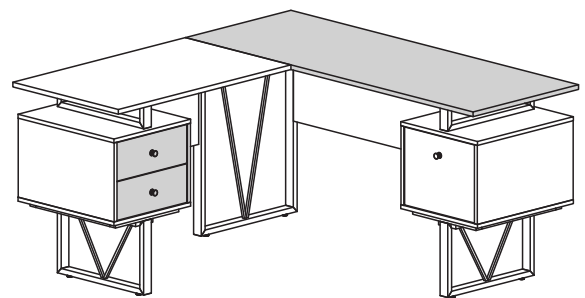
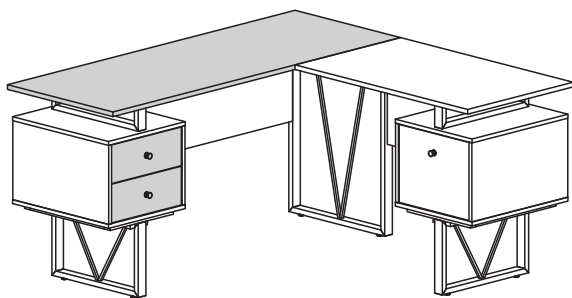
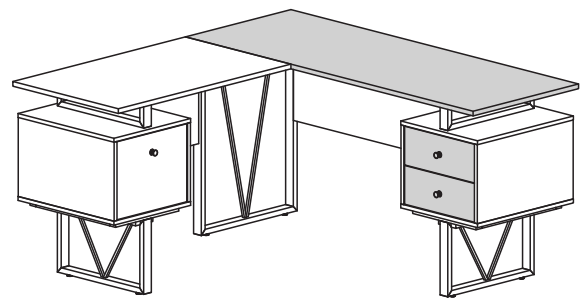
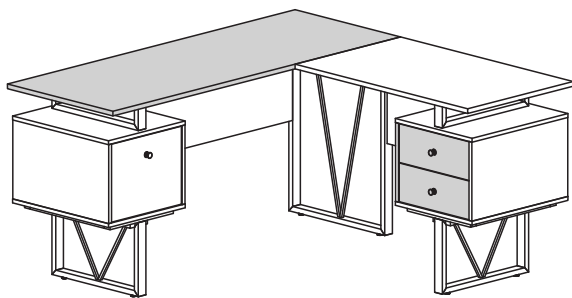


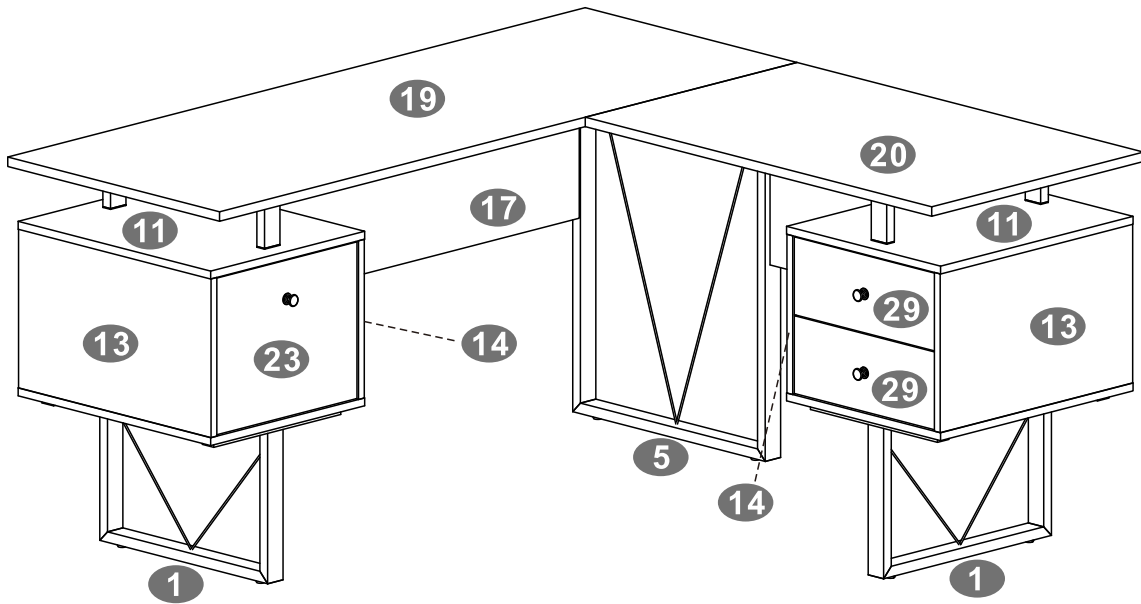
## ASSEMBLY INSTRUCTIONS

(REV.3-OL-9162-0925)

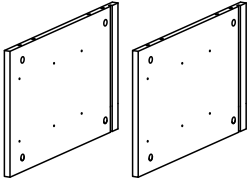
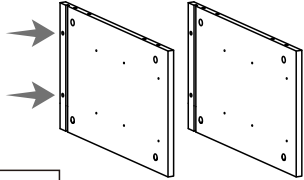
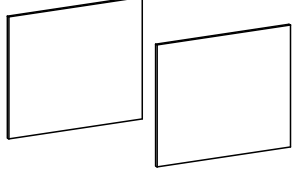

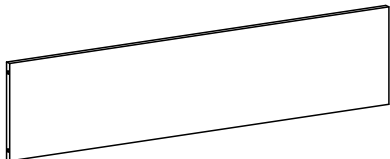
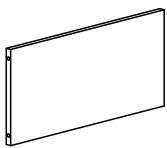
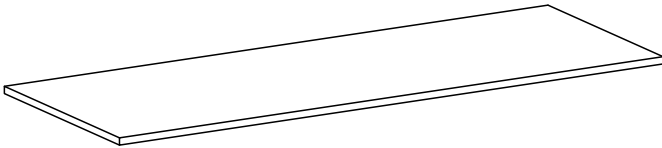
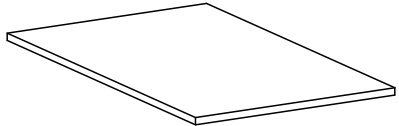
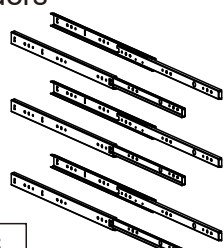
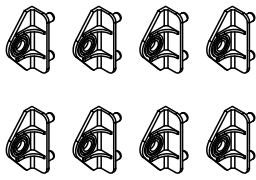
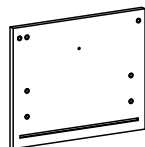
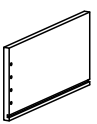
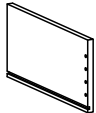
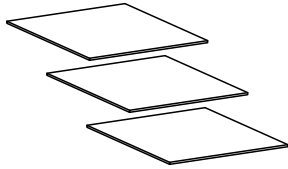
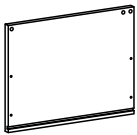
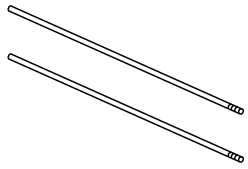
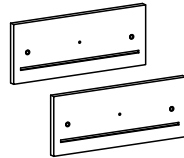
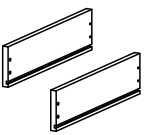
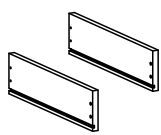
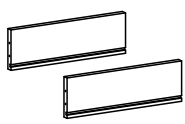
### ASSEMBLES 4 WAYS!











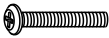
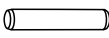
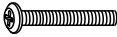





■ PARTS LIST

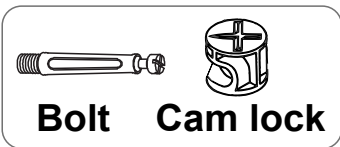


<p>Short legs <b>1</b></p> <p>X2</p>	<p>Leg supports <b>2</b></p> <p>X4</p>	<p>Top support #3 <b>3</b></p> <p>X1</p> <p>Top support #4 <b>4</b></p> <p>X1</p>	<p>Tall leg <b>5</b></p> <p>X1</p>
<p>Long front tube <b>6</b></p> <p>X1</p>		<p>Long back tube <b>7</b></p> <p>X1</p>	
<p>Short tube <b>8</b></p> <p>X1</p>	<p>Glide studs <b>9</b></p> <p>X6</p> <p>Handles <b>10</b></p> <p>X3</p>	<p>Cabinet tops <b>11</b></p> <p>X2</p>	<p>Cabinet bottoms <b>12</b></p> <p>X2</p>

<p>Cabinet side without back holes <b>13</b></p>  <p>X2</p>	<p>Cabinet side with back holes <b>14</b></p>  <p>X2</p>	<p>Cabinet back <b>15</b></p>  <p>X2</p>	<p>Connecting bracket <b>16</b></p>  <p>X2</p>
<p>Long back <b>17</b></p>  <p>X1</p>		<p>Short back <b>18</b></p>  <p>X1</p>	
<p>Long tabletop <b>19</b></p>  <p>X1</p>	<p>Short tabletop <b>20</b></p>  <p>X1</p>		
<p>Sliders <b>21</b></p>  <p>X6</p>	<p>Drawer connectors <b>22</b></p>  <p>X8</p>	<p>File drawer front <b>23</b></p>  <p>X1</p>	<p>File drawer left <b>24</b></p>  <p>X1</p>
<p>File drawer right <b>25</b></p>  <p>X1</p>	<p>Drawers bottom <b>26</b></p>  <p>X3</p>	<p>File drawer back <b>27</b></p>  <p>X1</p>	<p>File tubes <b>28</b></p>  <p>X2</p>
<p>Small drawer front <b>29</b></p>  <p>X2</p>	<p>Small drawer left <b>30</b></p>  <p>X2</p>	<p>Small drawer right <b>31</b></p>  <p>X2</p>	<p>Small drawer back <b>32</b></p>  <p>X2</p>

## ▪SCREWS LIST

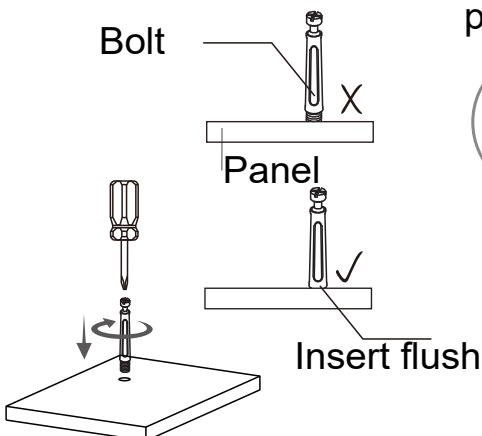
PART	QTY.	ITEM		PART	QTY.	ITEM	
<b>A</b>	10	6X30 MM		<b>I</b>	46	3X15 MM	
<b>B</b>	16	6X40 MM		<b>J</b>	12	4X35 MM	
<b>C</b>	22	6X12 MM		<b>K</b>	8	Φ 16MM	
<b>D</b>	25	6X25 MM		<b>L</b>	16	Φ 15 MM	
<b>E</b>	4	6X40 MM		<b>M</b>	16	8X30 MM	
<b>F</b>	2	6X45 MM		<b>N</b>	8	Φ 10 MM	
<b>G</b>	2	6X65 MM			1	<b>M 4</b>	
<b>H</b>	3	4X20 MM			1		



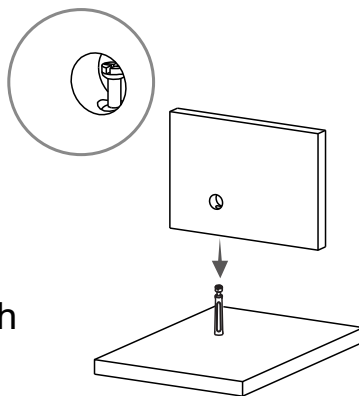
In some of the assembly steps you will use bolts and cam locks (also known as mini-fix). If you are not familiar with this kind of hardware, the below is a tutorial that explains how to use them.

**The instructions below are ONLY A TUTORIAL for bolts and cam locks. The actual assembly starts on the next page.**

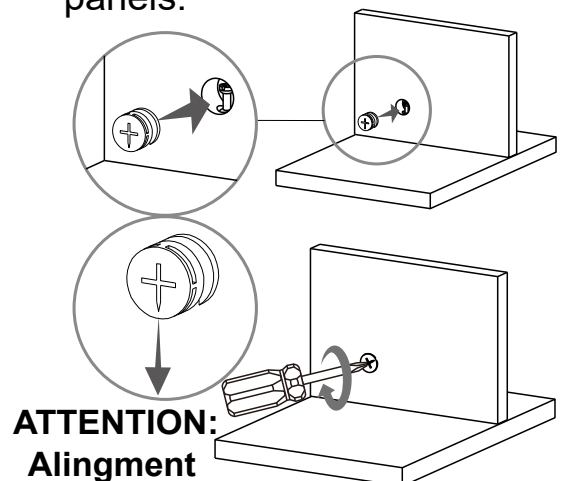
1. Install the bolt into the first panel.



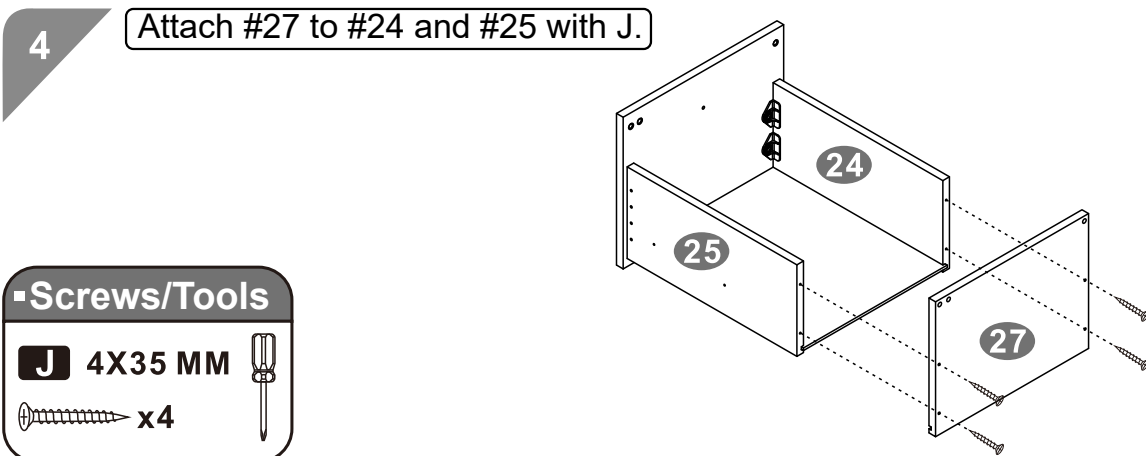
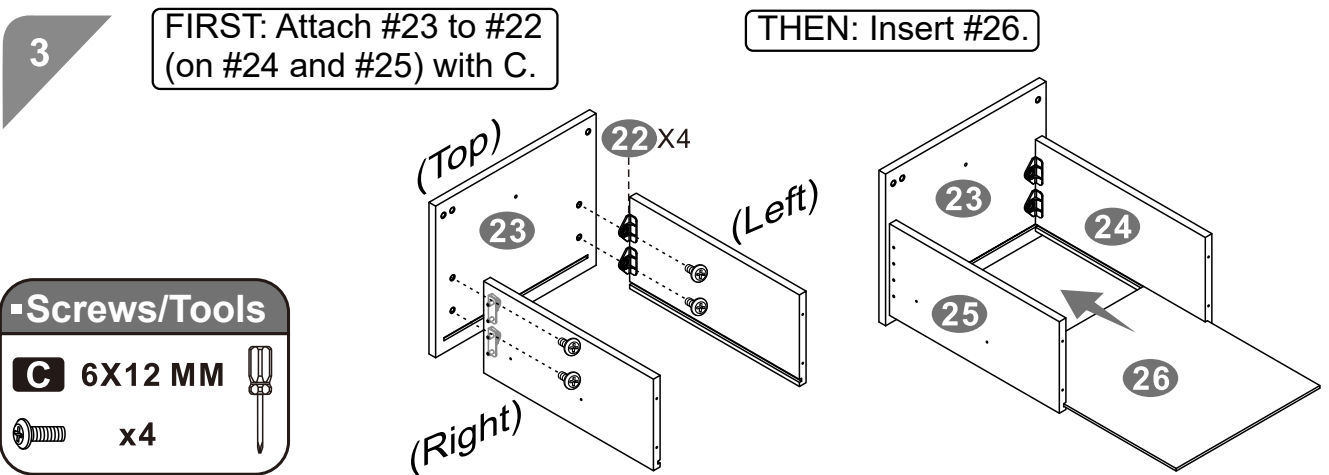
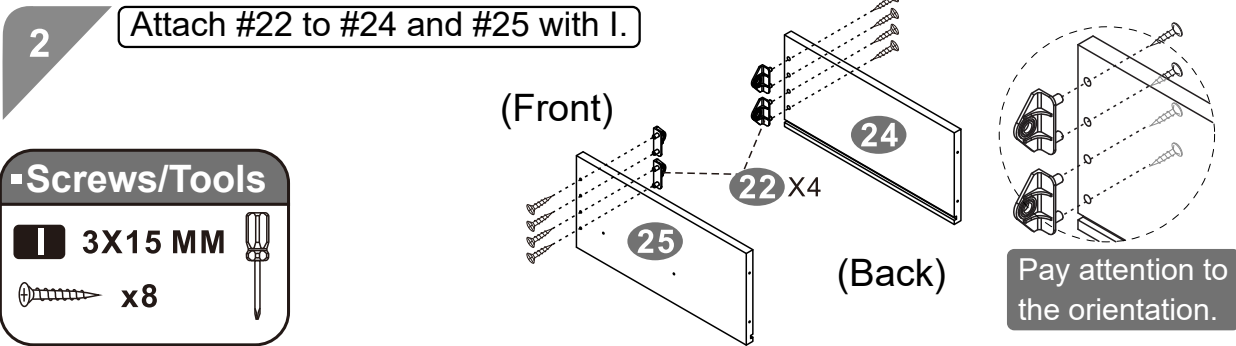
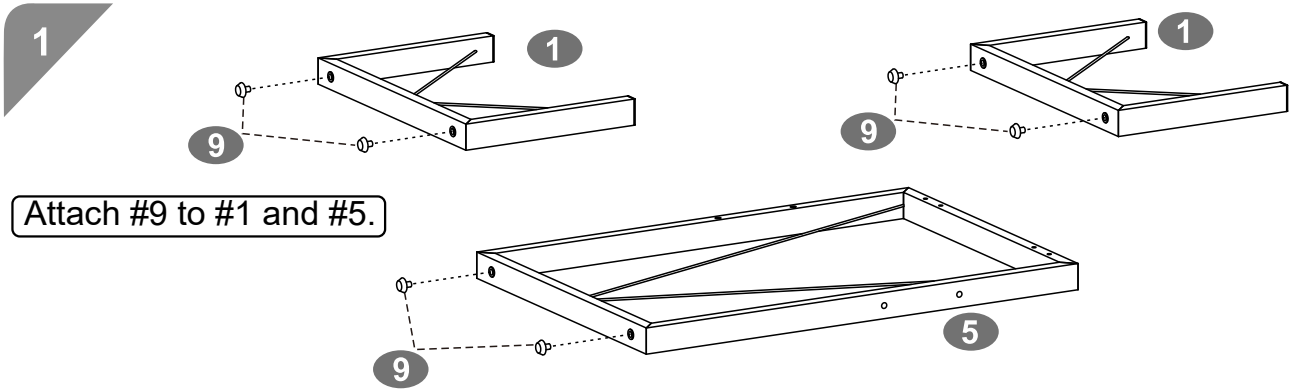
2. Join the second panel by inserting it into the bolt of the first panel.



3. Insert the cam lock and turn it to lock both panels.



# ASSEMBLY STEPS:



5

FIRST: Attach #10 to #23 with H.

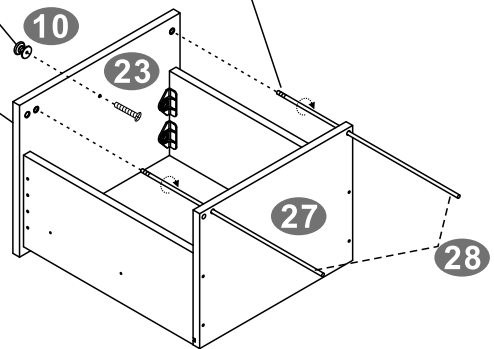
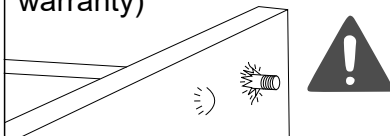
THEN: Insert #28 through #27 and into #23.

**⚠ PAY ATTENTION!**  
Do not overtighten #28 to avoid accidental humps or perforation.  
(This kind of damage is not covered by the product's warranty)

**Screws/Tools**

**H** 4X20 MM

x1



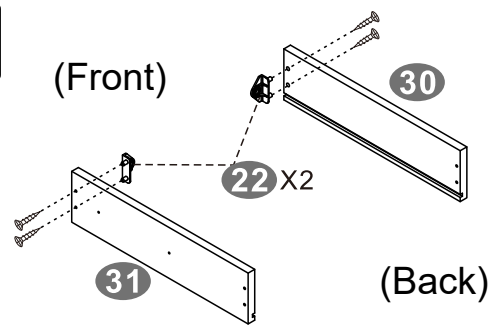
6

For each of the small drawers, attach #22 to #30 and #31.

**Screws/Tools**

**I** 3X15 MM

x4



7

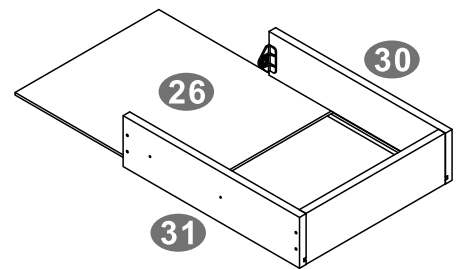
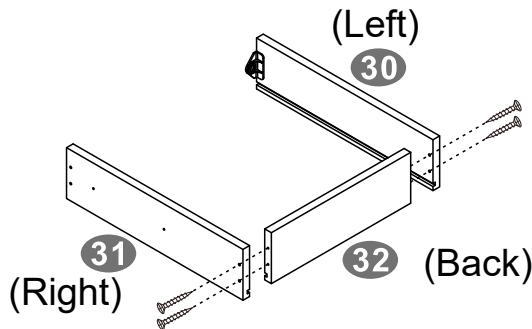
FIRST: For each of the small drawers, attach #32 to #30 and #31 with J.

THEN: For each of the small drawers, insert #26.

**Screws/Tools**

**J** 4X35 MM

x4



8

For each of the small drawers, attach #29 to #22 with C, and #10 to #29 with H.

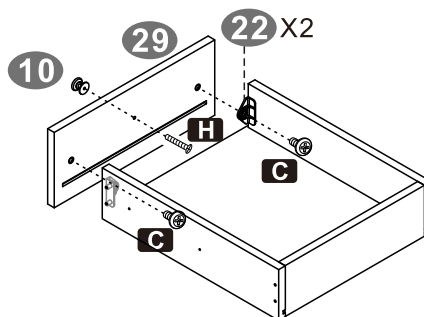
**Screws/Tools**

**C** 6X12 MM

x2

**H** 4X20 MM

x1

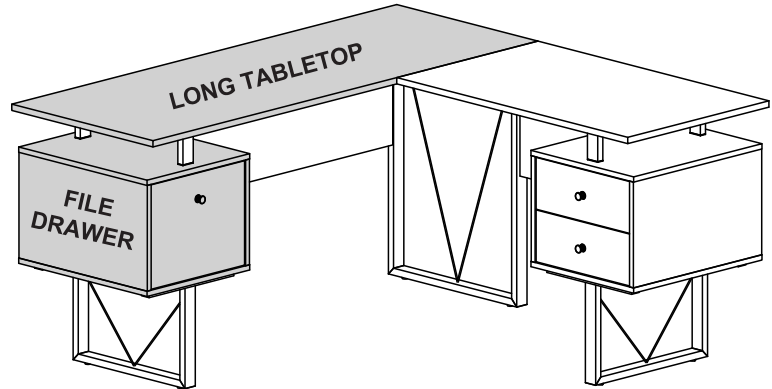


9

There are 4 options to assemble this desk, please choose the one of your preference, and follow the indicated set of instructions.

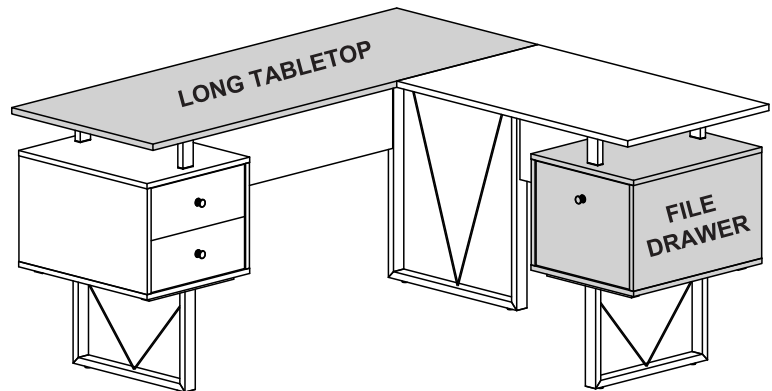
### **A** A1-A14

File drawer and long tabletop on the LEFT:  
Follow instructions A1 through A14 in pages 8 through 12.



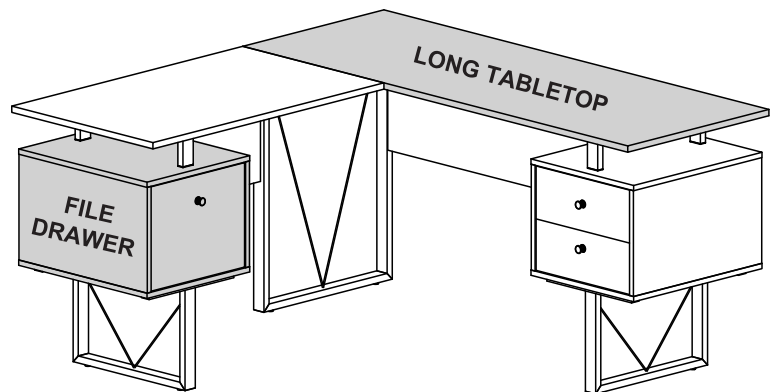
### **B** B1-B14

File drawer on the RIGHT with the long tabletop on the LEFT:  
Follow instructions B1 through B14 in pages 13 through 17.



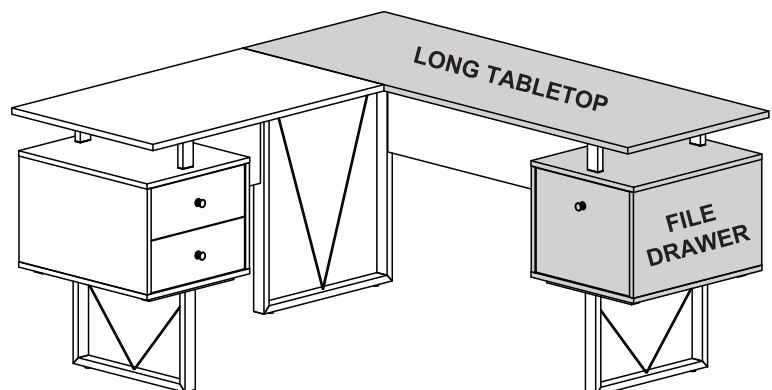
### **C** C1-C8

File drawer on the LEFT with the long tabletop on the RIGHT:  
Follow instructions C1 through C8 in pages 18 through 20.



### **D** D1-D8

File drawer and long tabletop on the RIGHT:  
Follow instructions D1 through D8 in pages 21 through 23.



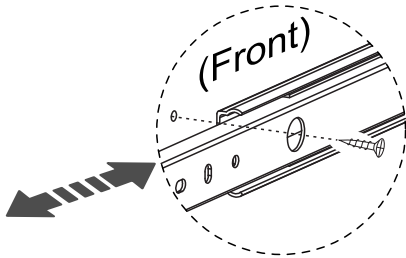
**A1**

Attach #21 at the FRONT holes of #13 and #14 with I through the big opening.



**TIP!**

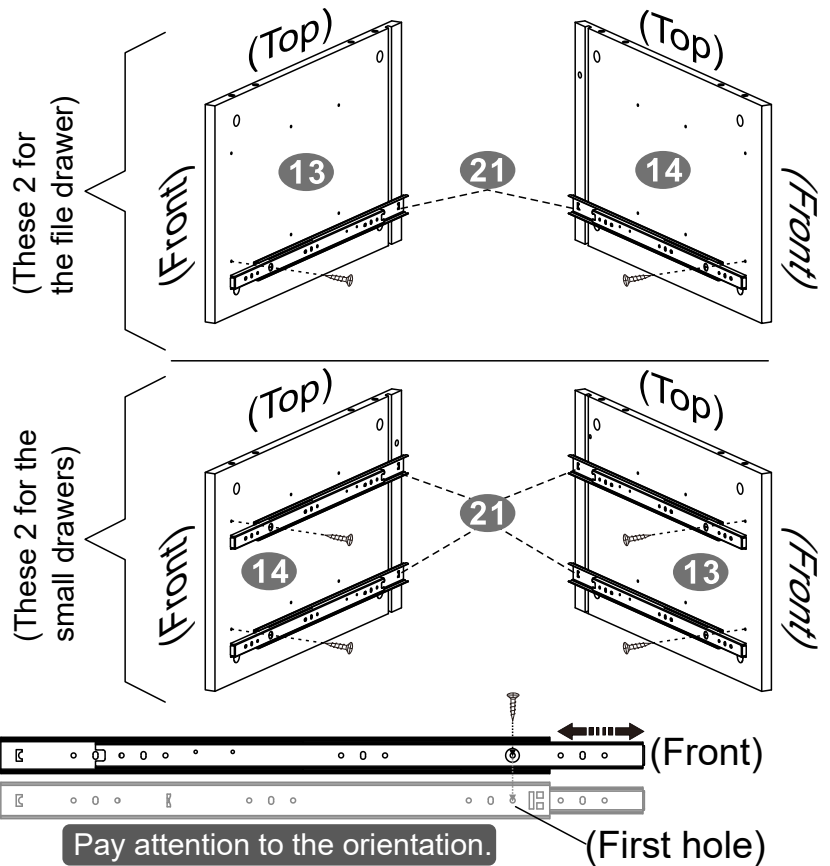
Slide #21 to find the front hole through the big opening.



**-Screws/Tools**

**3X15 MM**

**x6**



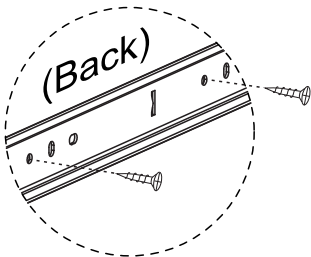
**A2**

Secure #21 at the BACK holes of #13 and #14 with I.



**TIP!**

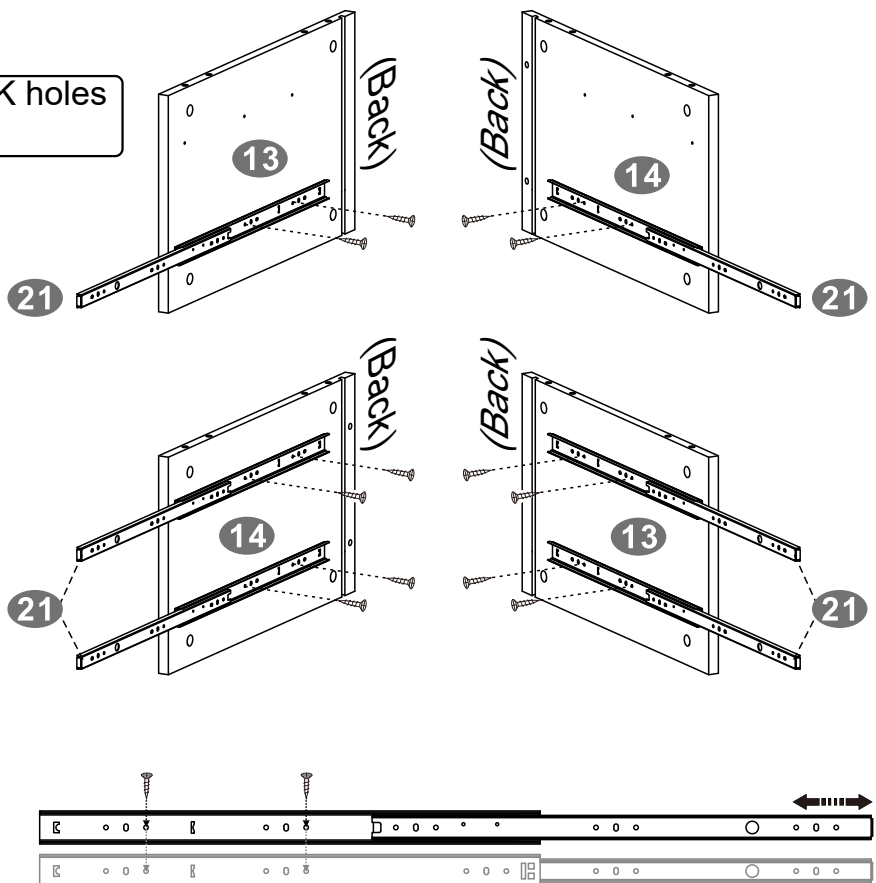
Extend #21 all the way to find the two back holes.



**-Screws/Tools**

**3X15 MM**

**x12**

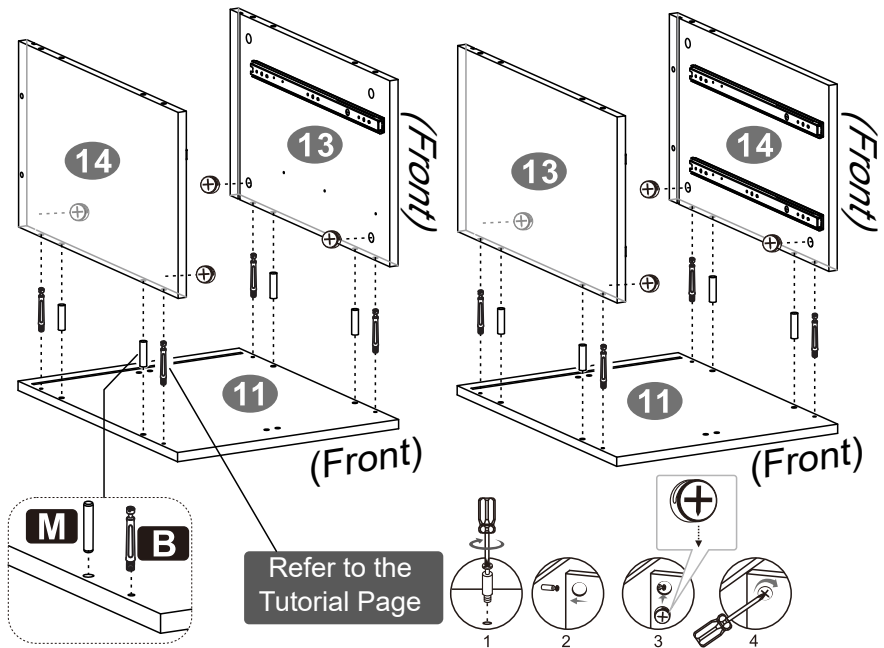


A3

Attach #11 to #13 and #14 with B, L and M.

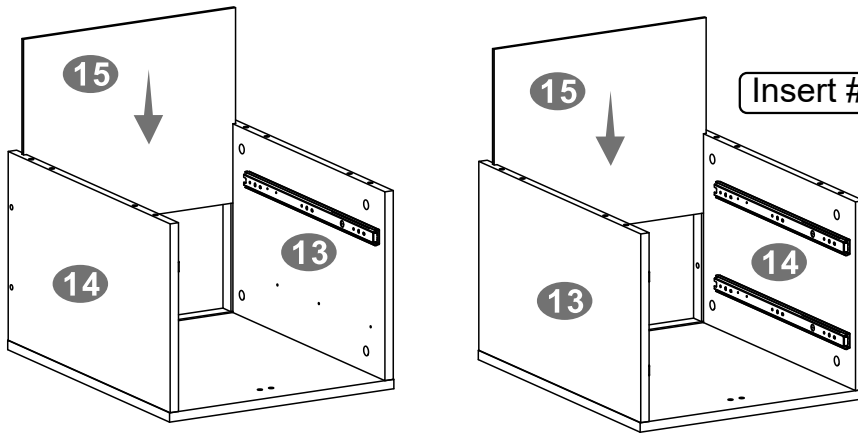
**Screws/Tools**

- B** 6X40 MM  
x8
- L**  $\Phi$  15 MM  
x8
- M** 8X30 MM  
x8



A4

Insert #15 through the grooves.

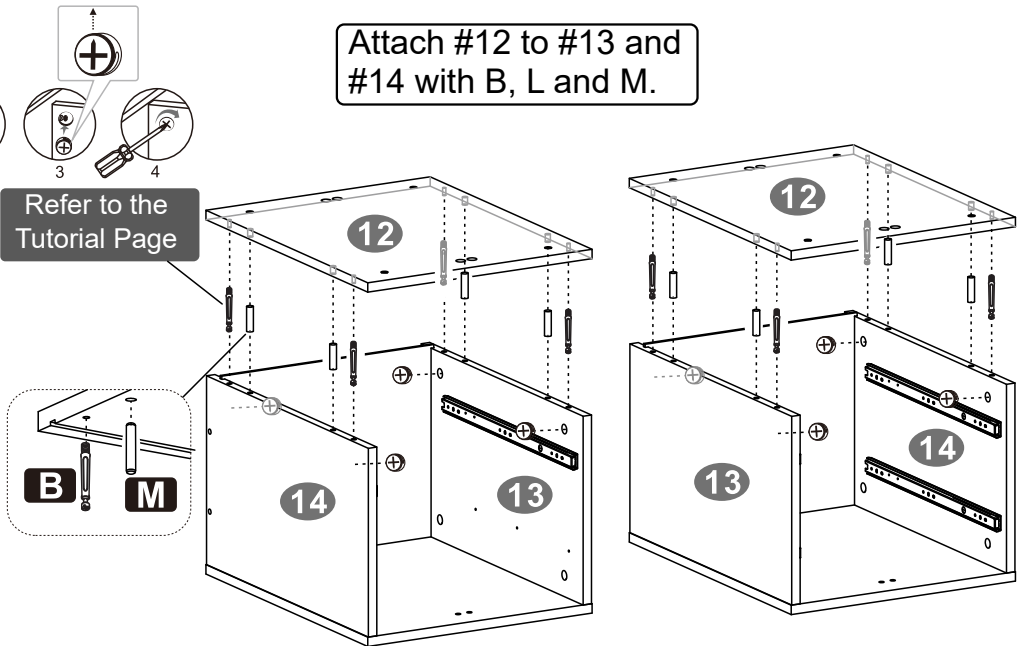


A5

Attach #12 to #13 and #14 with B, L and M.

**Screws/Tools**

- B** 6X40 MM  
x8
- L**  $\Phi$  15 MM  
x8
- M** 8X30 MM  
x8



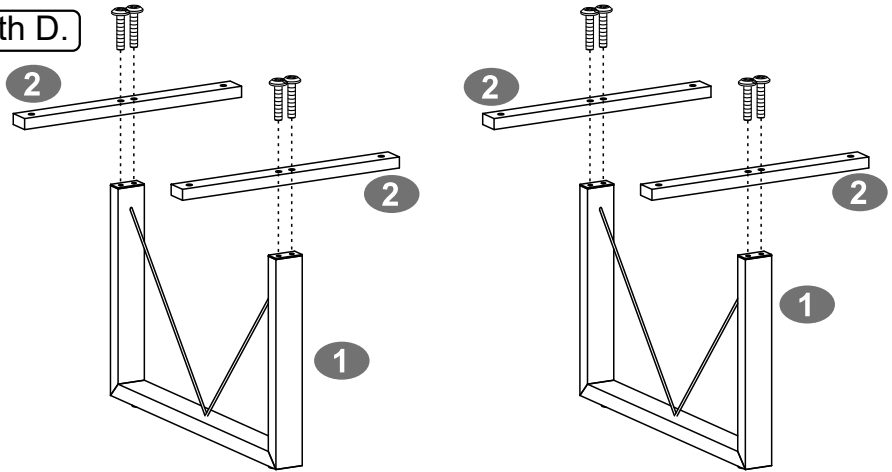
**A6**

Attach #2 to #1 with D.

**Screws/Tools**

**D** 6X25 MM

 x8 



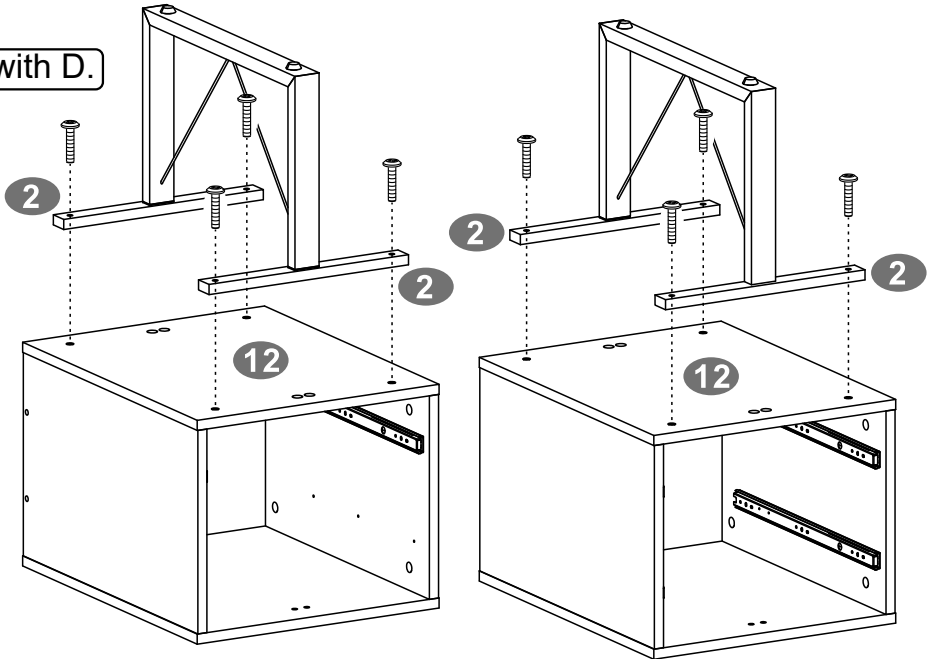
**A7**

Attach #2 to #12 with D.

**Screws/Tools**

**D** 6X25 MM

 x8 



**A8**



- Use E and N to attach #17 to #14 with single slider.
- Use G and N to attach #17 to #5.

**Screws/Tools**

**E** 6X40 MM

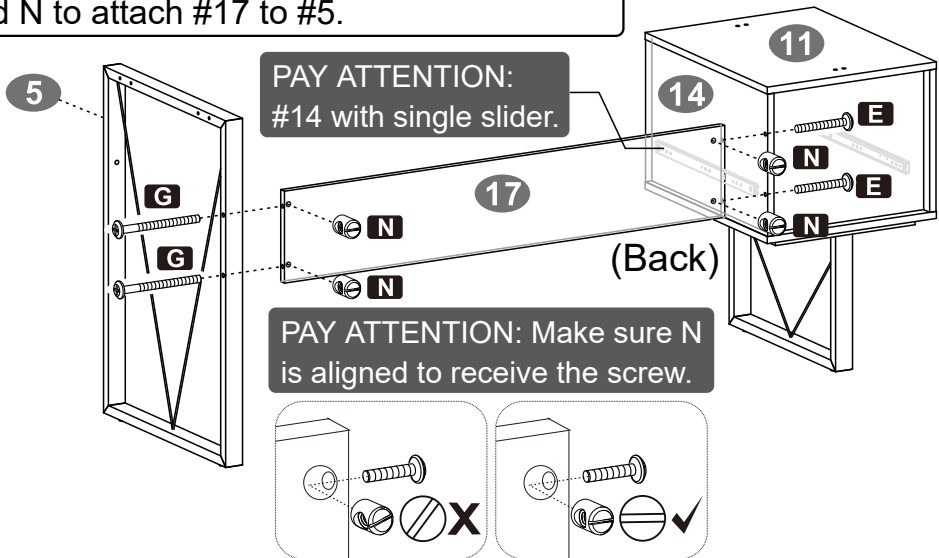
 x2 

**G** 6X65 MM

 x2

**N**  $\Phi$  10 MM

 x4



A9

- Attach #18 to #14 with E and N.
- Attach #18 to #5 with F and N.

**PAY ATTENTION:** Make sure N is aligned to receive the screw.

**-Screws/Tools**

**E** 6X40 MM

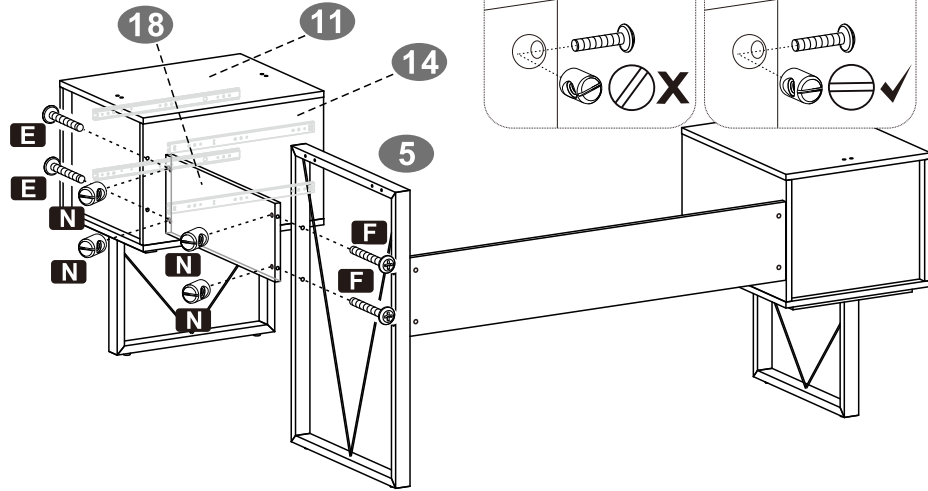
x2

**F** 6X45 MM

x2

**N**  $\Phi$  10 MM

x4



A10

- Attach #3 to #11 on the LEFT with D and K.
- Attach #4 to #11 on the RIGHT with D and K.

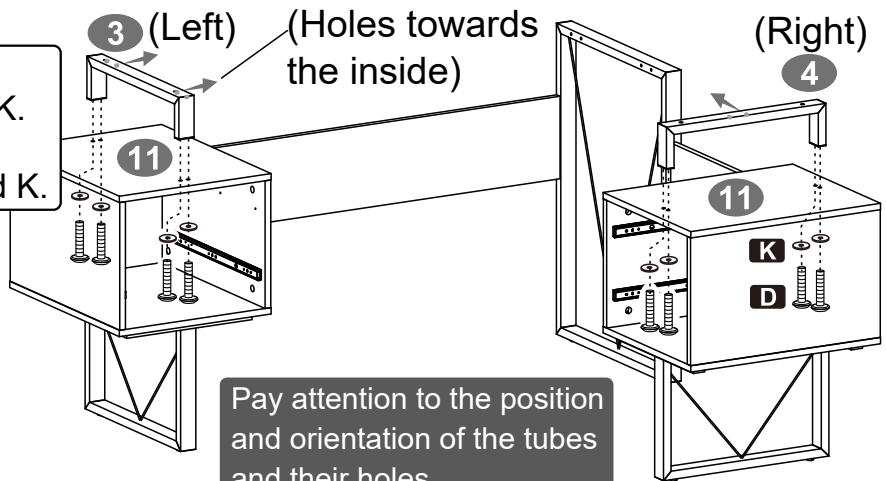
**-Screws/Tools**

**D** 6X25 MM

x8

**K**  $\Phi$  16MM

x8



A11

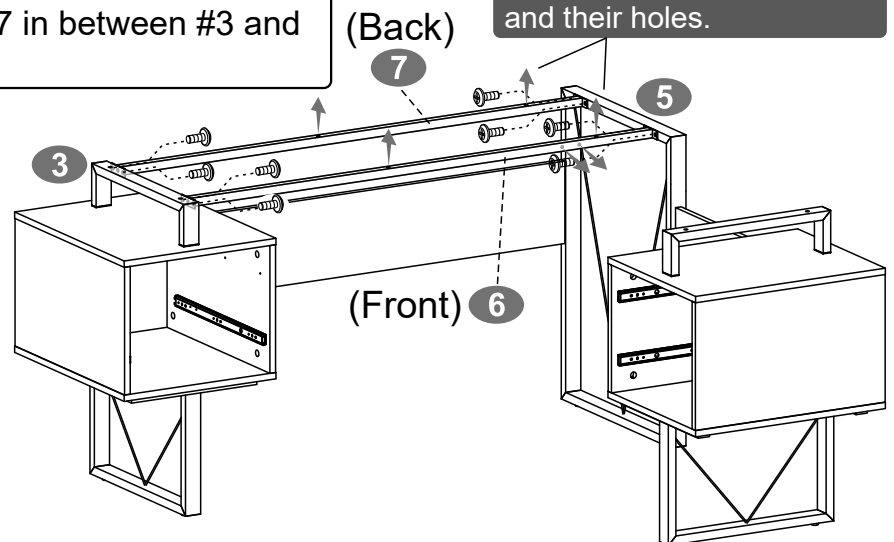
- use C to attach #6 in between #3 and #5 AT THE FRONT.
- Use C to attach #7 in between #3 and #5 AT THE BACK.

**PAY ATTENTION:** Pay attention to the position and orientation of the tubes and their holes.

**-Screws/Tools**

**C** 6X12 MM

x8

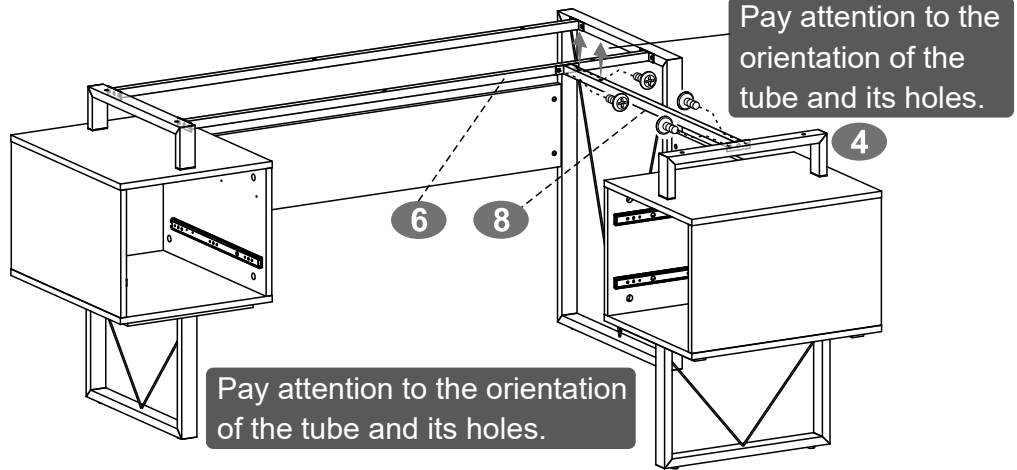


**A12**

Attach #8 in between #4 and #6 with C.

**Screws/Tools**

**C** 6X12 MM  
x4



**A13**

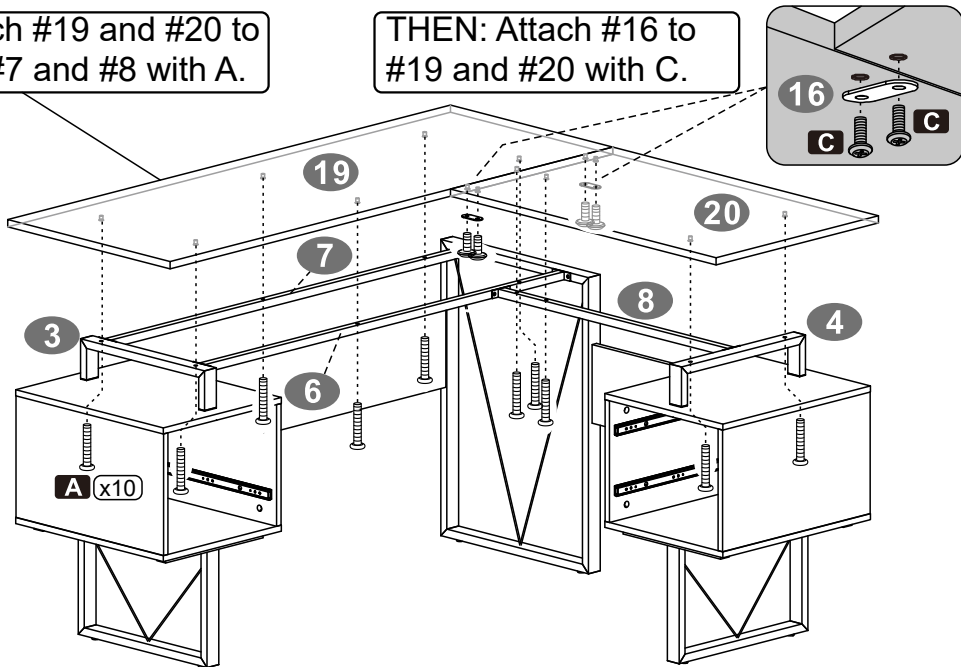
FIRST: Attach #19 and #20 to #3, #4, #6, #7 and #8 with A.

THEN: Attach #16 to #19 and #20 with C.

**Screws/Tools**

**A** 6X30 MM  
x10

**C** 6X12 MM  
x4

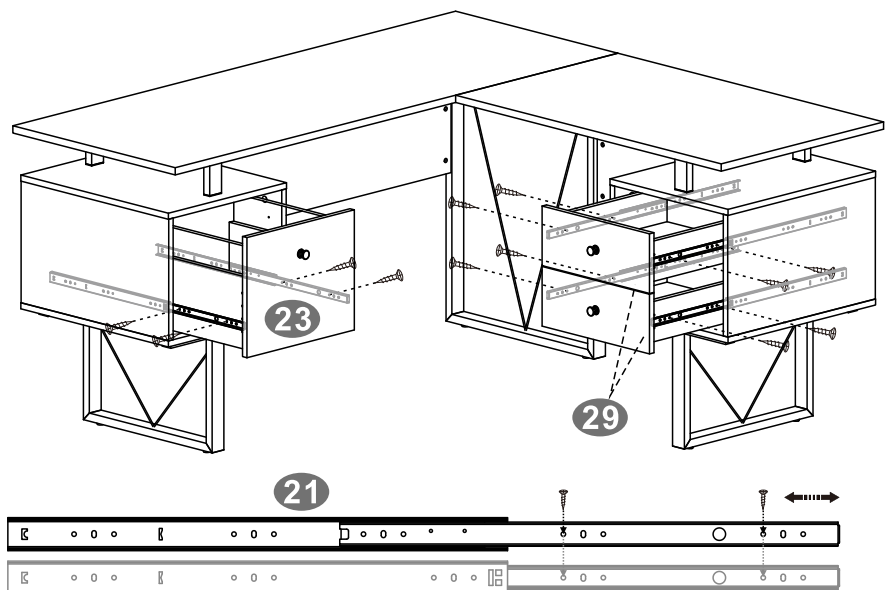


**A14**

FINALLY: Extend the sliders #21, and use I to attach to them the file drawer on the LEFT and the small drawers on the RIGHT as indicated.

**Screws/Tools**

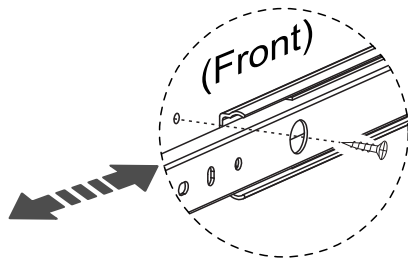
**I** 3X15 MM  
x12



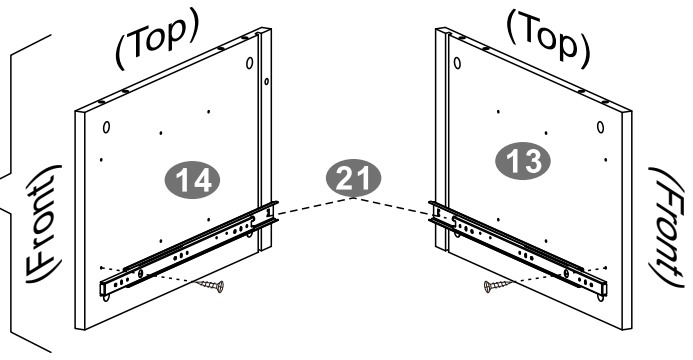
B1

Attach #21 at the FRONT holes of #13 and #14 with I through the big opening.

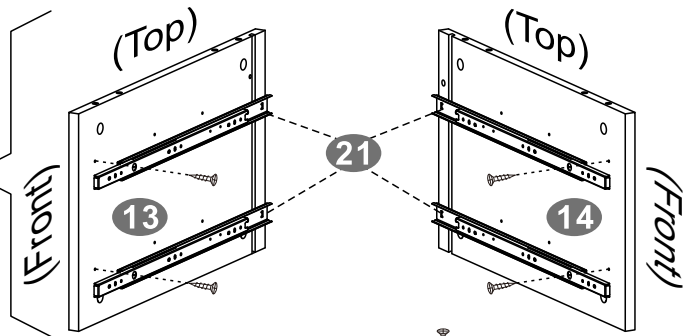
**TIP!** Slide #21 to find the front hole through the big opening.



(These 2 for the file drawer)



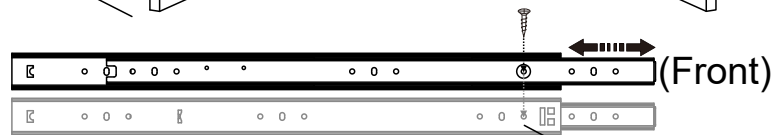
(These 2 for the small drawers)



▣Screws/Tools

▣ 3X15 MM

▣ x6



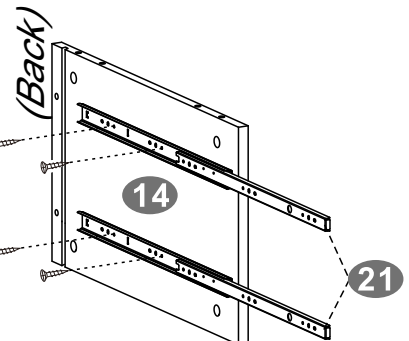
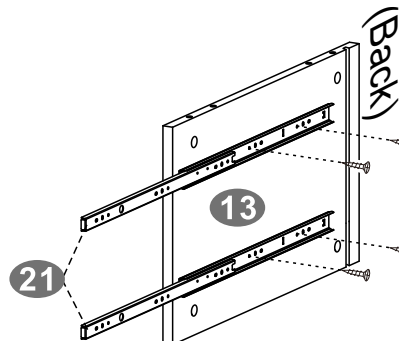
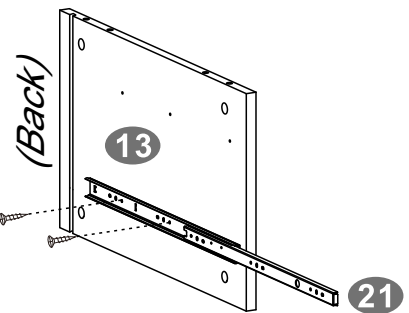
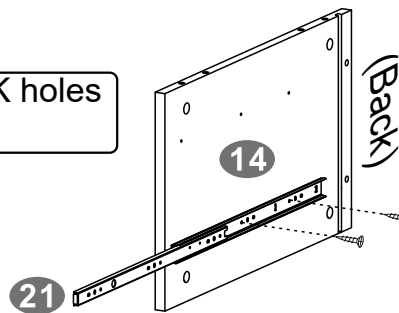
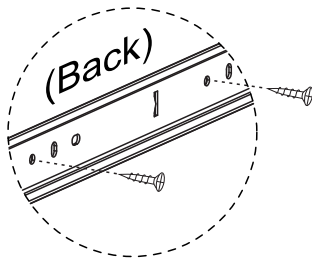
Pay attention to the orientation.

(First hole)

B2

Secure #21 at the BACK holes of #13 and #14 with I.

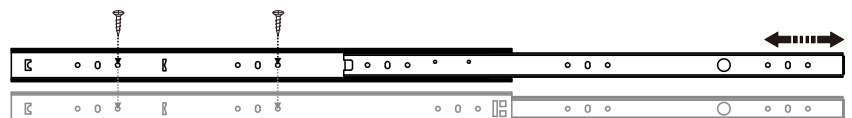
**TIP!** Extend #21 all the way to find the two back holes.



▣Screws/Tools

▣ 3X15 MM

▣ x12



**B3**

Attach #11 to #13 and #14 with B, L and M.

**-Screws/Tools**

**B** 6X40 MM

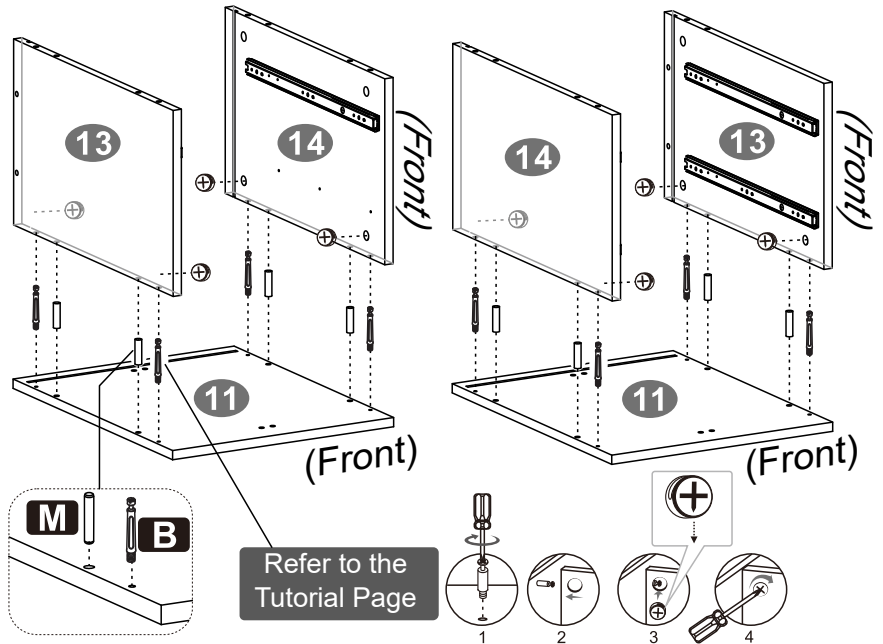
 x8 

**L**  $\Phi$  15 MM

 x8

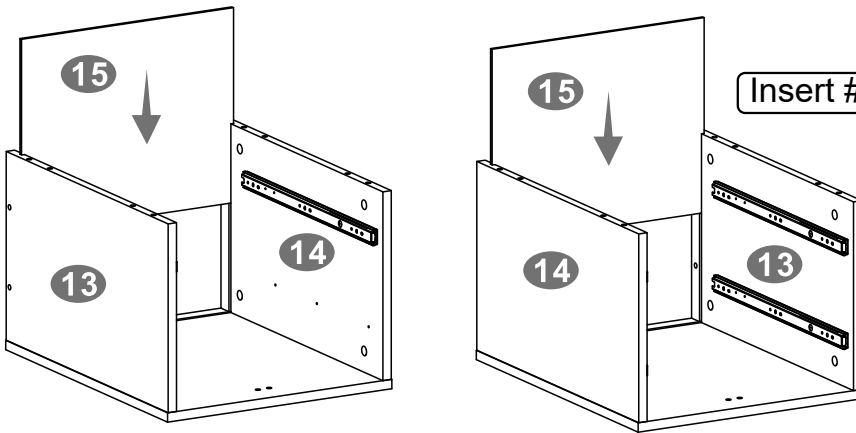
**M** 8X30 MM

 x8 



**B4**

Insert #15 through the grooves.



**B5**

Attach #12 to #13 and #14 with B, L and M.

**-Screws/Tools**

**B** 6X40 MM

 x8 

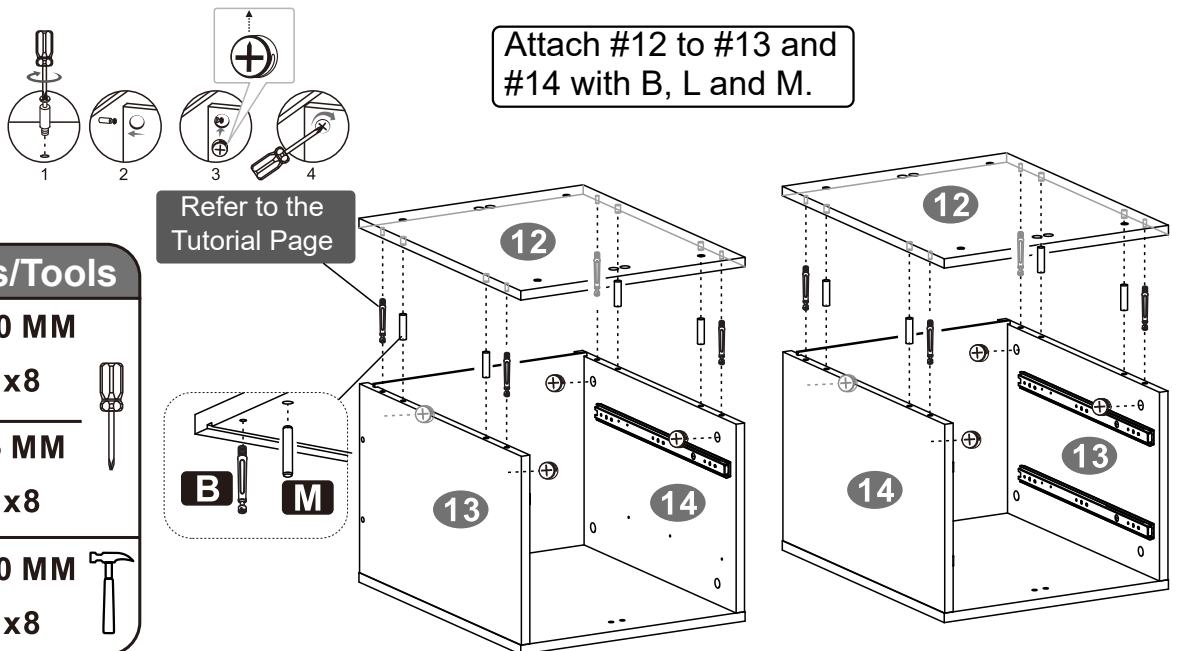
**L**  $\Phi$  15 MM

 x8

**M** 8X30 MM

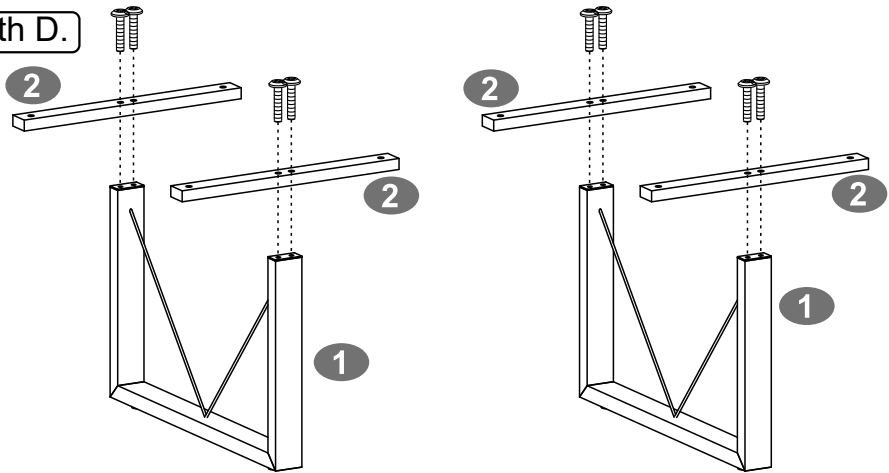
 x8 

Refer to the Tutorial Page



B6

Attach #2 to #1 with D.



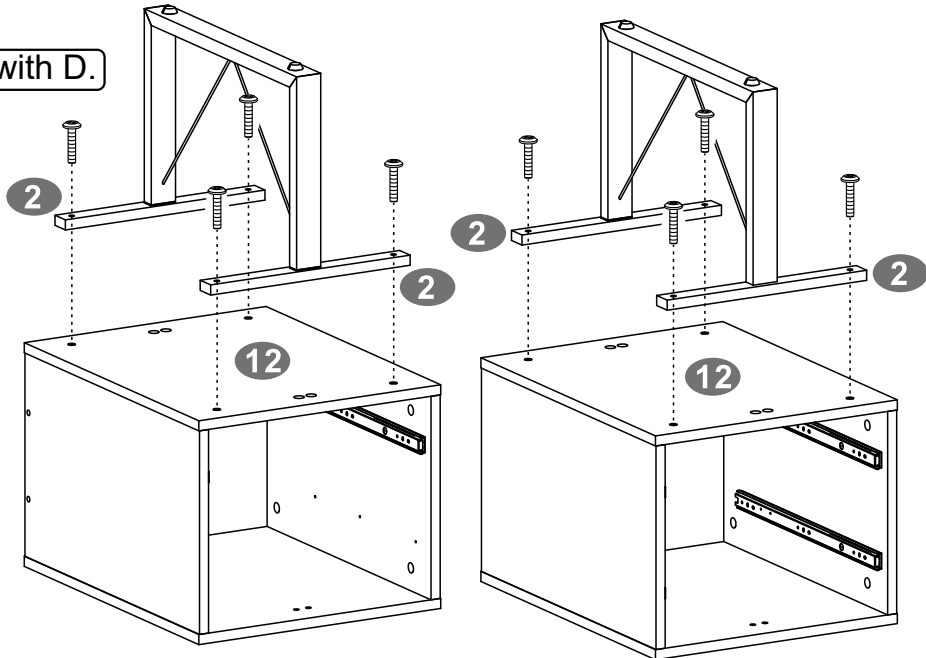
-Screws/Tools

**D** 6X25 MM

 x8 

B7

Attach #2 to #12 with D.



-Screws/Tools

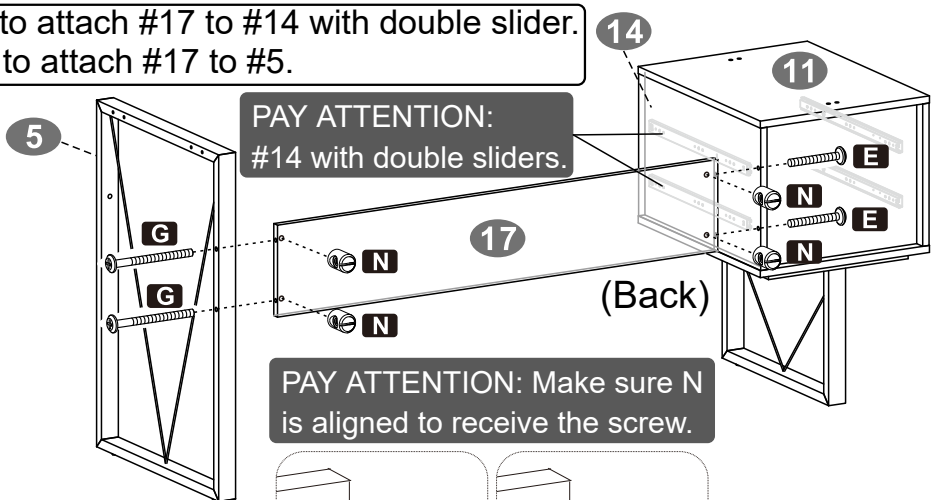
**D** 6X25 MM

 x8 

B8



- Use E and N to attach #17 to #14 with double slider.
- Use G and N to attach #17 to #5.



PAY ATTENTION:  
#14 with double sliders.

PAY ATTENTION: Make sure N is aligned to receive the screw.

-Screws/Tools

**E** 6X40 MM

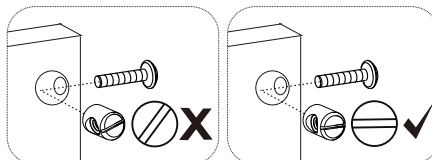
 x2 

**G** 6X65 MM

 x2

**N**  $\Phi$  10 MM

 x4



**B9**

- Attach #18 to #14 with E and N.
- Attach #18 to #5 with F and N.

**PAY ATTENTION:** Make sure N is aligned to receive the screw.

**-Screws/Tools**

**E** 6X40 MM

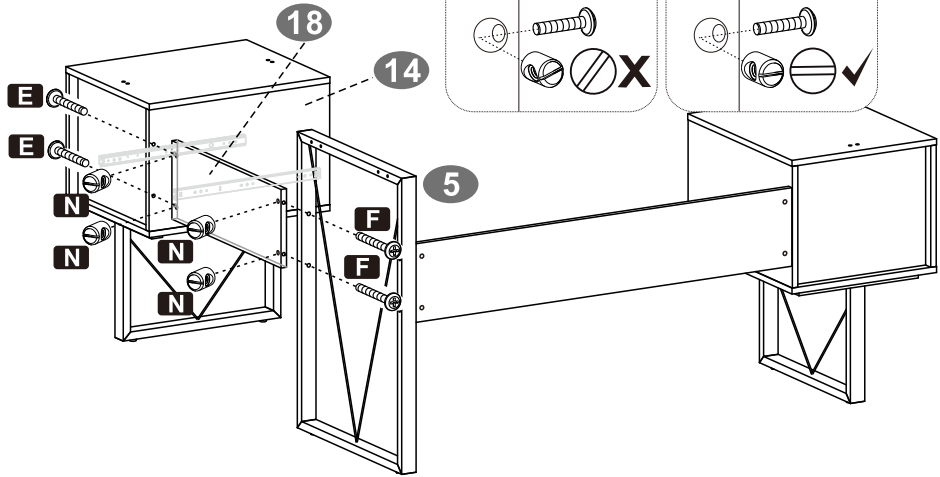
x2

**F** 6X45 MM

x2

**N**  $\Phi$  10 MM

x4



**B10**

- Attach #3 to #11 on the LEFT with D and K.
- Attach #4 to #11 on the RIGHT with D and K.

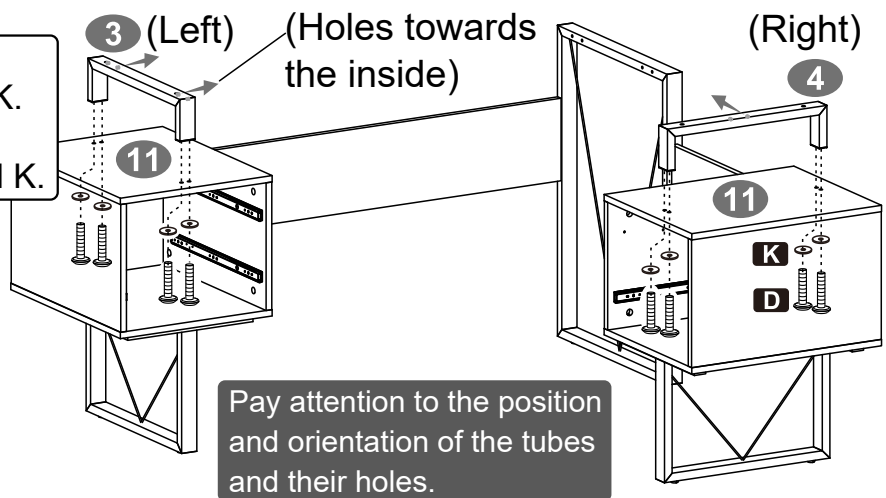
**-Screws/Tools**

**D** 6X25 MM

x8

**K**  $\Phi$  16MM

x8



**B11**

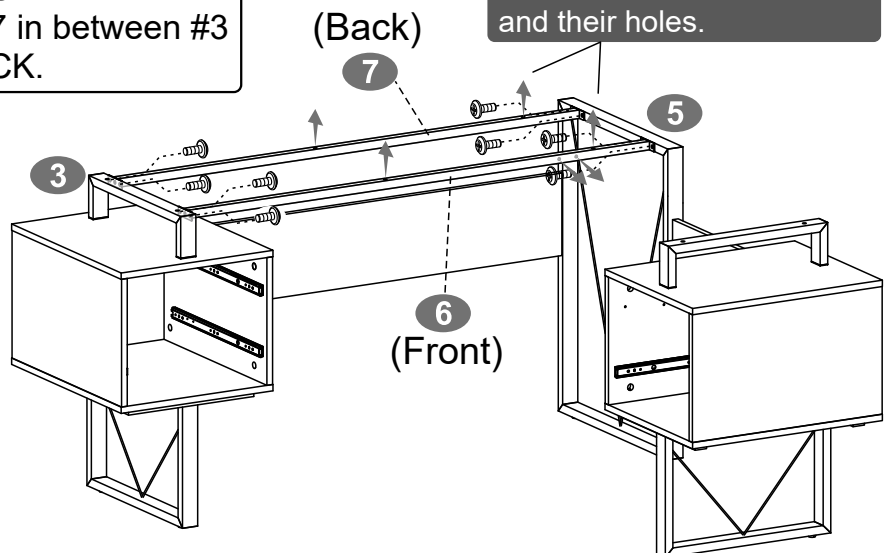
- use C to attach #6 in between #3 and #5 AT THE FRONT.
- Use C to attach #7 in between #3 and #5 AT THE BACK.

**PAY ATTENTION:** to the position and orientation of the tubes and their holes.

**-Screws/Tools**

**C** 6X12 MM

x8



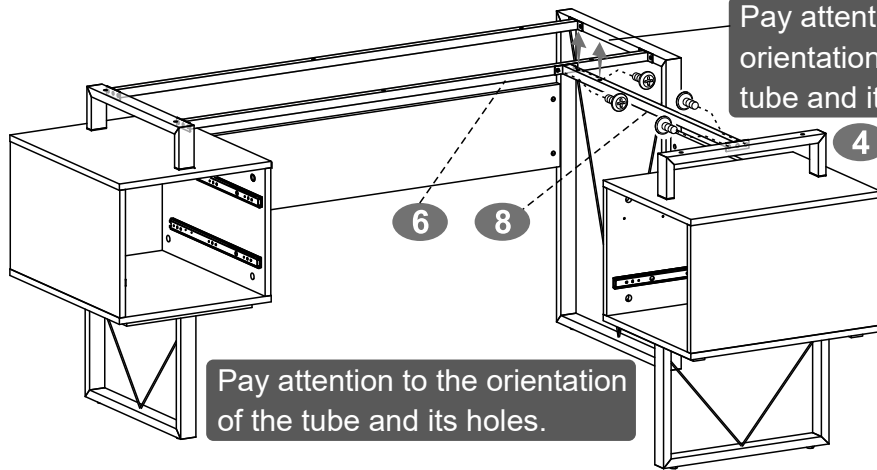
B12

Attach #8 in between #4 and #6 with C.

Screws/Tools

C 6X12 MM

x4



B13

FIRST: Attach #19 and #20 to #3, #4, #6, #7 and #8 with A.

THEN: Attach #16 to #19 and #20 with C.

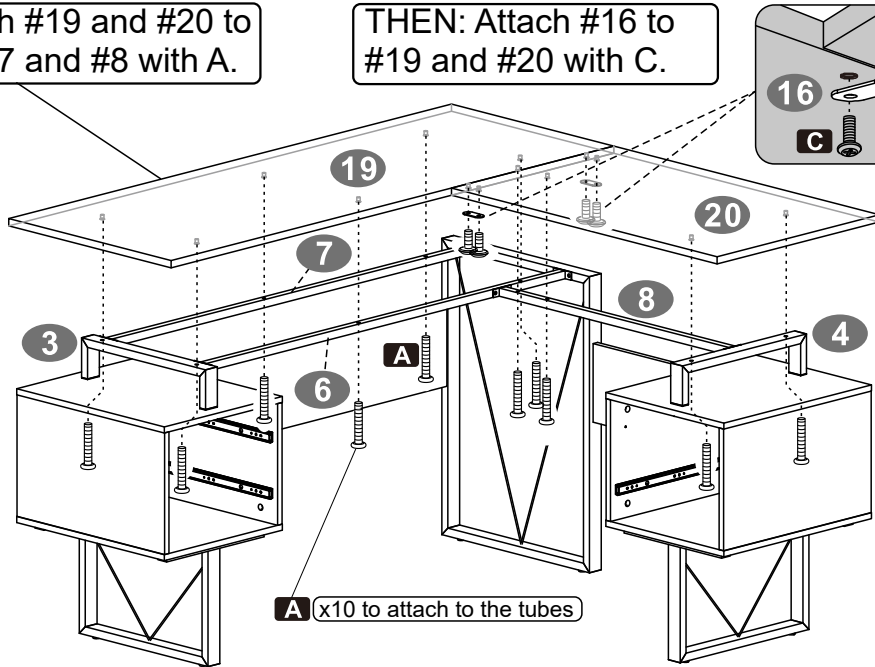
Screws/Tools

A 6X30 MM

x10

C 6X12 MM

x4



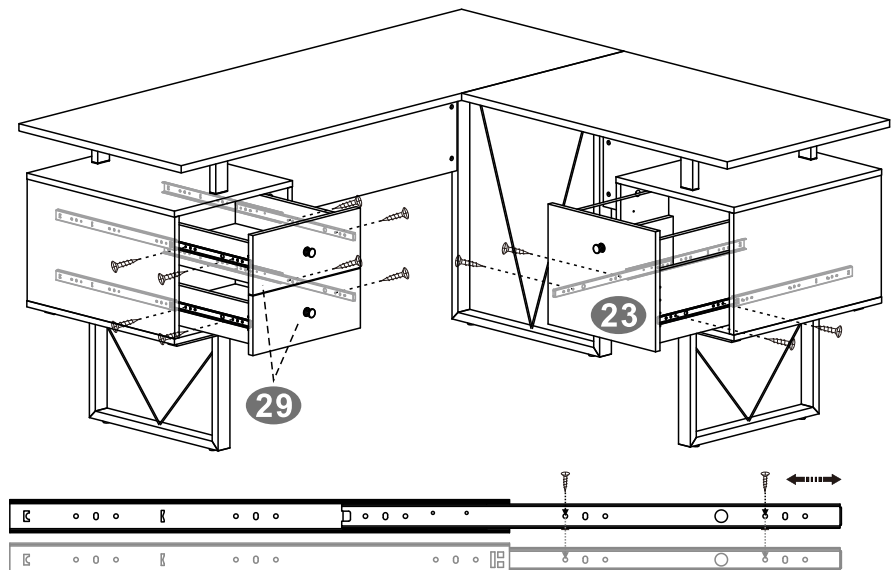
B14

FINALLY: Extend the sliders #21, and use I to attach to them the file drawer on the RIGHT and the small drawers on the LEFT as indicated.

Screws/Tools

I 3X15 MM

x12



**C1**

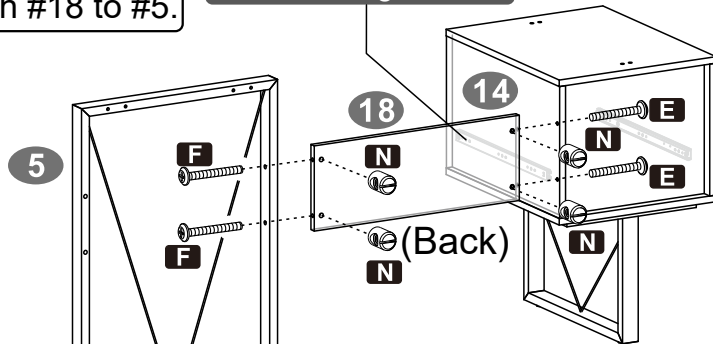
Start the assembly of option C by doing the same steps A1 through A7 in pages 8 through 10. When you are finished with step A7, come back to this page and continue with steps C2 through C8.

**C2**

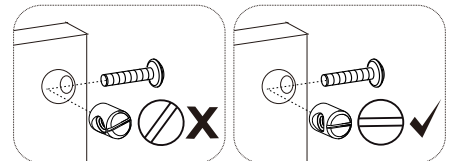


- Use E and N to attach #18 to #14 with single slider.
- Use F and N to attach #18 to #5.

**PAY ATTENTION:**  
#14 with single slider.

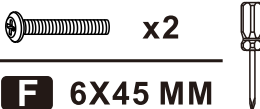


**PAY ATTENTION:** Make sure N is aligned to receive the screw.

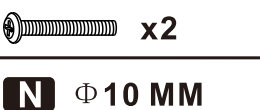


**Screws/Tools**

**E** 6X40 MM



**F** 6X45 MM



**N**  $\Phi$  10 MM

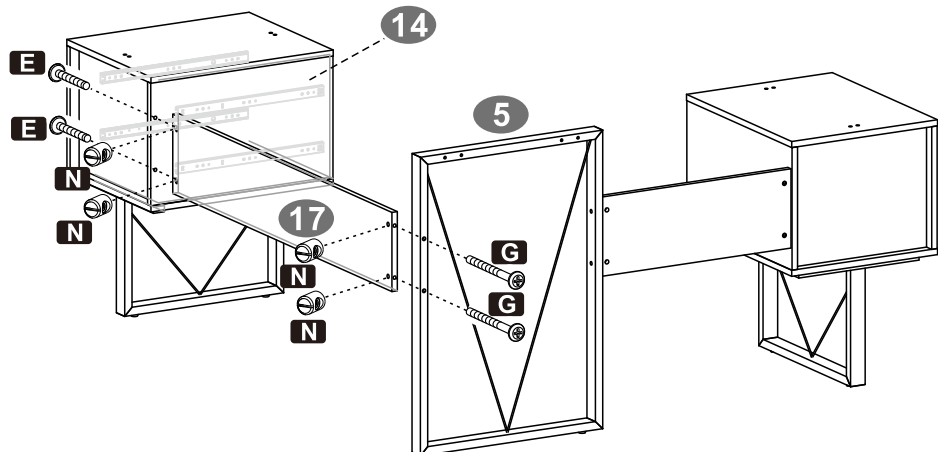
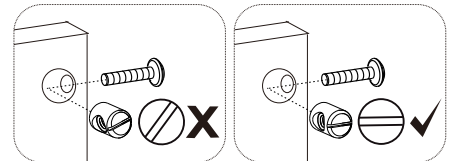


**C3**



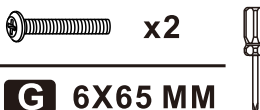
- Attach #17 to #14 with E and N.
- Attach #17 to #5 with G and N.

**PAY ATTENTION:** Make sure N is aligned to receive the screw.

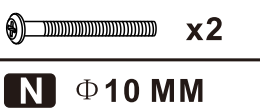


**Screws/Tools**

**E** 6X40 MM



**G** 6X65 MM



**N**  $\Phi$  10 MM



**C4**

- Attach #4 to #11 on the LEFT with D and K.
- Attach #3 to #11 on the RIGHT with D and K.

Pay attention to the position and orientation of the tubes and their holes.

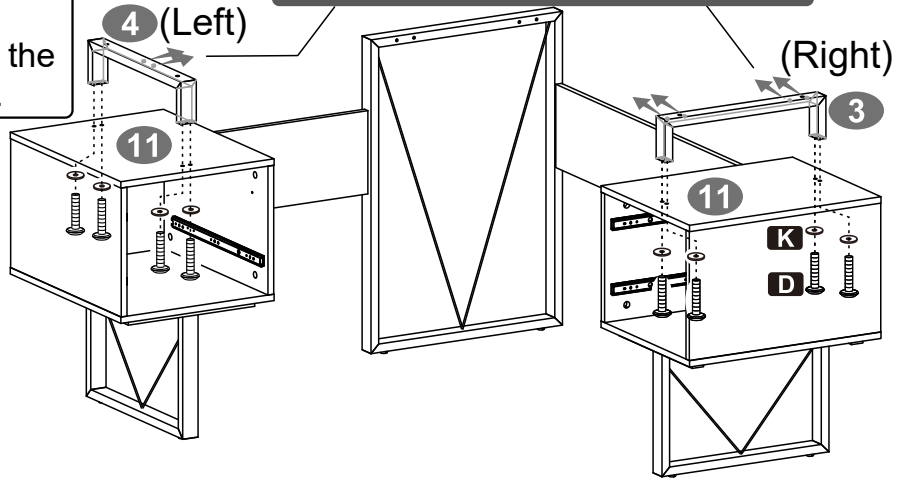
**-Screws/Tools**

**D** 6X25 MM

 x8 

**K**  $\Phi$ 16MM

 x8



**C5**

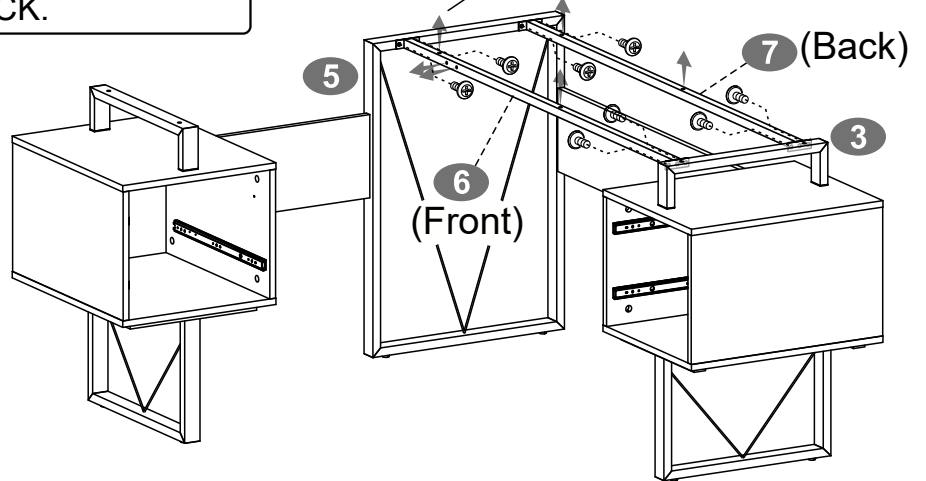
- Use C to attach #6 in between #3 and #5 AT THE FRONT.
- Use C to attach #7 in between #3 and #5 AT THE BACK.

Pay attention to the orientation of the tube and its holes.

**-Screws/Tools**

**C** 6X12 MM

 x8 



**C6**

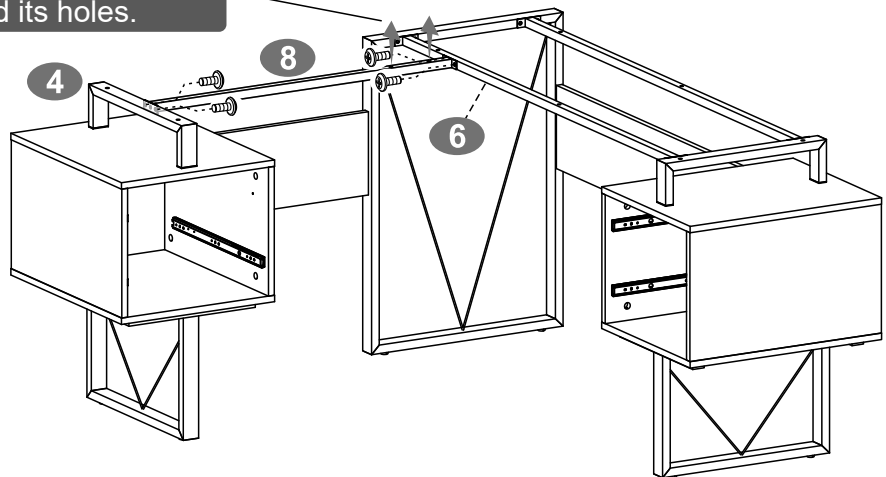
Pay attention to the orientation of the tube and its holes.

Attach #8 in between #4 and #6 with C.

**-Screws/Tools**

**C** 6X12 MM

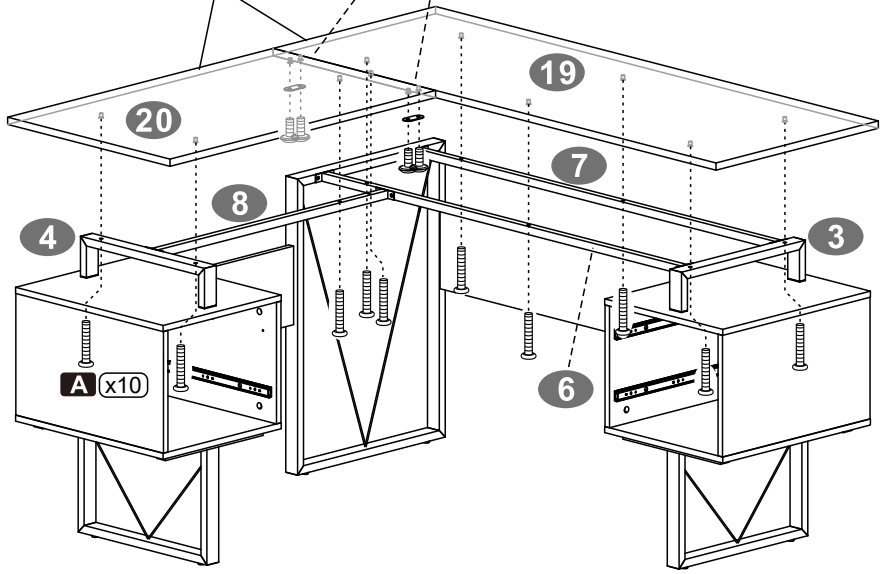
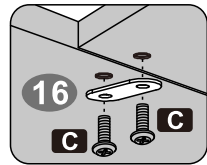
 x4 





FIRST: Attach #19 and #20 to #3, #4, #6, #7 and #8 with A.

THEN: Attach #16 to #19 and #20 with C.



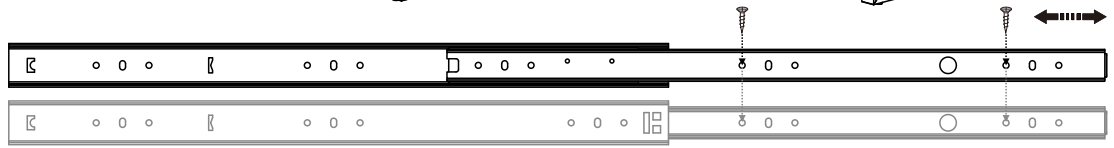
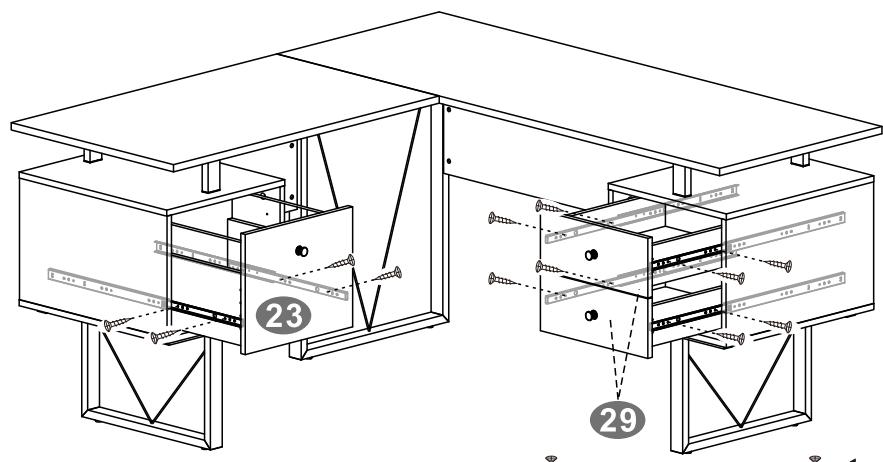
**Screws/Tools**

**A** 6X30 MM  x10 


**C** 6X12 MM  x4 



FINALLY: Extend the sliders #21, and use I to attach the file drawer on the LEFT and the small drawers on the RIGHT as indicated.



**Screws/Tools**

**I** 3X15 MM  x12 

D1

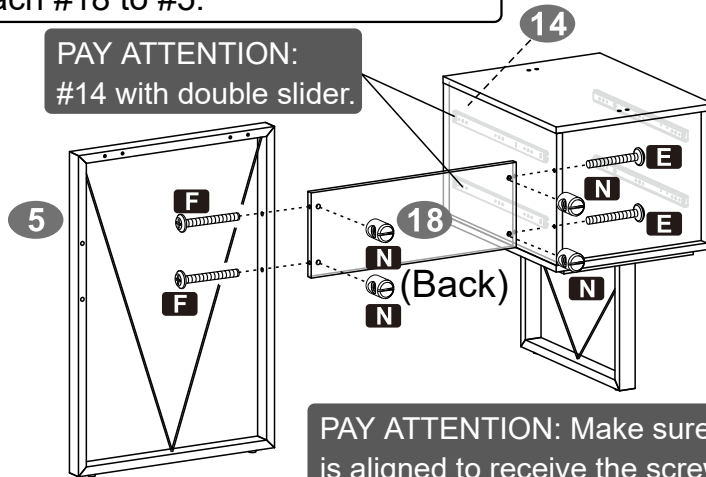
Start the assembly of option D by doing the same steps B1 through B7 in pages 13 through 15. When you are finished with step B7, come back to this page and continue with steps D2 through D8.

D2

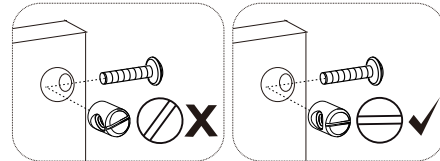


- Use E and N to attach #18 to #14 with double slider.
- Use F and N to attach #18 to #5.

**PAY ATTENTION:**  
#14 with double slider.

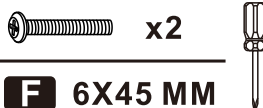


**PAY ATTENTION:** Make sure N is aligned to receive the screw.



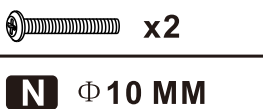
-Screws/Tools

**E** 6X40 MM



x2

**F** 6X45 MM



x2

**N** Φ 10 MM



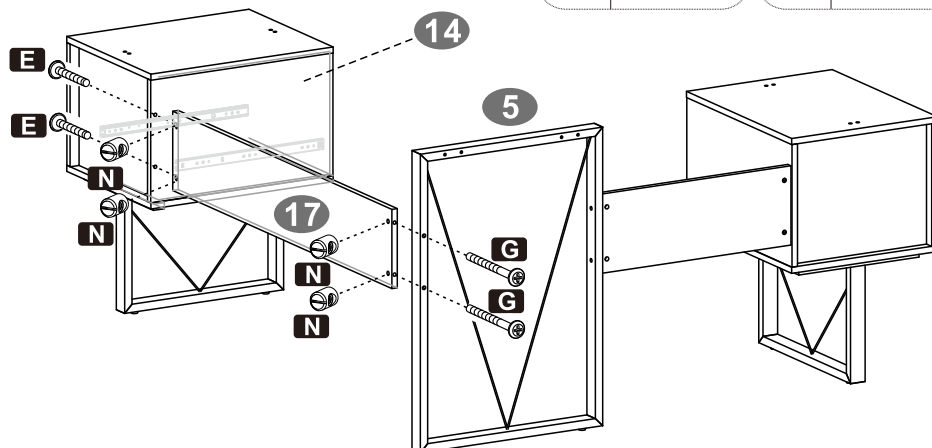
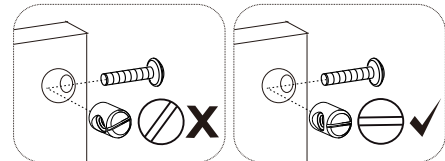
x4

D3



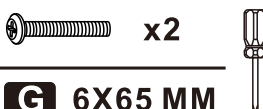
- Attach #17 to #14 with E and N.
- Attach #17 to #5 with G and N.

**PAY ATTENTION:** Make sure N is aligned to receive the screw.



-Screws/Tools

**E** 6X40 MM



x2

**G** 6X65 MM



x2

**N** Φ 10 MM

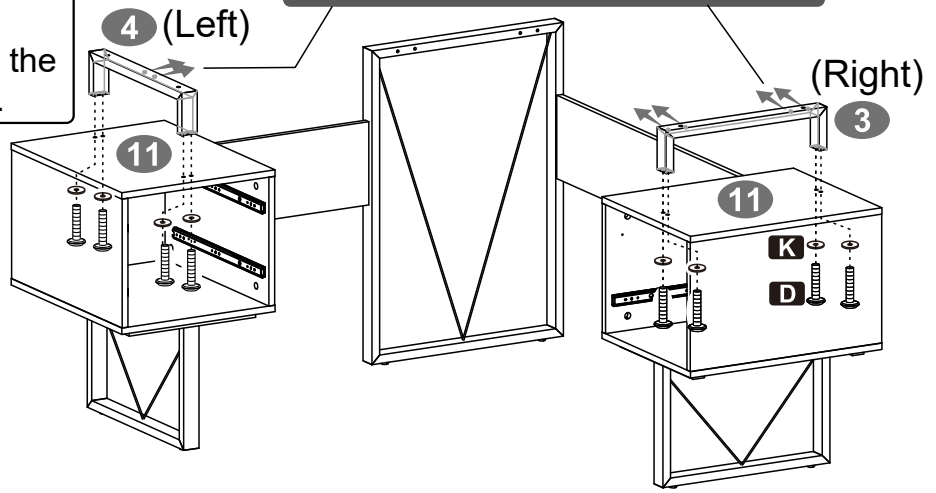


x4

**D4**

- Attach #4 to #11 on the LEFT with D and K.
- Attach #3 to #11 on the RIGHT with D and K.

Pay attention to the position and orientation of the tubes and their holes.



**-Screws/Tools**

**D** 6X25 MM

x8

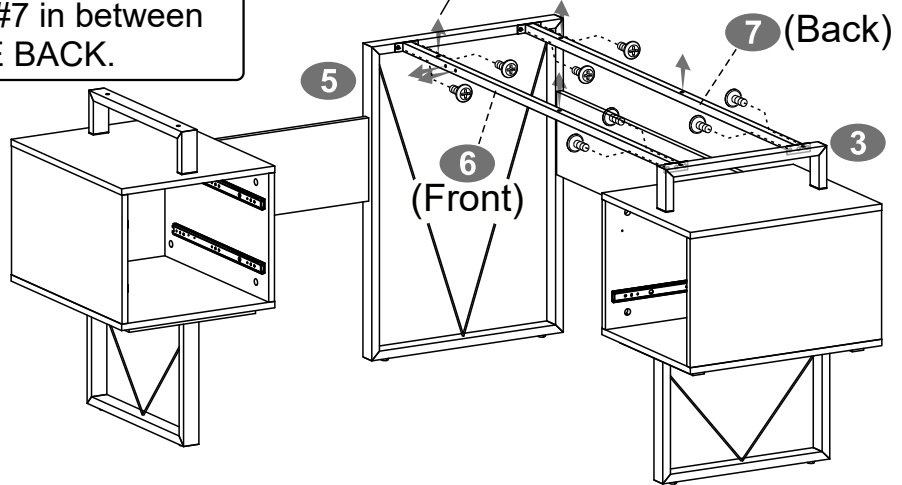
**K**  $\Phi$ 16MM

x8

**D5**

- Use C to attach #6 in between #3 and #5 AT THE FRONT.
- Use C to attach #7 in between #3 and #5 AT THE BACK.

Pay attention to the orientation of the tube and its holes.



**-Screws/Tools**

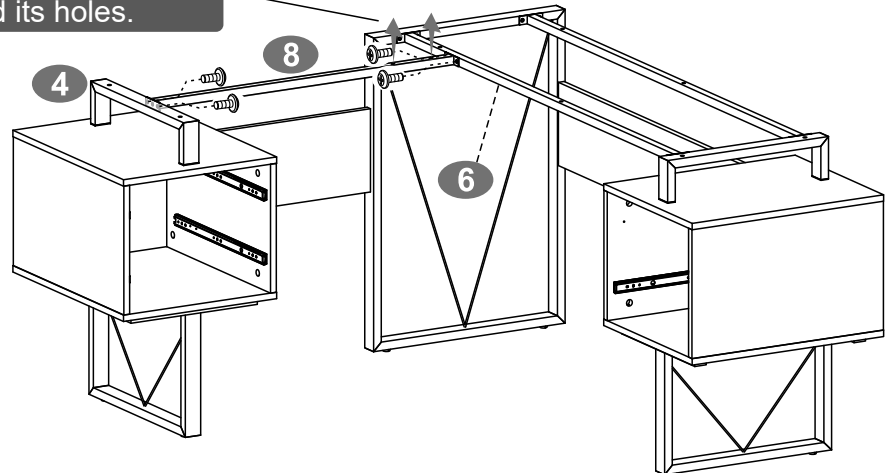
**C** 6X12 MM

x8

**D6**

Pay attention to the orientation of the tube and its holes.

- Attach #8 in between #4 and #6 with C.



**-Screws/Tools**

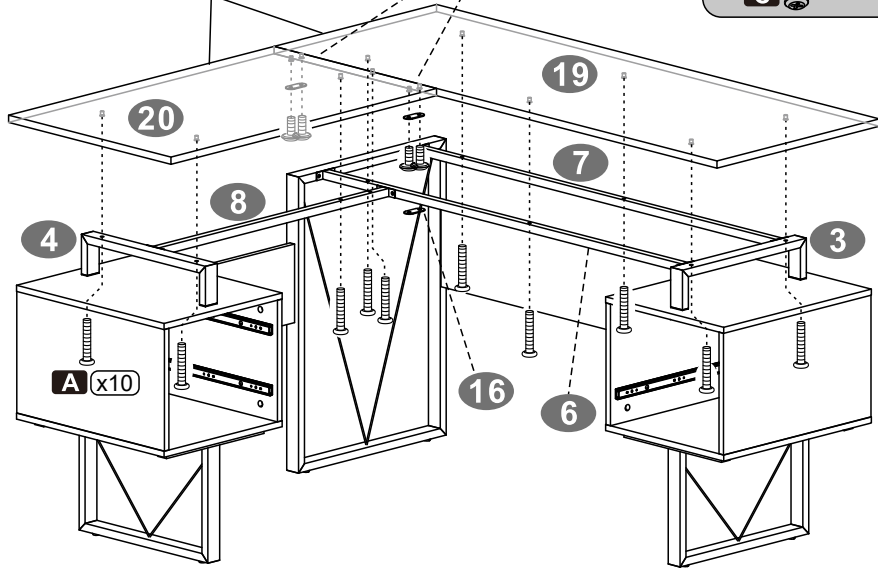
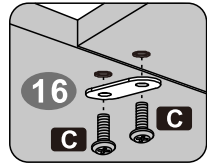
**C** 6X12 MM

x4



FIRST: Attach #19 and #20 to #3, #4, #6, #7 and #8 with A.

THEN: Attach #16 to #19 and #20 with C.



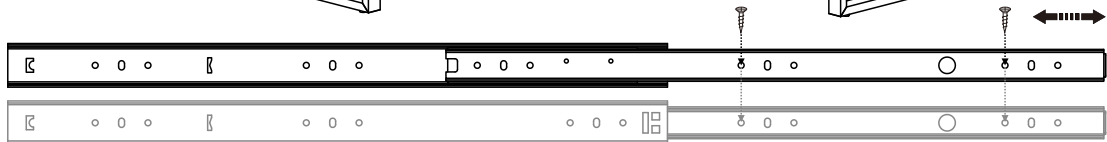
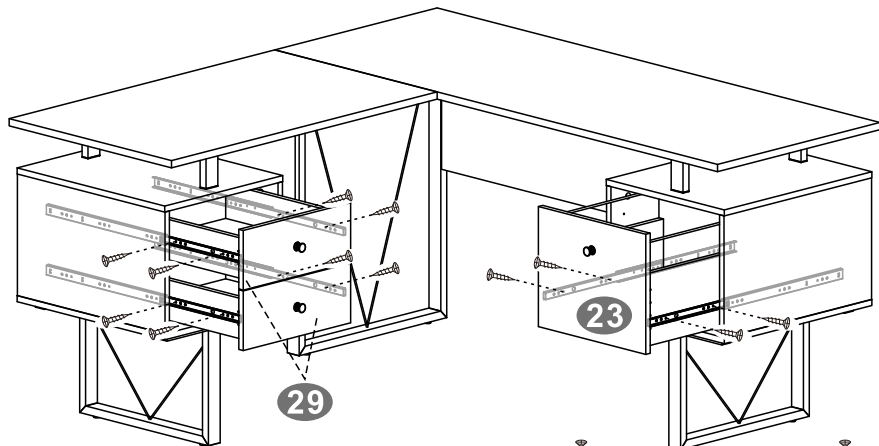
**-Screws/Tools**

**A** 6X30 MM  
x10

**C** 6X12 MM  
x4



FINALLY: Extend the sliders #21, and use I to attach the file drawer on the RIGHT and the small drawers on the LEFT as indicated.



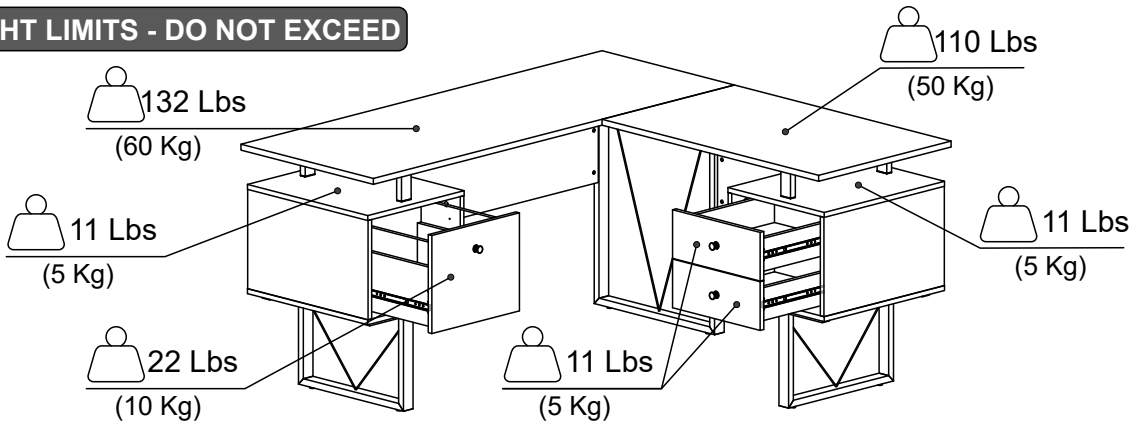
**-Screws/Tools**

**I** 3X15 MM  
x12

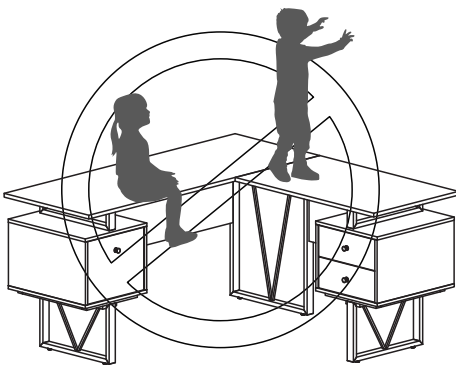
## WARNINGS

Not paying attention to the following warnings could result in injuries.

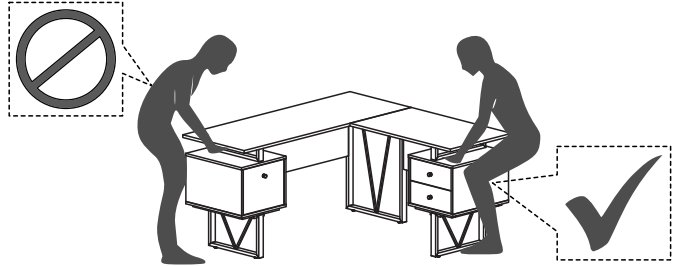
### WEIGHT LIMITS - DO NOT EXCEED



- Do not sit, climb or stand on the Unit.
- Do not allow children to play over or below the unit.



- 2 persons are required for moving the unit at distances longer than 2 feet.
- Remove or secure any objects that are heavy or might fall off during moving.
- Lift by bending your knees, not your backs.

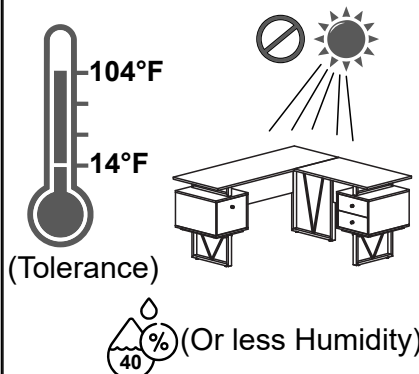


## CARE AND MAINTENANCE

- Clean with a cloth lightly damped in a solution of mild soap and water.
- Do not use solvents or abrasive materials.



Do not expose to direct sunlight or extreme environmental conditions.



Inspect and re-tighten any loose screws every 4 months.

