

# Assembly Directions for Single Gliders

#PCTG2400



Single Comfo-Back Glider

## PACKAGE CONTENTS

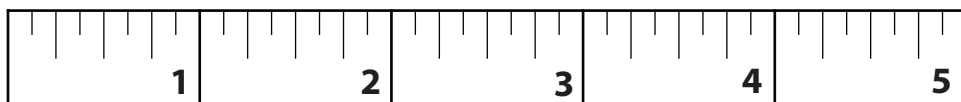
- 2 Bases
- 1 Back
- 1 Seat
- 1 Hardware Package
- 2 Arms with Legs
- 2 Cross Supports
- 4 Stops
- 1 Glider Bracket Package

## HARDWARE PACKAGE

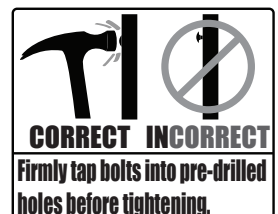
- 8 • ¼" x 2" Allen Head Bolts
- 2 • ¼" x 4½" Allen Head Bolts
- 2 • ¼" x 3½" Allen Head Bolts
- 6 • ¼" x 3" Allen Head Bolts
- 8 • 5/16" x 2 1/2" Allen Head Bolts
- 8 • 5/16" Lock Nuts
- 4 • 5/16" Flange Nuts
- 18 • 1/4" Flange Nuts
- 4 • 5/16" Acorn Nuts
- 4 • Aluminum Spacers
- 4 • Glider Brackets
- 1 • Allen Wrench

## TOOLS NEEDED:

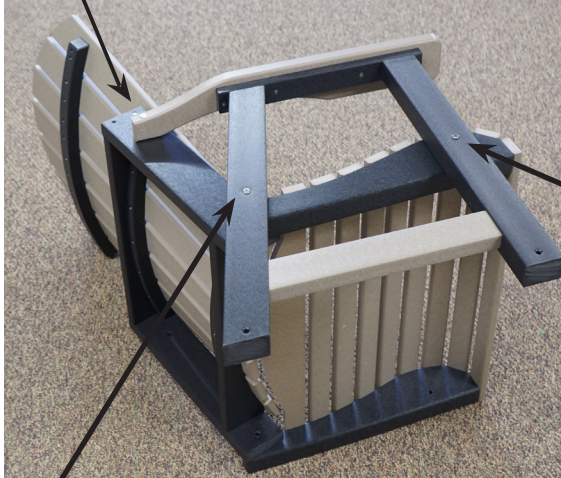
- Hammer
- 7/16" Wrench
- ½" Wrench
- Allen Wrench (Included)



Use to measure bolts



1/4" x 3" Allen Head Bolt



STEP #1 - Fasten the Arm and Leg Assembly to the Seat and Back using 3- 1/4" Allen Head Bolts. Using a hammer, firmly tap the Bolts until they are flush with the poly surface. Securely tighten using 3- 1/4" Flange Nuts.

1/4" x 3 1/2" Allen Head Bolt

1/4" x 4 1/2" Allen Head Bolt



1/4" x 3" Allen Head Bolt

STEP #2 - Turn the chair on the other side and repeat Step #1.

1/4" x 4 1/2" Allen Head Bolt

1/4" x 3 1/2" Allen Head Bolt



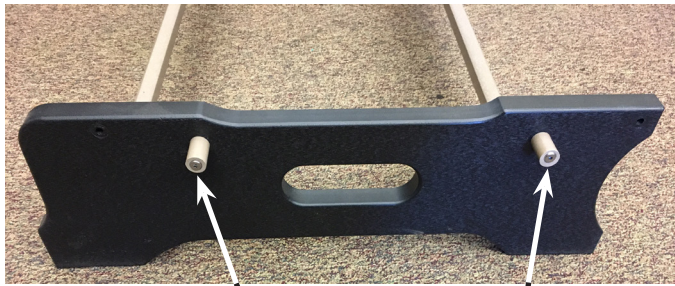
STEP #3 - Using 4- 5/16" x 2 1/2" Allen Head Bolts, place them into the pre-drilled holes and tighten using 4- 5/16" Flange Nuts. (Ensure the Bolts are pointing inwards.)

5/16" x 2 1/2" Allen Head Bolts



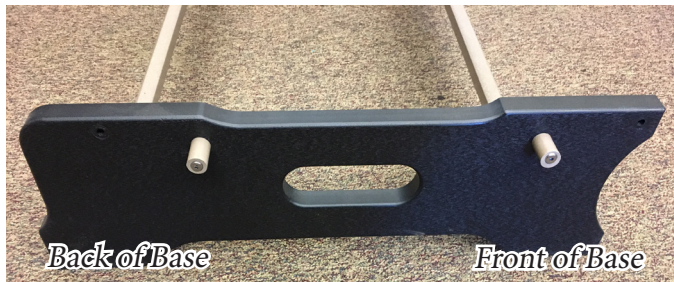
1/4" x 2" Allen Head Bolts

STEP #1 - Fasten the two Cross Supports to the Base using 8- 1/4" x 2" Allen Head Bolts and 8- 1/4" Flange Nuts.



1/4" x 3" Allen Head Bolts

STEP #2 - Attach the four Glider Stops to the Base using 4- 1/4" x 3" Allen Head Bolts and 4- 1/4" Flange Nuts. Insert the Allen Head Bolts into the Poly Glider stops and place into pre-drilled holes on base. Firmly fasten with the a 1/4" flange nut.



STEP #3 - Locate the predrilled holes located on outside edge of glider base and install glide assembly (see next step).



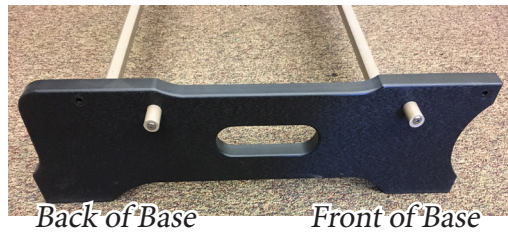


- ← 5/16 X 2-1/2" Allen Head Bolt
- ← Glider Bracket
- ← 5/16" Aluminum Spacer
- ← 5/16" Lock Nut
- ← 5/16" Acorn Nut

First slide the Glider Bracket onto the 5/16" x 2-1/2" Allen Head Bolt, secondly slide the round 5/16" Aluminum spacer onto the Allen Head Bolt, positioning the aluminum spacer beside the glider bracket. Once this sequence is complete place the bolt into the pre-drilled holes on swivel glider base.

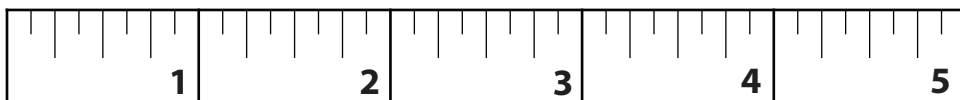
Firmly tighten the Allen Head Bolt with the 5/16" lock nut and place the 5/16" cap nut at the end of bolt sequence.

Repeat this step for the remaining glider brackets.



- ← 5/16 X 2-1/2" Allen Head Bolt
- ← 5/16" Flange Nut
- ← Glider Bracket
- ← 5/16" Lock Nut

First slide the Glider Base underneath the Glider Chair, ensuring the correct end of the base is pointed forward (see photo). Then lift the Glider Brackets onto the 5/16" x 2-1/2" Allen Head Bolts previously installed onto the Glider Legs. Secondly Using 4- 5/16" Lock Nuts, secure Glider Bracket onto the Bolt securing the bracket next the flange nut (leg side) and lock nut (outside). Repeat this step on the remaining glider brackets.



Use to measure bolts

