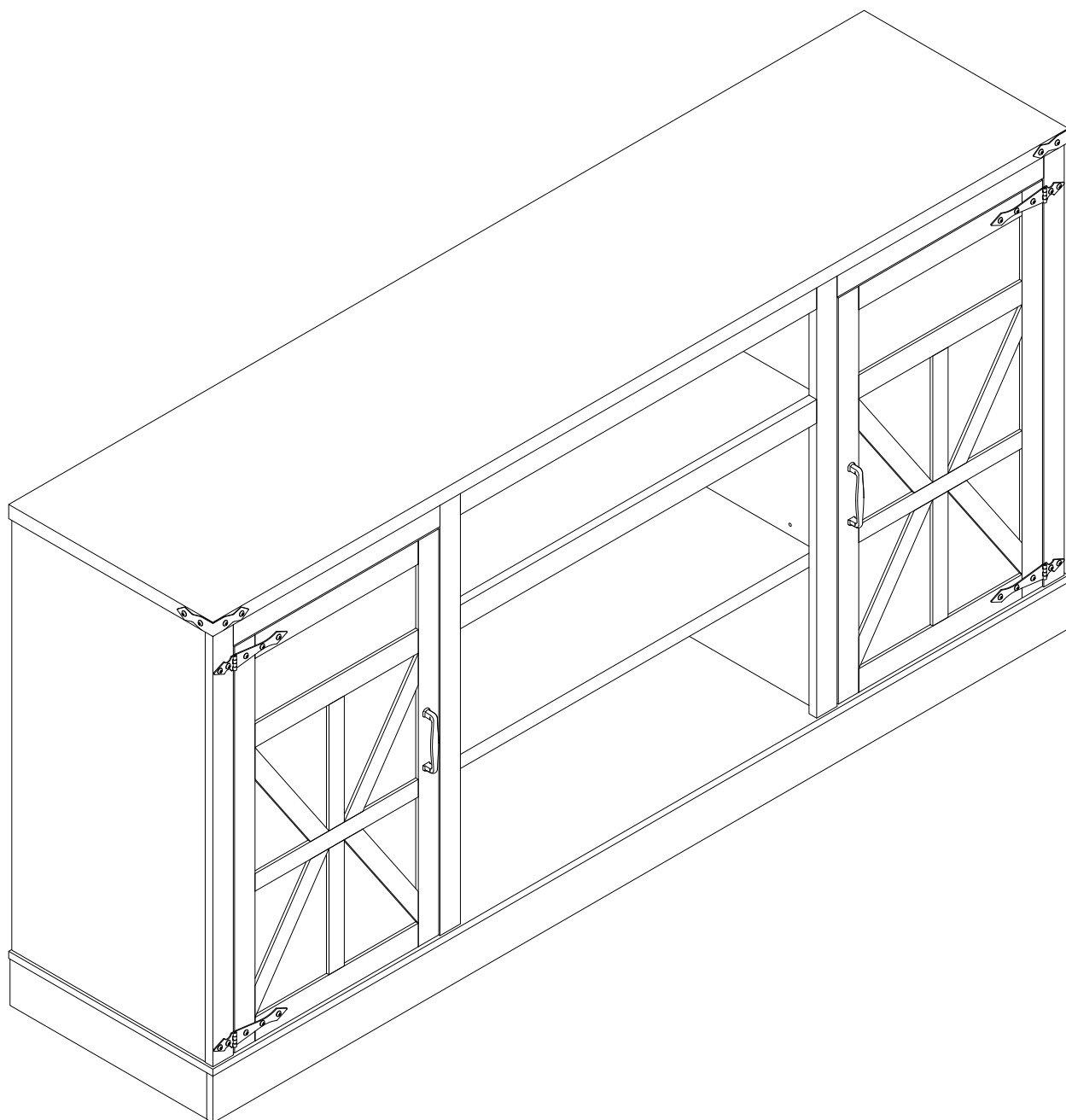
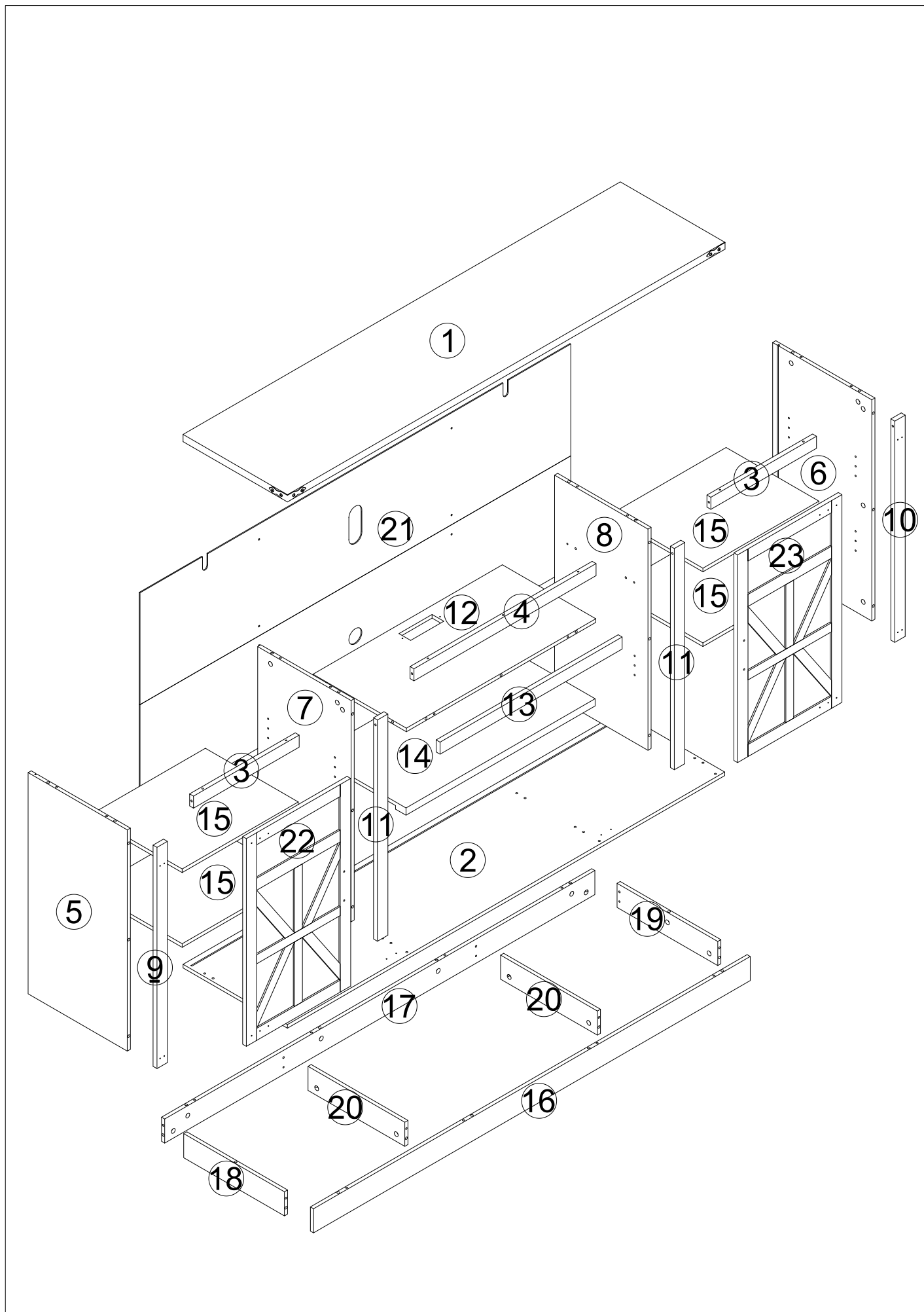
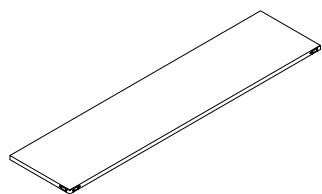


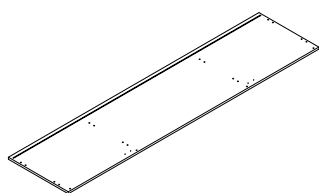




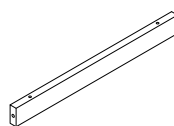
PARTS LIST



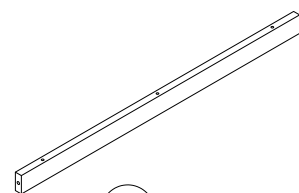
①X1



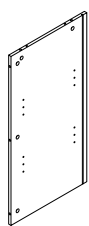
②X1



③X2



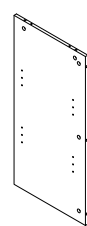
④X1



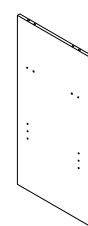
⑤X1



⑥X1



⑦X1



⑧X1



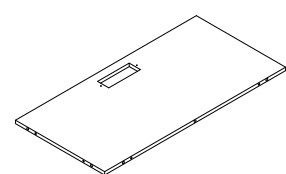
⑨X1



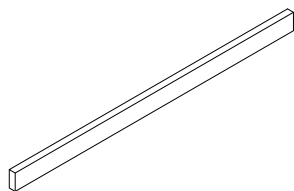
⑩X1



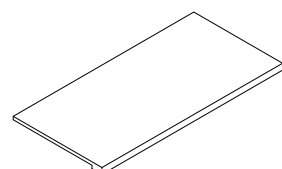
⑪X2



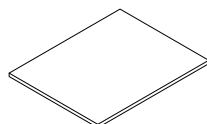
⑫X1



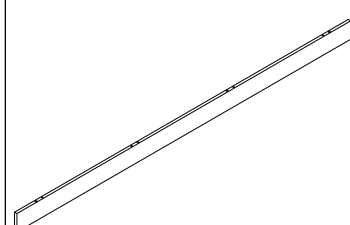
⑬X1



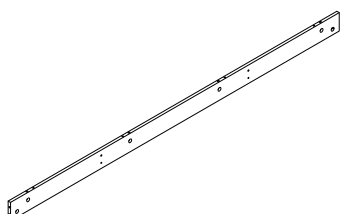
⑭X1



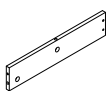
⑮X4



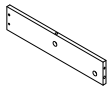
⑯X1



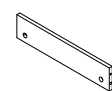
⑰X1



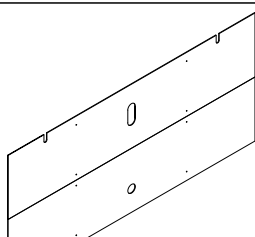
⑱X1



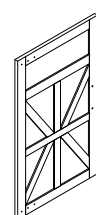
⑲X1



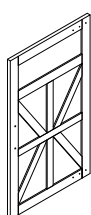
⑳X2



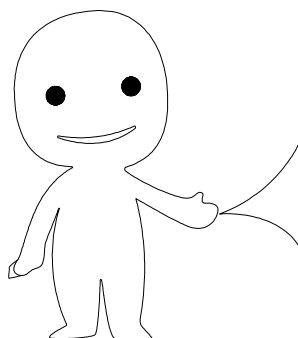
㉑X1



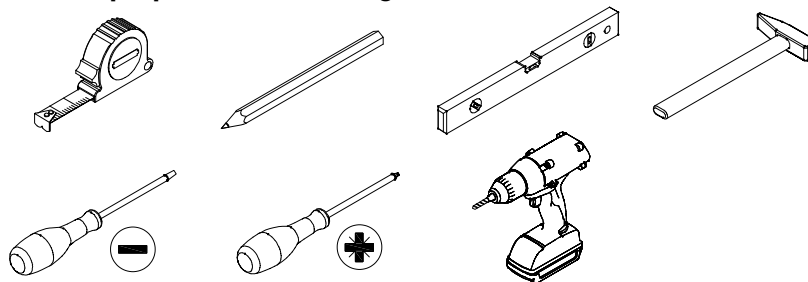
㉒X1



㉓X1



Please prepare the following tools



A x 45+2 Ø15 x 9.5 mm	B x 45+2 	C x 45+2 	D x 44+2 Ø6 x30 mm
E x 12+2 Ø5 x40 mm	F x 4 	G x 20+2 Ø3.5 x 12	H x 2
I x 4+1 M4 x 18	J x 20+2 Ø5 x 15	K x 2 K1 K2	L x 4+1 Ø3 x 12
M x 12+2 	N x 24+2 Ø3 x 16	O x 7+1 Ø4 x 45	P x 2 P1 P2 P3 P4 Ø4 x 15 Ø4 x 40
Q x 6+1 	R x 1 		

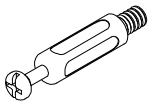


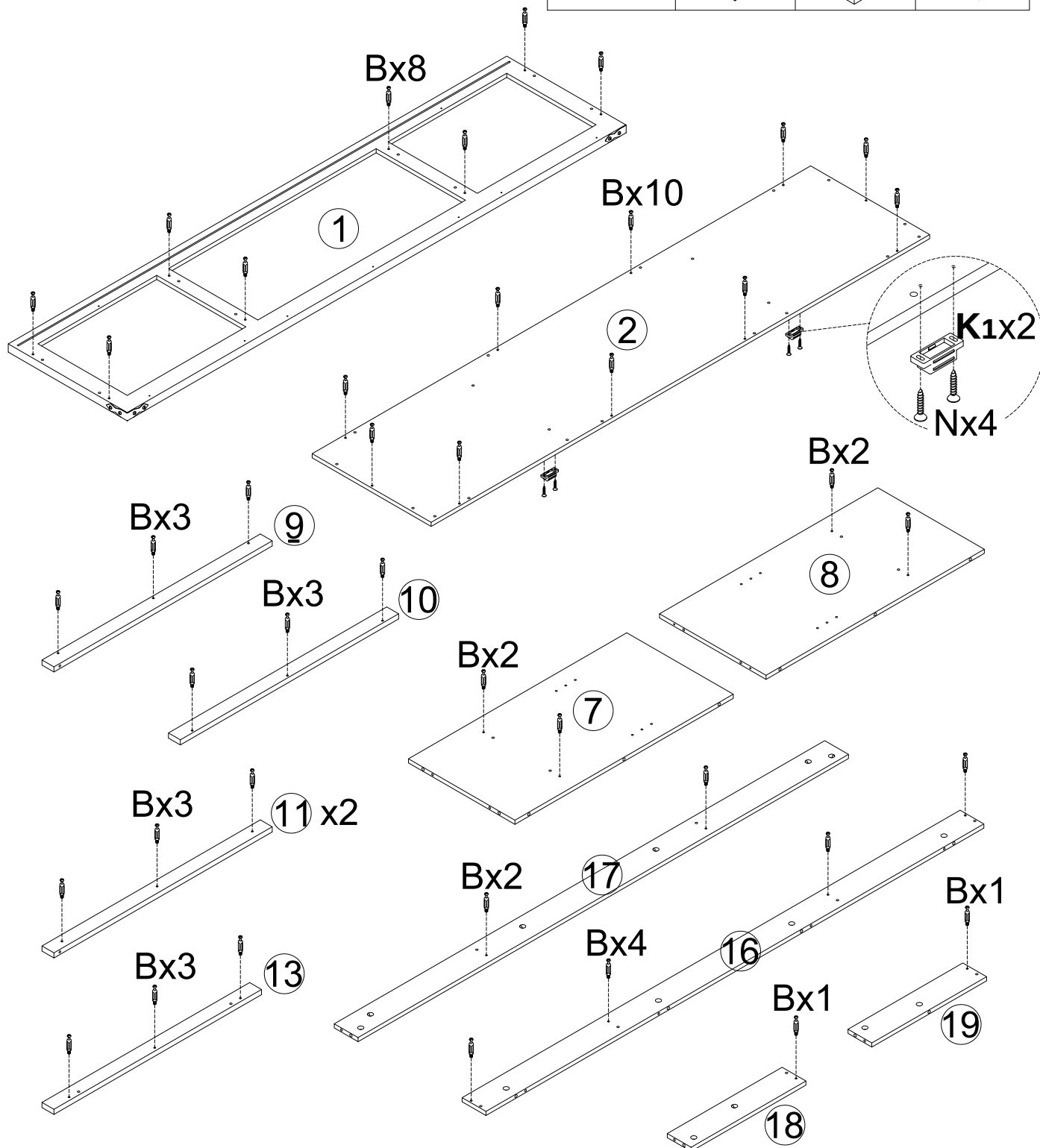
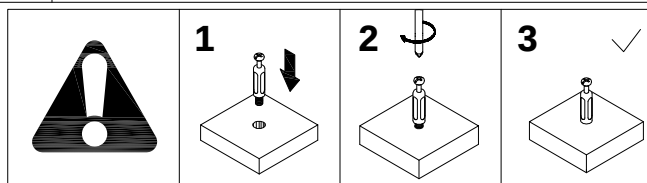
Tips: The number after "+" represents the spare hardware.

Cam Lock/Dowel Placement Supplement

CORRECT 1 When inserting the Cam lock, make sure that the open End of the cam Lock faces the Cam Screw Entry. The Dowel will be inserted in the hole NEXT to the Cam Lock/Cam Screw hole.	INCORRECT 2 The Cam Lock is backwards in this illustration. The Cam Screw can not connect to the Cam Lock because the Dowel is in the incorrect hole.	 3 To tighten, turn the Cam Lock CLOCKWISE until the arrow or "△" signs point AWAY from the connected Panel. *NOTE: DO NOT USE AN AUTOMATIC SCREWDRIVER TO TIGHTEN CAM LOCKS, DO NOT OVER-TIGHTEN.
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1

B x 45 	K1 x 2 	N x 4 	
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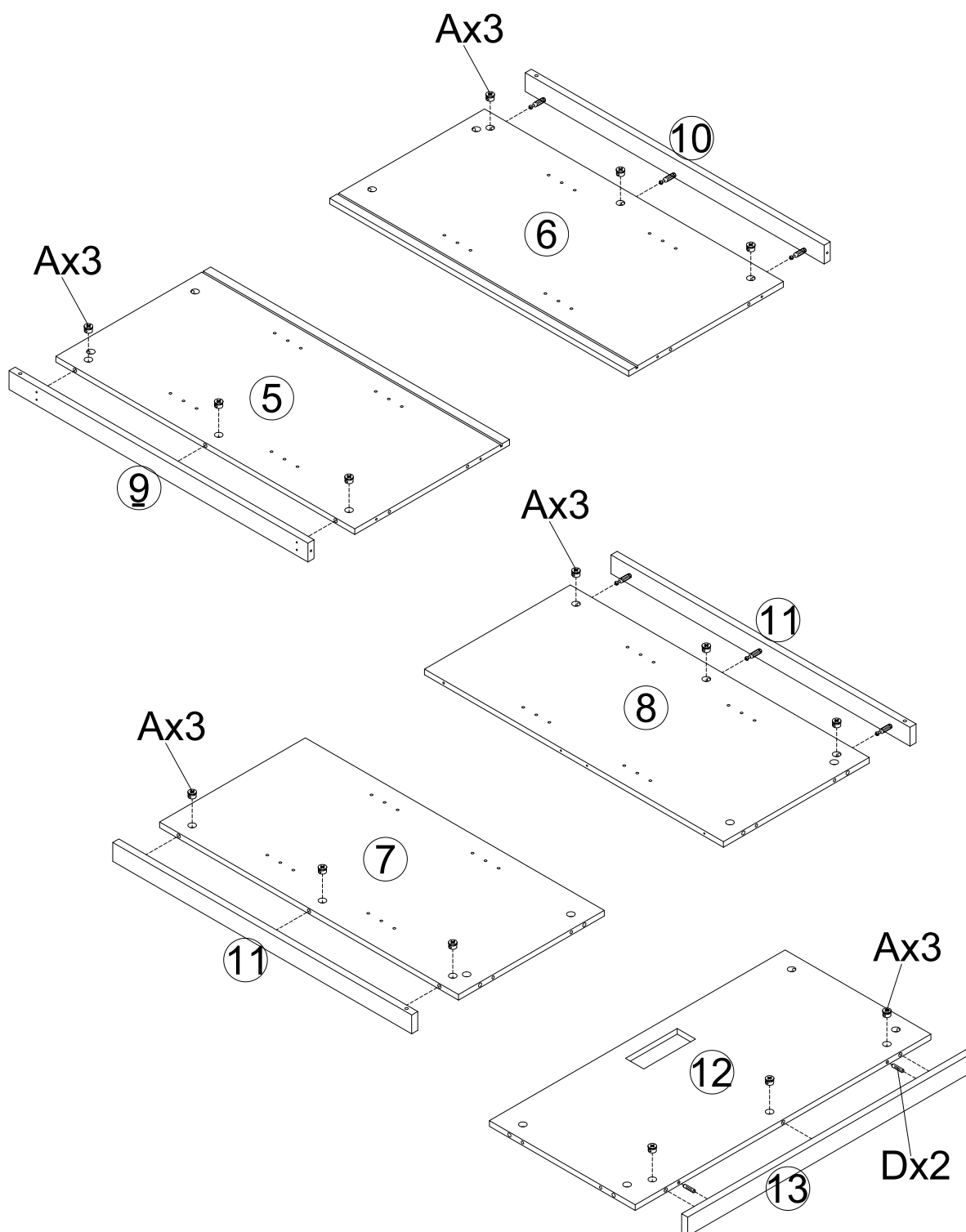
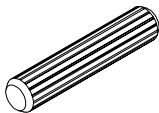


2

A x 15

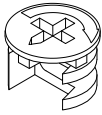


D x 2

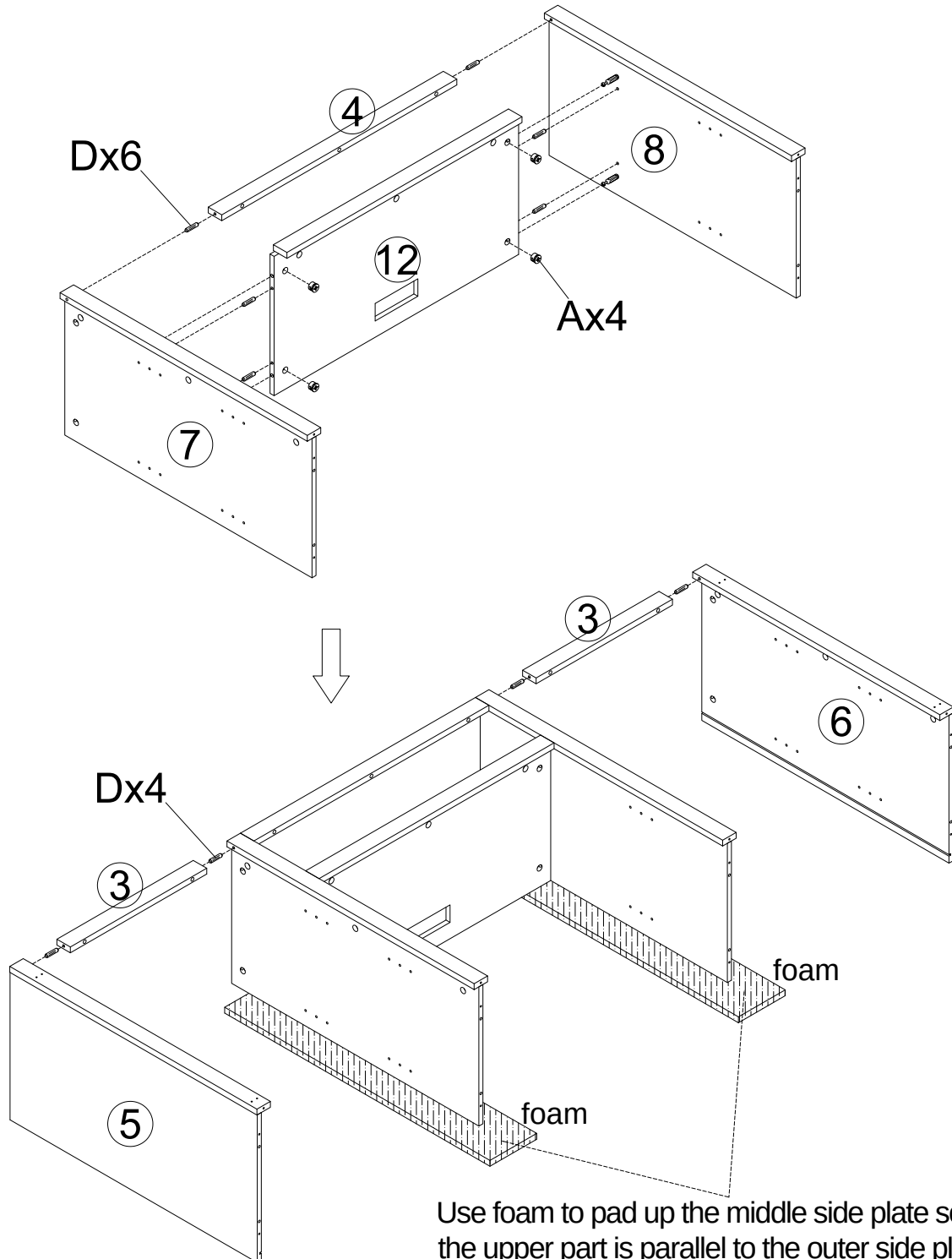
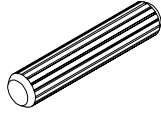


3

A x 4



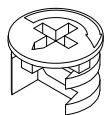
D x 10



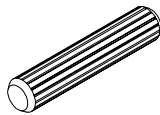
Use foam to pad up the middle side plate so that the upper part is parallel to the outer side plate.

4

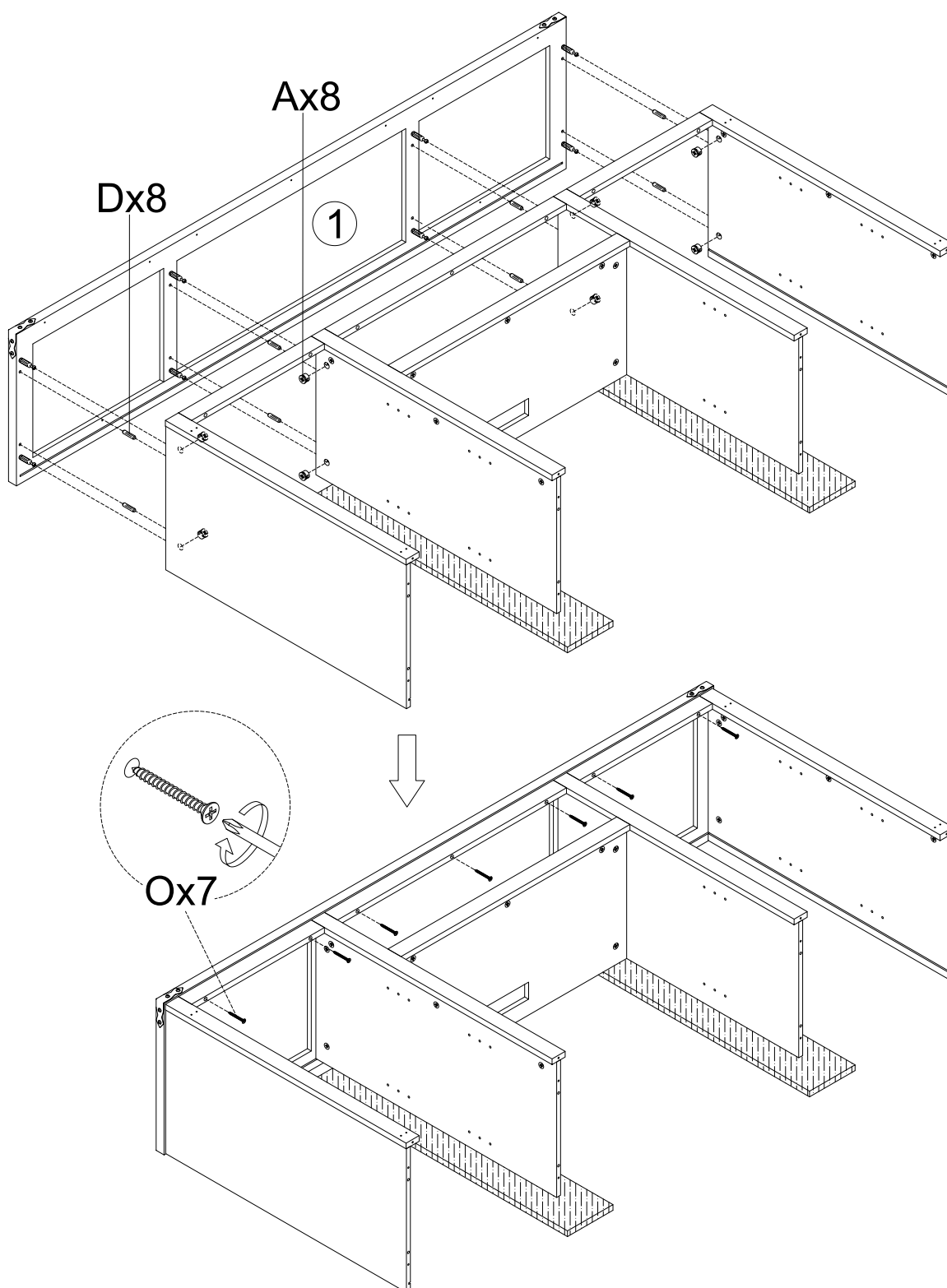
A x 8



D x 8

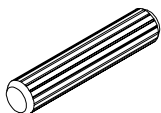


O x 7

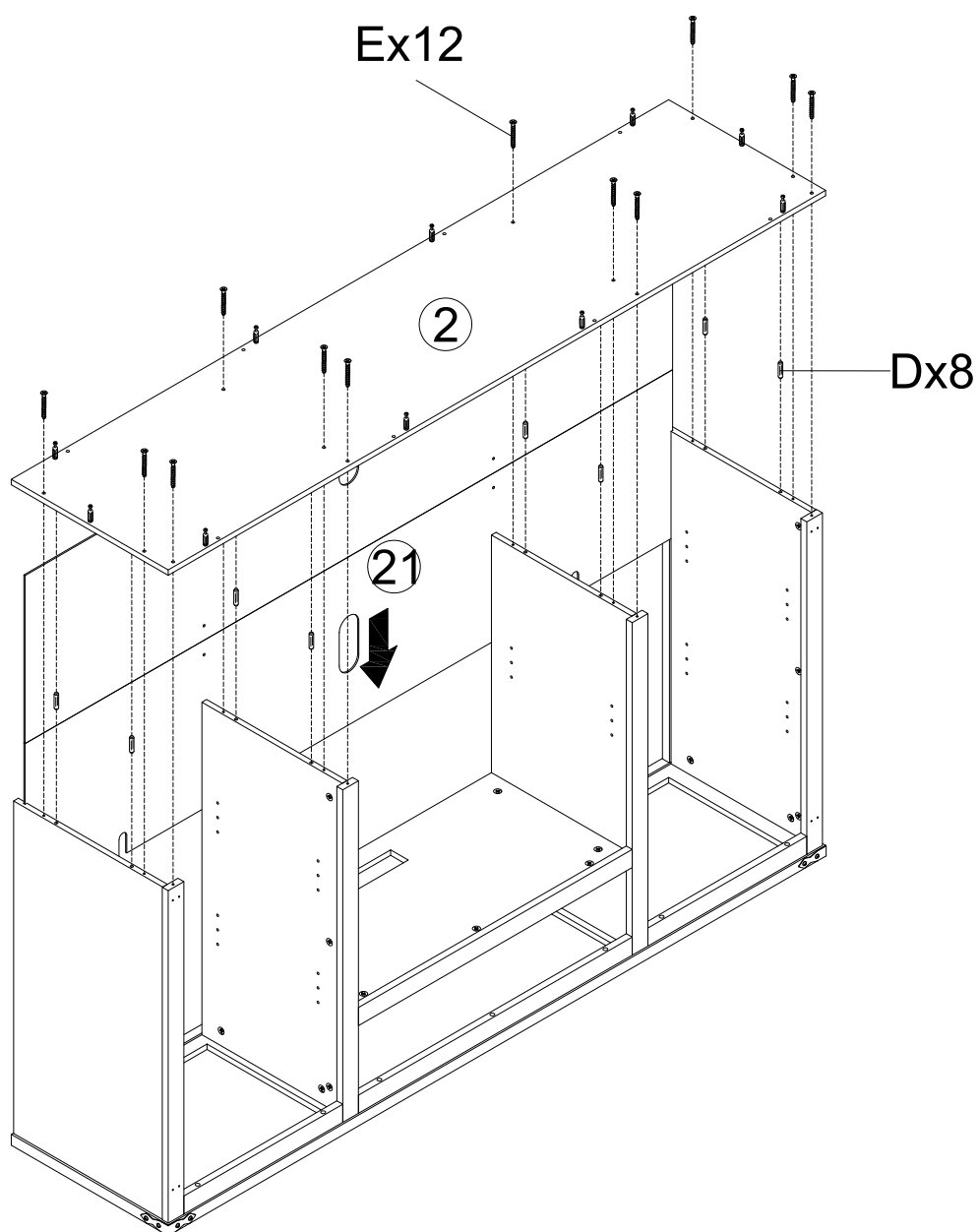
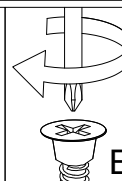
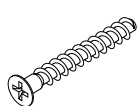


5

D x 8

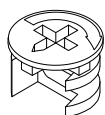


E x 12

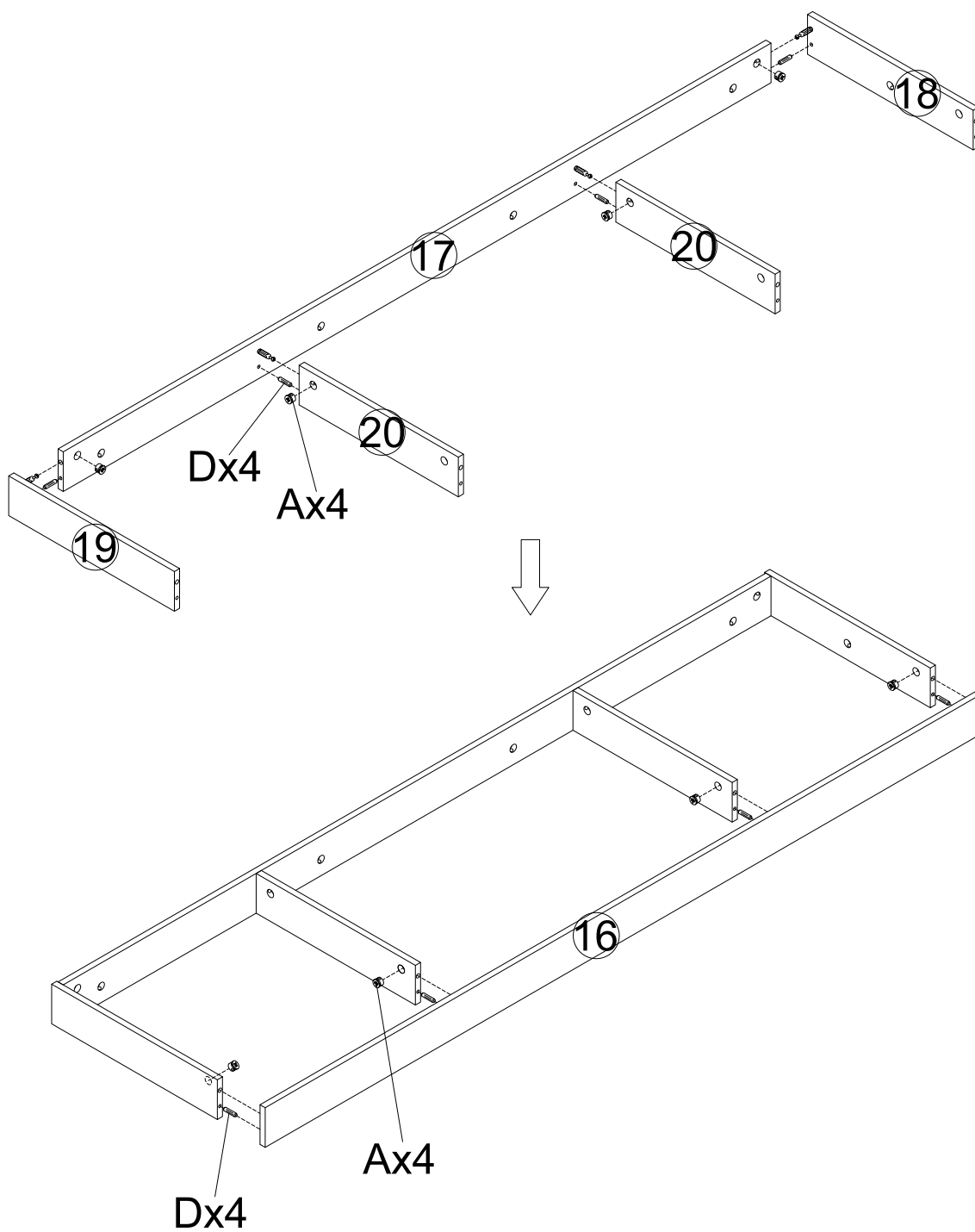
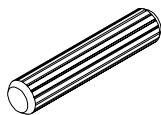




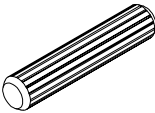
A x 8

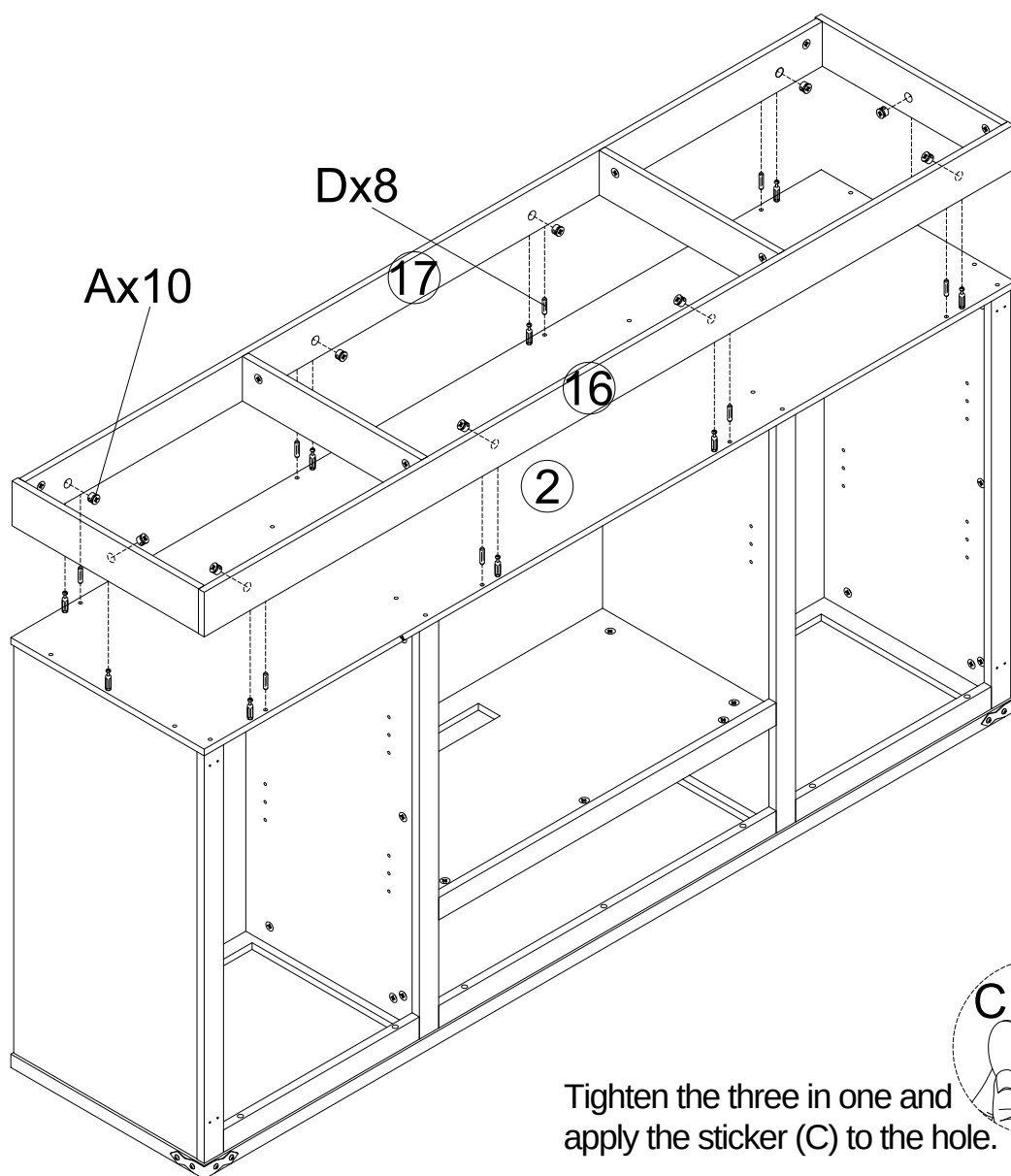


D x 8



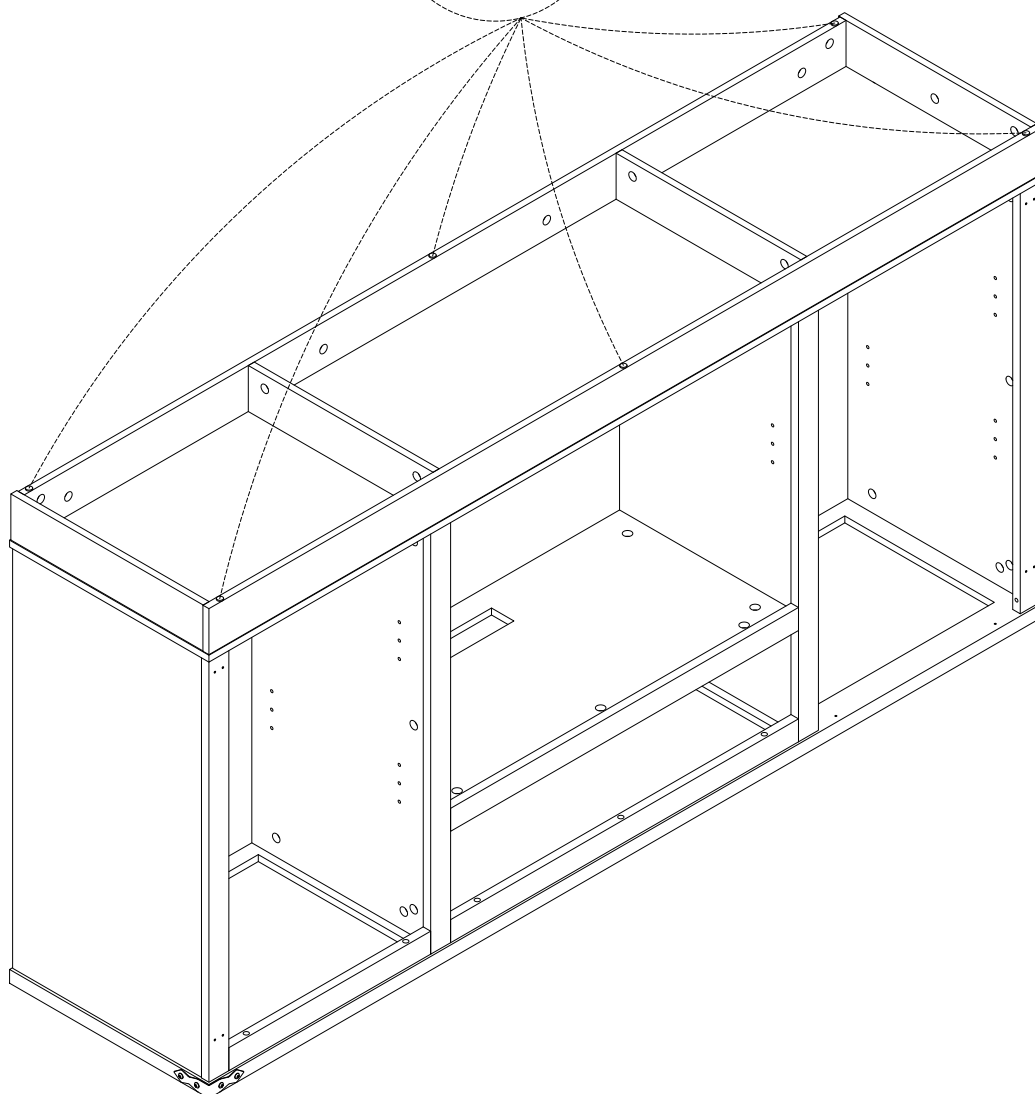
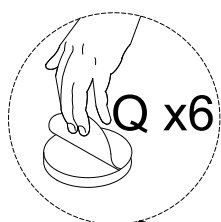
7

A x 10 	D x 8 	C x 45 	
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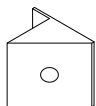


Q x 6

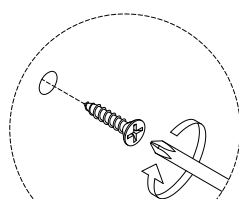




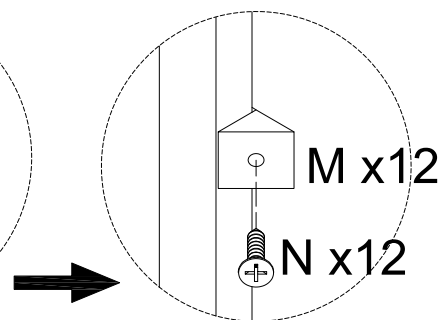
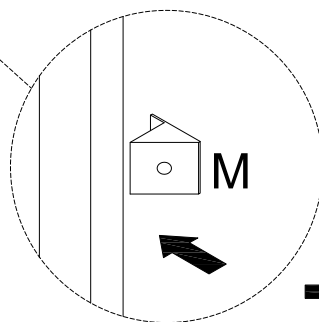
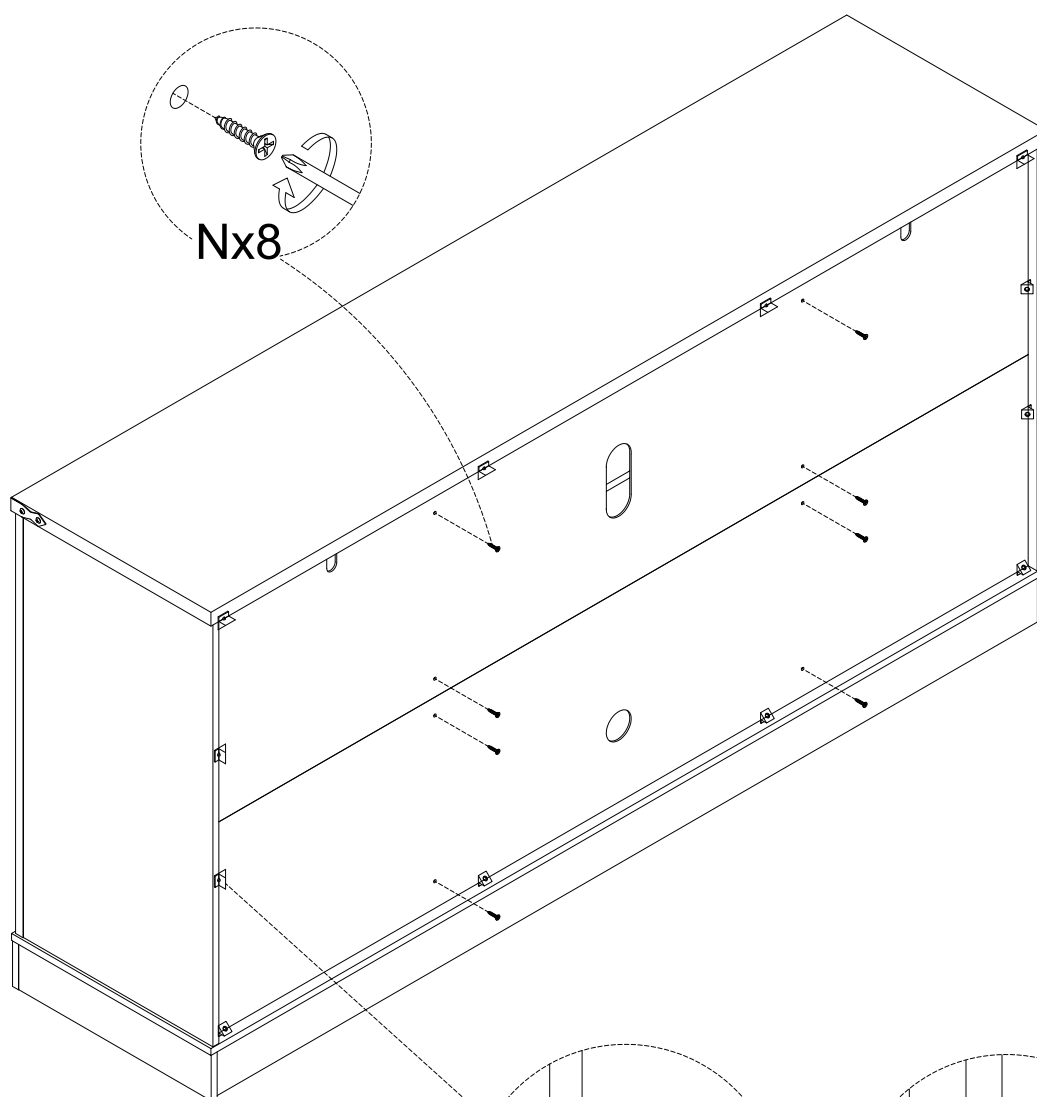
M x 12



N x 20

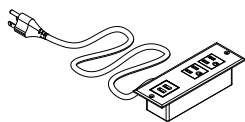


Nx8

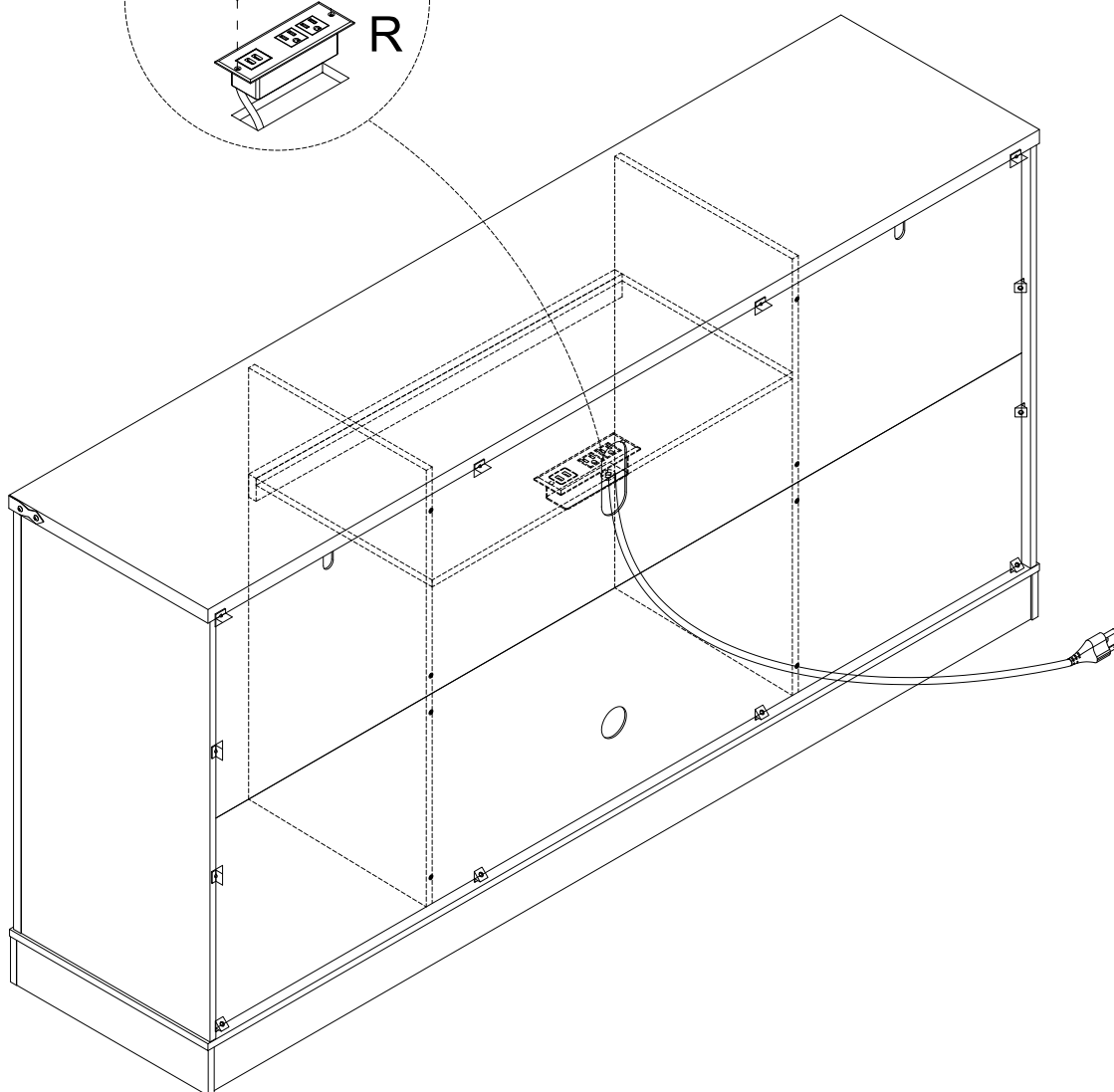
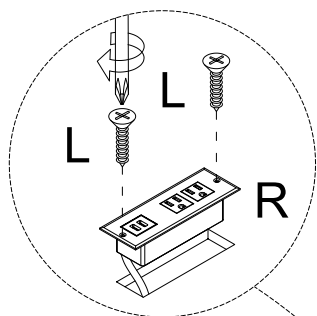


10

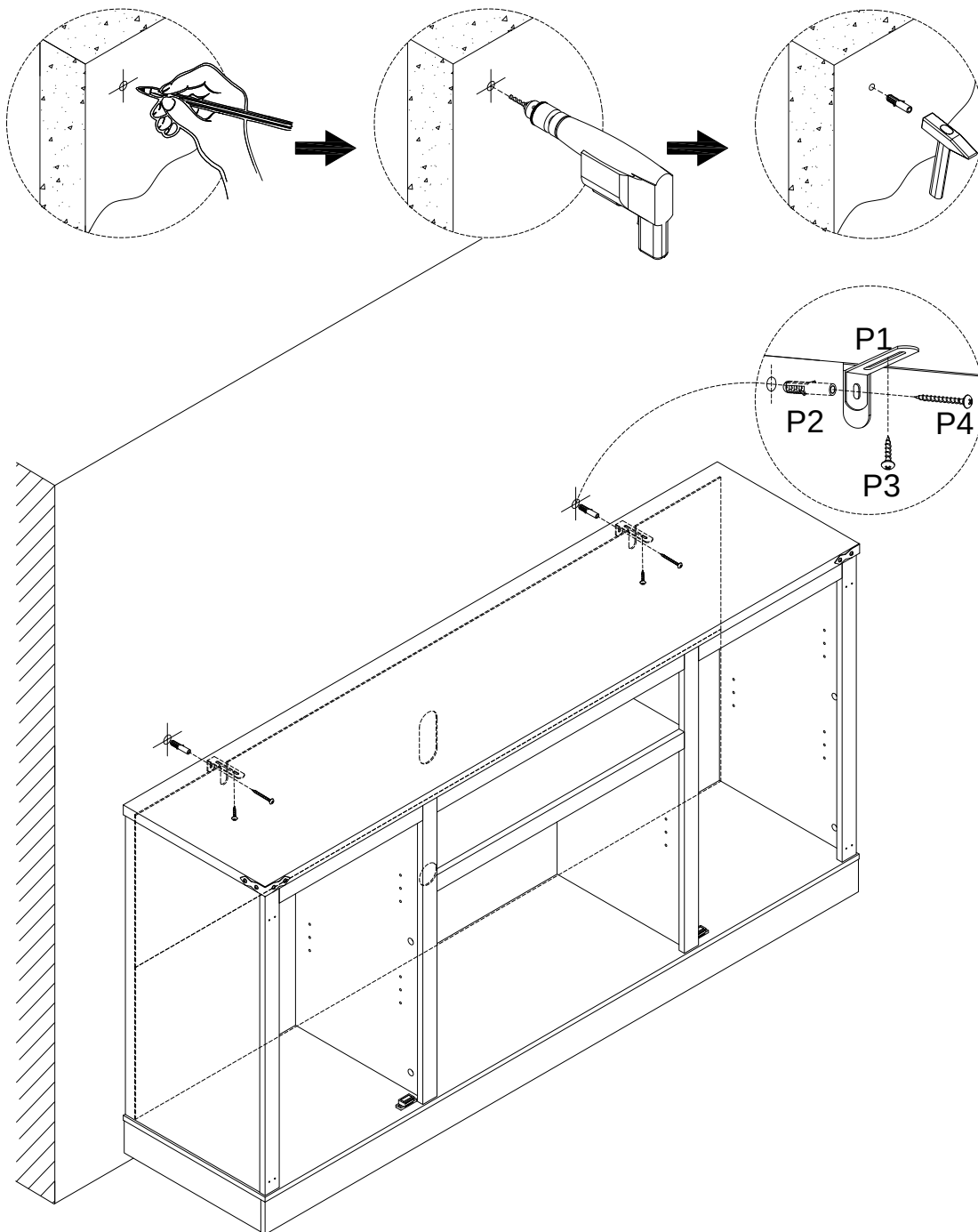
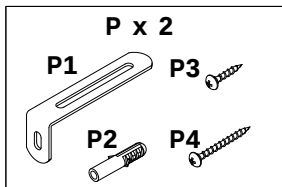
R x 1



L x 2

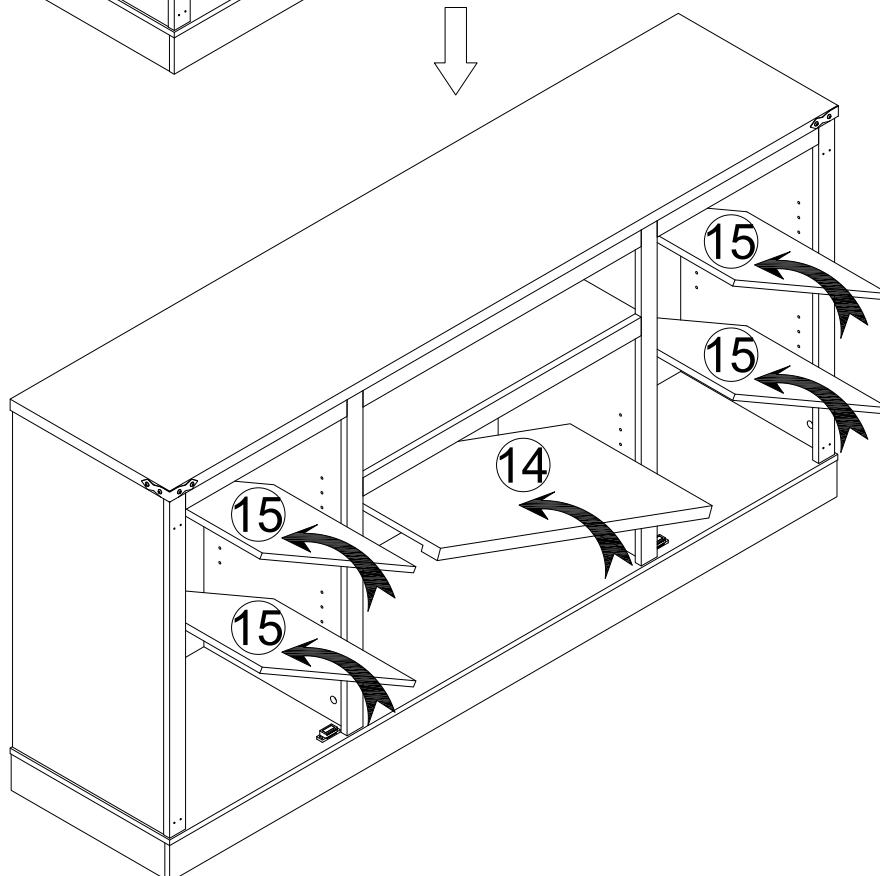
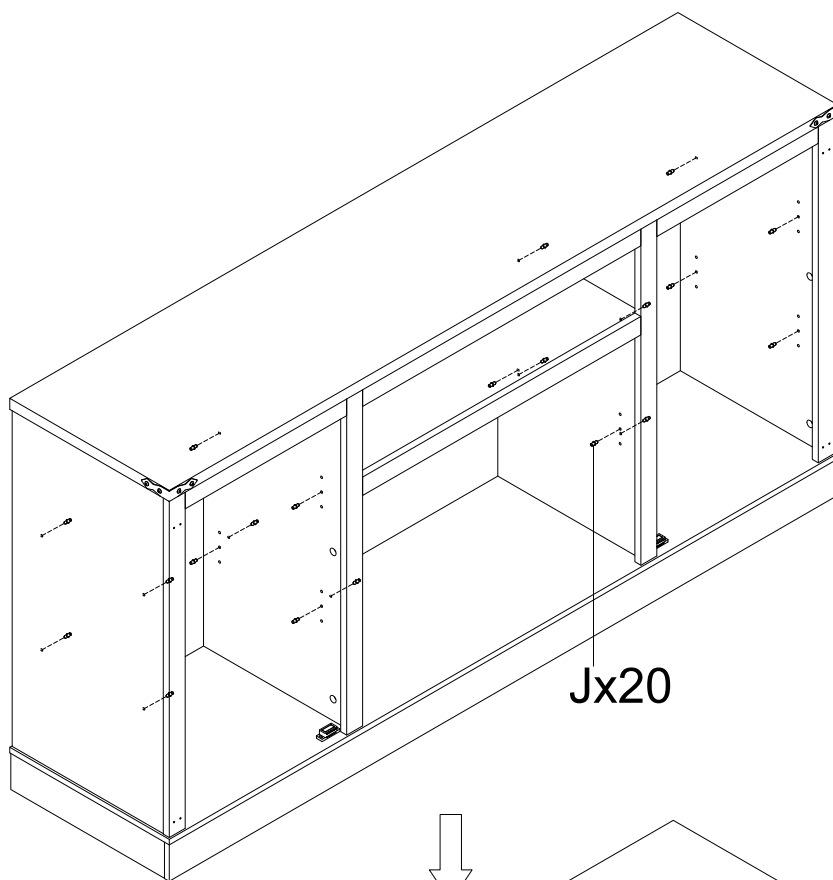


1 1

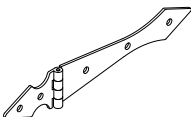


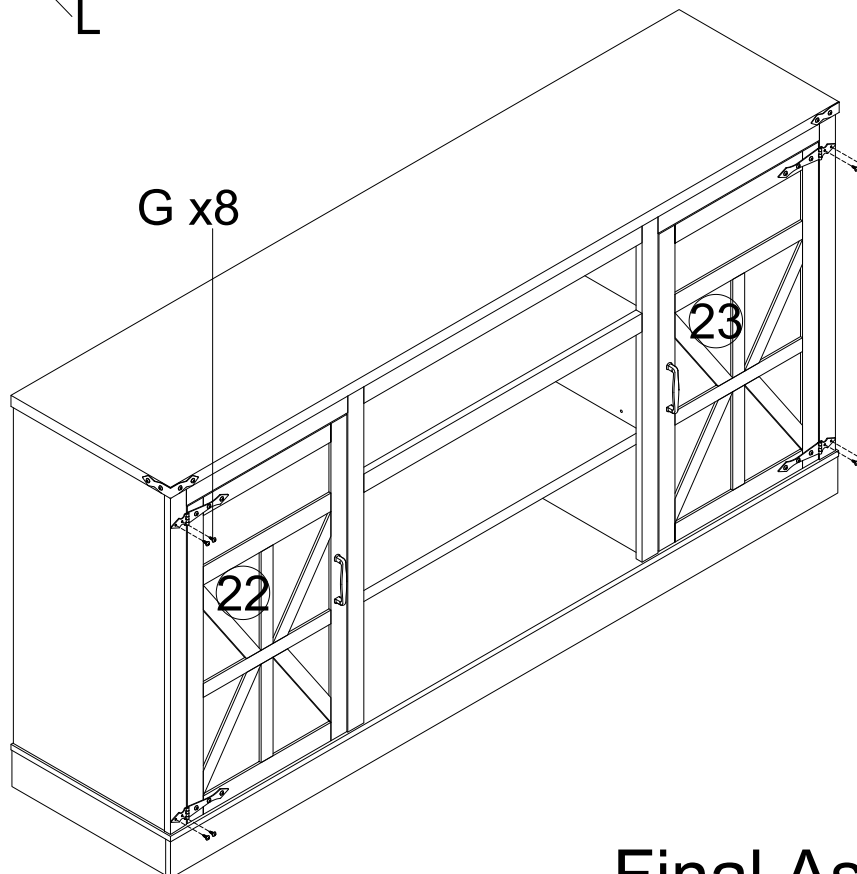
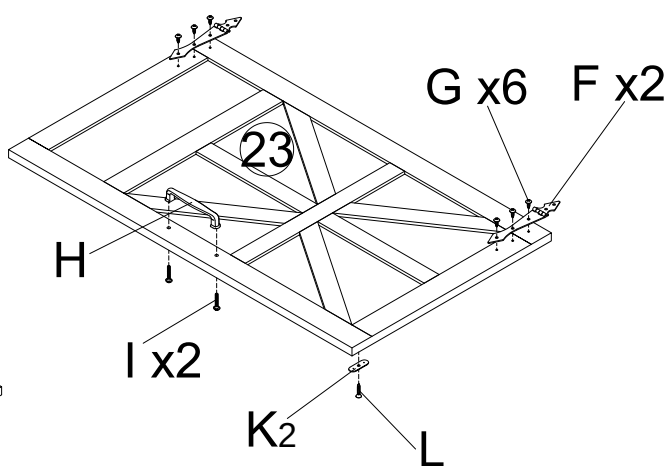
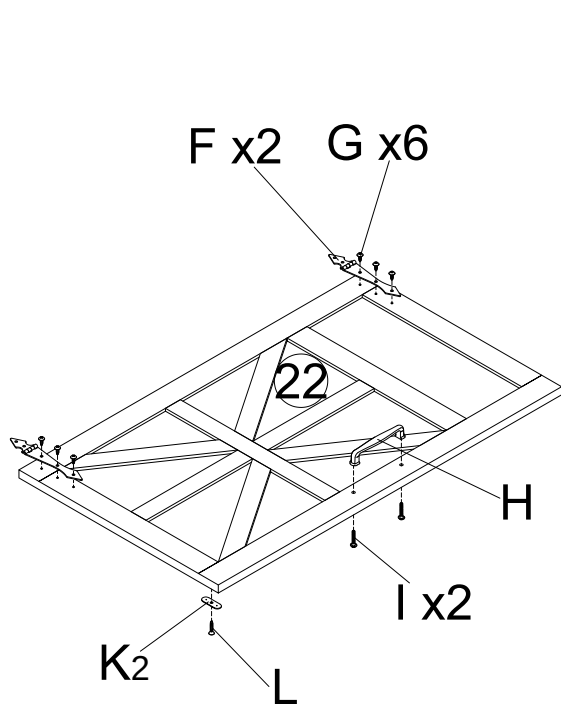
12

J x 20



13

F x 4	G x 20	H x 2	I x 4	K₂ x 2	L x 2	
						



Final Assembly