

## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY



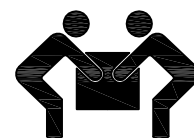
DIFFICULT

## Tools Required For Assembly:

Phillips Screwdriver



(Not Included)

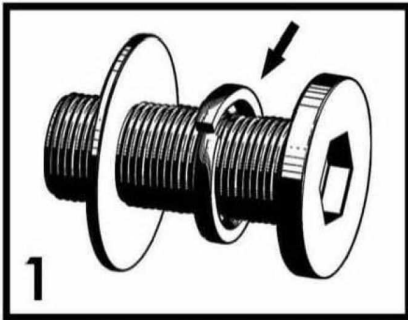


2 PERSONS RECOMMENDED

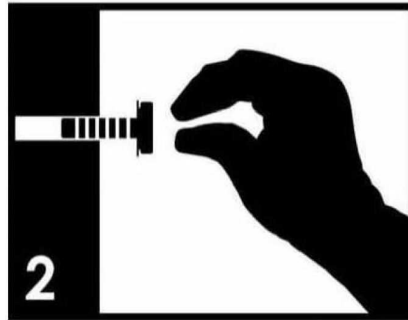
# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

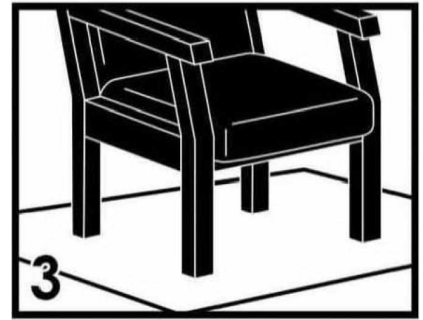
## BASIC ASSEMBLY TECHNIQUES



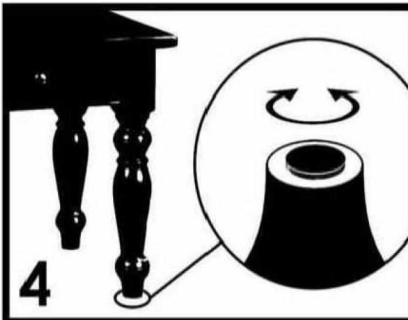
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



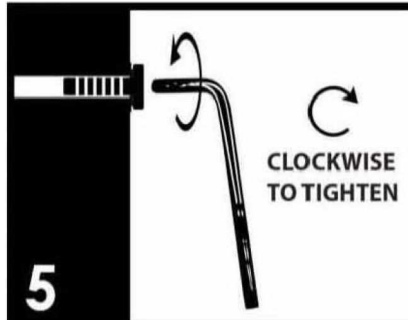
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



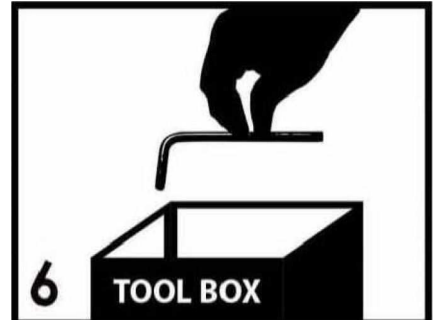
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

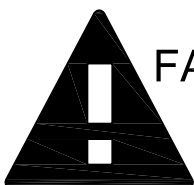


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



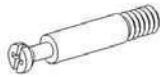
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**

## Cam Lock Fastener Assembly

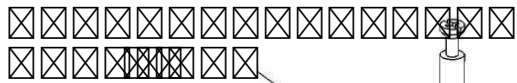
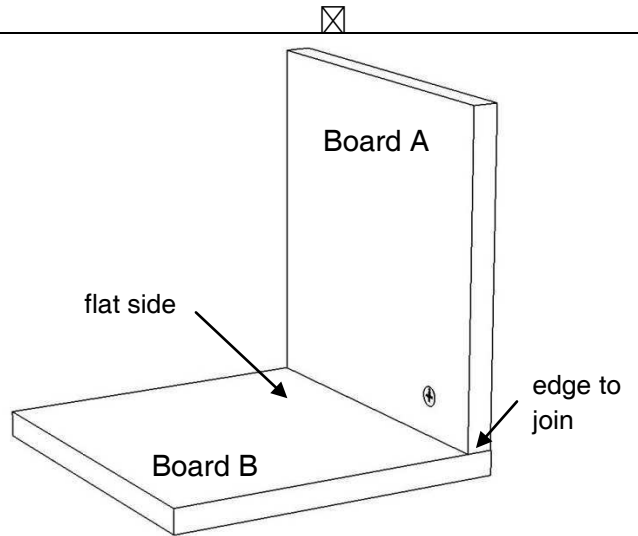
Cam Locks are fasteners used to join two boards together, usually the edge of one board (A) to the flat side of another board (B).



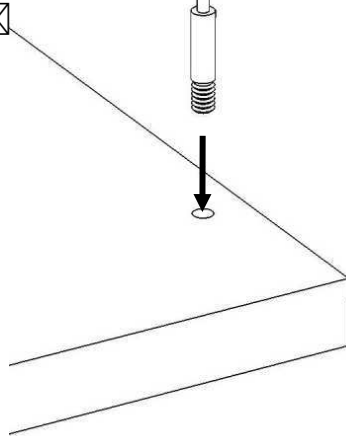
Cam Lock



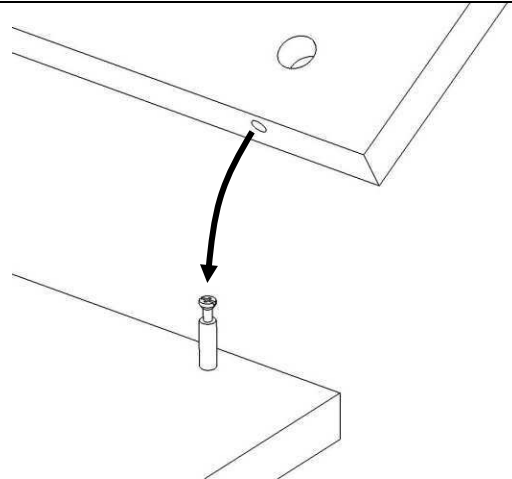
Cam Pin



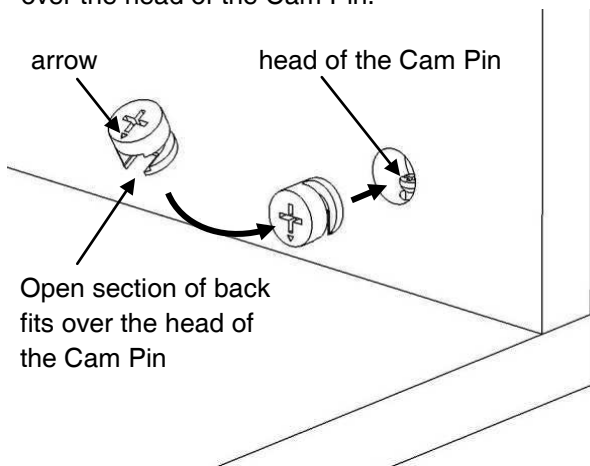
**Step 1** - Insert Cam Pin into the flat side of a board. Tighten only until snug. Do not over-tighten.



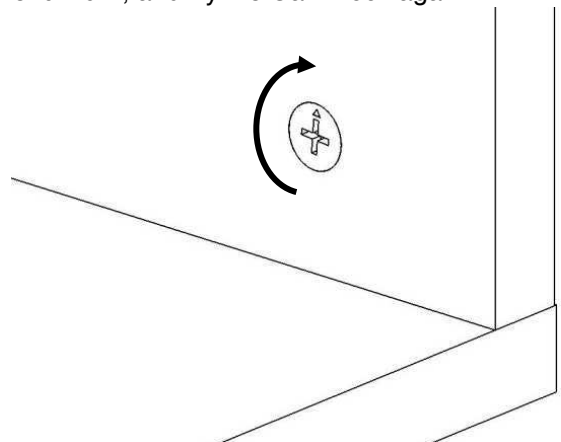
**Step 2** - Fit the hole in the edge of the joining board over the Cam Pin. The head of the Cam Pin will be visible in the large hole in the side of the joining board, as in Step 3. ☒

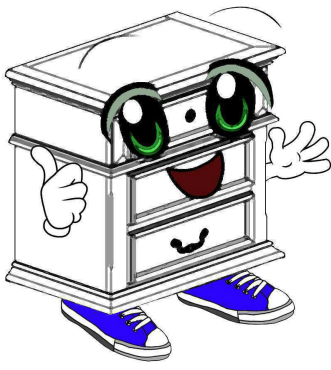


**Step 3** - Notice the Cam Lock has a “C”-shaped back. An arrow on the front points the same direction as the open section. Insert the Cam Lock into the large hole so the opening of the “C” fits over the head of the Cam Pin.



**Step 4** - Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it locks onto the head of the Cam Pin. Turn only until it is snug – over-tightening could cause the Cam to bend or break. If it will not turn the full amount, turn the Cam Pin out (counter-clockwise) one full turn, and try the Cam Lock again.



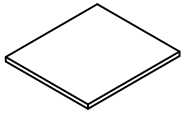


Before you begin, please read Page 2 of "Assembly and Care Advice".

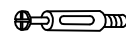
And remember, do not tighten until each step is completed or instructed.

### Parts List

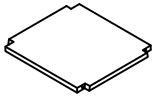
### Hardware List



#1 x 1pc  
Table Top



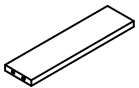
#A x 32pcs  
Large Cam Bolt L29



#2 x 1pc  
Bottom Panel



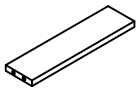
#B x 32pcs  
Large Cam Lock Ø15



#3 x 1pc  
Front Crossbar



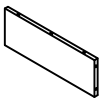
#C x 12pcs  
Wood Dowel Ø8x25



#4 x 1pc  
Rear Crossbar



#D x 4pcs  
Small Cam Bolt L20



#5 x 1pc  
Left Side Panel



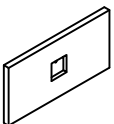
#E x 4pcs  
Small Cam Lock Ø12



#6 x 1pc  
Right Side Panel



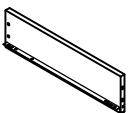
#F x 4pcs  
Screw Ø4x30



#7 x 1pc  
Drawer Front Panel



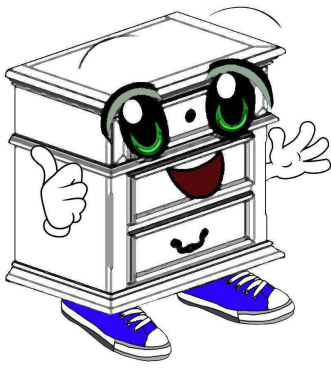
#G x 1pc  
Handle 48x48x14



#8 x 2pcs  
Drawer Left Side Panel



#H x 1pc  
Handle Screw Ø4x10

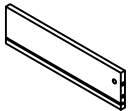


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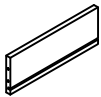
And remember, do not tighten until each step is completed or instructed.

### Parts List

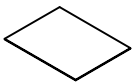
### Hardware List



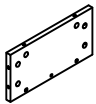
#9 x 1pc  
Drawer Right Side Panel



#10 x 1pc  
Drawer Back Panel



#11 x 1pc  
Drawer Bottom Panel



#12 x 1pc  
Drawer Bottom Support



#13 x 1pc  
Front Left Leg



#14 x 1pc  
Front Right Leg



#15 x 1pc  
Rear Left Leg



#16 x 1pc  
Rear Right Leg



#I x 4pcs  
Sticker  $\phi 22$

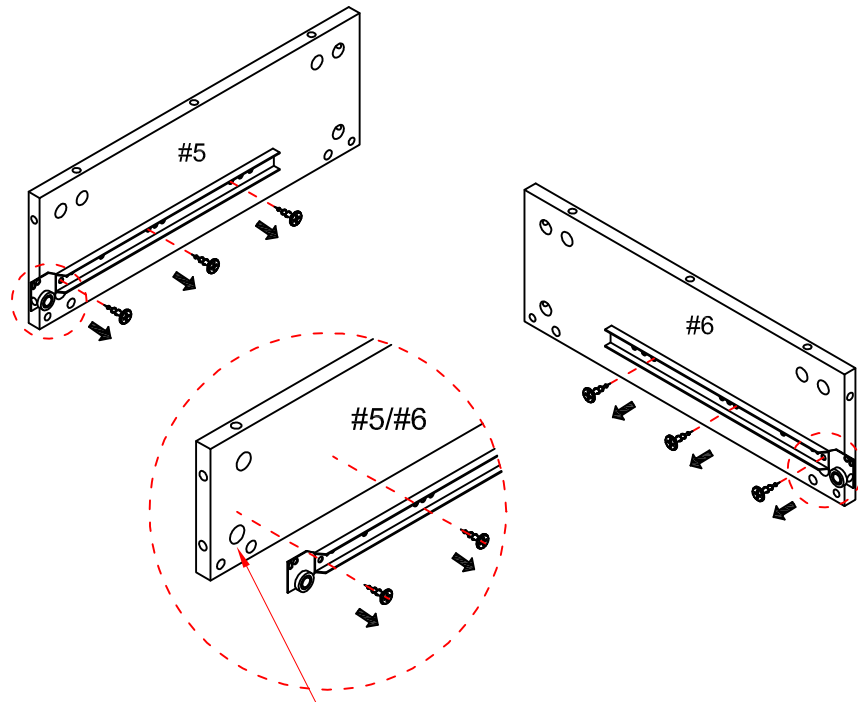
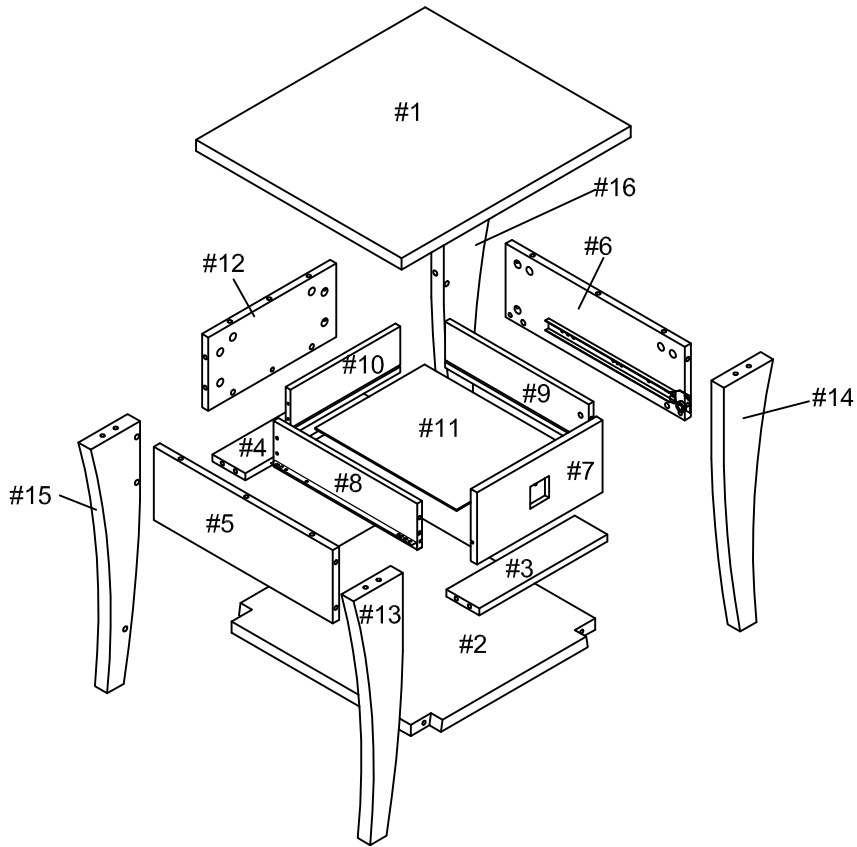


#J x 4pcs  
Foot Tack

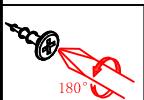


#K x 1pc  
Glue

# Exploded View



Remove slide track and open Cam Lock Hoel.

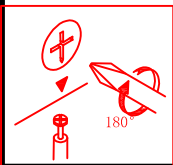
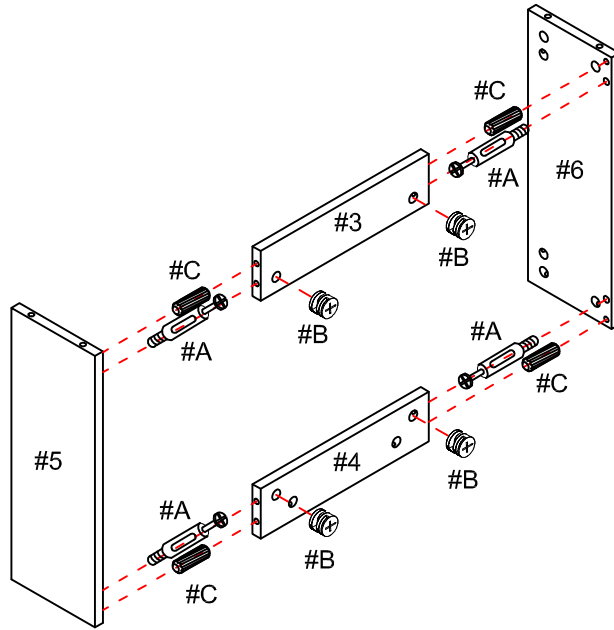


Tip: Place parts on the flat level surface to ease alignment and assemble.



#3

#A x 4pcs  
#B x 4pcs  
#C x 4pcs



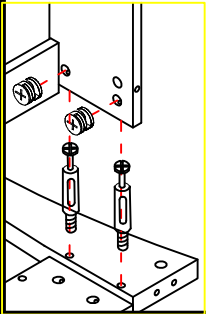
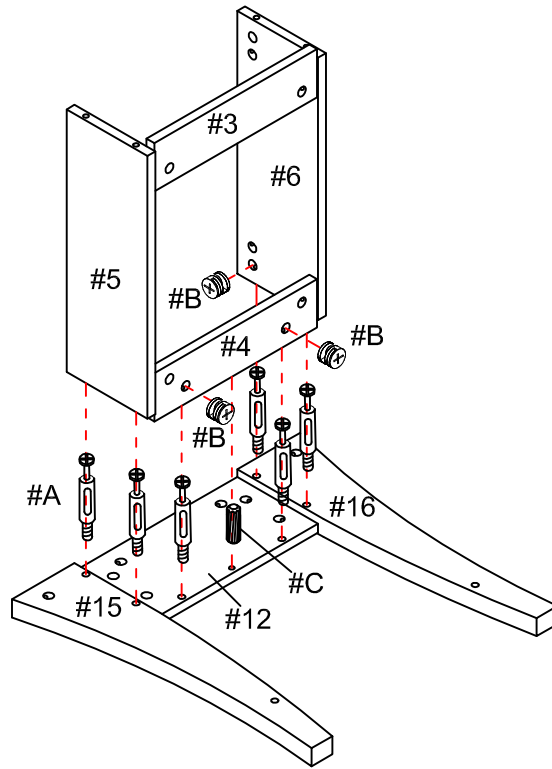
#4

#A x 4pcs  
#B x 4pcs

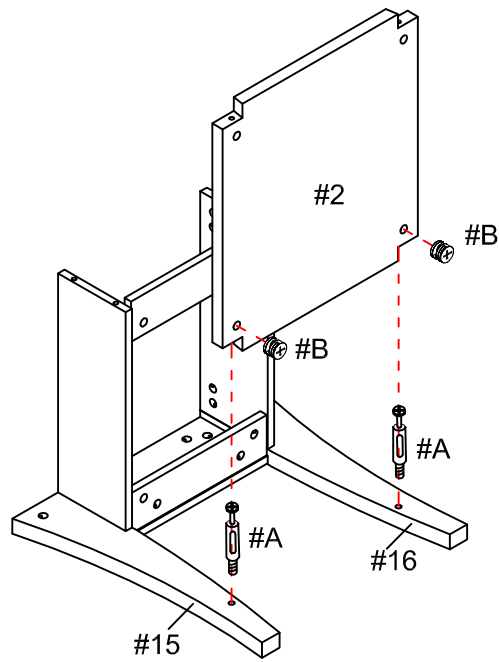




#A x 6pcs  
#B x 6pcs  
#C x 1pc



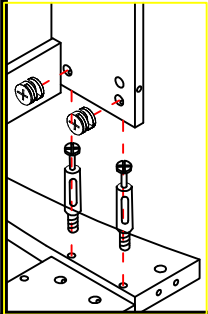
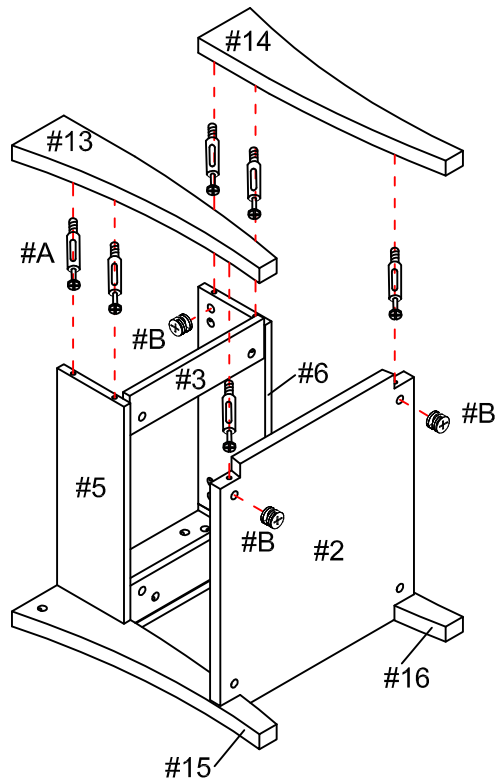
#A x 2pcs  
#B x 2pcs



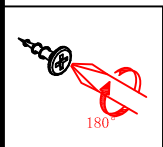
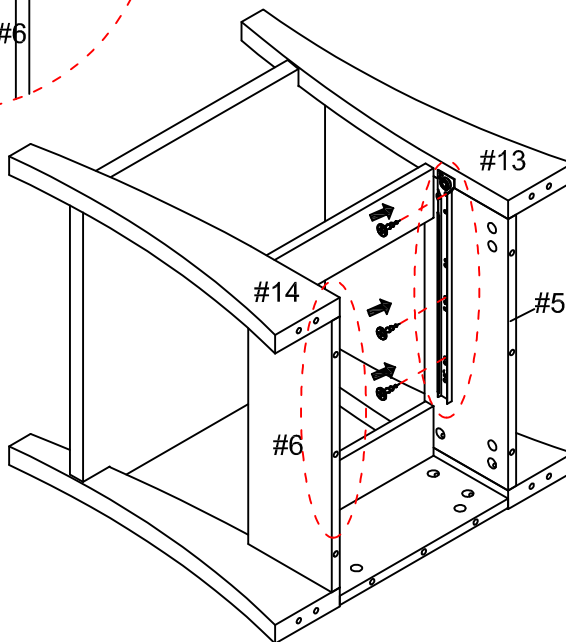
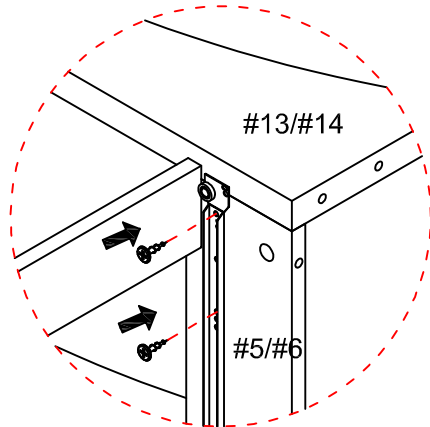


#7

#A x 6pcs  
#B x 6pcs



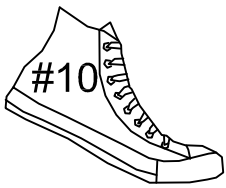
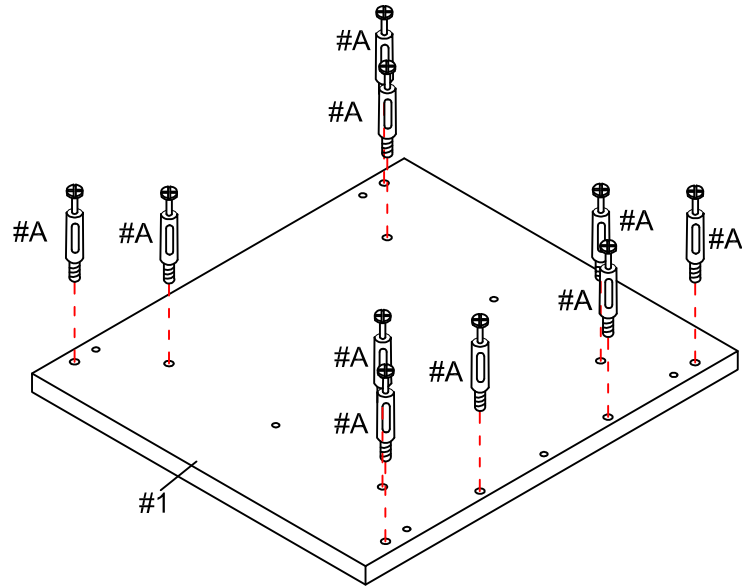
#8





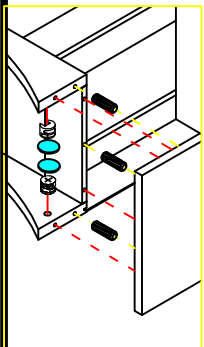
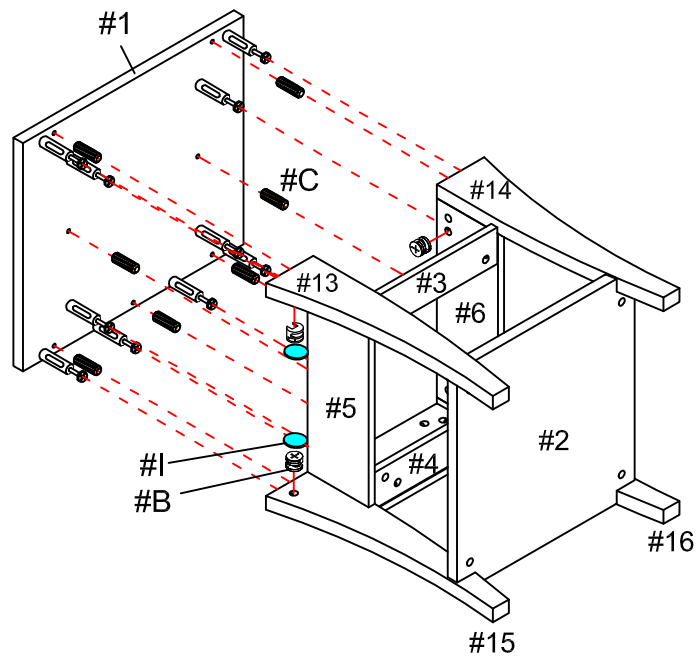
#9

#A x 10pcs



#10

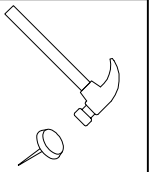
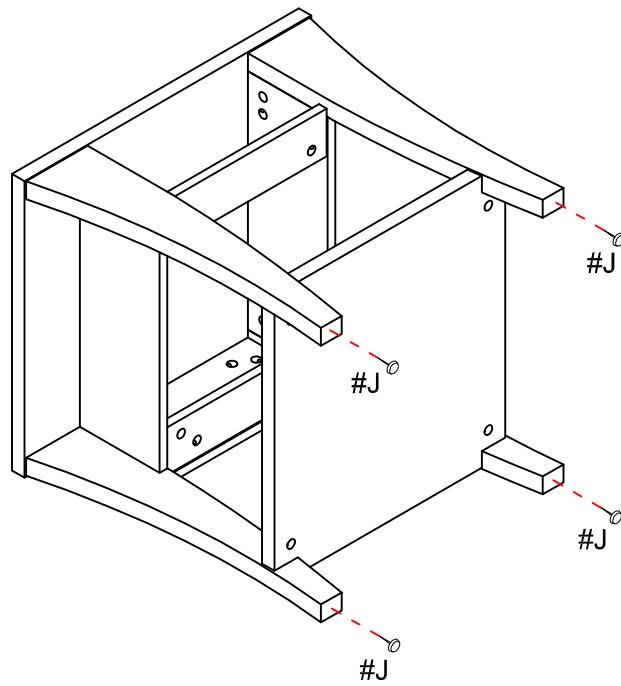
#B x 10pcs  
#C x 7pcs  
#I x 4pcs





#11

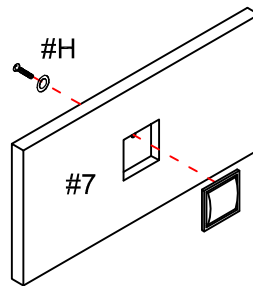
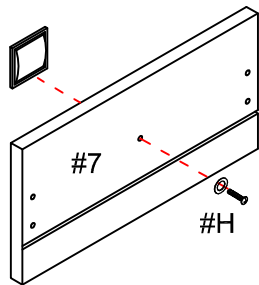
#J x 4pcs



#12

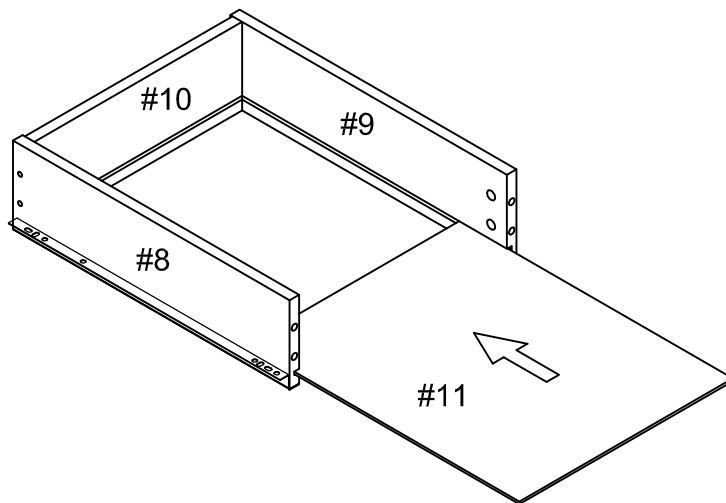
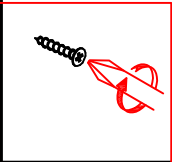
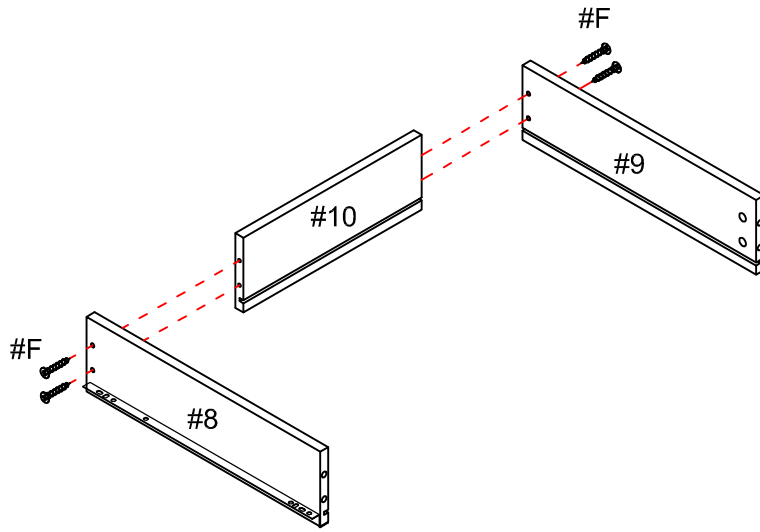
#G x 1pc

#H x 1pc





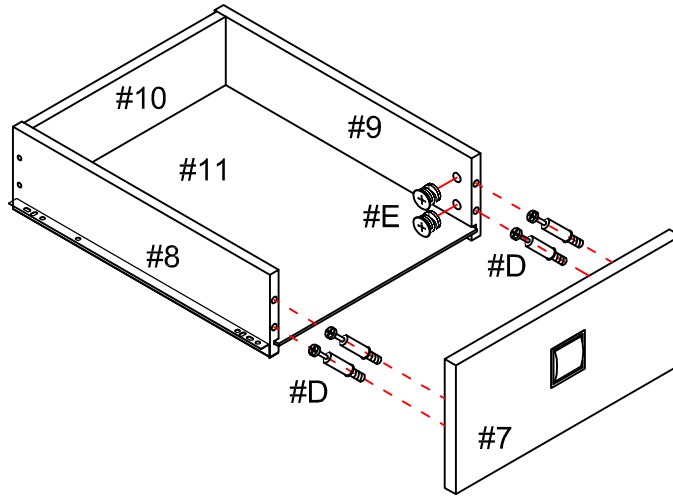
#Fx 4pcs





#15

#D x 4pcs  
#E x 4pcs



#16

