 pcs

(C)

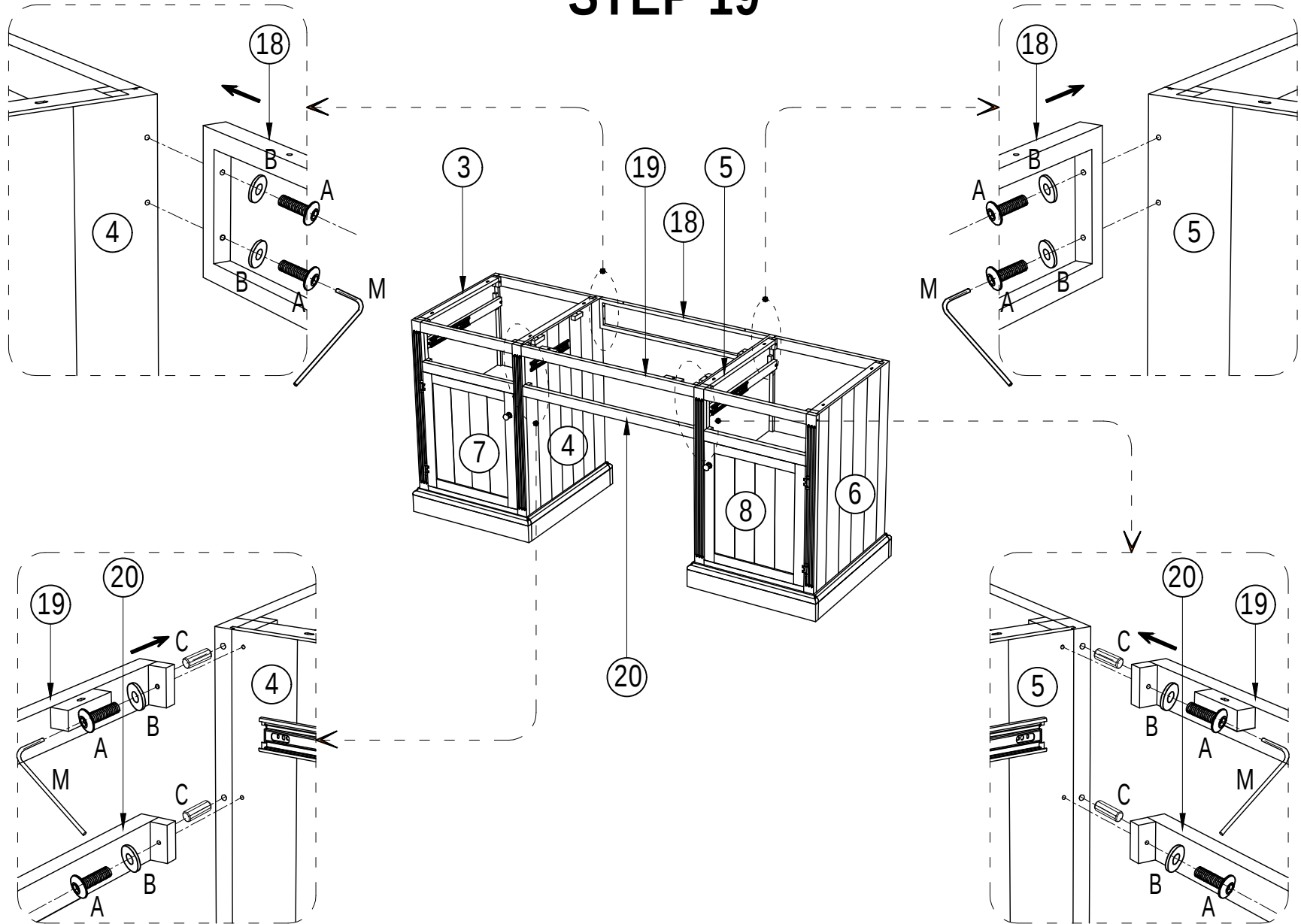


8x30mm
4 pcs

(M)

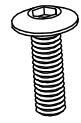


1 pc



STEP 20

A



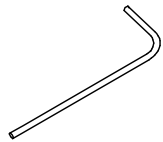
6x30mm
4 pcs

B

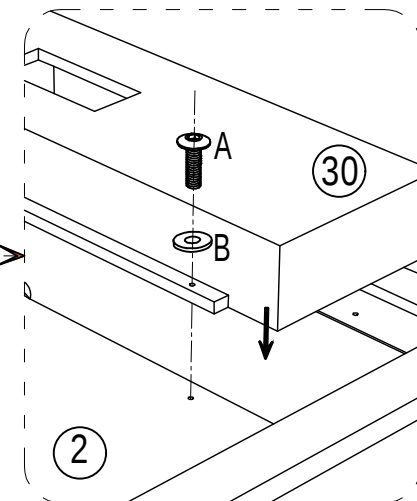
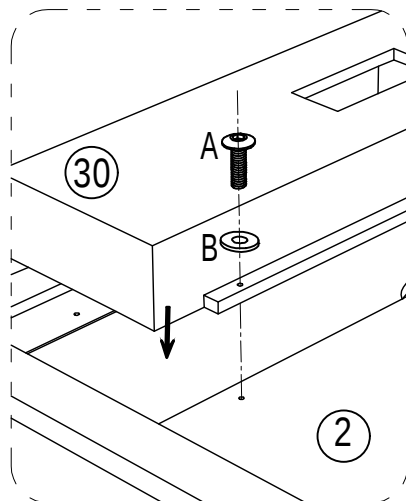
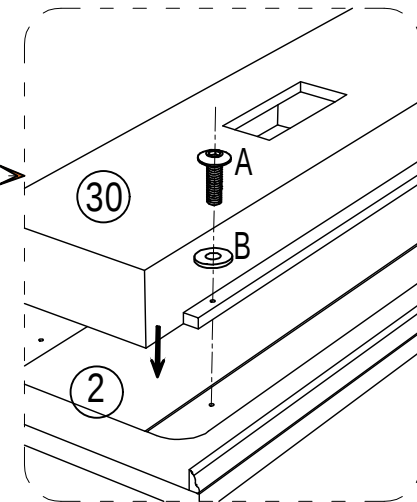
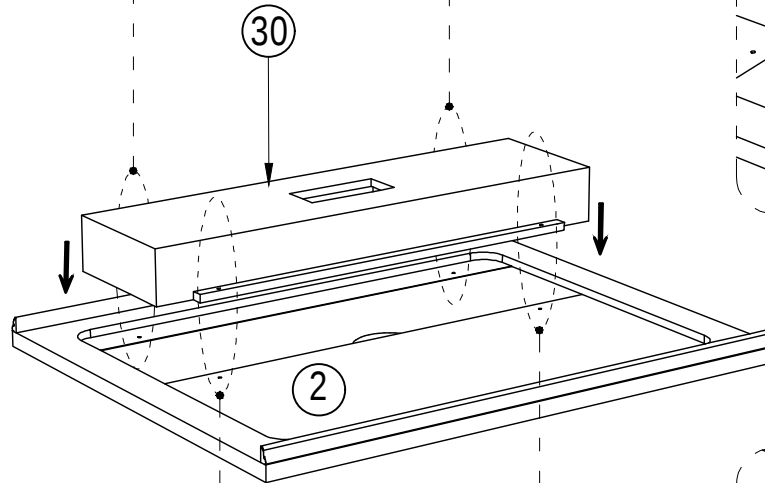
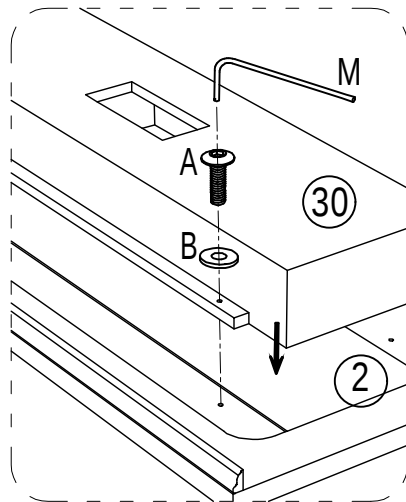


6x16mm
4 pcs

M

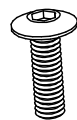


1 pc



STEP 21

A



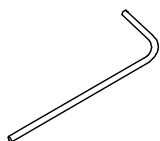
6x30mm
4 pcs

B

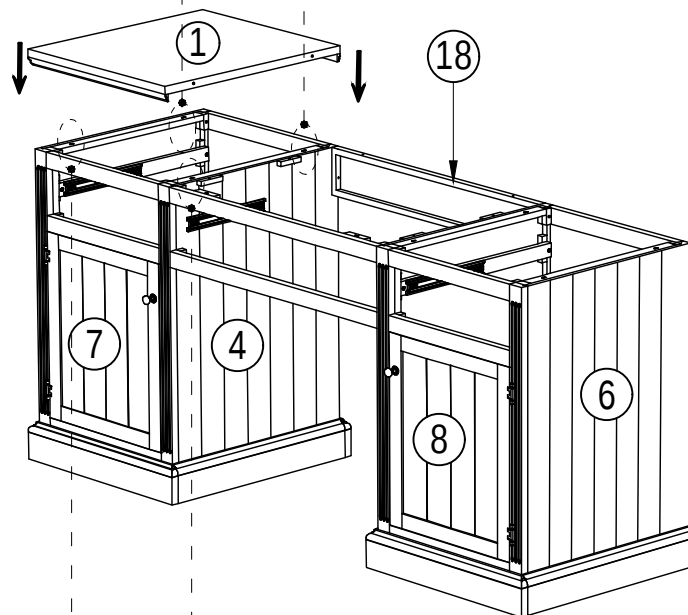
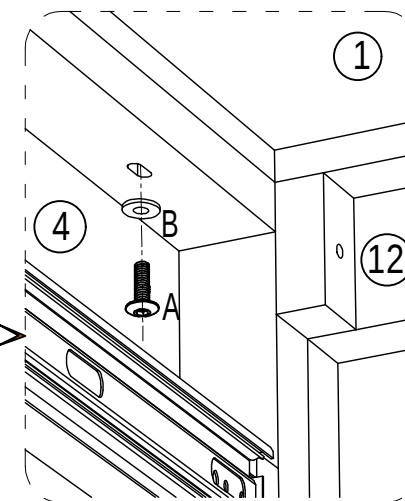
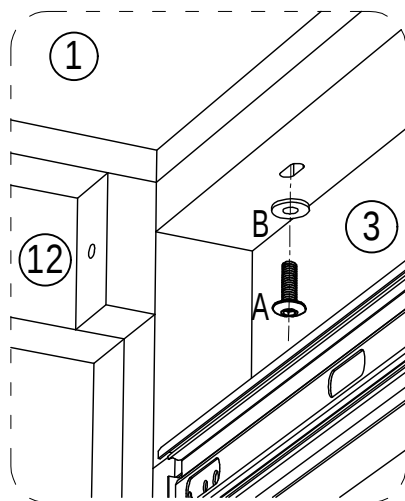
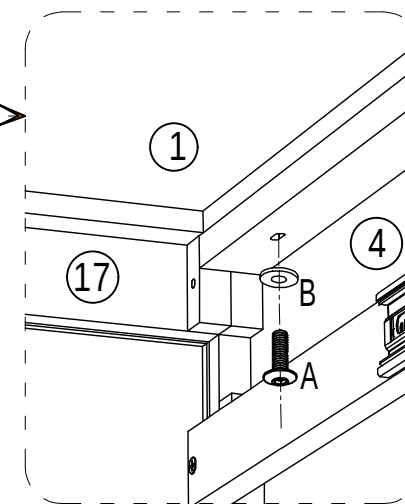
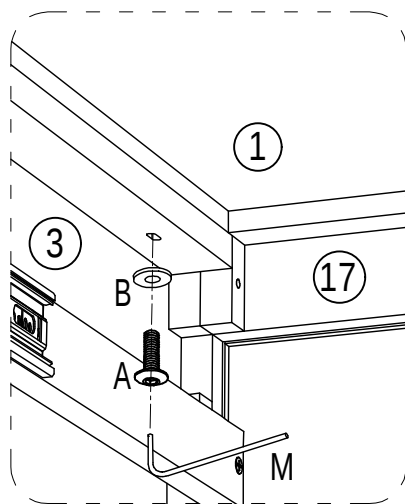


6x16mm
4 pcs

M

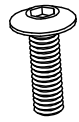


1 pc



STEP 22

A



6x30mm
8 pcs

B



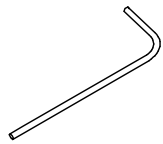
6x16mm
8 pcs

C

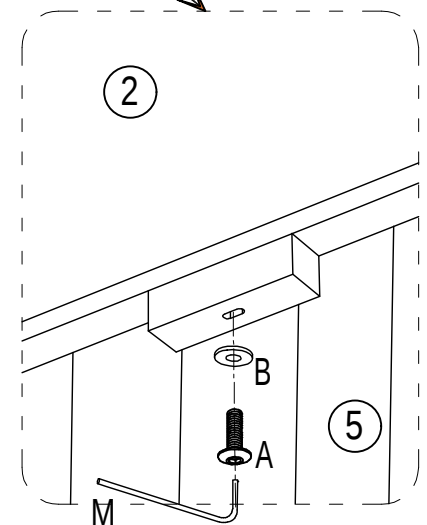
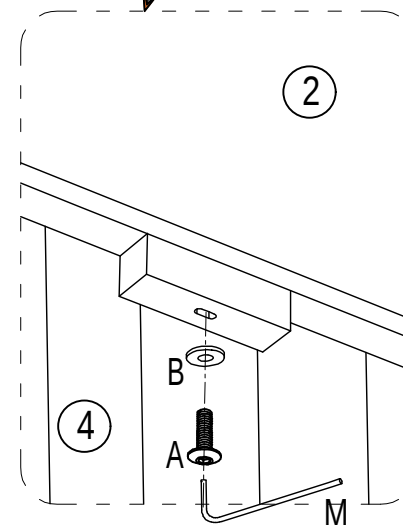
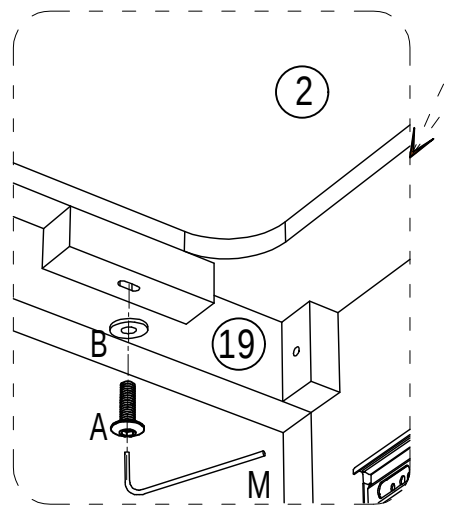
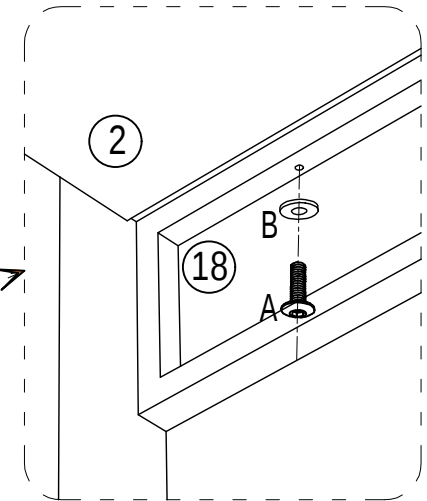
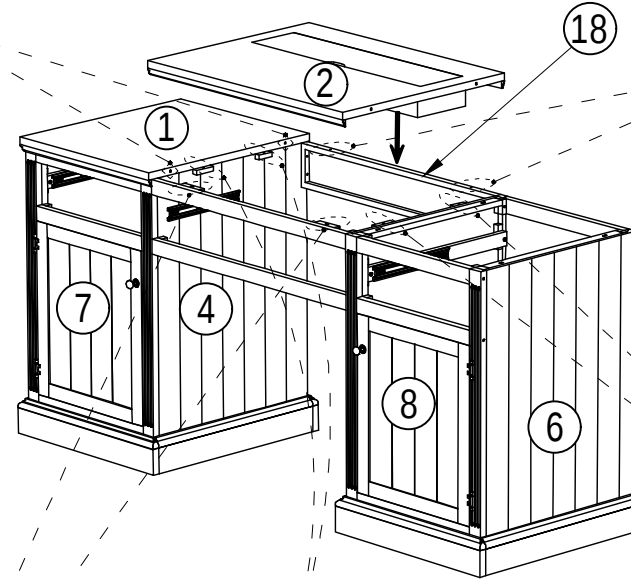
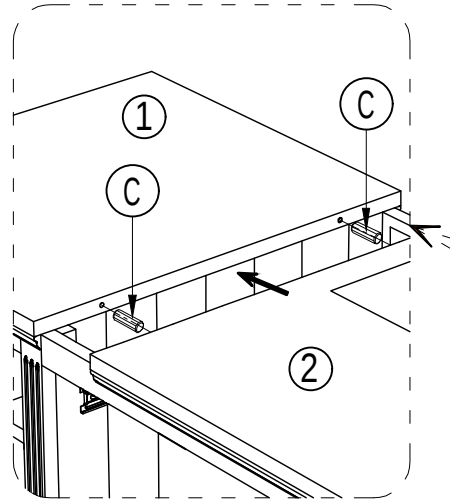


8x30mm
2 pcs

M

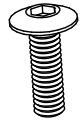


1 pc



STEP 23

A



6x30mm
4 pcs

B



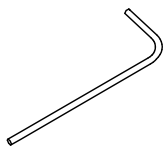
6x16mm
4 pcs

C

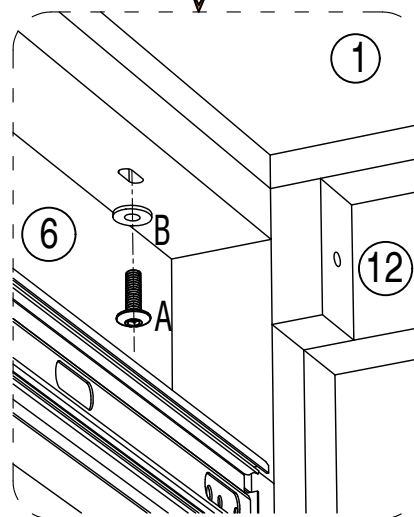
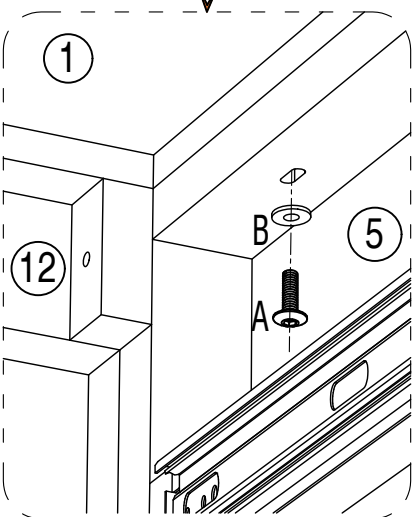
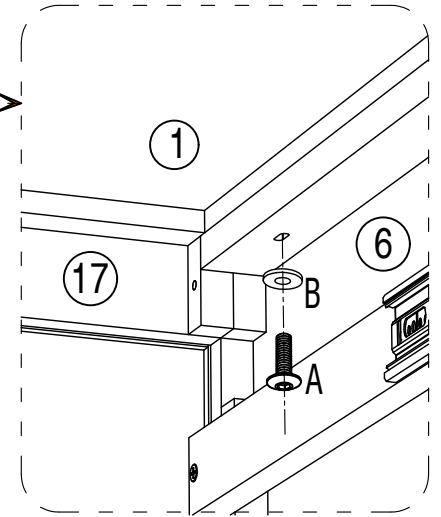
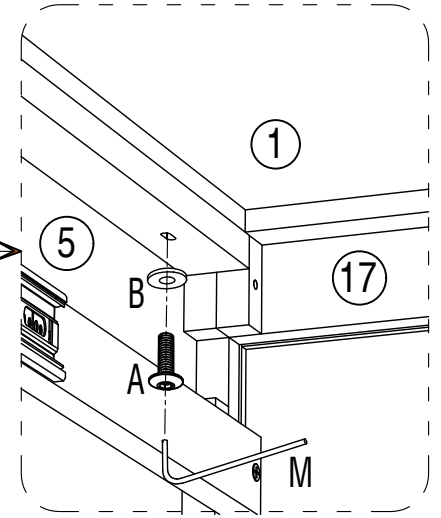
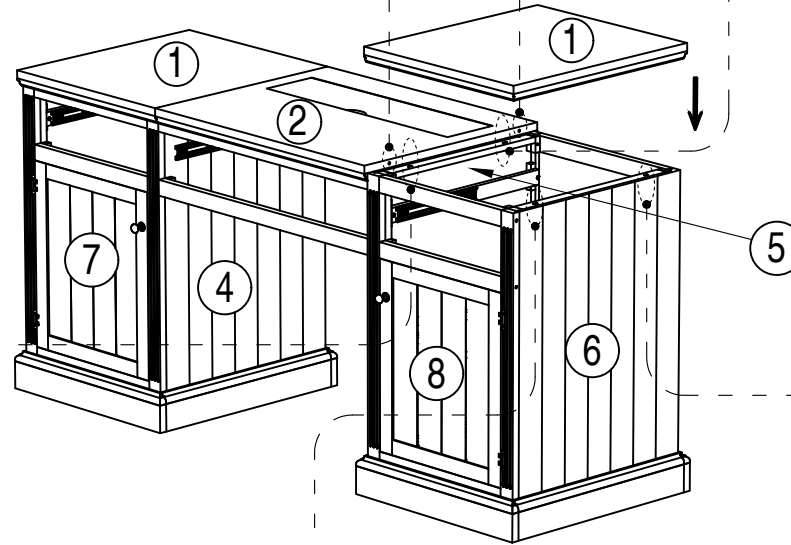
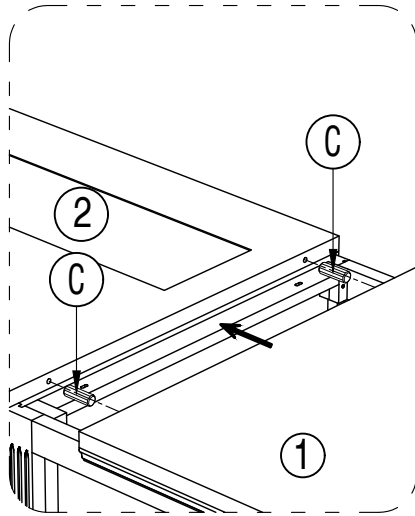


8x30mm
2 pcs

M

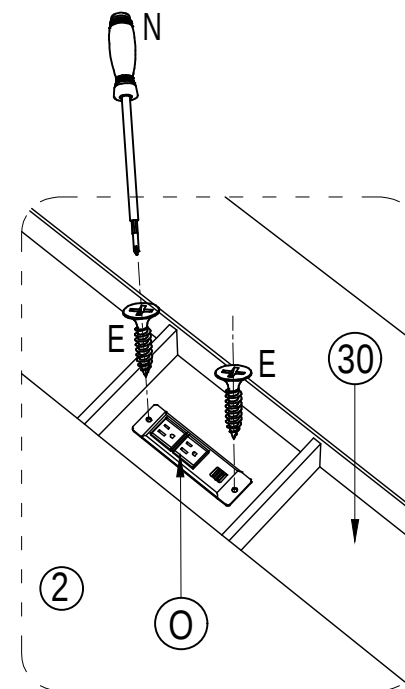
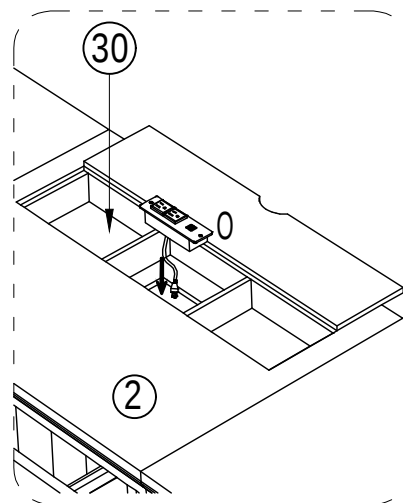
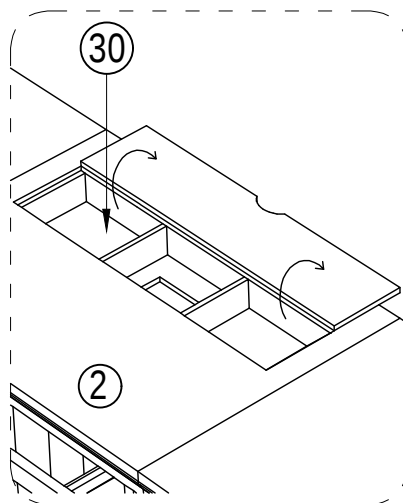


1 pc

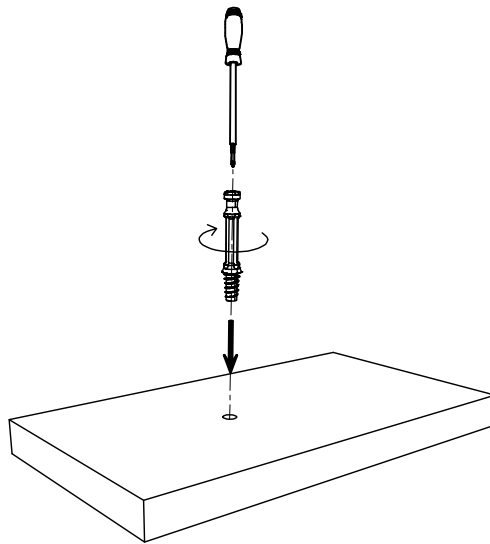


STEP 24

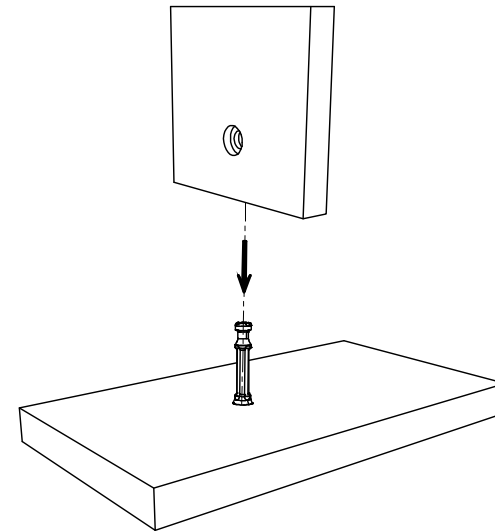
Install power outlet



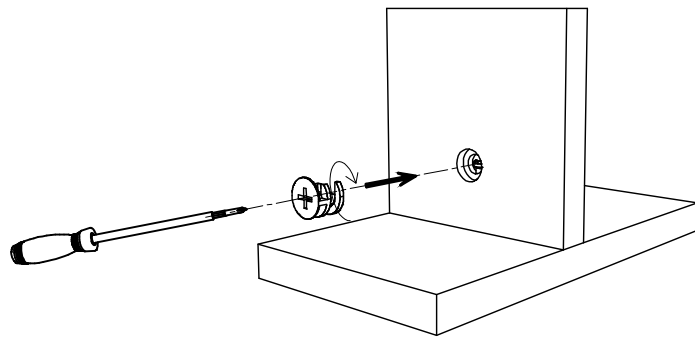
Typical way to install cam screws



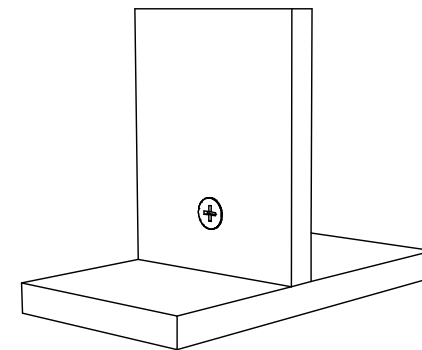
1



2



3



4. Done

F



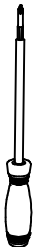
3 pcs

G



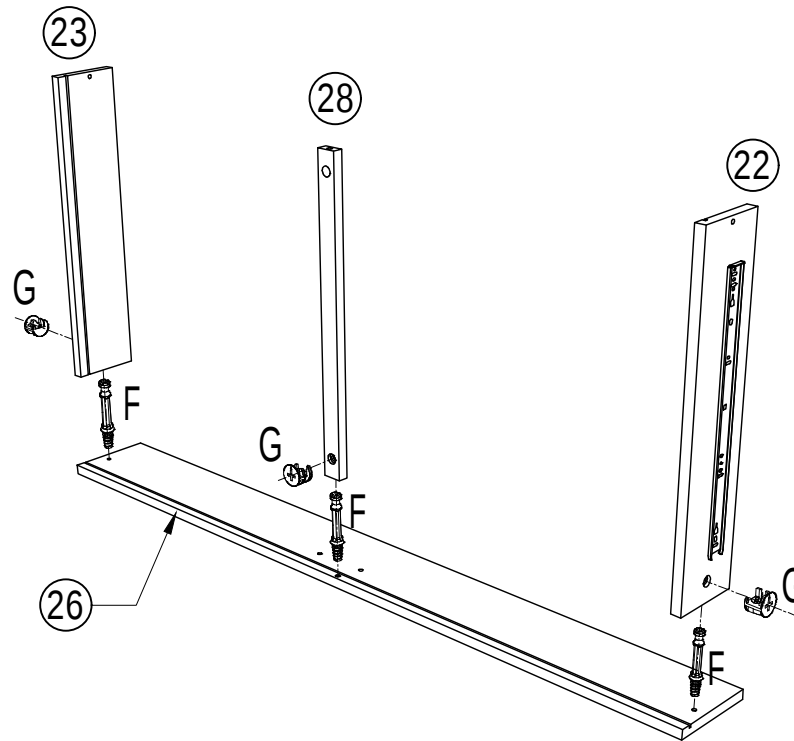
3 pcs

N

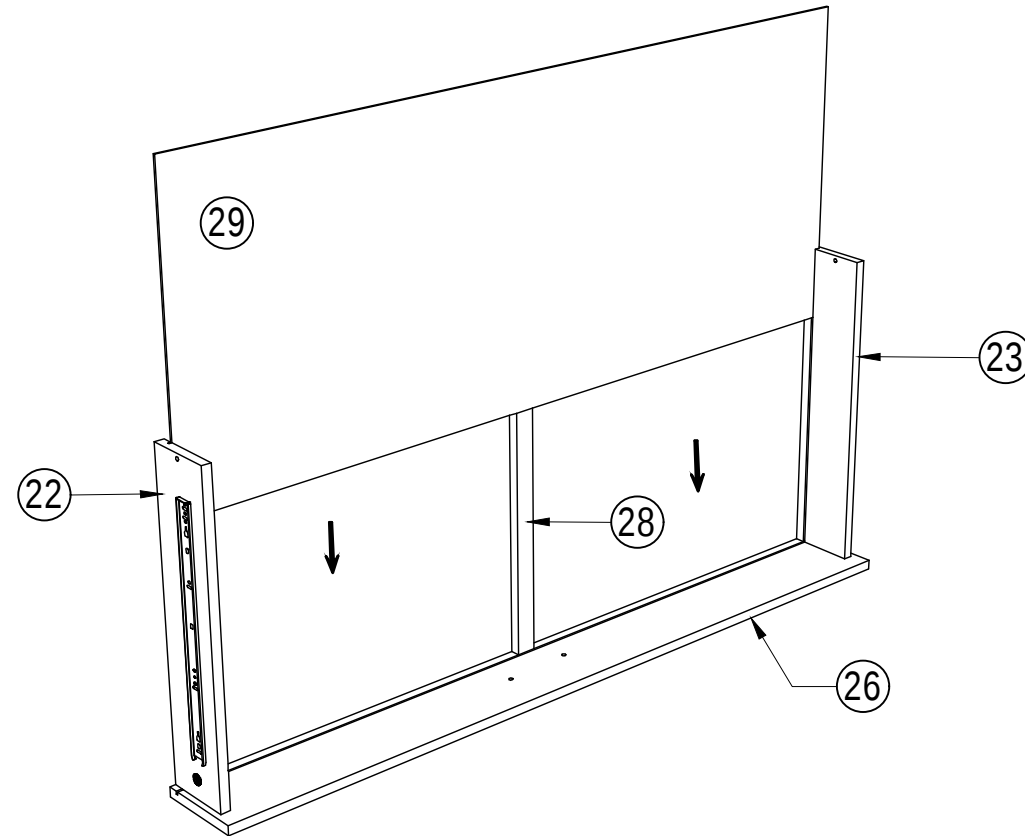


1 pc

STEP 25



STEP 26



F



1 pc

G



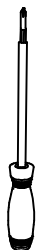
1 pc

D



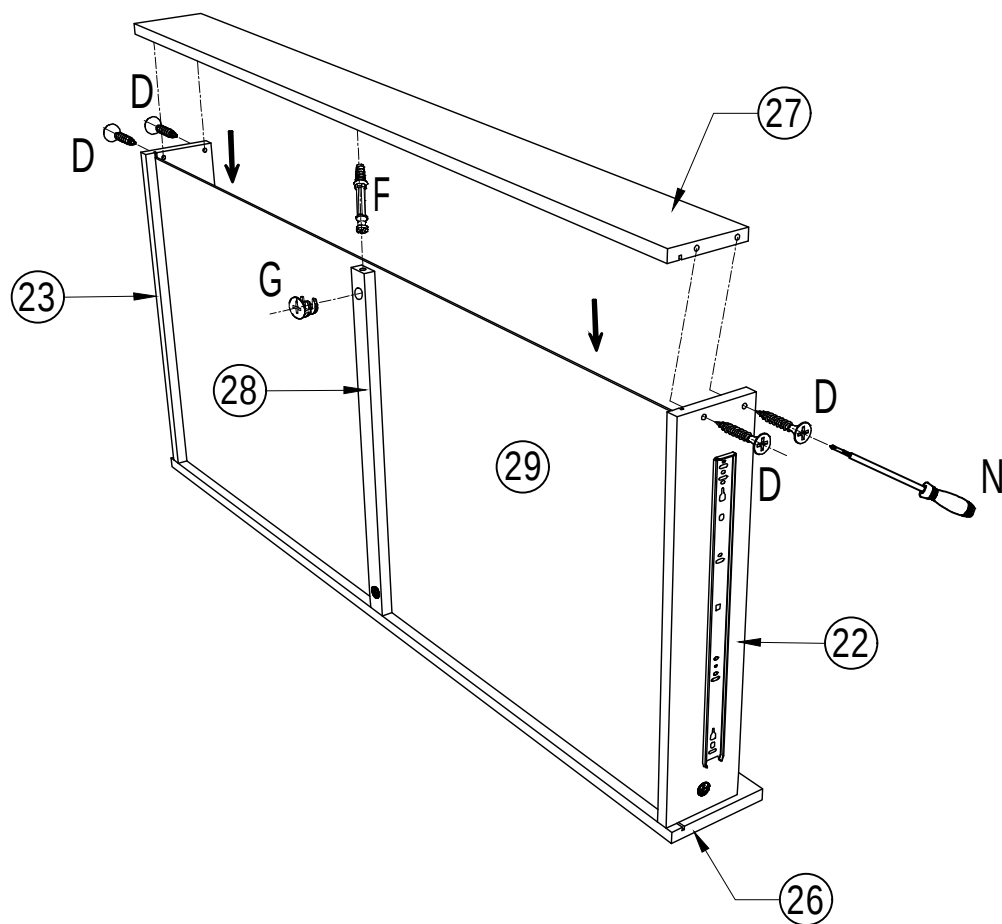
4x25mm
4 pcs

N

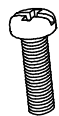


1 pc

STEP 27



(H)



4x15mm
2 pcs

(K)



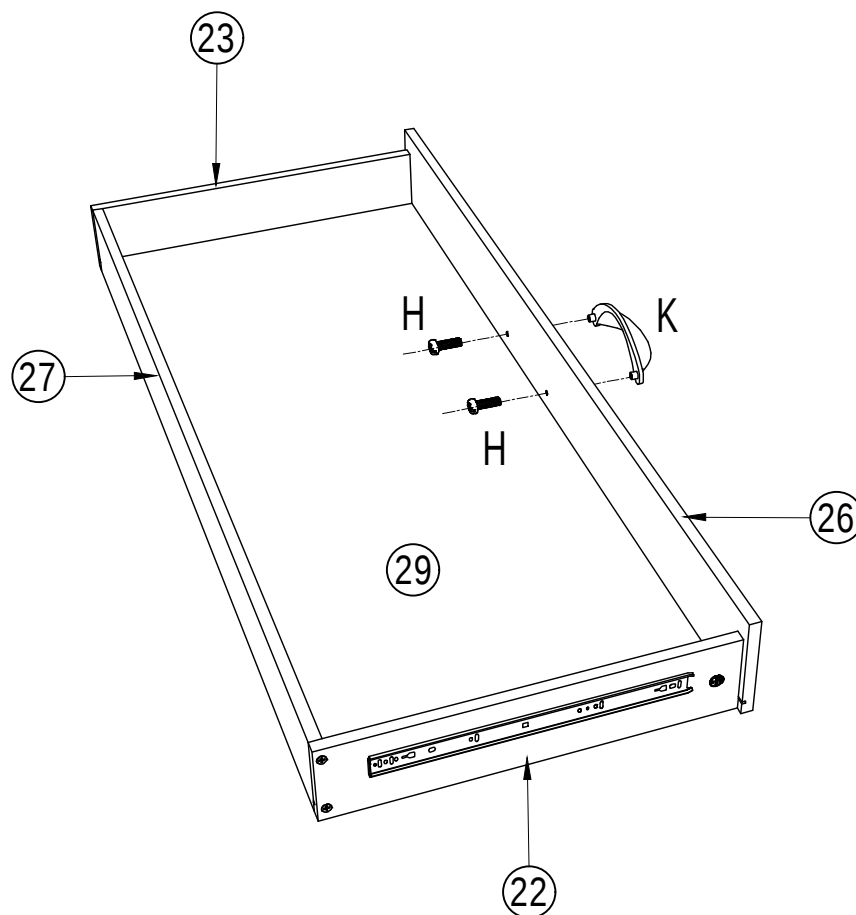
Quantity:
1 pc

(N)



1 pc

STEP 28



F



4 pcs

G



4 pcs

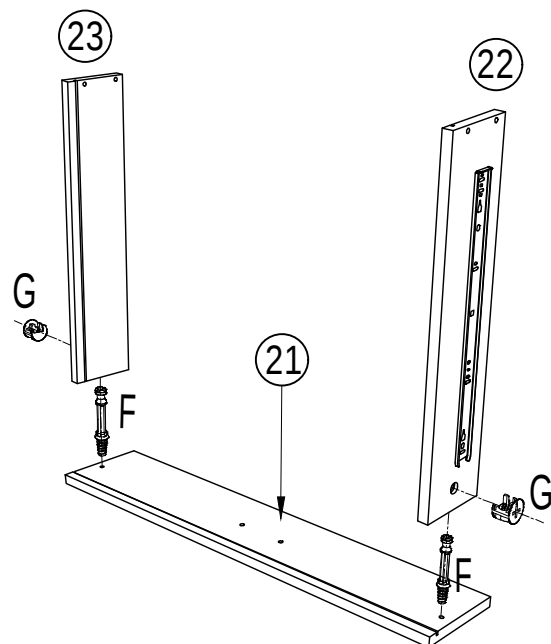
N



1 pc

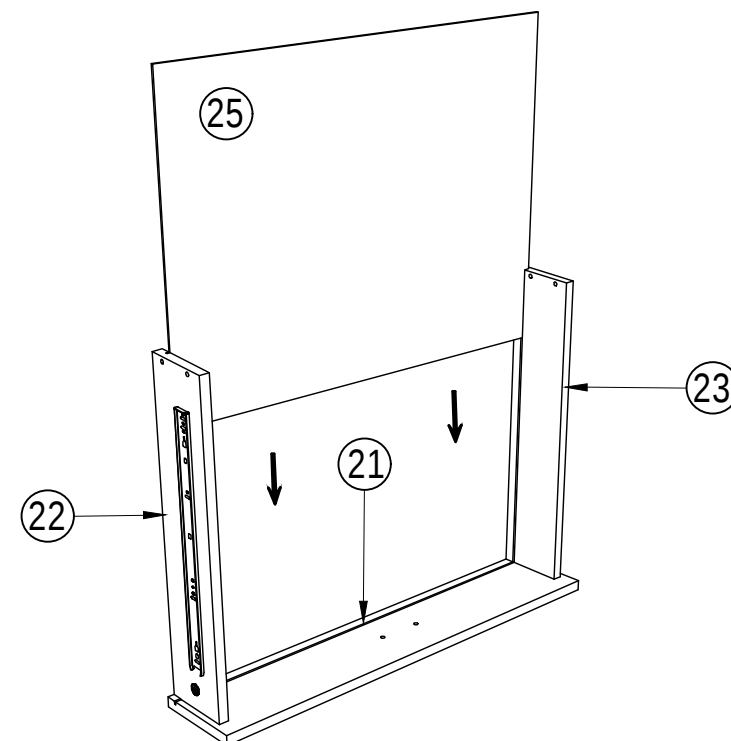
STEP 29

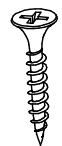
(x2)



STEP 30

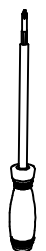
(x2)





D

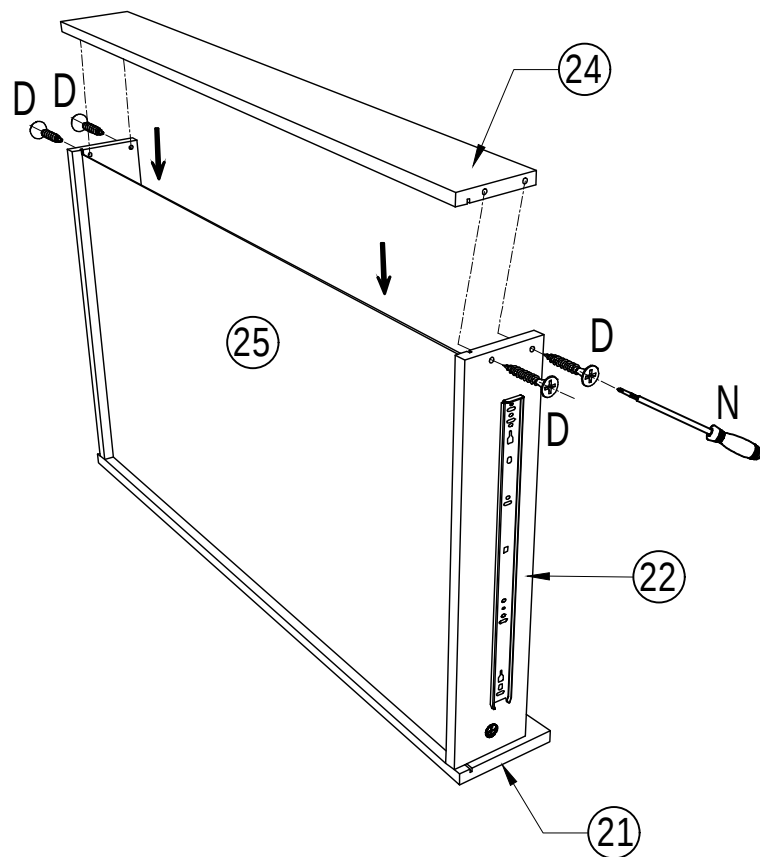
4x25mm
8 pcs



N

1 pc

STEP 31 (x2)



H



4x15mm
4 pcs

K



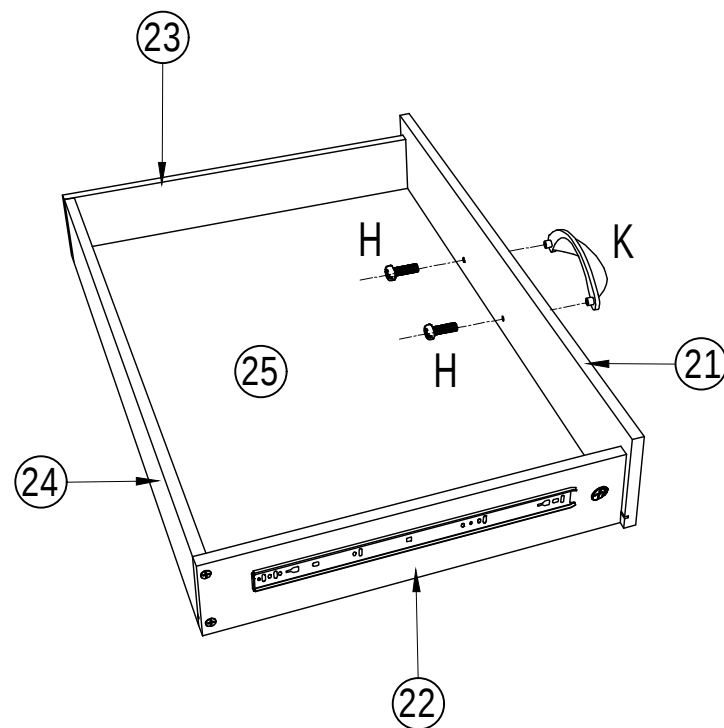
2 pcs

N

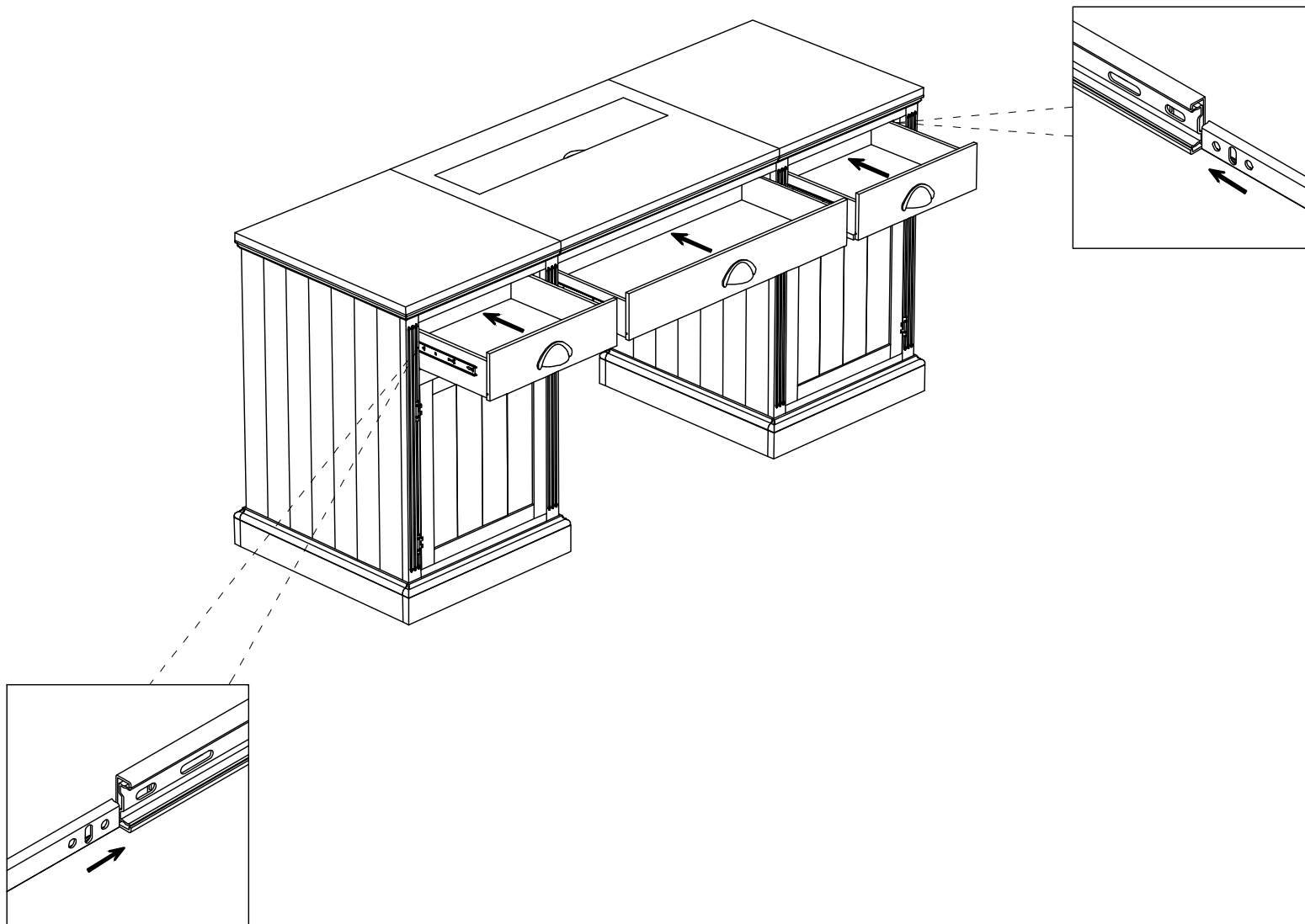


1 pc

STEP 32 (x2)



STEP 33



FINISH

