




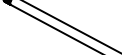













# PARTS IDENTIFIER

## HARDWARE

	<b>H1</b>	DESCRIPTION 1/4"x1-1/4" Bolt	QTY. 8
	<b>H2</b>	1/4"x2" Bolt	8
	<b>H3</b>	5/16"x1-3/4" Bolt	4
	<b>H4</b>	1/4" Washer	16
	<b>H5</b>	5/16" Washer	10
	<b>H6</b>	1/4"x26" Bolt	3
	<b>H7</b>	1/4"x24-1/4" Bolt	1
	<b>H8</b>	1/4"x1/2" Nut	8
	<b>H9</b>	5/16" Handle Nut	4
	<b>H10</b>	Cylindrical Nut	8
	<b>H11</b>	1-1/8"Round Head Screw	4
	<b>H12</b>	1"Flat Head Screw	16
	<b>H13</b>	5/8" ROUND HEAD SCREW	6

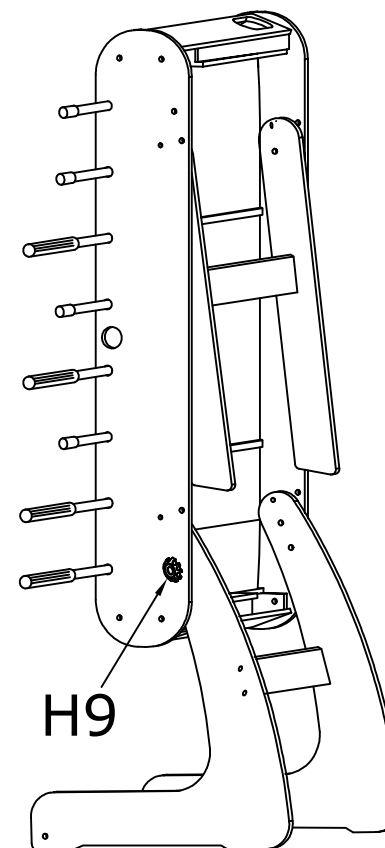
## ACCESSORIES

	<b>A1</b>	DESCRIPTION Foot Ball	QTY. 2
	<b>A2</b>	Tool	2

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

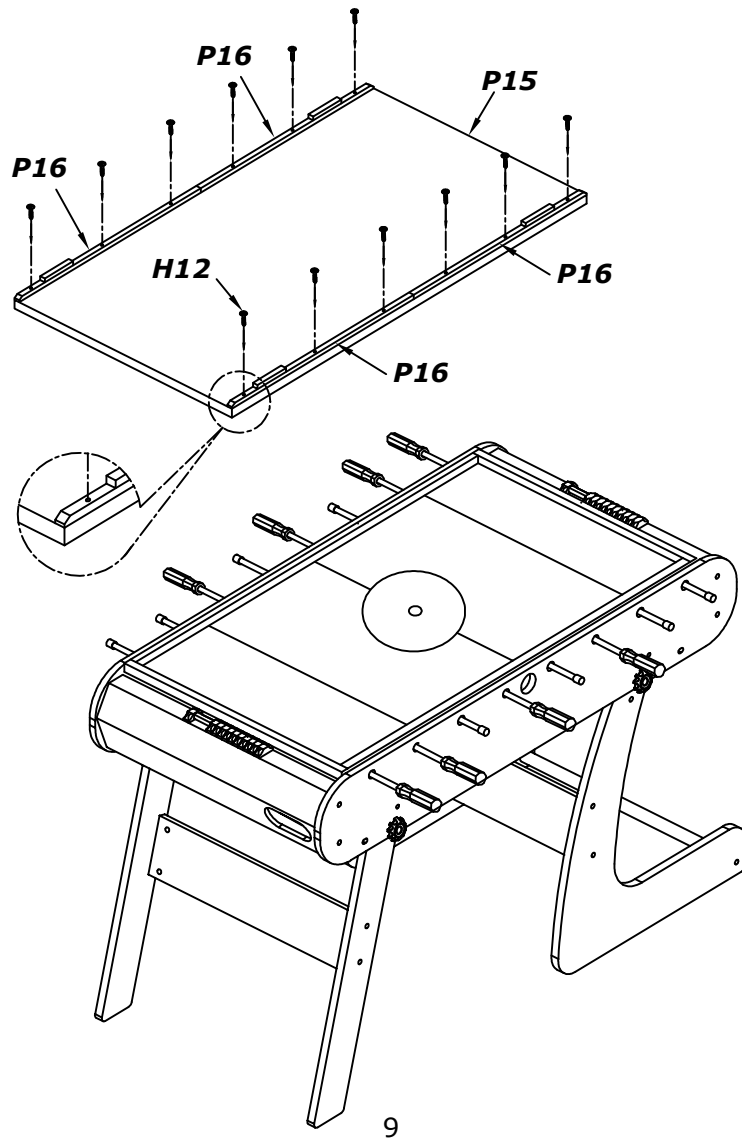


# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

12. Attach hockey support brace **P16** to the back of the hockey table **P15** with **H12**. See **figure 1**.



# PARTS IDENTIFIER

## ASSEMBLY PARTS

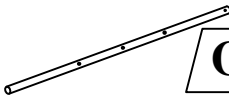
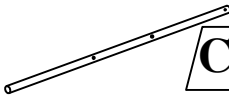
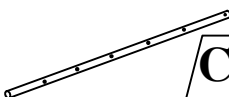

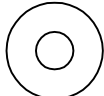
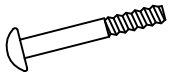




	DESCRIPTION	QTY.
	<b>P1</b> Side Panel	2
	<b>P2</b> End Panel	2
	<b>P3</b> Playing Field	1
	<b>P4A</b> Left Straight Leg	1
	<b>P4B</b> Right Straight Leg	1
	<b>P5A</b> Left Angled Leg	1
	<b>P5B</b> Right Angled Leg	1
	<b>P6</b> Leg Panel	2
	<b>P7</b> Playfield Support Brace	3
	<b>P8</b> Handle	8
	<b>P9</b> Rod End Cap	8
	<b>P10</b> Tube	1
	<b>P11</b> Slide Scorer	2
	<b>P12</b> Leg Board	2
	<b>P13</b> Hockey Striker	2
	<b>P14</b> Hockey Puck	2
	<b>P15</b> Hockey Table	1
	<b>P16</b> Hockey Support Brace	4



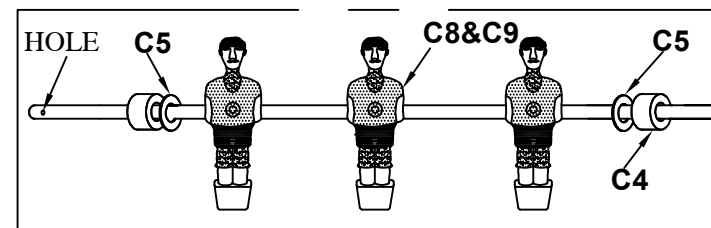
**P17** BALL ENTRY CUP

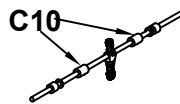
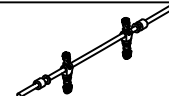


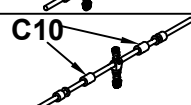
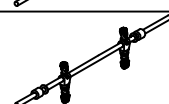
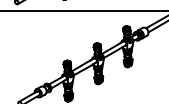

2

## PARTS IDENTIFIER REPLACEMENT PARTS

	DESCRIPTION	QTY
 <b>C1</b>	3 PLAYER ROD	4
 <b>C2</b>	2 PLAYER ROD	2
 <b>C3</b>	5 PLAYER ROD	2
 <b>C4</b>	RUBBER BUSHING	16
 <b>C5</b>	PLASTIC ROD WASHERS	16
 <b>C6</b>	BOLT(used to install men)	26
 <b>C7</b>	LOCKING NUT (used to install men)	26
 <b>C8</b>	AWAY MEN	11
 <b>C9</b>	HOME MEN	11
 <b>C10</b>	STOP RING	4

## PARTS IDENTIFIER ASSEMBLY PARTS



	QTY
 <b>R1</b>	1 HOME PLAYER ROD 1
 <b>R2</b>	2 HOME PLAYERS ROD 1
 <b>R3</b>	3 HOME PLAYERS ROD 1
 <b>R4</b>	5 HOME PLAYERS ROD 1
 <b>R5</b>	1 AWAY PLAYER ROD 1
 <b>R6</b>	2 AWAY PLAYERS ROD 1
 <b>R7</b>	3 AWAY PLAYERS ROD 1
 <b>R8</b>	5 AWAY PLAYERS ROD 1

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

8. Insert the player rods **C1&C2&C3** through one side panel, Then insert players **C8&C9** and rubber bushings **C4**, Plastic washers **C5** through the rod, Refer to **R1~R8**. Then insert the player rod through other side panel, Attach the players **C8&C9** with bolts **C6** . See **Figure 5**.
  9. Attach the two sets of slide scorer **P11** to the end of table with phillips head screws **H12**.
  10. Attach the ball entry cup **P17** to the side panel using screws **H13** as shown in **FIGURE 5**.
  11. Slide handleS **P8** onto the end of the rods with the hole closet to the end. Slide the rubber caps **P9** on the other end of the rod.
- \*Tighten all the hardware before playing games !

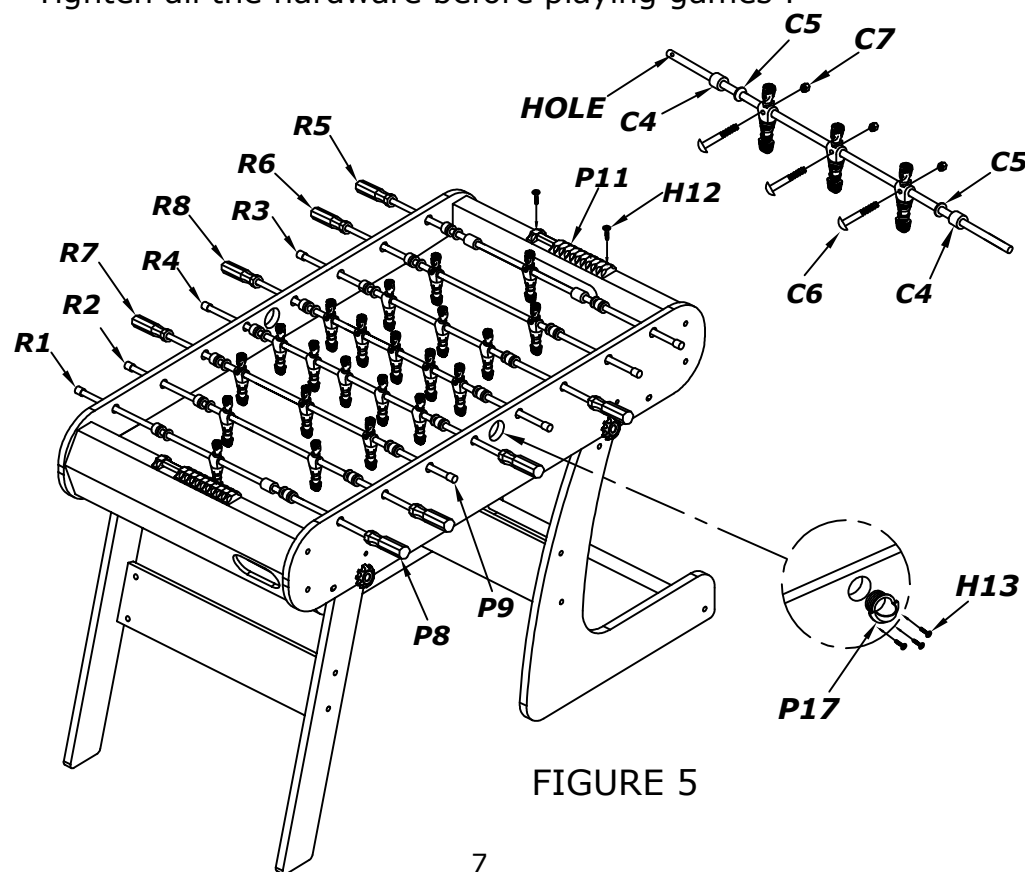


FIGURE 5

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

1. Slide playfield **P3** into the groove on the side panels **P1** with graphics facing down. See **figure 1**.

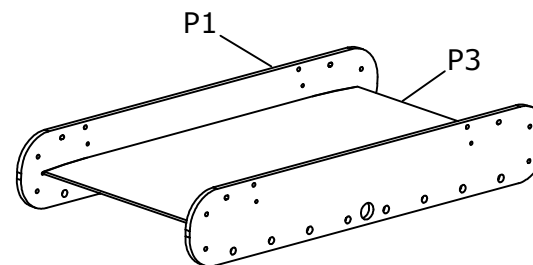


FIGURE 1

2. Attach the two end panels **P2** to the side panels **P1** as shown in **figure2**. Remember the groove must face towards the playfield. Attach the end panels with bolts **H1** and washers **H4** into the pre-installed dowel connectors. **don't over tighten the hardware** .

### CAUTION

Do not over-tighten hardware.

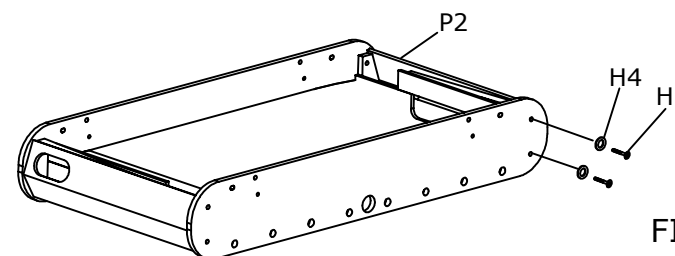


FIGURE 2

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- Place the playfield support braces **P7** on the bottom of the playfield. Insert support rods **H6** through the hole in the side panel **P1** and the groove in the playfield support braces **P7** as shown in **Figure 3**. Place washers **H5** and lock nuts **H8** on each end of support rods **H6**.

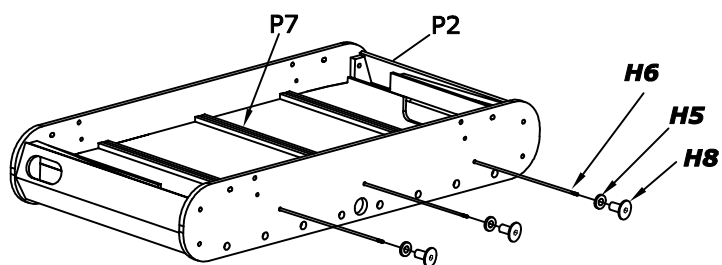


FIGURE 3

- Attach the straight legs **P4A&P4B** and angled legs **P5A&P5B** to the table by using bolts **H3**, washers **H5** and handle bolt **H9**. See **figure 4**.
- Insert the nut **H10** into the hole of the leg **P6**. The hole of the nut align the hole of the panel. See **figure 4**. Attach the leg panels **P6** with bolt **H2** and washers **H4**. See **figure 4**.
- Attach the tube **P10** between each legs **P5A&P5B**. Insert the bolt **H7** into the tube **P10**, then attach with washers **H5** and nut **H8**. See **figure 4**.
- Attach the leg board **P12** with screw **H11**. See **figure 4**.

# ASSEMBLY INSTRUCTIONS

## FOOTBALL TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

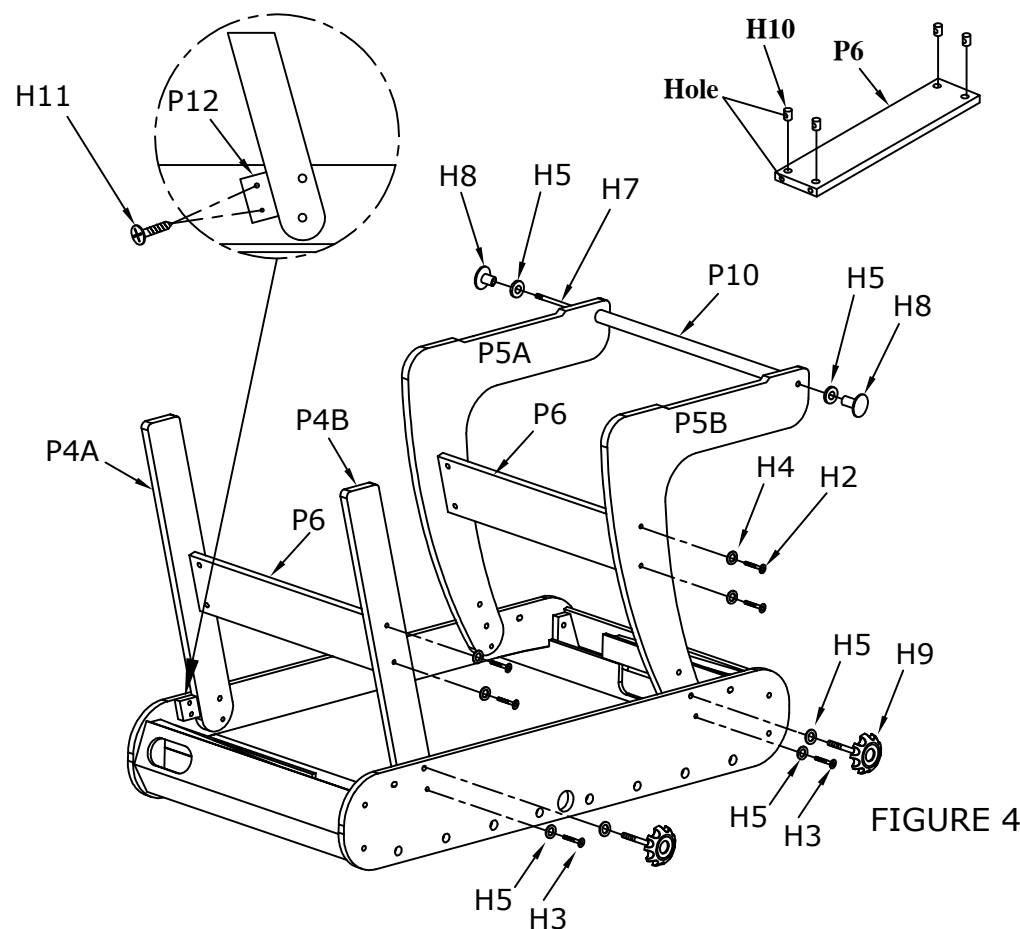


FIGURE 4