

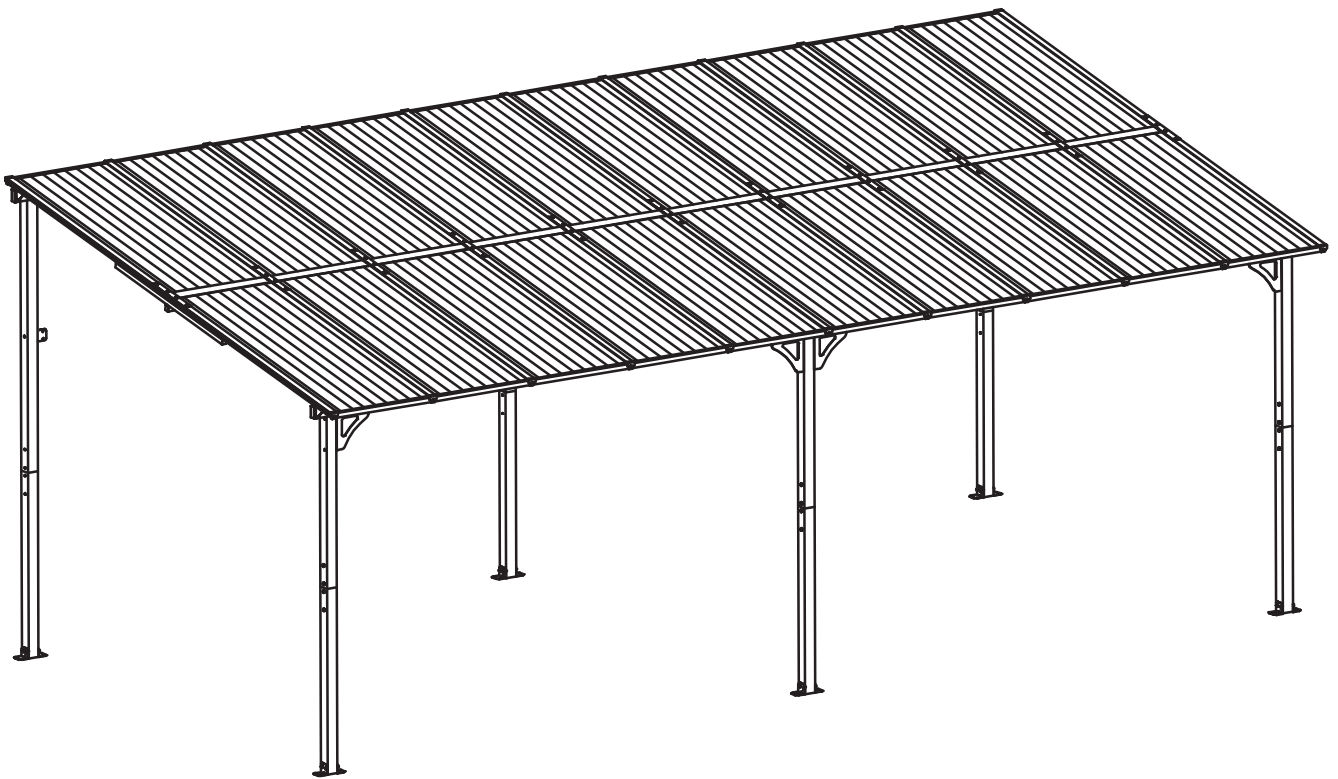
ASSEMBLY INSTRUCTIONS SS16410

20'X8' Attached Pergola

Thank you for choosing our product.

Please read the contents on the second page carefully.

- Before starting the installation, please thoroughly check the listed accessories below and read this manual attentively.
- Then proceed with the assembly step by step. If you have any questions, please don't hesitate to contact us.



Attention

1. Thank you for trusting us.

You are entitled to a one-year warranty and lifelong customer service, and we have marked detailed notes on the second page.

2. Our gazebo is packaged in 3 boxes. Box A and Box B contains all the frames, while Box C contains all the top panels.

3. We encourage you to reach out to us at the earliest if you encounter any issues.

4. We kindly request your attention to installation safety and child safety.

To Every Customer Who Has Purchased Our Gazebos

Before you begin the installation, please take a few minutes to carefully read the following important notes and be aware of your rights and entitlements.

Some of Your Concerns:

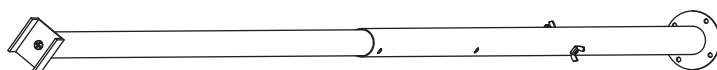
1. Please note that if you find any damage to the package upon arrival, resulting in loss of internal components or visible damage, please contact us. We will take responsibility for any damages caused during transportation.
2. Please ensure that you begin installation after receiving all accessories.
If not, please contact us to inquire about the corresponding package status, and we will respond within 24 hours.
3. Product stability has been tested: the product can withstand winds of approximately 40-60 mph and a static pressure test of 6.5 lbs per square foot after correct installation and fixation. (Snow accumulation of about 7 inches in thickness will not pose a threat to the product.)
4. If you have any questions regarding accessory defects, product use, or product installation, please feel free to contact us. We have simple installation videos available for you.

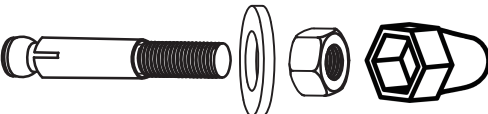
Some Precautions:

1. Please use the tools we provide to secure the gazebo to the wall to ensure stability.
*Please purchase matching ground stakes for securing the product to the ground according to the installation area you plan. If you are unsure about how to choose, please let us know.
2. Please tighten the screws after ensuring that all screw holes have been properly inserted to avoid uneven hole alignment.
3. Please use a ladder when installing the top part.
4. Keep children away during the installation process, as the product contains small parts that could be swallowed.
5. Do not choose to install the product in strong winds or severe weather conditions.

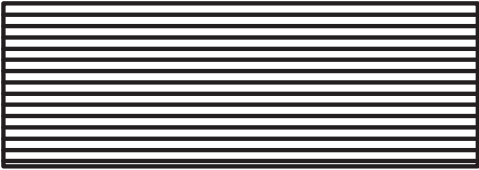
Your Rights And Benefits:

1. You are entitled to a one-year warranty on the product and lifelong 24/7 customer service.
2. If you wish to connect multiple products together through DIY, please contact us for advice on the connections or to seek the necessary accessories for your construction needs.
3. We're thrilled to introduce our brand-new adjustable and expandable support columns, designed to meet your utmost stability requirements. Feel free to get in touch with us if you're interested.



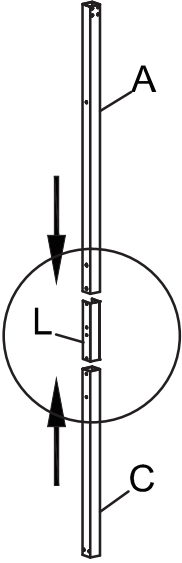
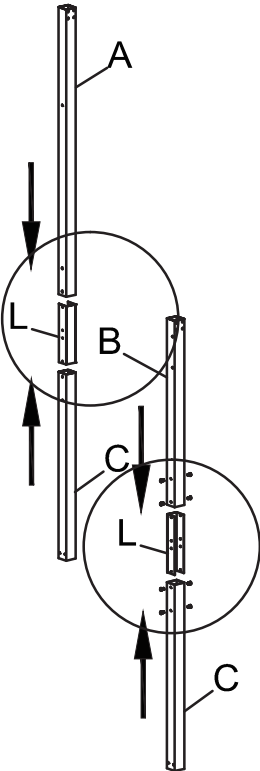
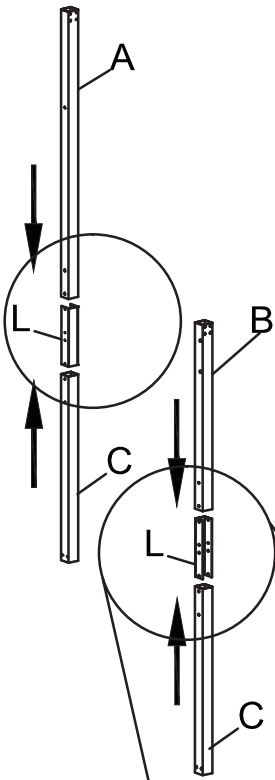
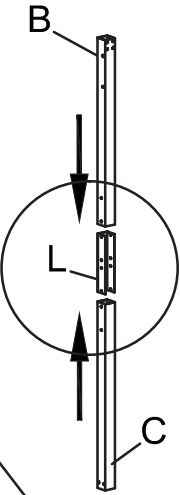
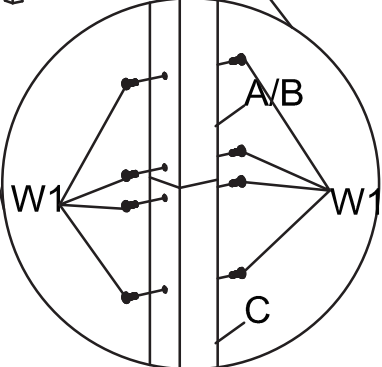
Parts List-B				
A X1  Top Back Leg		B X3  Top Front Leg		C X6  Bottom Leg
D4 X4  Middle Board Connection		G X10  Arm Connection		H X7  Arm Hold Tube (Short)
I2 X1  Arm Hold Tube Connection		J X4  Arm Hold Tube Connection		L X6  Wall & Floor Connection
M X14  Arm Hold Tube Connection		N X4  Arm Protection		N1 X2  Arm Protection
O X2  Right Beam Hold		P X2  Left Beam Hold		Q X22  Arm & Beam Connection
R X22  Arm Protection		S X11  Arm Up Connection		T X11  Arm Down Connection
U X4  Beam Plug		V X24  Hold Plug		W1 X236  Bolt M6*15mm
W2 X12  Bolt M6*70mm		W4 X33  Bolt M6*35mm		W5 X44  Bolt M6*40mm
X1 X12  Screw Plug	X2 X44  Nut	Y X24  Bolt M6*15mm	Z1 X56  Waterproof Washer	Z4 X2  Middle Wall Connection
Z5 X8  Expansion Bolts			Z X1  Allen Wrench	

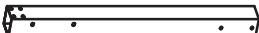
Parts List-A			
A X2	D X4	E X22	F X20
			
Top Back Leg	Side Beam	Board Arm	Board Protection
H X4	I1 X2	I X2	
			
Arm Connection	Arm Hold Tube (Middle)	Arm Hold Tube (Side)	

Parts List-C	
K X20	
	UV Protected Board

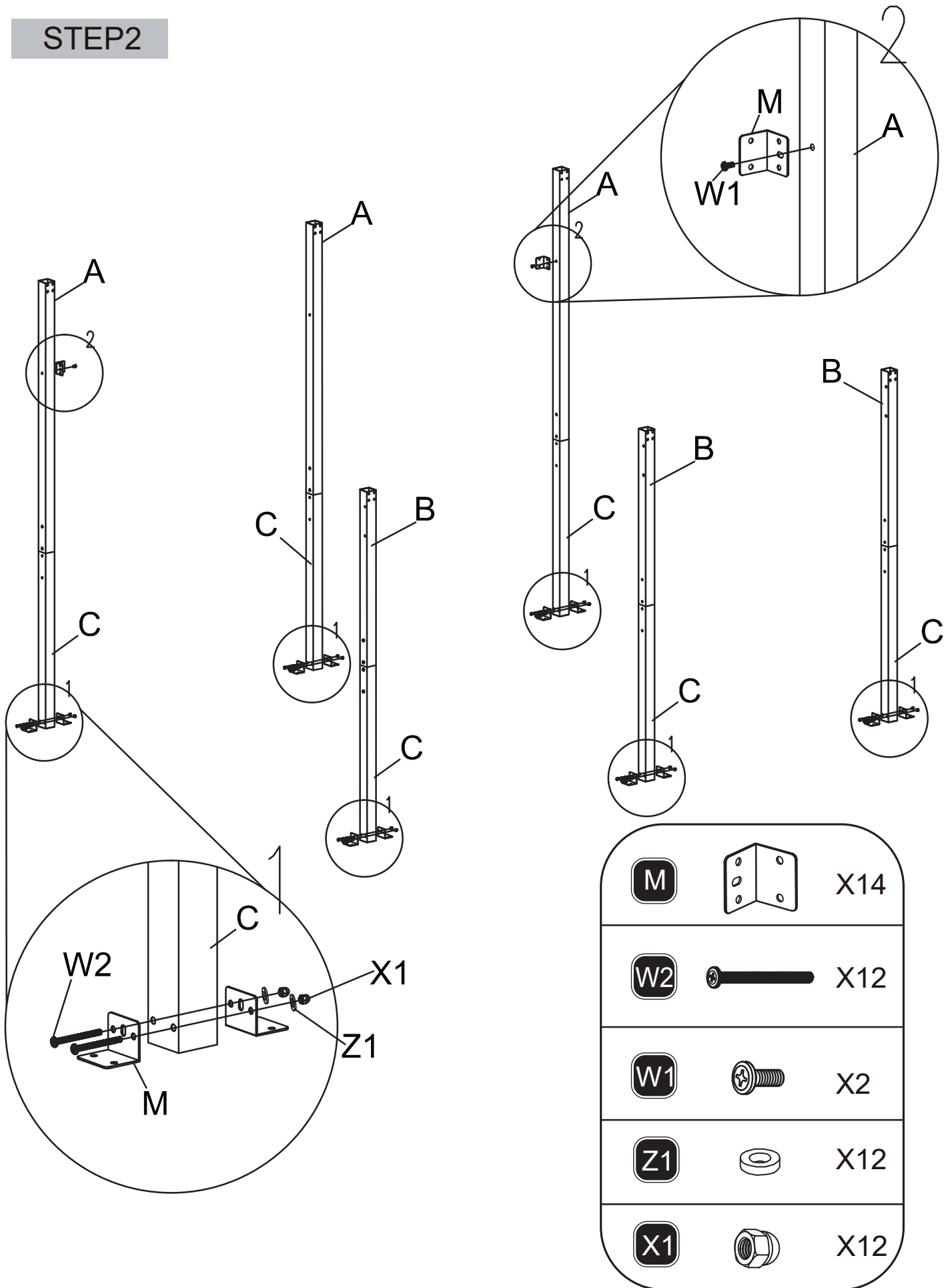
Assembly Instruction SS16410

STEP1

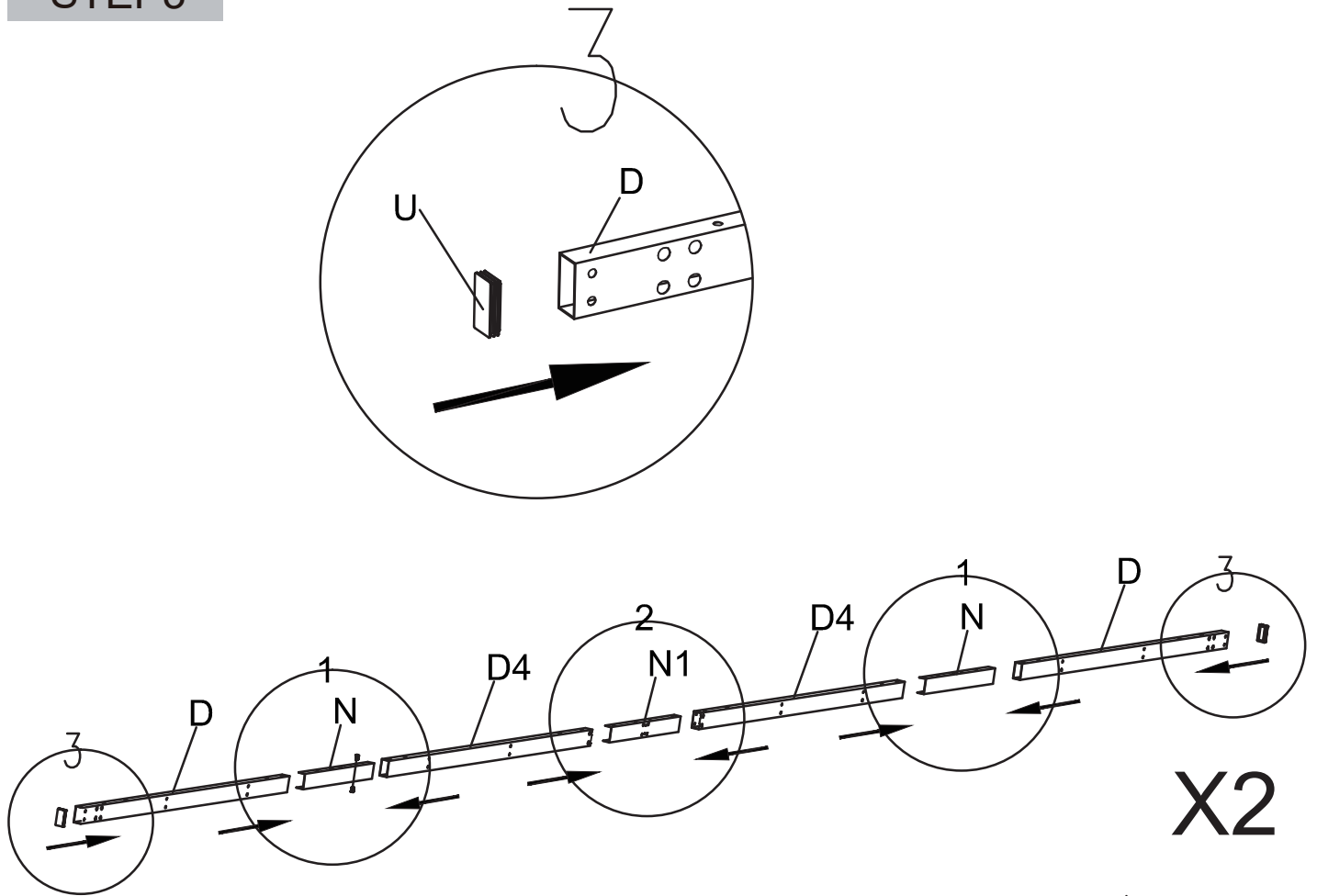






A		X3
B		X3
C		X6
L		X6
W1		X48

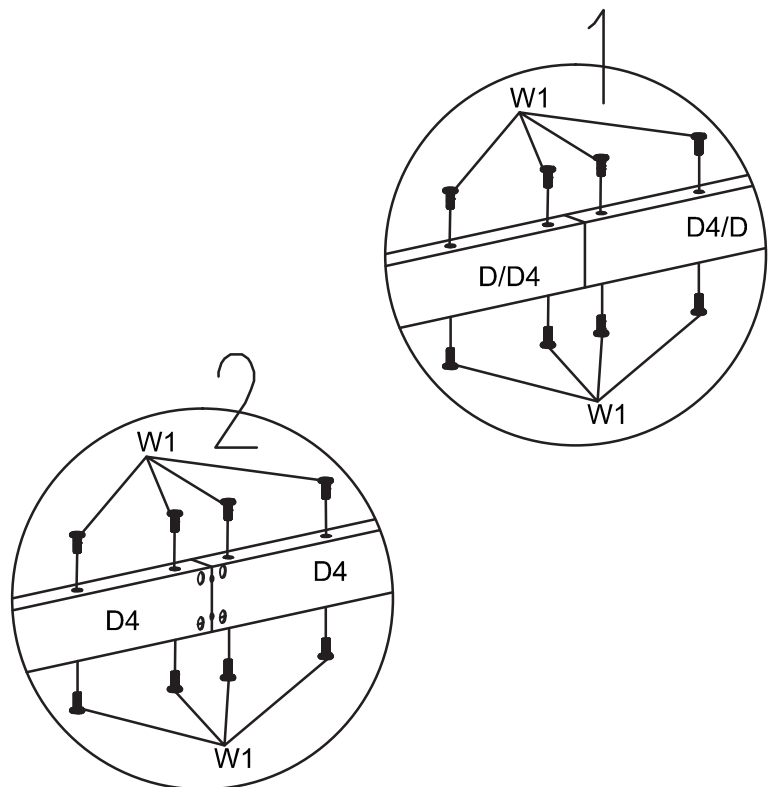
STEP2



STEP3



D		X4
D4		X4
N		X4
N1		X2
U		X4
W1		X48

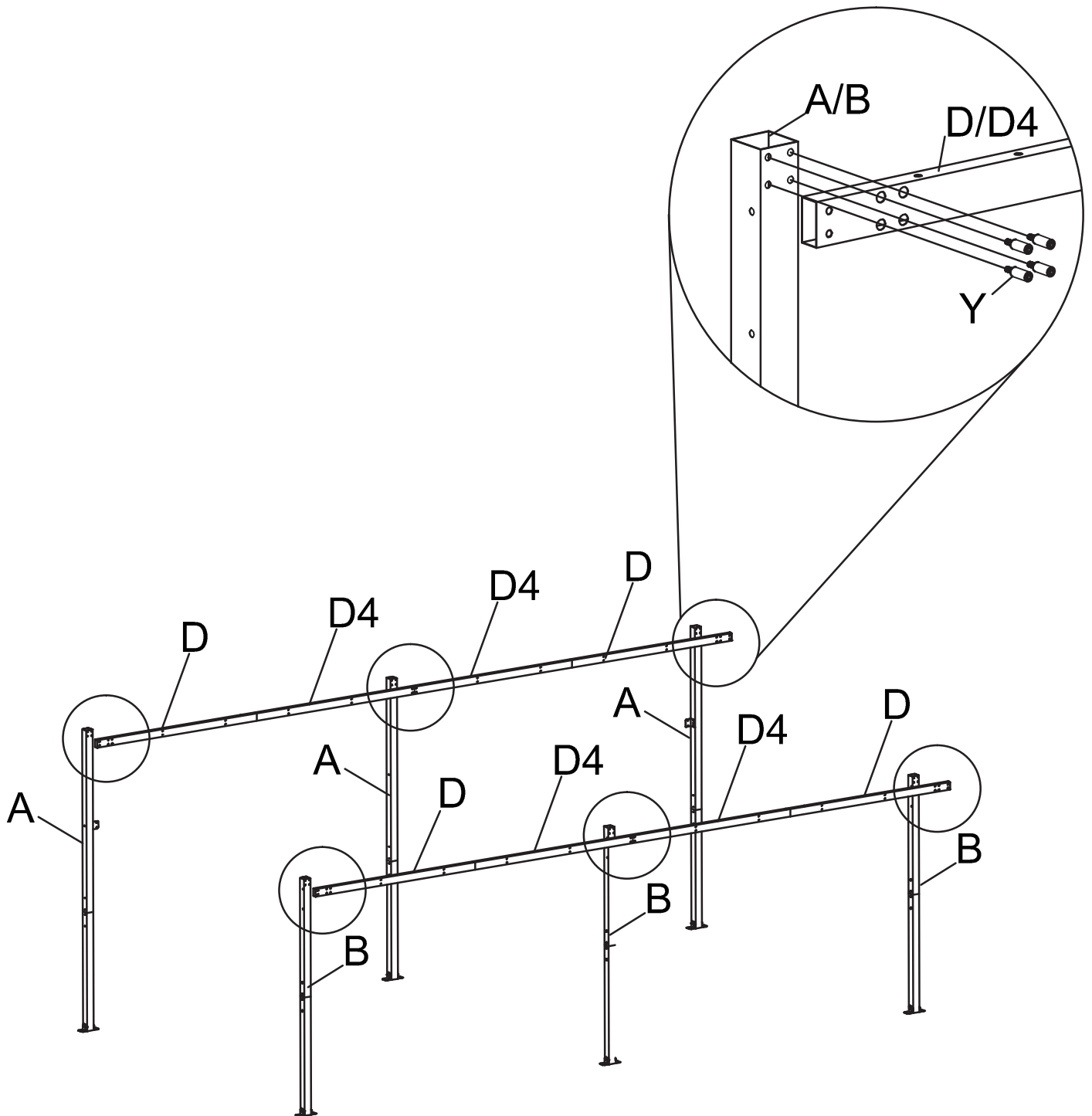


STEP4

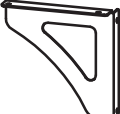
Y

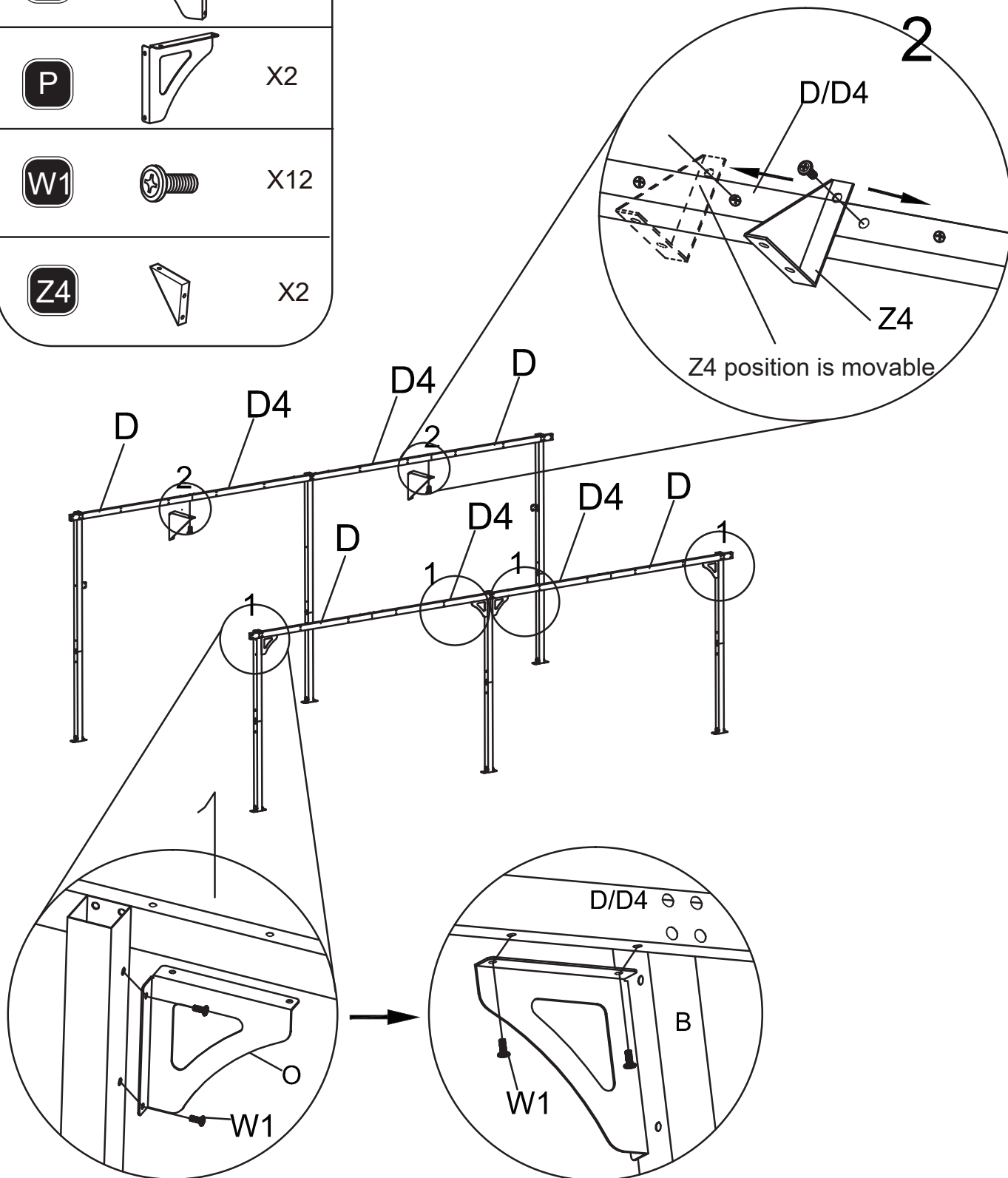


X24

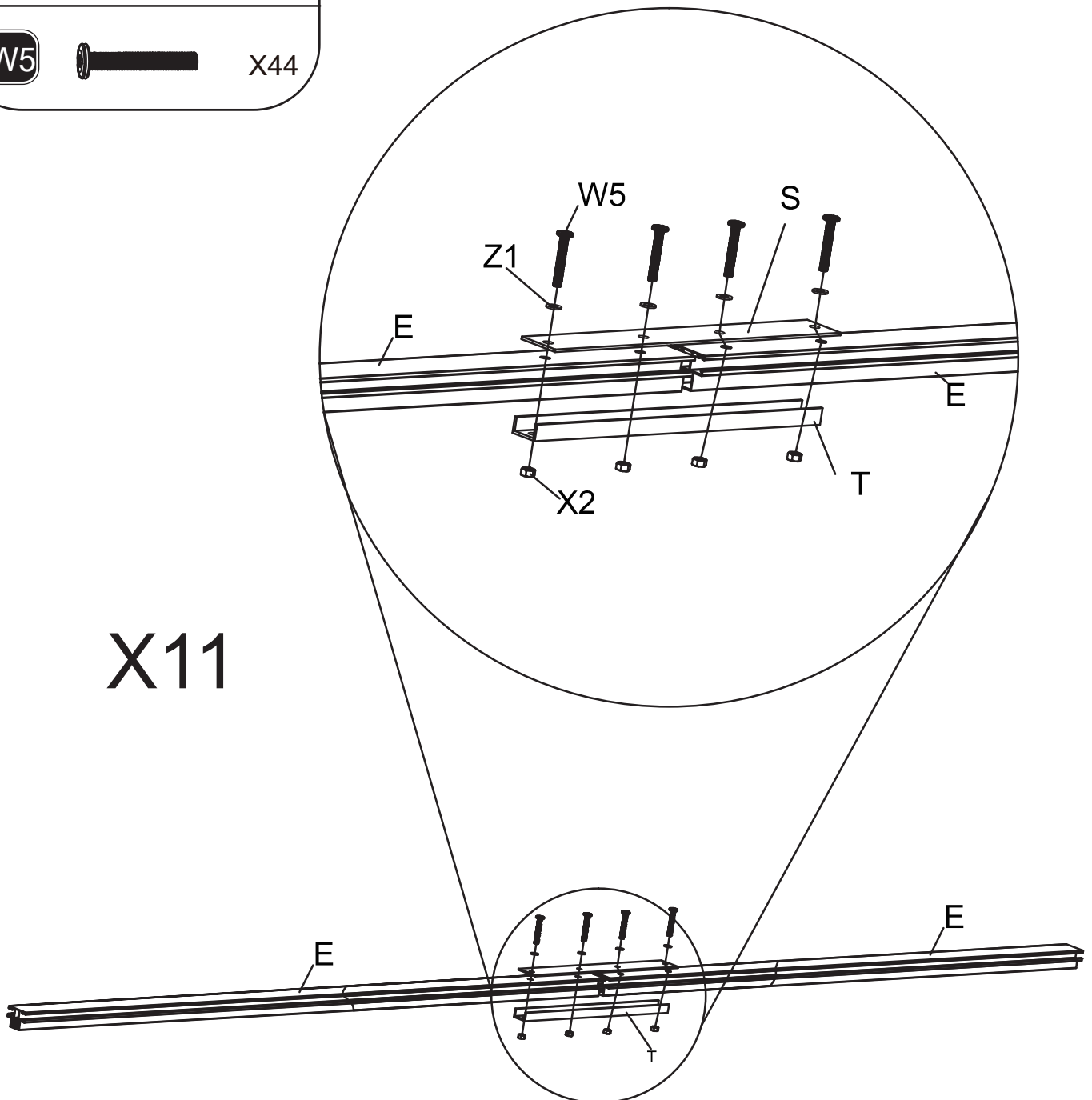
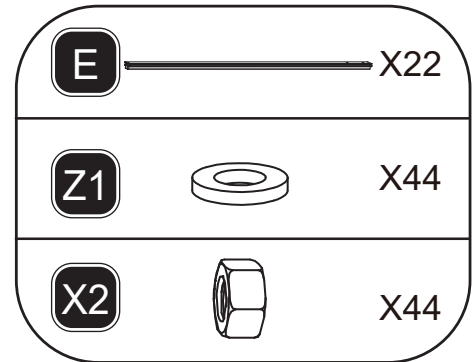
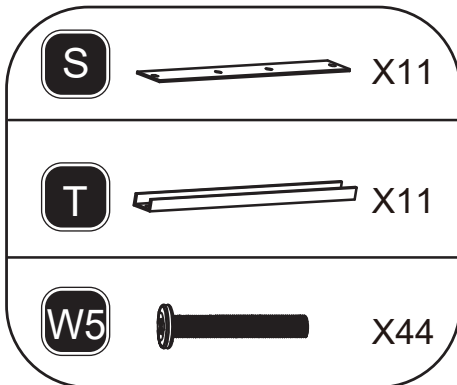


STEP5

O		X2
P		X2
W1		X12
Z4		X2

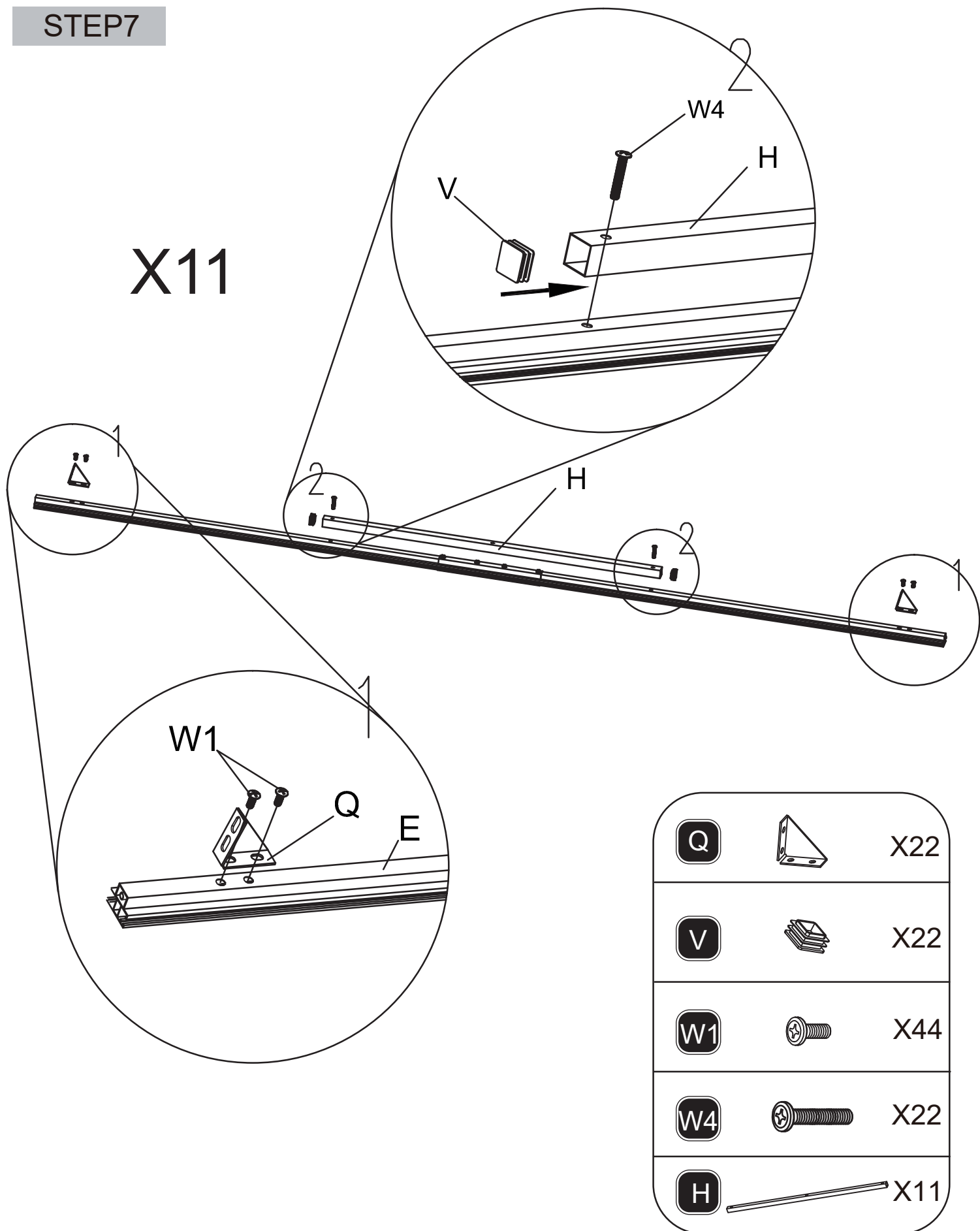


STEP6

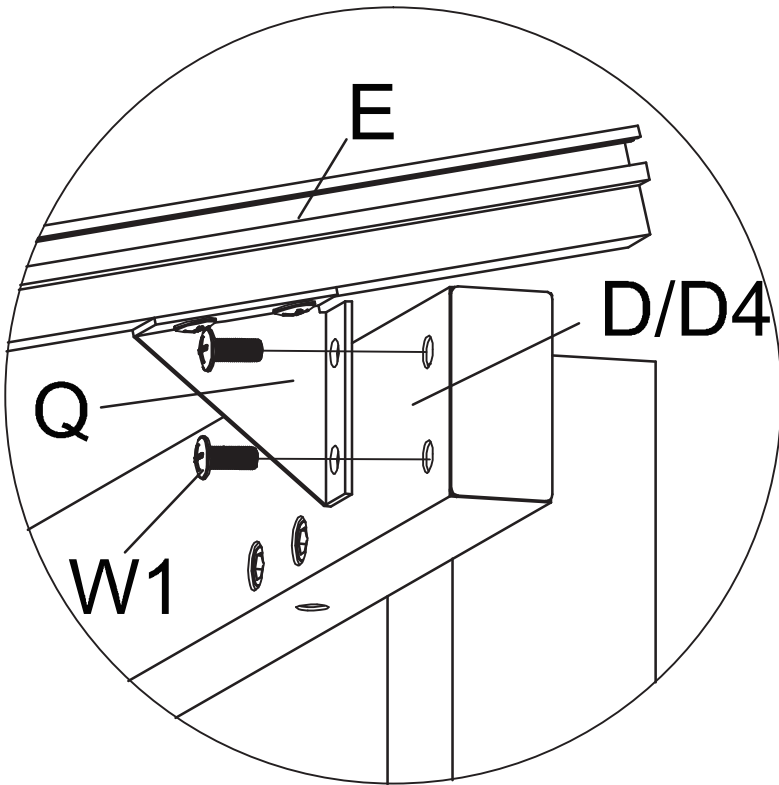


STEP 7

X11



STEP8

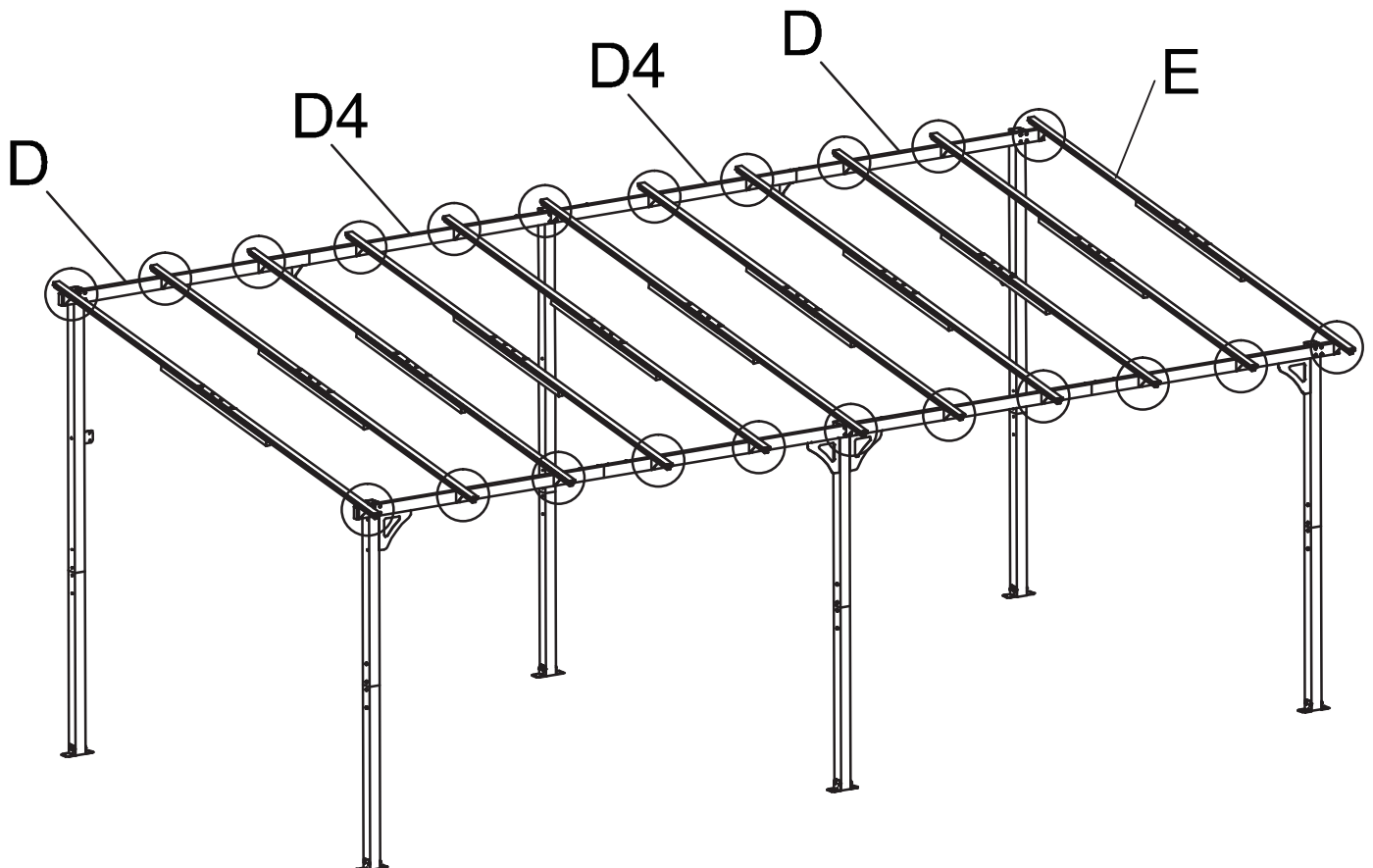


W1

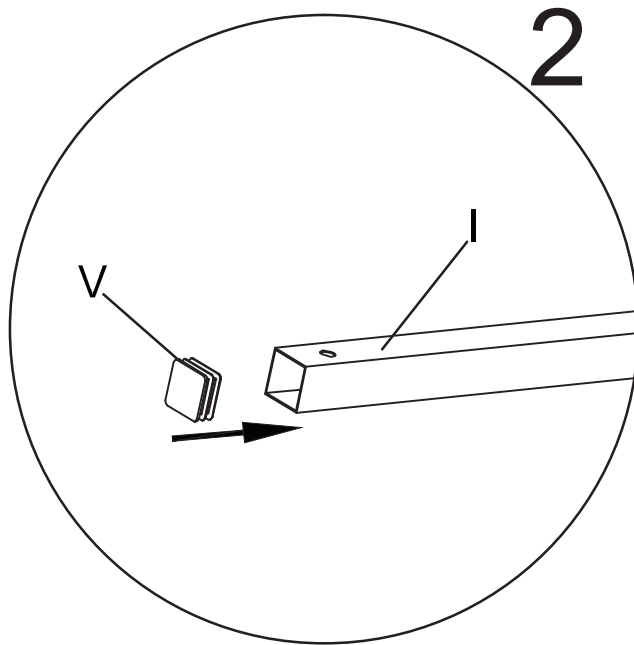


X44

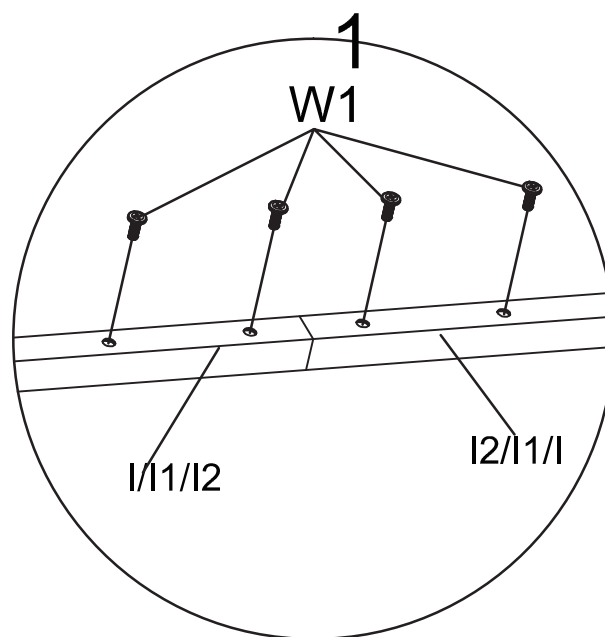
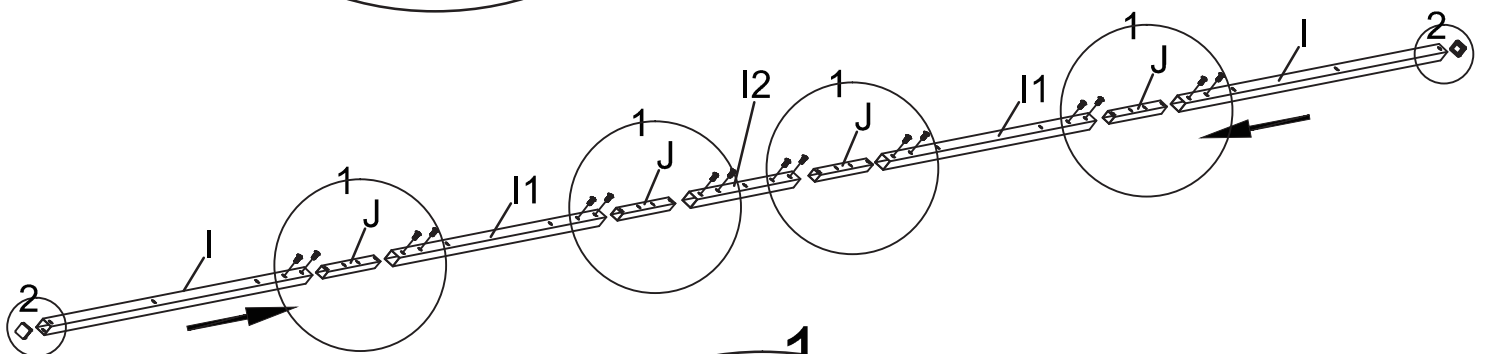
TIPS: Part Q is used by slotted holes that please use the same sides of both holes to make top side of Q higher than Part D. Slotted holes will support the cover board more strongly.



STEP9



I		X2
J		X4
W1		X16
V		X2
I1		X2
I2		X1

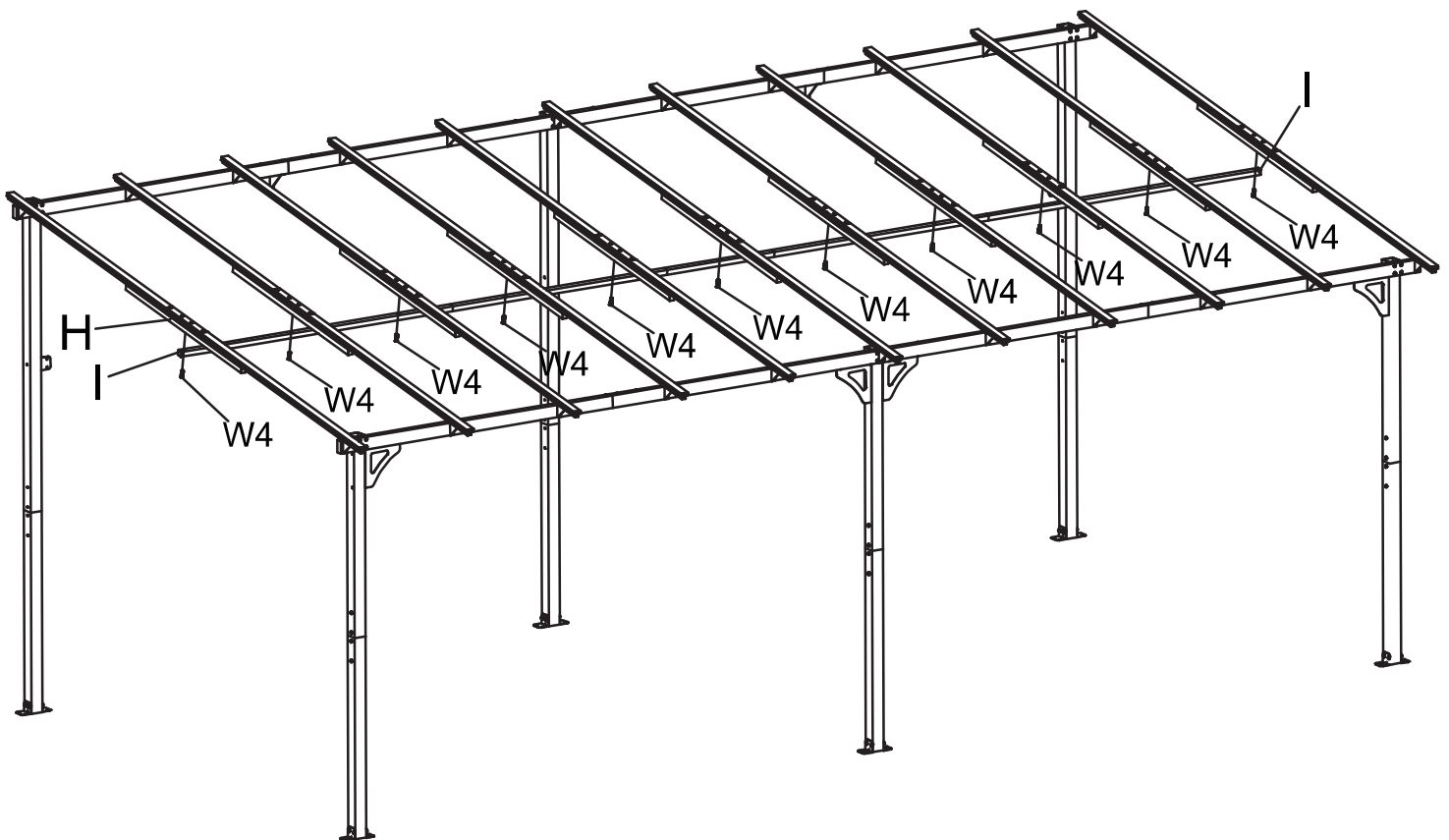


STEP10

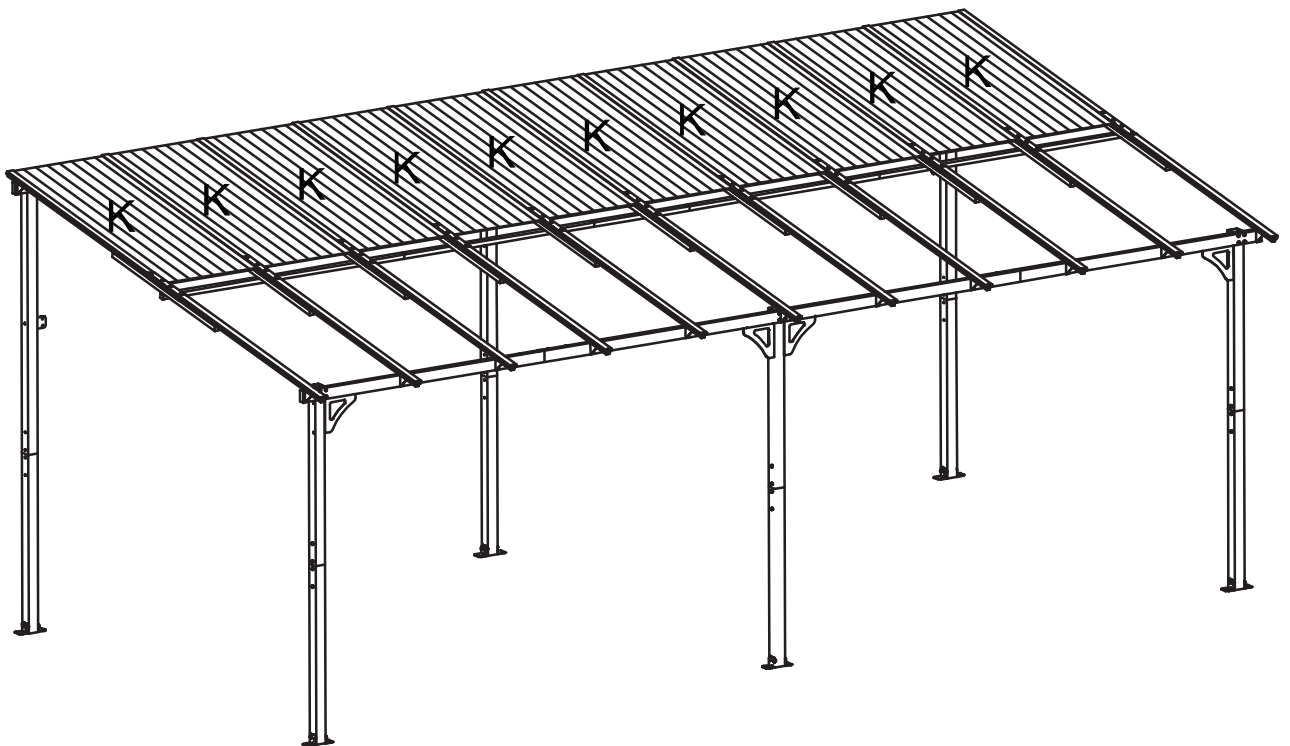
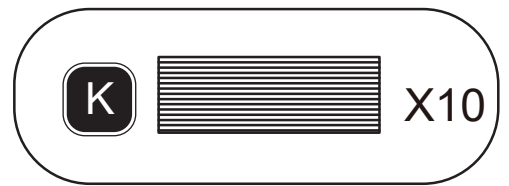
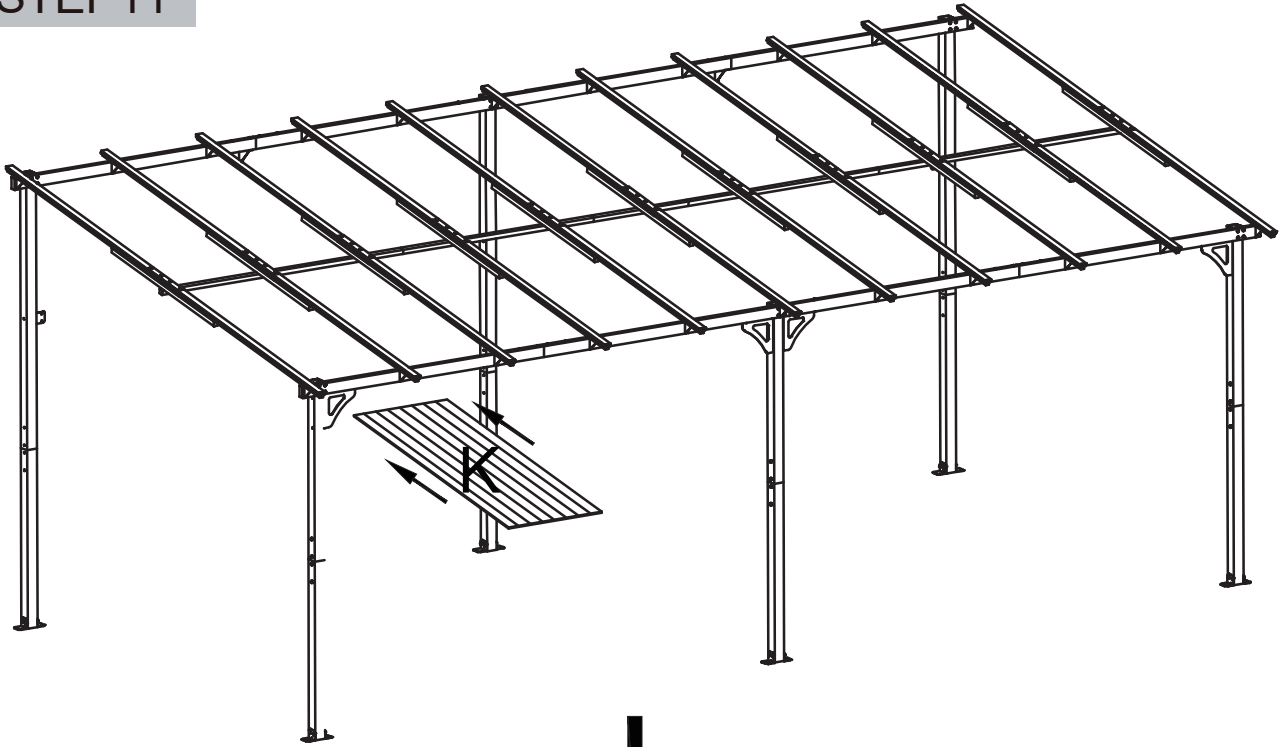
W4



X11

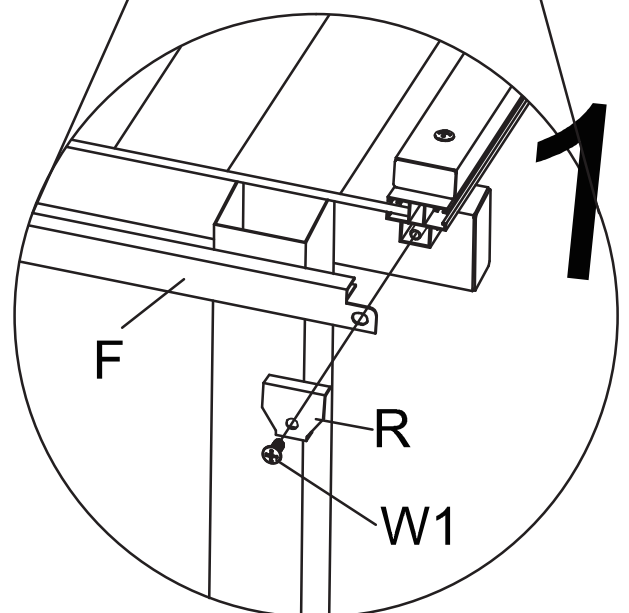
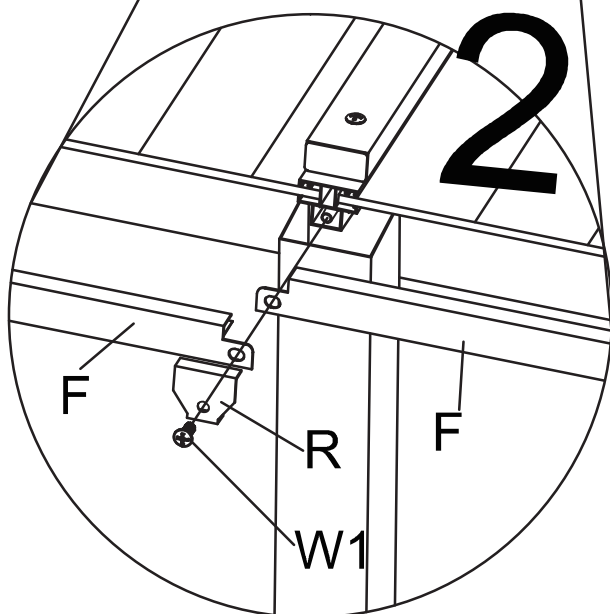
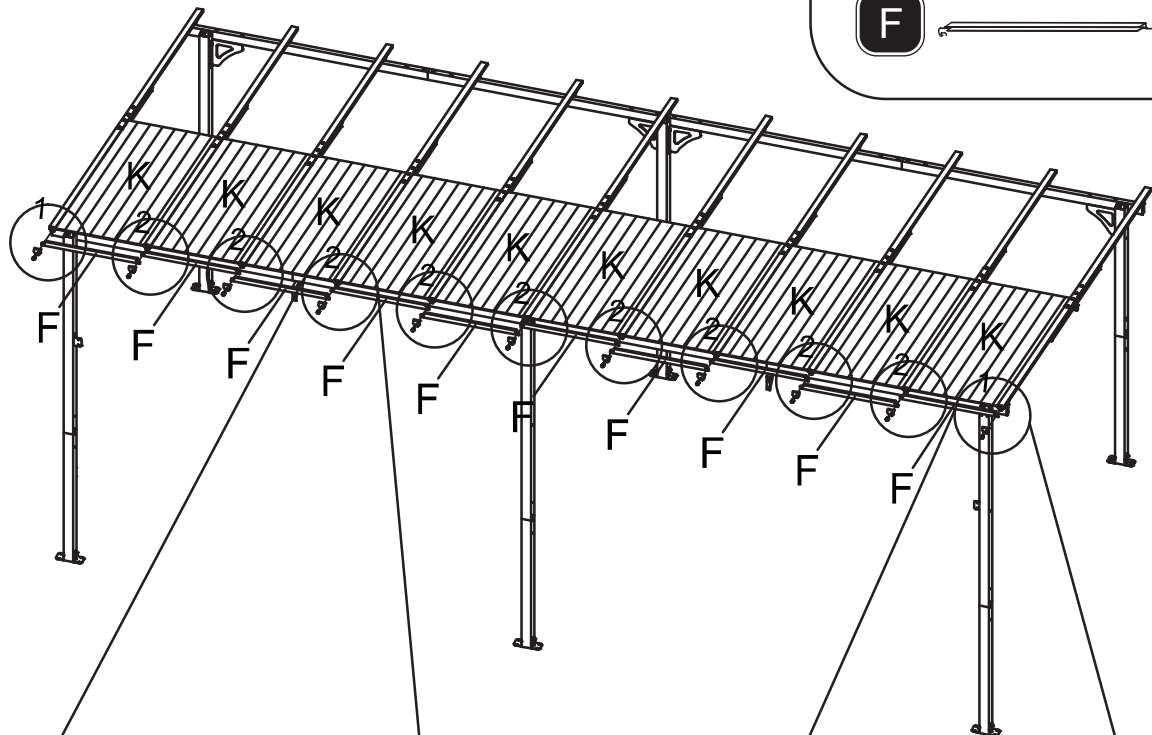


STEP 11

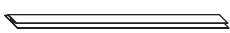


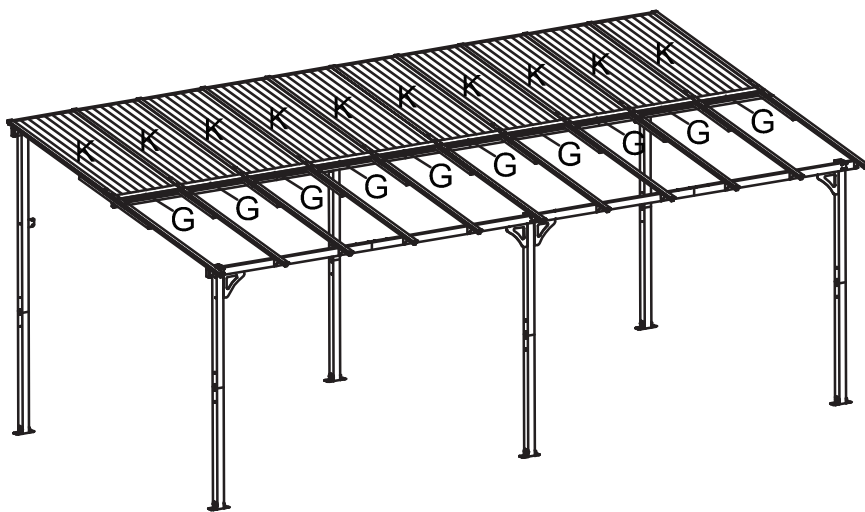
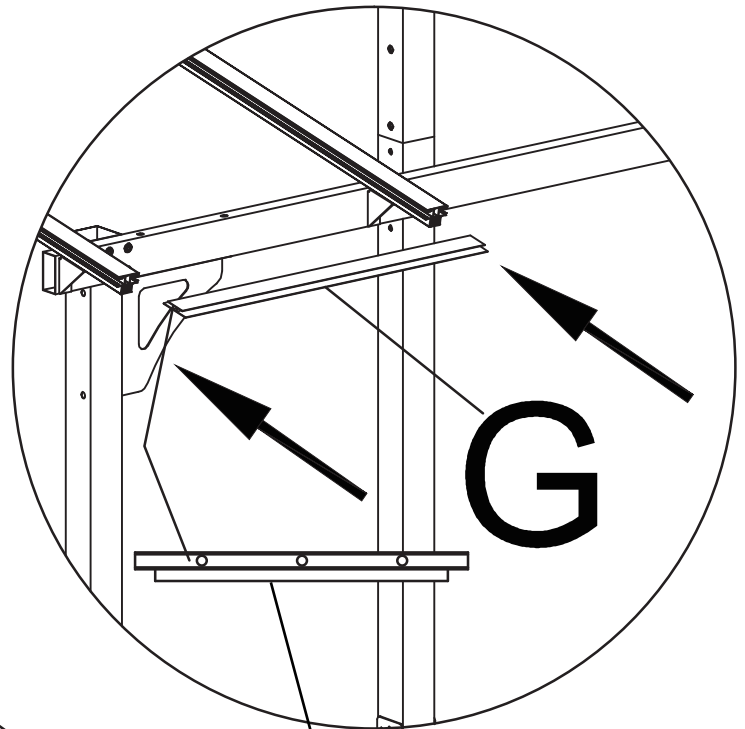
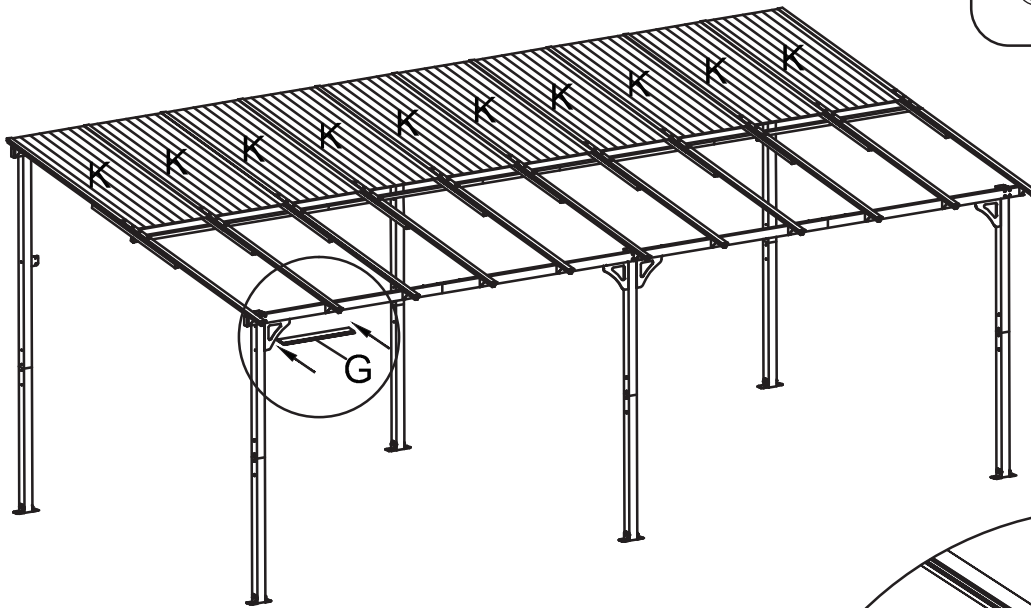
STEP12

R		X11
W1		X11
F		X10



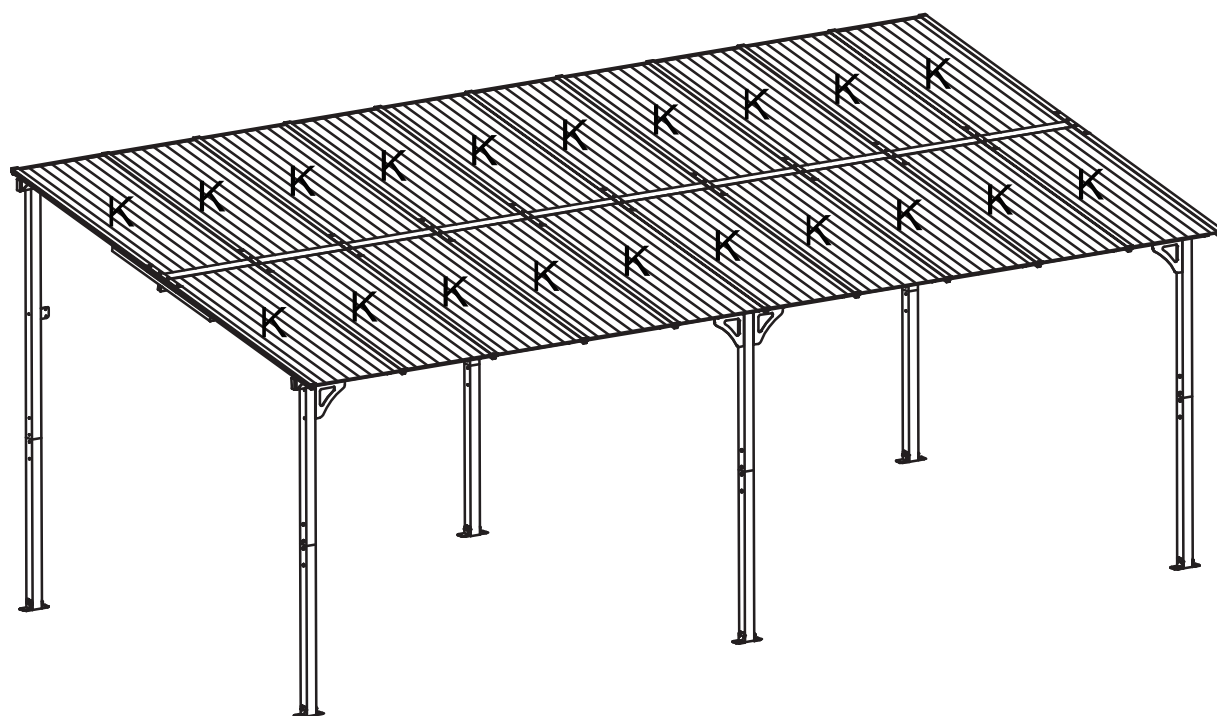
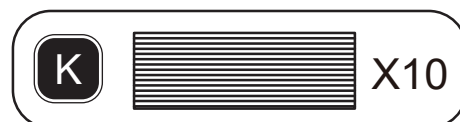
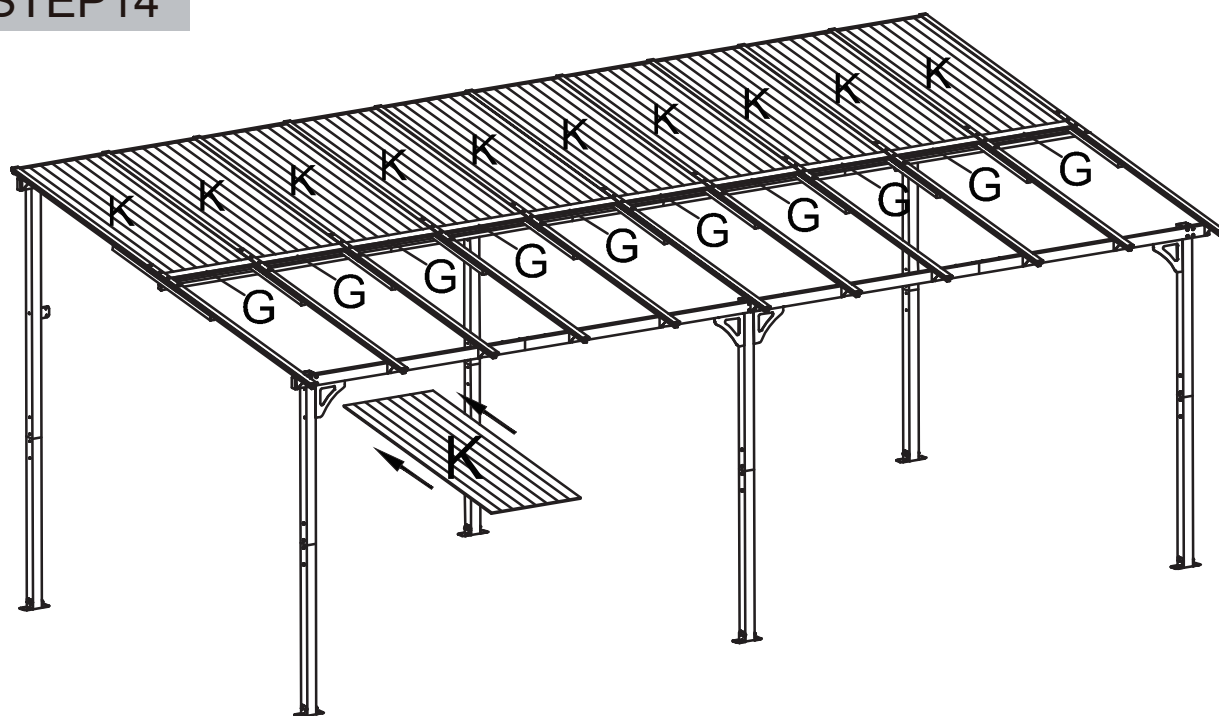
STEP13

G  X10

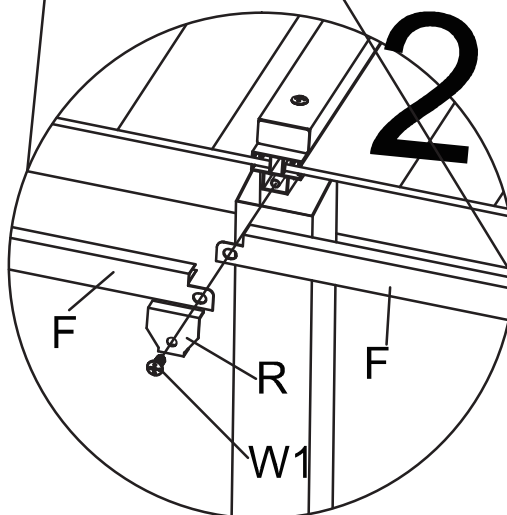
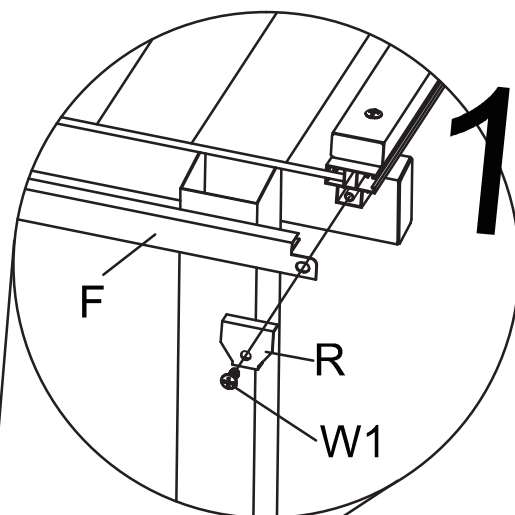
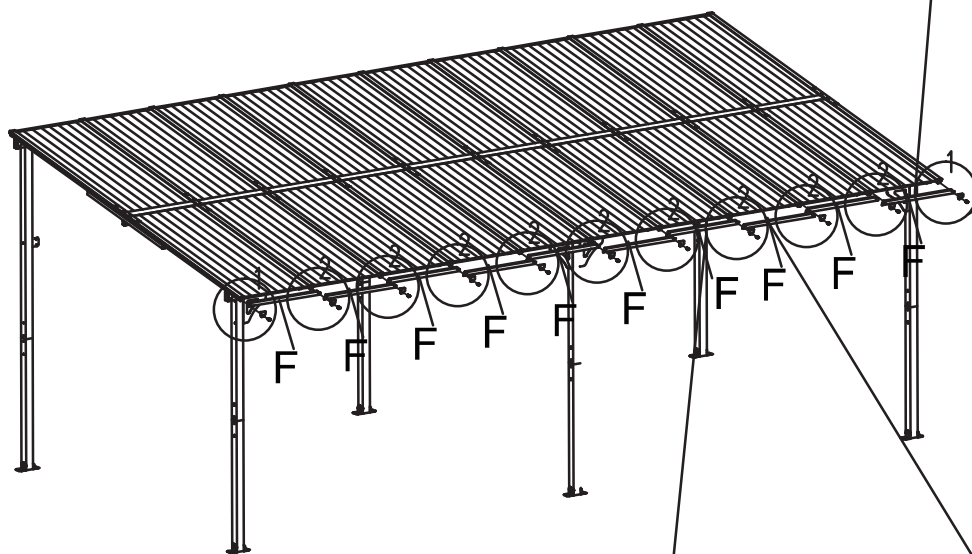
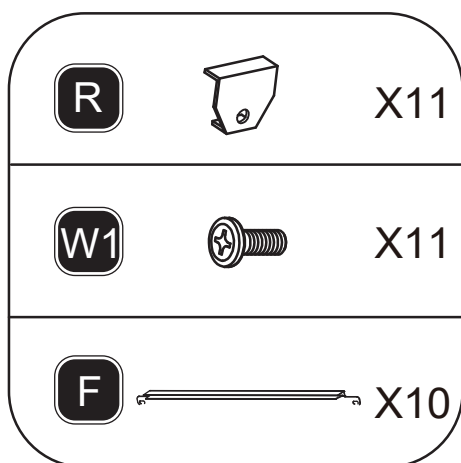


Please note: Each side of the 'G' has a drainage hole. Make sure to install with the side containing the drainage hole facing upwards (the higher side) to prevent water leakage."

STEP14



STEP15



STEP 16

