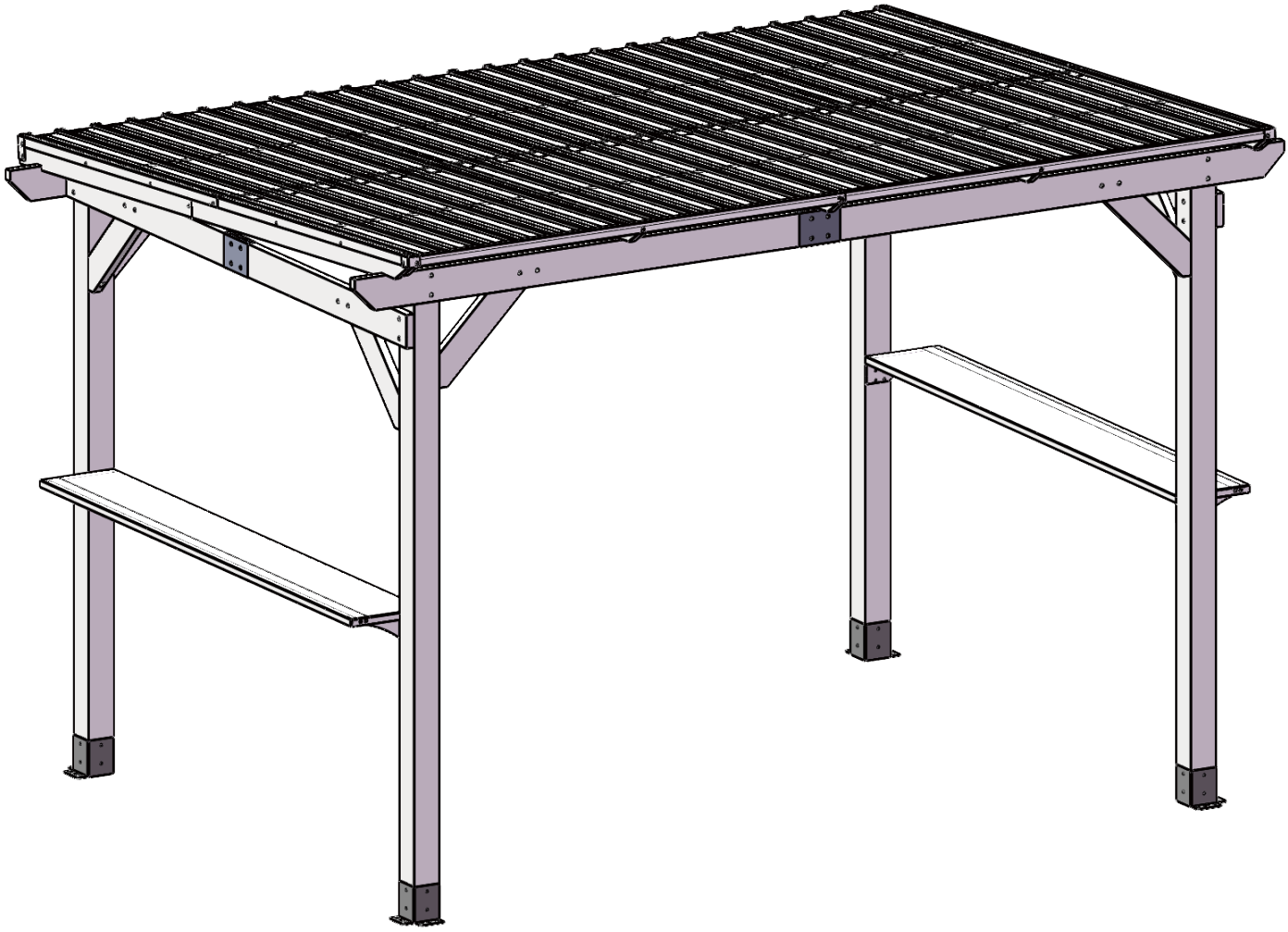
ASSEMBLY INSTRUCTION

8FT X 10FT WOOD GRILL GAZEBO

ITEM NO.: WD0810GR0017



Before You Start

Please read all instruction carefully.Retain instructions for future reference.Separate and count all parts and Hardware.
Read through each step carefully and follow the proper order Keep all small parts and packaging materials for this product

Customer Service E-mail:aftersales.group.sam@gmail.com

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Important Safety Instructions

Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.
Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

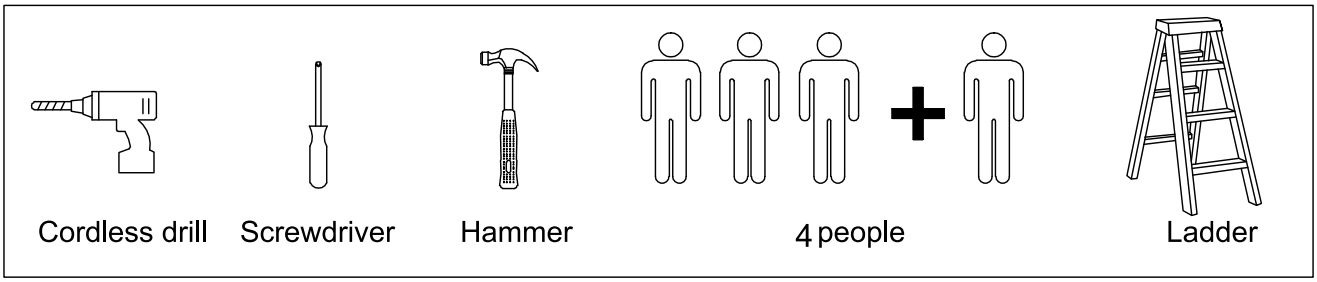
Caution! Proper placement of your gazebo is essential.
Do not place the product underneath electrical lines.
Keep children away during assembly.
This product contains small parts which can be swallowed by children.
Keep fingers away from the places where they can be pinched or trapped.
Do not attempt to assemble the gazebo if any parts are missing.

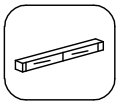
- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be build onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

Country of Origin: China

IMPORTANT:

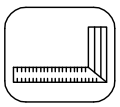
- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service centre .
- When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step. If you are missing a part, please email : **aftersales.group.sam@gmail.com**
- Needed for assembly:（The following tools are not included）





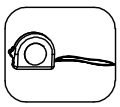
Use Level

Check that assembly is properly level before proceeding.



Square Assembly

Check that assembly is square before tightening bolts.



Measure Distance

Country of Origin: China

WOOD CARE AND MAINTENANCE

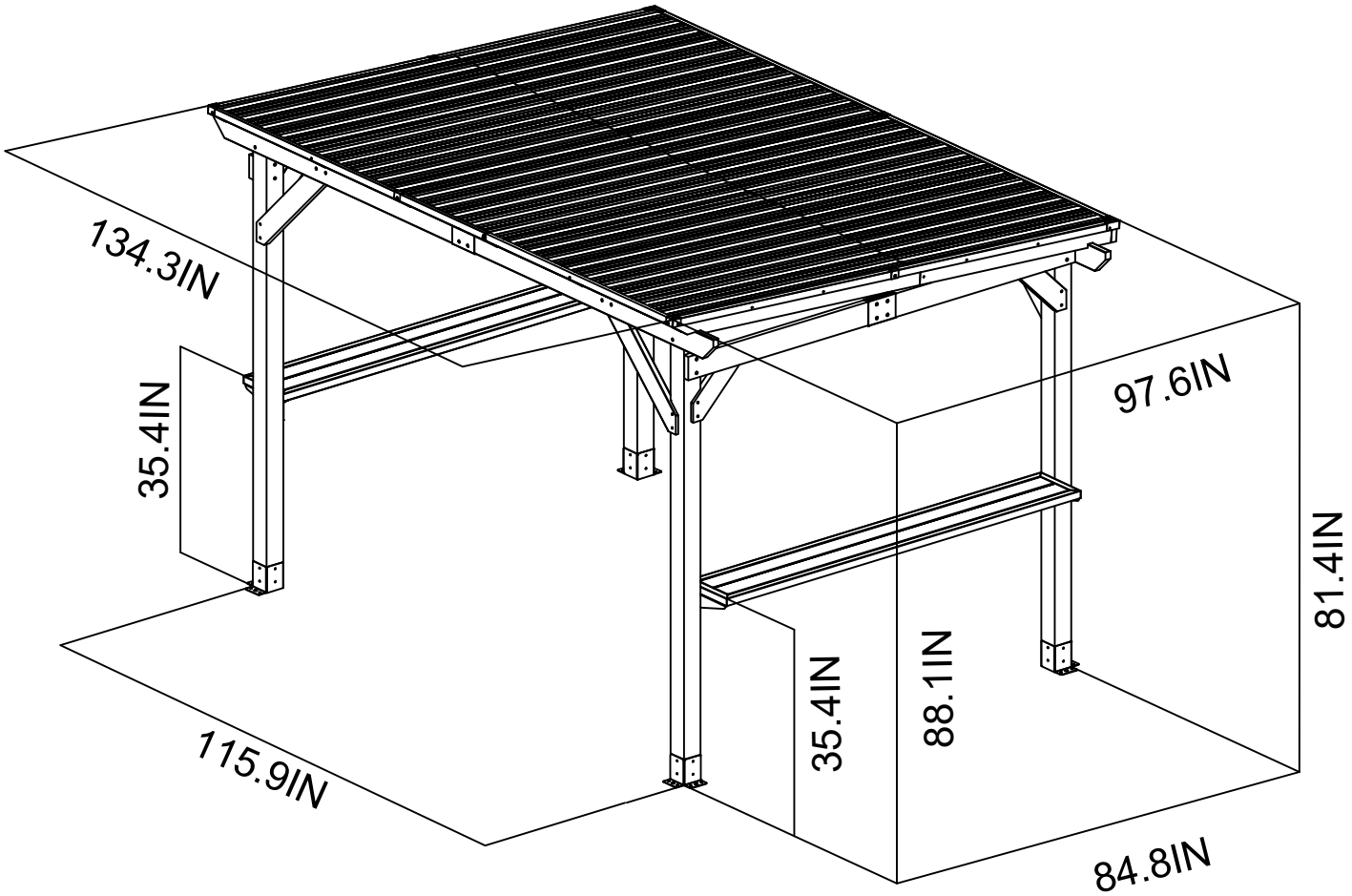
Wood requires some care and attention over its lifetime to ensure a long-lasting beautiful finish. Proper cleaning and maintenance will keep your wood products looking beautiful for a long time. Please follow these guidelines to maintain your wood surfaces.

- **Fadingandweathering:** Wood is a natural product and is expected to change over time. Long periods of sun exposure can naturally lead to color fading. Weather extremes, temperature fluctuations, and humidity highs/lows cause wood to expand and contract, possibly leading to warping and cracking. Knots and small surface cracks are naturally occurring and do not affect the strength of the product.
- **Keepingdry:** Prolonged moisture and high or low humidity can be harmful for wood. Cracking or splitting from extremes outside of the normal humidity range of 35-65% are not covered by our warranty. Preventing prolonged exposure to moisture is advisable.
- **Cleaning:** Frequent light cleaning is recommended. Dust regularly using a slightly damp soft cloth, and then wipe dry (following the direction of the wood grain). For more thorough cleaning, use a soft cloth and a gentle soap solution (dilute ¼ cup mild dishwashing liquid soap with 1 gallon of warm water). Rinse with water, and then immediately dry the surfaces using a soft cloth. Do not use bleach, acid, or other solvents on any metal parts or surfaces. Minor stains or scratches can be lightly buffed with No.0000 steel wool, followed by an application of good quality wood-care oil, wiping in the direction of the grain.
- **Annualsealing:** It is advisable to annually maintain the wooden parts with a sealant or outdoor wax/oil to protect and enhance the wood surfaces. Twice yearly, after cleaning, apply a good quality wood-care oil or water-based sealant to the surfaces. Recommended options are outdoor water-based sealant, linseed, teak, or tung oil. Refer to the manufacturer's specific instructions for application. It is best to try on a small section of wood, then if satisfied with the result, continue the application, taking care to avoid any metal surfaces.

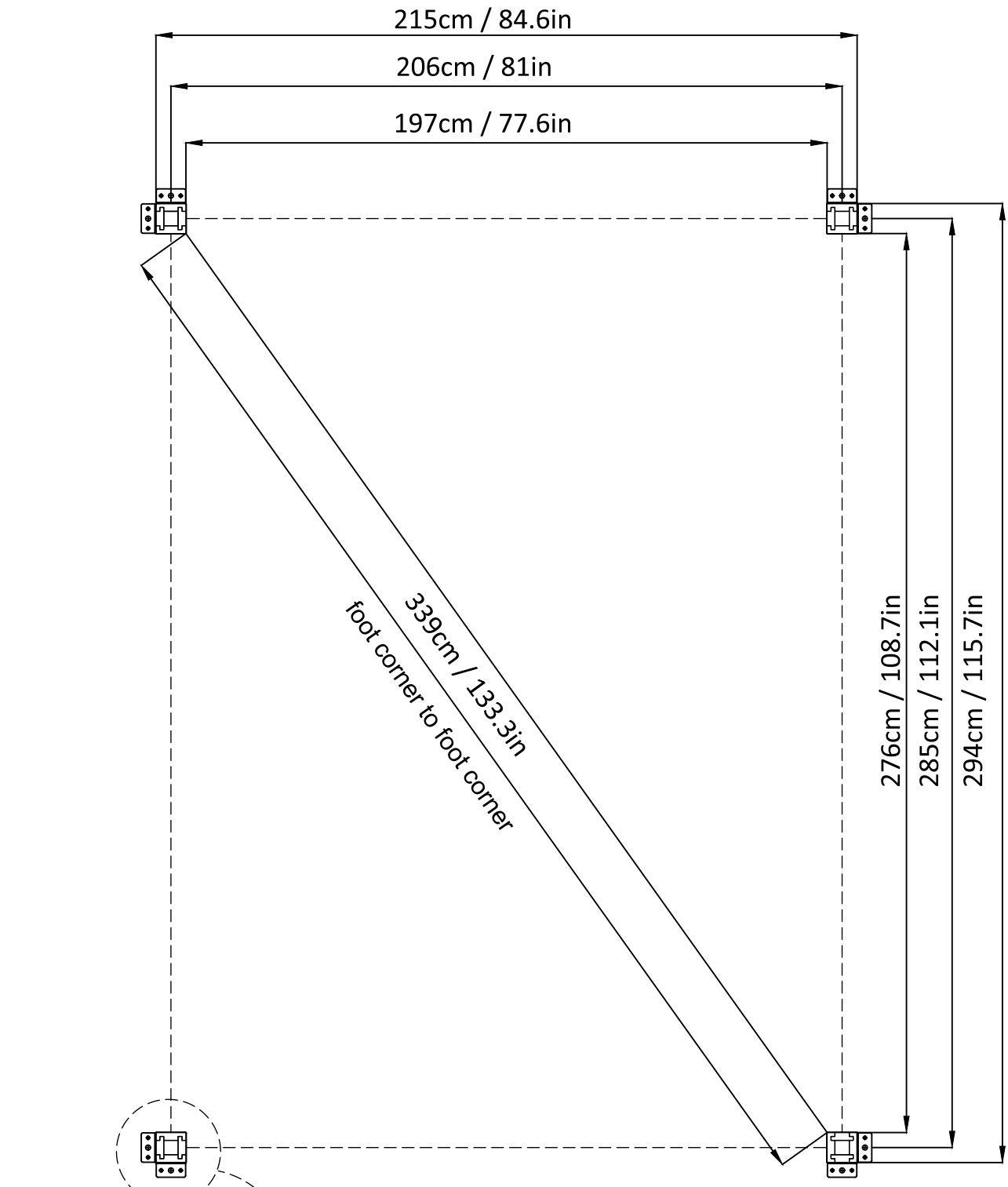
METAL CARE AND MAINTENANCE

- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Use damp cloth to wipe off the stains as quickly as possible.

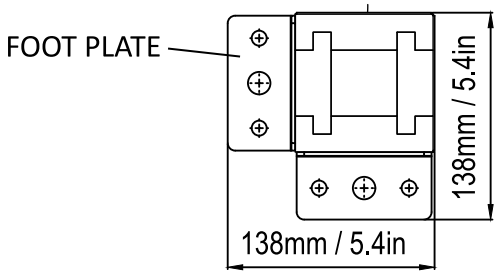
PRODUCT DIMENSIONS



ANCHORING LAYOUT

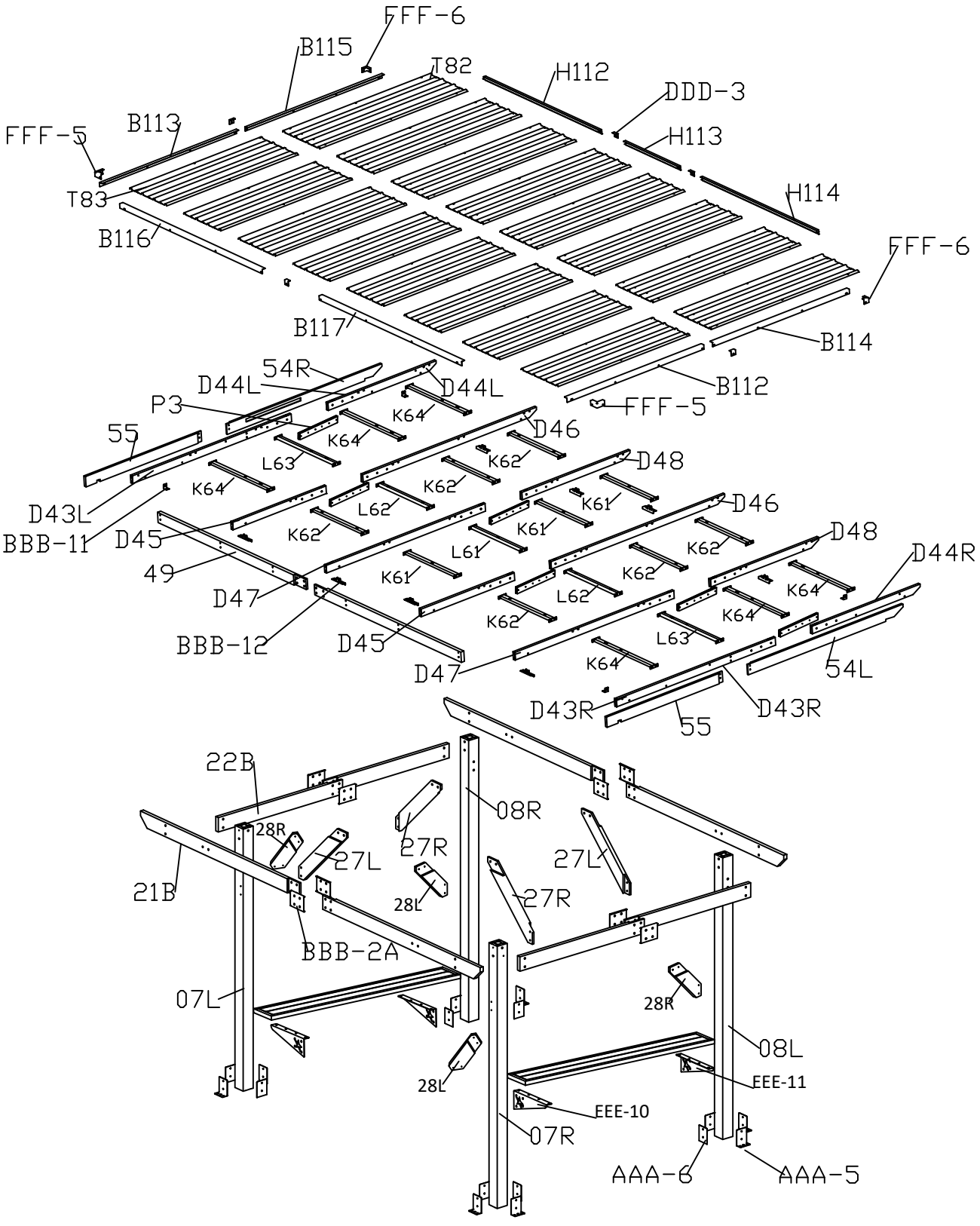


Note: Dimension are to the anchor plate.
Mounted to post except where noted.

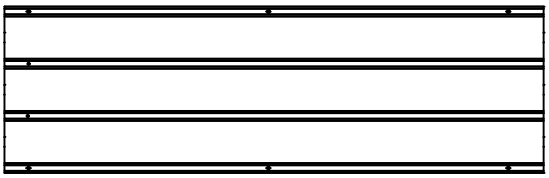
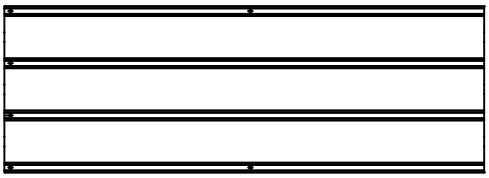


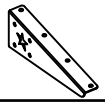
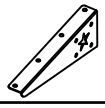
(Note:Dimensions with a tolerance of ±3mm)

EXPLODED DRAWING

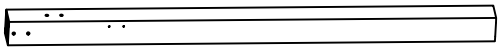
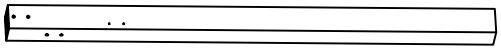
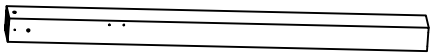
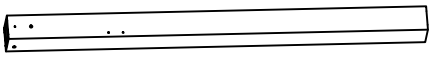
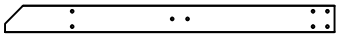
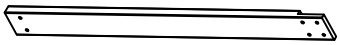
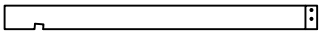
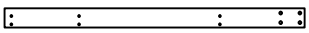
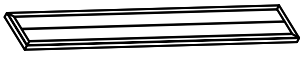


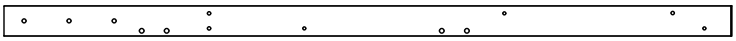
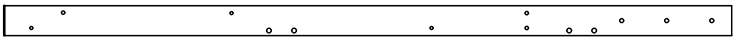
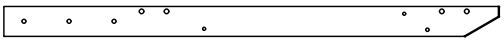
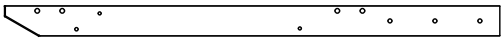
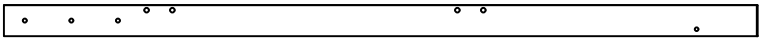
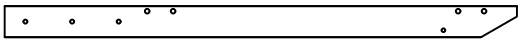
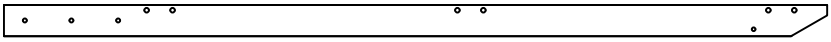
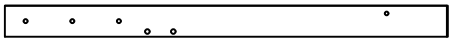
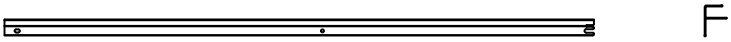
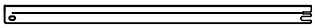
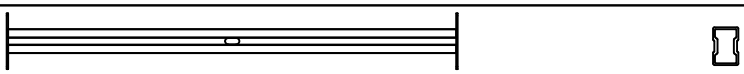
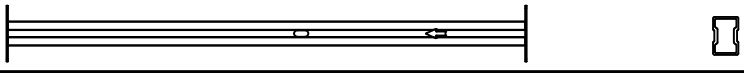
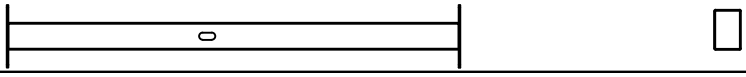
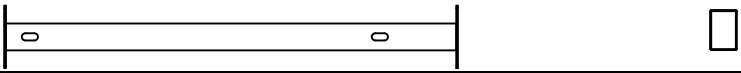
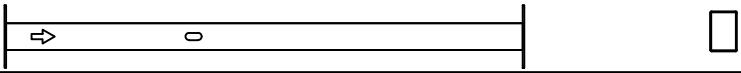
PARTS LIST

LABEL	QTY	REFERENCE IMAGE
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T83	8	

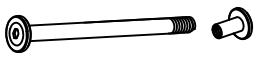
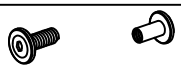
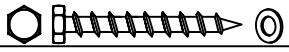
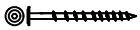
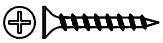
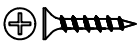
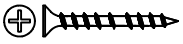
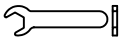
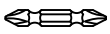
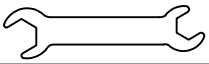
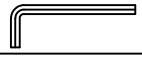
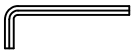
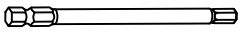
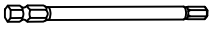
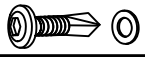
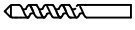
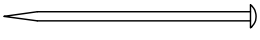
LABEL	QTY	REFERENCE IMAGE	LABEL	QTY	REFERENCE IMAGE
BBB-2A	8		AAA-5	8	
BBB-11	4		AAA-6	8	
FFF-5	2		DDD-3	5	
FFF-6	2		BBB-12	8	
EEE-10	2		EEE-11	2	
EEE-8	4				

PARTS LIST

LABEL	QTY	IMAGE
08L	1	
08R	1	
07L	1	
07R	1	
28L	2	
28R	2	
27L	2	
27R	2	
21B	4	
22B	4	
54L	1	
54R	1	
55	2	
49	2	
94	2	

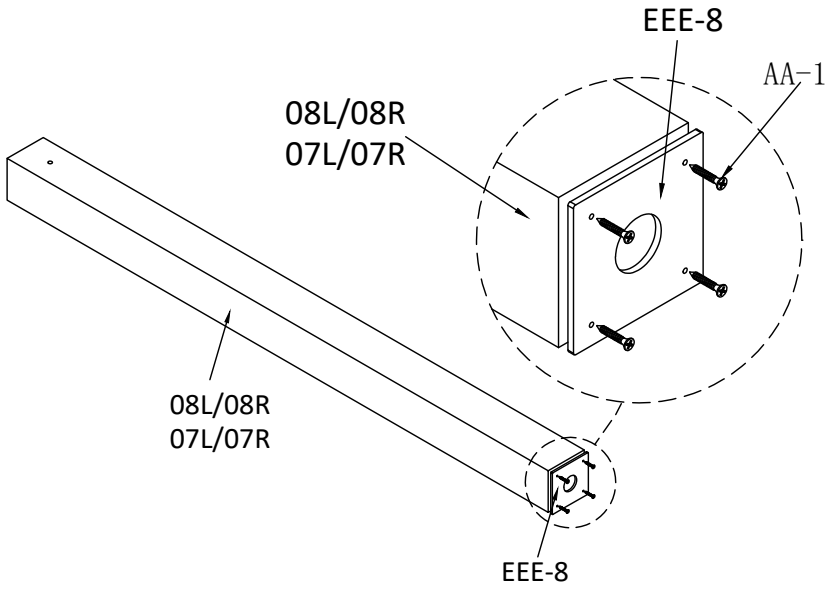
LABEL	QTY	IMAGE
D43L	1	
D43R	1	
D44L	1	
D44R	1	
D47	2	
D48	2	
D46	2	
D45	2	
P3	6	
H112	1	
H113	1	
H114	1	
B112	1	
B113	1	
B114	1	
B115	1	
B116	1	
B117	1	
L61	1	
L62	2	
L63	2	
K61	3	
K62	6	
K64	6	

HARDWARE PACK

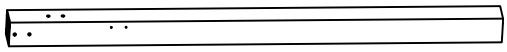
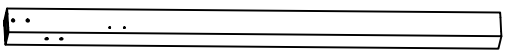
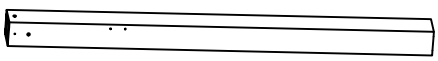
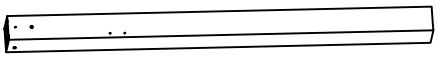
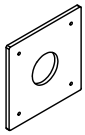
LABEL	QTY	DESCRIPTION	REFERENCE IMAGE
AA-5	12+1	M8*110	
AA-4	8+1	M8*30	
AA-6	20+2	M8*20	
JJ	12+1	M6*45	
NN-2	158+10	M6*12	
II-2	8+1	M6x35	
LL	28+3	M6*45	
DD	4+1	M6*45	
CC	4	M10*60	
BB-5	16	M6*50	
BB-6	8	M6*35	
BB-1	37+4	M5*25	
BB	48+5	M5*20	
BB-3	34+3	M5*35	
MM	35+2	M6	
UU	17+2	M5	
QQ	8	M10*80	
Y1	1	M6	
Y2	1	M6	
Y3	1	M10	
Y4	1	M8	 6mm
Y5	1	M8	 5mm
Y6	1	M6	 4mm
Y7	1	M6	
Y8	1	M8	
NN-4	16+1	M6*25	
Y9	2	M3	
AA-1	16+1	M4*15	
PP	16	6*200	

ASSEMBLY STEPS:

STEP. 1 Pre-assemble Post foot (EEE-8) to Bottom of Post (08L/08R/07L/07R), fix by using Screw (AA-1).

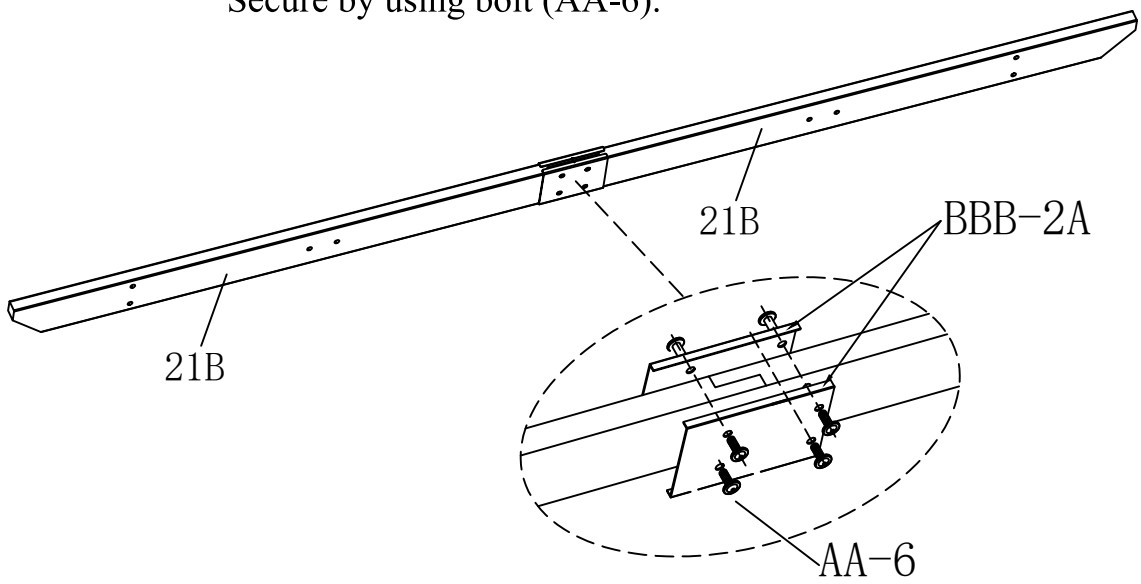


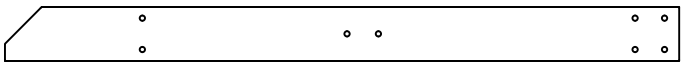
Note:
Follow the manual to fit post foot to bottom of the post, which effectively prevents moisture damage and cracking.

	08L 1X
	08R 1X
	07L 1X
	07R 1X
 EEE-8 4X	 AA-1 16X

STEP. 2-1

Pre-assemble long side beam (21B) with bracket (BBB-2A),
Secure by using bolt (AA-6).

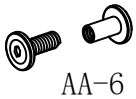




21B 4X



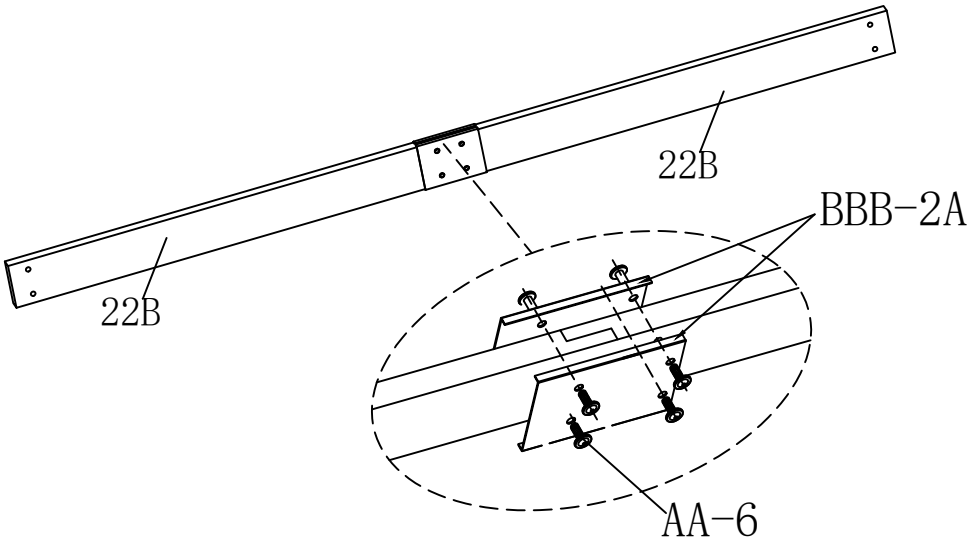
BBB-2A 4X

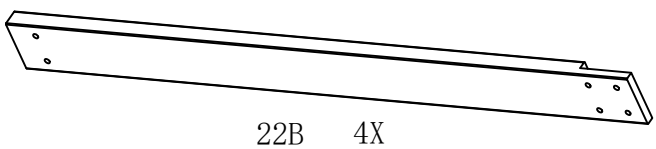


AA-6 8X

STEP. 2-2

Pre-assemble short side beam (22B) with bracket (BBB-2A),
Secure by using bolt (AA-6).





22B 4X



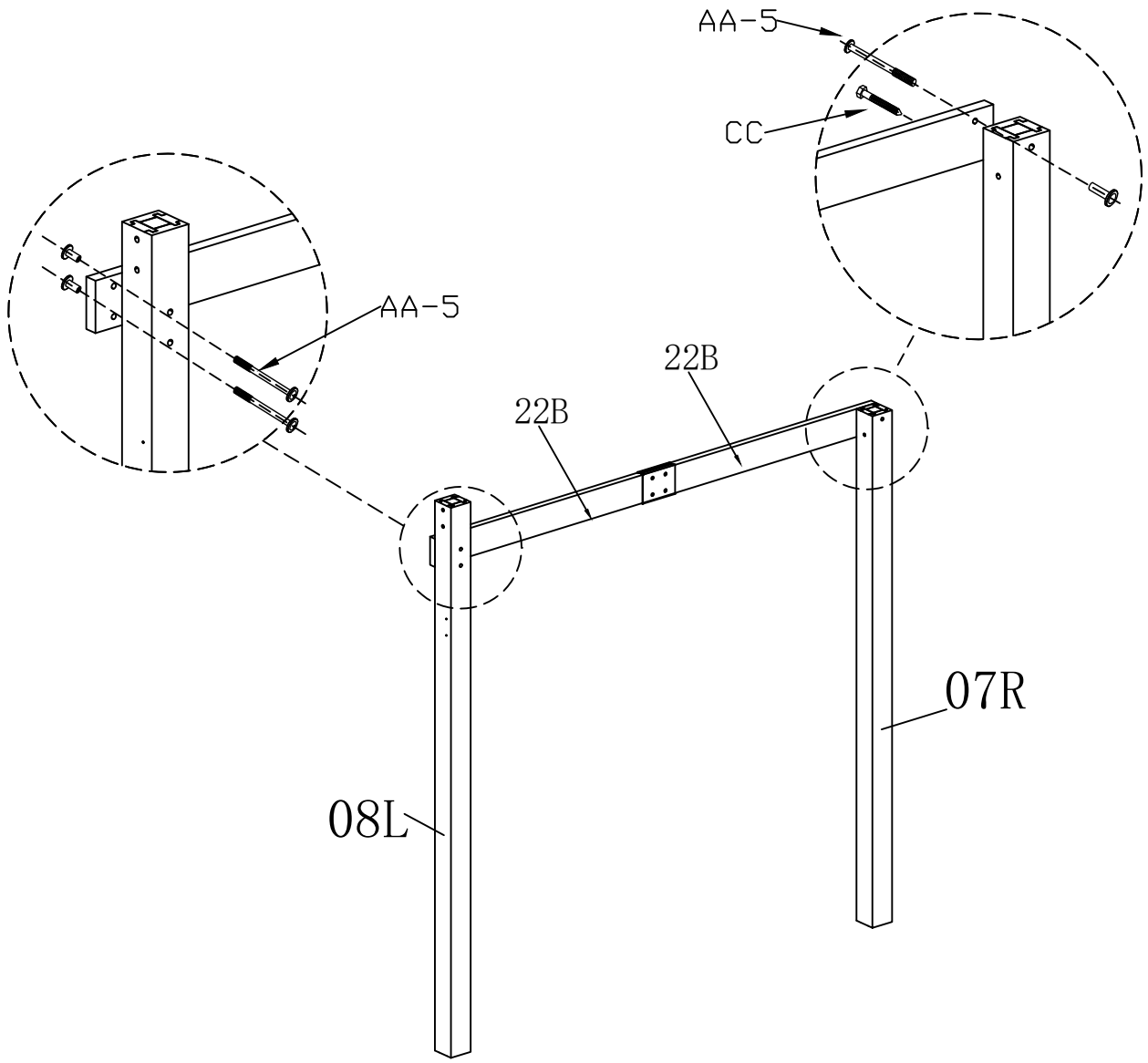
BBB-2A 4X

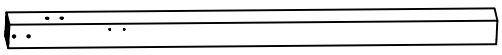


AA-6 8X

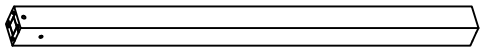
STEP. 3

Connect pre-assembled short side beam (22B) with post (08L)/(07R), Fix by using Bolt (AA-5) and Screws (CC).

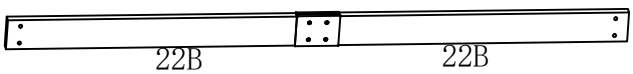




08L 1X



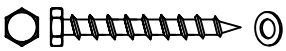
07R 1X



22B 22B



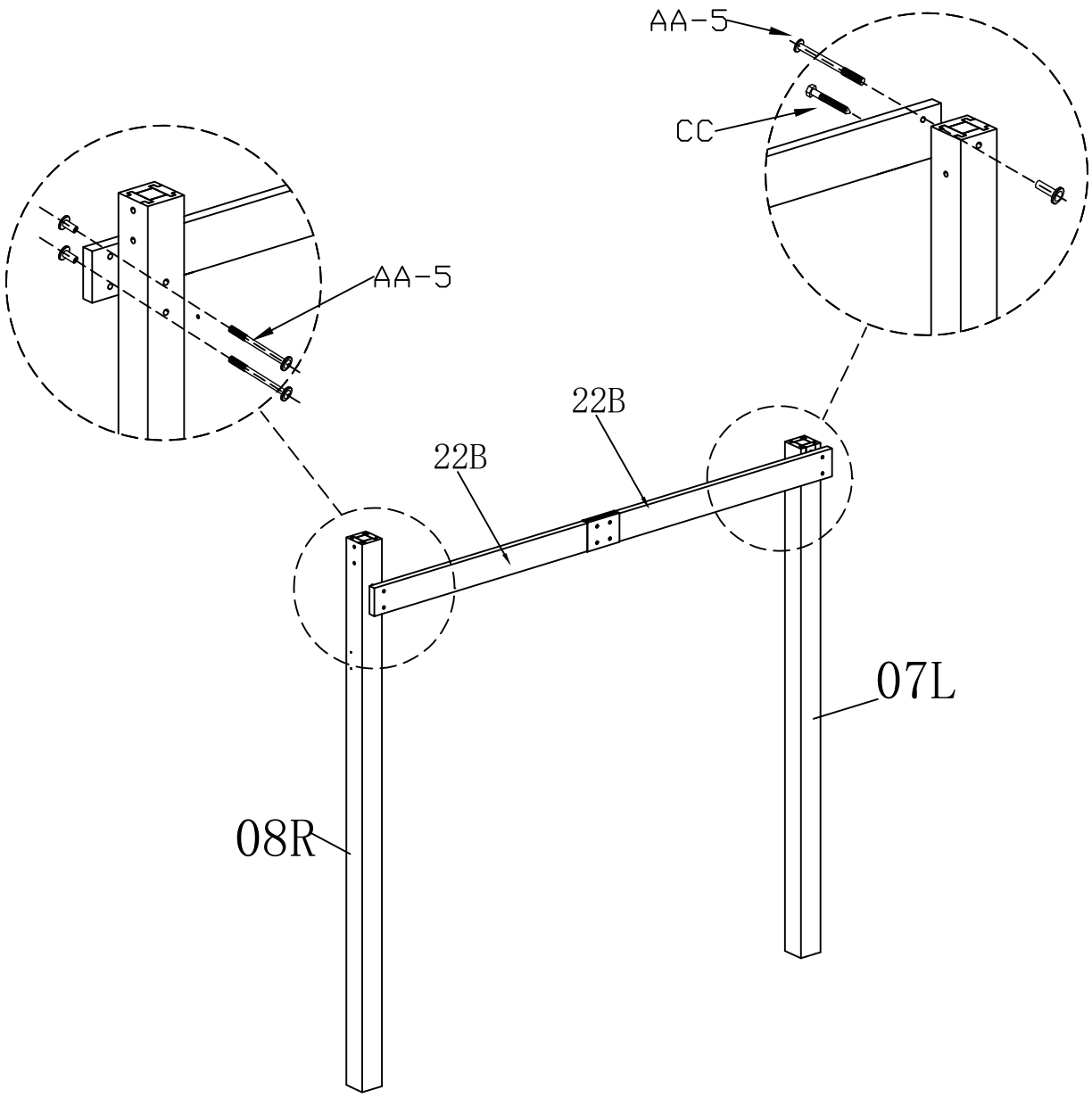
3X AA-5

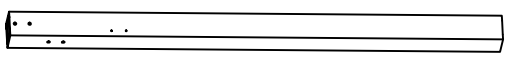


CC M10*60 1X

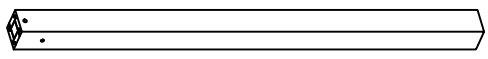
STEP. 4

Connect pre-assembled short side beam (22B) with post (08R)/(07L), fix by using bolt (AA-5) and screws(CC).

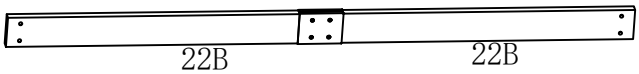


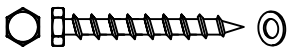


08R 1X



07L 1X





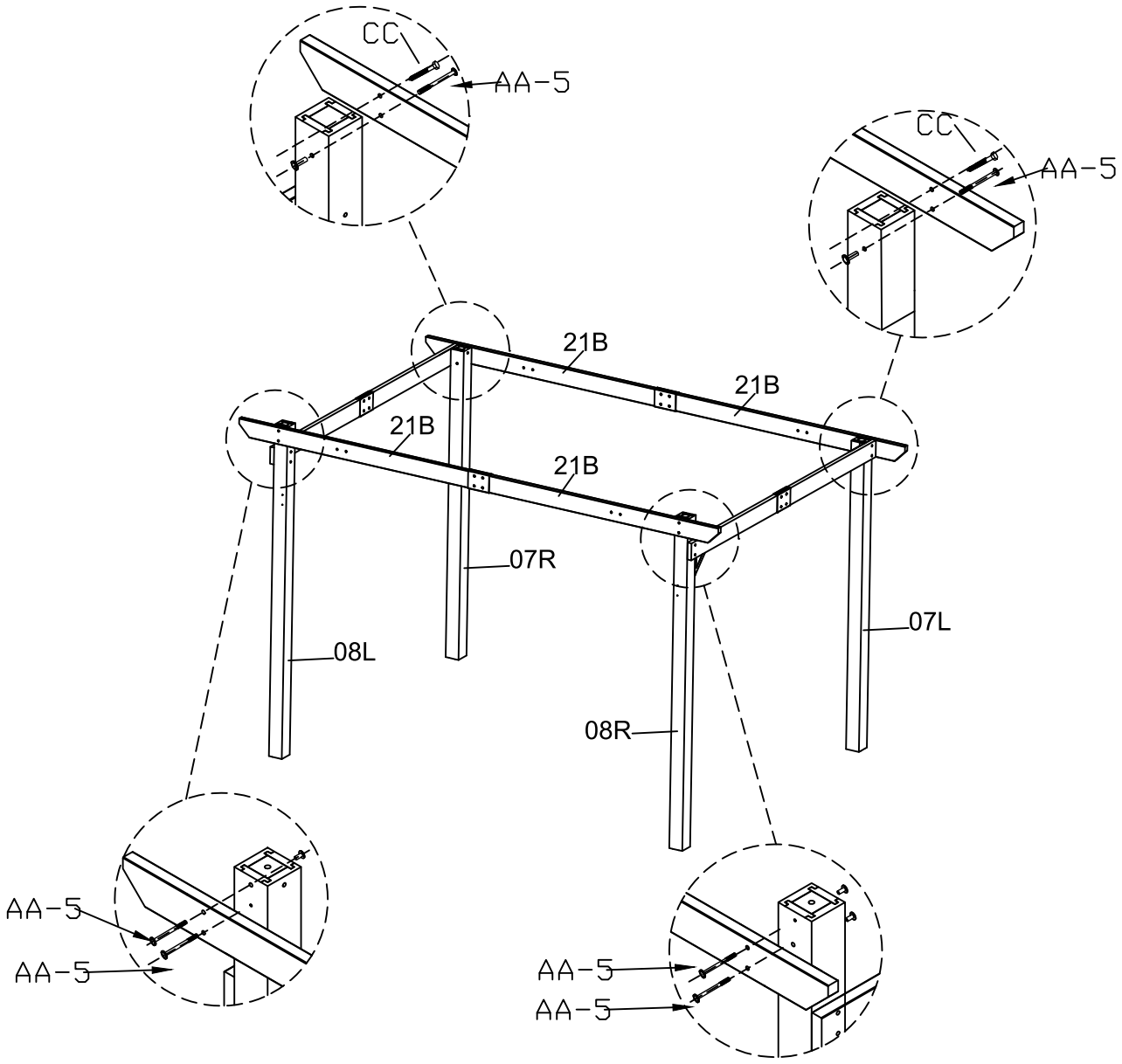
CC M10*60 1X

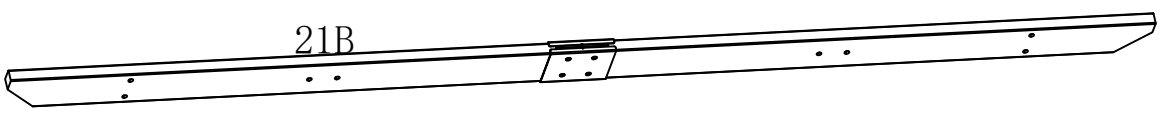


3X AA-5

STEP. 5

Connect pre-assembled long side beam (21B) with assembled Post, fix by using Bolt (AA-5) and screw (CC).

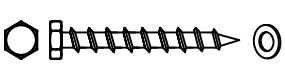




2X



AA-5 6X M8*110



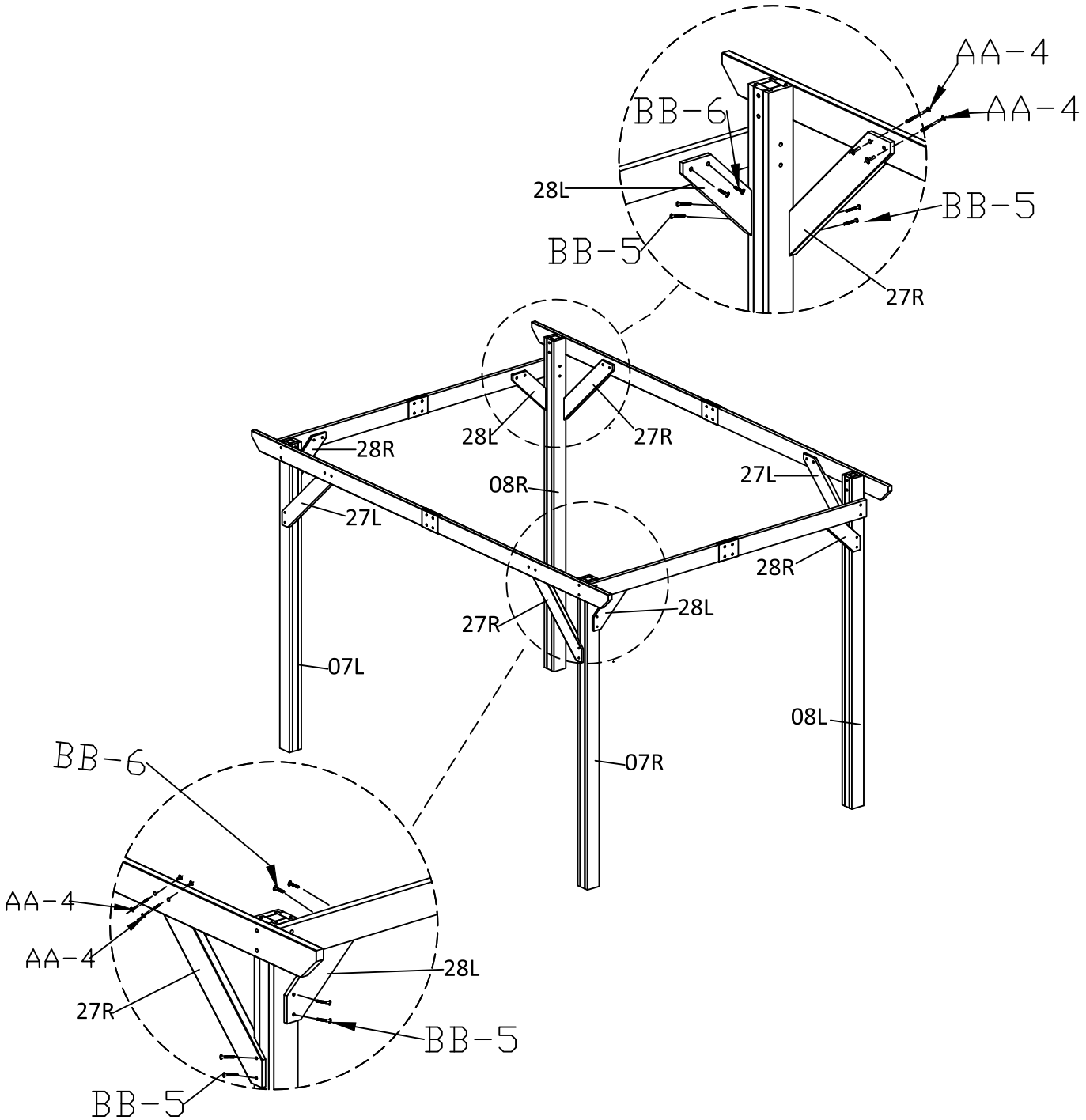
CC M10*60 2X

STEP. 6

Attach support (27L/27R/28L/28R) to assembled frame.

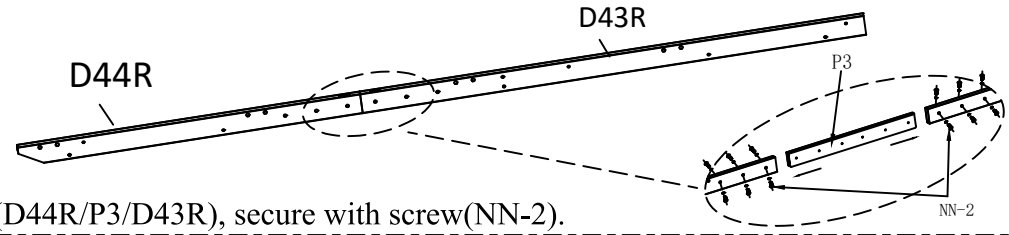
1).fasten the upper end of long support (27L/27R) to Long side beam, by using bolt(AA-4) and fasten lower end to Post by using (BB-5);

2).fasten the upper end of short support (28L/28R) to short side beam, by using screw (BB-6) and fasten lower end to Post by using (BB-5).

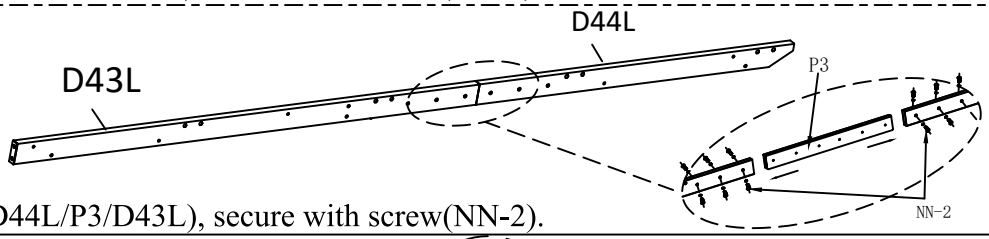


27L 2X	27R 2X	28L 2X	28R 2X
AA-4 8X M8*30		BB-5 M6*50 16X	BB-6 M6*35 8X

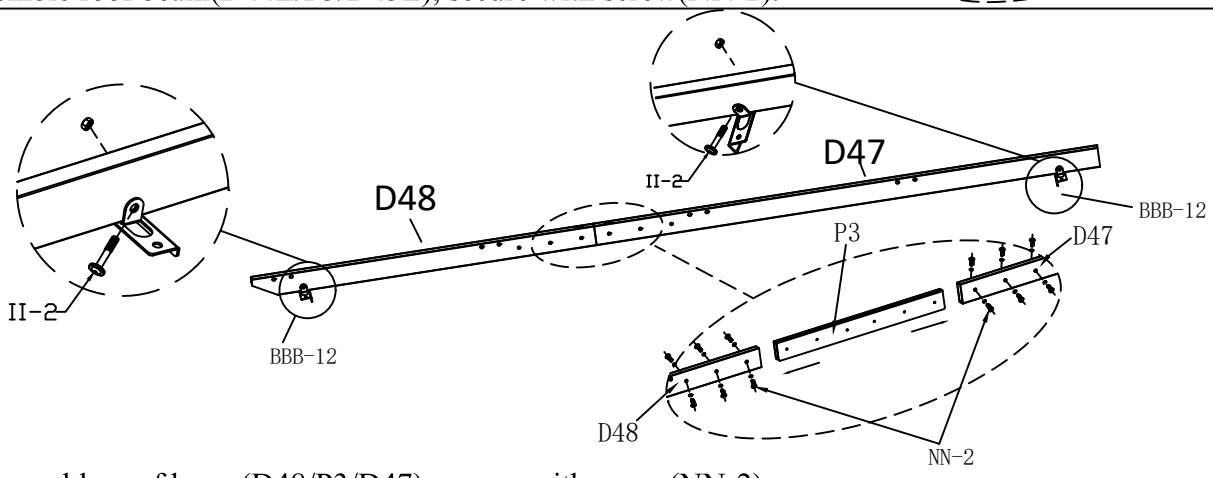
STEP. 7



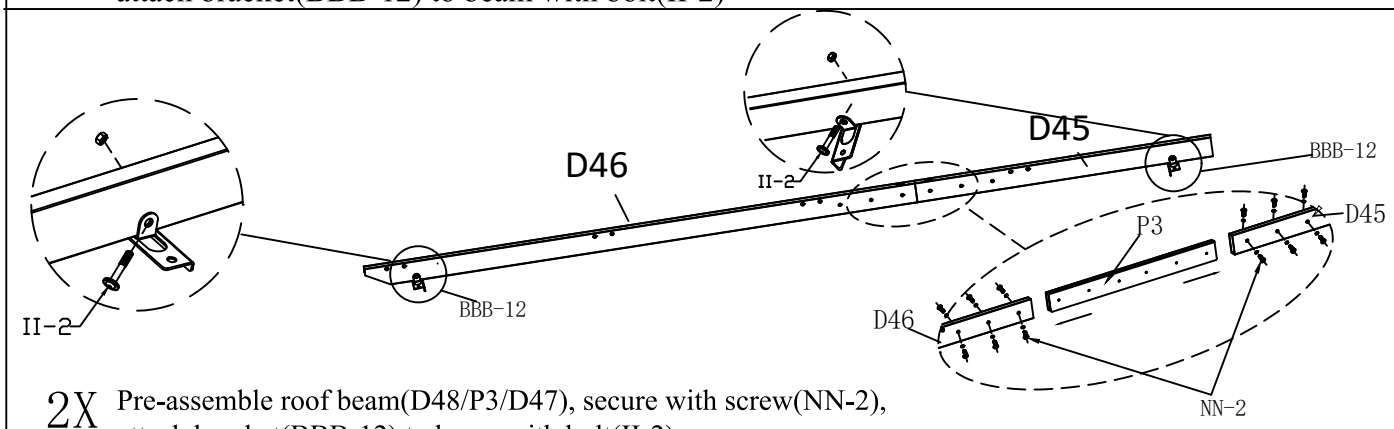
1X Pre-assemble roof beam(D44R/P3/D43R), secure with screw(NN-2).



1X Pre-assemble roof beam(D44L/P3/D43L), secure with screw(NN-2).



2X Pre-assemble roof beam(D48/P3/D47), secure with screw(NN-2), attach bracket(BBB-12) to beam with bolt(II-2)

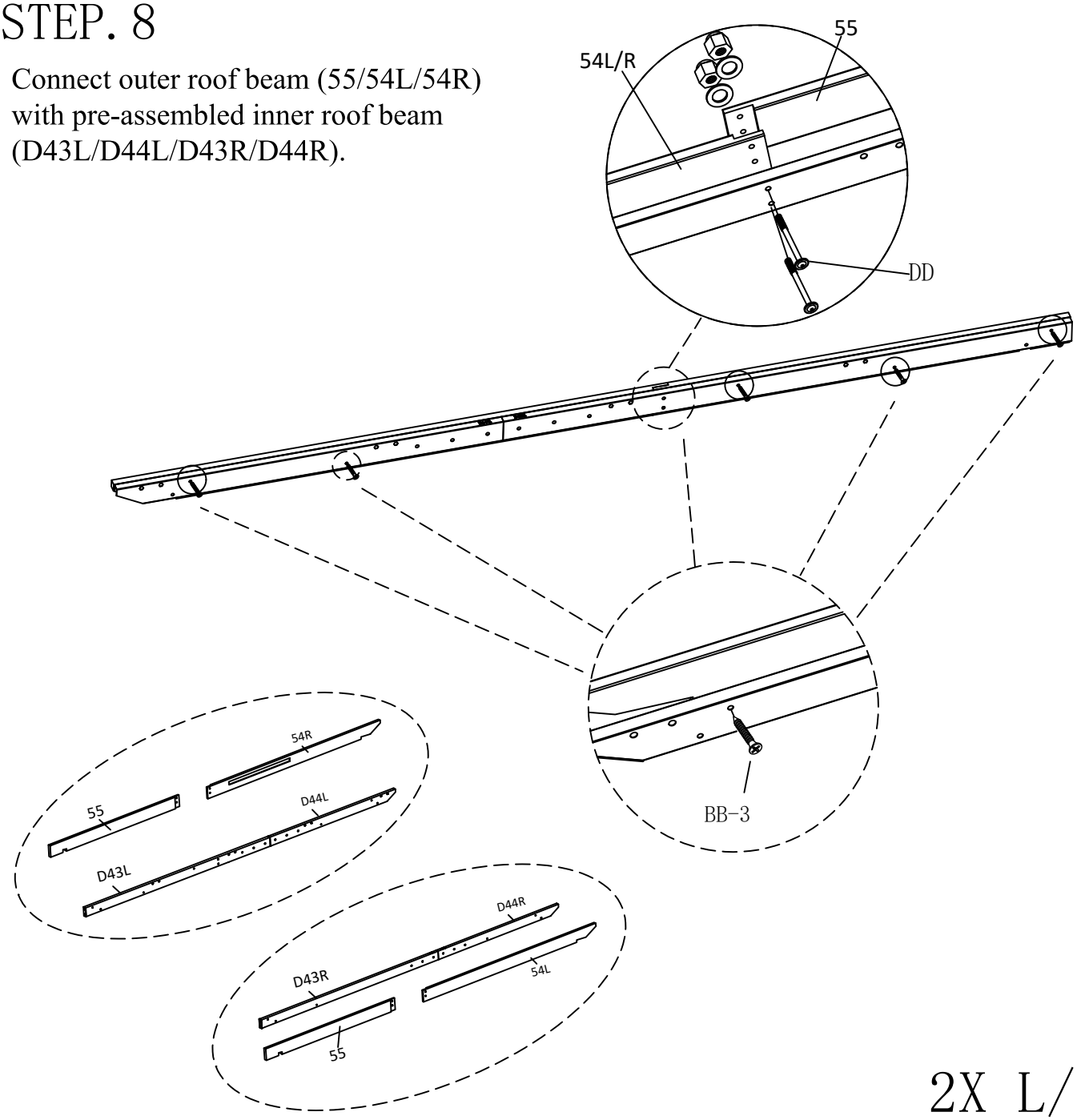


2X Pre-assemble roof beam(D48/P3/D47), secure with screw(NN-2), attach bracket(BBB-12) to beam with bolt(II-2)

D43L	1X	D44L	1X
D43R	1X	D44R	1X
D47	2X	D48	2X
D46	2X	D45	2X
P3	6X	BBB-12 8X	II-2 M6x35 8X / M6X12 NN-2 72X

STEP. 8

Connect outer roof beam (55/54L/54R) with pre-assembled inner roof beam (D43L/D44L/D43R/D44R).

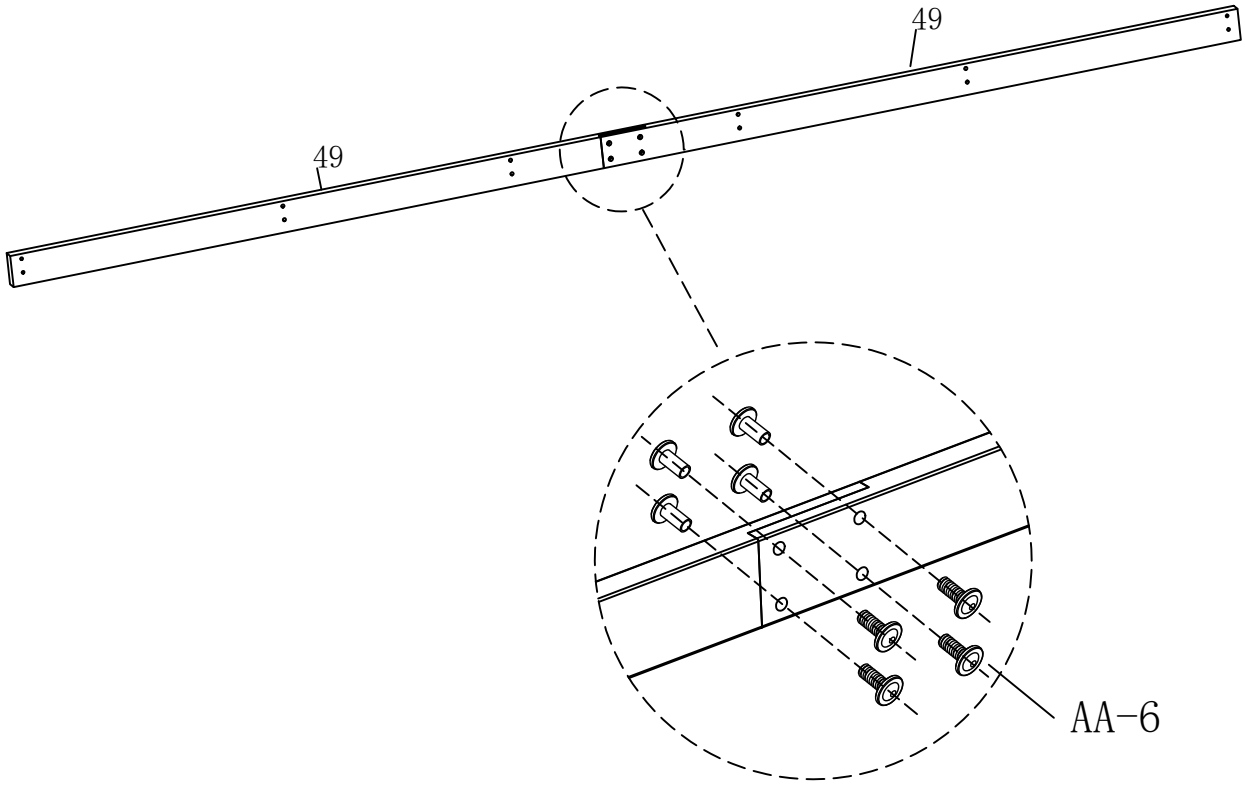


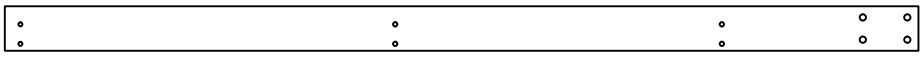
2X L/R

54L 1X 54R 1X 55 2X	D44R D43R D43L D44L
DD M6X45 4X	BB-3 M5X35 10X

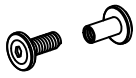
STEP. 9

Pre-assemble long side roof beam(49), by using bolt (AA-6).



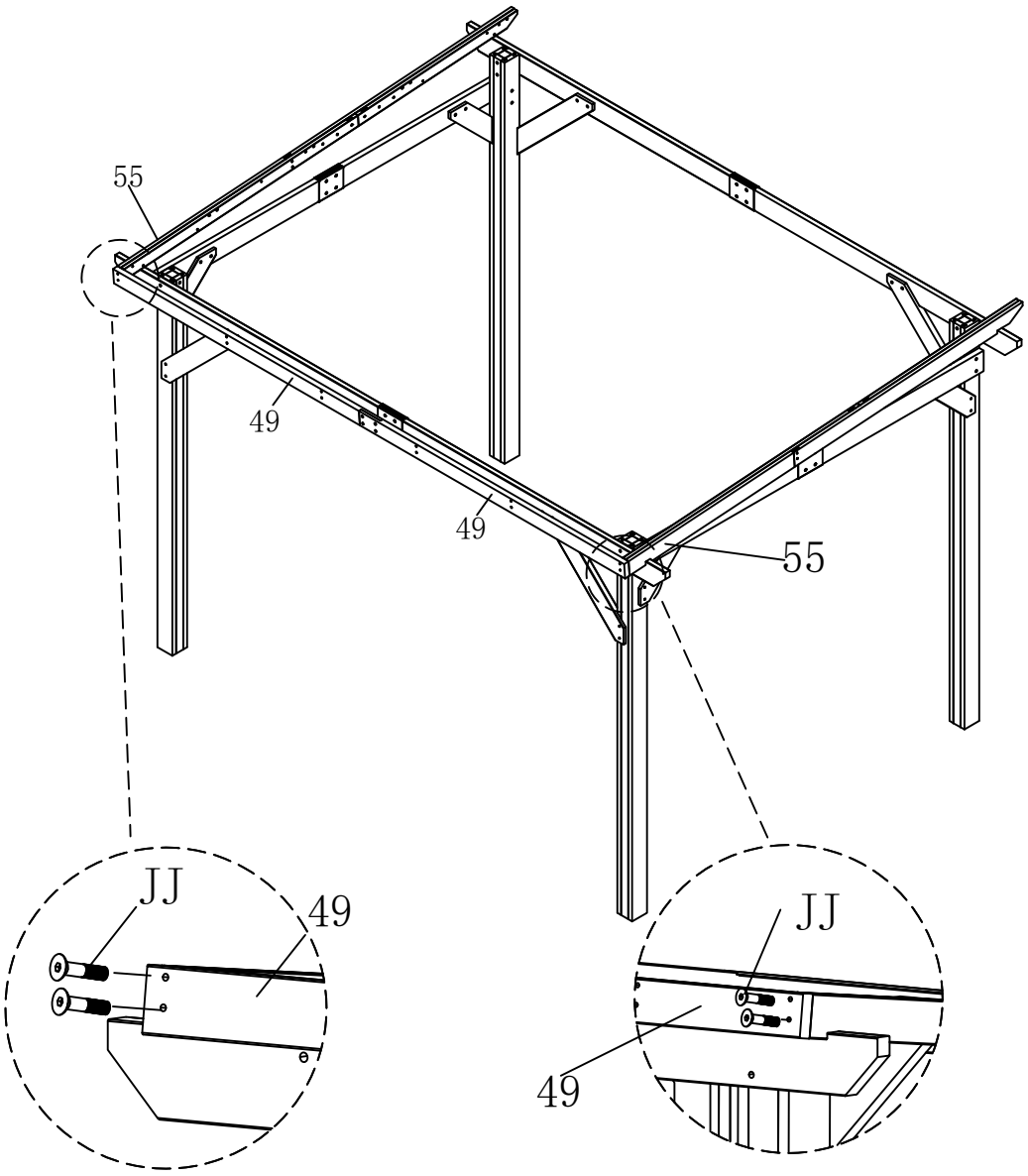


49 2X



M8*20 AA-6 4X

STEP. 10 attach pre-assembled long roof beam (49) to frame, fix by using bolt (JJ).

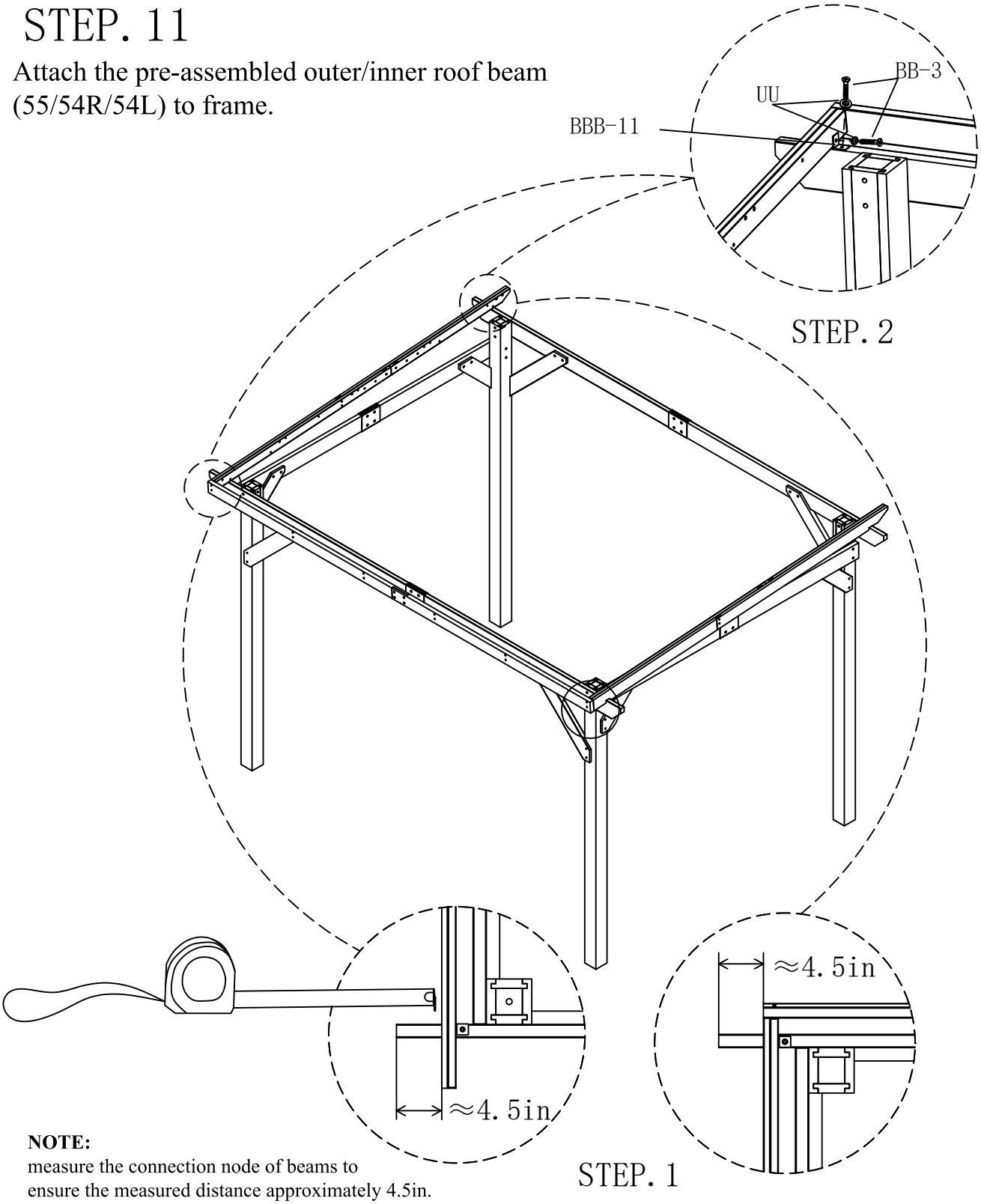




M6*45 JJ 4X

STEP. 11

Attach the pre-assembled outer/inner roof beam (55/54R/54L) to frame.

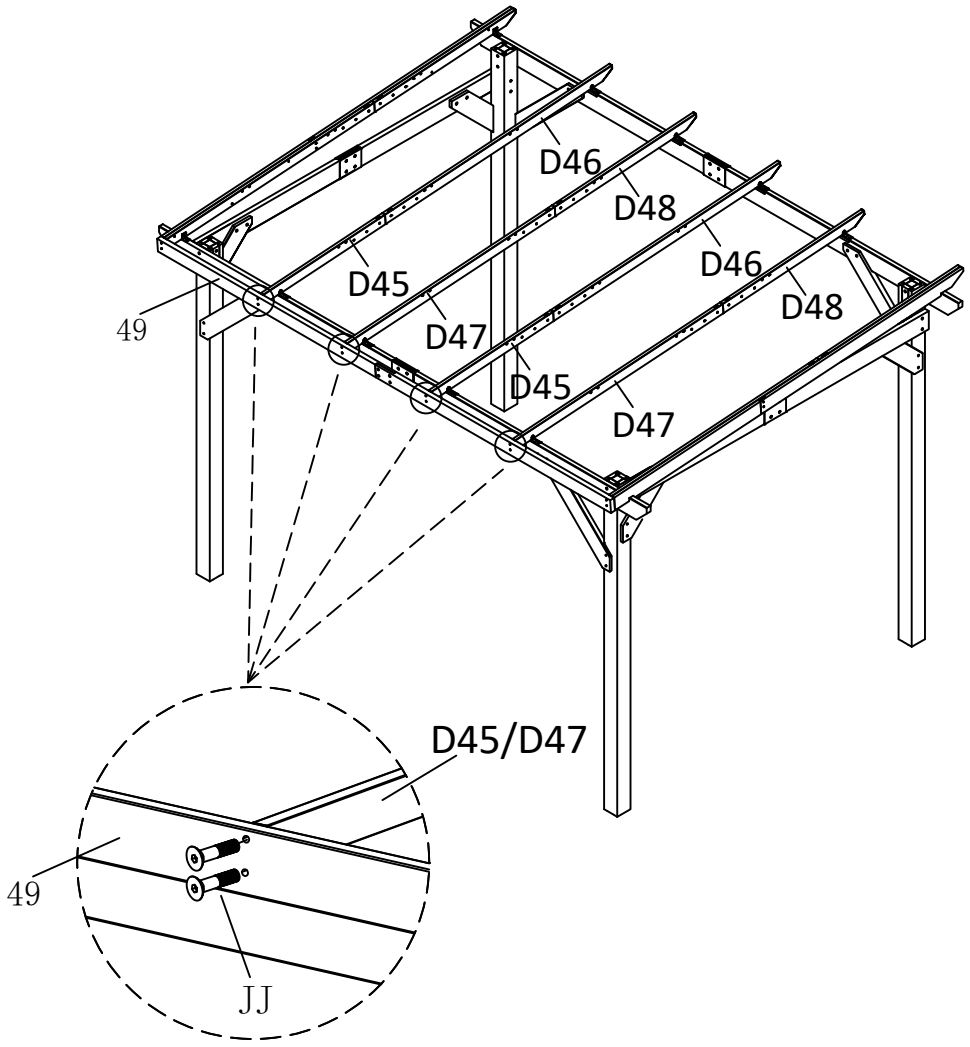


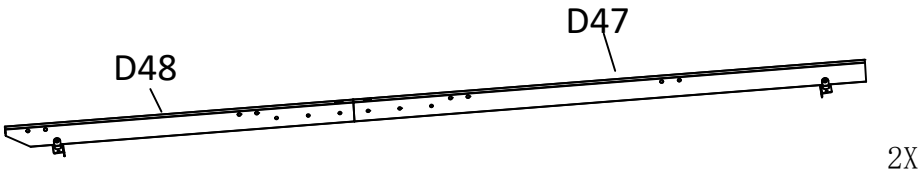
NOTE:
measure the connection node of beams to ensure the measured distance approximately 4.5in.

BBB-11 2X	M5*35 BB-3 4X	UU 4X

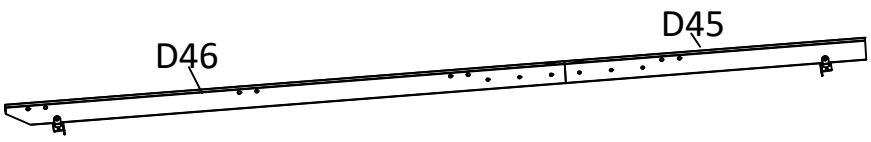
STEP. 12

attach pre-assembled middle roof beam(D48/47) and (D45/D46 to frame, fix the lower of beam to frame by using bolt(JJ).

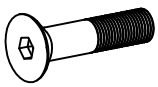




2X



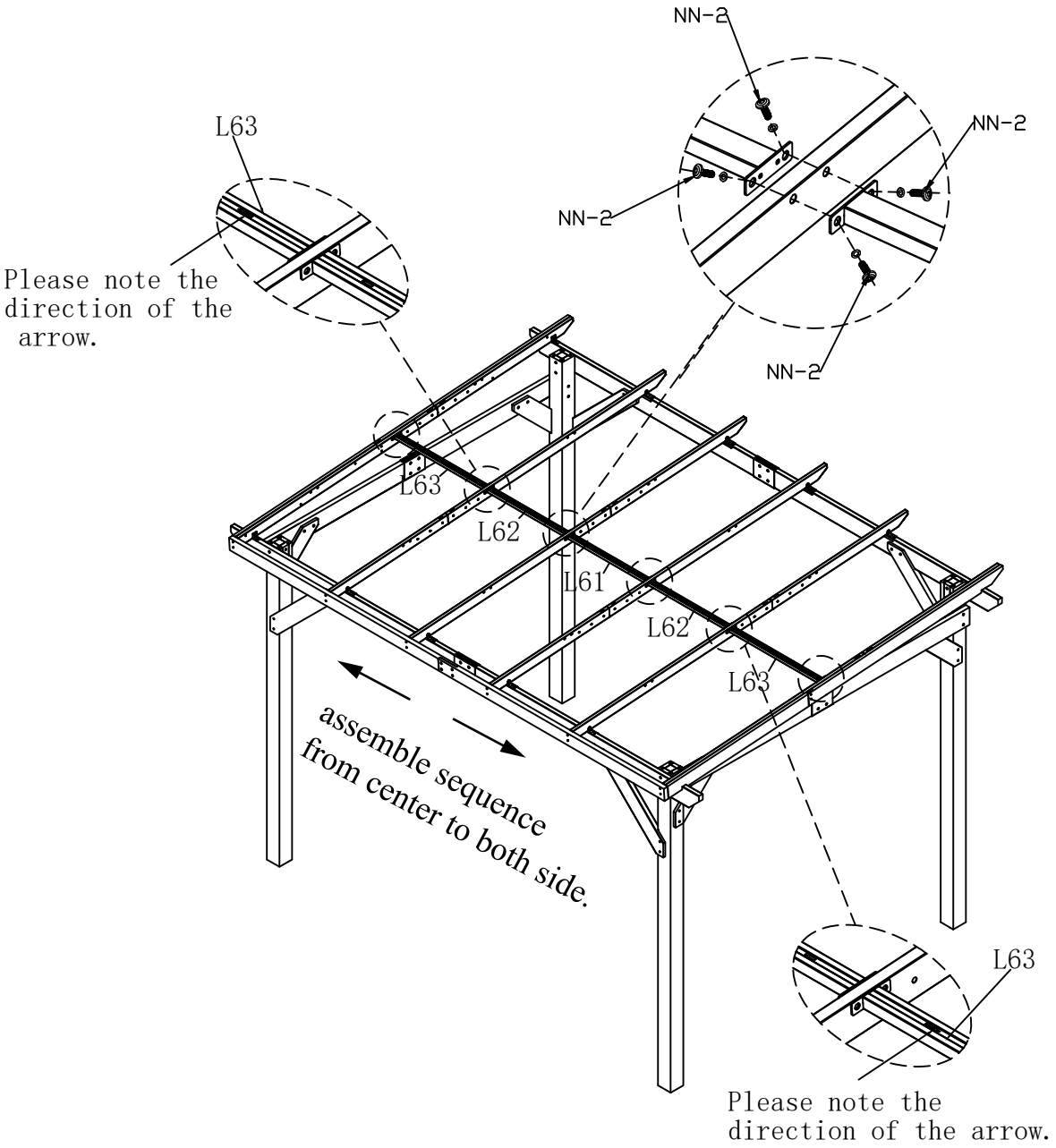
2X

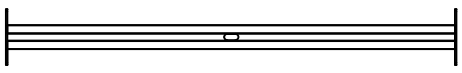


M6*45

JJ 8X

STEP. 13 Attach roof cross beam (L61/L62,L63) to roof frame.





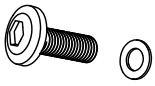
L61 1X



L62 2X



L63 2X

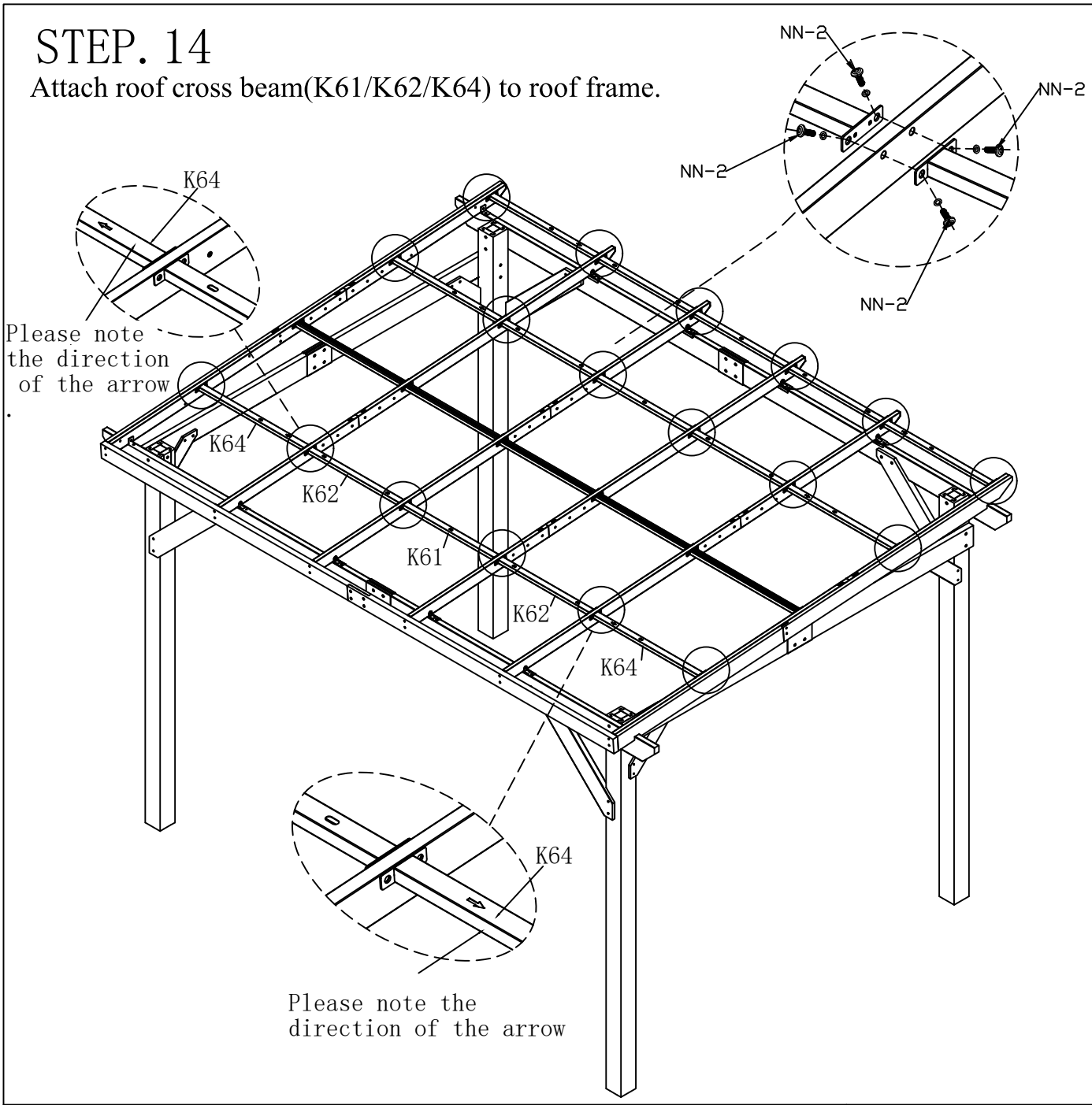


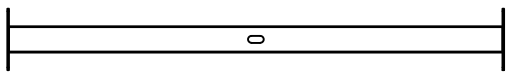
M6*12

NN-2 20X

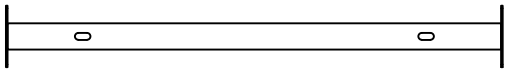
STEP. 14

Attach roof cross beam(K61/K62/K64) to roof frame.

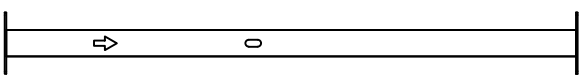




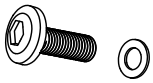
K61 3X



K62 6X



K64 6X

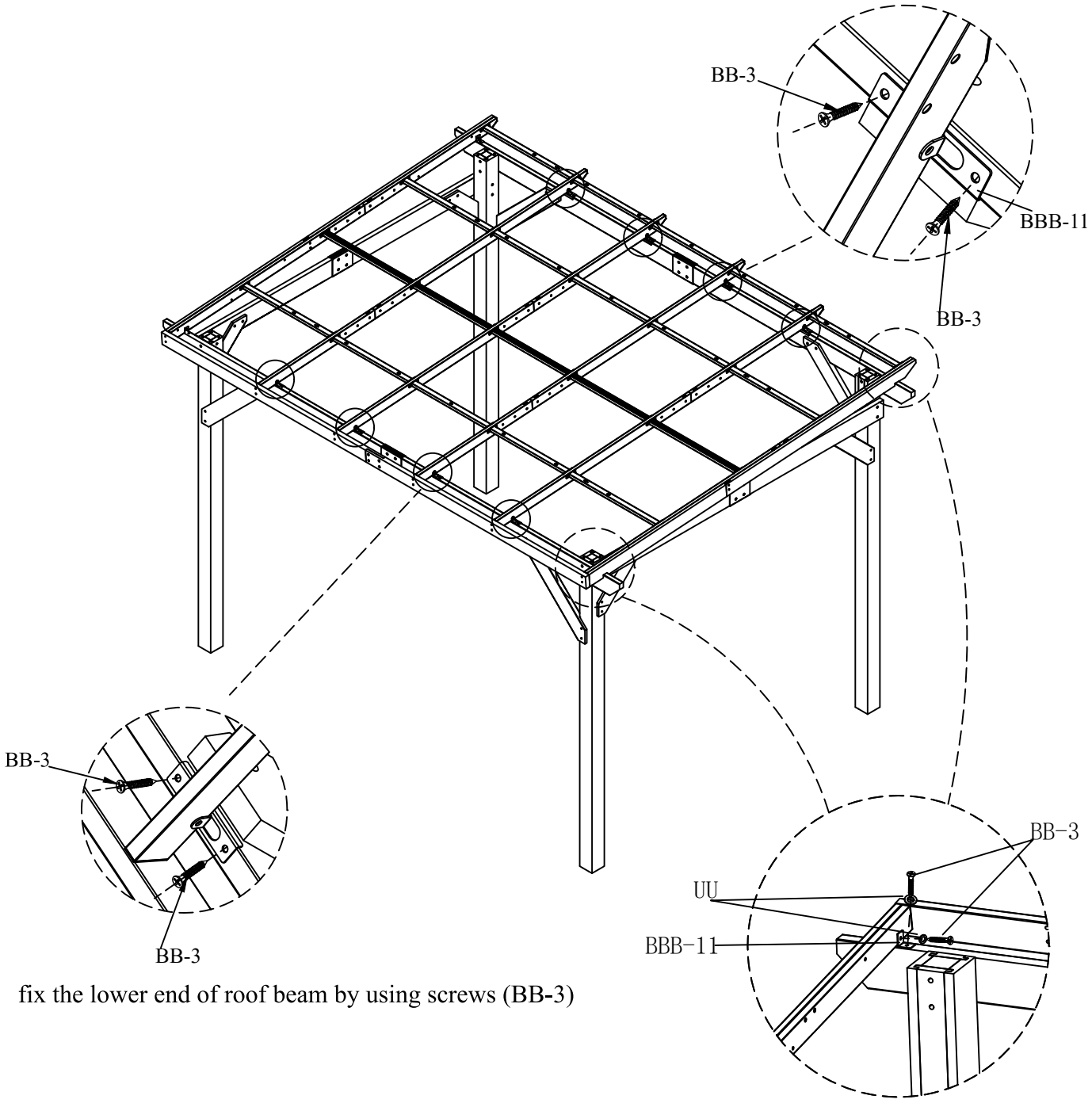


M6*12

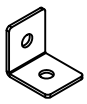
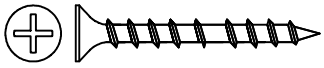
NN-2 60X

STEP. 15

fix the upper end of roof beam with bracket (BBB-11) to frame, by using screws (BB-3) and flat washer(UU).

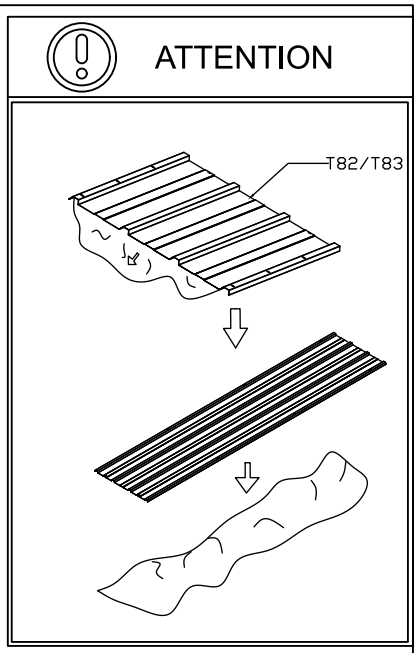


fix the lower end of roof beam by using screws (BB-3)

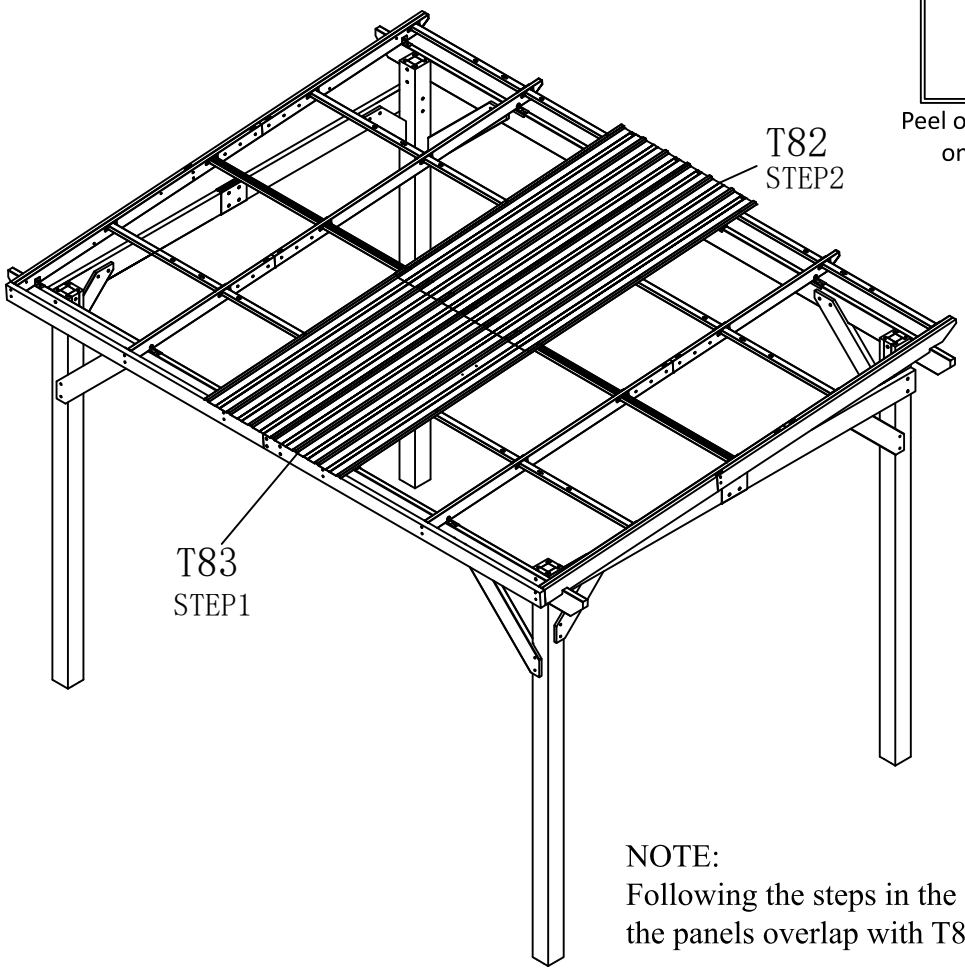
		
BBB-11 2X	M5*35 BB-3 20X	UU 4X

STEP. 16

attach Panel (T83) / (T82) to roof frame.



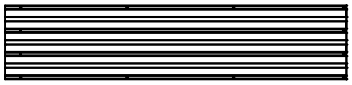
Peel off the transparent protective film
on all Roof Panels before assembly.



NOTE:
Following the steps in the drawing,
the panels overlap with T82 positioned on top of T83.



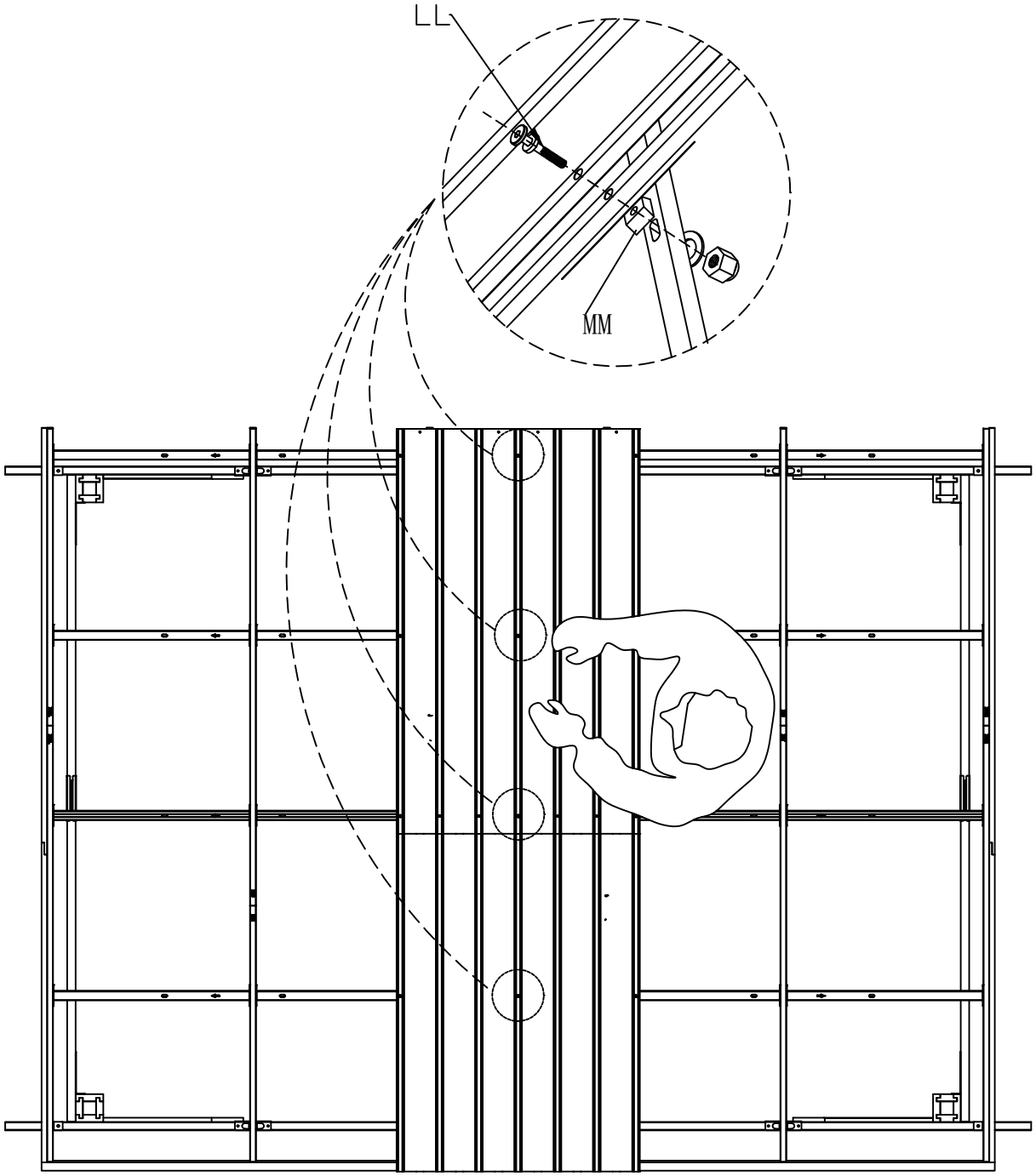
T83 2X

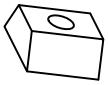


T82 2X

STEP. 17

Align the holes at the panels joint and fasten the bolt (LL)/spacer(MM).





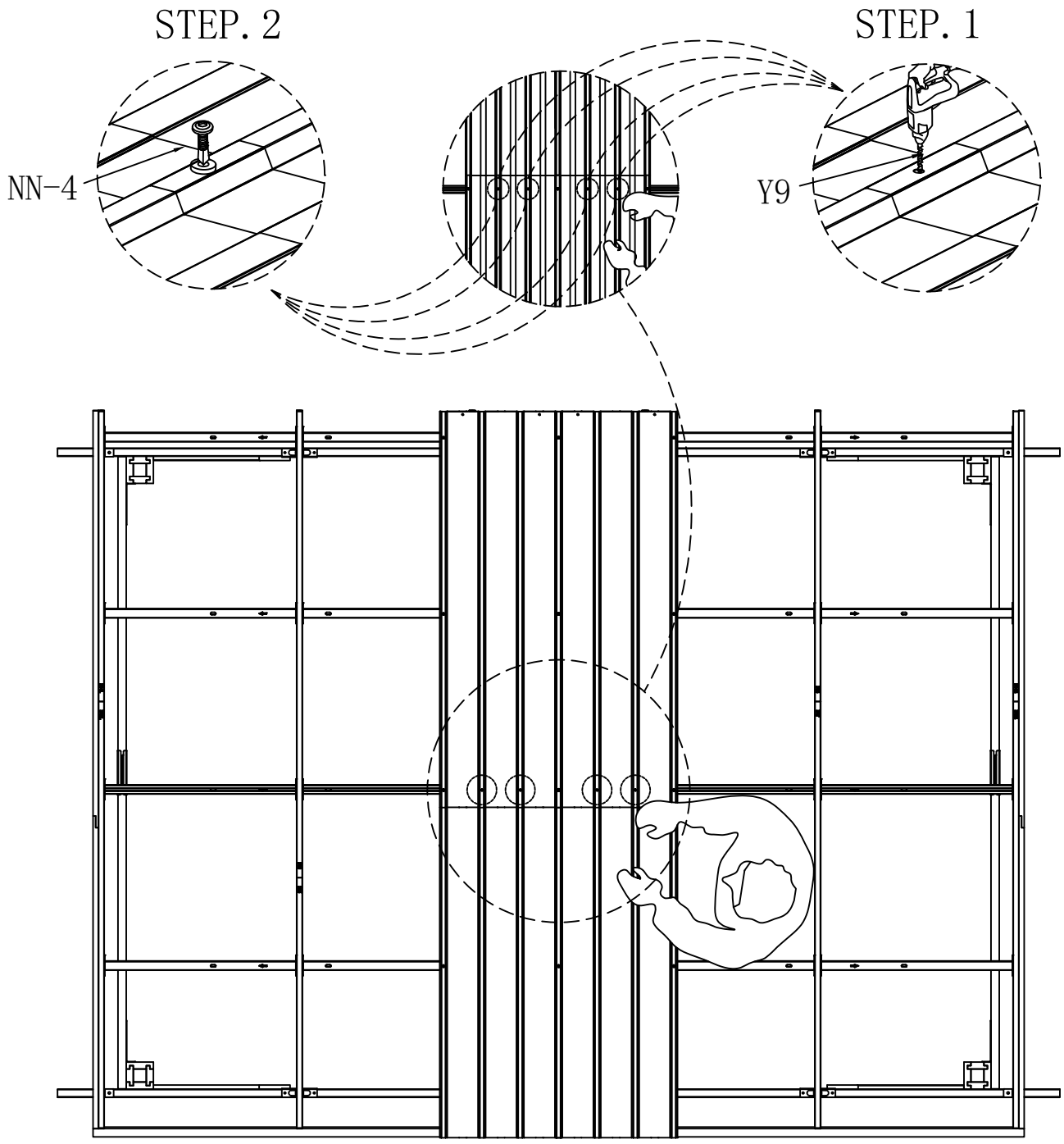
MM 4X

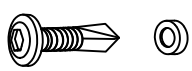


M6*45 LL 4X

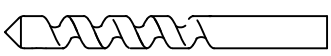
STEP. 18

Fasten the roof panel connection (T82/T83) using screws (NN-4).





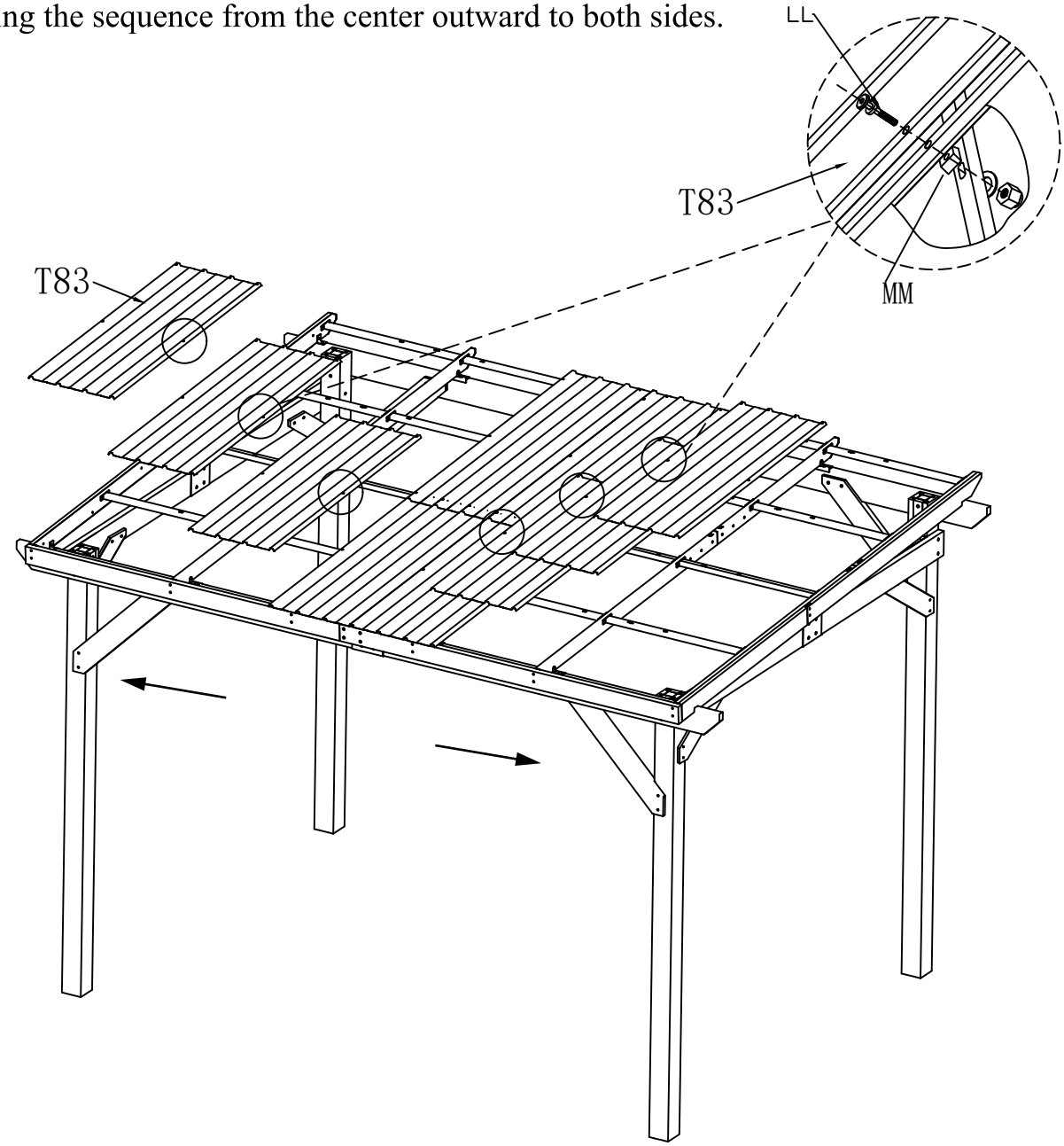
M6*25 NN-4 4X



Y9 1X

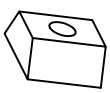
STEP. 19

Attach six panels (T83) onto roof frame,
following the sequence from the center outward to both sides.





T83 6X



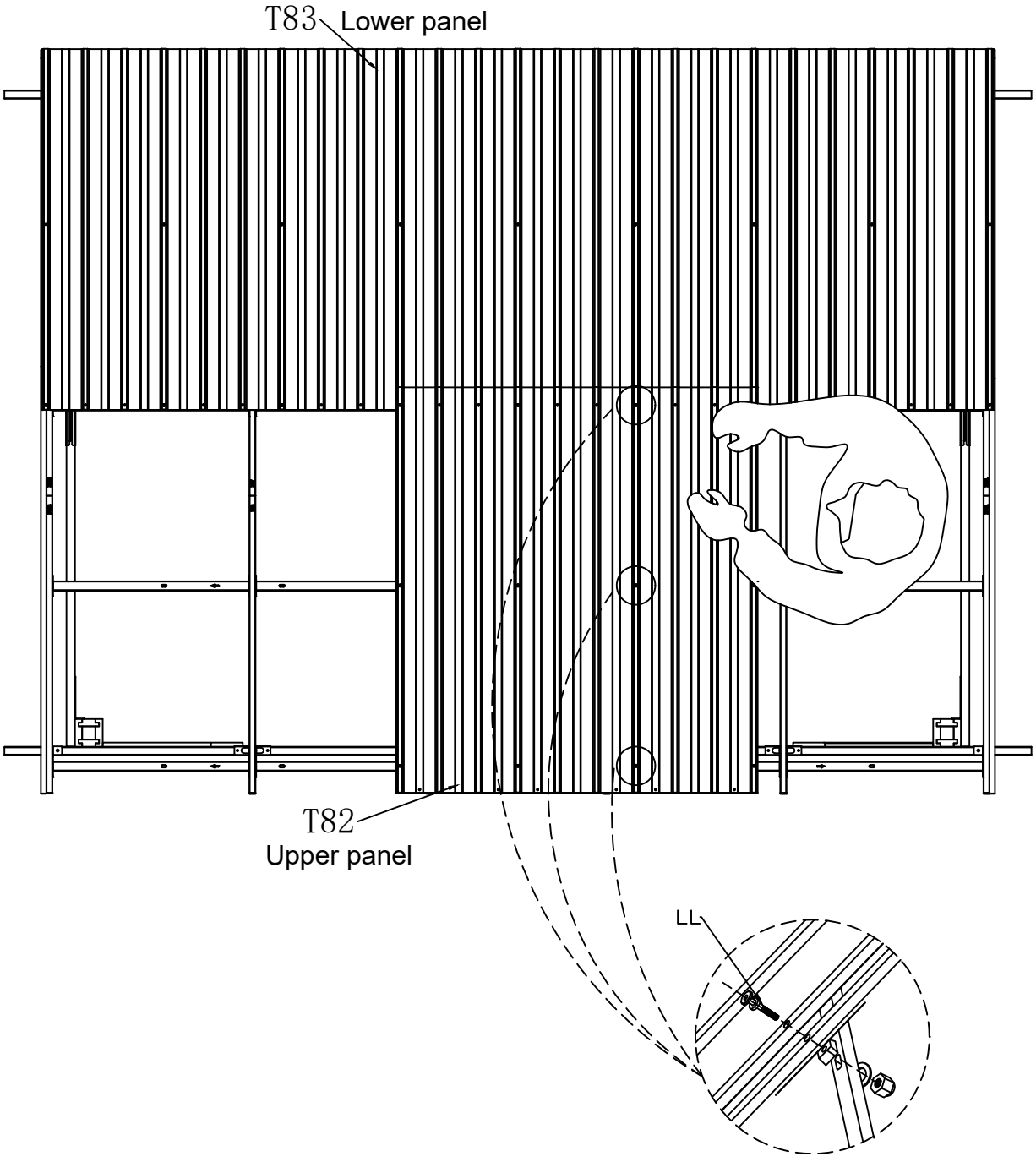
MM 6X



M6*45 LL 6X

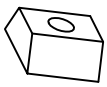
STEP. 20

Attach one panel (T82) to the roof frame, securing it with bolt (LL) and spacer (MM).





T82 1X

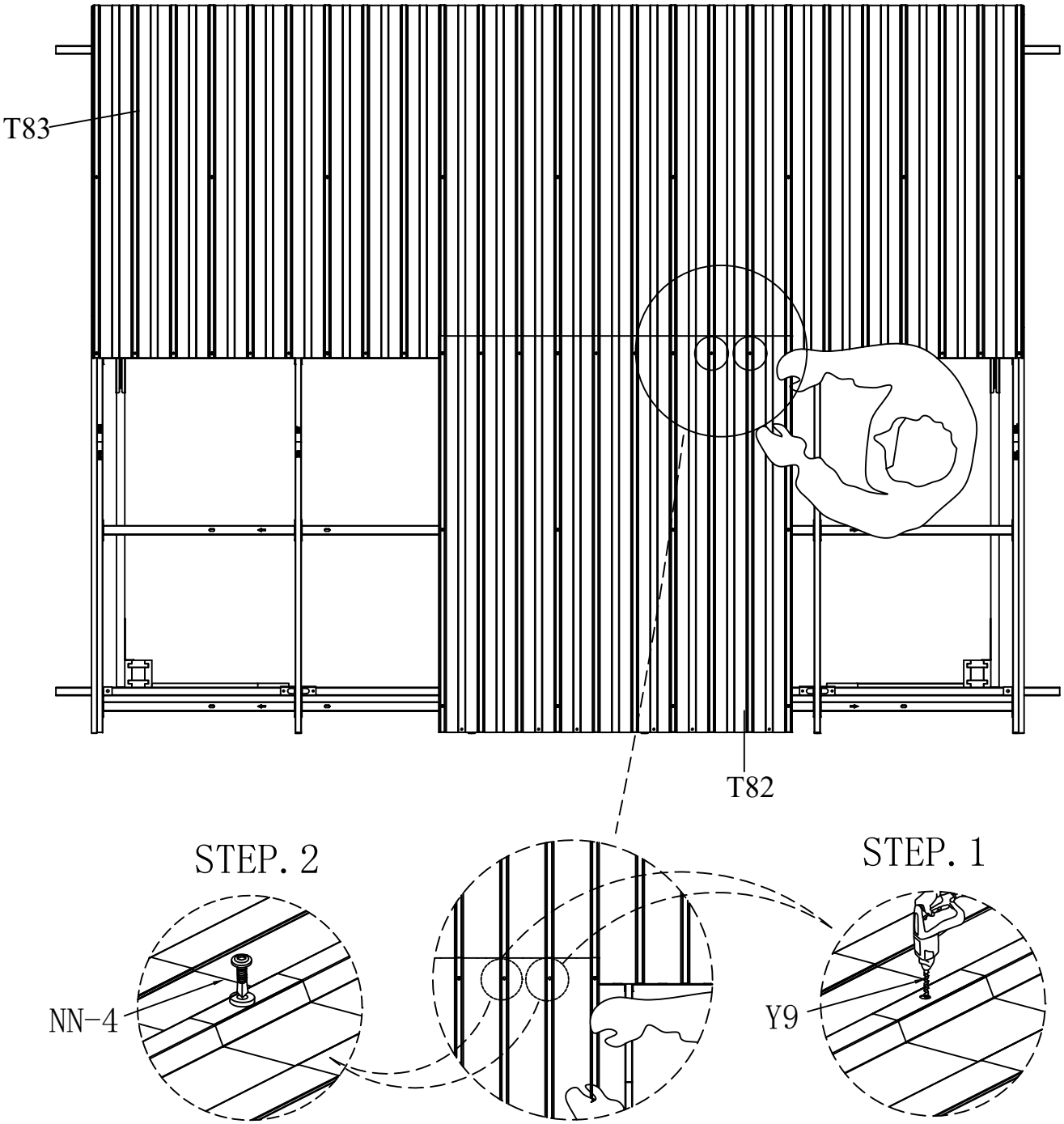


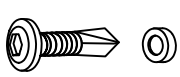
MM 3X



M6*45 LL 3X

STEP. 21 Secure the overlap of roof panels (T82/T83) using screws (NN-4).





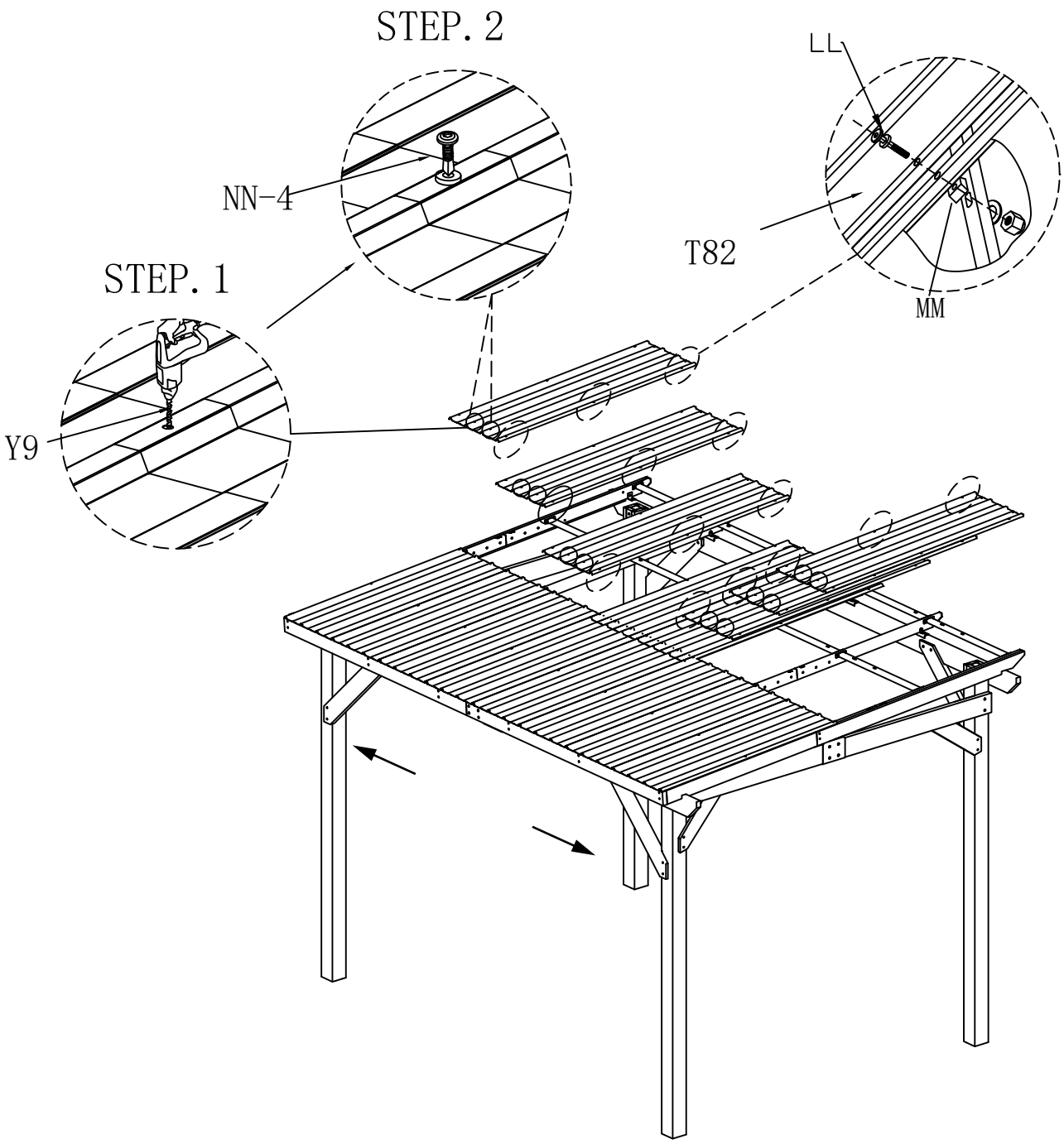
M6*25 NN-4 2X

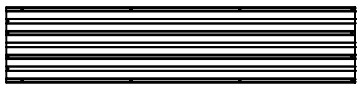


Y9 1X

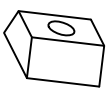
STEP. 22

Attach five panel (T82) on roof frame,
following the sequence from the center outward to both sides.





T82 5X



MM 15X



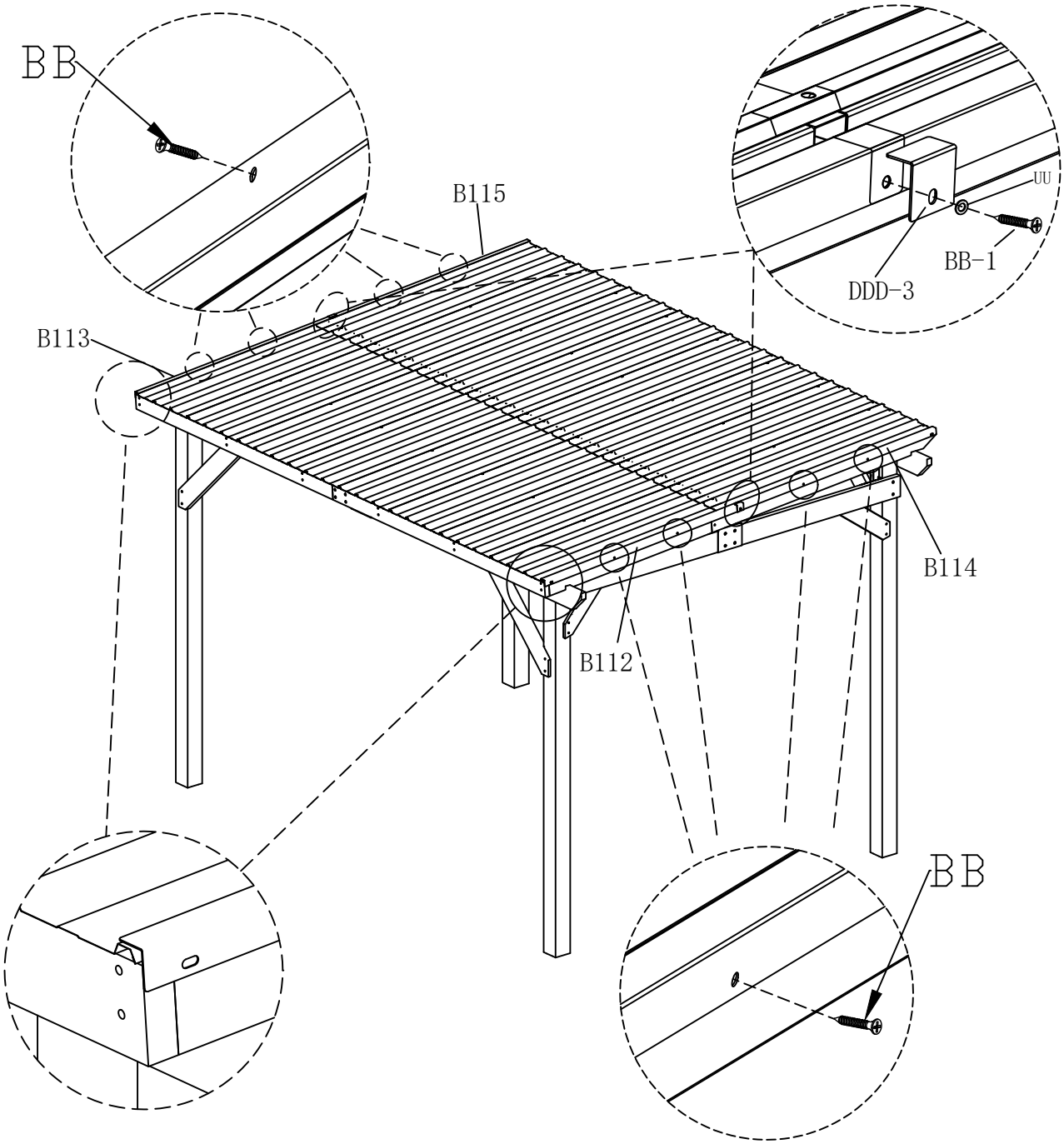
M5*25 NN-4 10X



M6*45 LL 15X

STEP. 23

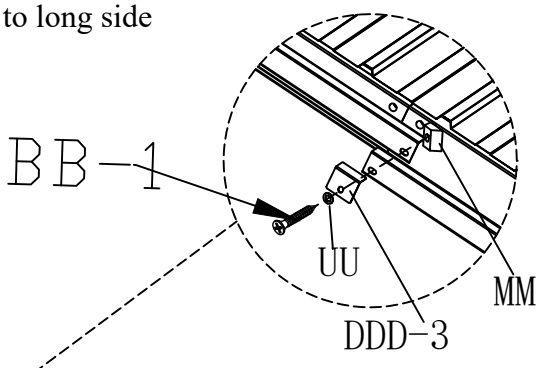
Attach edge trims (B112/B113/B114/B115) to short side,
securing with bracket (DDD-3), screws (BB)and spacer (UU).



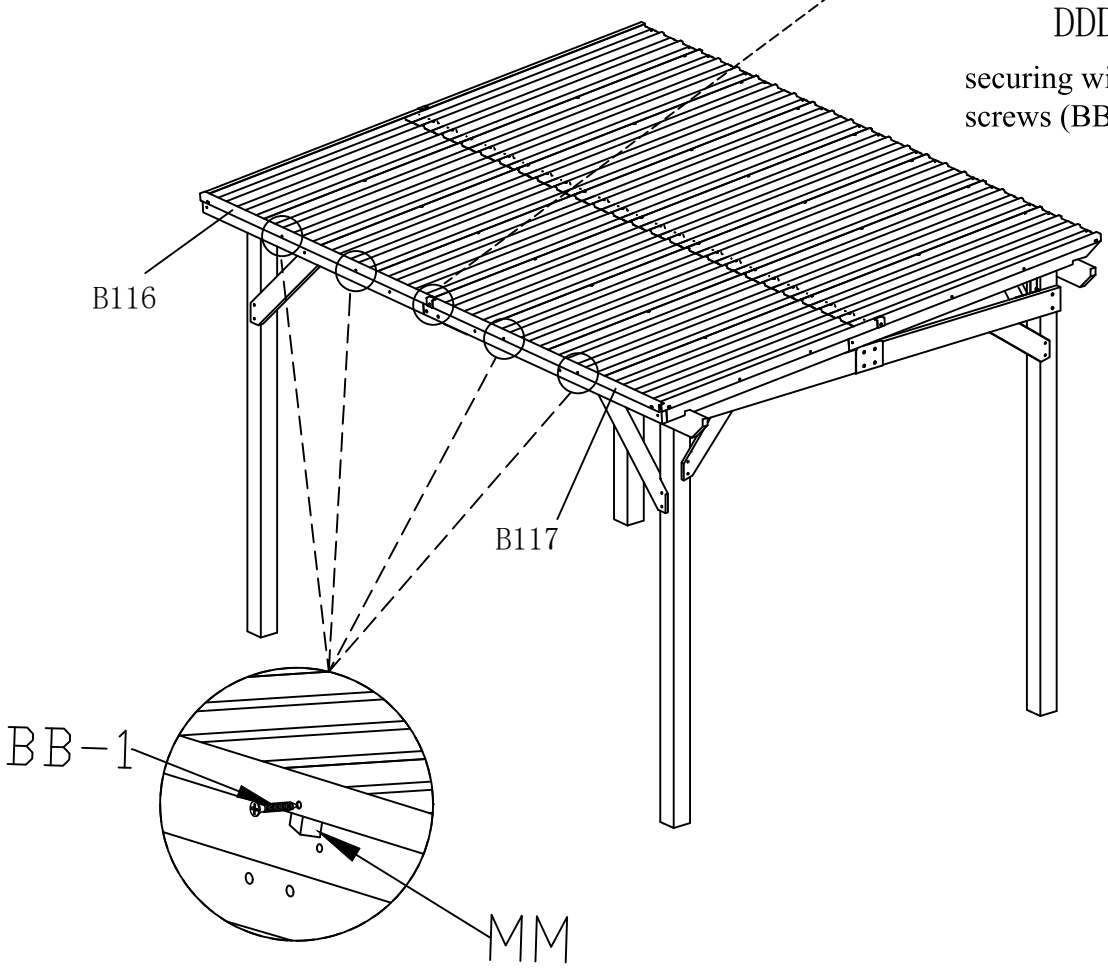
B112 1X	DDD-3 2X	M5X20 BB 10X
B113 1X		
B114 1X		M5 UU 2X
B115 1X		

STEP. 24

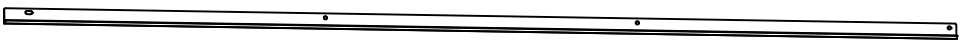
Attach edge trims(B116/B117) to long side



securing with bracket (DDD-3), screws (BB-1) and spacer (MM)

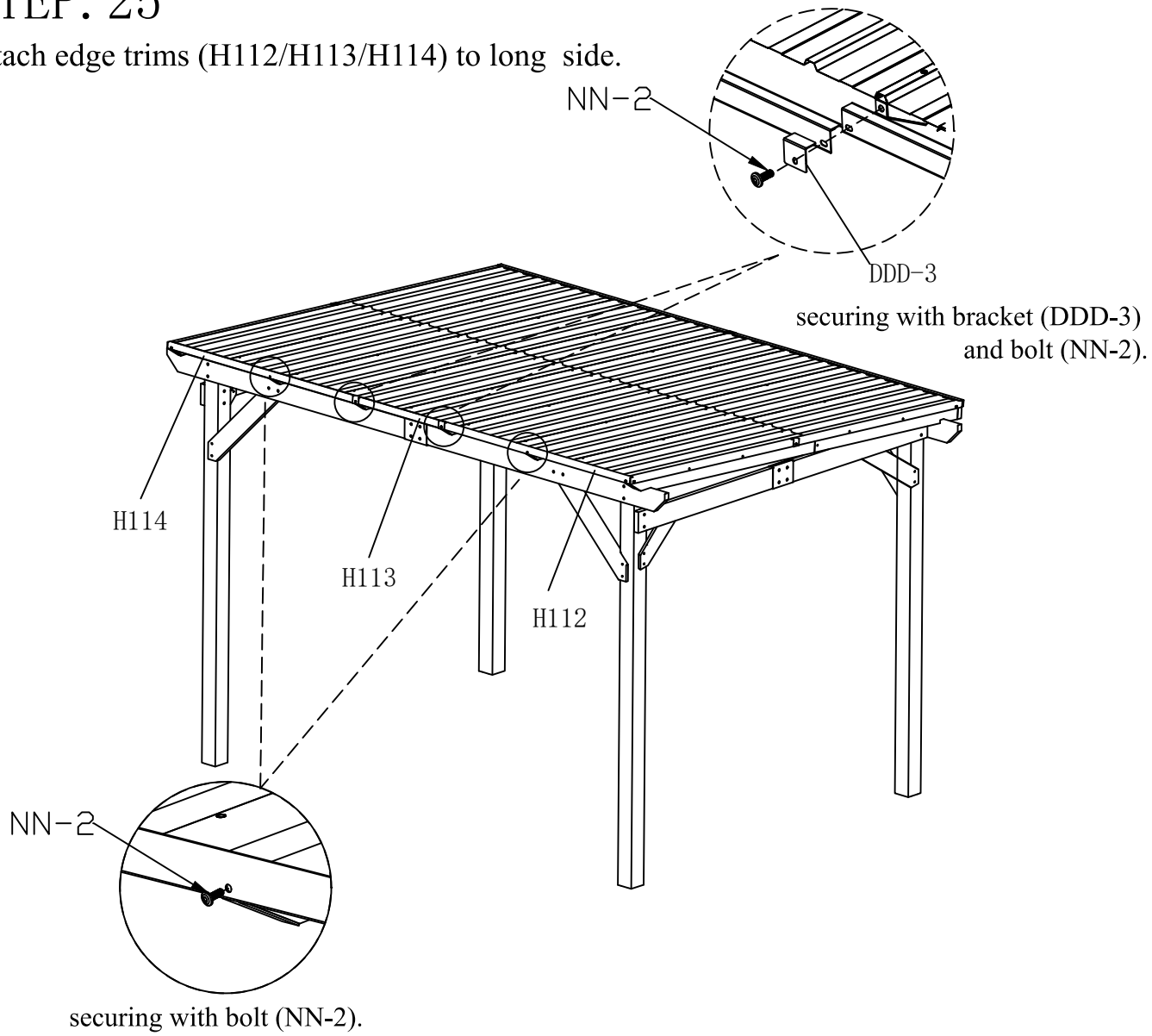


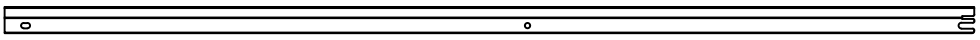
securing with screws (BB-1) and spacer (MM)

 B116 1X	 1X DDD-3	 5X MM
 B117 1X	 M5X25 BB-1 5X	 M5 UU 1X

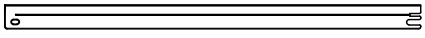
STEP. 25

attach edge trims (H112/H113/H114) to long side.

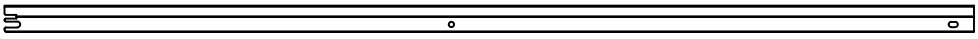




H112 1X



H113 1X



H114 1X



DDD-3

2X

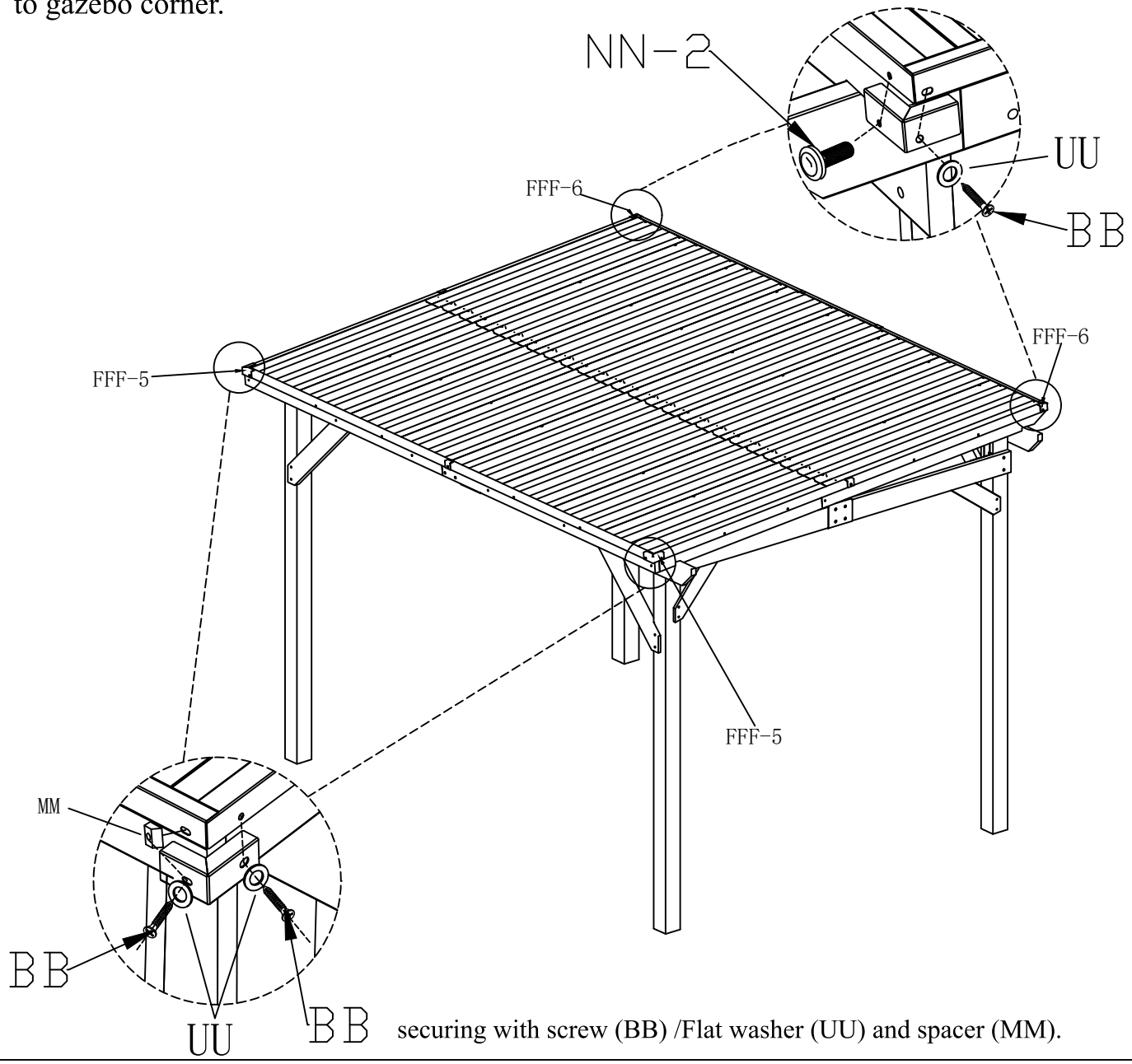


M6X12 NN-2 4X

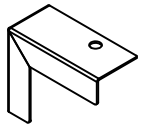
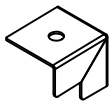
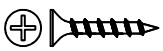
STEP. 26

Attach corner Sleeve(FFF-5/FFF-6)
to gazebo corner.

securing with screw (BB) /
Flat washer (UU) and bolt (NN-2).

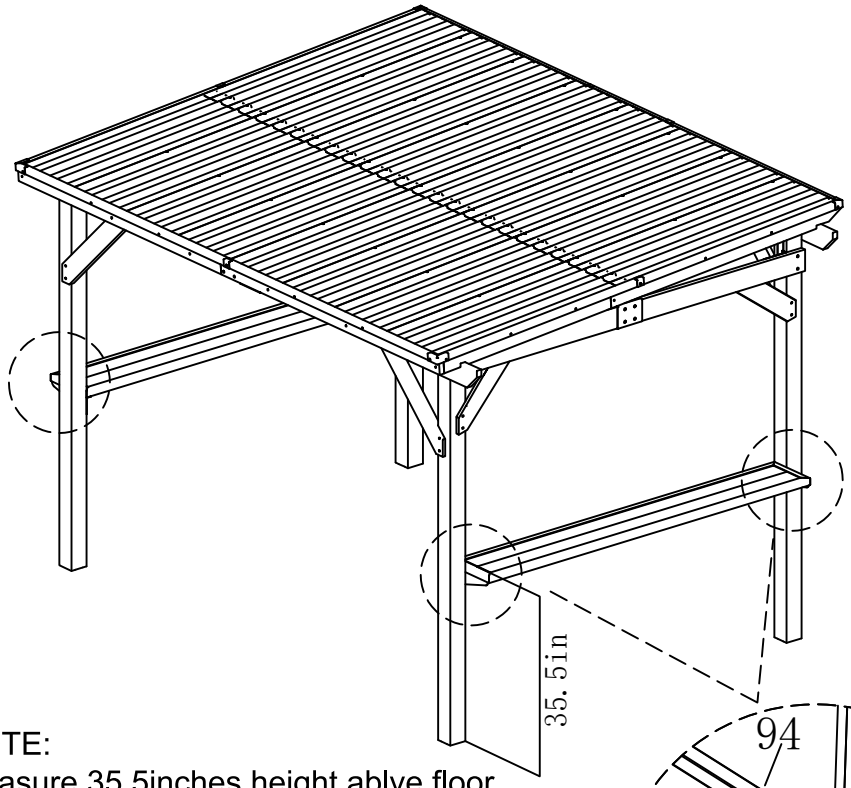


securing with screw (BB) /Flat washer (UU) and spacer (MM).

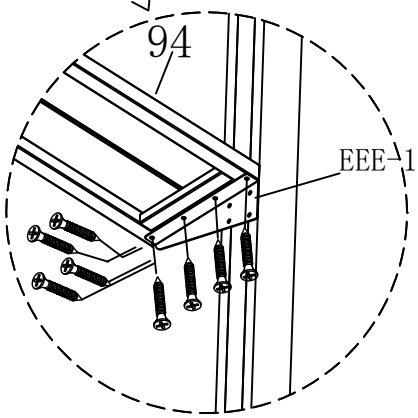
	FFF-5 2X	
	FFF-6 2X	 M5 UU 6X
BB 6X  M5X20	 MM 2X	 M6X12 NN-2 2X

STEP. 27

Attach counter (94) and left/right bracket (EEE-10/EEE-11) to gazebo short side post, securing with Screw (BB).

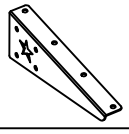


NOTE:
Measure 35.5inches height ablve floor,
and ensure uniform height at all mount points.



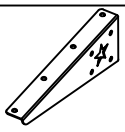


94 2X



EEE-10 2X

EEE-11 2X



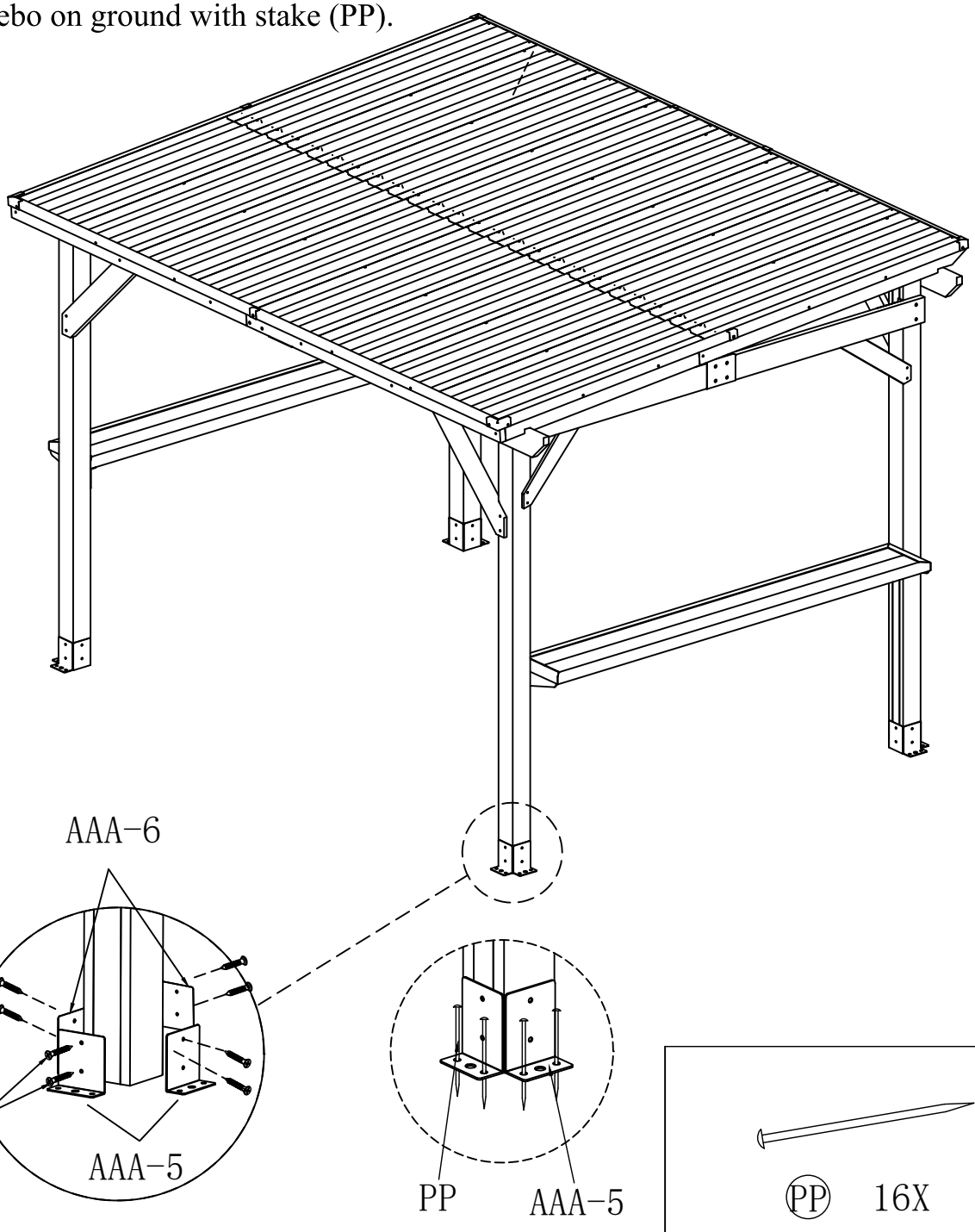


M5X20

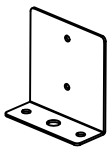
BB 32X

STEP. 28

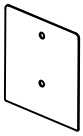
Attach Stake Plate (AAA-5/AAA-6) to bottom of post, securing with Screws(BB-1), then fix gazebo on ground with stake (PP).



PP 16X



AAA-5 8X

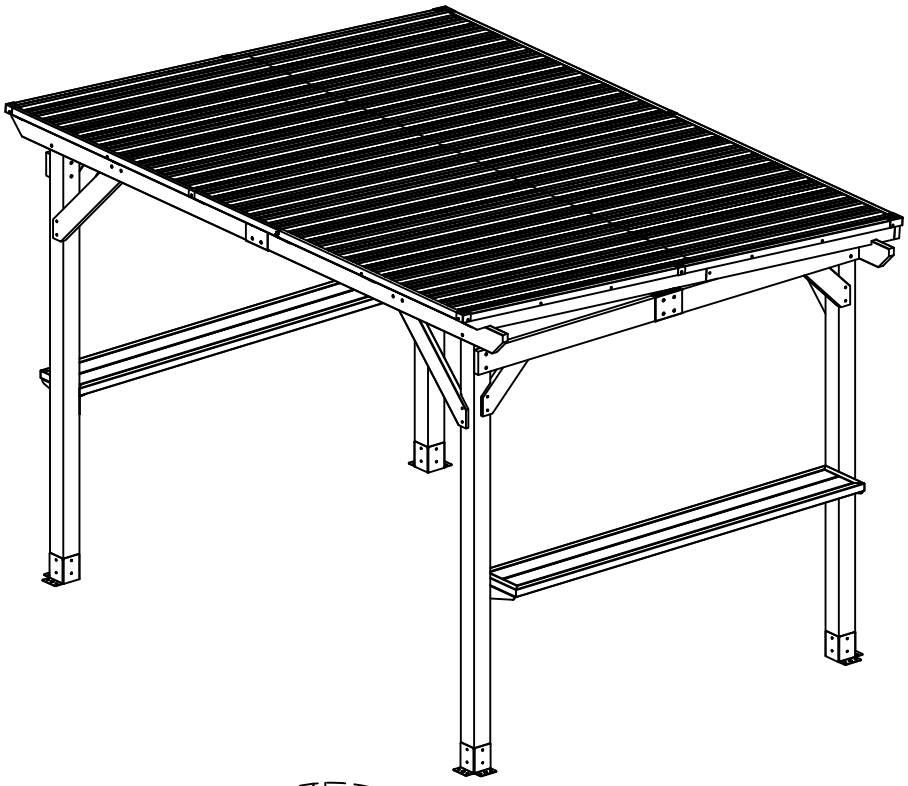


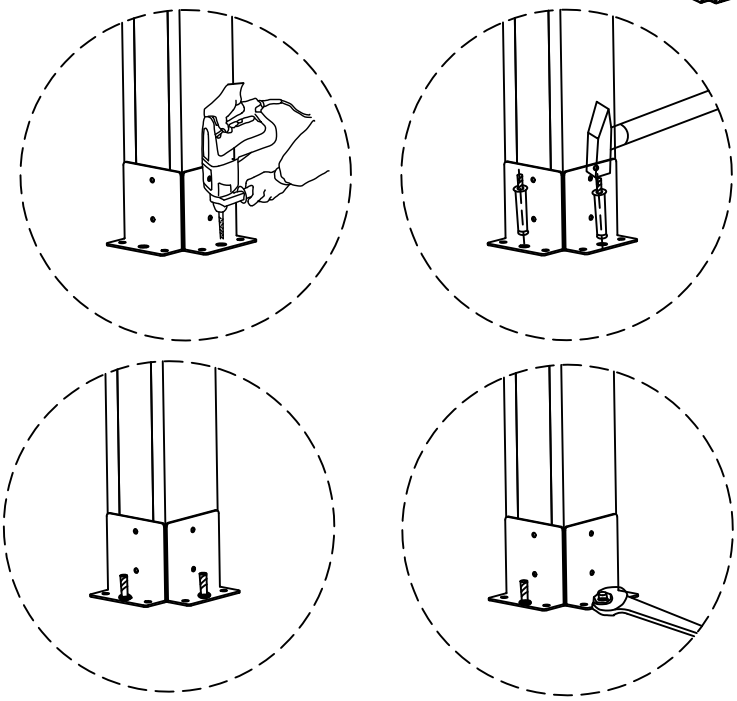
AAA-6 8X

M5*25 BB-1 32X

STEP. 29

Securing gazebo on concrete surface with concrete anchors (QQ).





If the ground is cement, please use expansion screws to fix the columns!!!



M10*80 QQ 8X