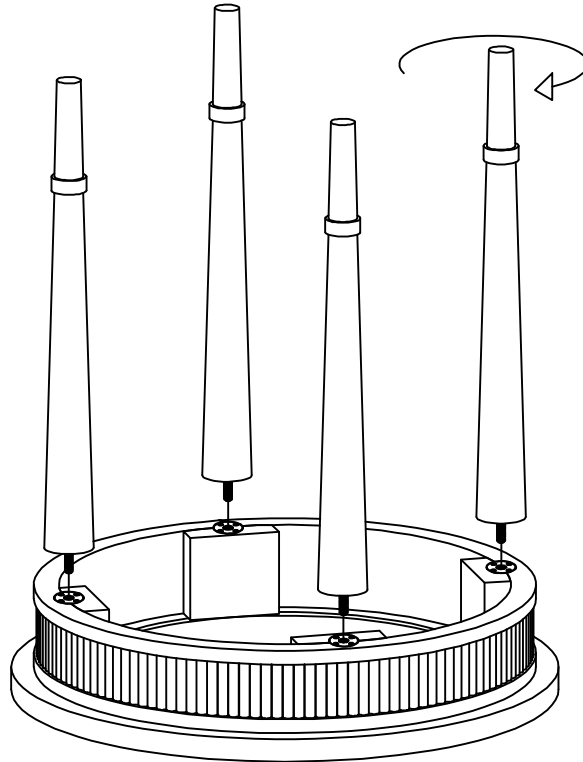


ASSEMBLY INSTRUCTION

8119-19

STEP 1



FINAL

