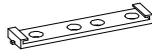
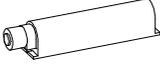
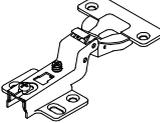
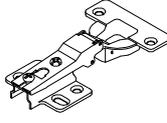
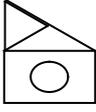
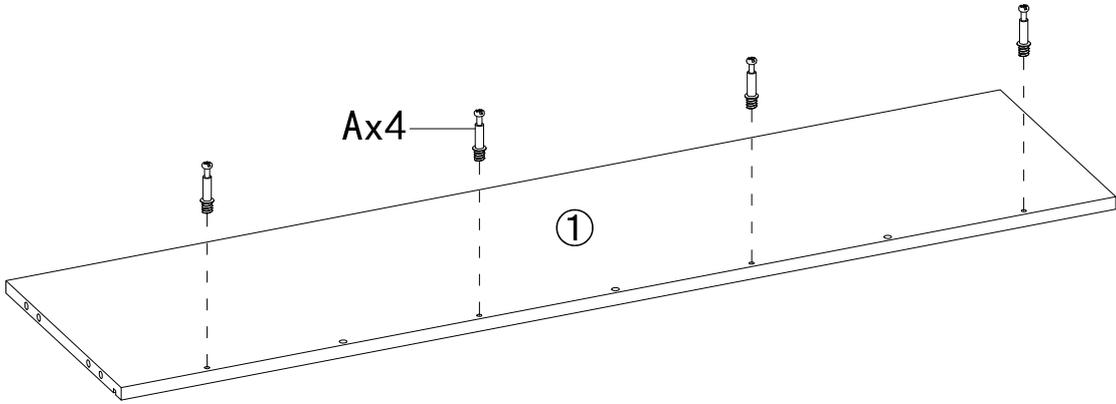
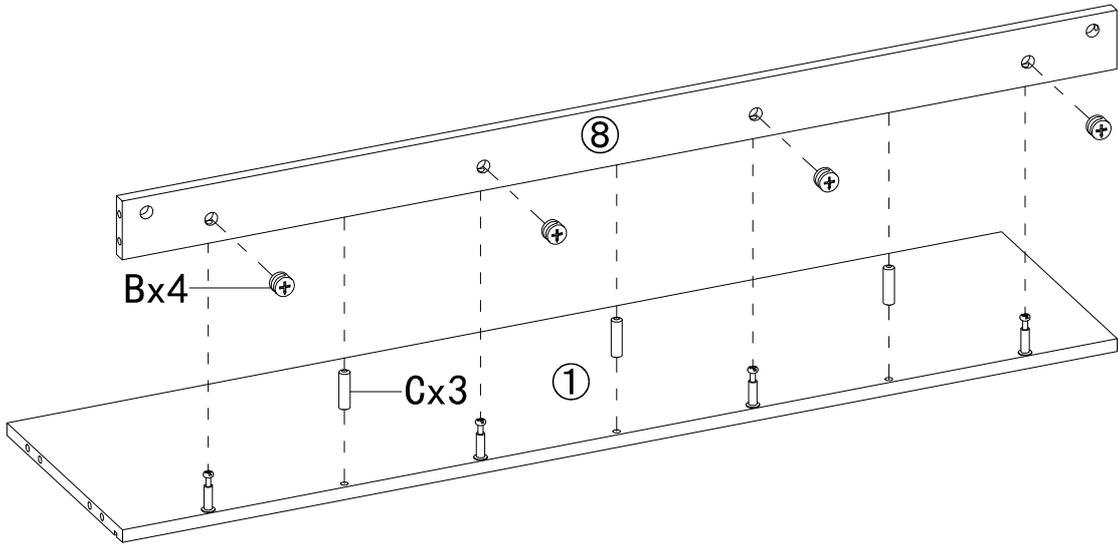


A	B	C	D	E	F
				 M3.5*14mm	
20	20	25	6	56	4
G	H	I	J	K	L
 M6*40	 M6*30				 M3*12mm
8	10	4	4	4	4
M	N	O	P	Q	R
			 M3.5*35mm	  6*30mm	
4	4	4	1	1	1
S					
 					
6					

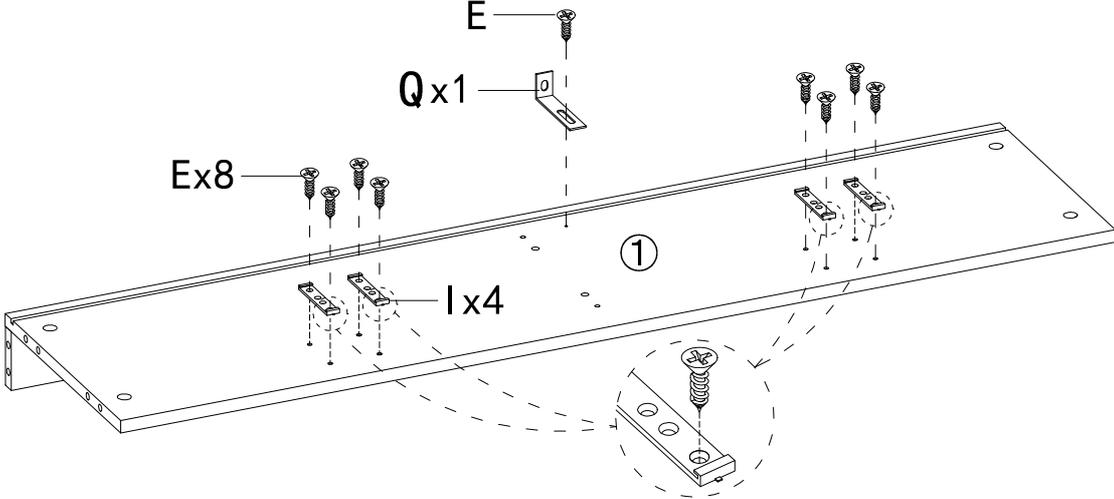
Step1



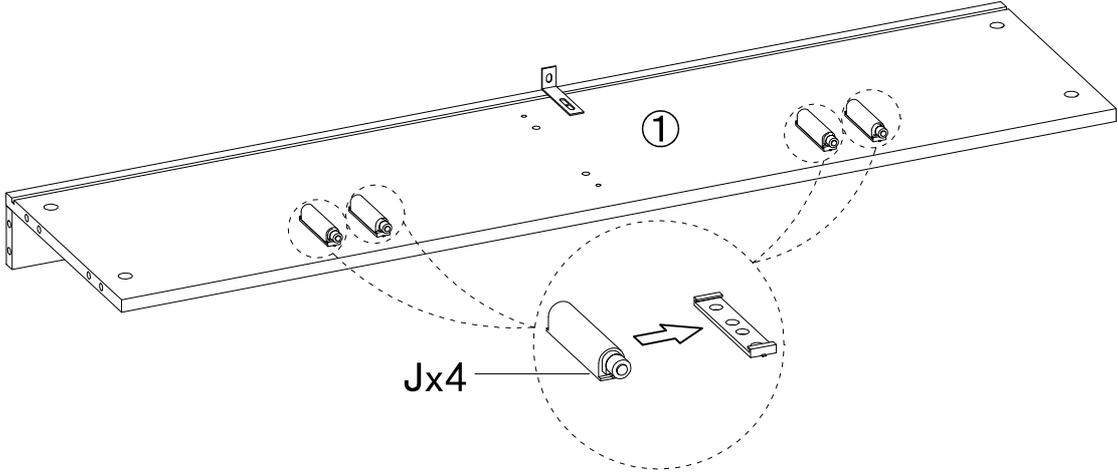
Step2



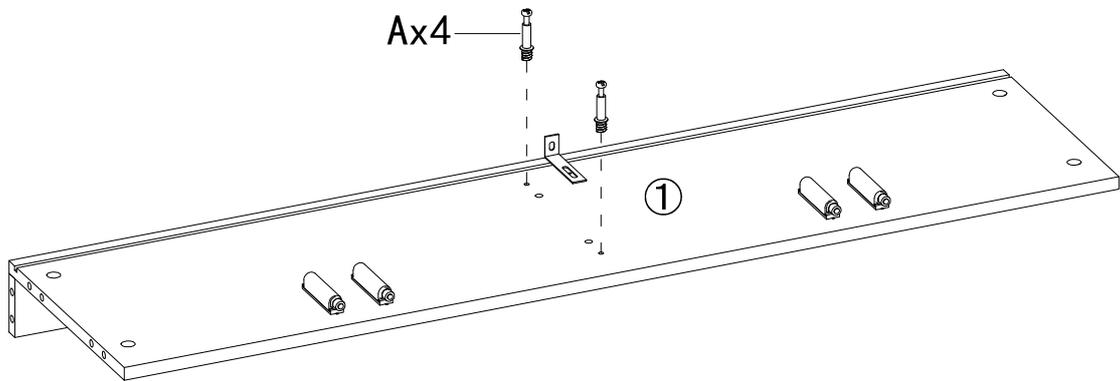
Step3



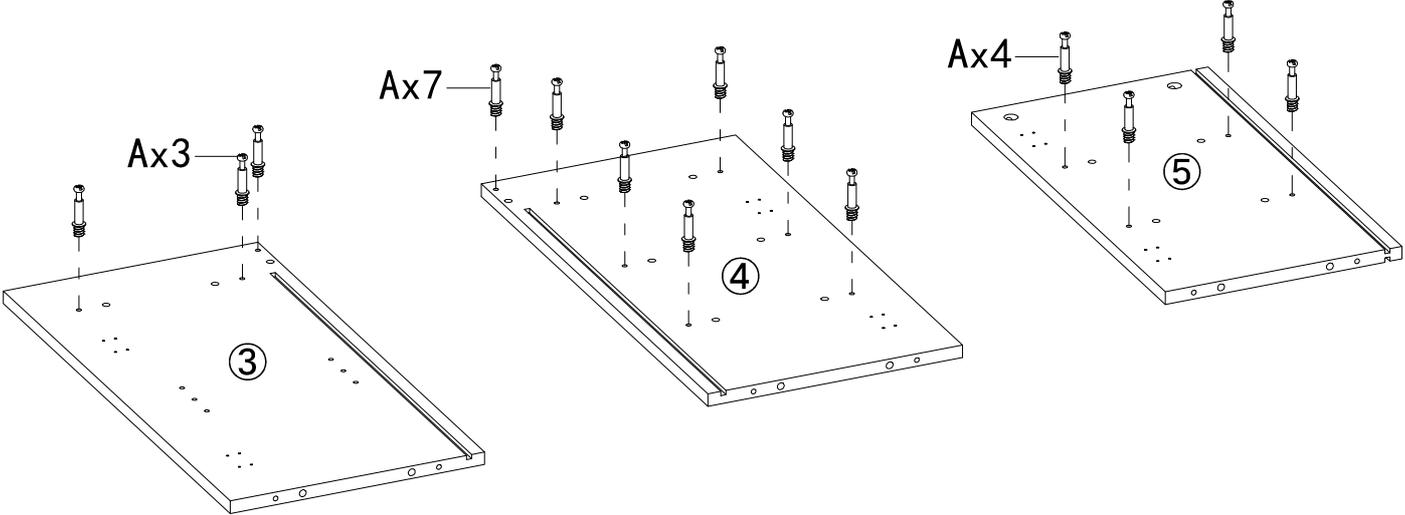
Step4



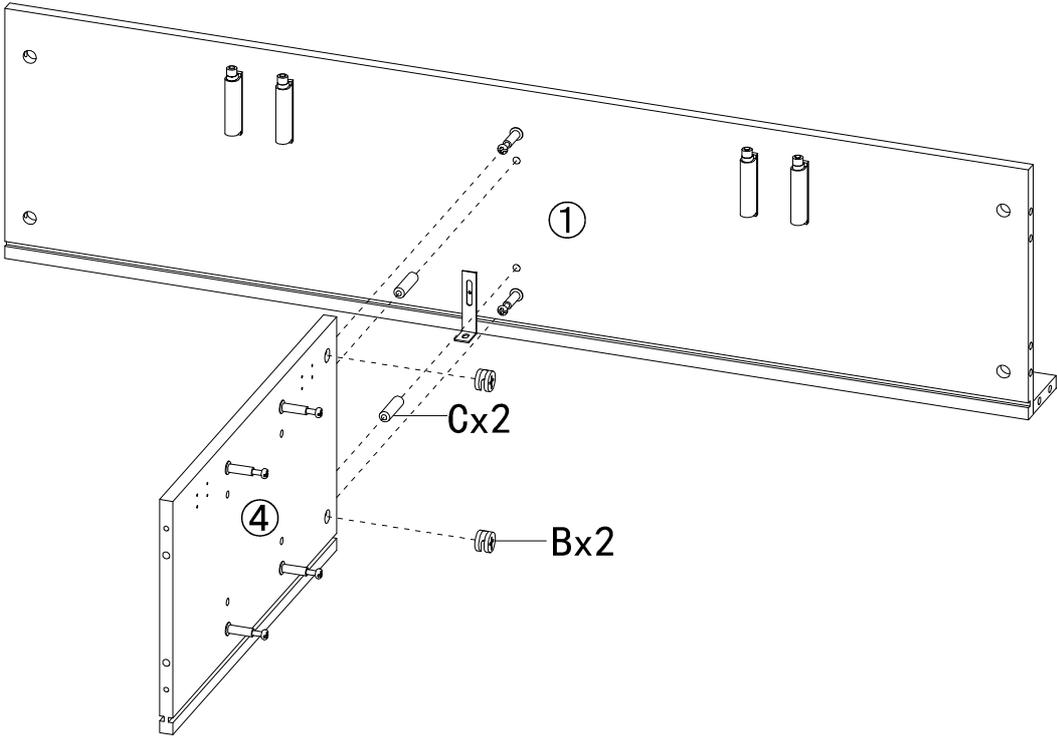
Step5



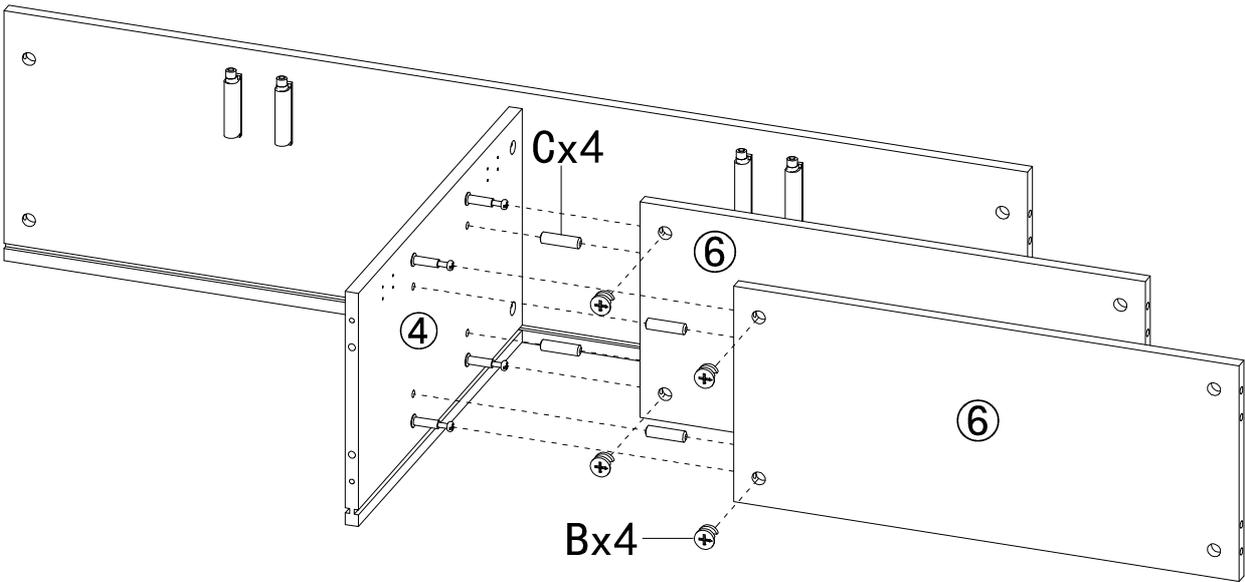
Step6



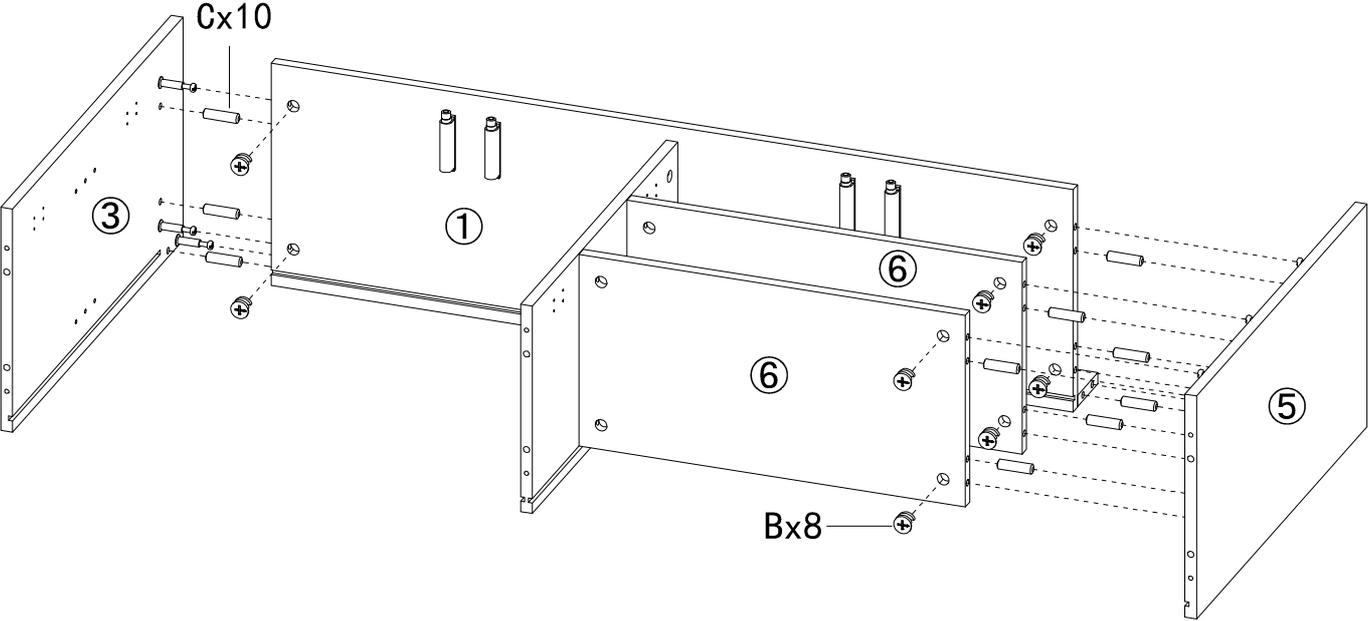
Step7



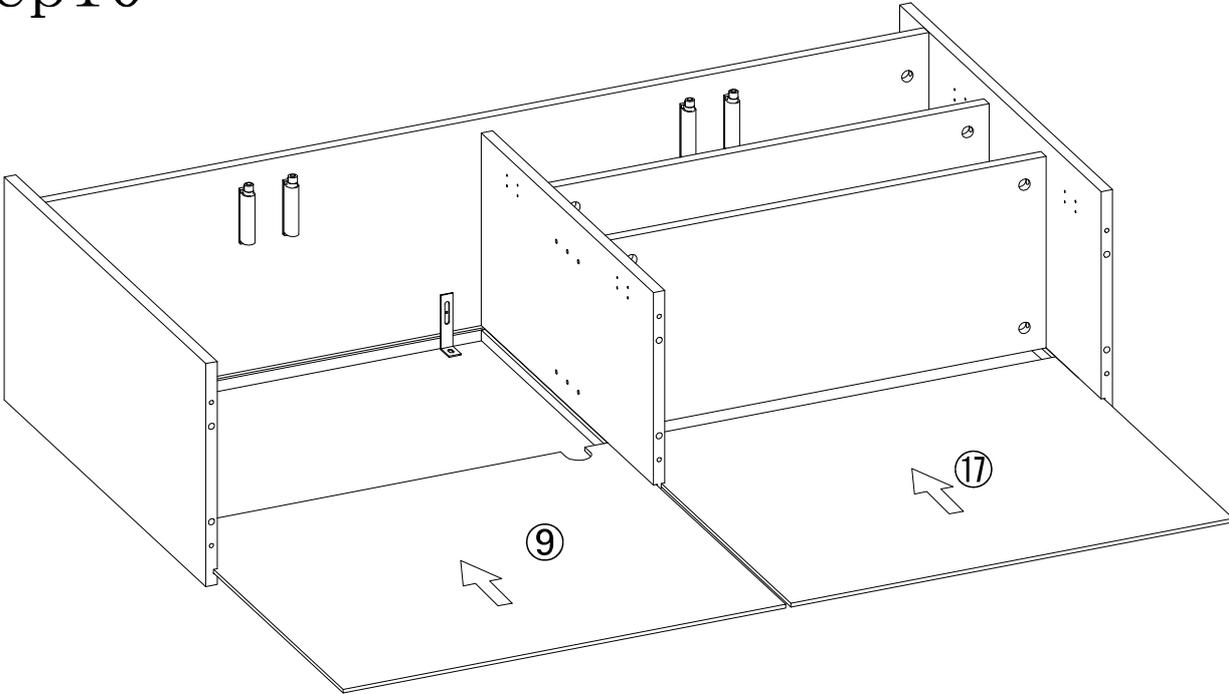
Step8



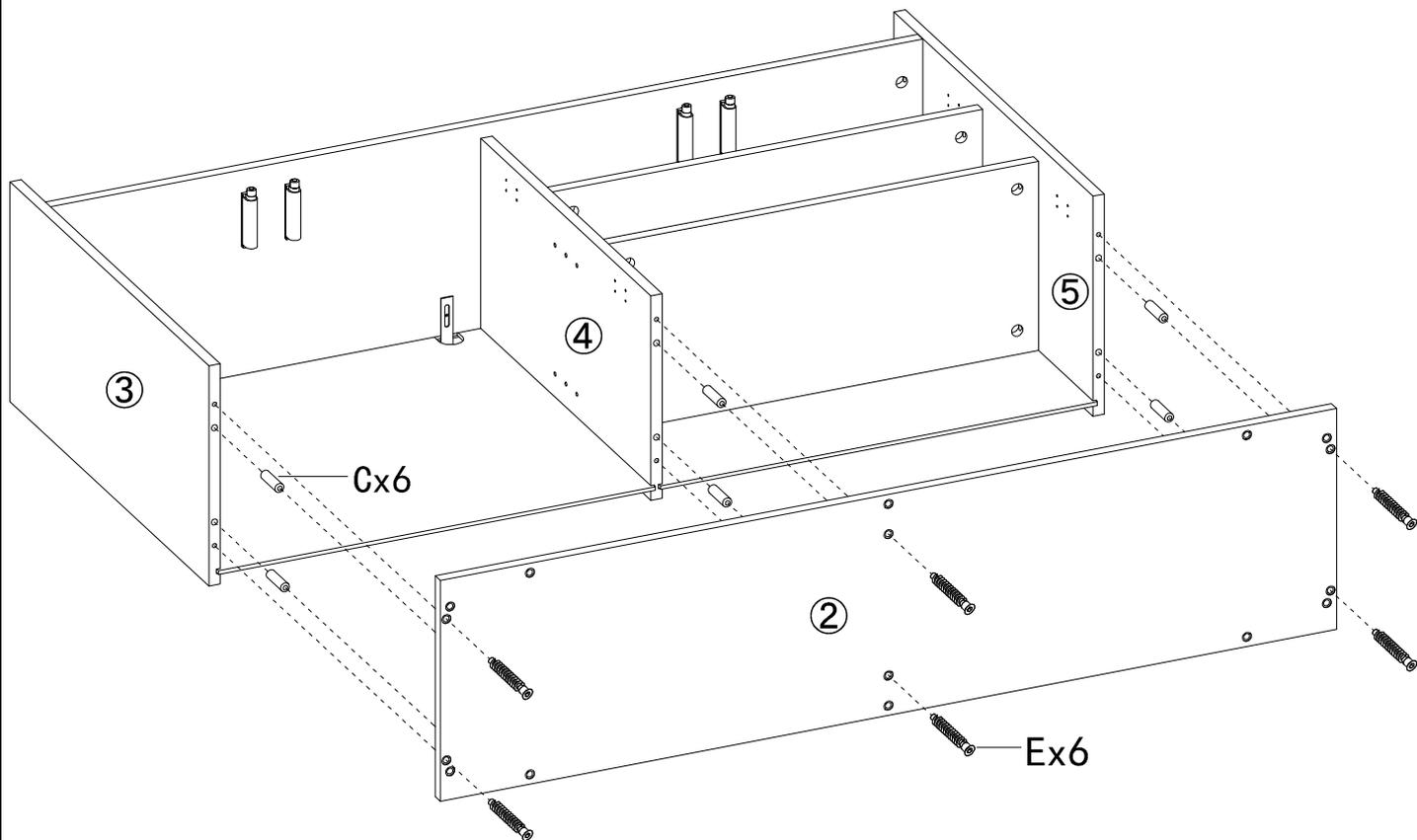
Step9



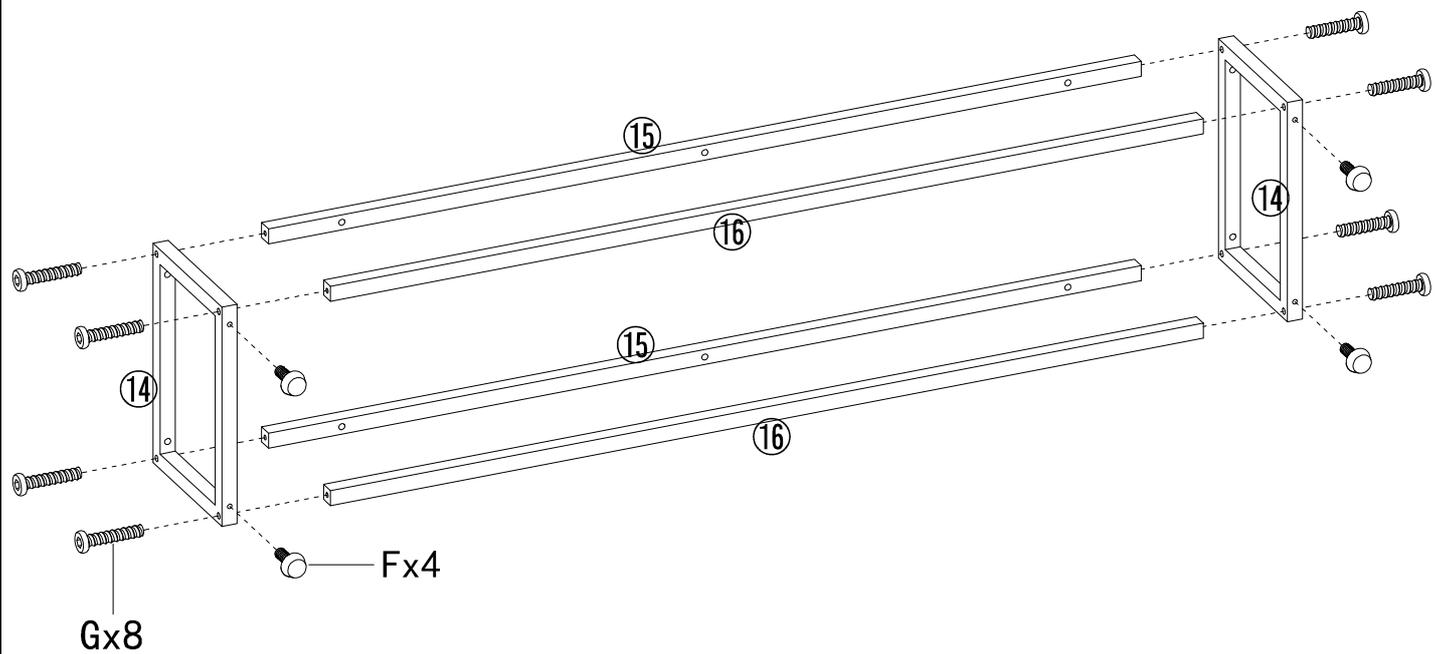
Step10



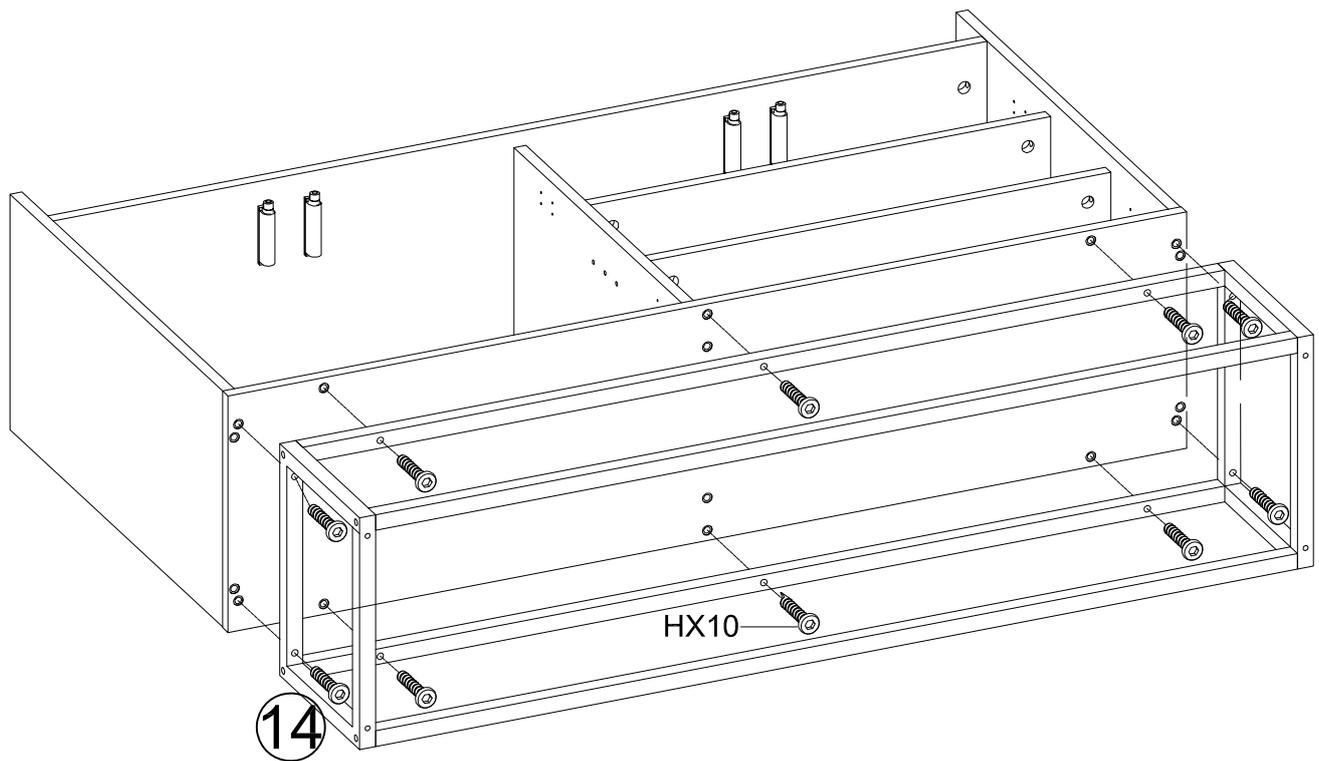
Step11



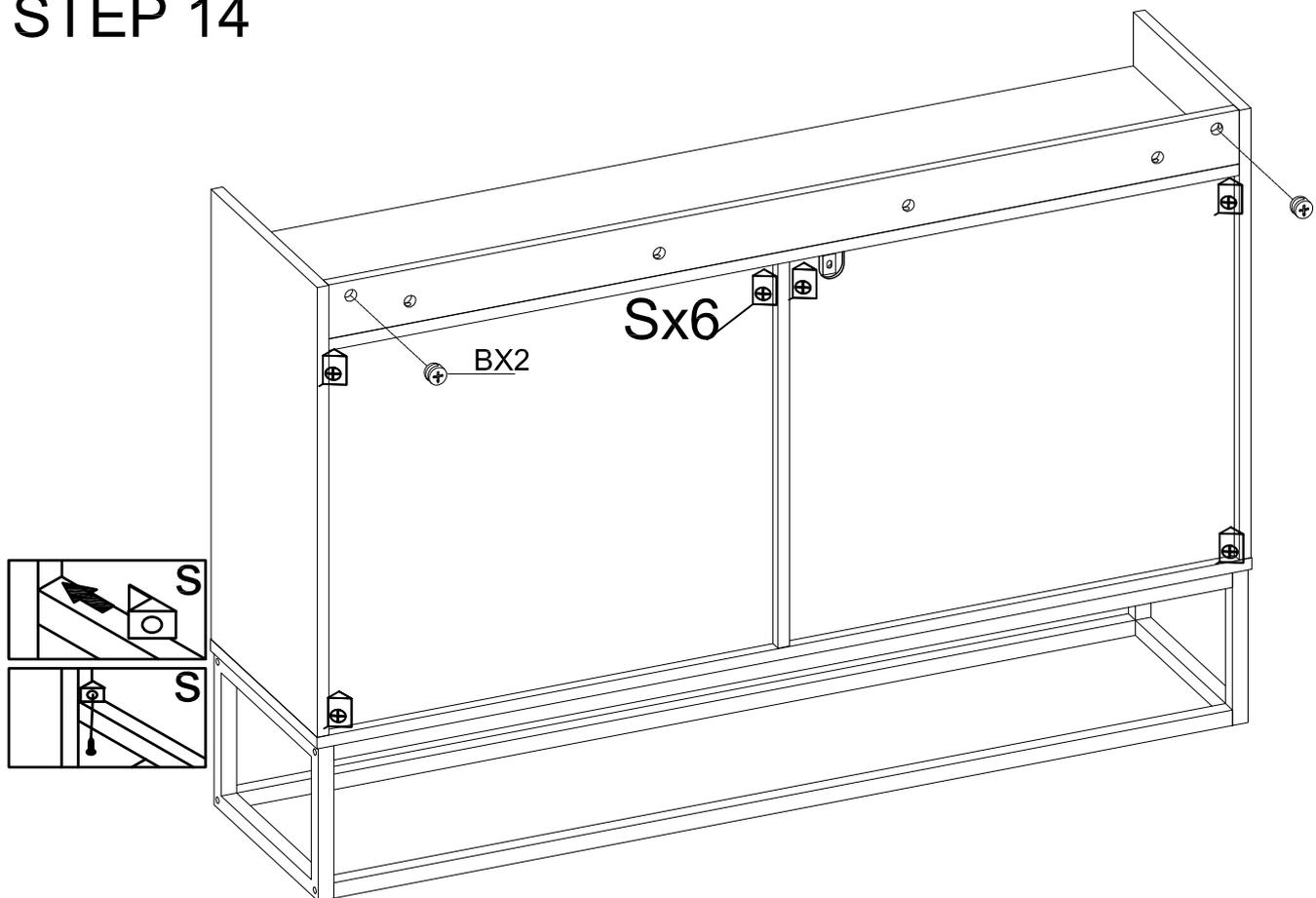
Step12



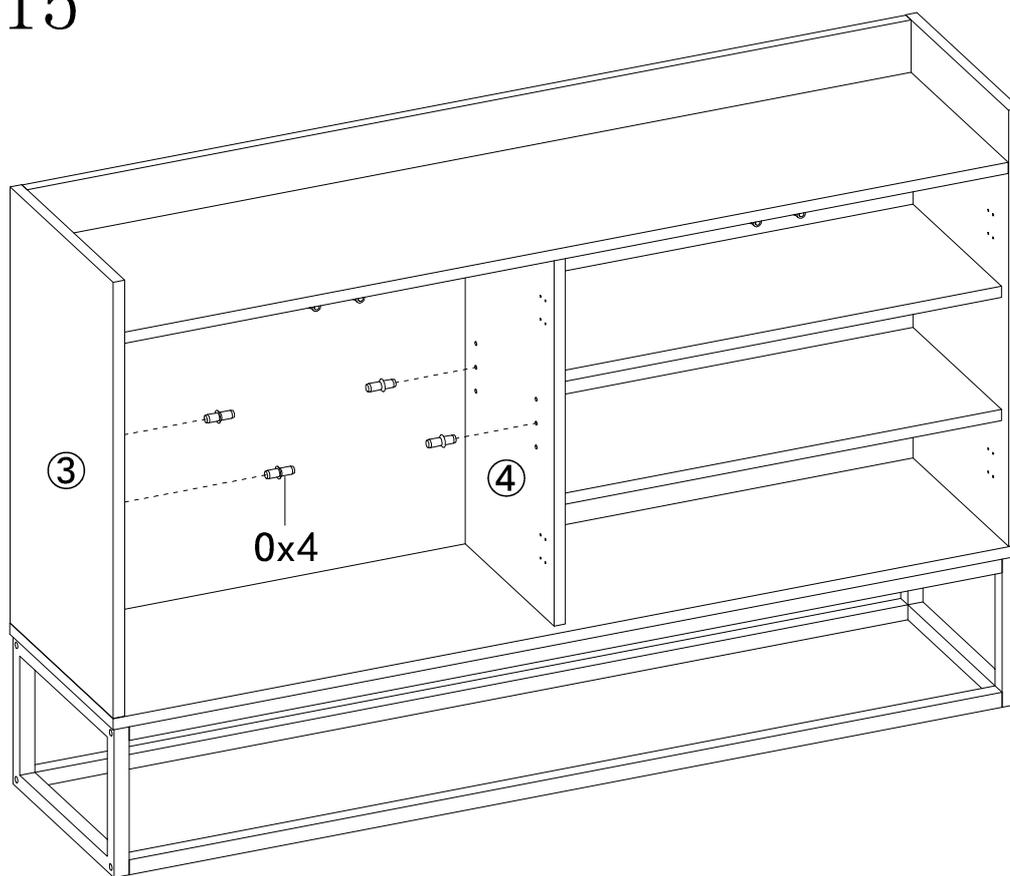
STEP 13



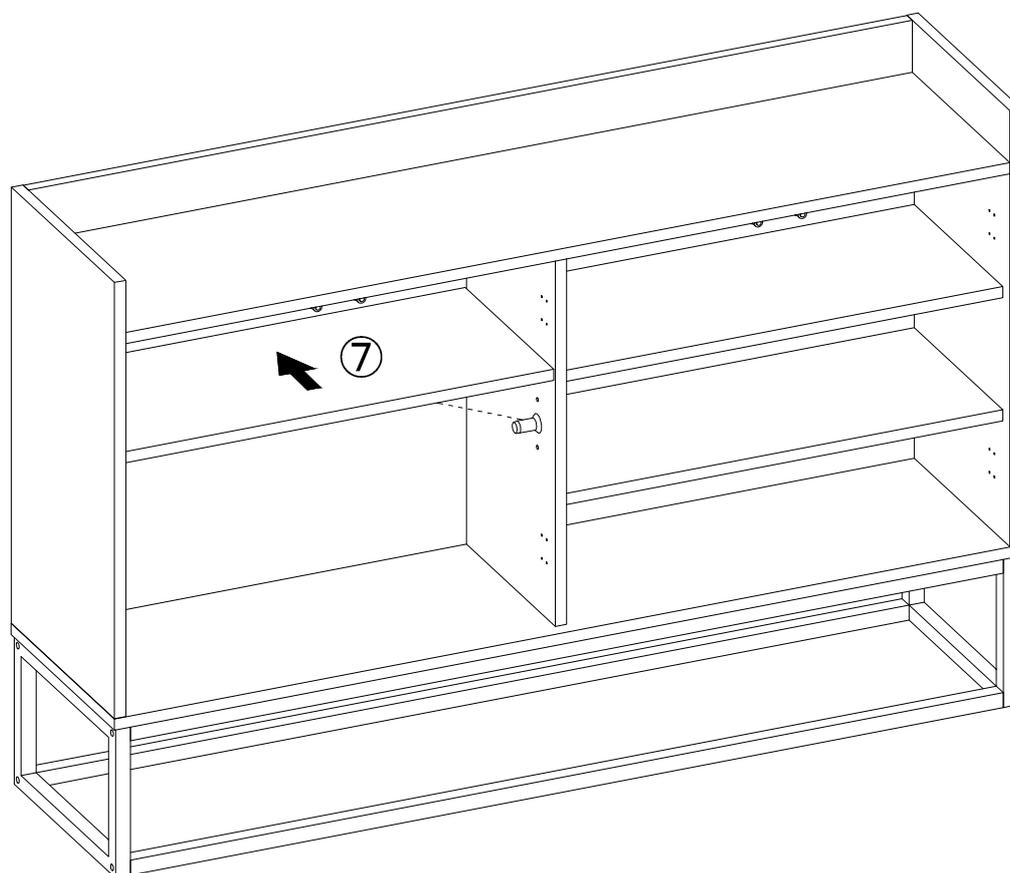
STEP 14



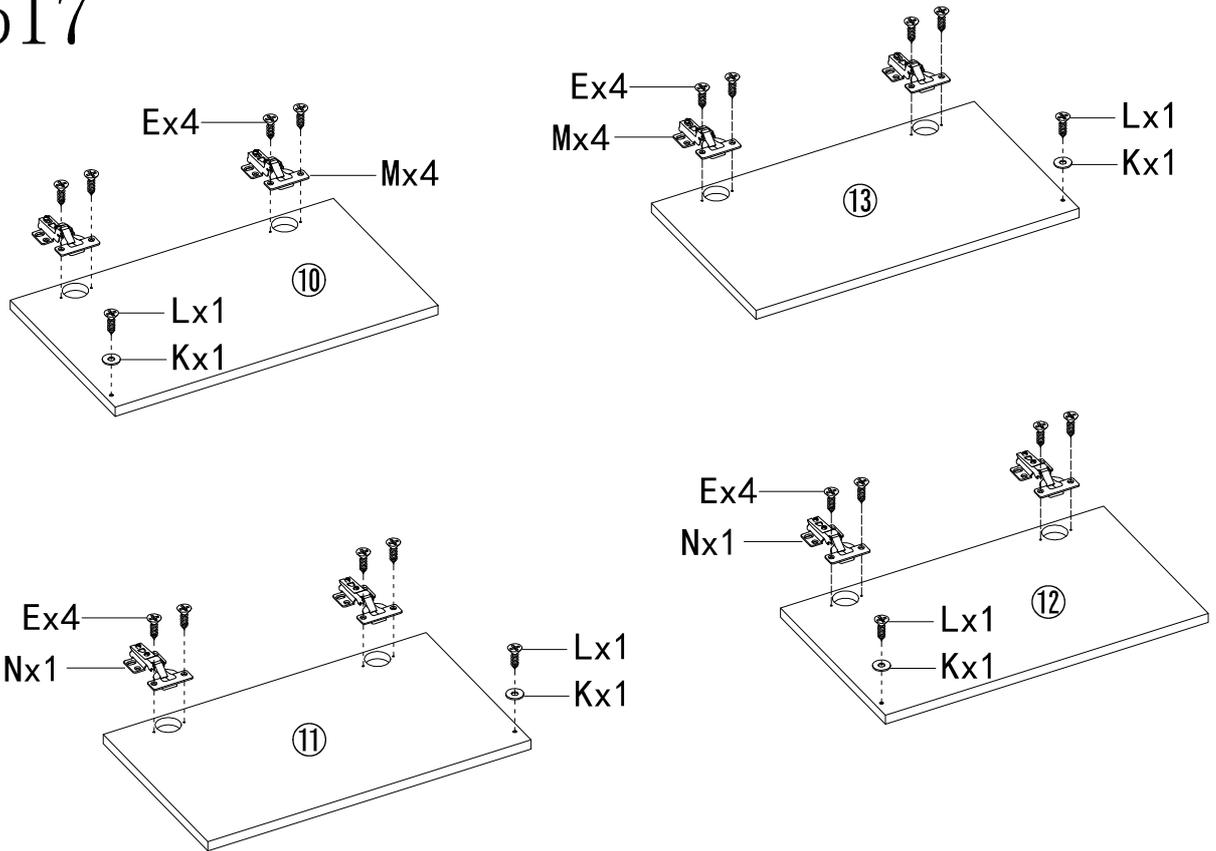
Step15



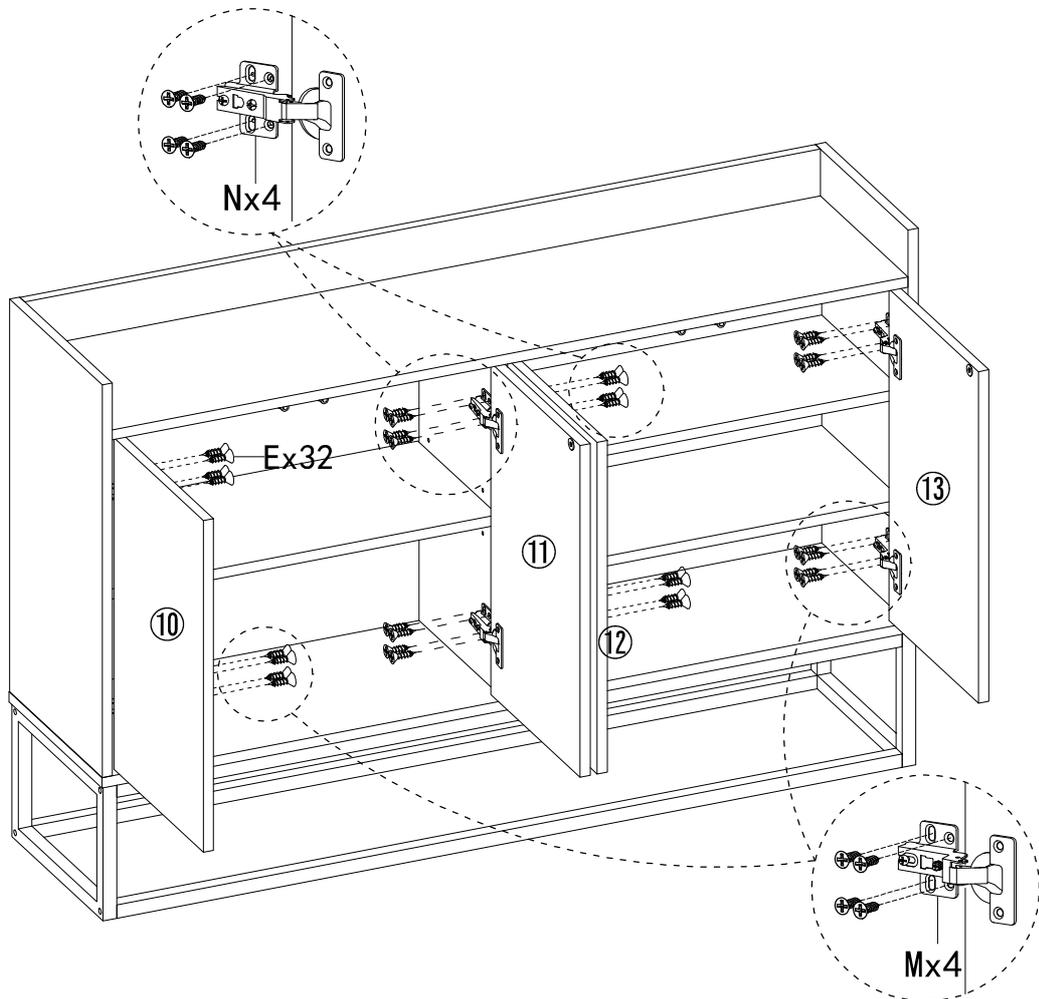
Step16



Step17



Step18



Step 19

