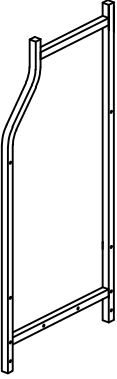
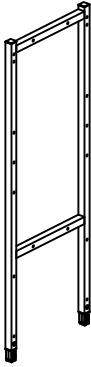
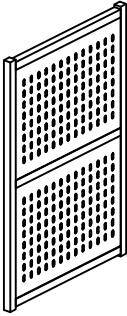
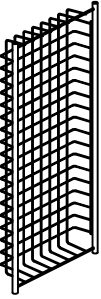
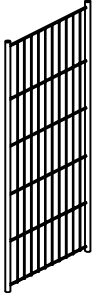
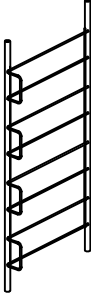
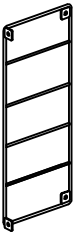
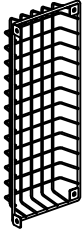
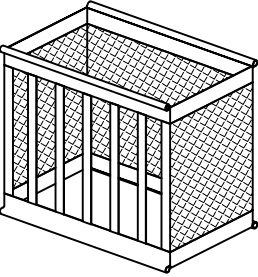
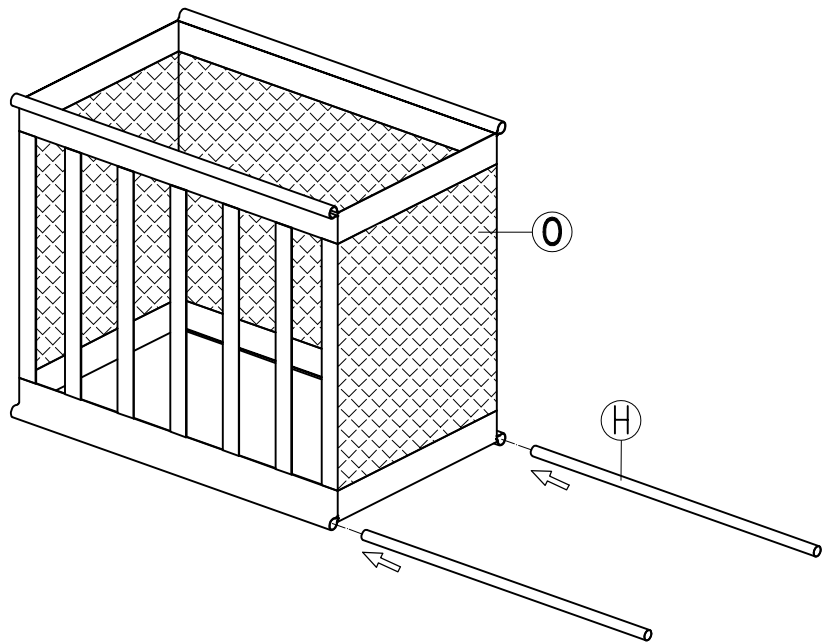
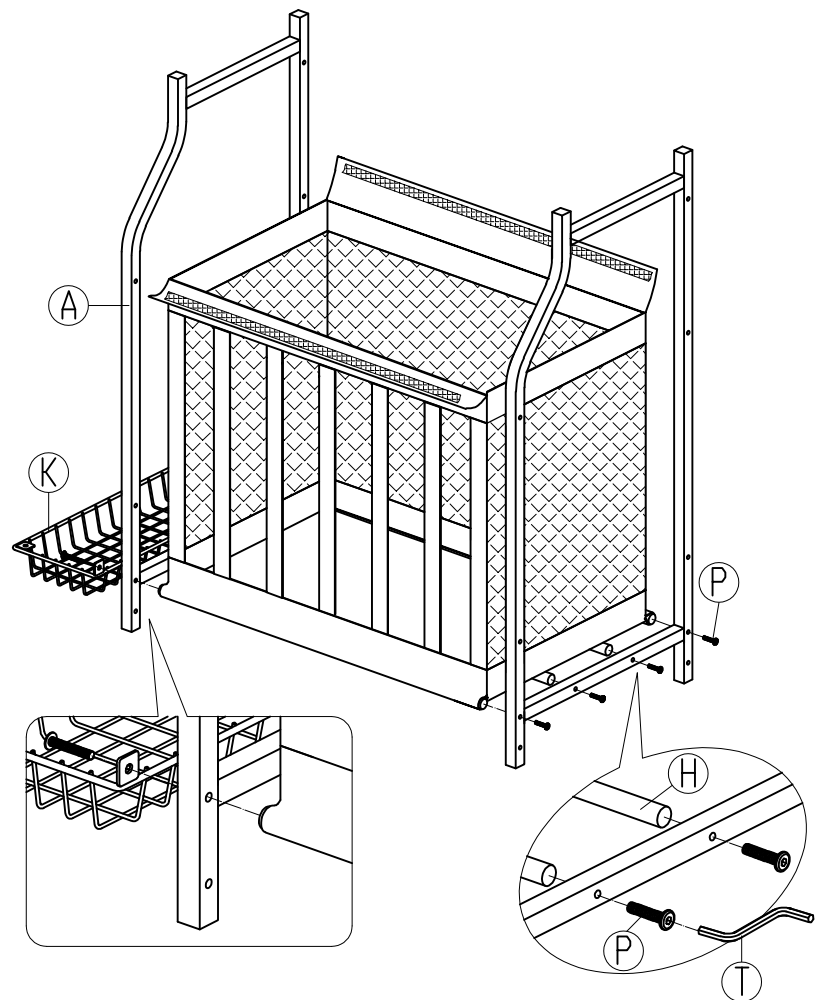


Ax3 	Bx3 	Cx1 
Dx2 	Ex2 	Fx1 
Gx3 	Hx6 	Ix2 
Jx1 	Kx1 	Lx1 
		Mx1 
		Nx6 
Ox1 		Px46  *M6x35
		Qx6 
Rx2 	Sx6  *M5x10	Tx1 

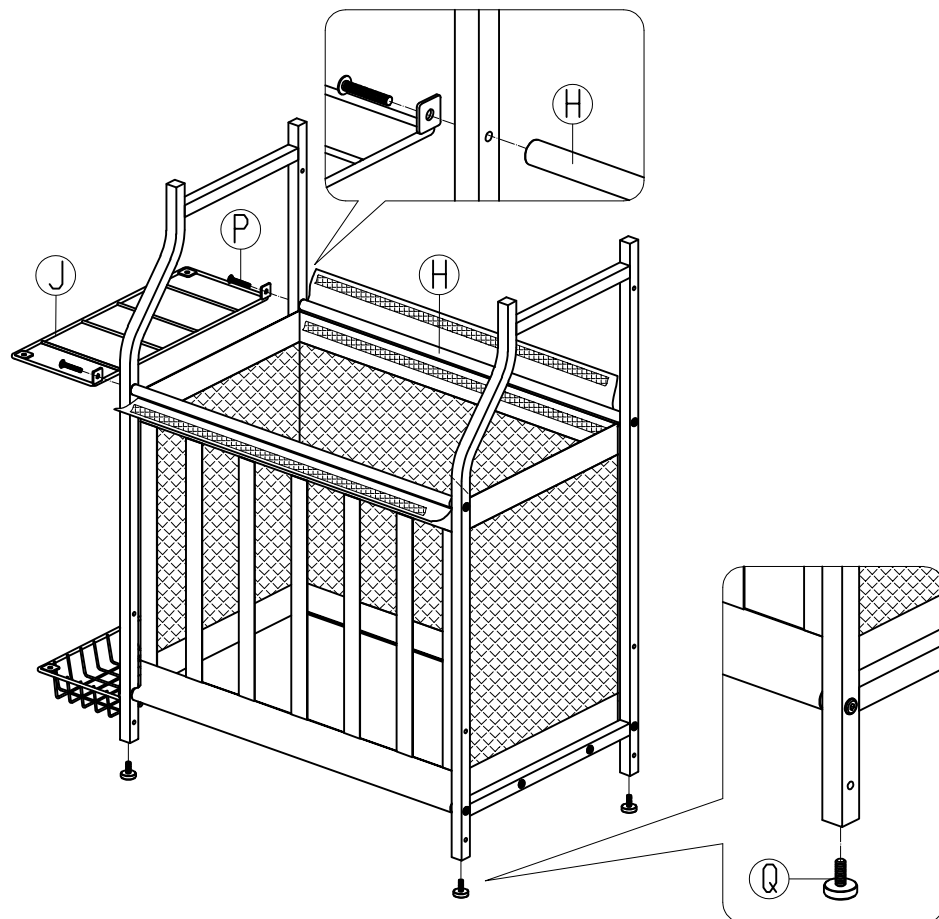
Step 1



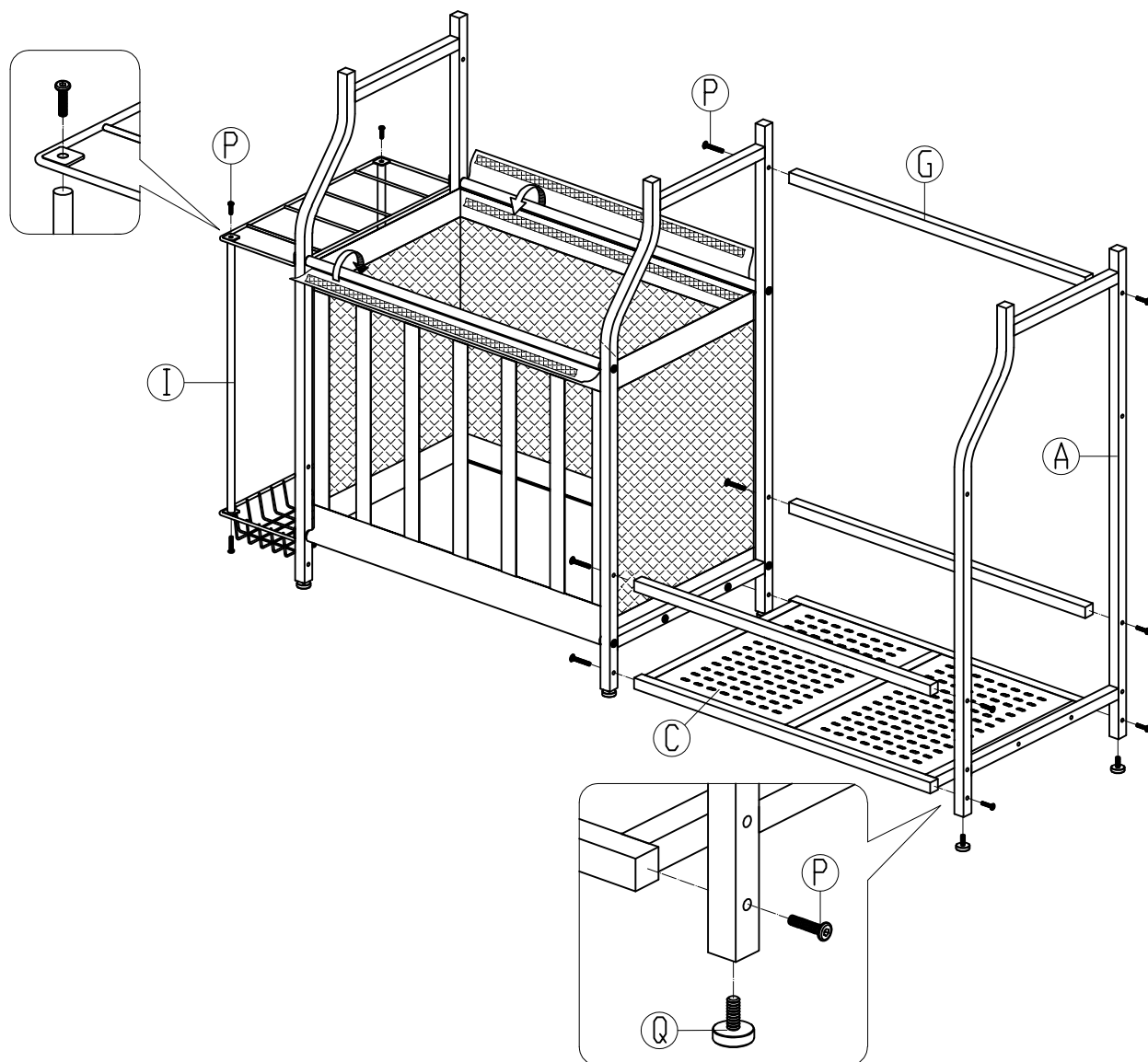
Step 2



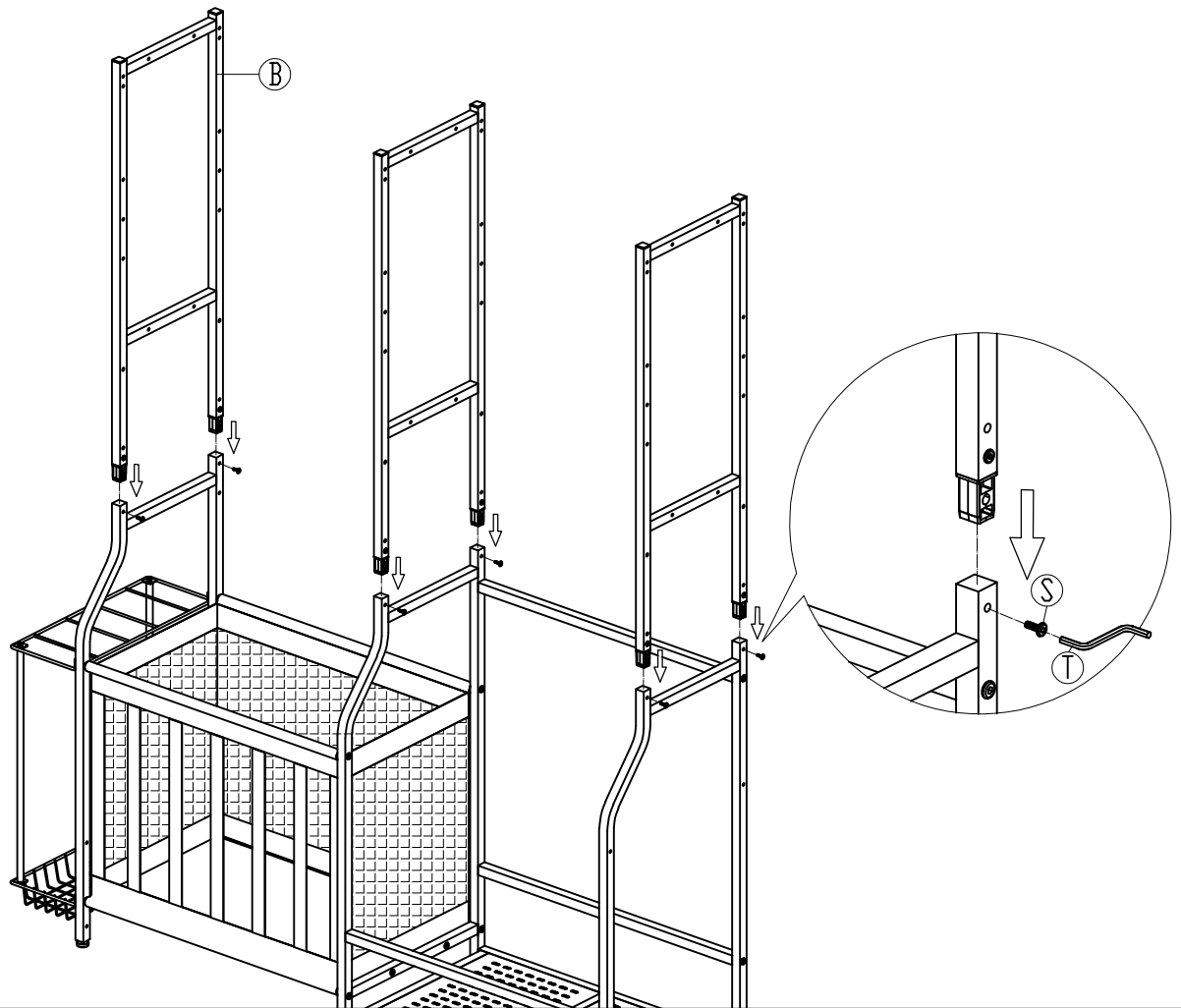
Step 3



Step 4



Step 5



Step 6

