

Cast Aluminum Table Assemble Manual



For any query, missing parts or damage, please contact us at **aftersale2020@outlook.com** with your order number, we will offer you an ideal resolution within 24 hours.



Please read this manual completely before assembly.

NOTE 1

Please use the provided tools to manually install this product.
DO NOT use power tools.

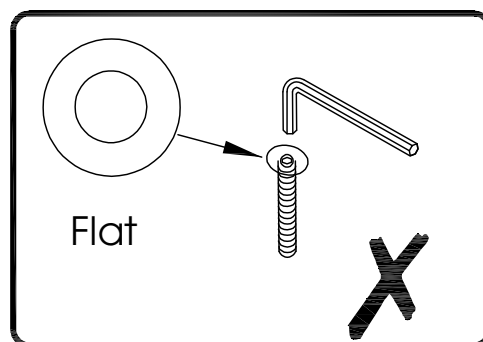
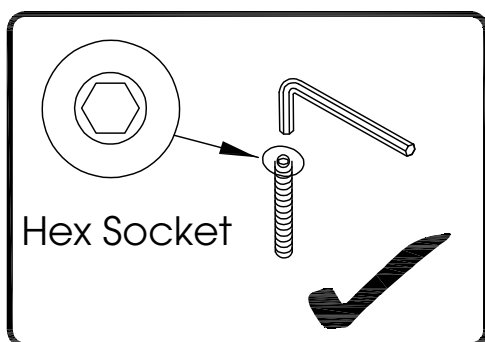


NOTE 2

Do not assemble it on flooring or carpet. We suggest you assemble the table on a flat surface with bubble wrap underneath to prevent scratching the Tabletop.

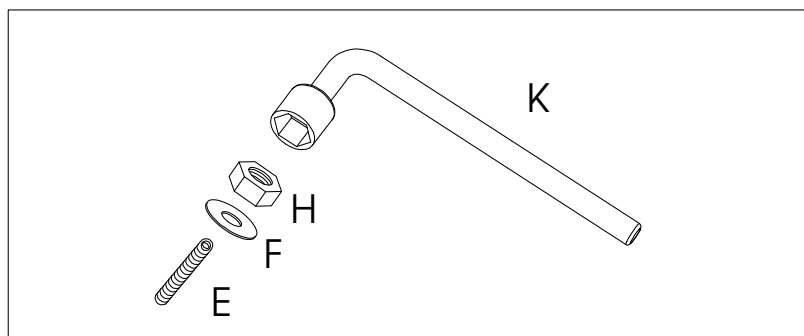
NOTE 3

Make sure to leave the hex socket which is a six-sided recess on the outside for further tighten by Allen Wrench.


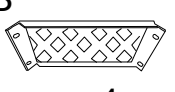

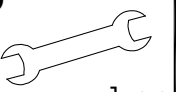


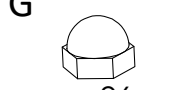


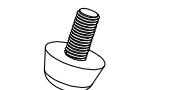
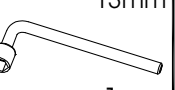

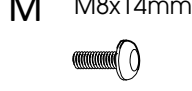
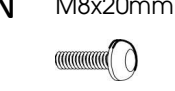
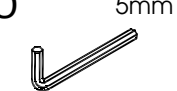



NOTE 4

Both Socket "K" and Wrench "D" are used to tighten the nuts and are optional used during assembly.

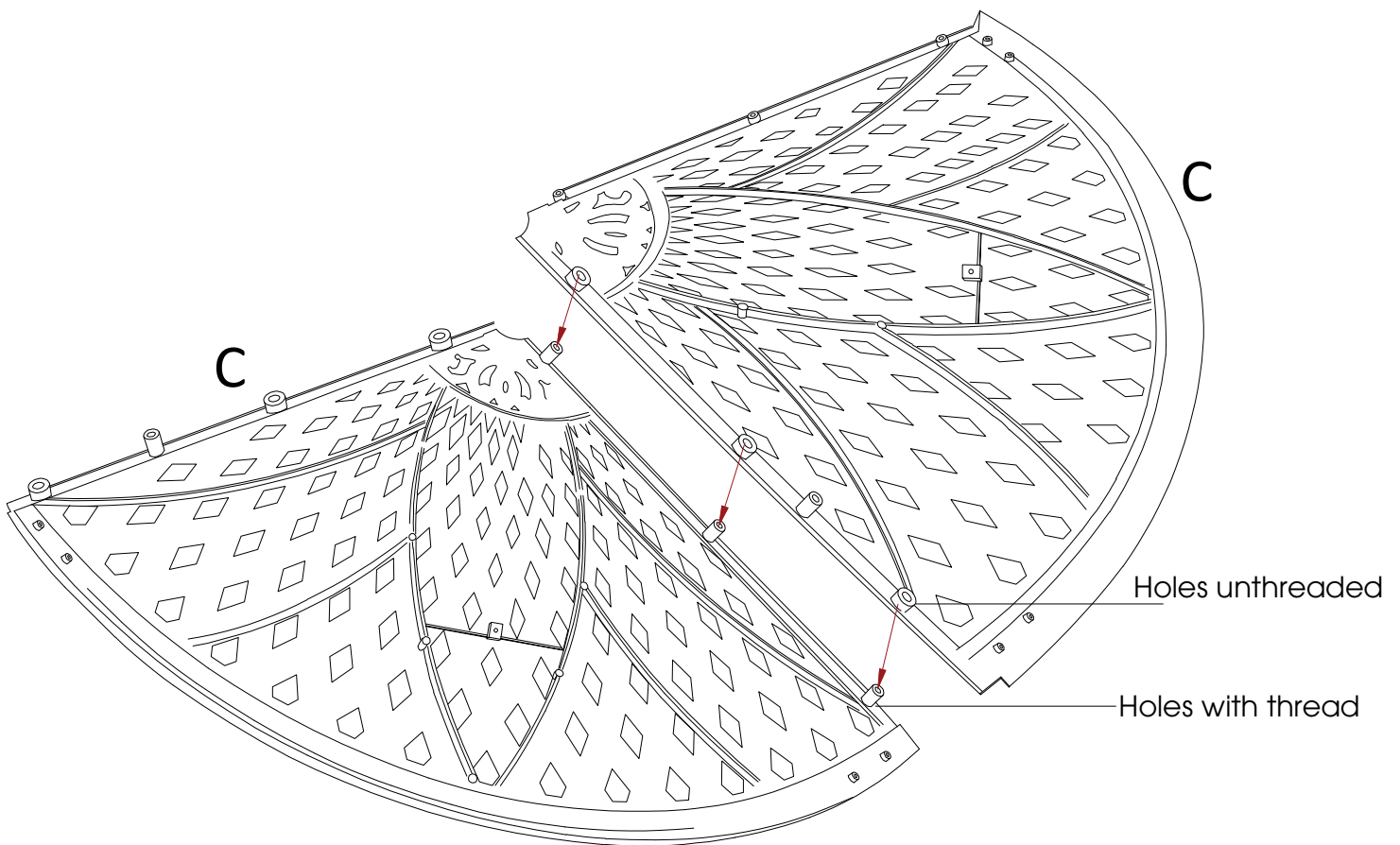


PARTS LIST

A  4 pcs	B  4 pcs	C  4 pcs	D  1 pc	E M8x35mm  22 pcs	F  54 pcs
G  26 pcs	H  26 pcs	I 4mm  1 pc	J  1 pc	K 13mm  1 pc	L  Connecting rod 4 pcs
M M8x14mm  26 pcs	N M8x20mm  6 pcs	O 5mm  1 pc	P  Support bracket 4 pcs		

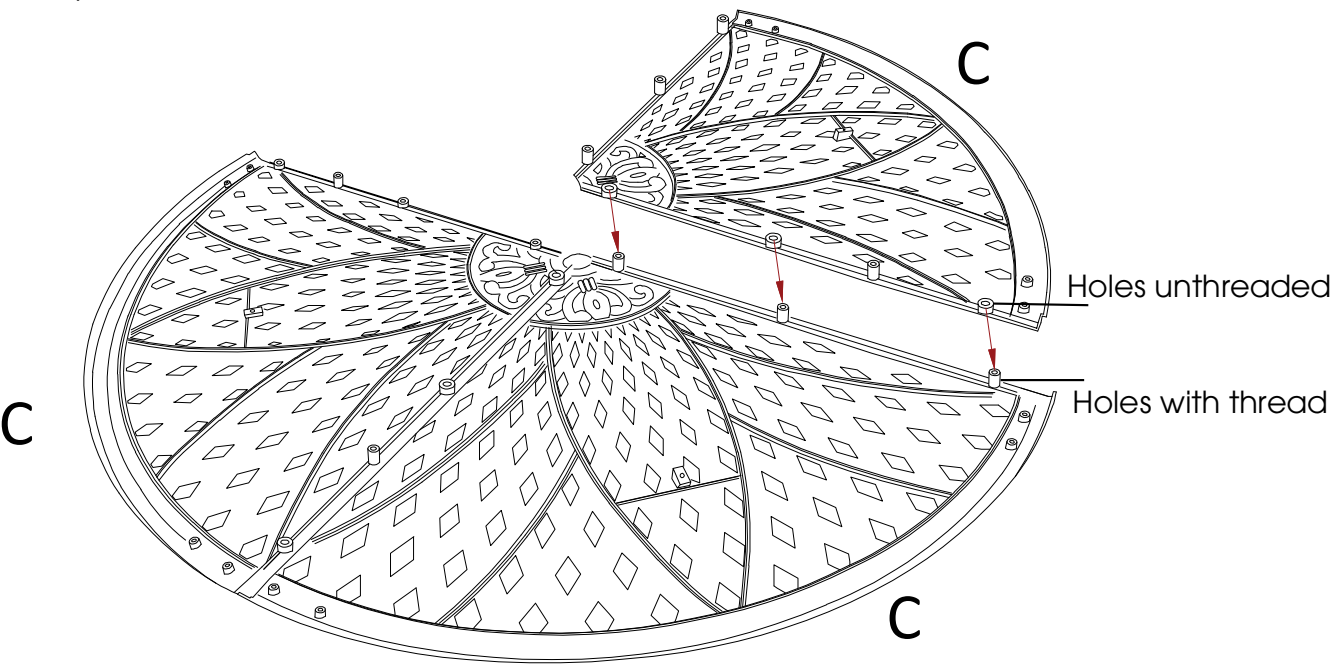
Step 1

Place these four identical TABLETOPs face down on a flat surface with the bubble wrap. Then, attach two of the TABLETOPs with the holes aligned as shown in the diagram below. Please make sure that the holes unthreaded are above the holes with thread.



Step 2

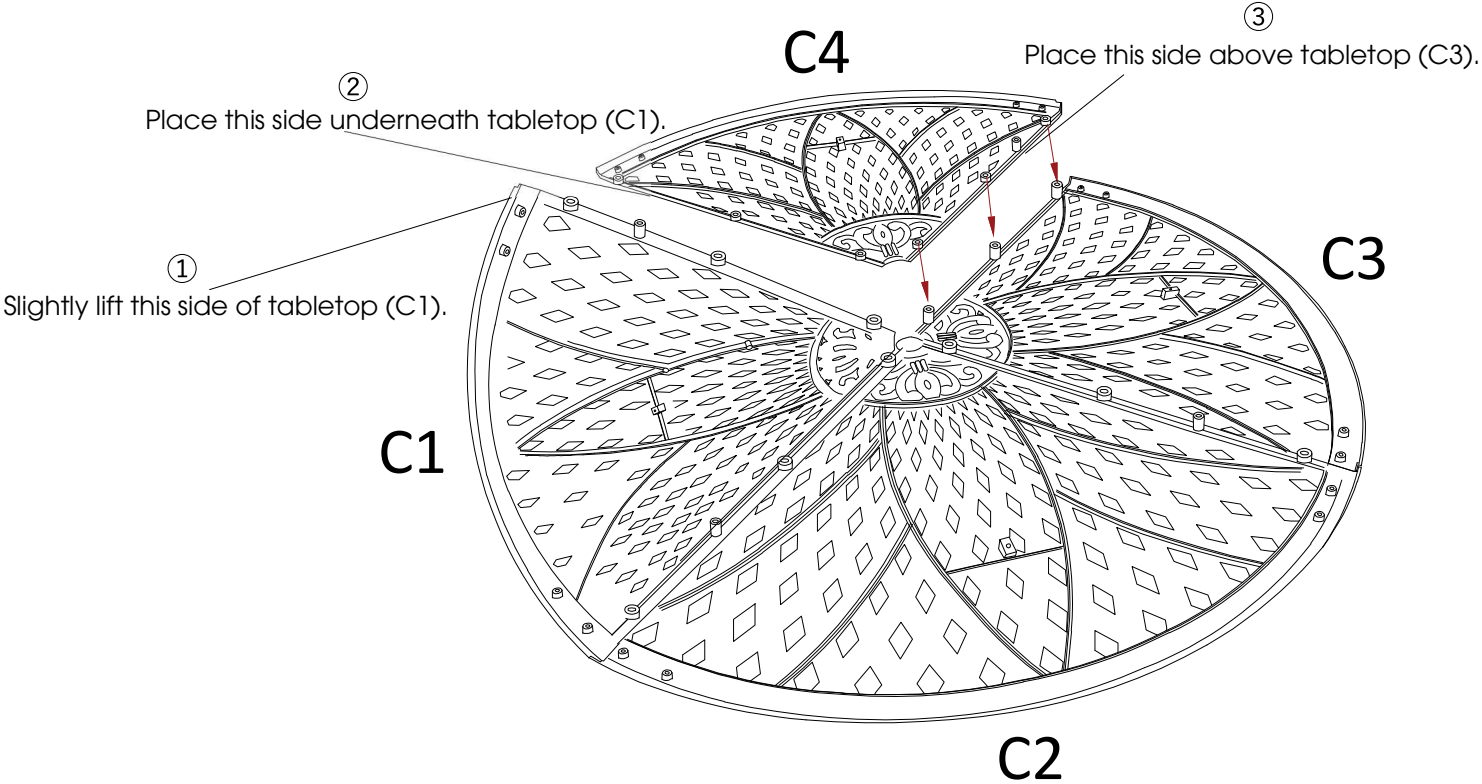
Then, attach the third TABLETOP with the holes aligned as shown in the diagram below. Same as the Step1.



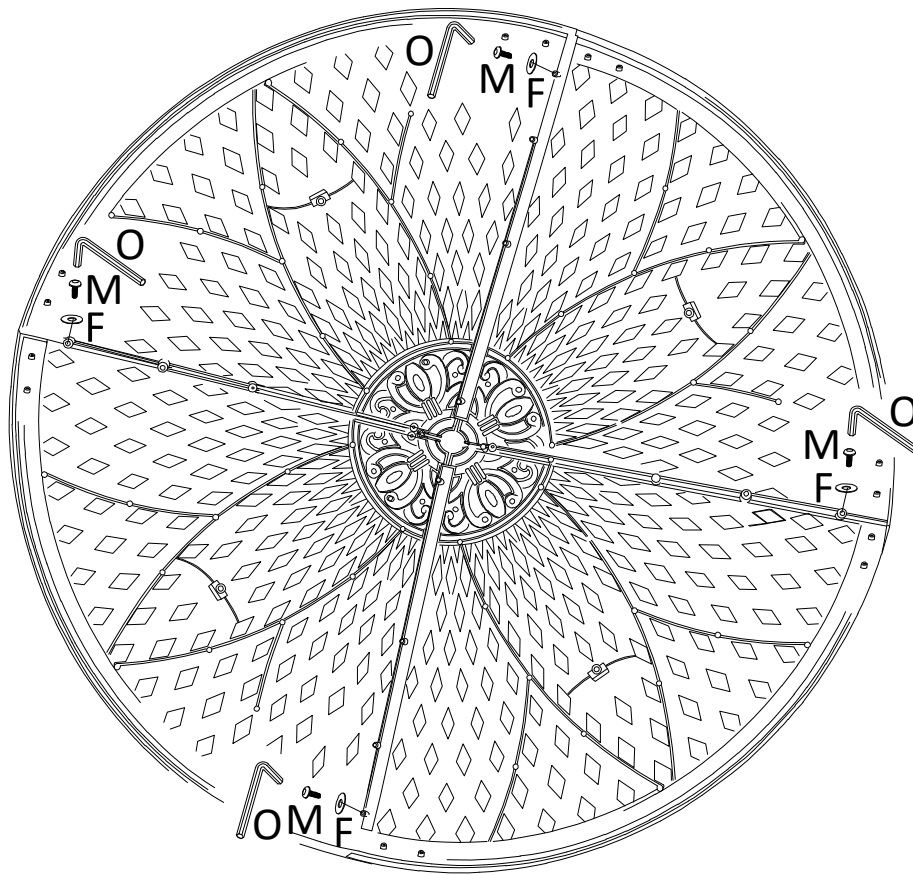
Step 3

When attach the fourth tabletop (C4), please note that you need to slightly lift the tabletop (C1) to ensure that the holes unthreaded on tabletop (C1) are above the holes with thread on tabletop (C4).

Follow the step ①-②-③ to complete the fourth tabletop (C4) assembly.



Step 4

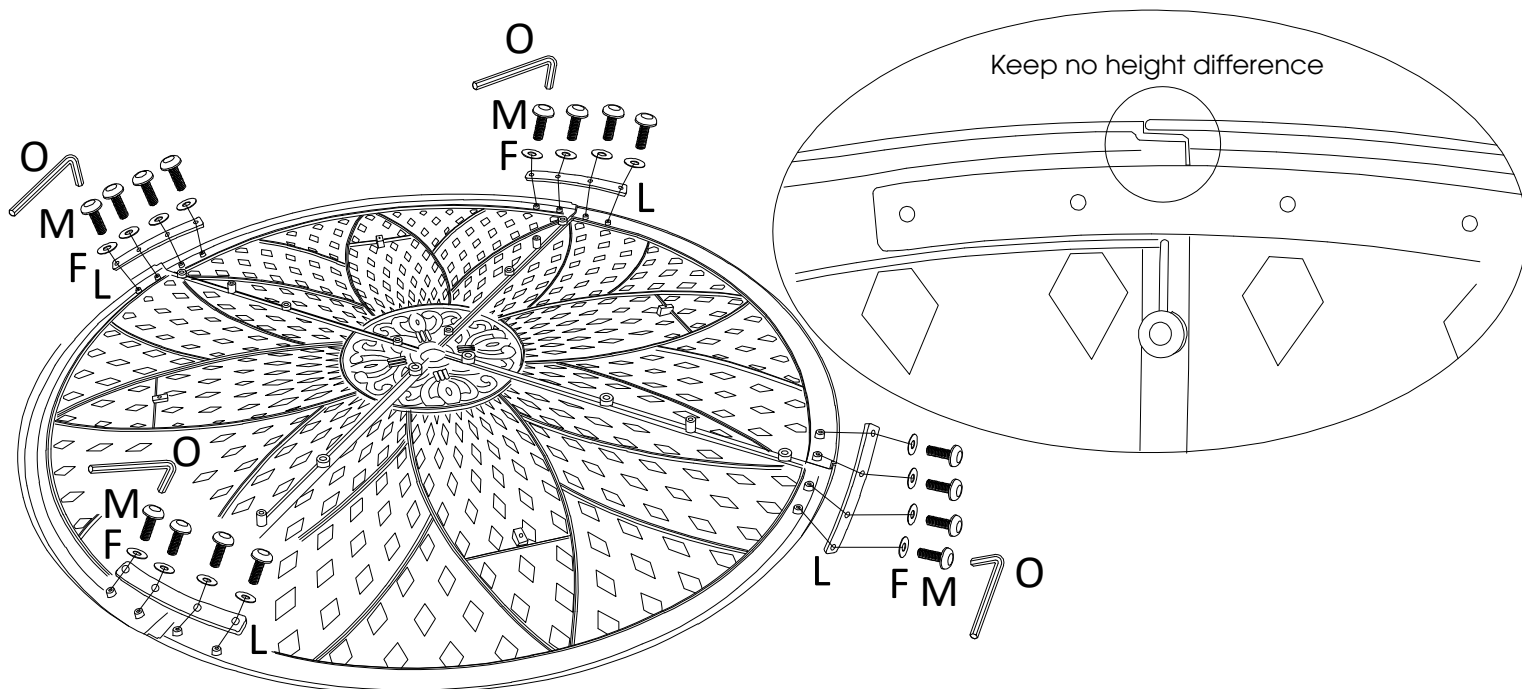


⚠ Don't tight these screws now.

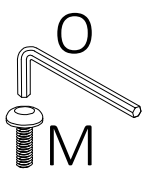
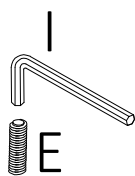
Step 5

Nest the connecting rods (L) into the connection sections of the each tabletops and secure them with screws (M).

Ensure that after tightening the screws (M), there are no variations in height at the outermost curved edges of all tabletops, as this step will determine the flatness of the tabletop.



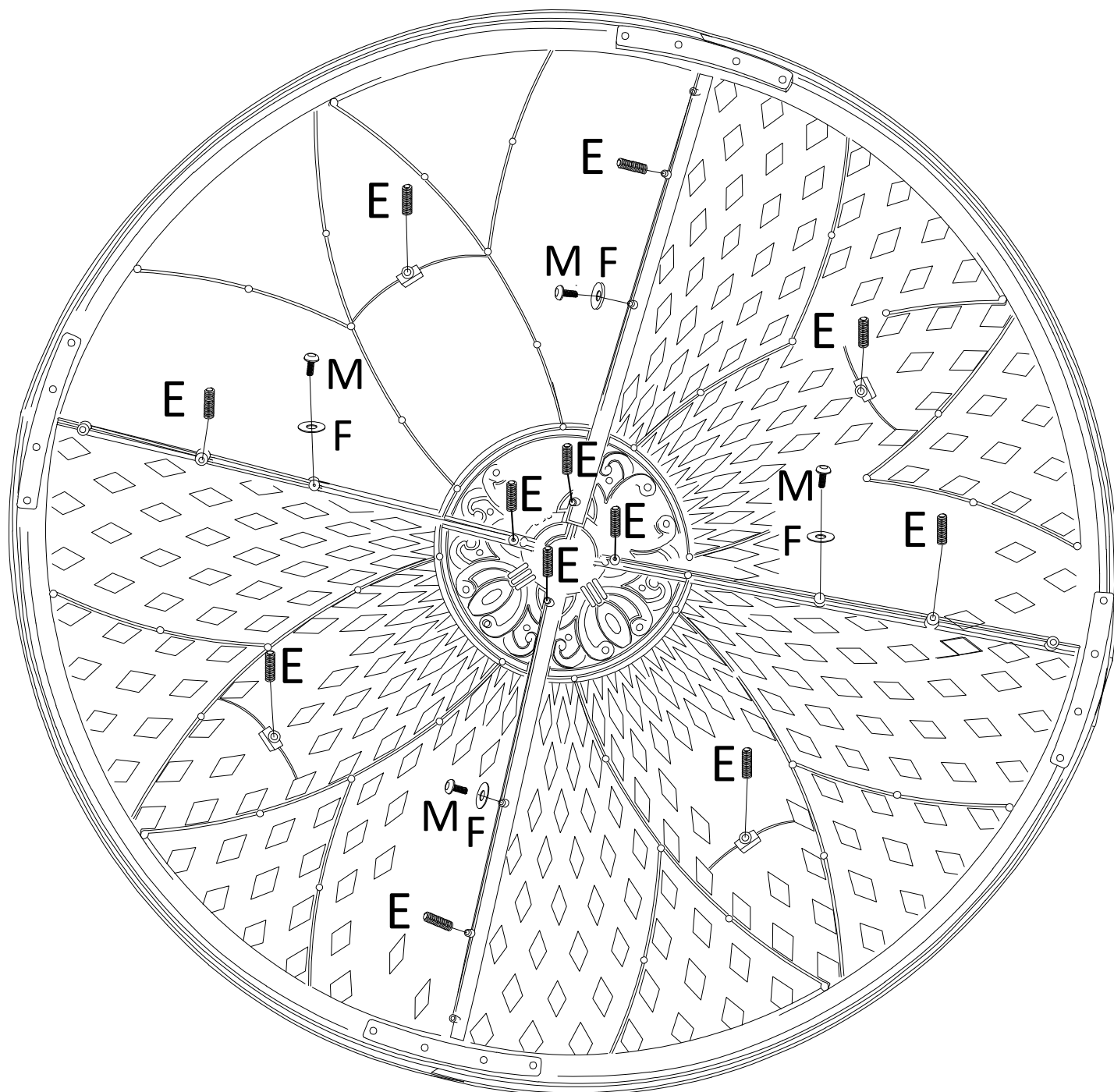
Step 6



(M)*4

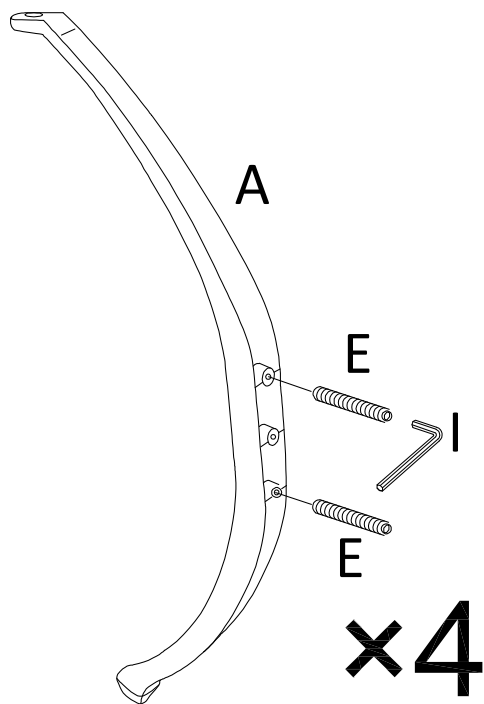
(F)*4

(E)*12



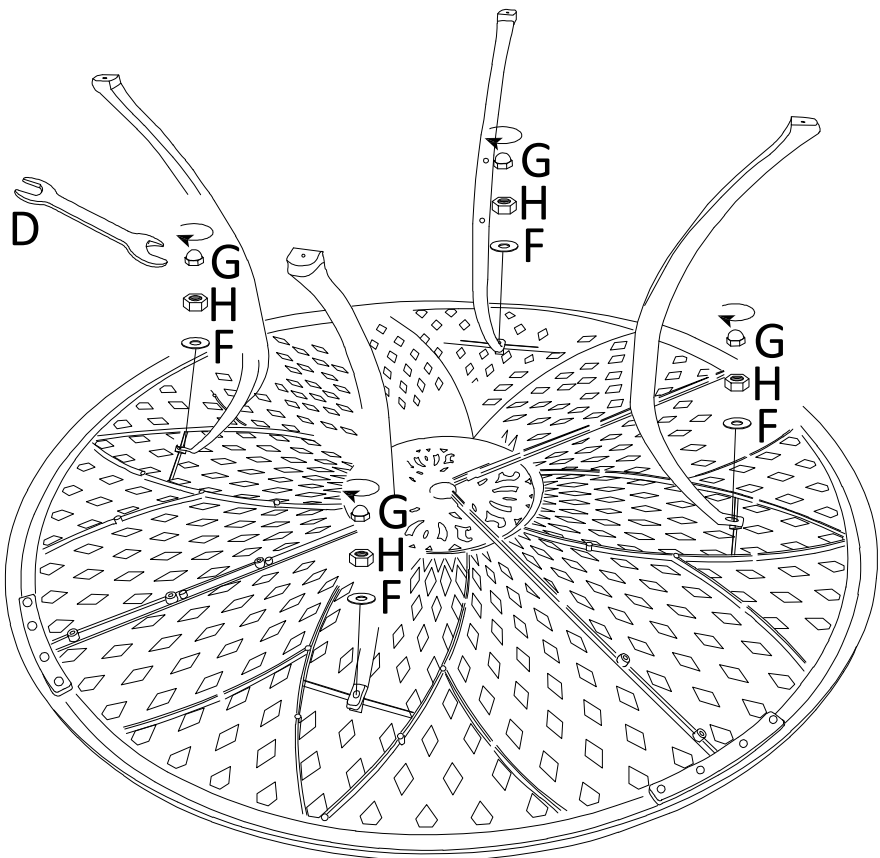
 Fully tight all screws and bolts now.

Step 7



Step 8

Attach the legs to tabletop.



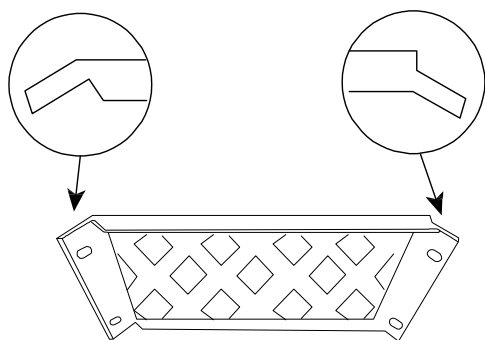
 **Don't tight all Nuts until assembly is finish.**

Step 9 Attach the table support panels (B).

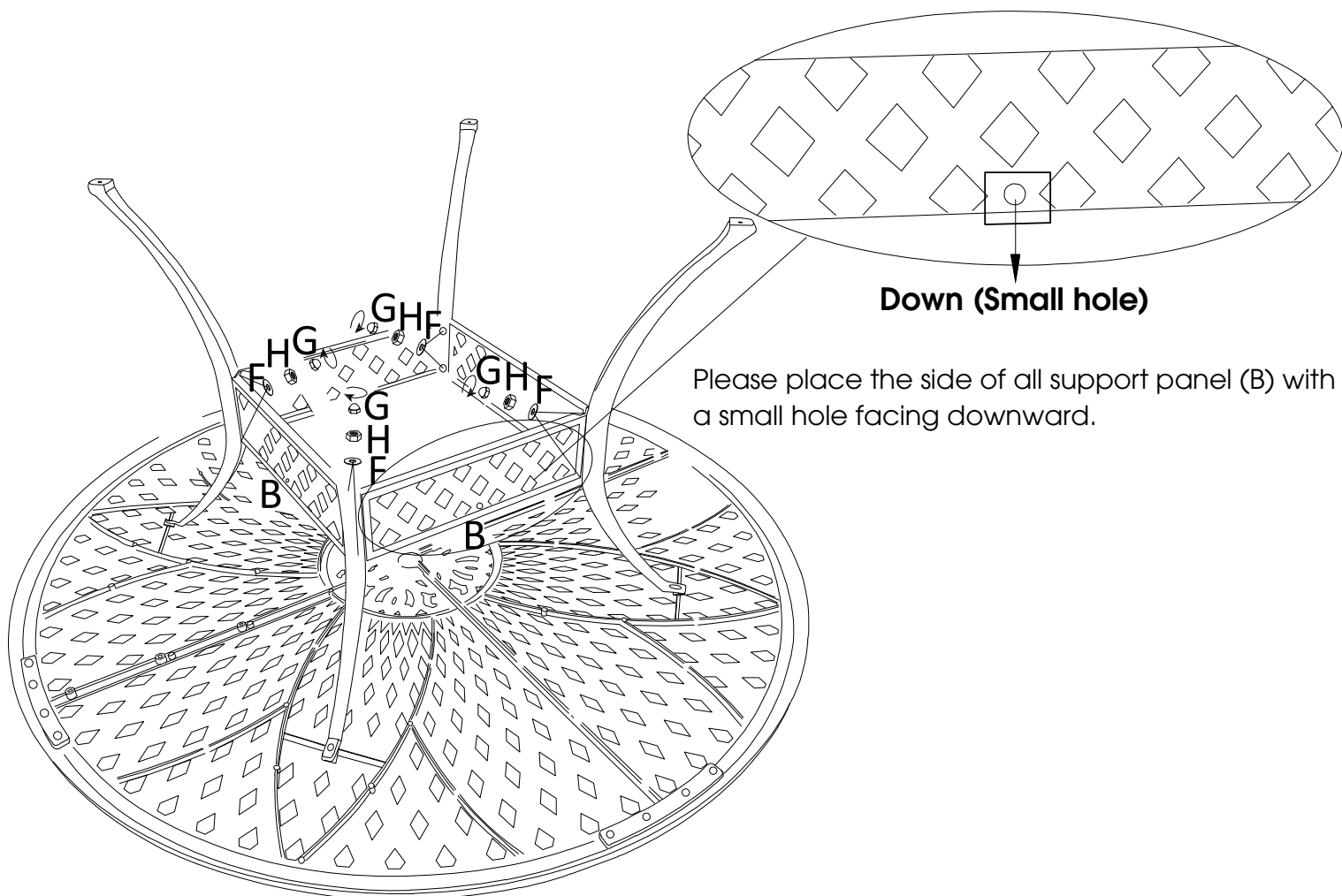
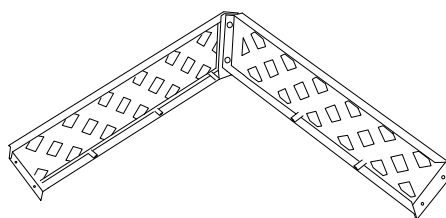
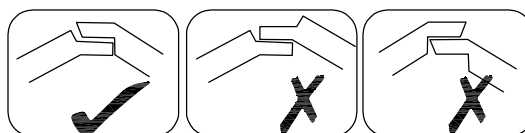


NOTE

It's different two side of this.



Pay attention to installation direction.

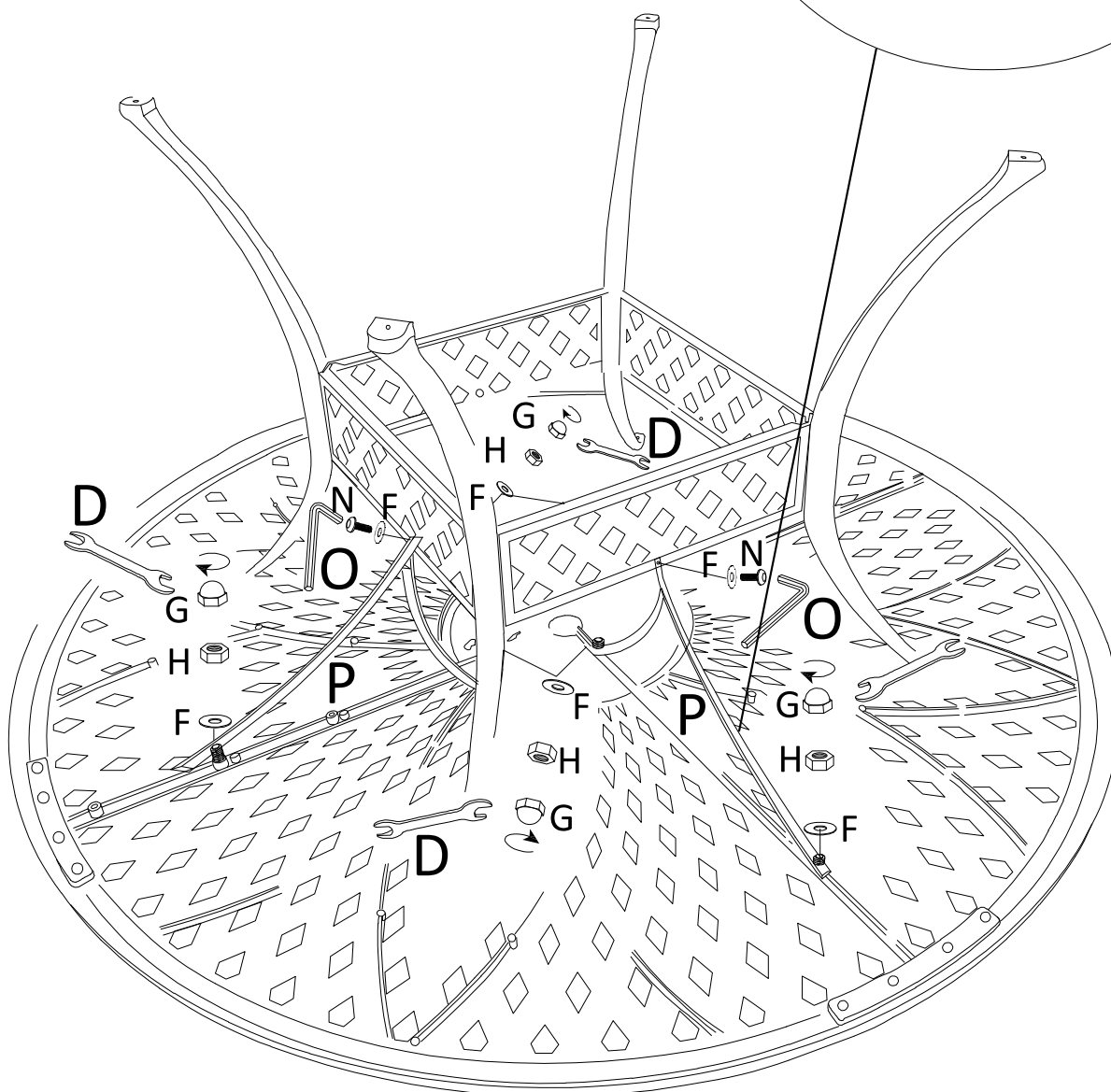
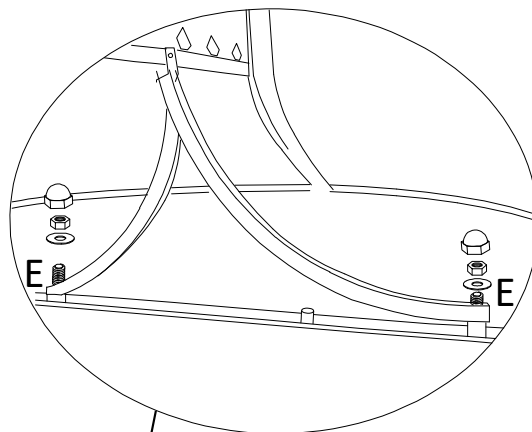
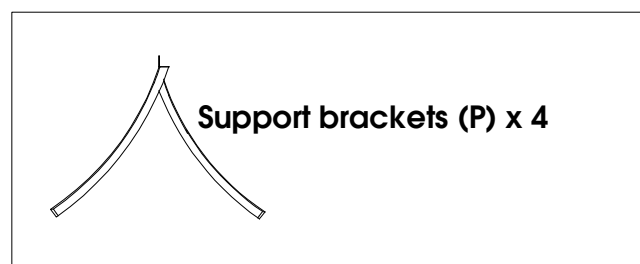


Don't tight all Nuts until assembly is finish.

Step 10

Place these four support brackets (P) on the four ribs of the tabletop, ensuring that the previously screwed threaded bolts (E) pass through the holes in the brackets.

At the same time, align the holes on the other end of the support brackets (P) with the small holes on the support panels (B), insert the screws (N) with washers (F), and then secure the support brackets with washers (F) and nuts (H).



Don't tight all Nuts until assembly is finish.

Step 11

Tighten all the screws and nuts, turn over the table, and the assembly of the table is completed.



The Legs with regulator make it in good balance.

If you order this table with a Lazy Susan, simply unpack the package of Lazy Susan, and place it directly on top of this table, no additional assembly required.

