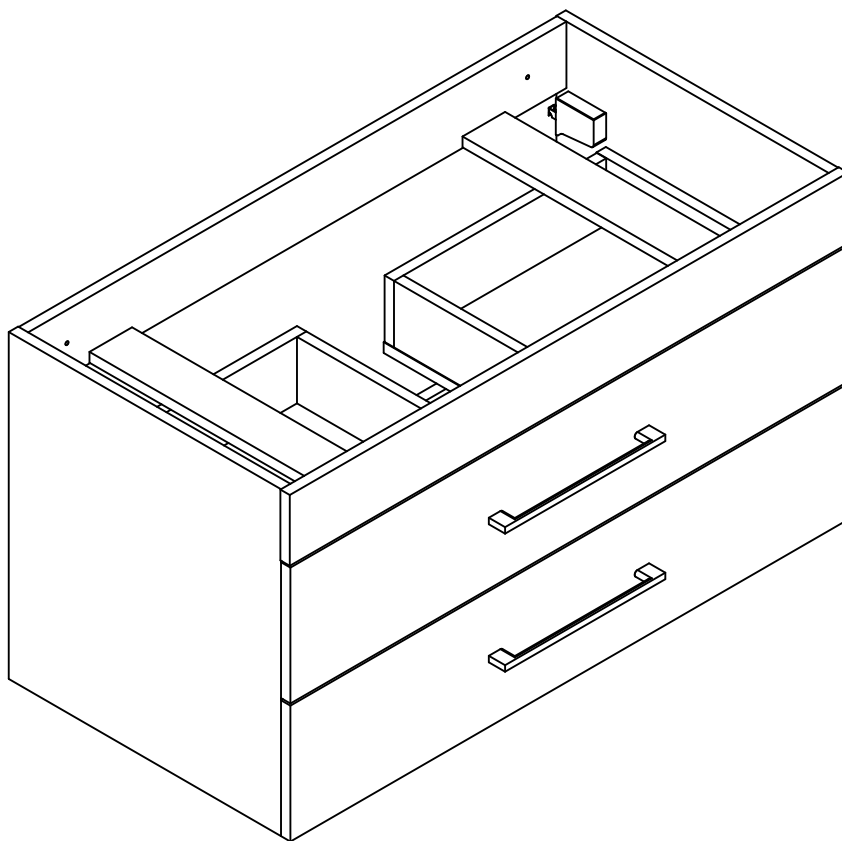
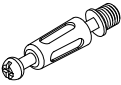
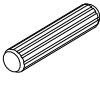
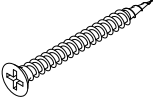
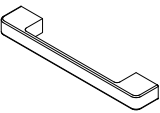
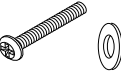
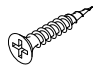
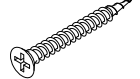
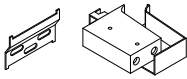
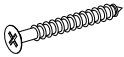
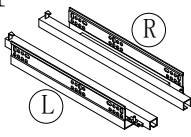


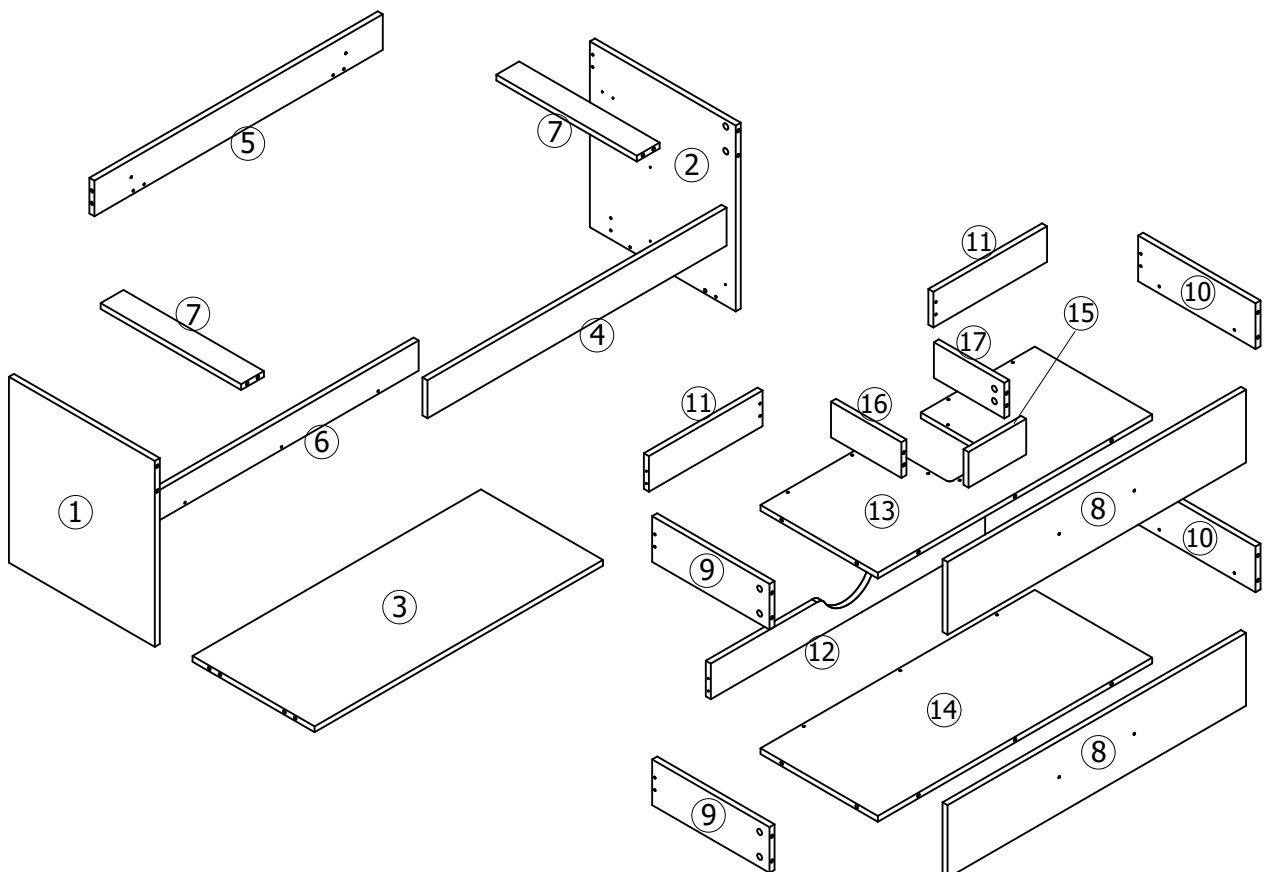
HN102-90

Assembly Instructions



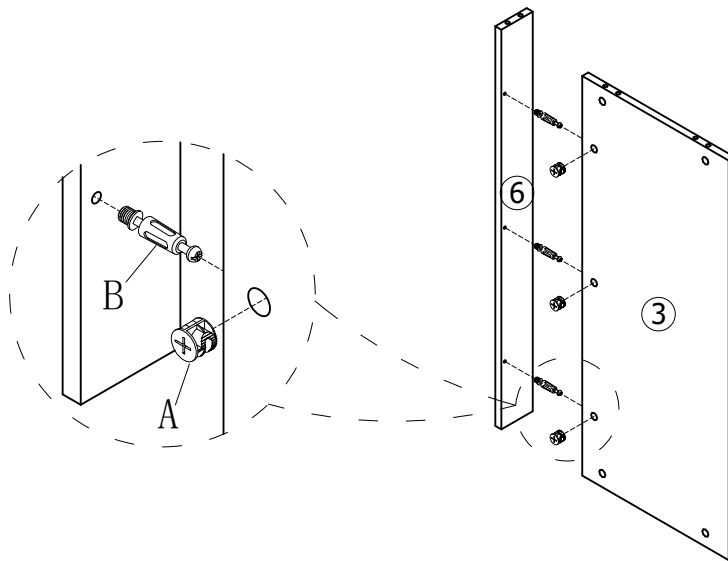
Assembly Instructions

Ø15x11  A x 53	Ø7x35  B x 53	Ø8x30  C x 4	Ø4x40  D x 25
 E x 2	M4x20  F x 4	Ø3.5x14  G x 20	Ø3.5x30  H x 4
 I x 2	Ø7.8x38  J x 8	Ø5x50  K x 6	Ø5x70  L x 2
14"  M x 2			



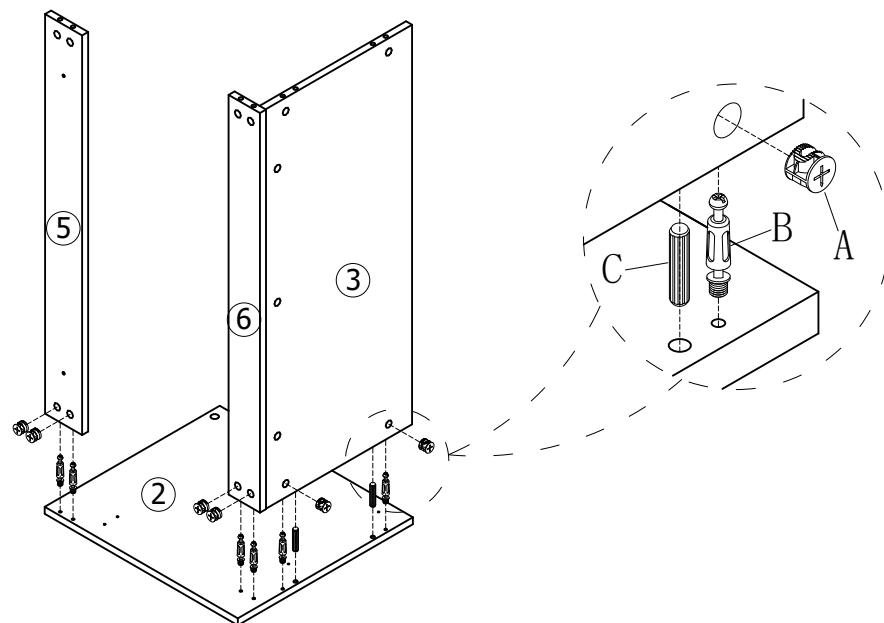
STEP 1

Ax3
Bx3



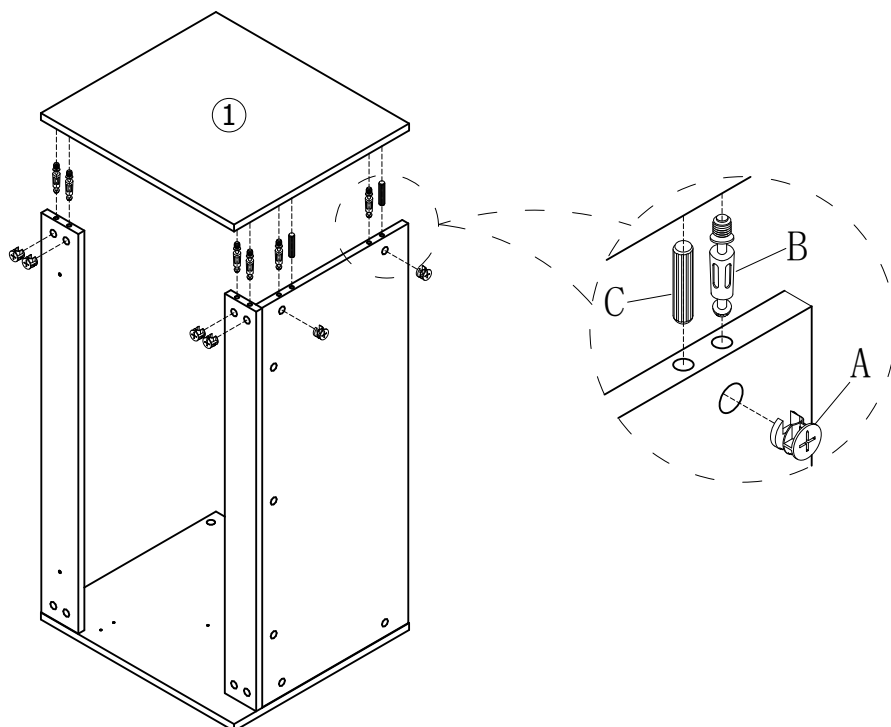
STEP 2

Ax6
Bx6
Cx2



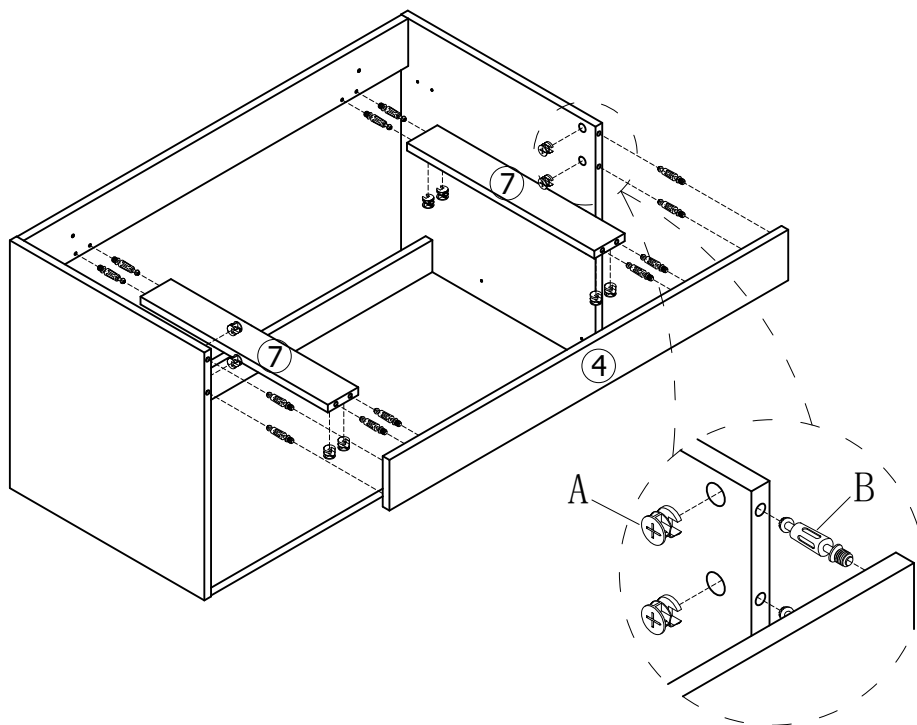
STEP 3

Ax6
Bx6
Cx2



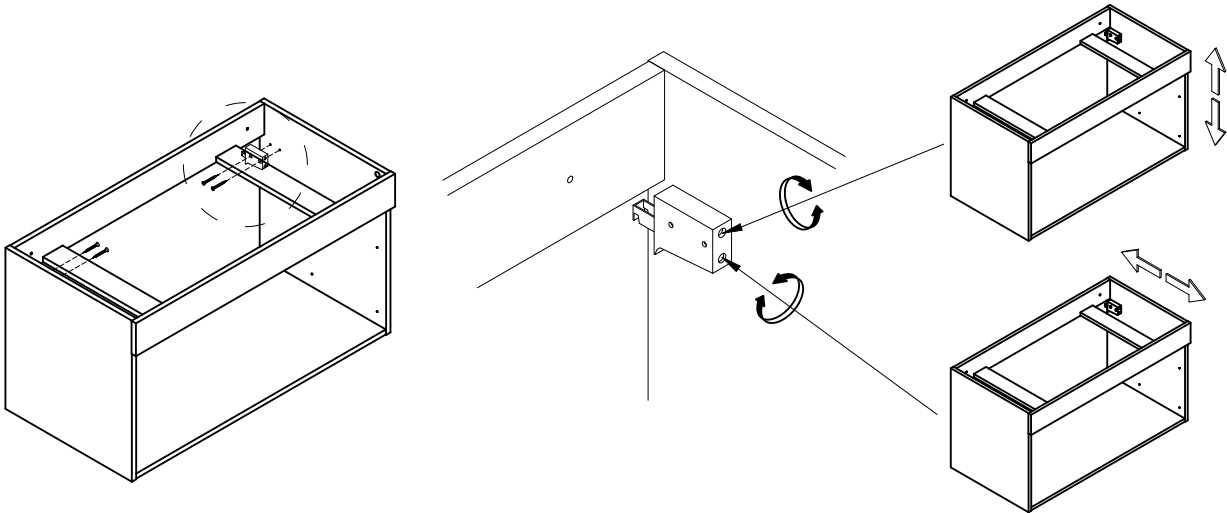
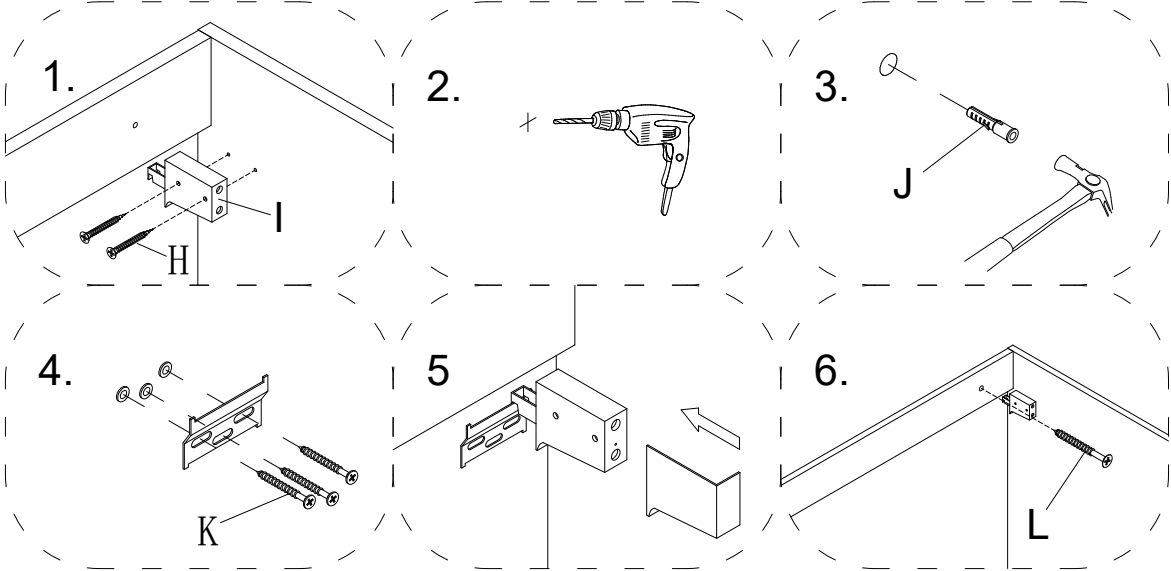
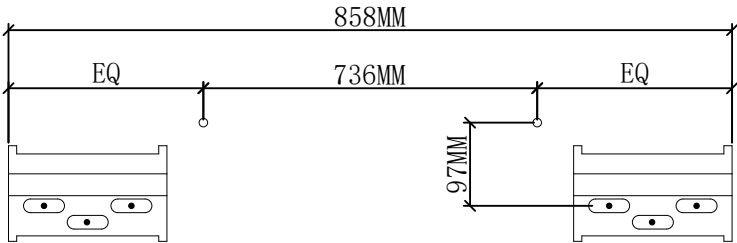
STEP 4

Ax12
Bx12



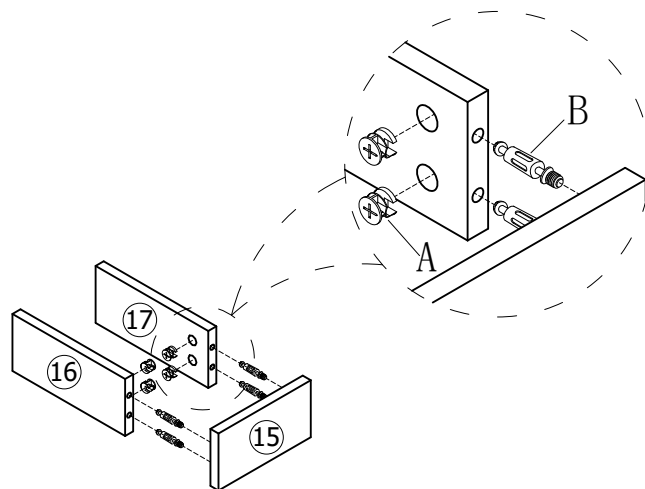
STEP 5

Hx4
Ix2
Jx8
Kx6
Lx2



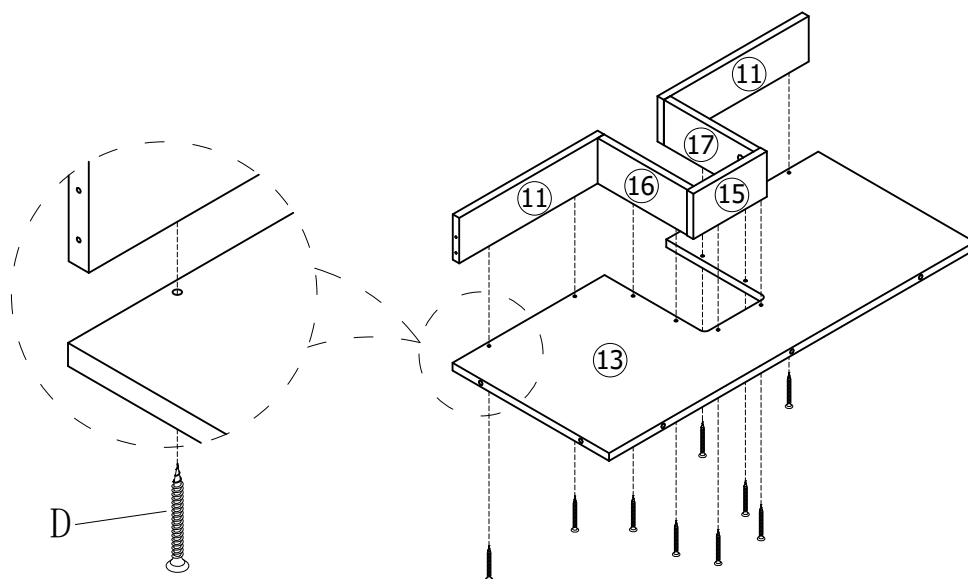
STEP 6

Ax4
Bx4



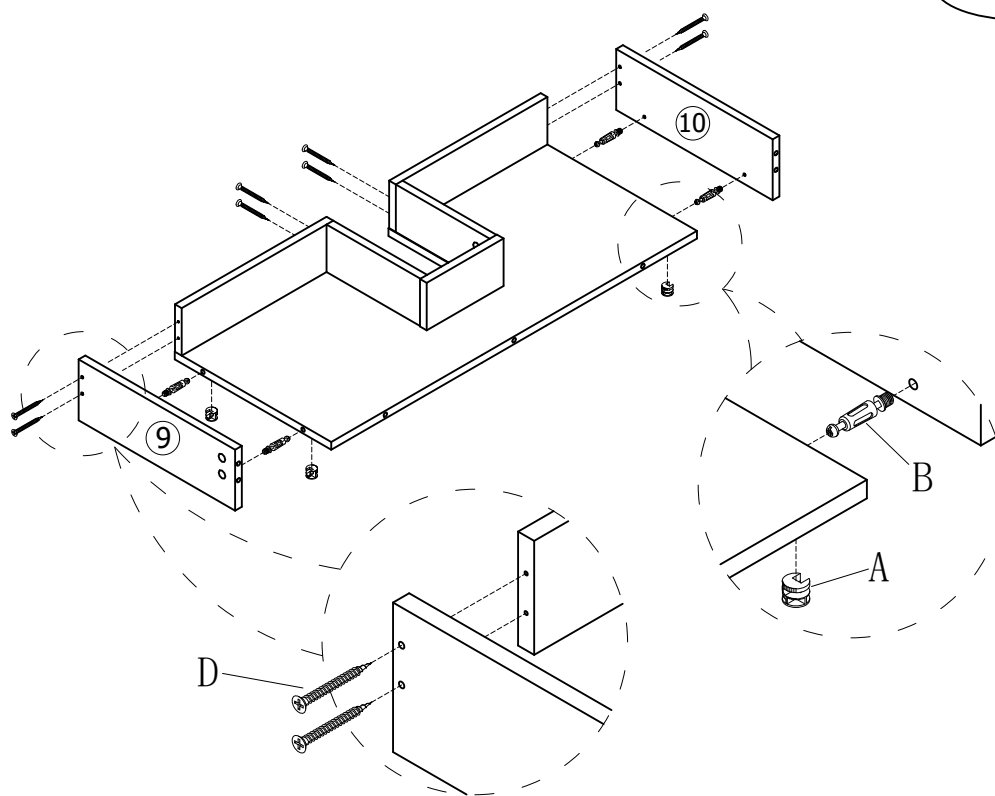
STEP 7

Dx10



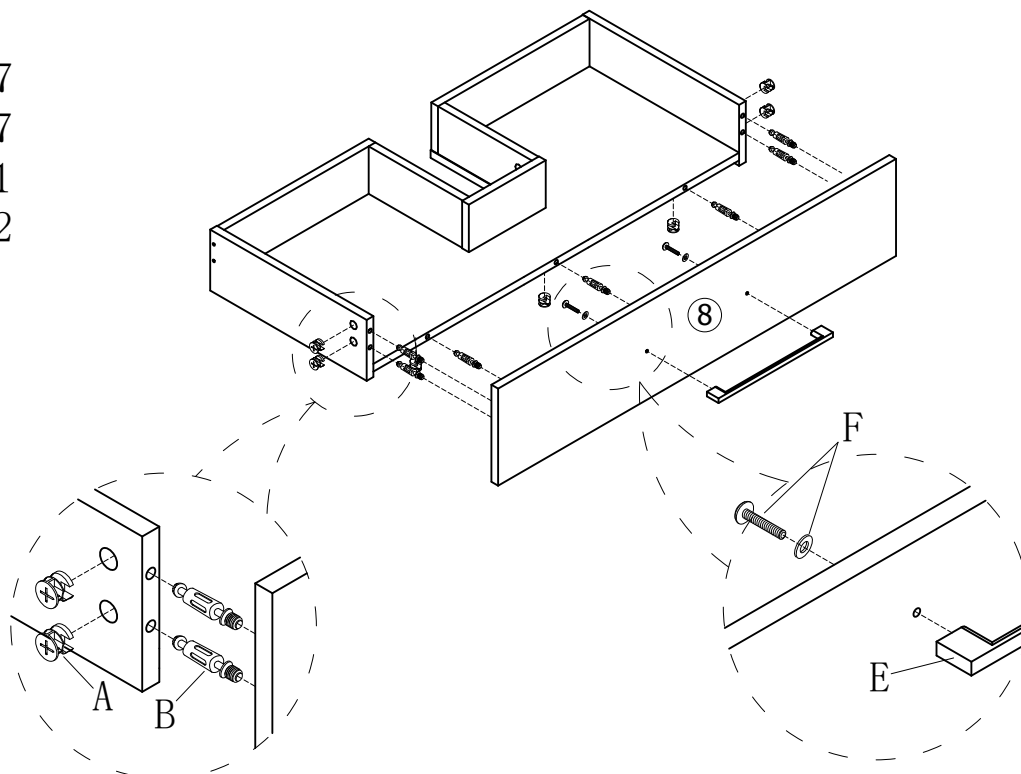
STEP 8

Ax4
Bx4
Dx8



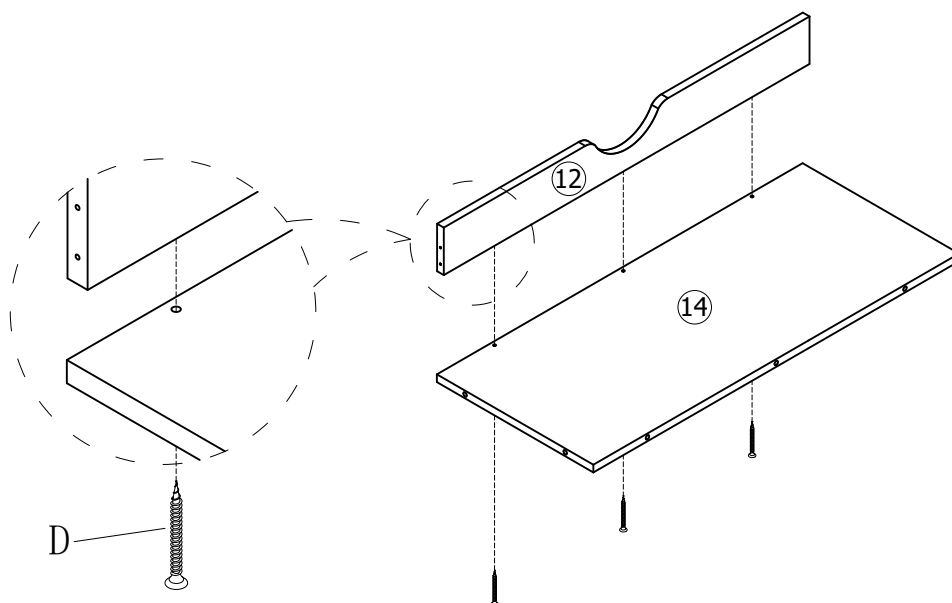
STEP 9

Ax7
Bx7
Ex1
Fx2



STEP 10

Dx3

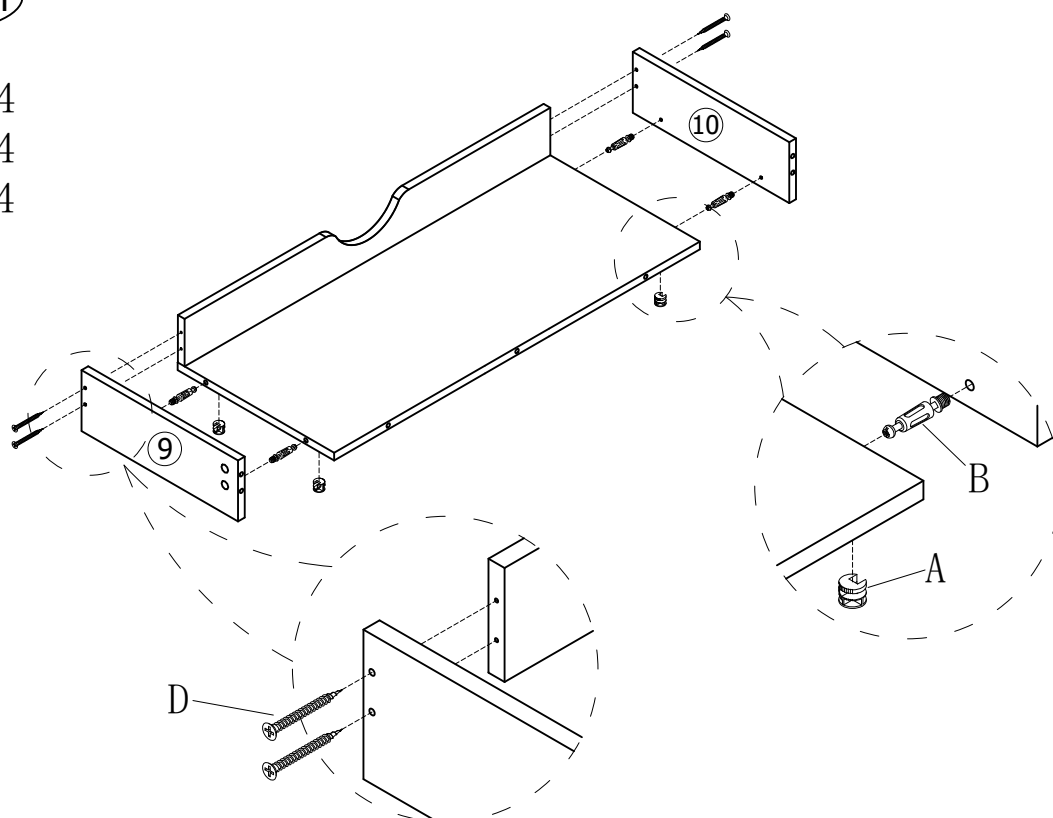


STEP 11

Ax4

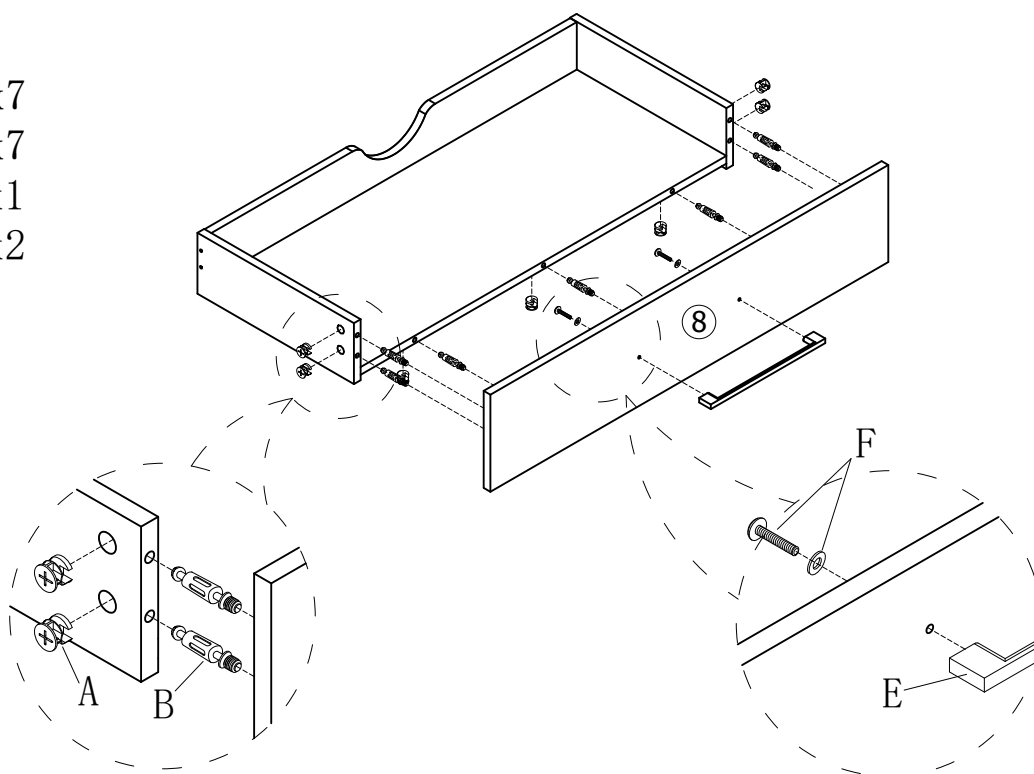
Bx4

Dx4



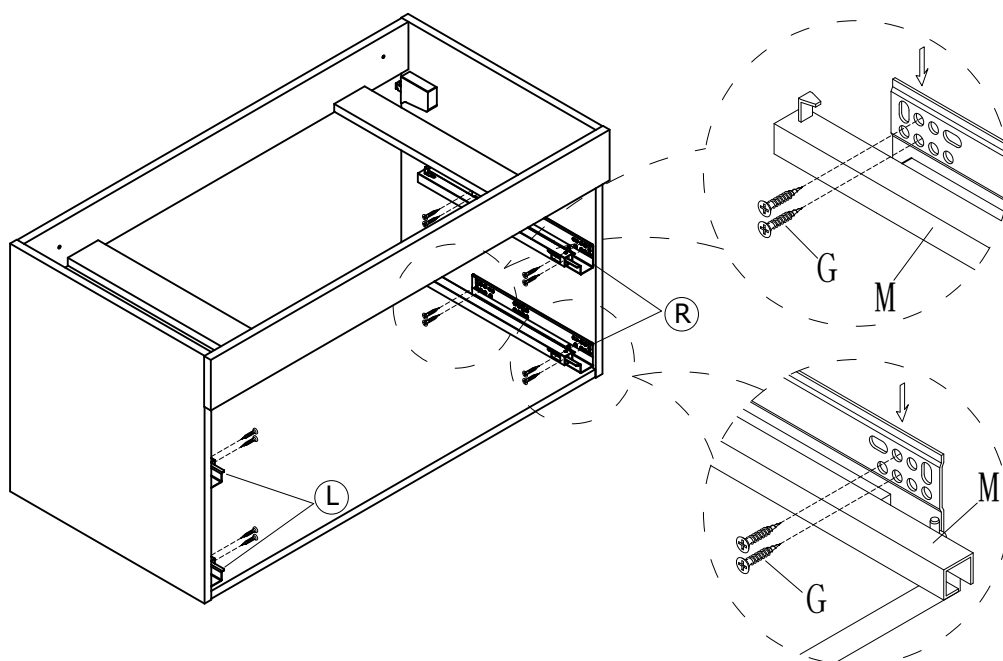
STEP 12

Ax7
Bx7
Ex1
Fx2

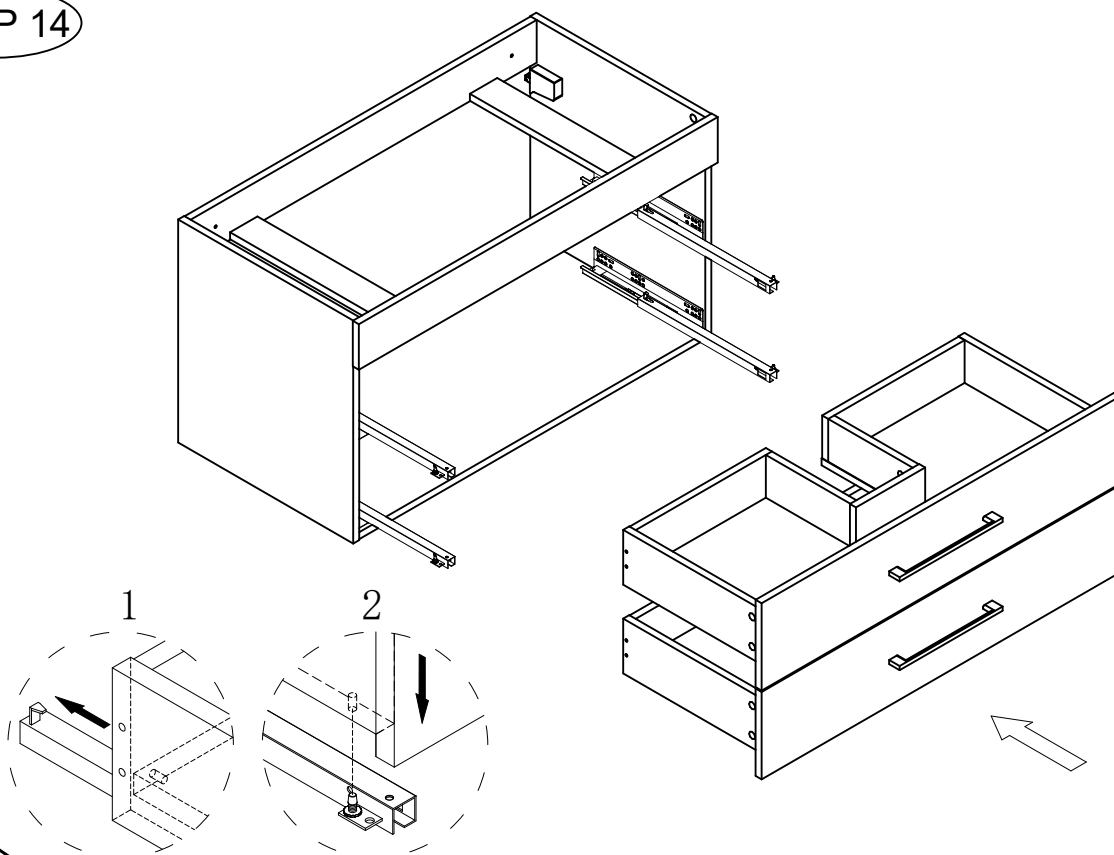


STEP 13

Gx16
Mx2

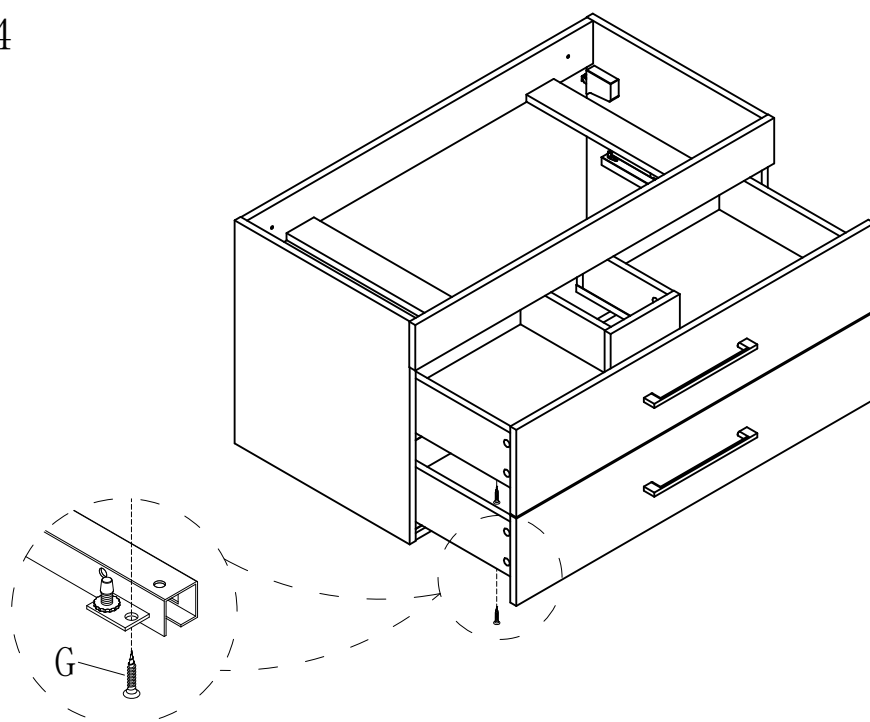


STEP 14

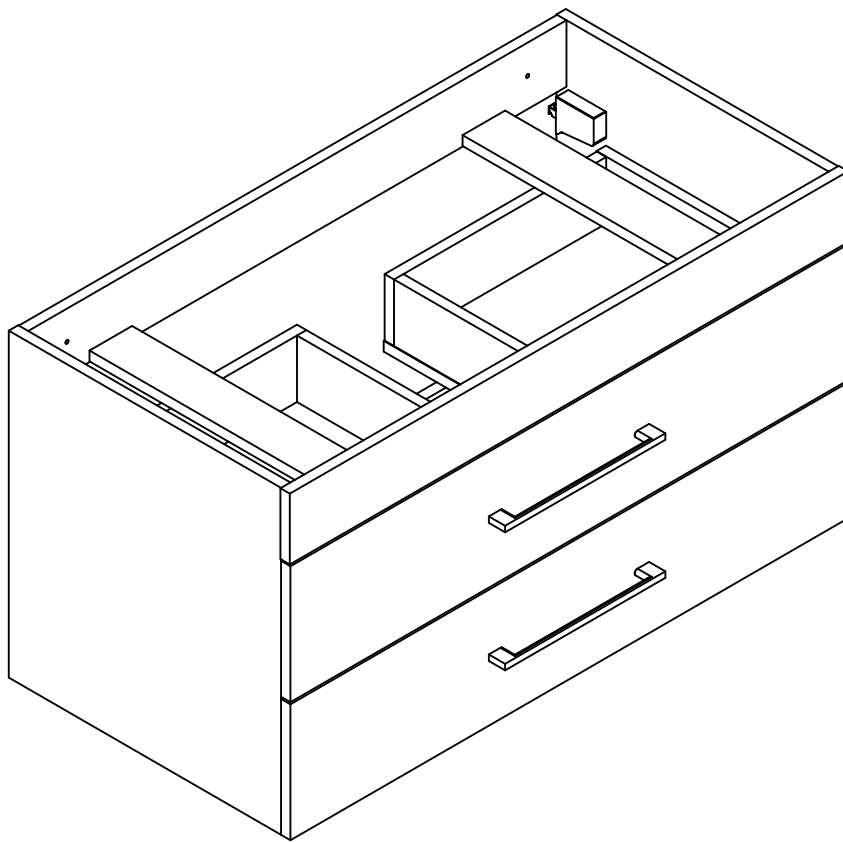


STEP 15

Gx4



STEP 16



FINISH