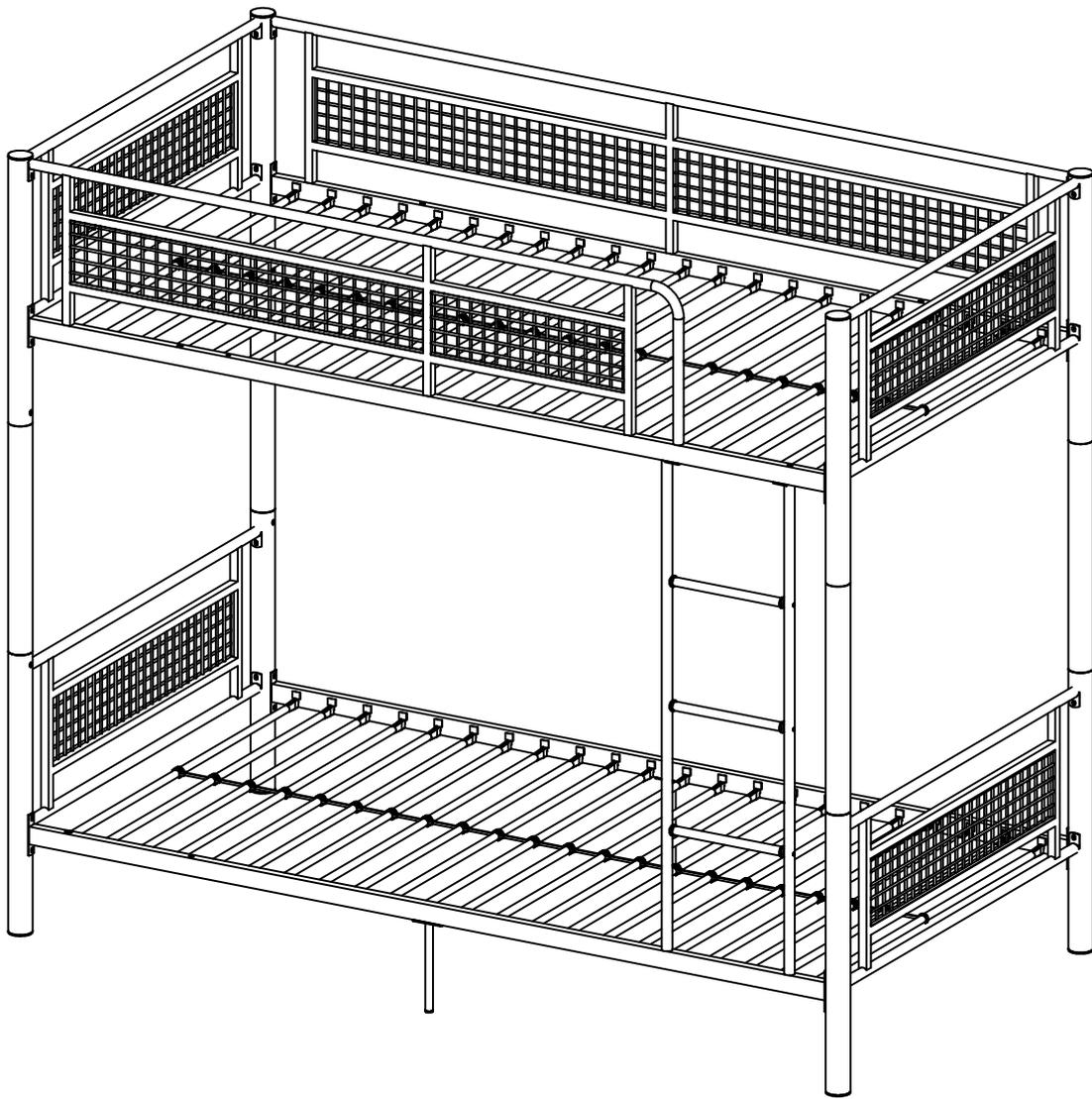


# Assembly Instructions



*Please visit our website for the most current instructions, assembly tips, report damage, or request parts.*

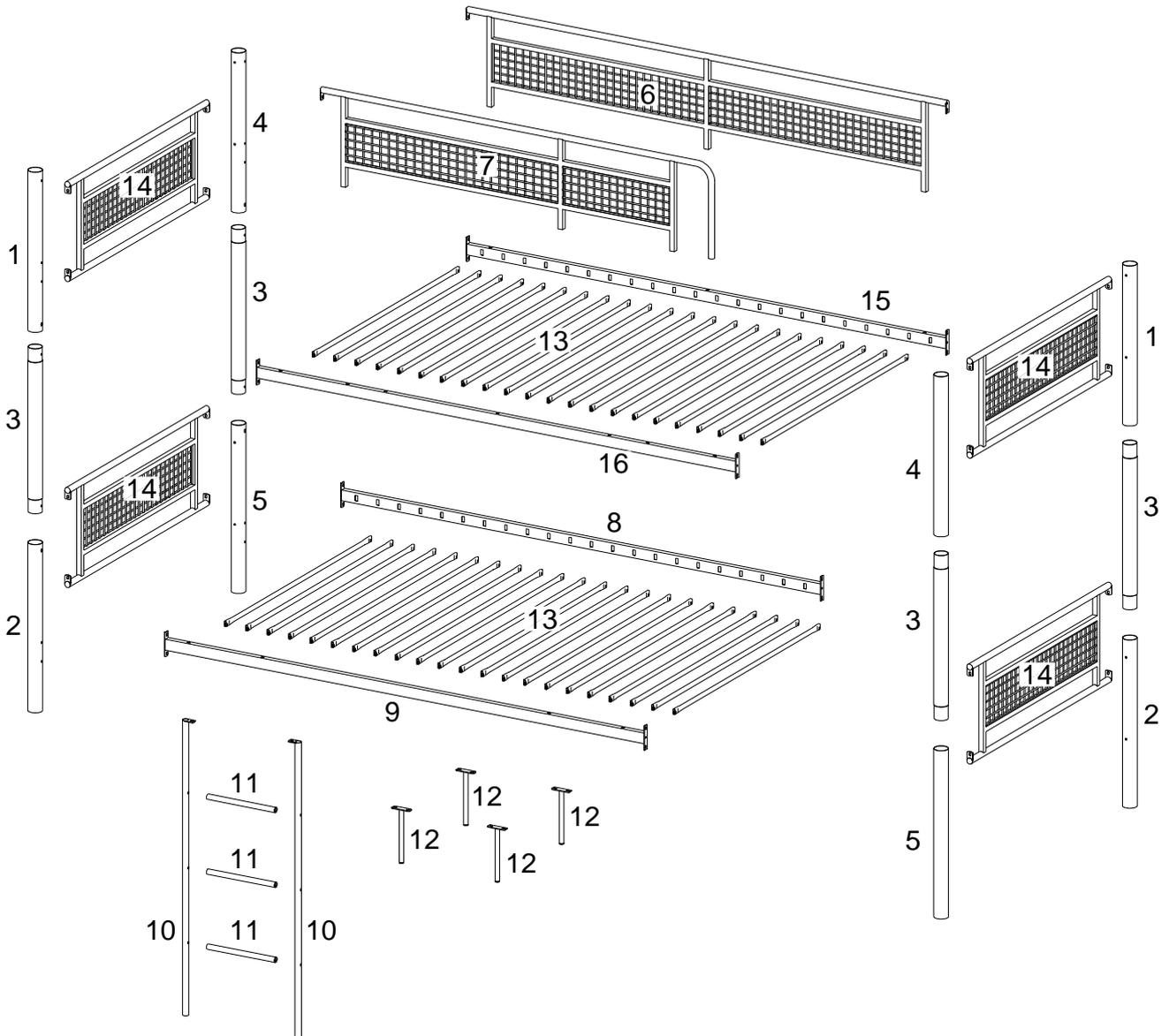
# Instruction Manual



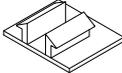
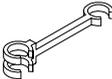
## ***IMPORTANT INFORMATION MUST READ BEFORE ASSEMBLING PRODUCT***

- Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
  
- Use only a mattress which is 75-76" L x 37.5-38.5"W x 9"H on upper bunk, 75"-76" long and 37.5-38.5"W wide on lower bunk.  
  
Replacement Parts--Replacement parts, including additional guardrails, may be obtained from any of our dealers or by contacting us online at our website.
  
- Follow the information on the warnings appearing on the upper bunk end structure and on the carton. DO NOT remove warning label from bed.
  
- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
  
- Surface of mattress must be at least 5 in . (127mm) below the upper edge of guardrails. Mattress must not exceed a maximum thickness of 9 inches.
  
- DO NOT allow children under 6 years of age to use the upper bunk.
  
- Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
  
- DO NOT allow horseplay on or under the bed and prohibit jumping on the bed.
  
- Always use the ladder for entering and leaving the upper bunk.
  
- DO NOT use substitute parts. Contact the manufacturer or dealer for replacement parts.
  
- Use of a night light may provide added safety precaution for a child using the upper bunk.
  
- Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
  
- The use of water or sleep flotation mattresses is prohibited.
  
- STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed ; for example, but not limited to, hooks, belts and jump ropes.
  
- Prohibit more than one person on upper bunk.
  
- Keep these instructions for future reference.

# Parts List

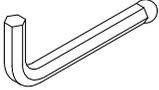
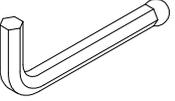
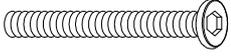


# Hardware List

A		Ø1/4"x15mm	Bolt	53 pcs
B		Ø16mm	Small washer	58 pcs
C		Ø18mm	Large washer	3 pcs
D		Ø5/16"x57mm	Bolt	3 pcs
E		Ø1/4"x32mm	Bolt	6 pcs
F			Washer	6 pcs
G			Plastic end cap	8 pcs
H			Plastic tab lock	88 pcs
J			Plastic link	42 pcs

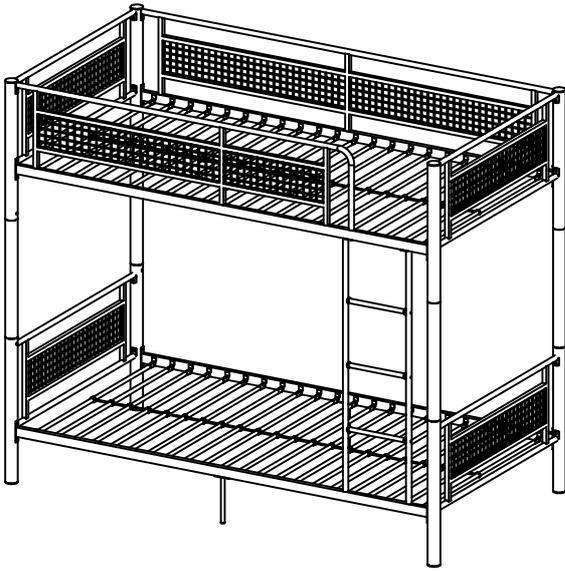
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Hardware List

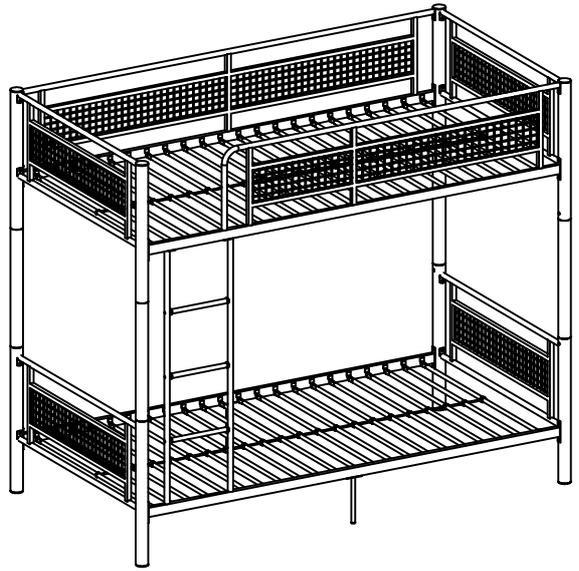
K			Plastic plug	22 pcs
L		M4mm	Hex key	1 pc
M		M5mm	Hex key	1 pc
N		Ø1/4"x57mm	Bolt	6 pcs

*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

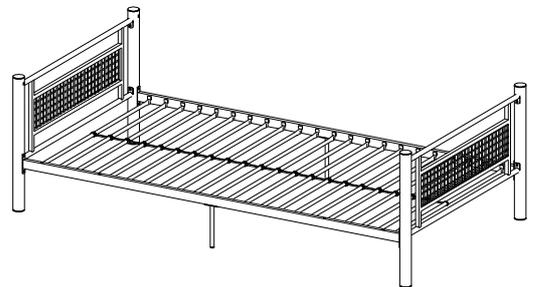
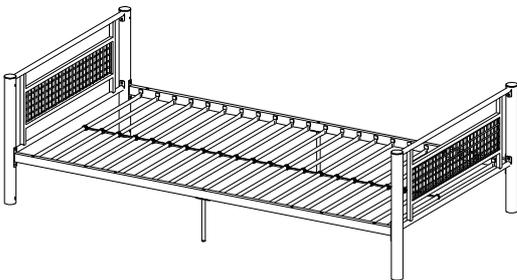
Option A



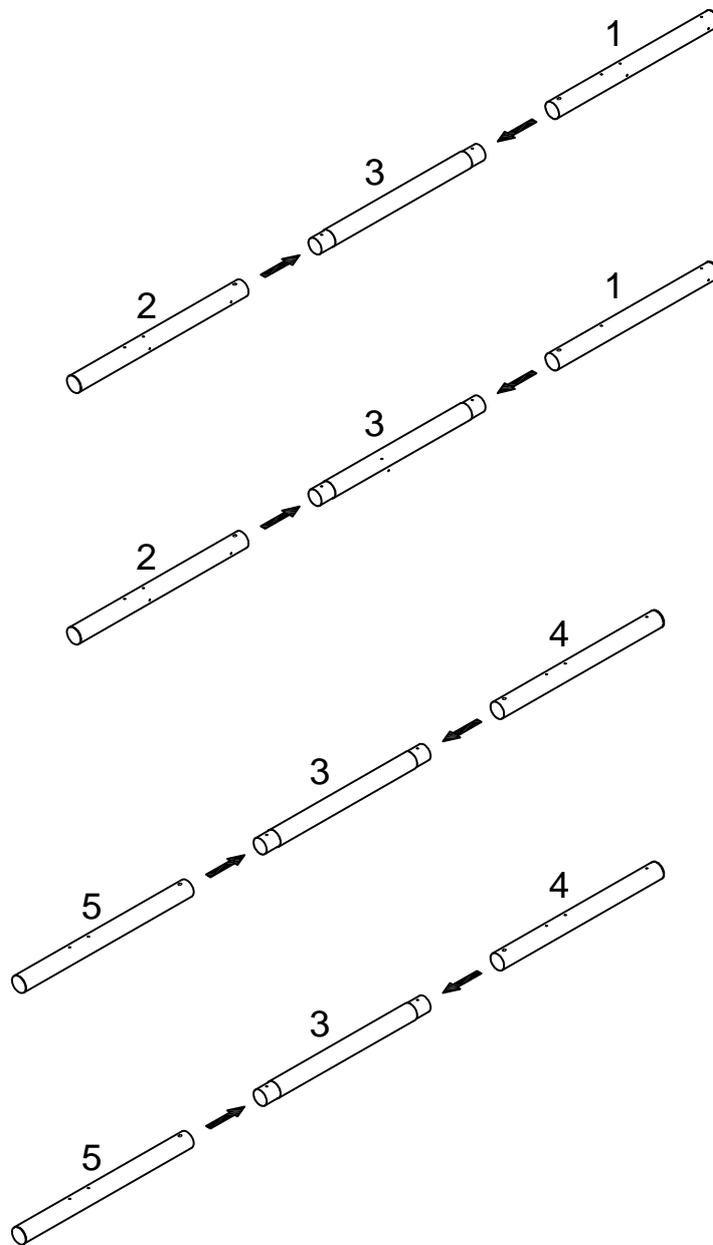
Option B



Option C

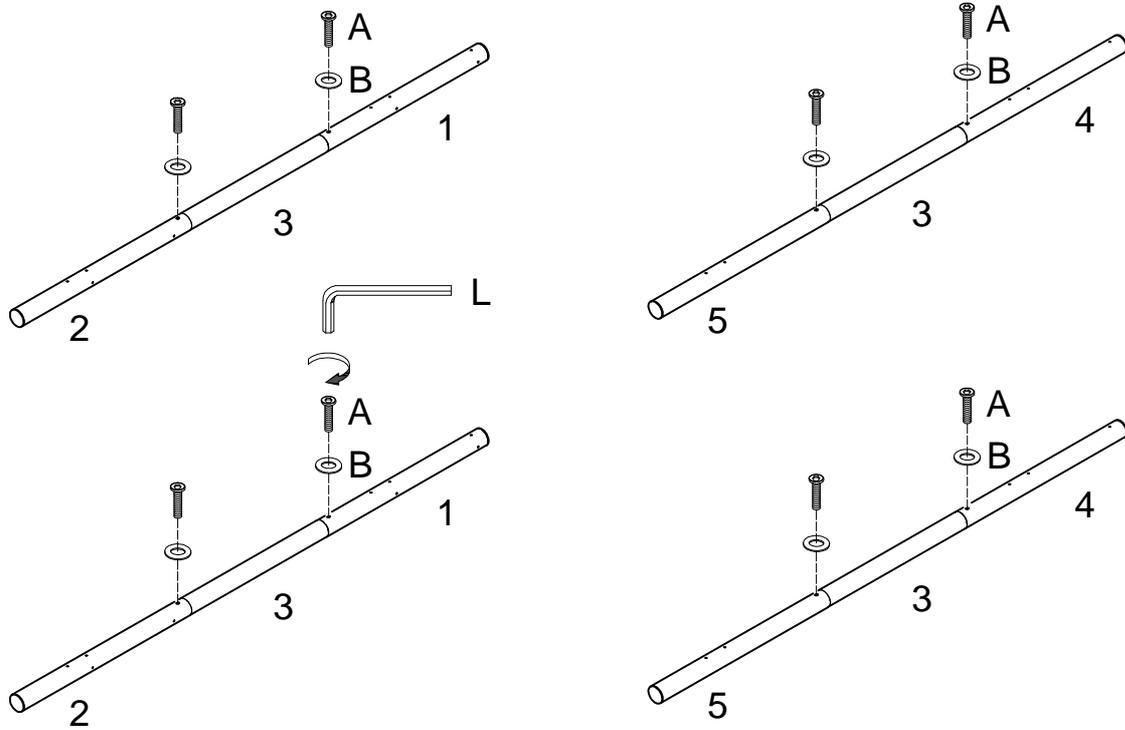


# Step 1



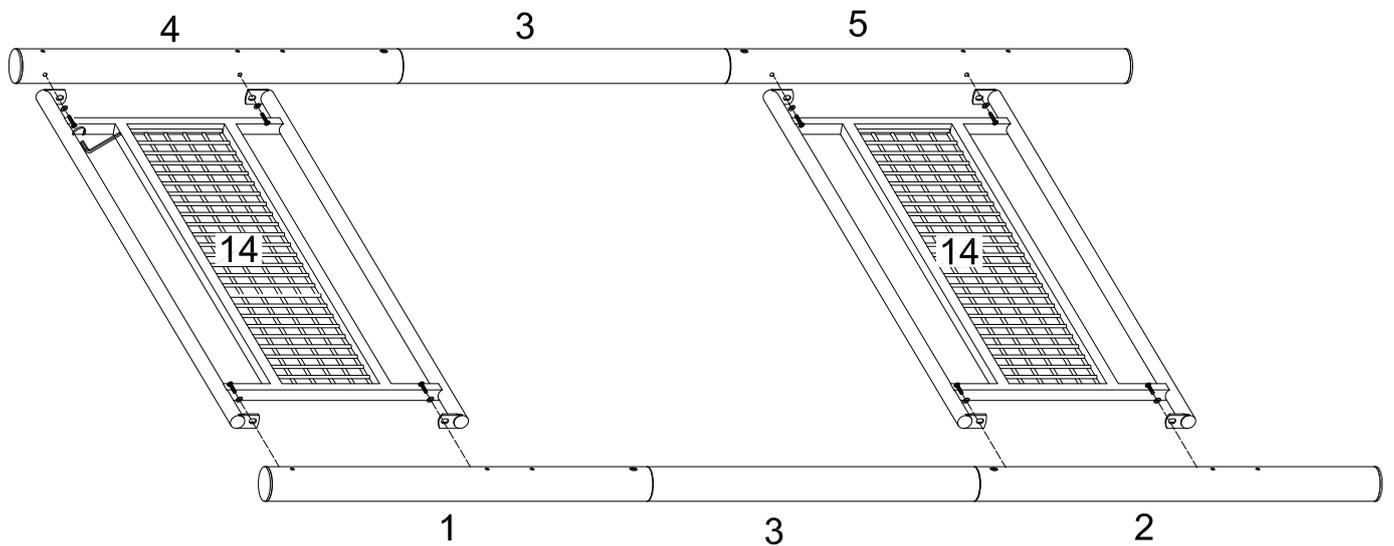
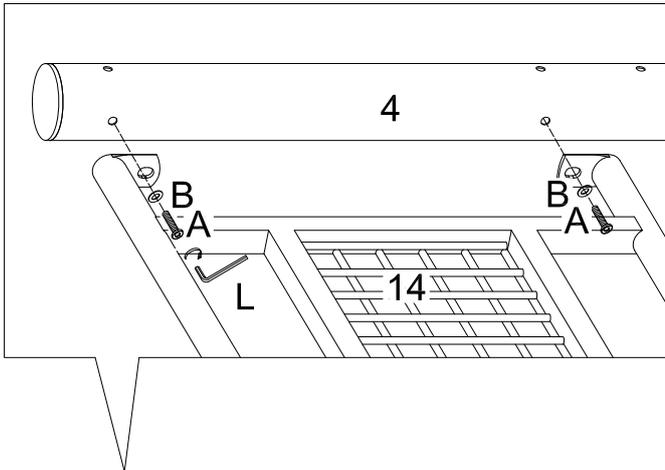
Assembly the four support posts by combining parts (2, 3) and (1), then parts (5, 3) and (4) as shown in the illustration.

# Step 2



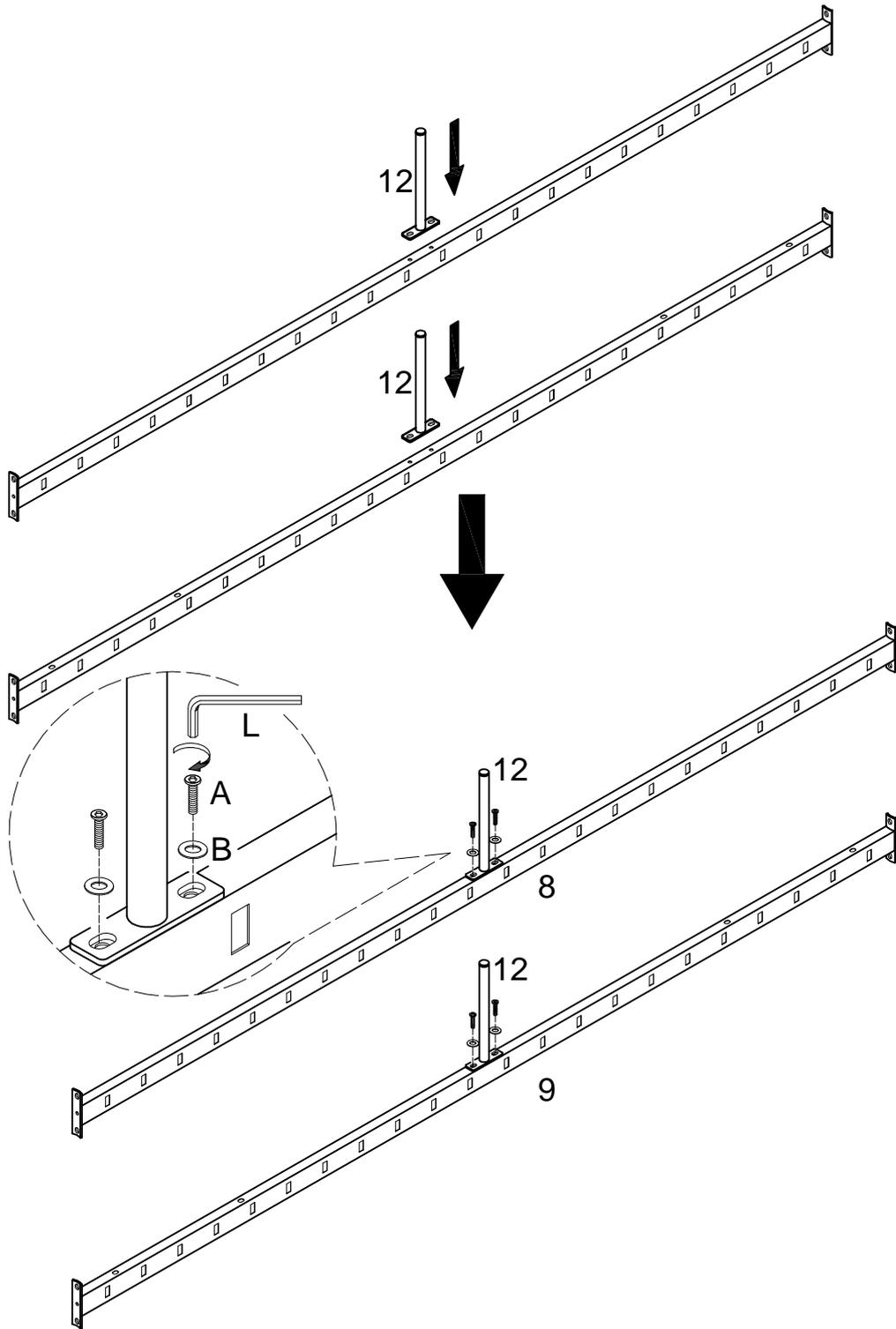
Secure these parts together using screws (A) and small washers (B). Be sure to tighten firmly with hex key (L).

# Step 3 X2



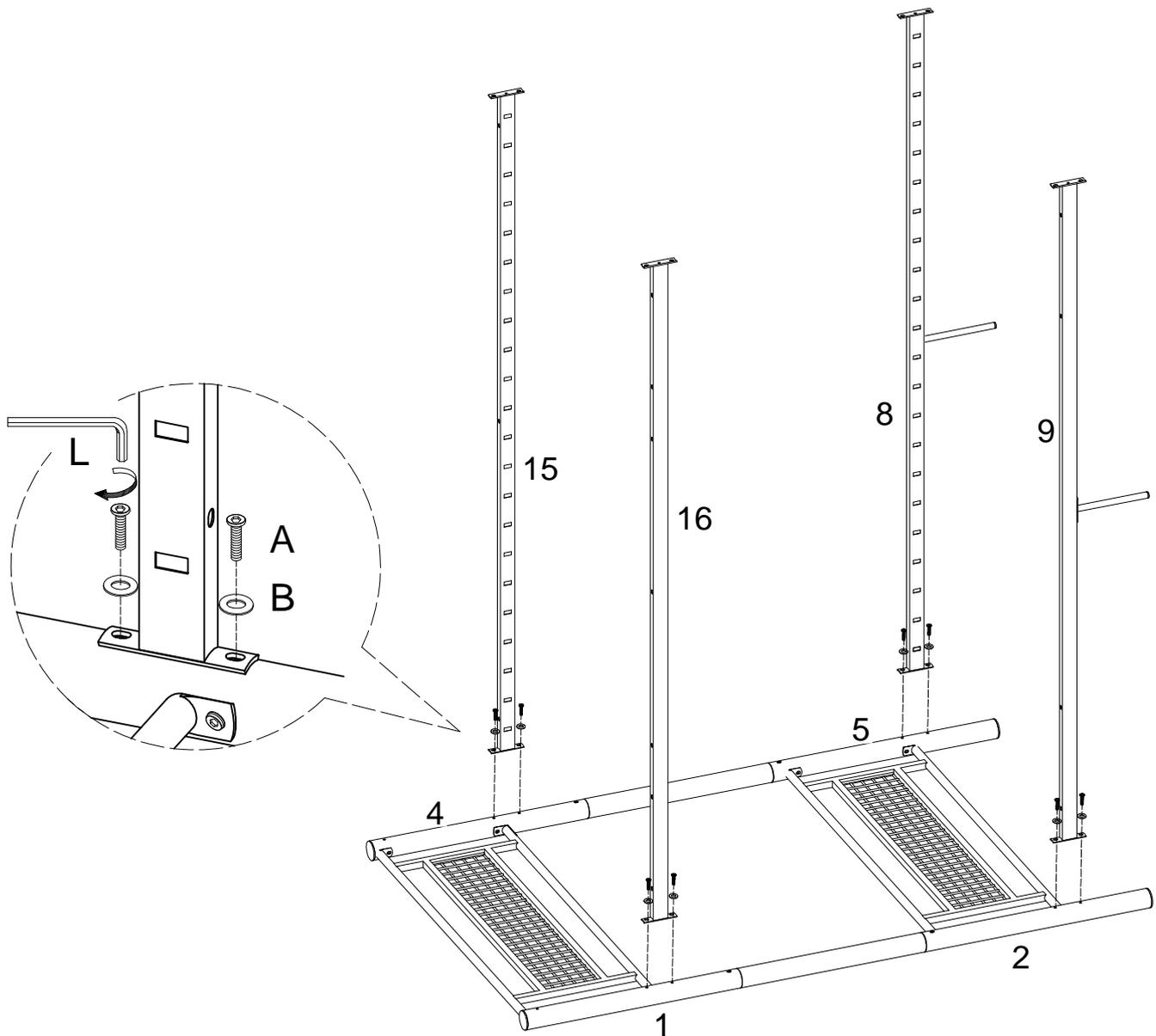
Using bolt (A) secure small washer (B) to part (14) into parts (1,4) , using bolt (A) secure small washer (B) to part (14) into parts (2,5) with hex key (L).

# Step 4



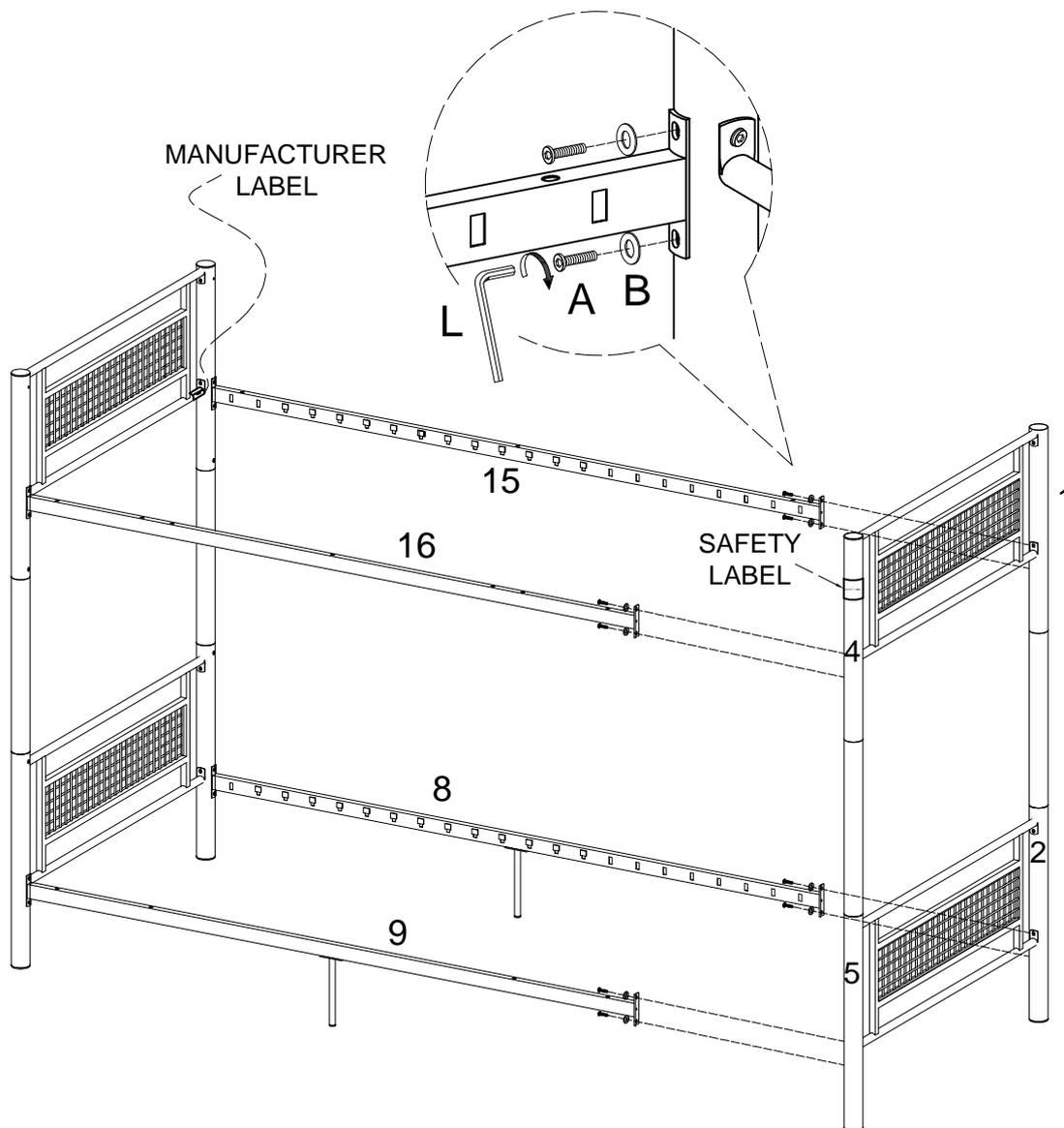
Attach legs (12) to the lower cross bars using screws (A) and small washers (B) as shown in the illustration. Tighten screws using hex key (L).

# Step 5



Attach lower cross bars (8,9) and upper cross bars (15,16) to the end supports in Step 3 using small washers (B) and screws (A) as shown in the illustration. Ensure the slots on the cross bars are facing inward as shown in the illustration. Be sure to tighten all screws firmly using hex key (L).

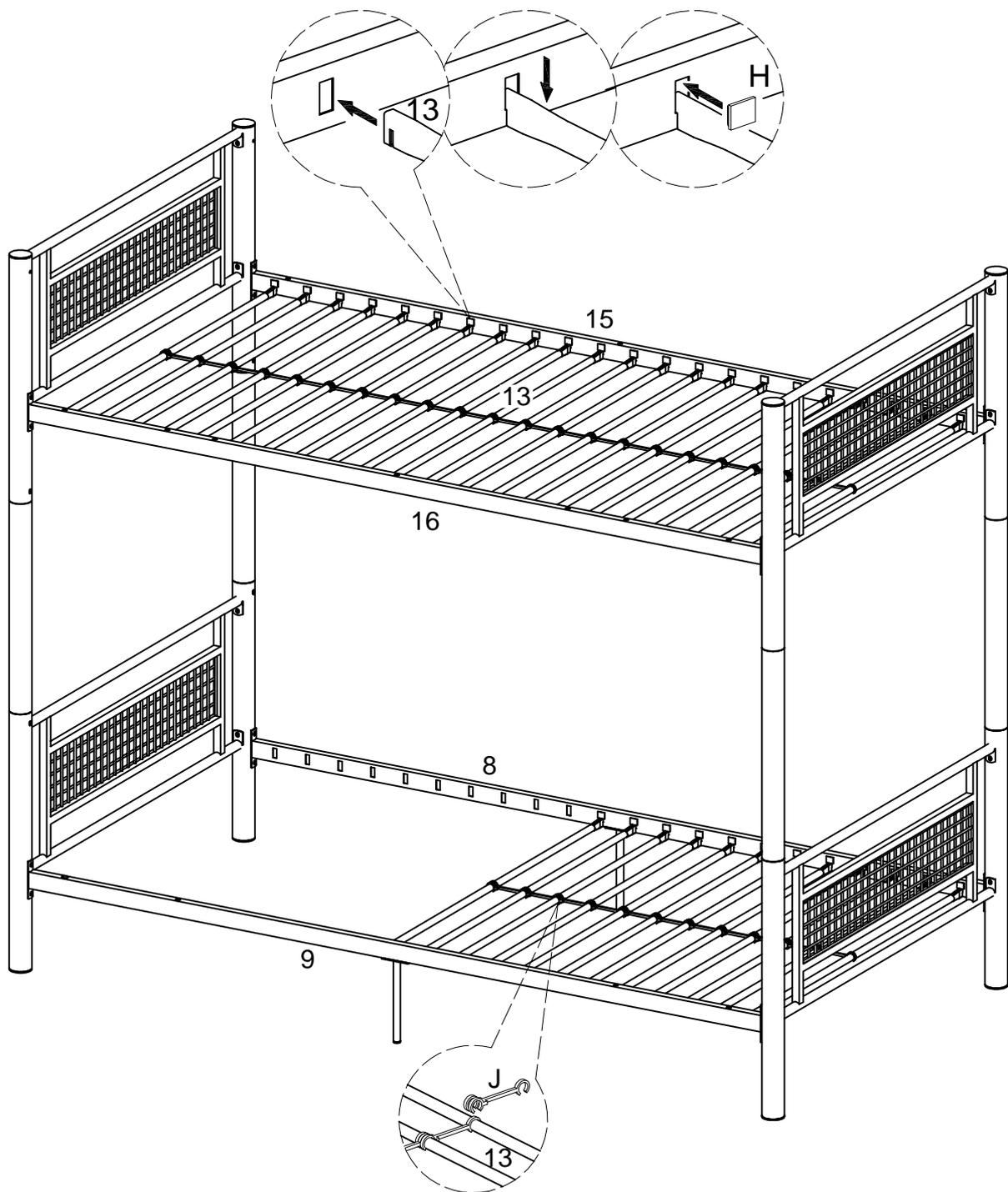
# Step 6



Attach another end supports assembled in Step 3 to bed frame using small washers (B) and screws (A) as shown in the illustration. Ensure the slots on the cross bars are facing inward as step 5. Be sure to tighten all screws firmly using hex key (L).

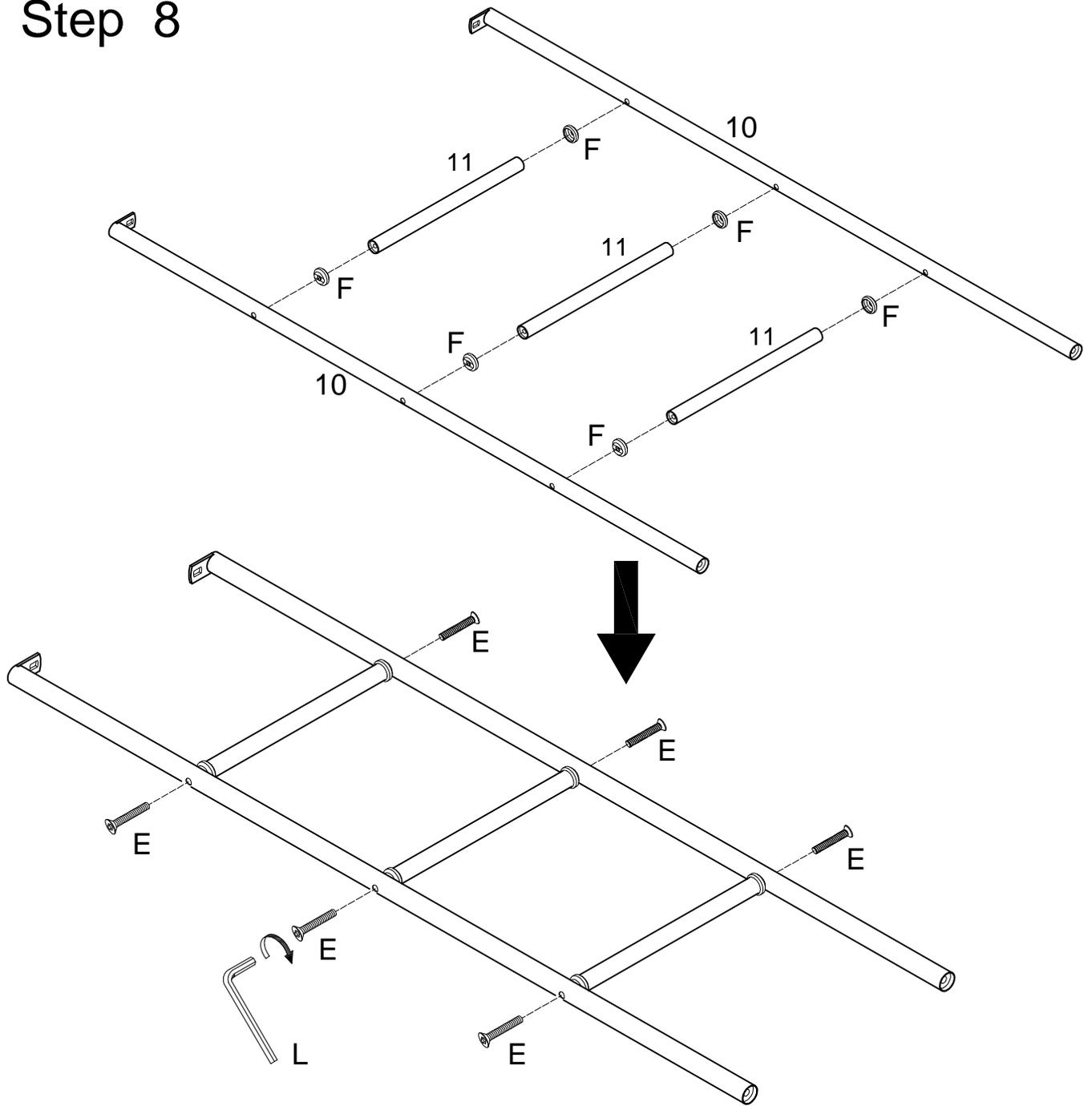
Note: Do not tighten all bolts at this step.

# Step 7



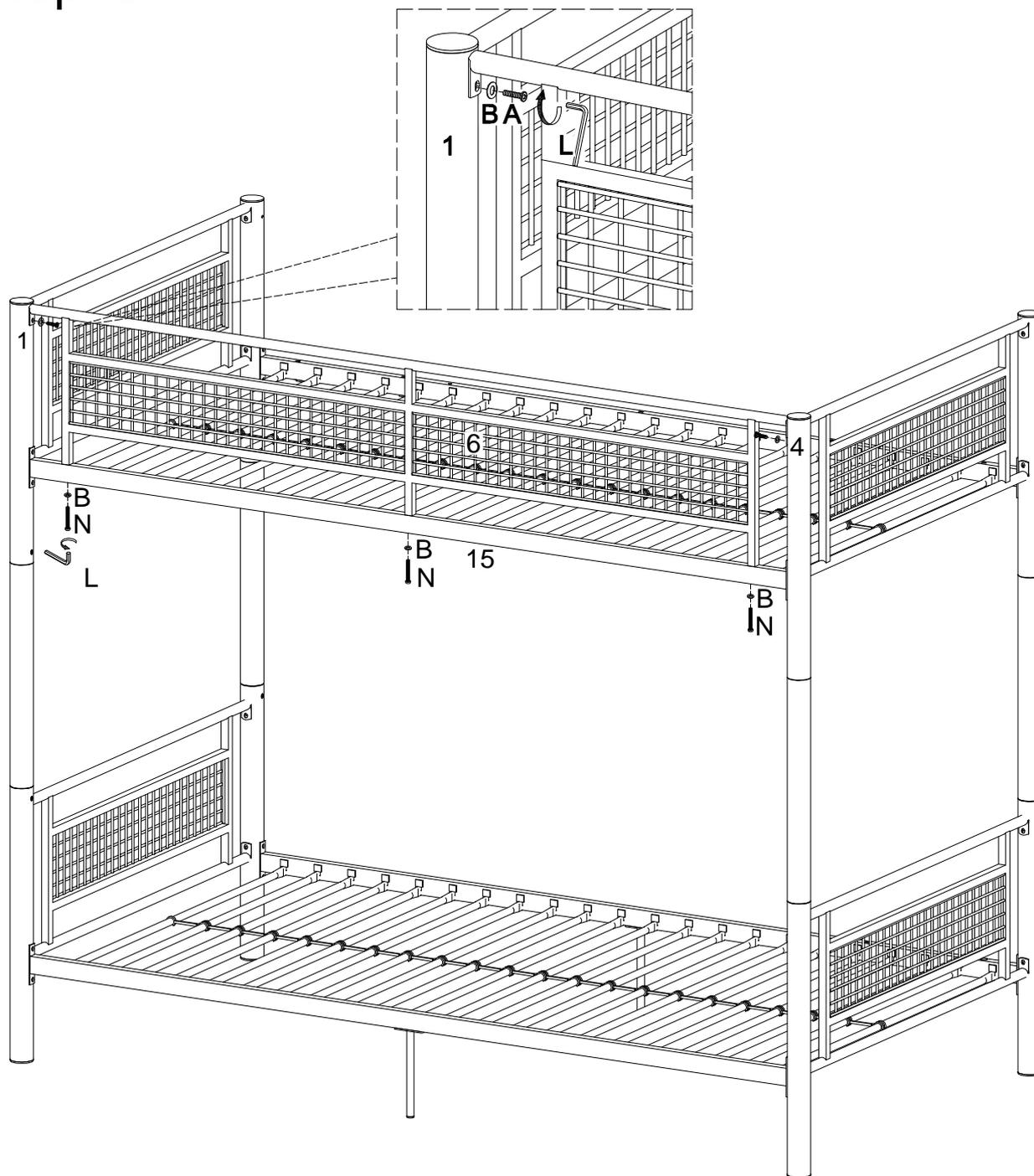
Insert mattress support bars into the slots on the cross bars as shown in the illustration. Snap plastic tab locks (H) into each slot to lock the mattress support bars in place. Snap plastic links (J) into the middle of the mattress support bars as shown in the illustration.

# Step 8



Attach the ladder steps (11) to the ladder support posts (10) using screws (E) and washers (F) as shown in the illustration.

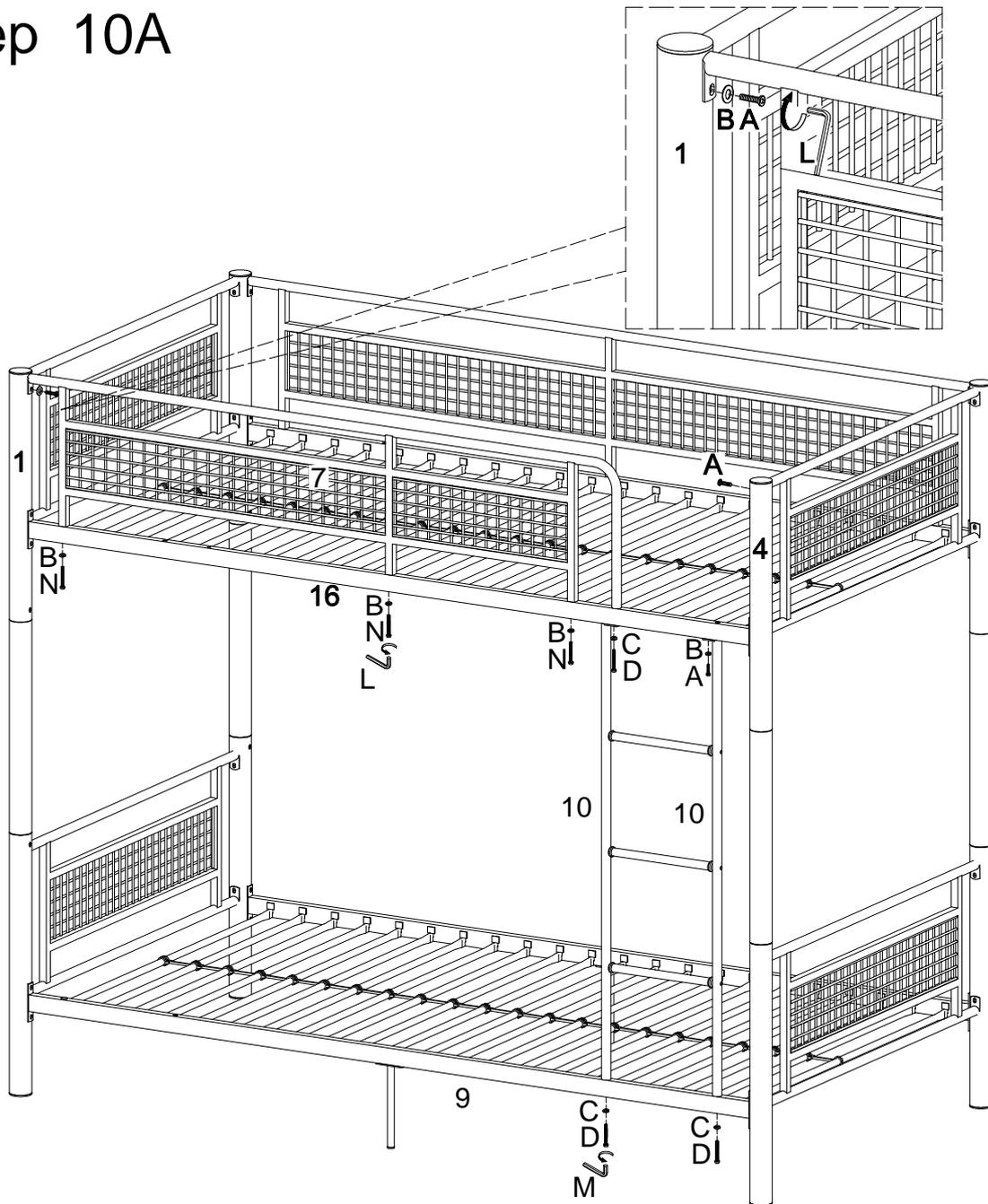
# Step 9



Attach back upper guardrail (6) to the back frame support beams using bolts (A) and washers (B) by hex key (L).

Attach guardrail to cross bar (15) using bolts (N) and washers (B) by hex key (L) as shown in illustration.

# Step 10A



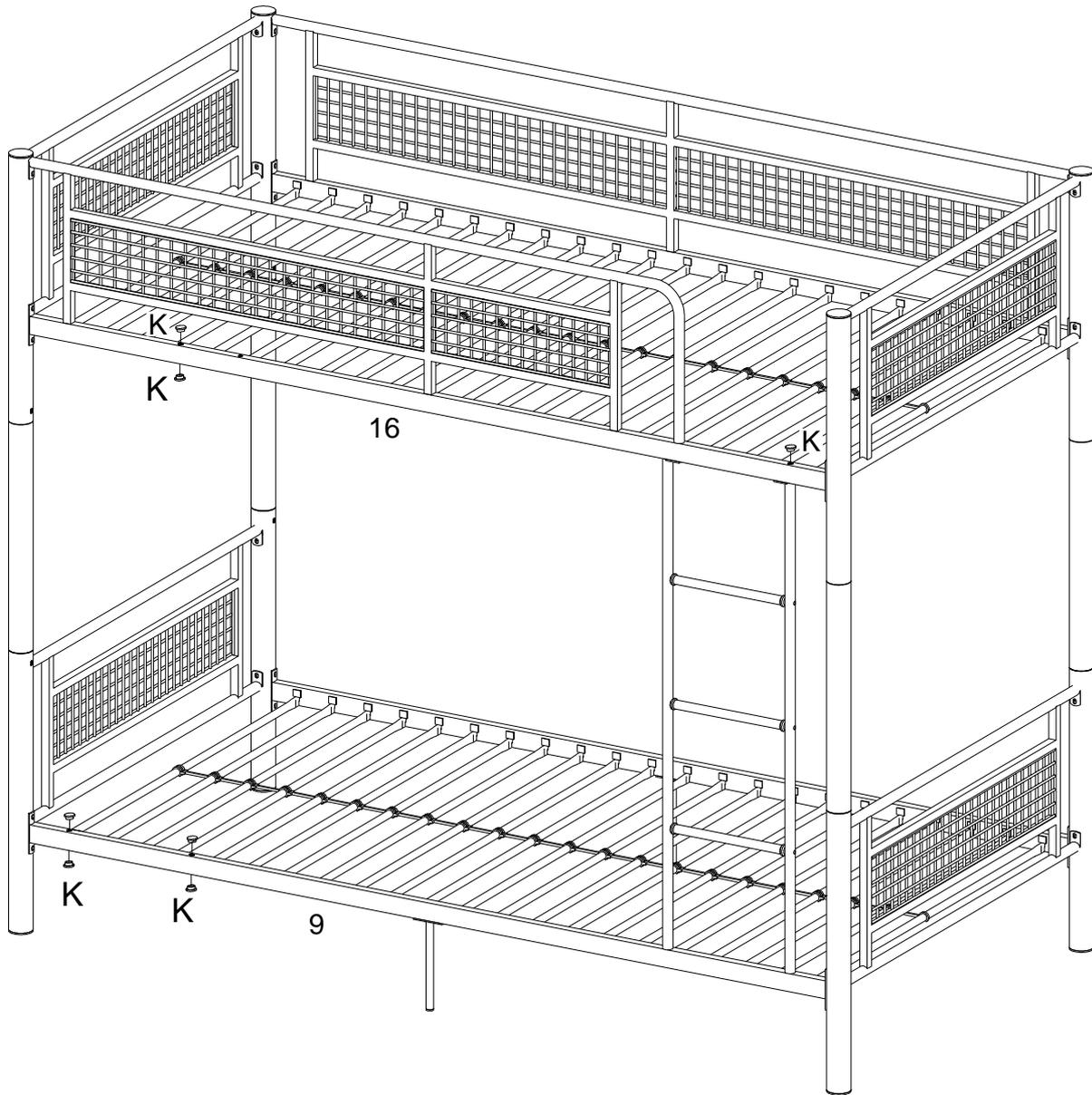
Attach ladder frame assembly to cross bars (9, 16) using bolts (A, D) and washers (B, C) as shown in illustration.

Attach open guardrail (7) to upper cross bar using bolts (N) and washers (B), then attach upper guardrail (7) to support post using bolt (A) and washer (B) as per diagram.

Insert bolt (A) to support (4) using hex key (L).

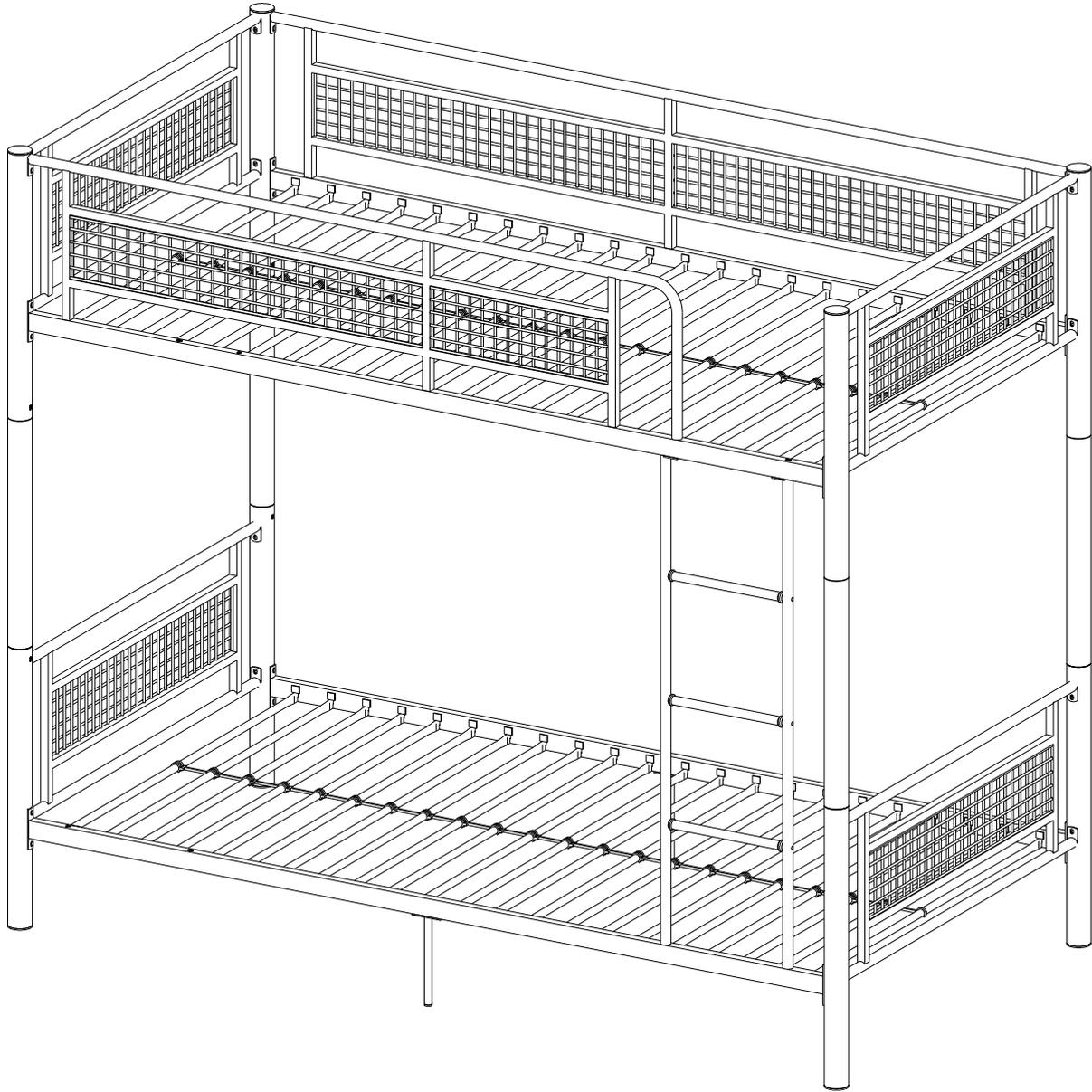
Then tighten all the bolts.

# Step 11A



Put plastic plugs (K) into the holes in the front cross bars as shown in the illustration.

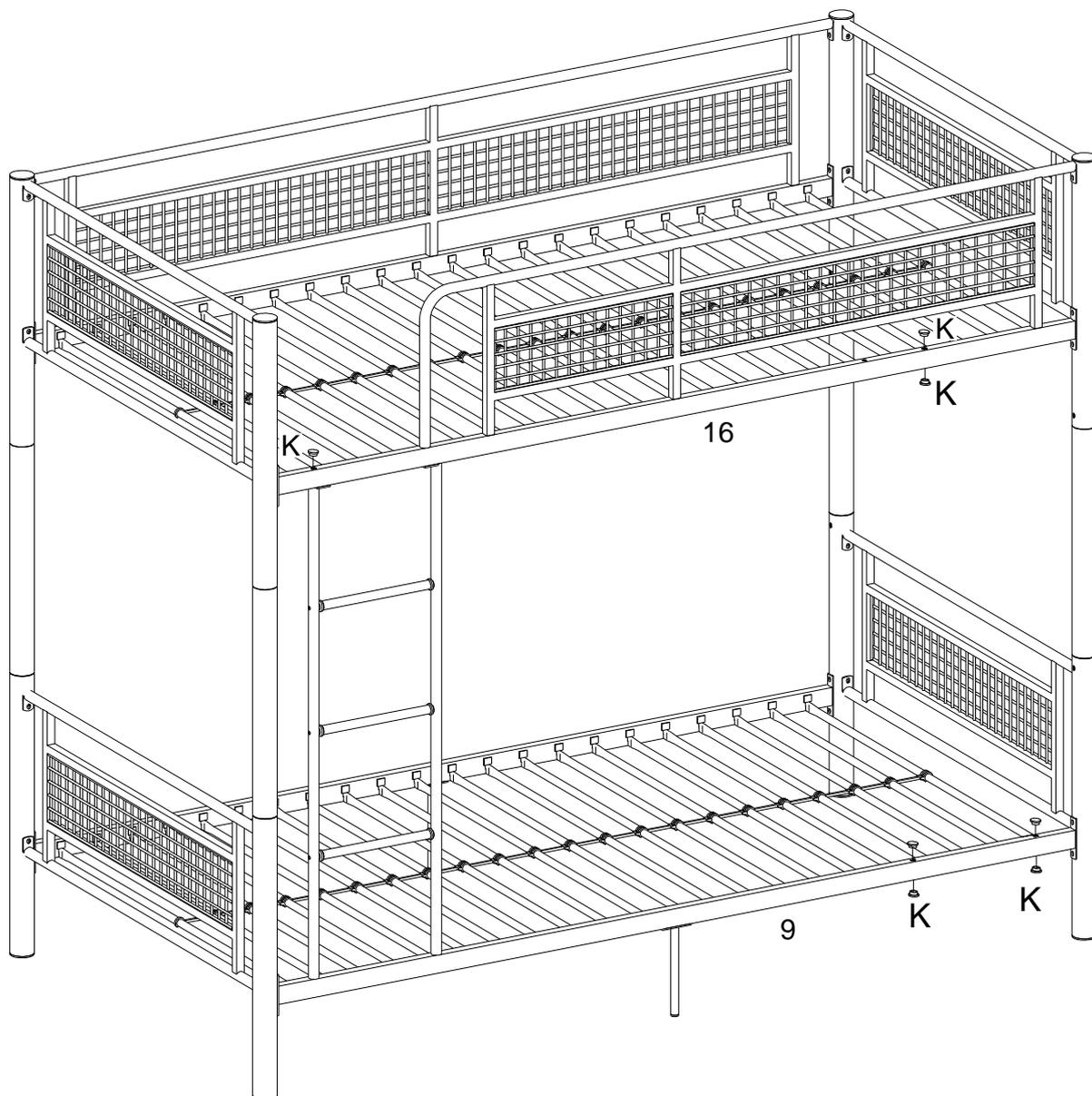
# Step 12A



OPTION A Final

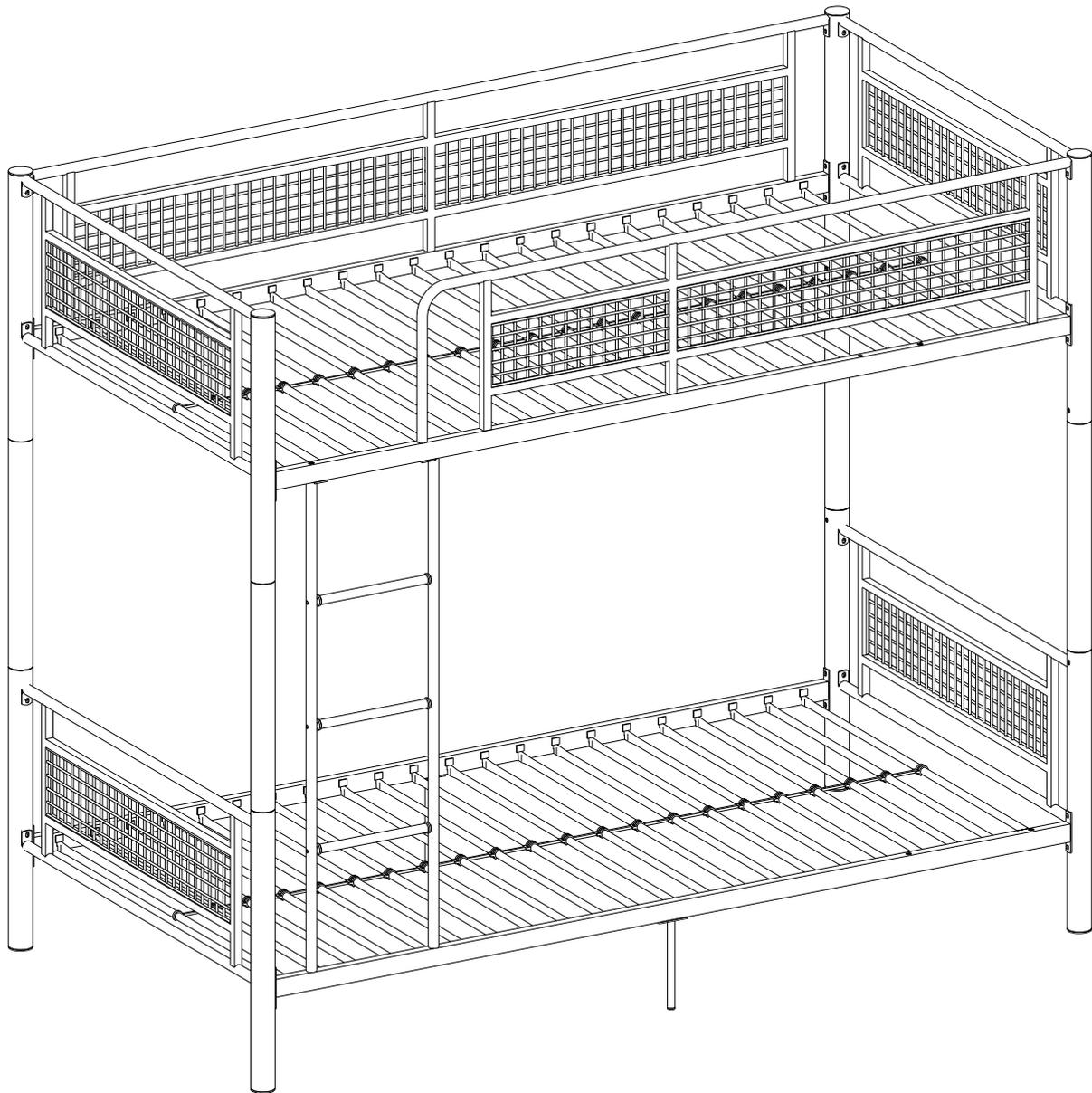


## Step 11B



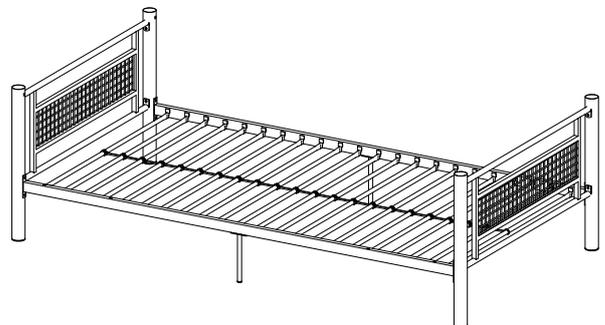
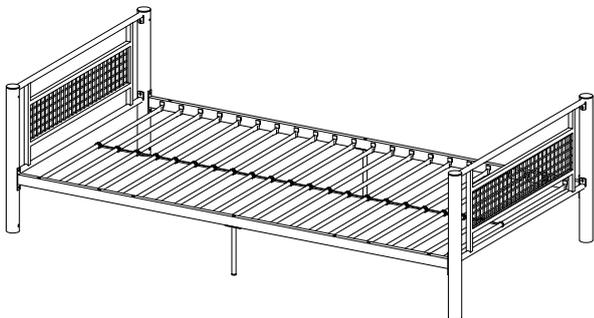
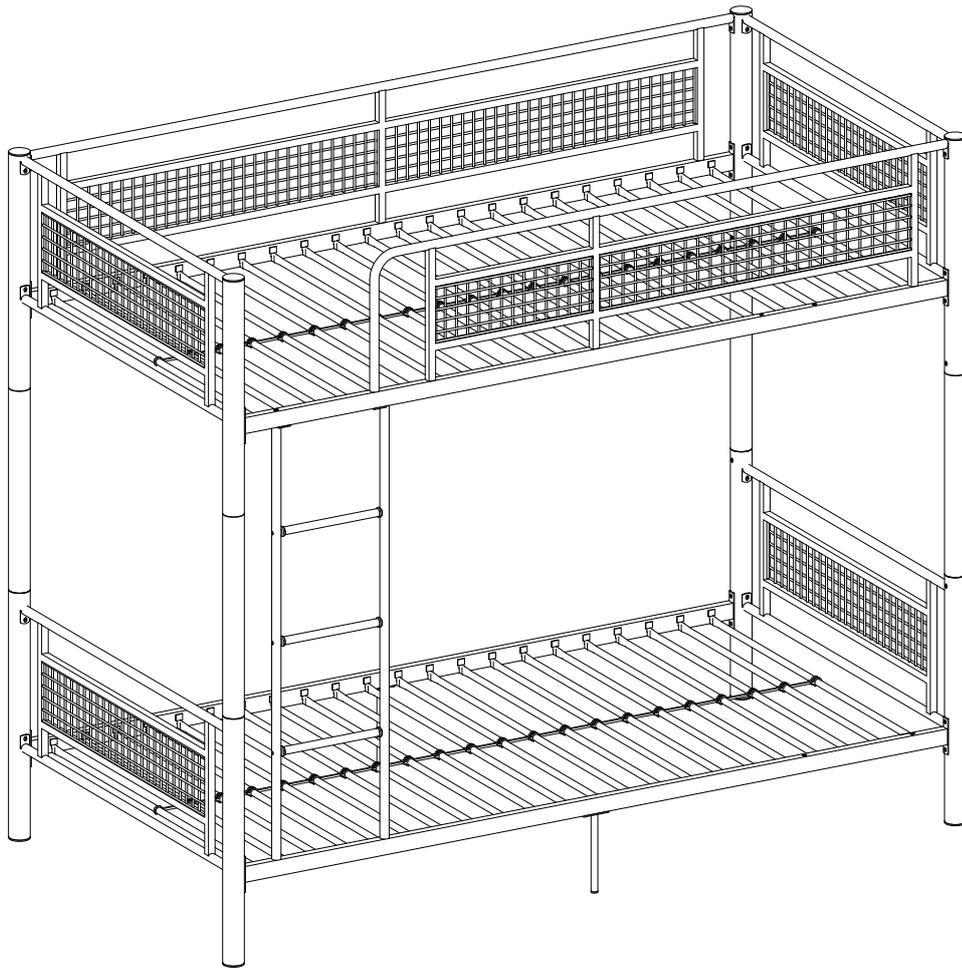
Place plastic plugs (K) into the holes in the front cross bars (9,16) as shown in the illustration.

# Step 12B



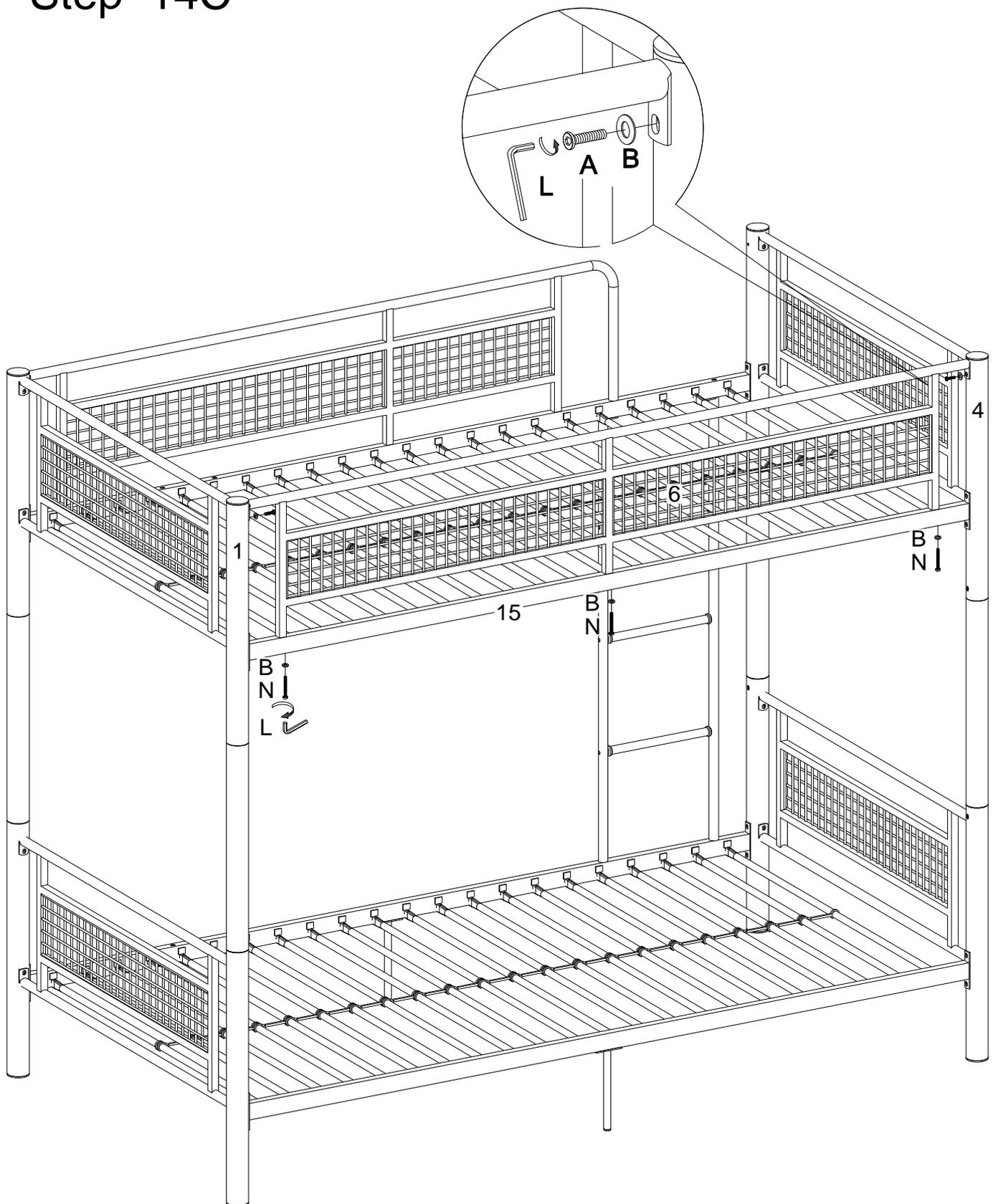
OPTION B Final

# Step 13C



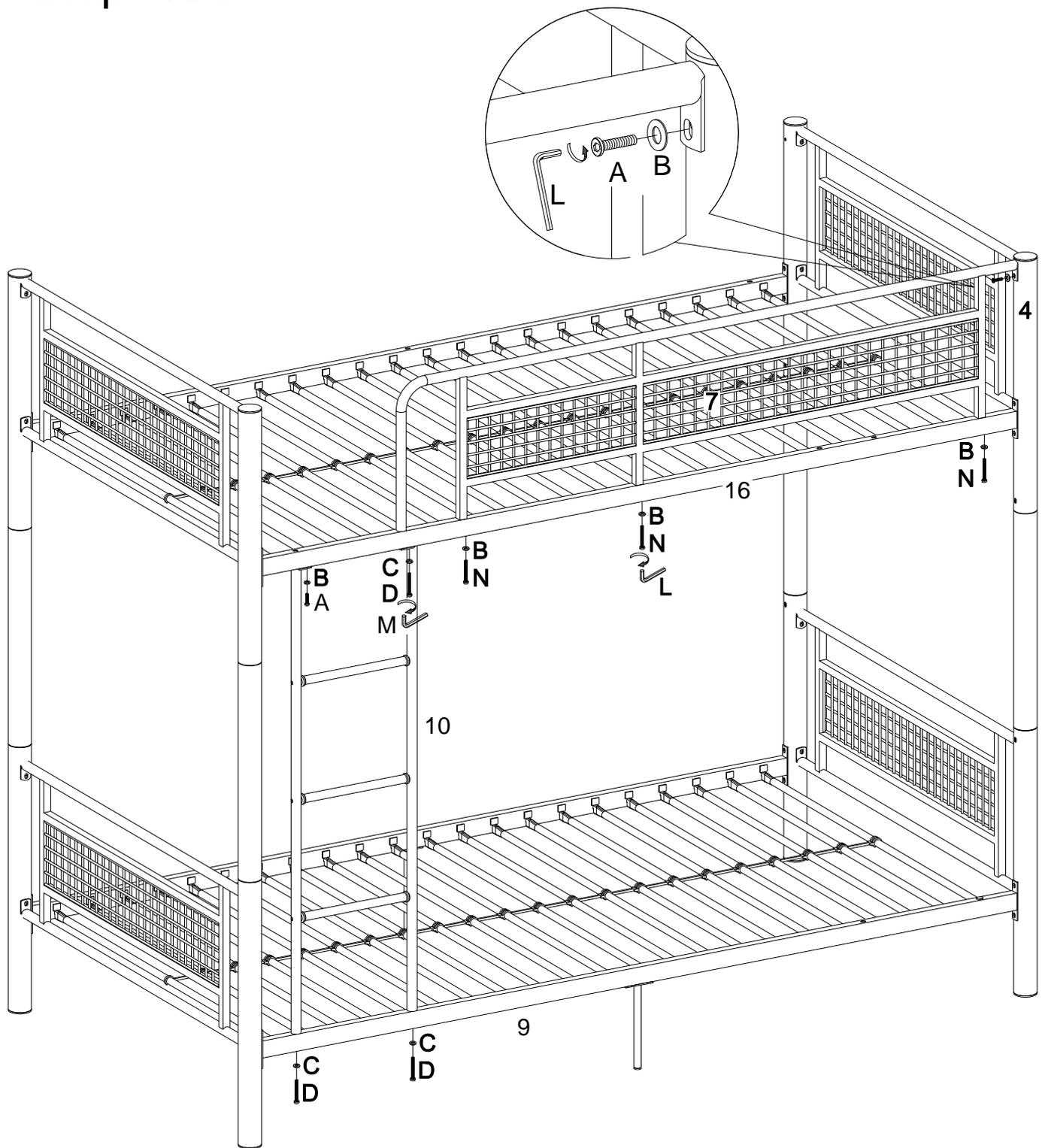
OPTION C

# Step 14C



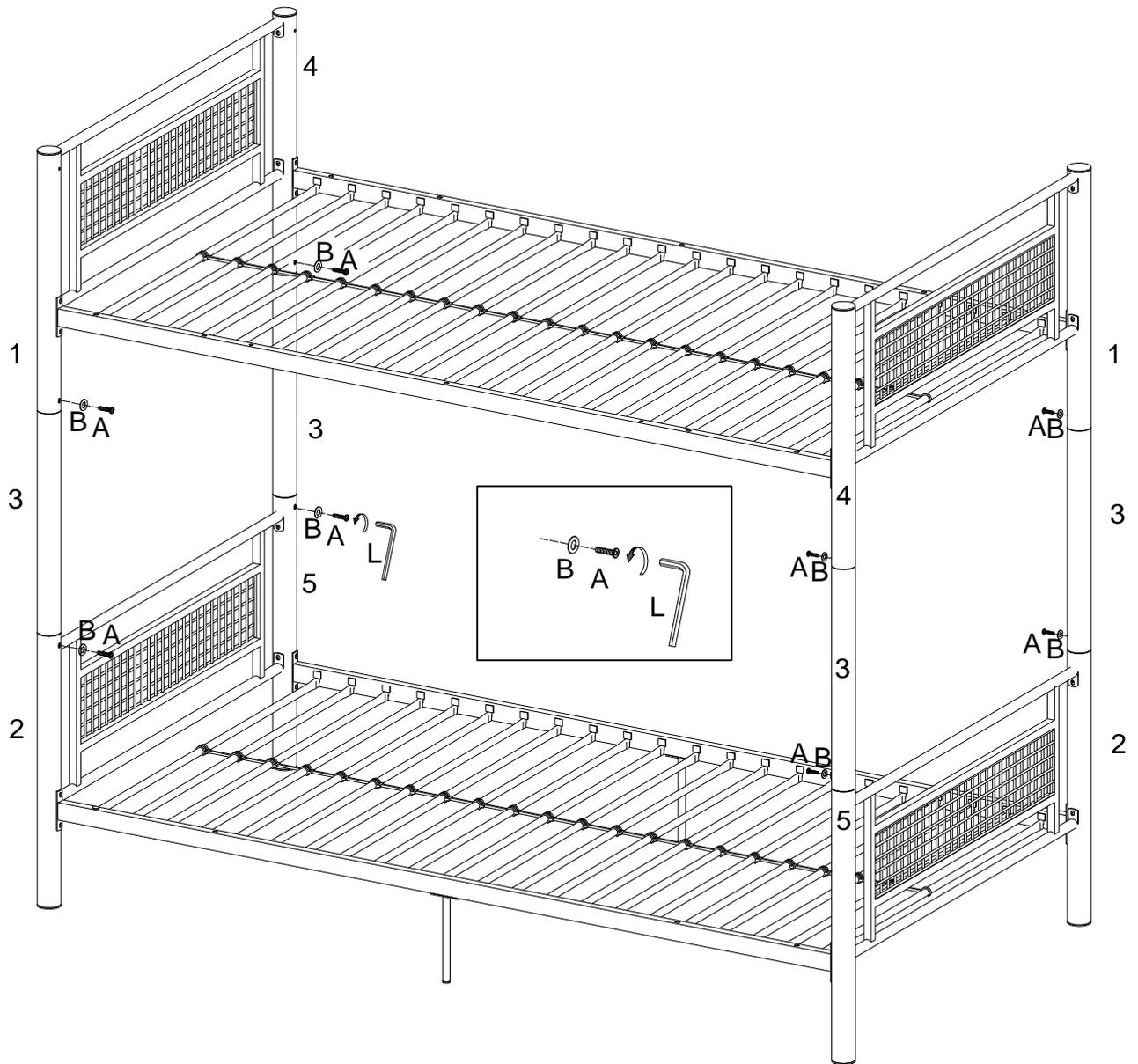
Loosen and remove the back upper guardrail with hex key (L) from the bed frame as per diagram.

# Step 15C



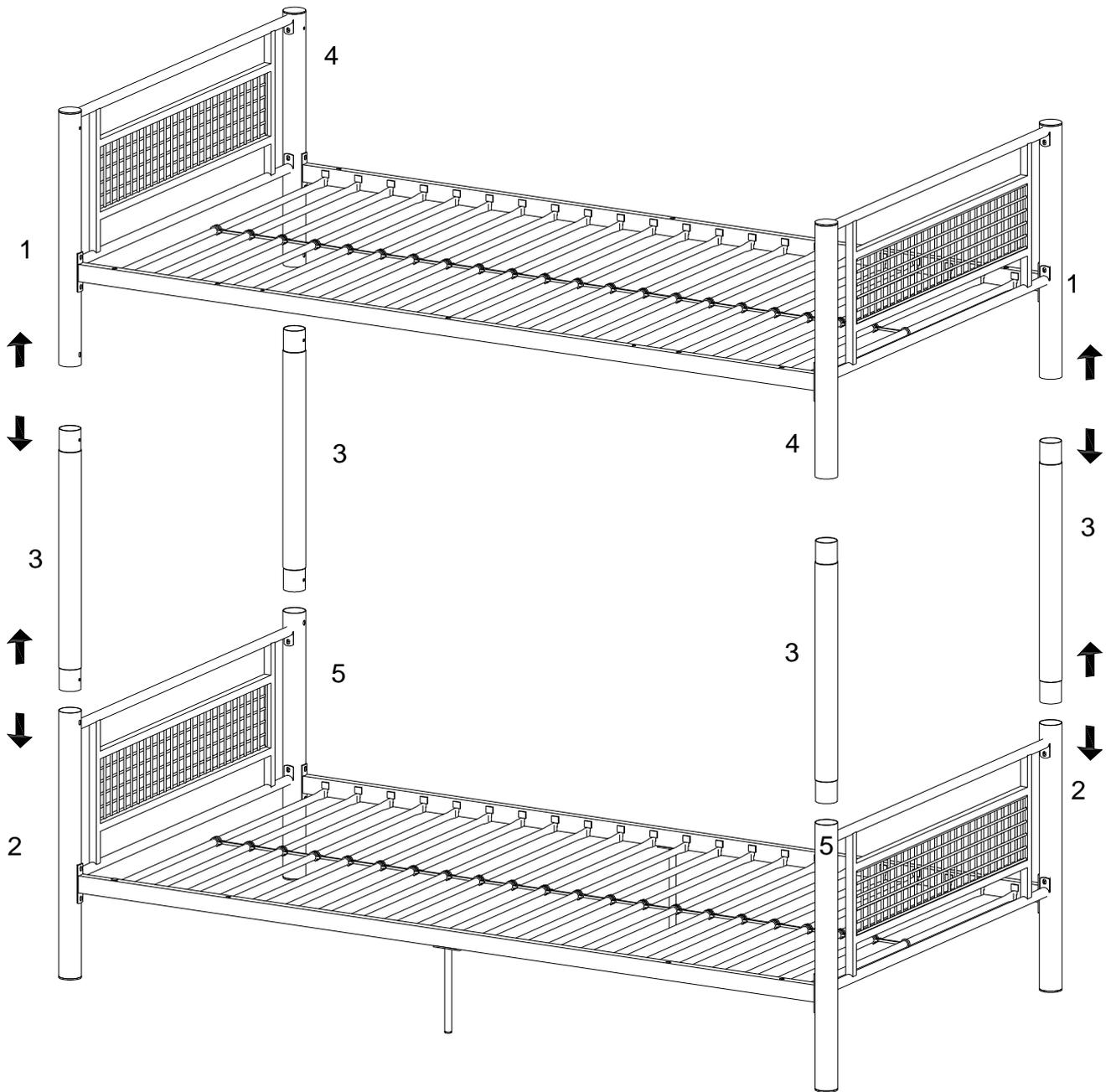
Loosen and remove the ladder and open guardrail with hex key (L, M) from the bed frame as per diagram.

# Step 16C



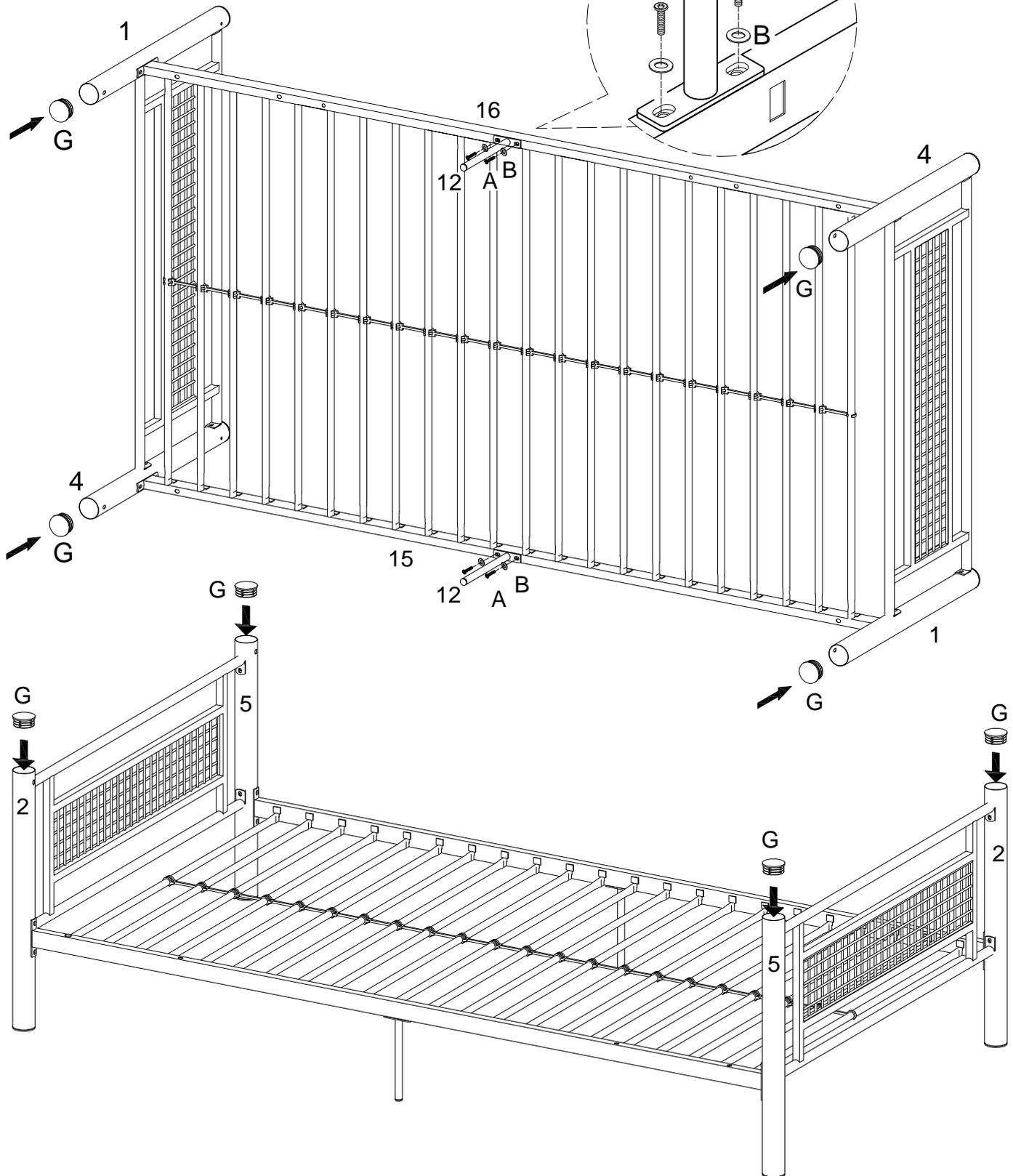
Loosen bolts where upper bunk connects with lower bunk .

# Step 17C



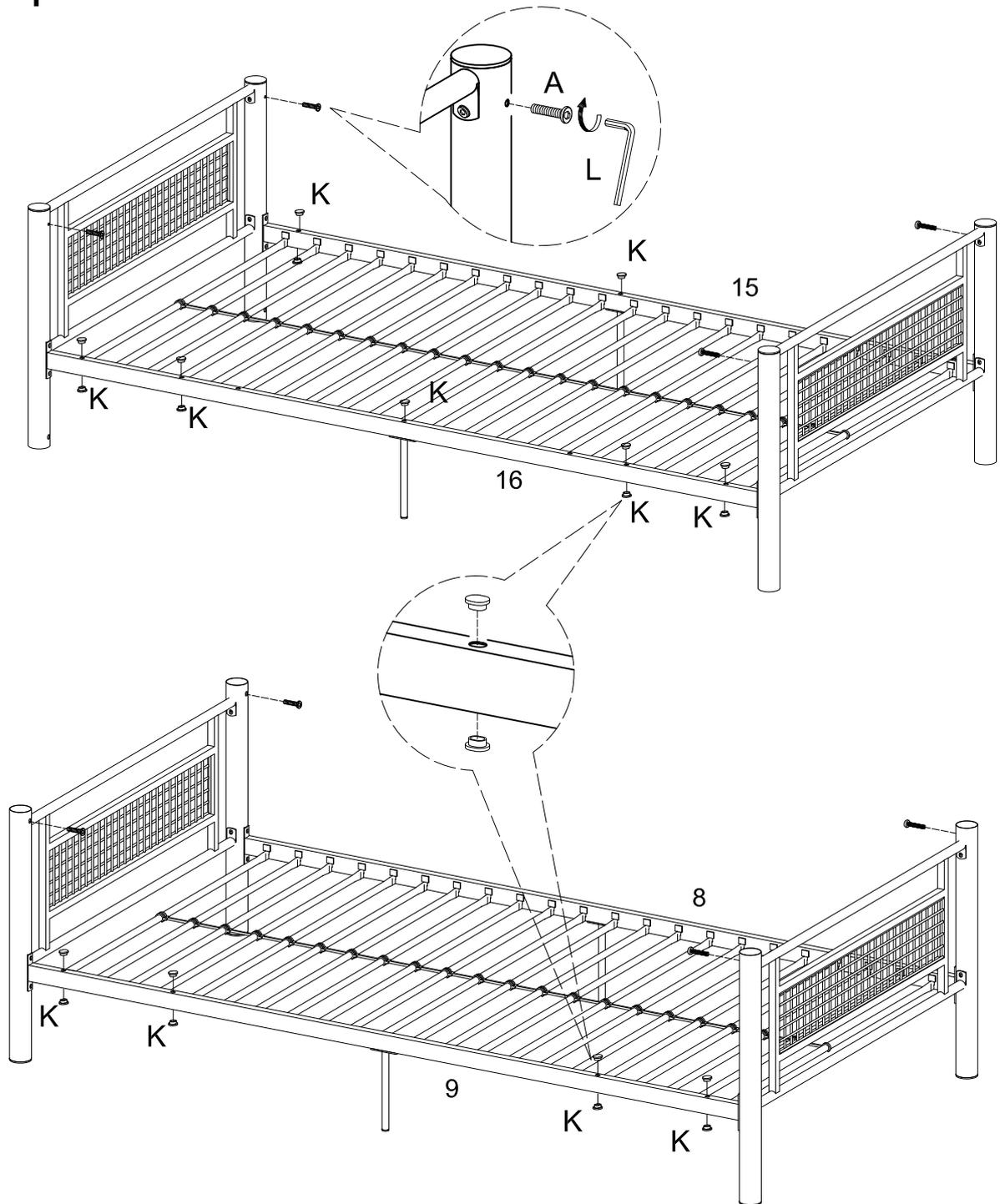
Lift and separate the bunks.

# Step 18C



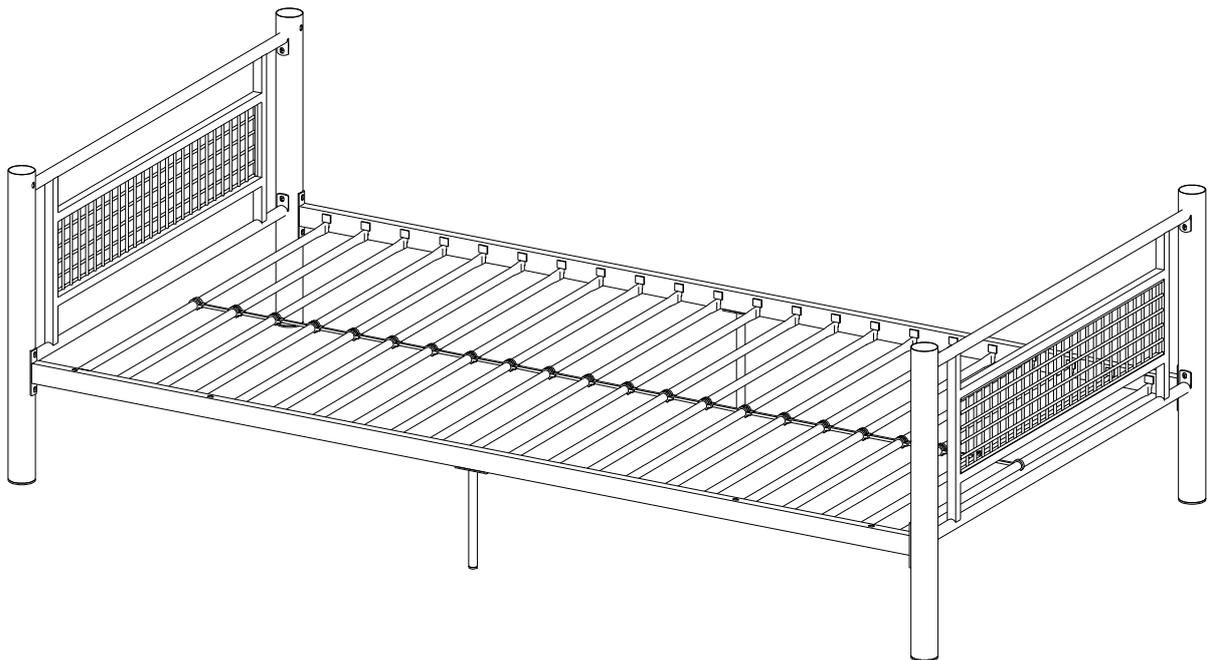
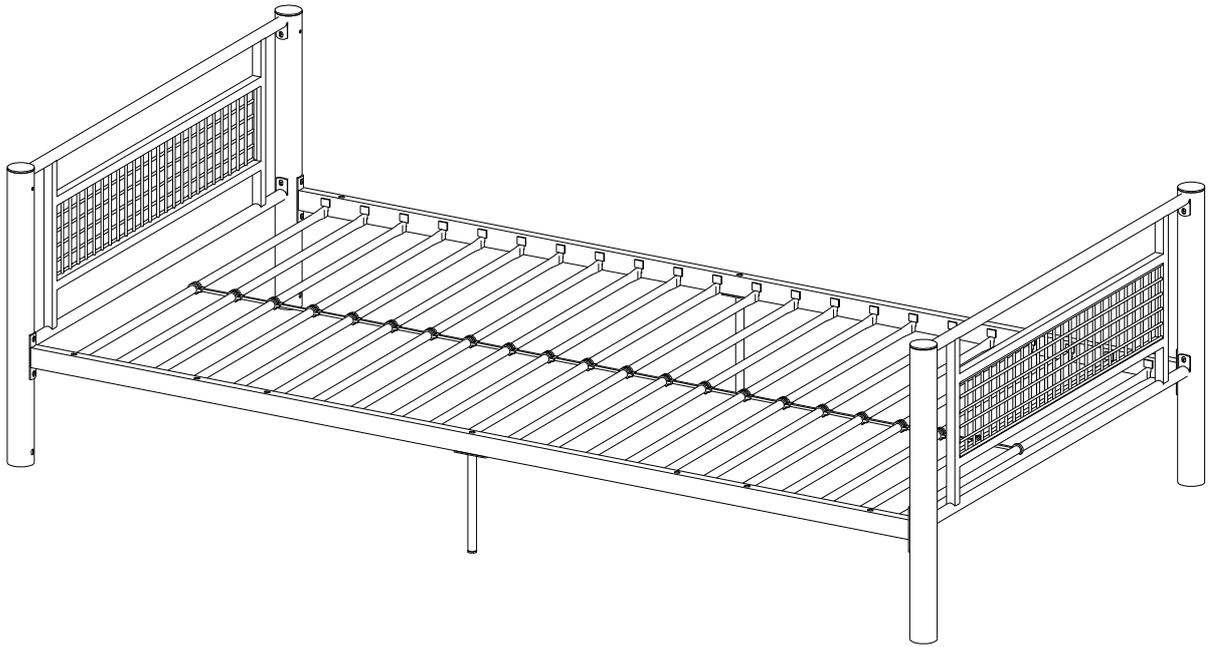
Attach legs (12) to the upper cross bars (15, 16) using bolt (A) and small washers (B) as shown in the illustration. Tighten bolts using hex key (L). Attach plastic end caps (G) as shown in the illustration.

## Step 19C



Place plastic plugs (K) into the holes in the front cross bars as shown in the illustration. Insert bolt (A) to support (1, 2, 4, 5) by using hex key (L).

# Step 20C



OPTION C Final