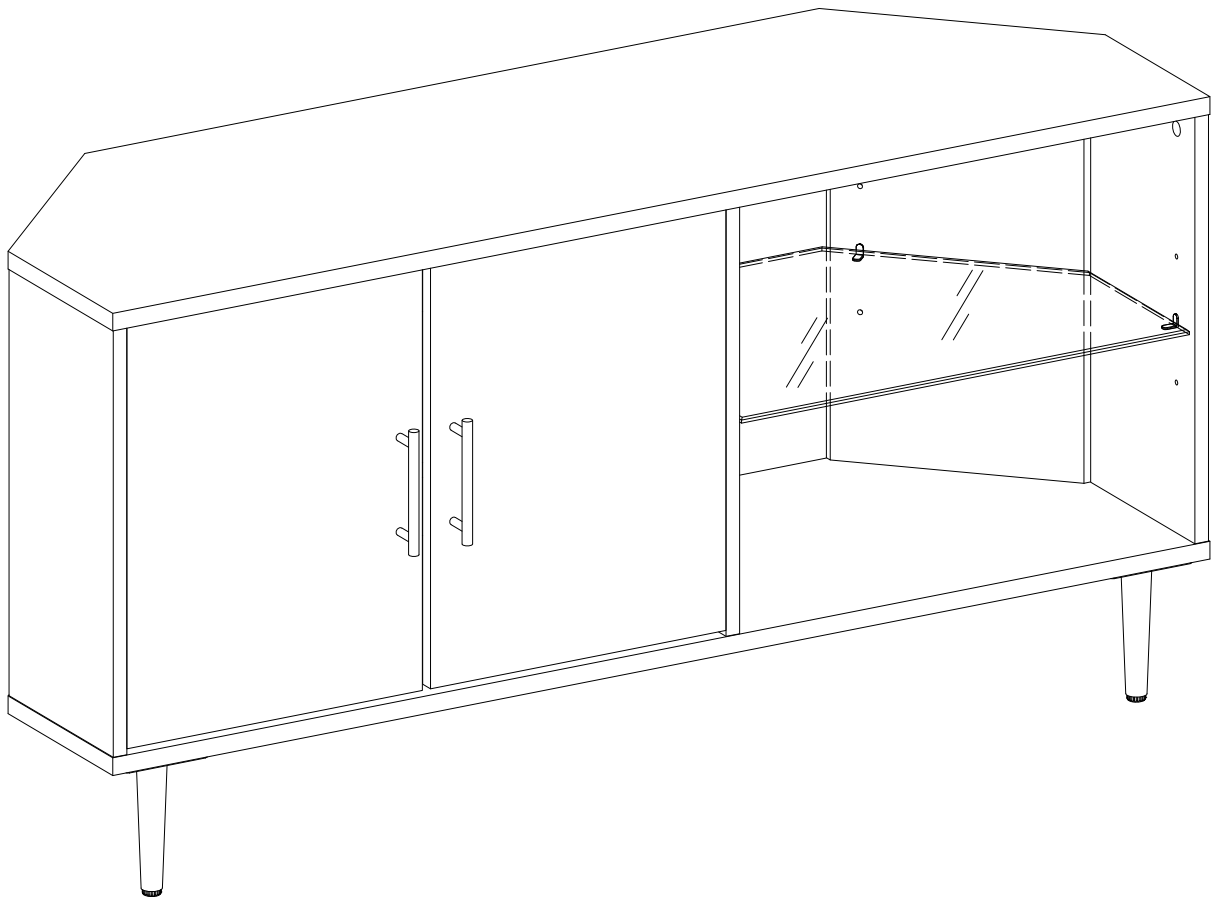
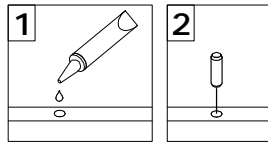


Assembly Instructions

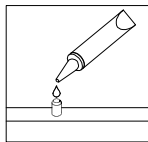


General Assembly Guidelines

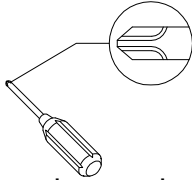
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



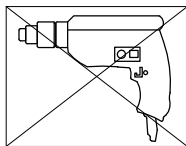
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

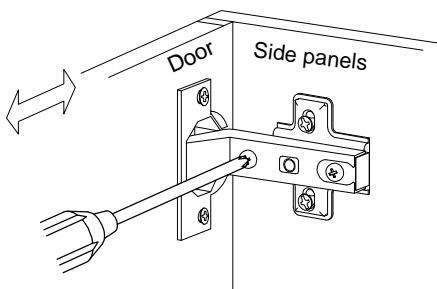


- VII. Power tools should not be used to assemble this product.

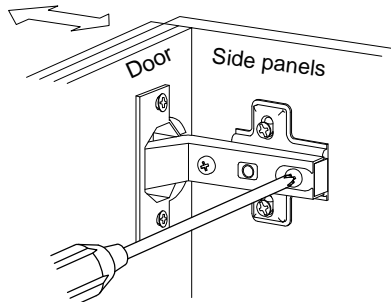


- VIII. Drill may be needed for securing product to wall.

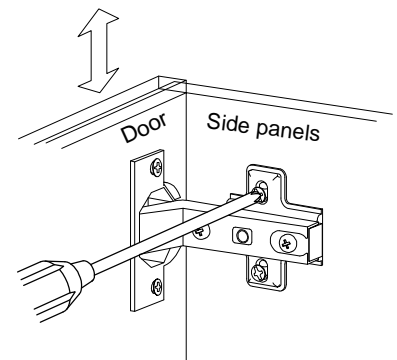
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

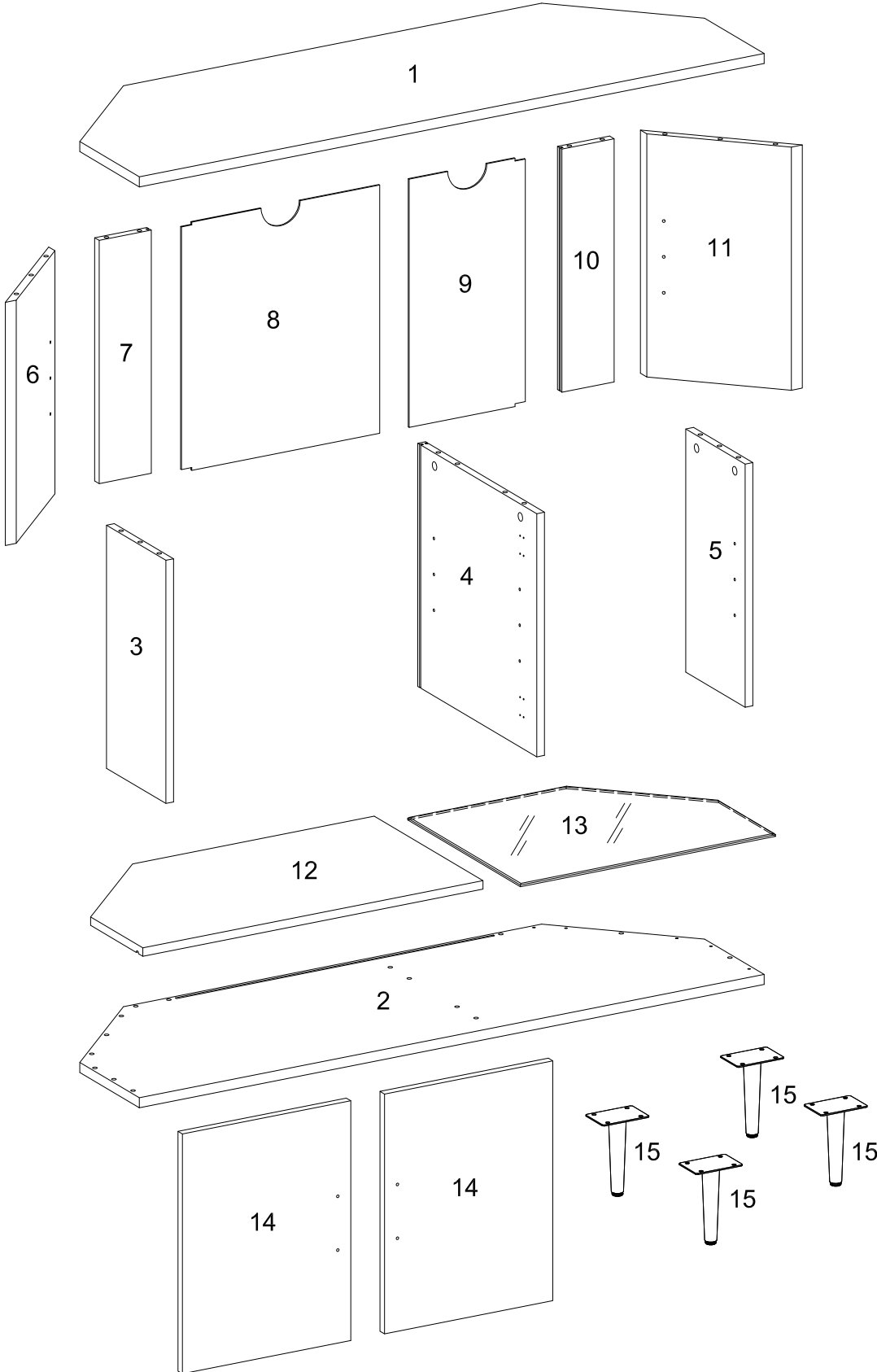


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment


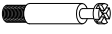






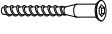
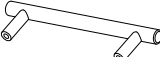








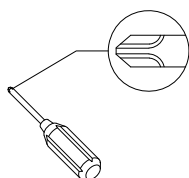
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

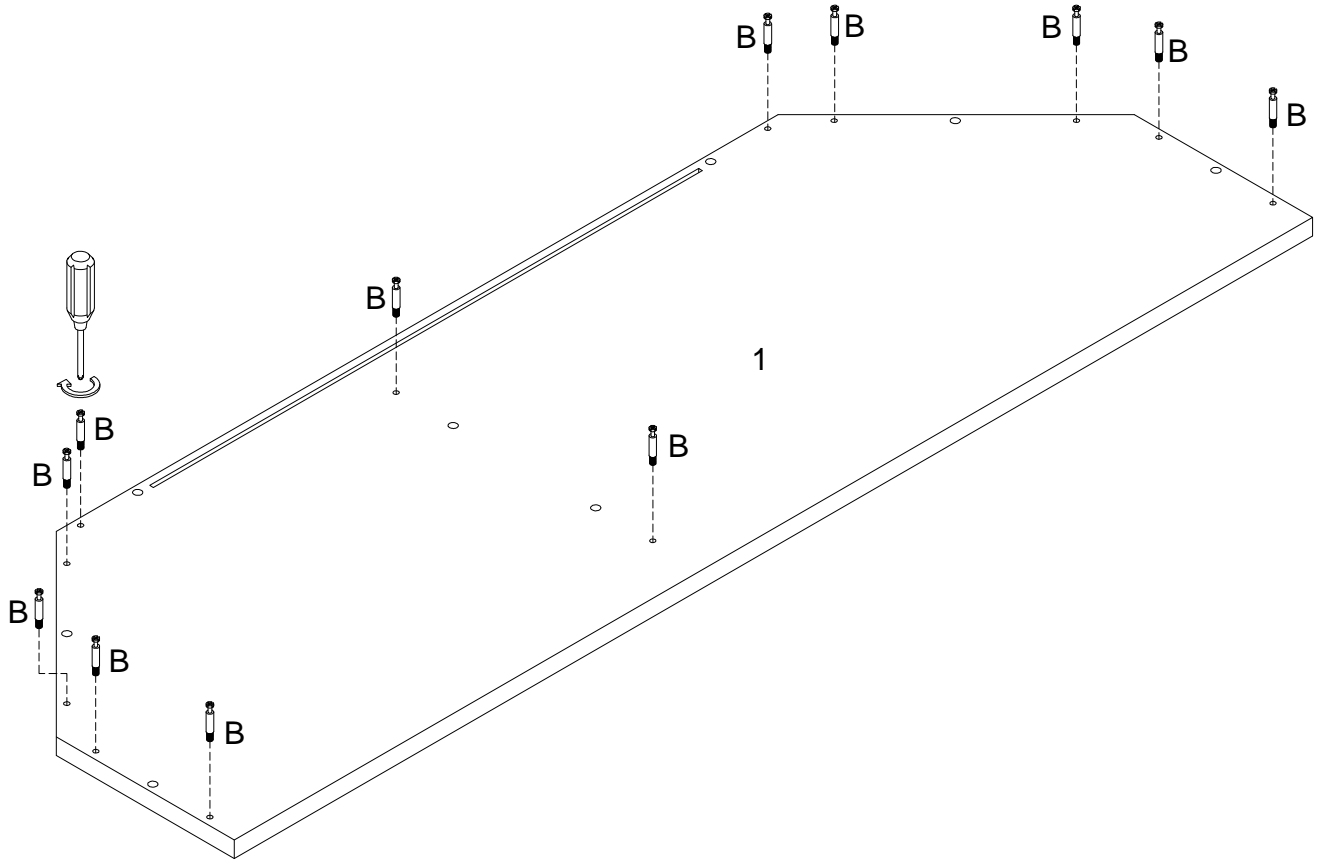
A		Ø8x30mm	Wooden dowel	16 pcs
B		Ø6x35mm	Cam bolt	12 pcs
C		Ø15x11mm	Cam lock	12 pcs
D			Sticker	12 pcs
E			Europe Hinge	4 pcs
F		Ø3.5x14mm	Screw	24 pcs
G			Shelf support pin	4 pcs
H			L shape shelf support pin	4 pcs
J		Ø6x50	Screw	12 pcs
K			Handle	2 pcs
L		Ø4x19mm	Handle Bolt	4 pcs
M		M4	Hex Key	1 pc
N		Ø6x12mm	Bolt	16 pcs
P			Plastic wedge	8 pcs
Q		Ø3x17	Screw	8 pcs
R			Glue tube	1 pc



Philips head screwdriver required for assembly
(not included)

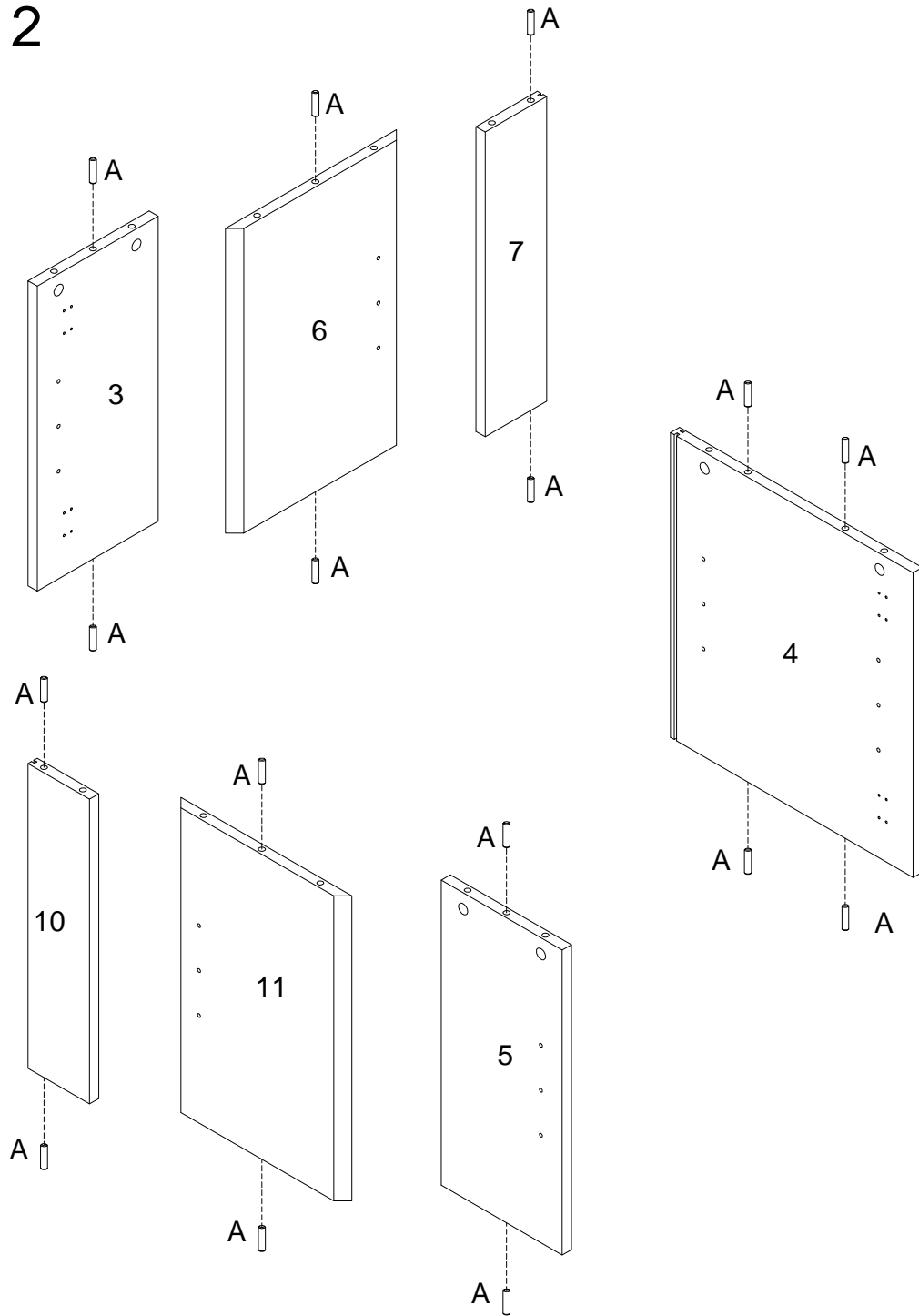
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



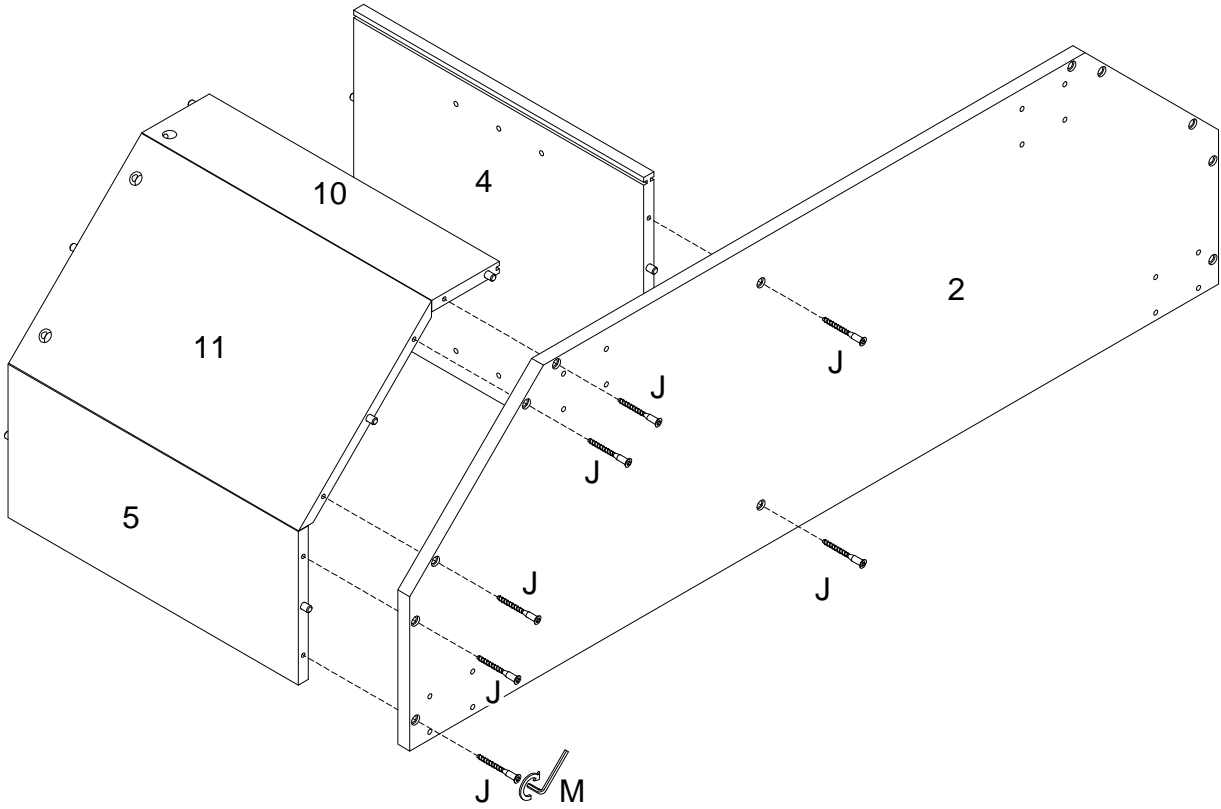
Using cam bolts (B) secure part (1) with Philips head screwdriver as per diagram.

Step 2



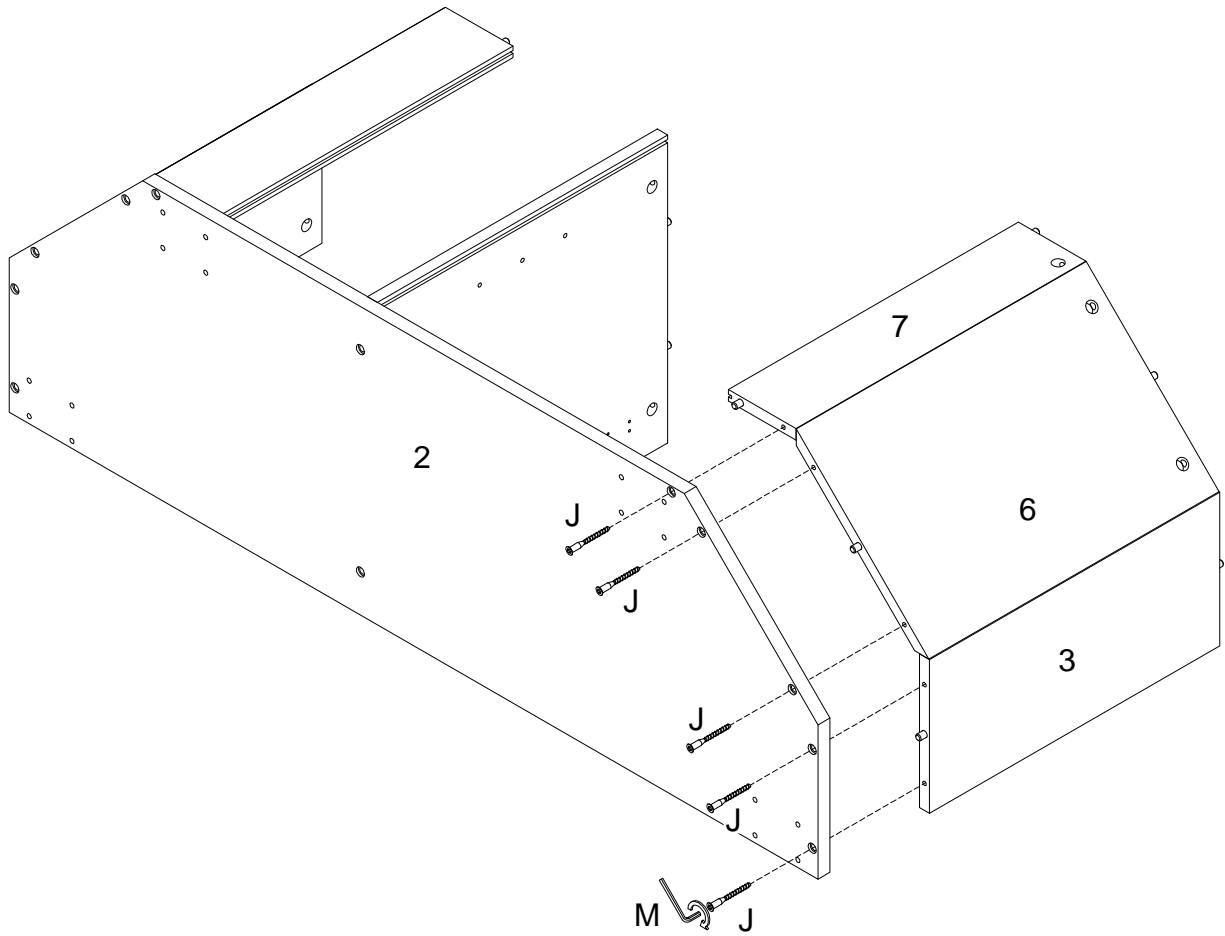
Insert wooden dowel (A) into parts (3,4,5,6,7,10,11) as per diagram.

Step 3



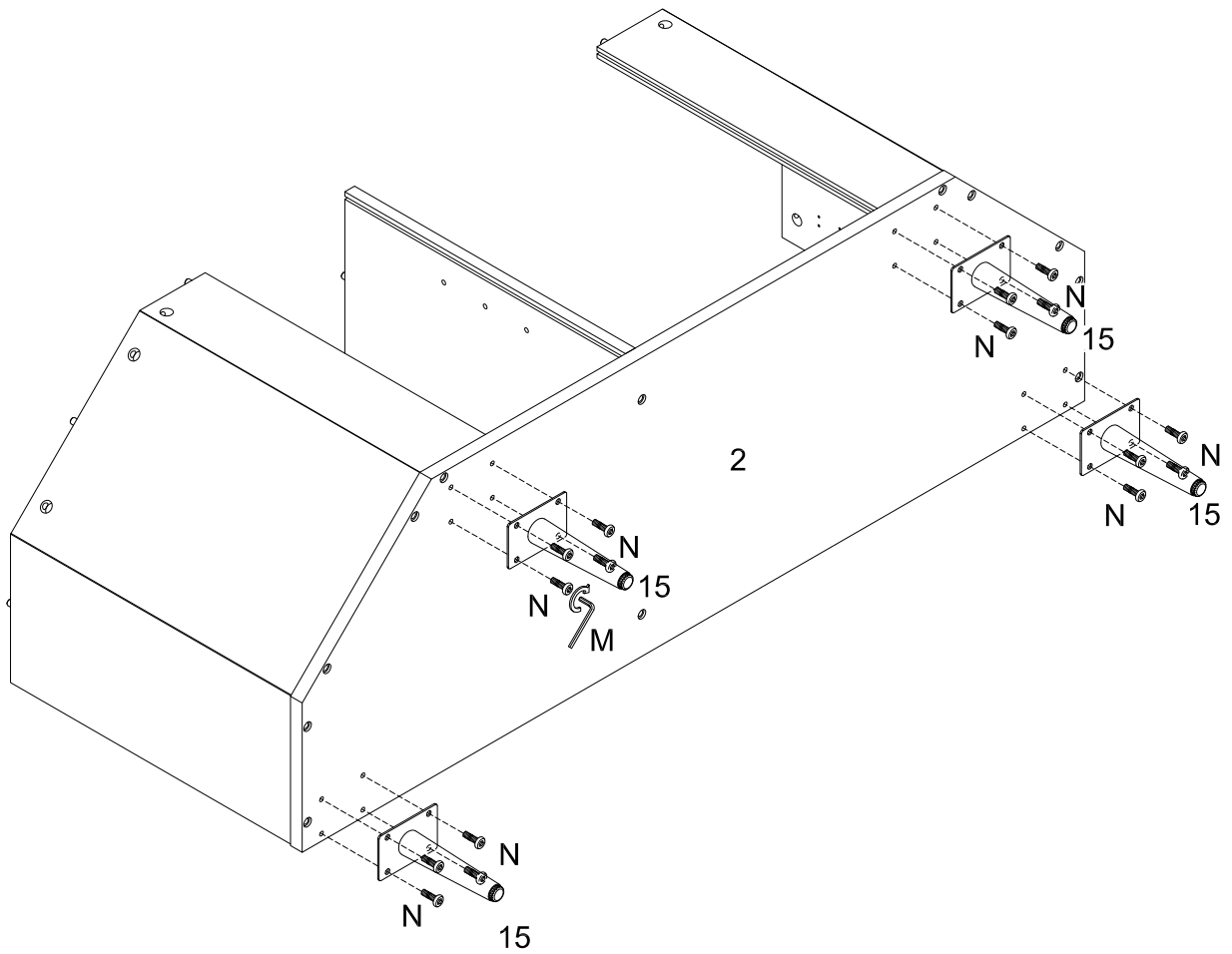
Using screw (J) attach part (2) into parts (4,5,10,11) with hex key (M) as per diagram.

Step 4



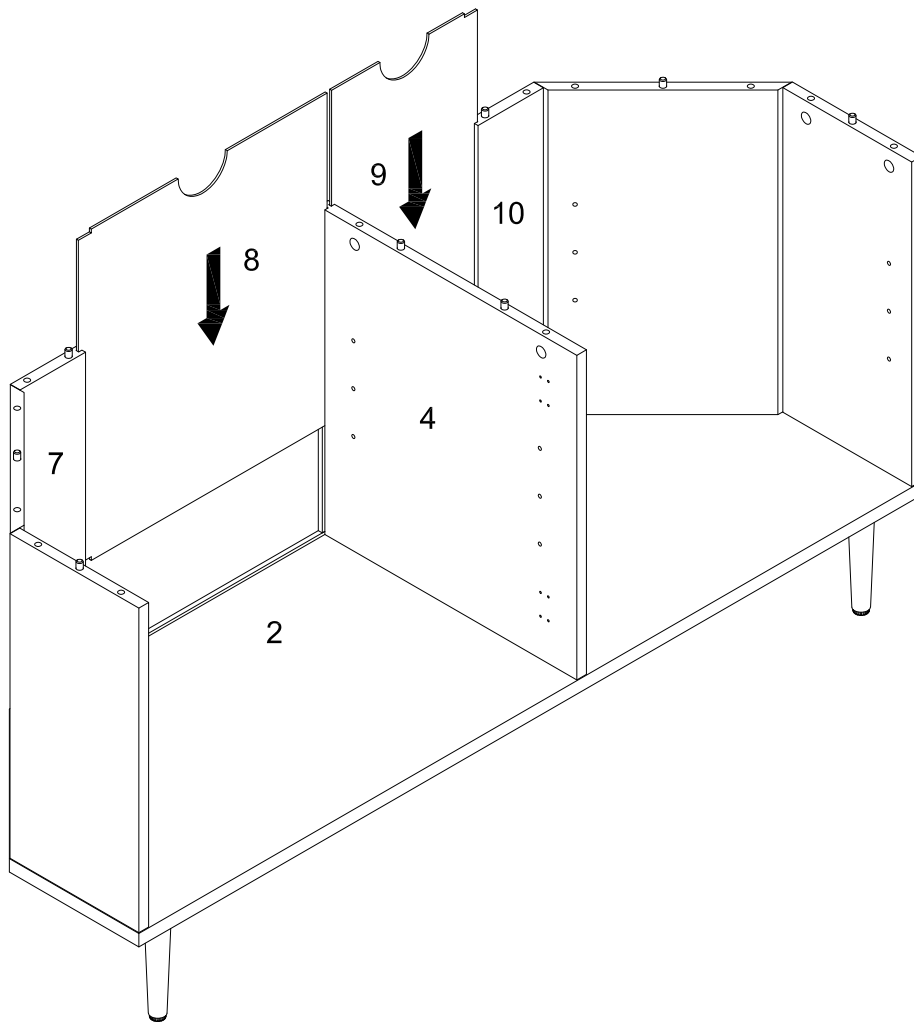
Using screw (J) attach part (2) into parts (3,6,7) with hex key (M) as per diagram.

Step 5



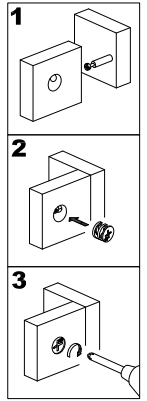
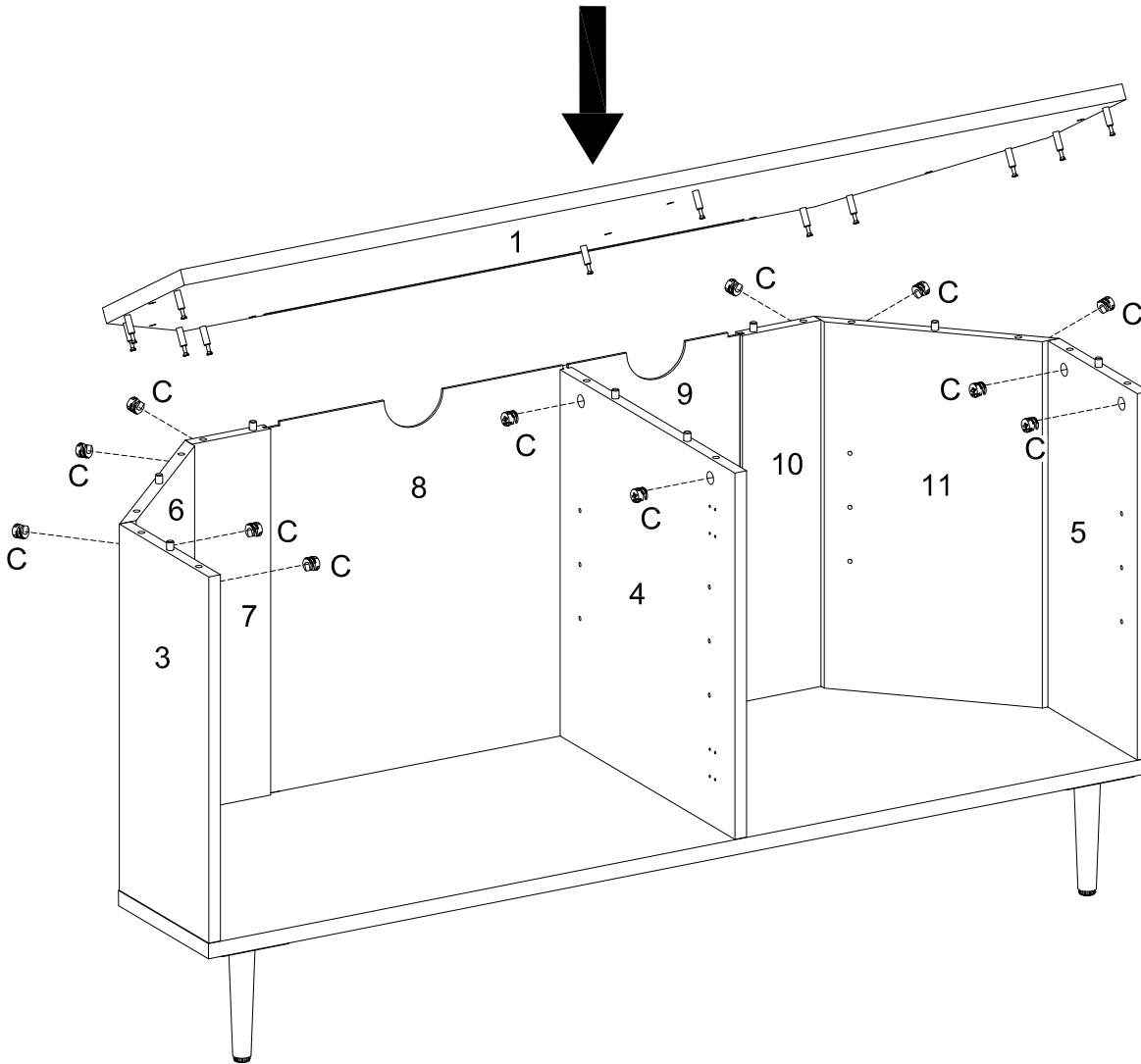
Using bolt (N) attach part (15) to part (2) with hex key (M) as per diagram.

Step 6



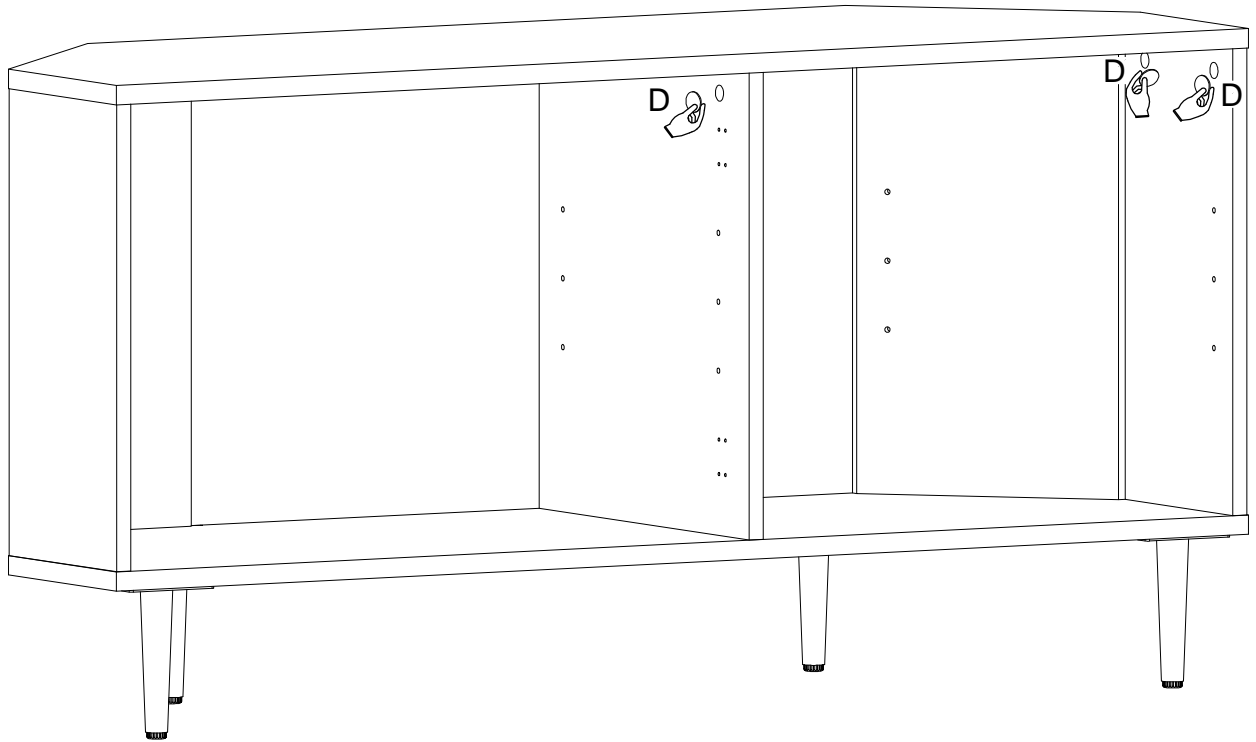
Put parts (8,9) as per diagram.

Step 7



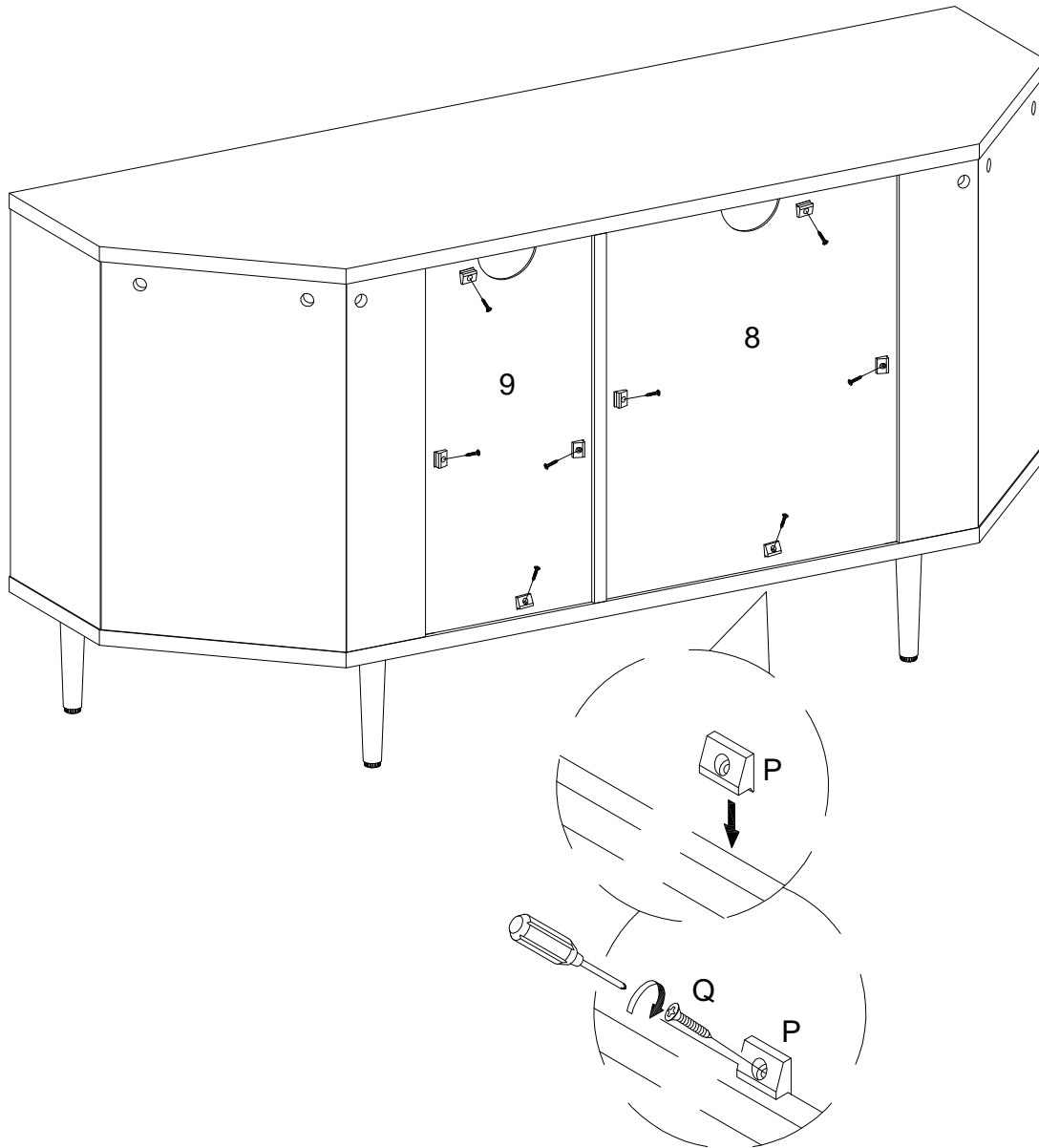
Using cam lock(C) secure part (1) to parts (3,4,5,6,7,10,11) with Philips head screwdriver as per diagram. Please make sure parts (8,9) into the groove of part (1).

Step 8



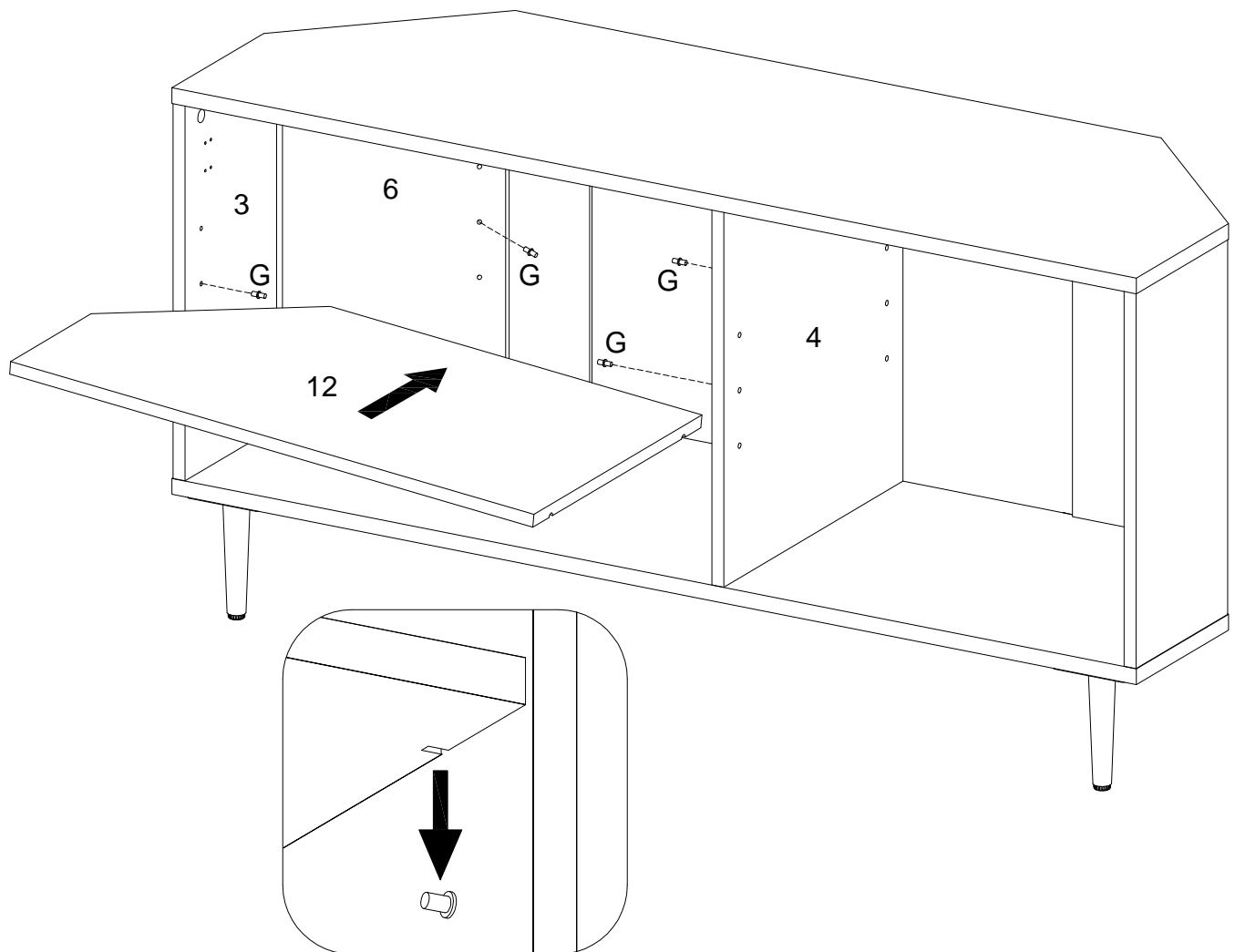
Using sticker (D) cover the cam lock holes as per diagram .

Step 9



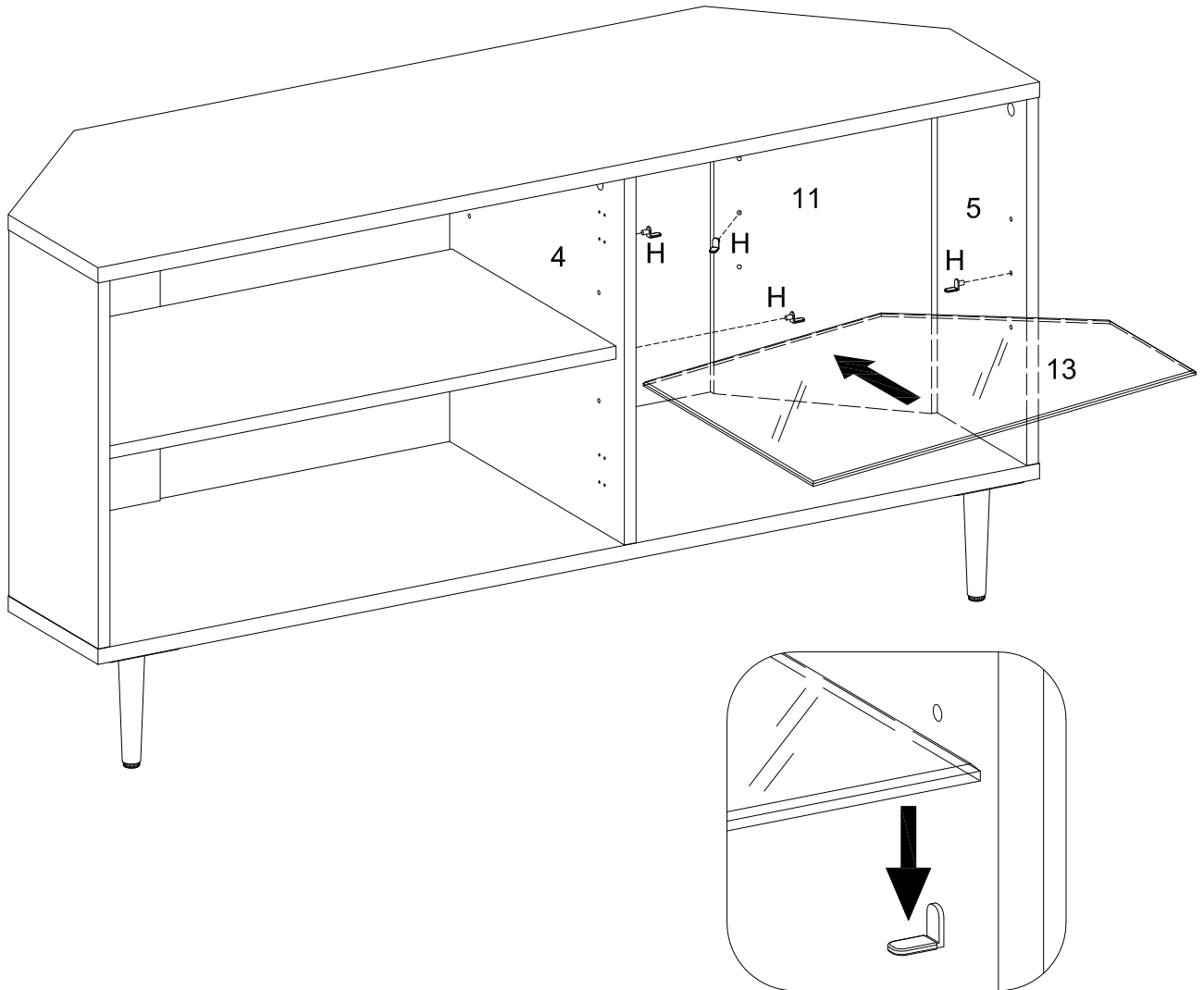
Using screw (Q) secure plastic wedge (P) to fix parts (8,9) with Philips head screwdriver as per diagram .

Step 10



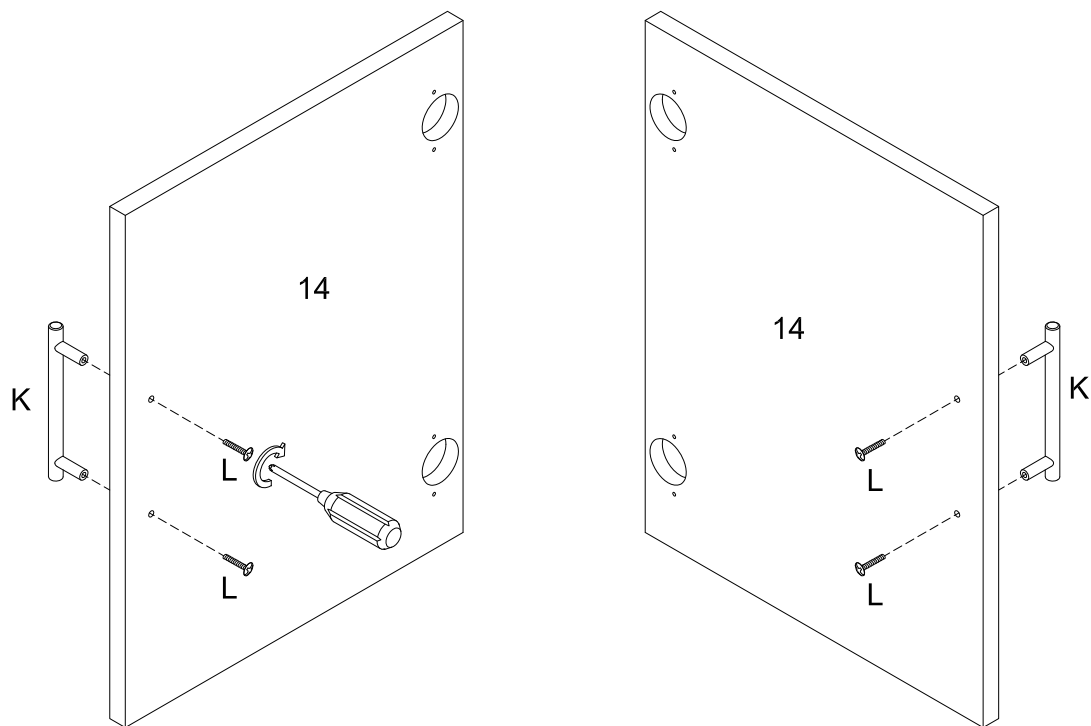
Insert shelf support pin (G) into parts (3,4,6) as per diagram. Make sure you place the four shelf support pins (G) in the same level. So the shelf is not titled .Put part (12) into unit as per diagram. Tilt and rest the adjustable shelf(12) onto the shelf support pins .

Step 11



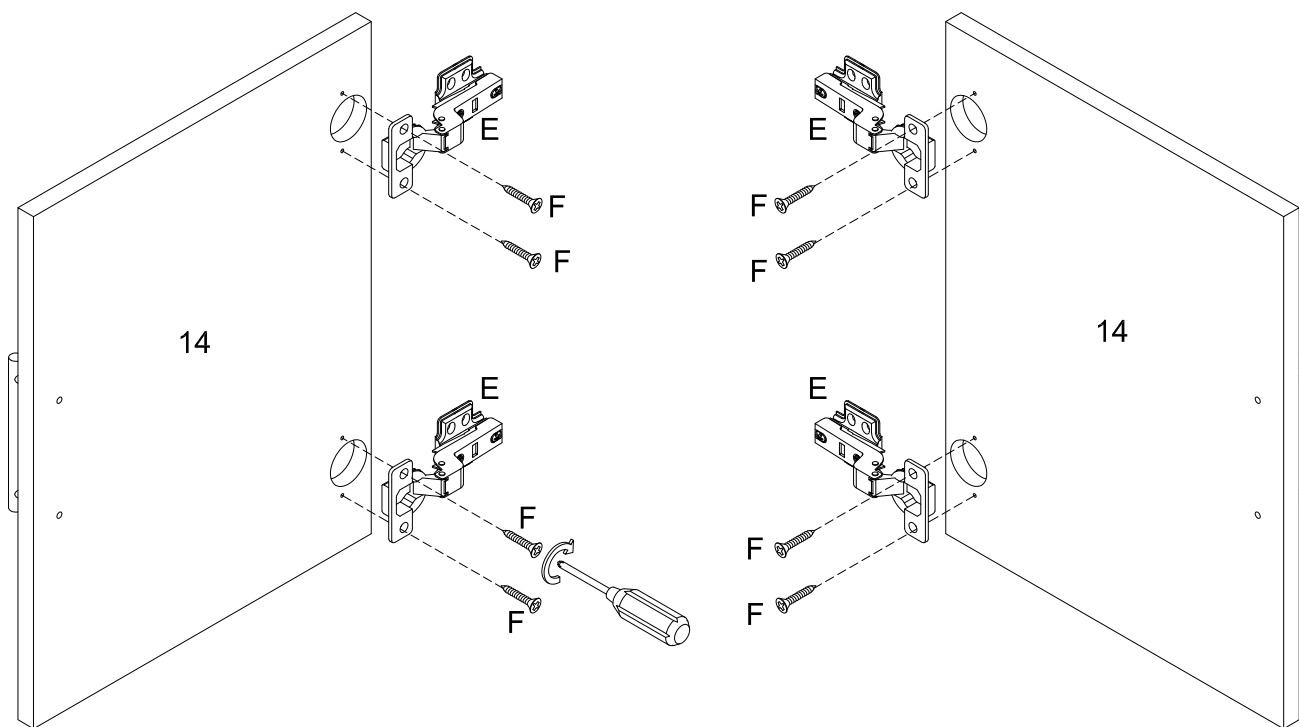
Insert L shape shelf support pins (H) into parts (4,5,11) as per diagram .Make sure you place the four shelf support pins (H) in the same level .so the shelf is not titled. Put glass shelf (13) into the unit as per diagram. Titled and rest the adjustable glass shelf (13) onto the shelf support pins as per diagram .

Step 12



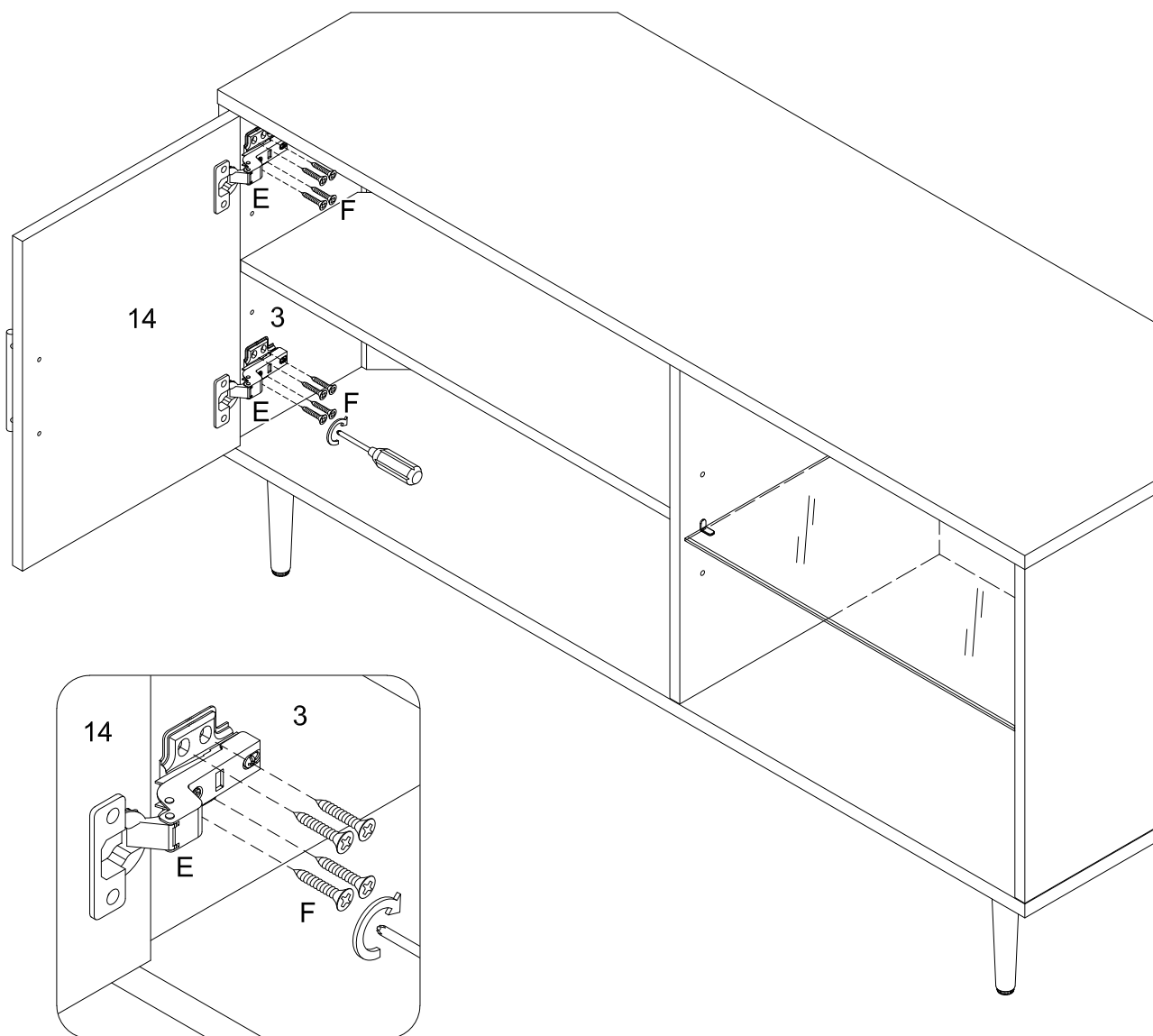
Using screw (L) attach handle (K) into part (14) with Philips head screwdriver as per diagram.

Step 13



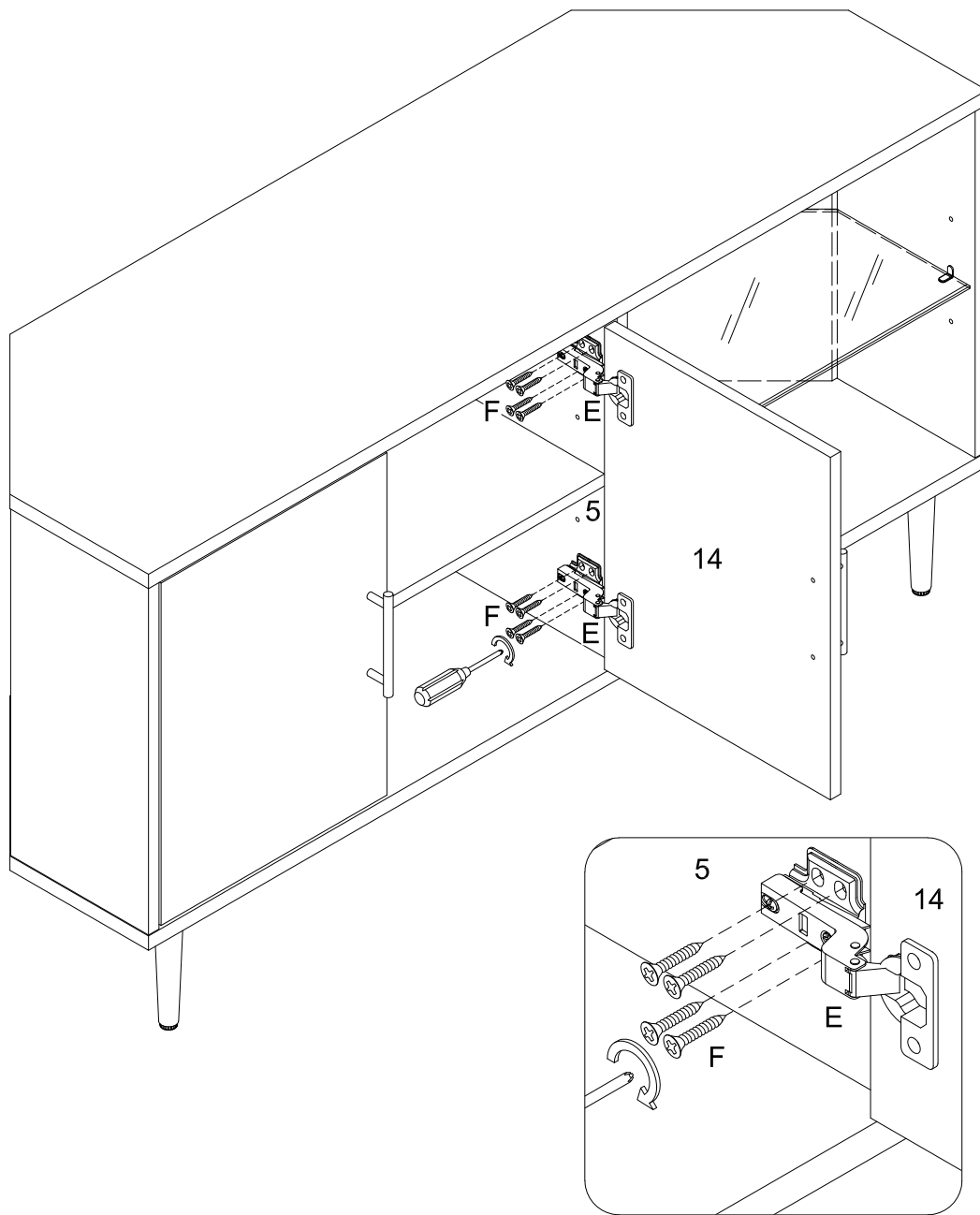
Using screw (F) attach Europe hinge (E) into part (14) with Philips head screwdriver as per diagram.

Step 14



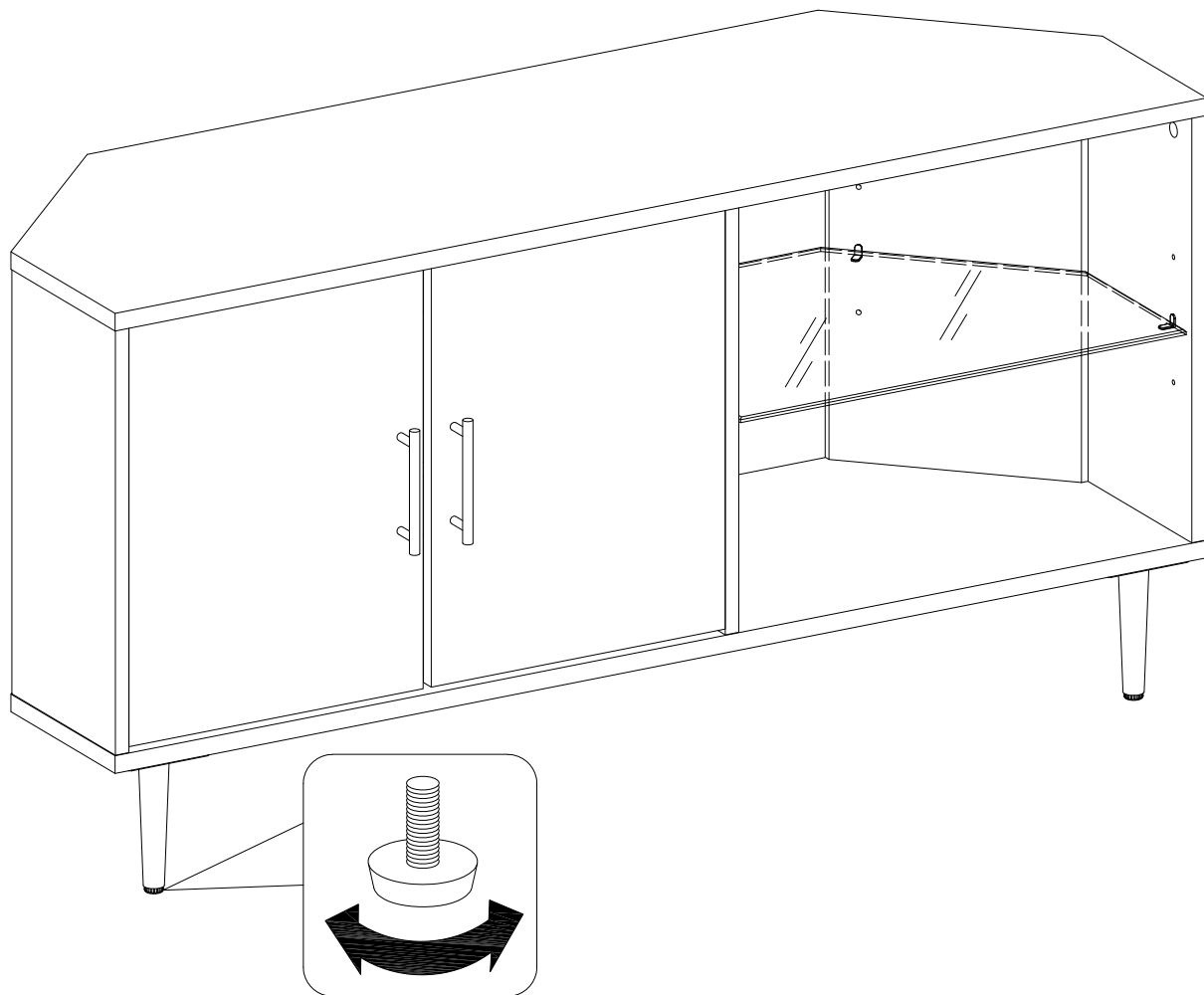
Using screw (F) attach Europe (E) into part (3) with Philips head screwdriver as per diagram.

Step 15



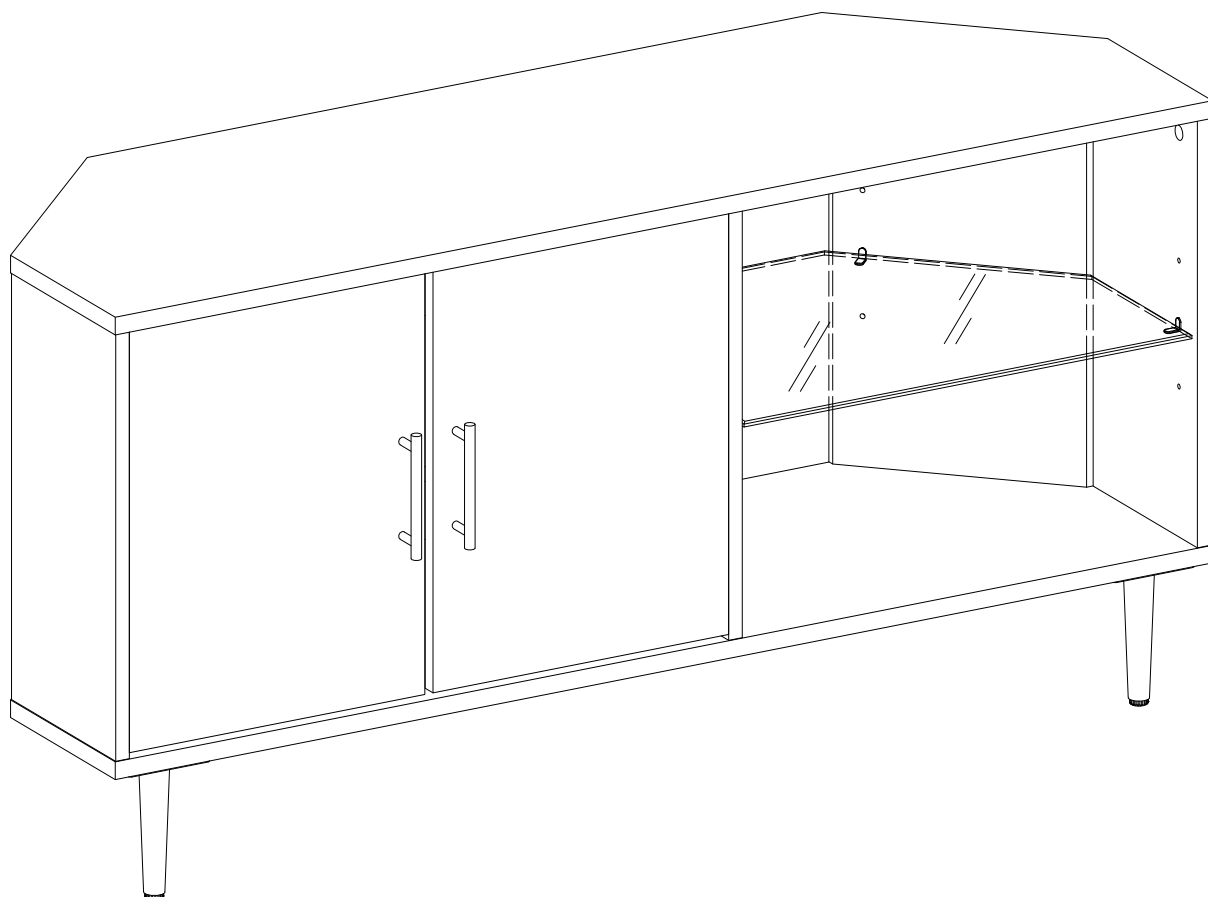
Using screw (F) attach Europe (E) into part (5) with Philips head screwdriver as per diagram. Close and open the doors to make sure they are shut correctly .If necessary ,adjust the screws (F) for a good fit .

Step 16



Position the assembled unit at the deaired location. If necessary adjust the floor levelers at the bottom of legs to level the unit .

Step 17



Final Assembly