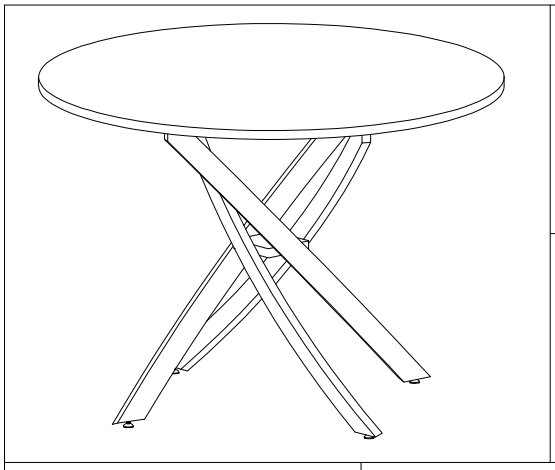
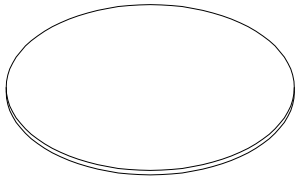


A

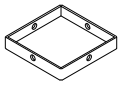


x1

B

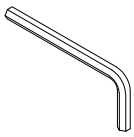
x4

C



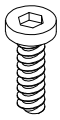
x1

D



x1

E



M6x16 x8

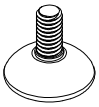
F

M6x10 x4

G

M6x16 x8

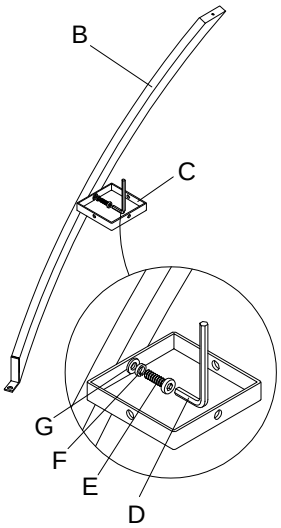
H



M6x30 x4

1

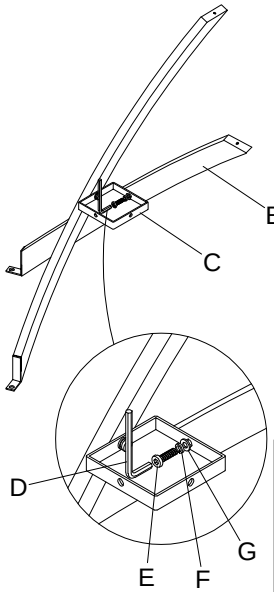
Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.



Ex1
Fx1
Gx1

2

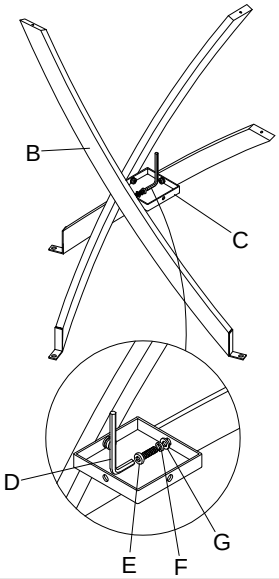
Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.



Ex1
Fx1
Gx1

3

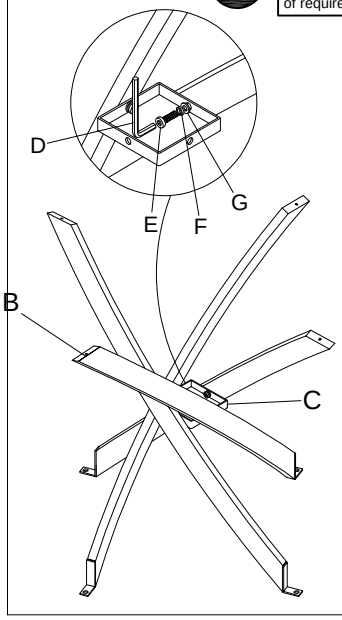
Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.



Ex1
Fx1
Gx1

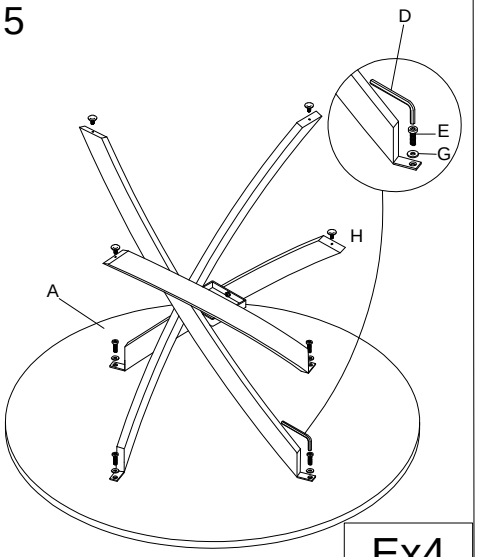
4

Screw on bolts as shown in the picture, and tighten bolts with approximately 60% of required torque.

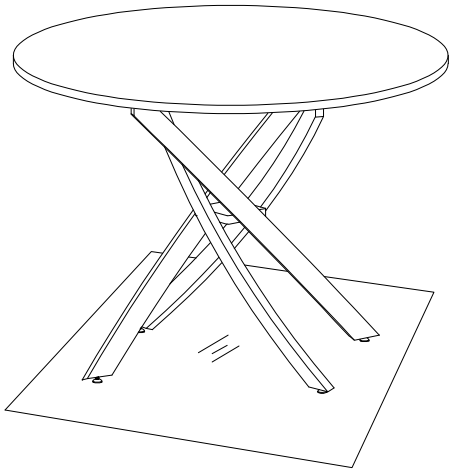


Ex1
Fx1
Gx1

5



Ex4
Gx4
Hx4

6

Place Dining table on a totally flat surface and retighten bolts again with 100% of required torque untill all screws do not turn anymore.