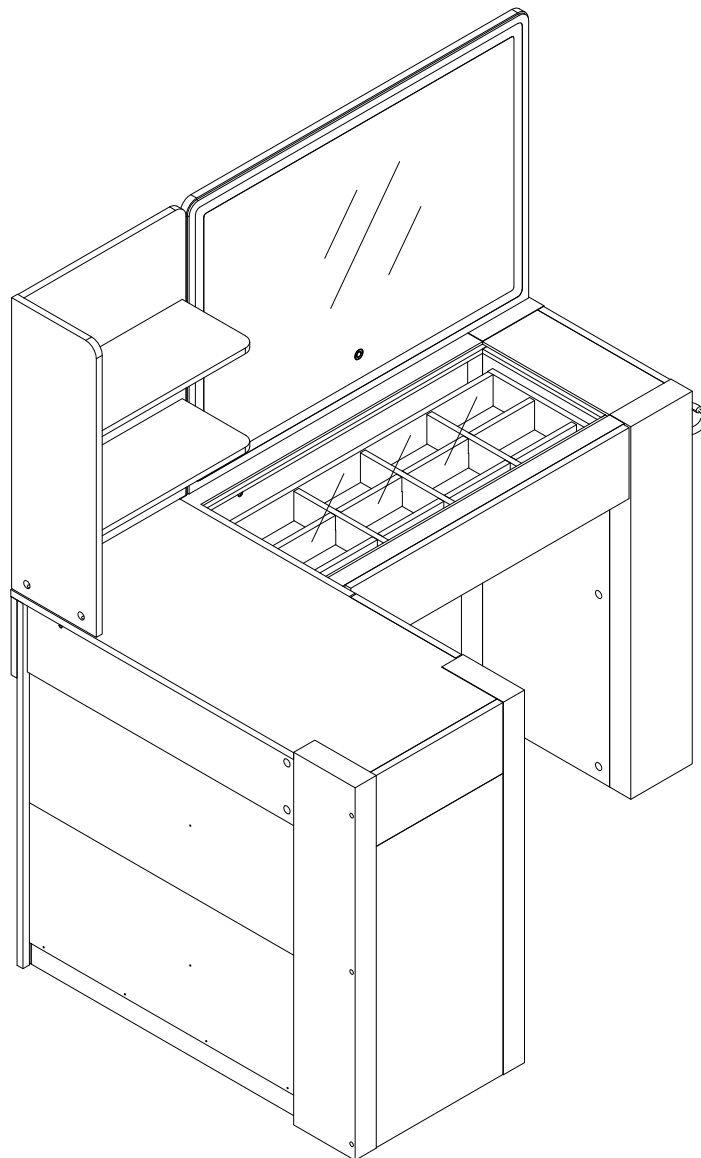


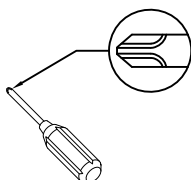
BMC48LSVD

Assembly Instructions

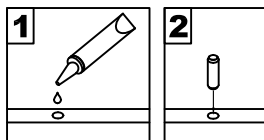


General Assembly Guidelines

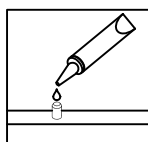
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- VI. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

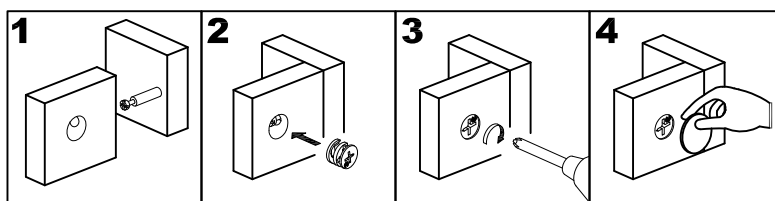


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

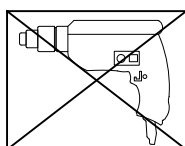


VI. HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

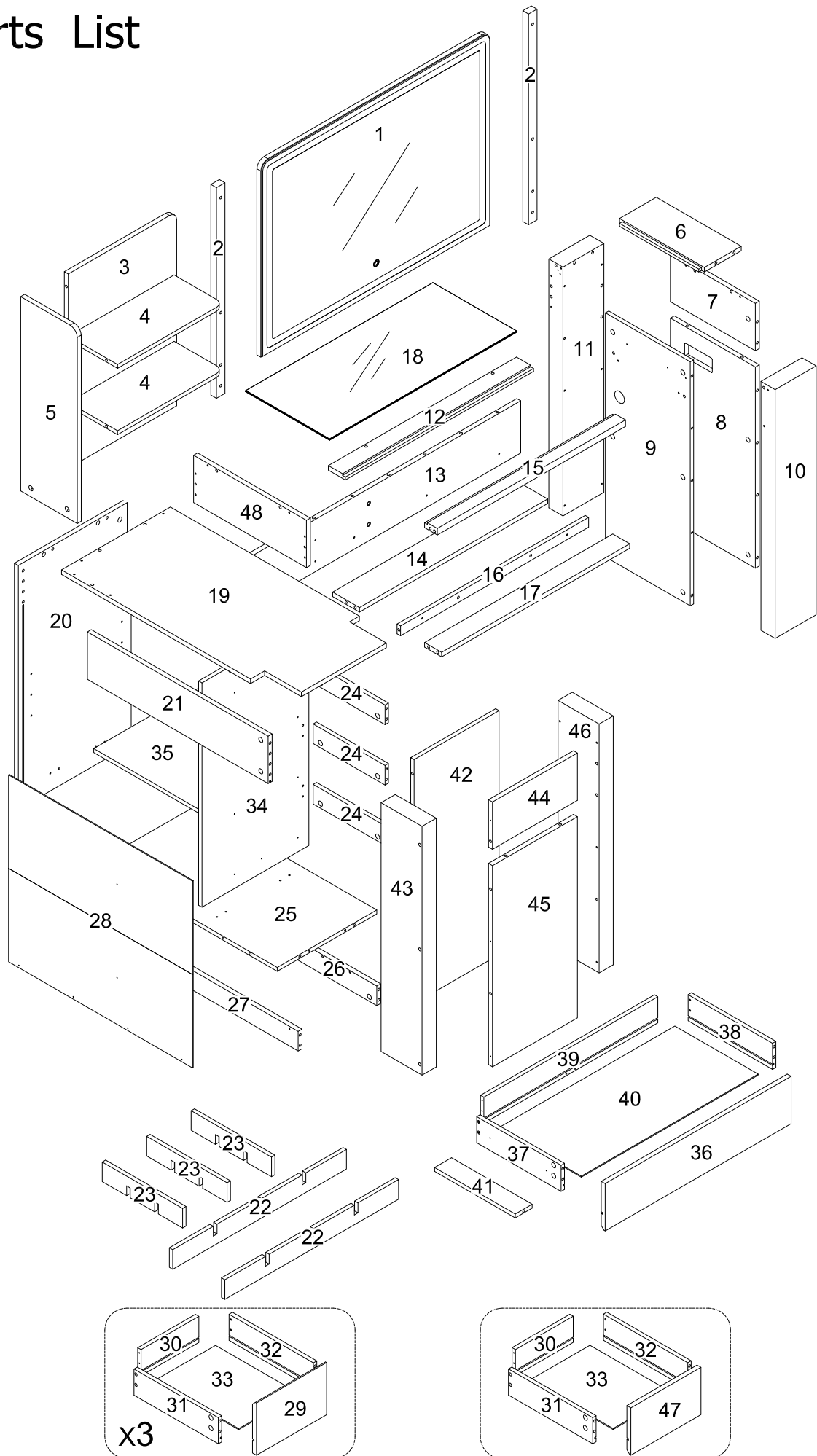
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.



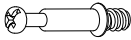
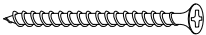
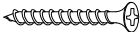
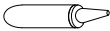
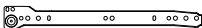
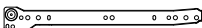
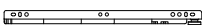
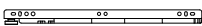
- VII. Power tools should not be used to assemble this product .

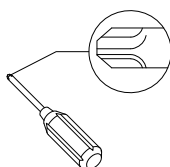


Parts List



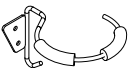
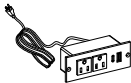
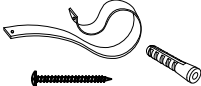
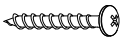
Hardware List

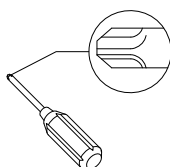
A		Ø6x30mm	Dowel (small)	84 pcs
B		Ø6x35mm	Cam bolt	98 pcs
C		Ø15x9.5mm	Large Cam lock	98 pcs
D		Ø30mm	Cam cover	98 pcs
E		Ø4.2x70mm	Screw	6 pcs
F		Ø4x32	Screw	22 pcs
G			Glue Tube	2 pcs
H		Ø3x17mm	Flat-head Screw	6 pcs
I			Plastic Wedge	6 pcs
J		Ø3.5x12mm	Screw	68 pcs
K		12"	Left Glide Track	4 pcs
L		12"	Right Glide Track	4 pc
M		12"	Left Glide Runner	4 pcs
N		12"	Right Glide Runner	4 pcs
O		Ø3x12mm	Screw	18 pcs
P		12"	Drawer slider	1 set
Q		1/4"x30mm	Bolt	10 pcs



Philips head screwdriver required for assembly
(not included)

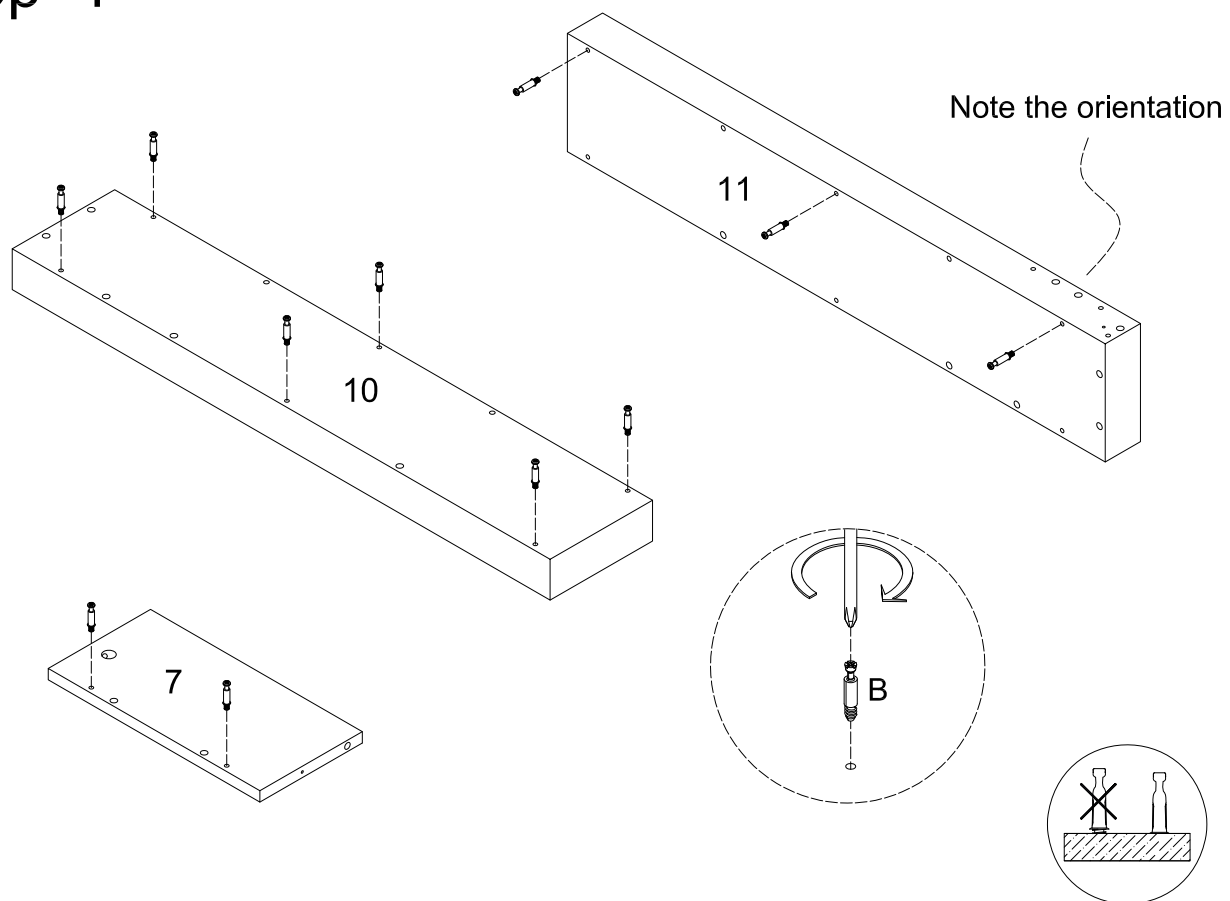
Hardware List

R		Ø8x20mm	Dowel (Short)	2	pcs
S		M 4	Allen wrench	1	pc
T			Metal Plate	5	pcs
U			L-shaped bracket	4	pcs
V			Power Plug	1	pc
W			USB Interface	1	pc
X		Ø4x12mm	Screw	4	pcs
Y			Tipping Restraint Hardware	2	sets
Z			Power Plug	1	pc
AA		Ø4x25	Screw	4	pcs
BB		Ø5x17mm	Shelf Fixing	4	pcs
CC		Ø5x48mm	Bolt	10	pcs
DD				6	pcs
EE		Ø1/4" x 12mm	Bolt	12	pcs

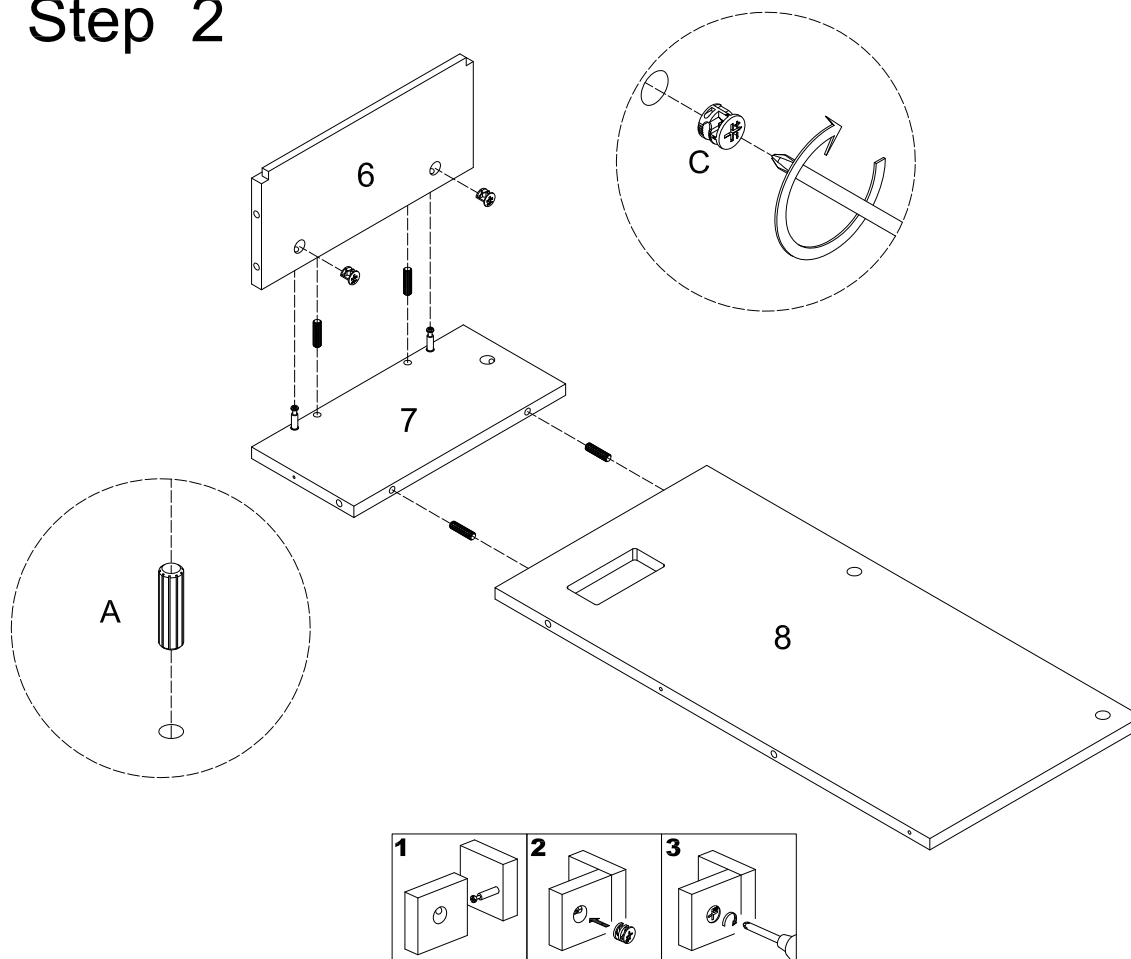


Philips head screwdriver required for assembly
(not included)

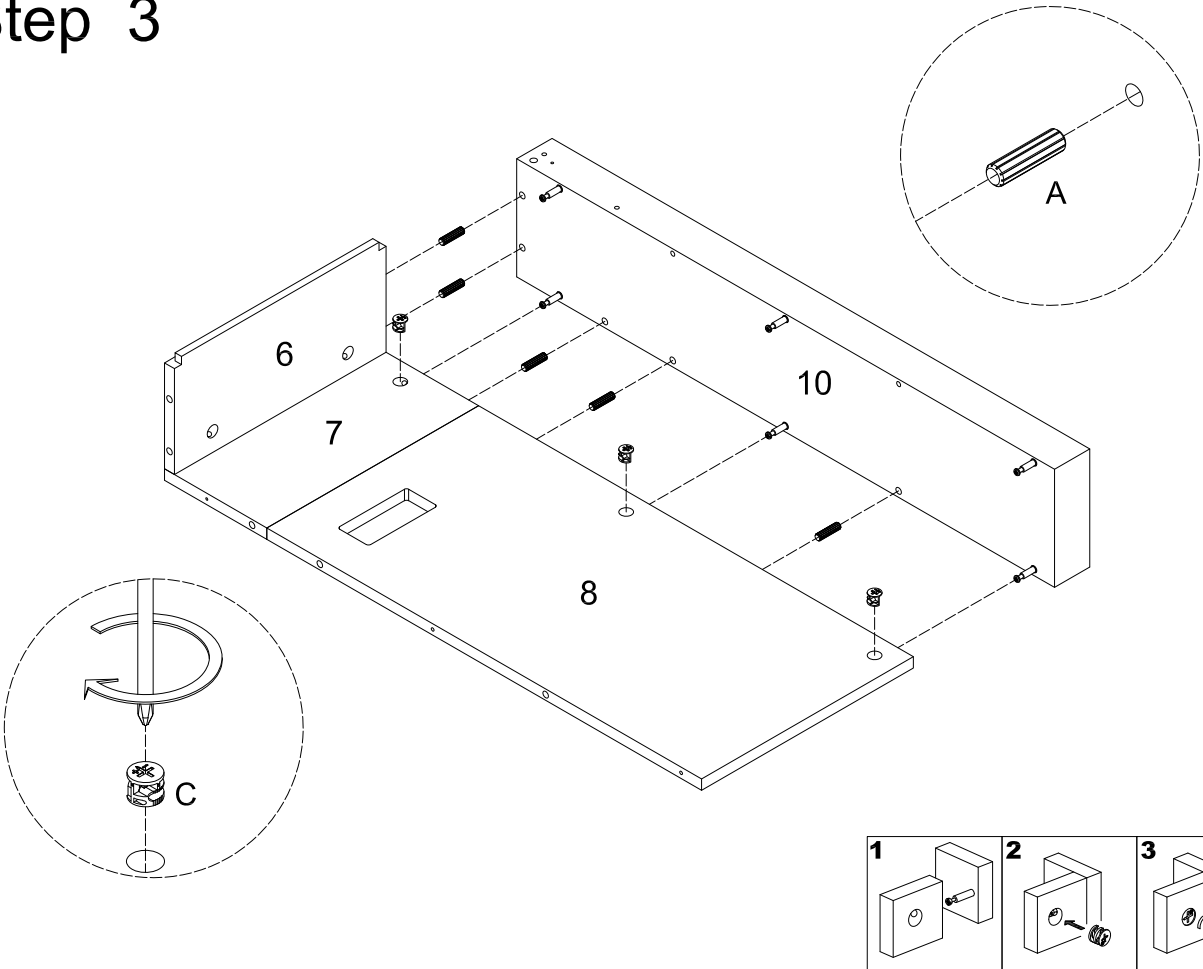
Step 1



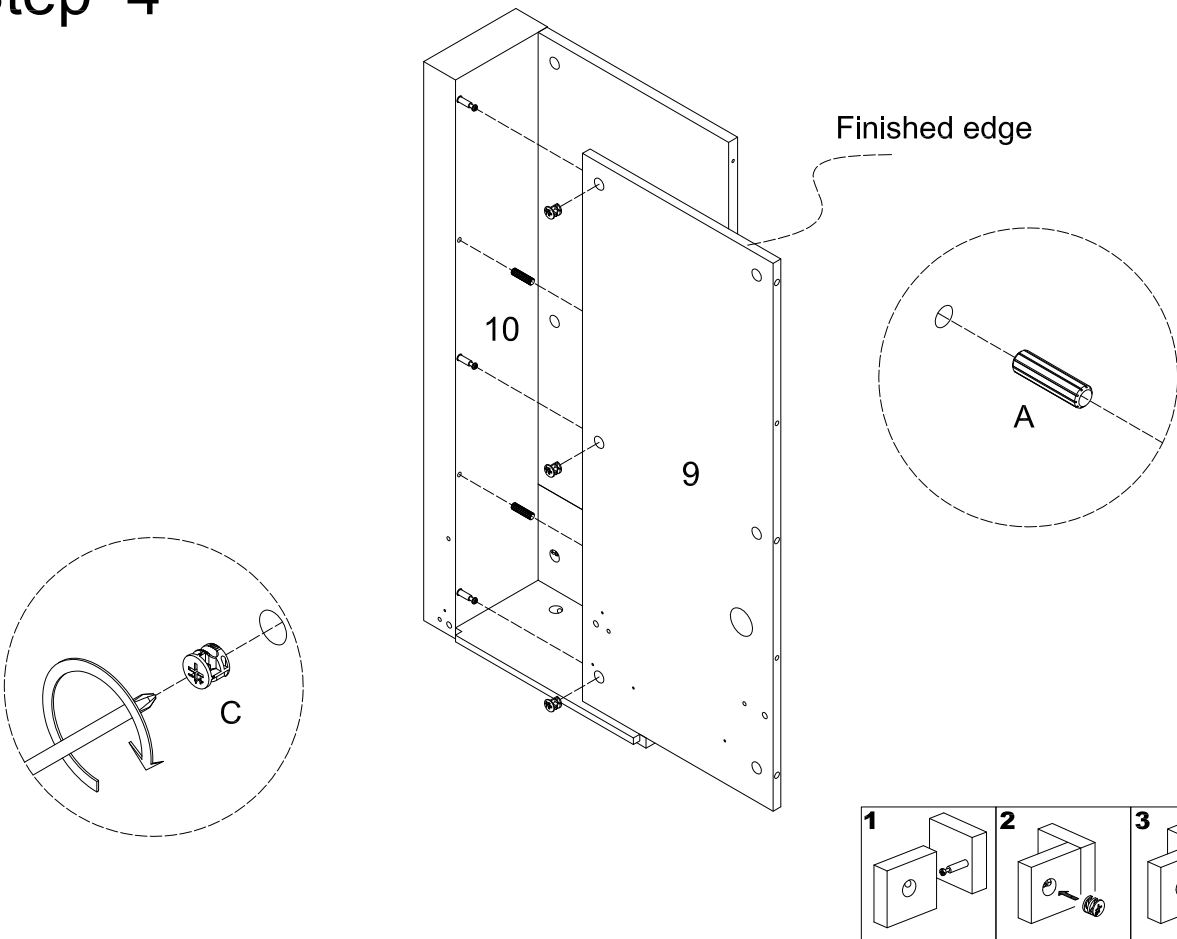
Step 2



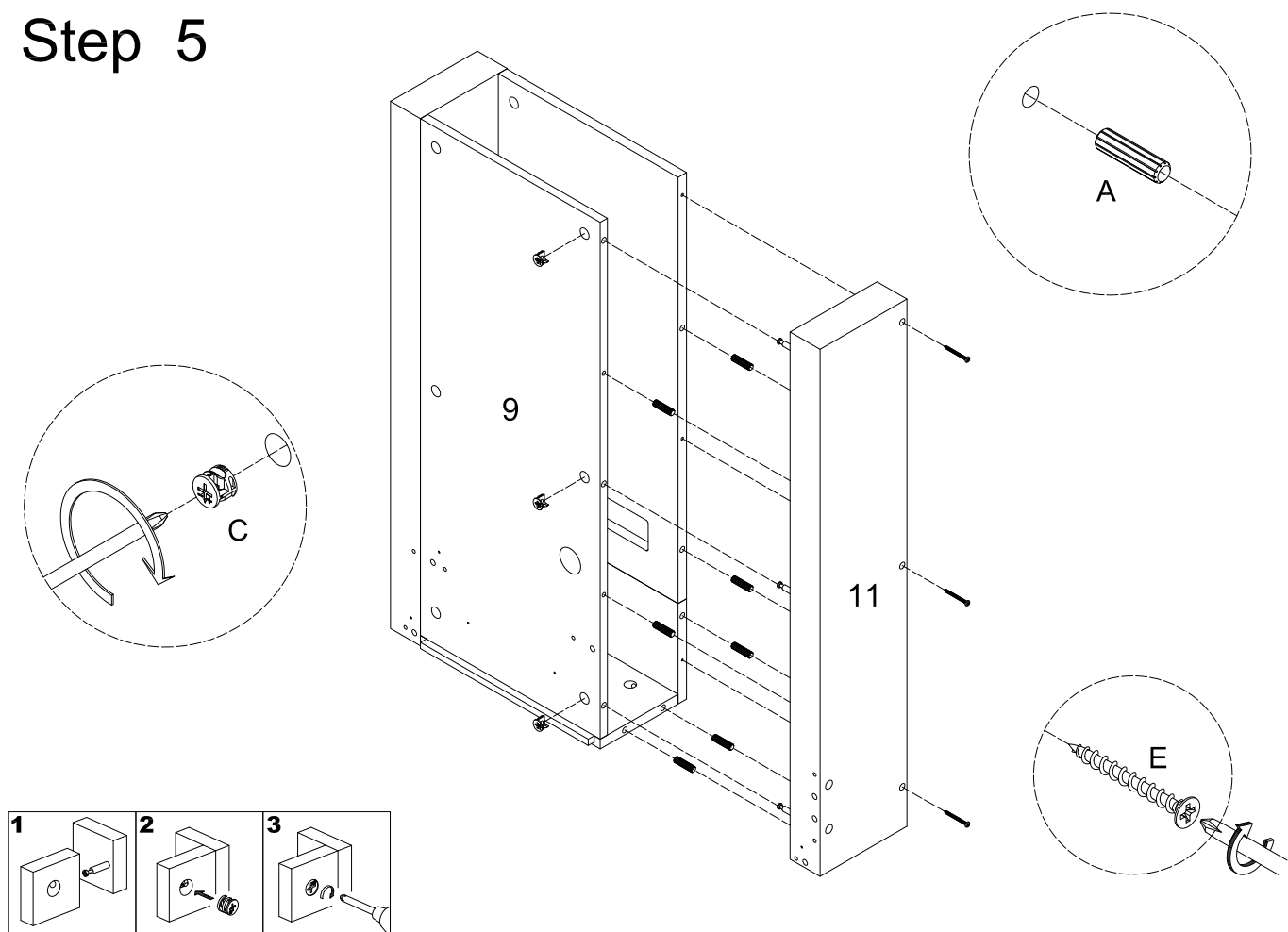
Step 3



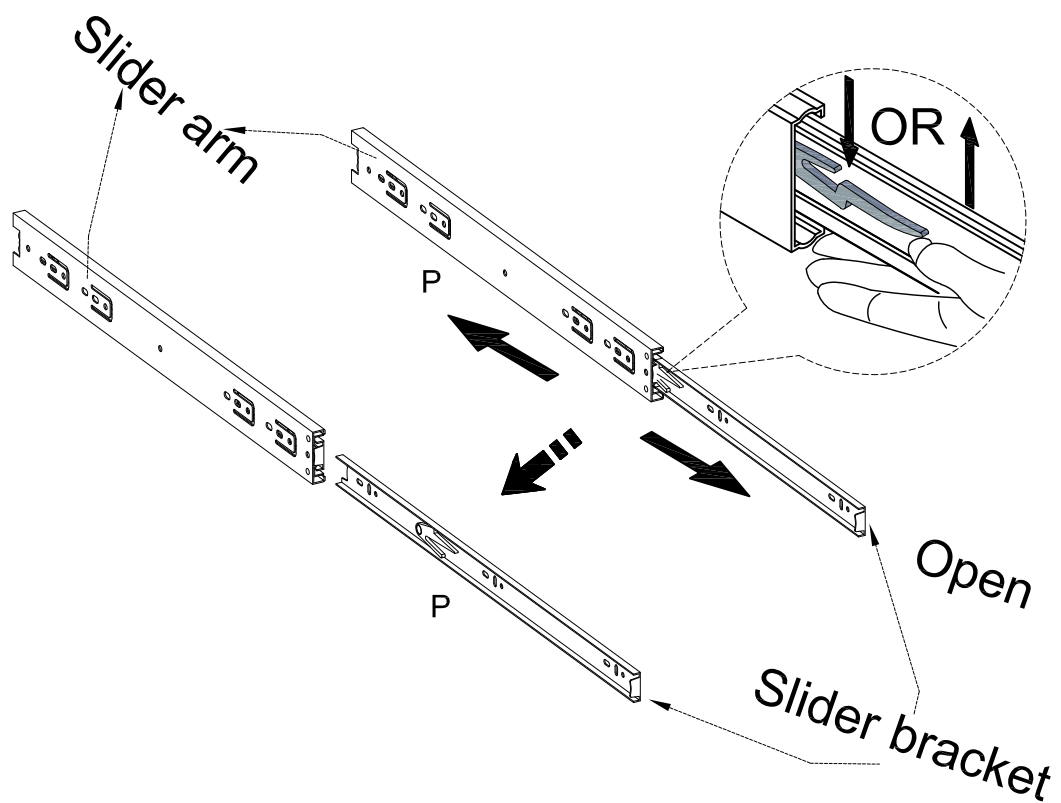
Step 4



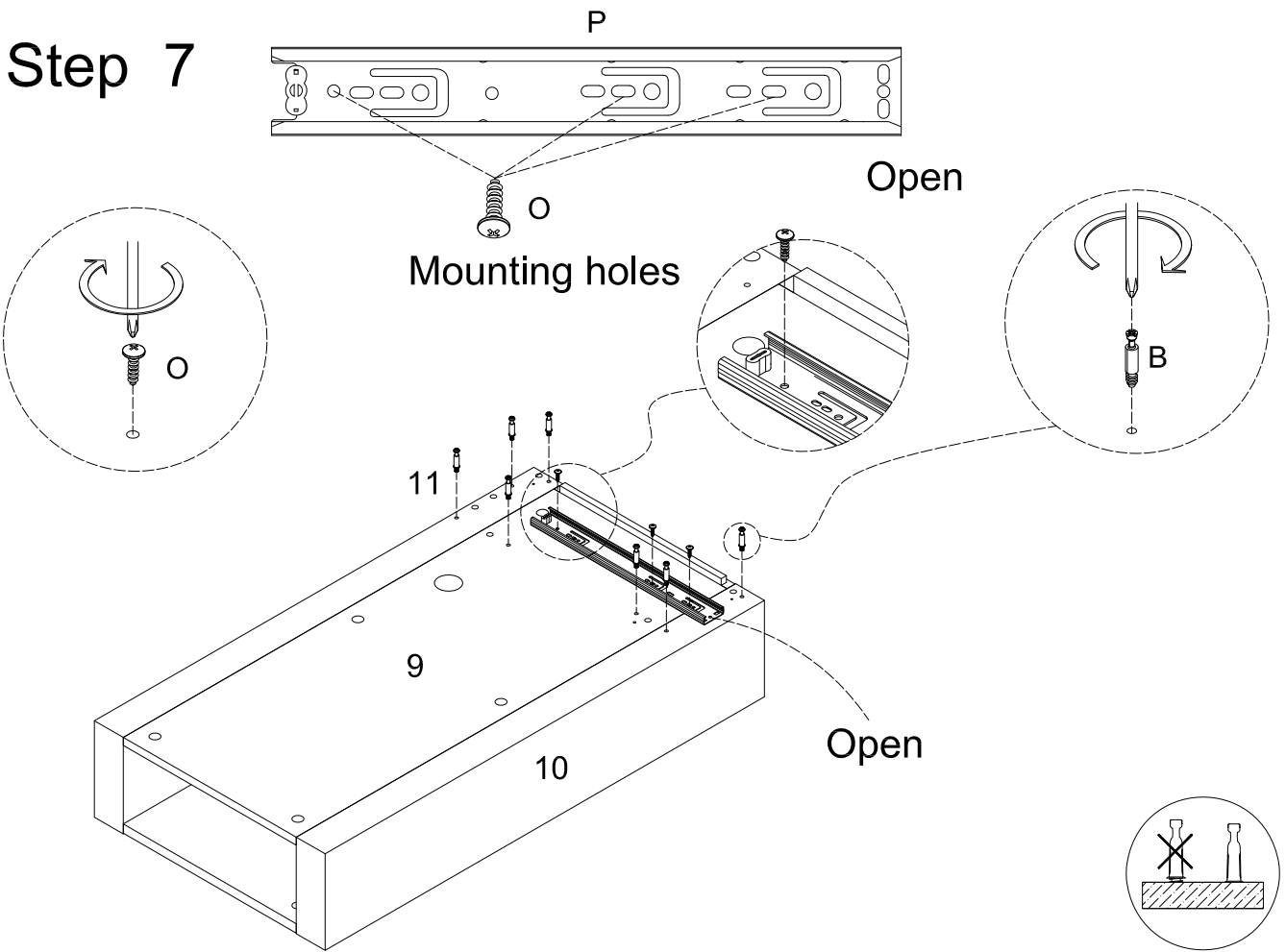
Step 5



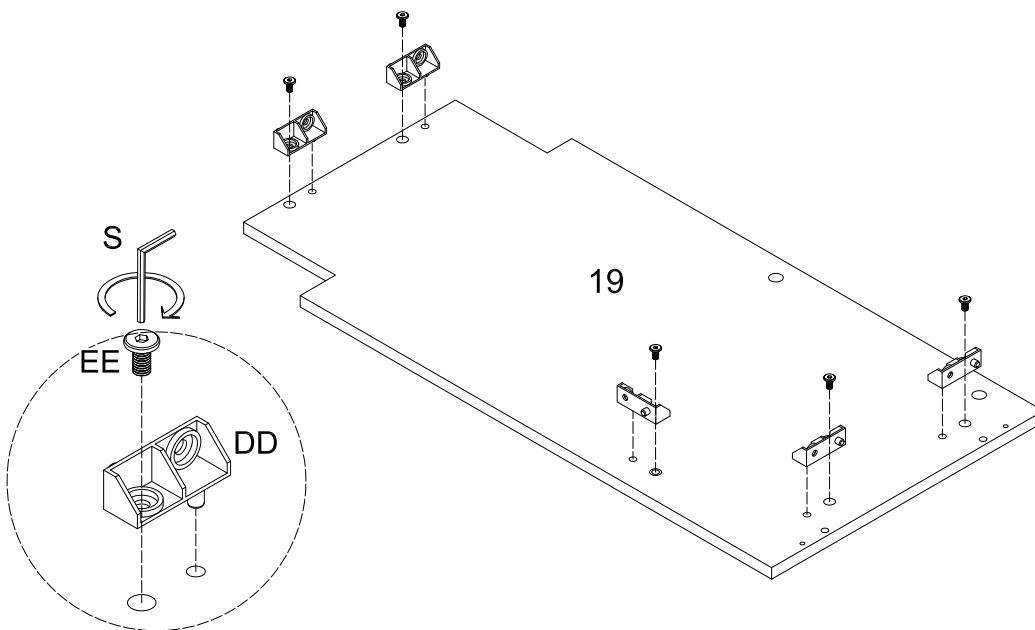
Step 6



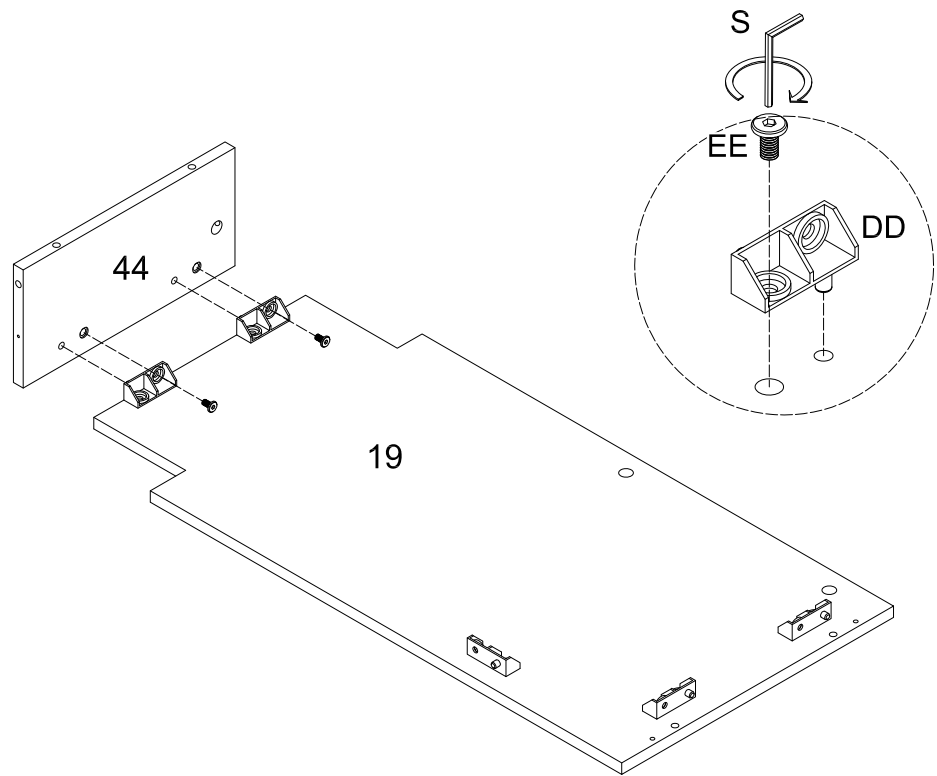
Step 7



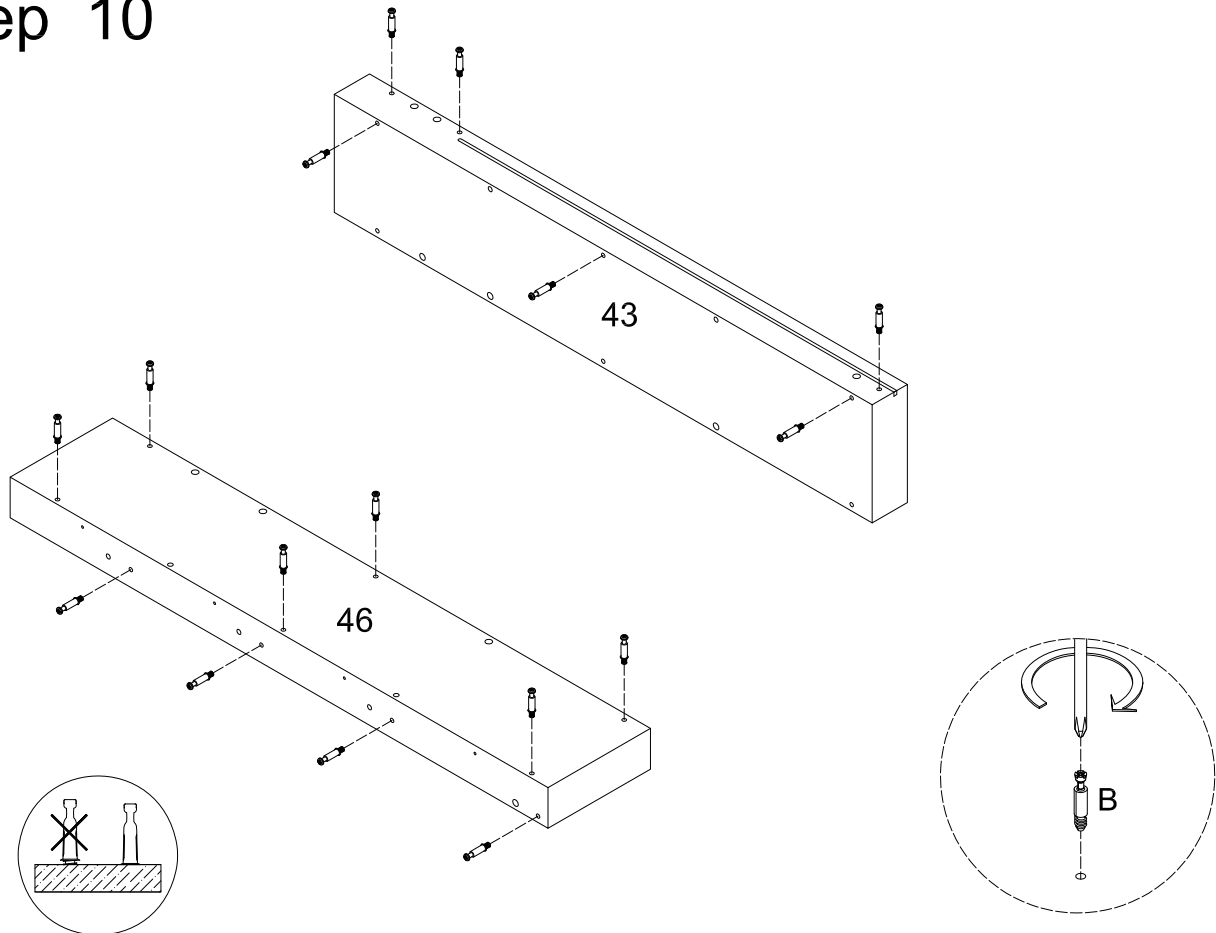
Step 8



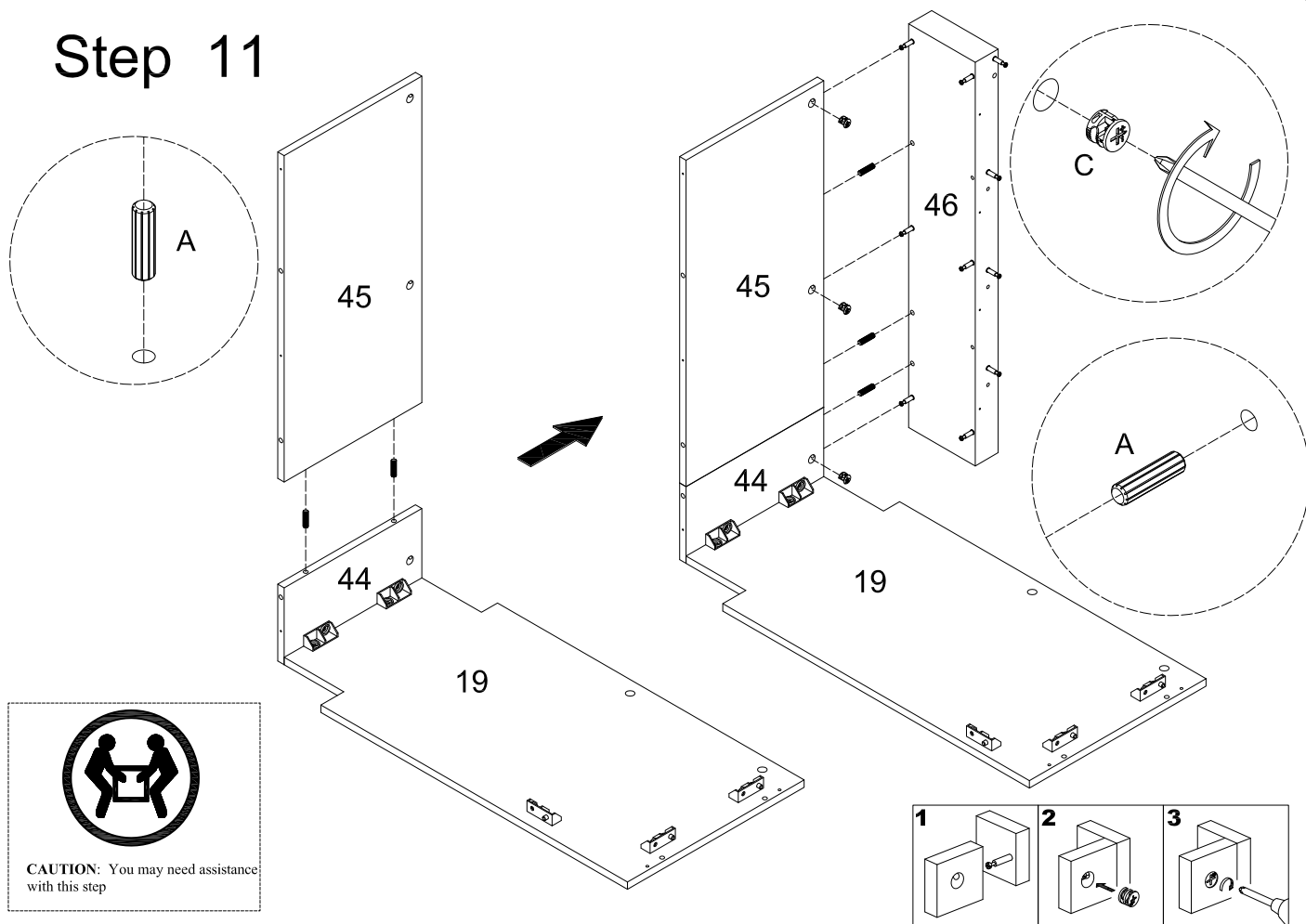
Step 9



Step 10

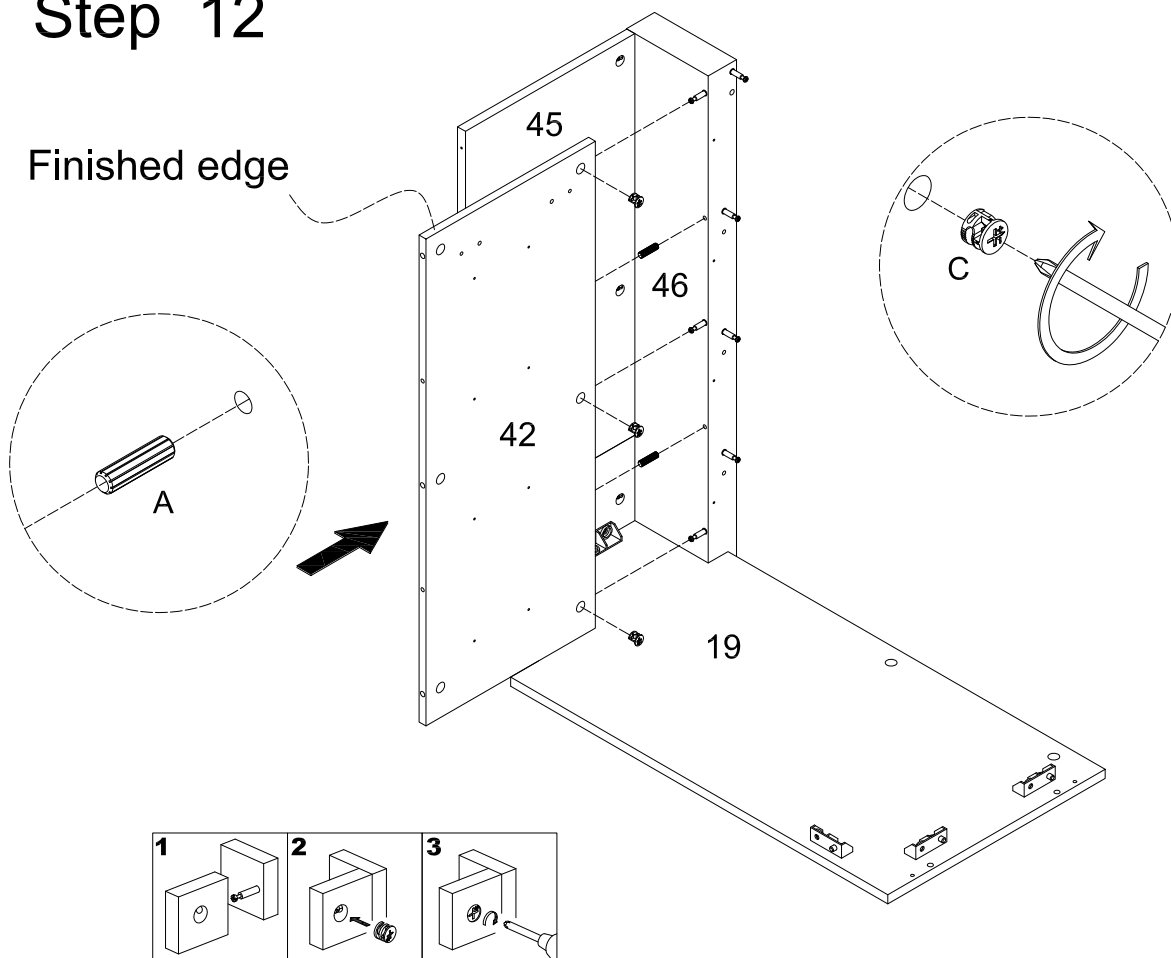


Step 11

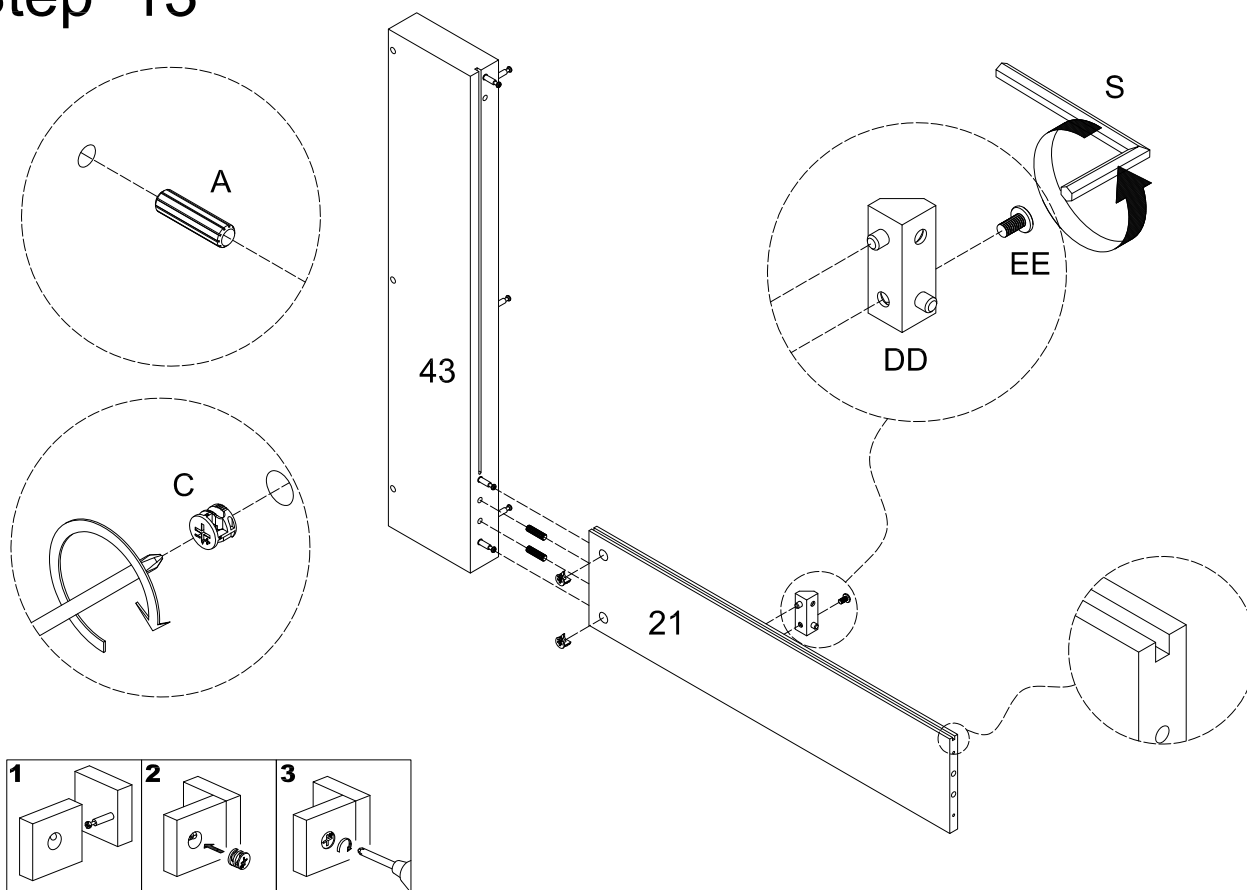


Step 12

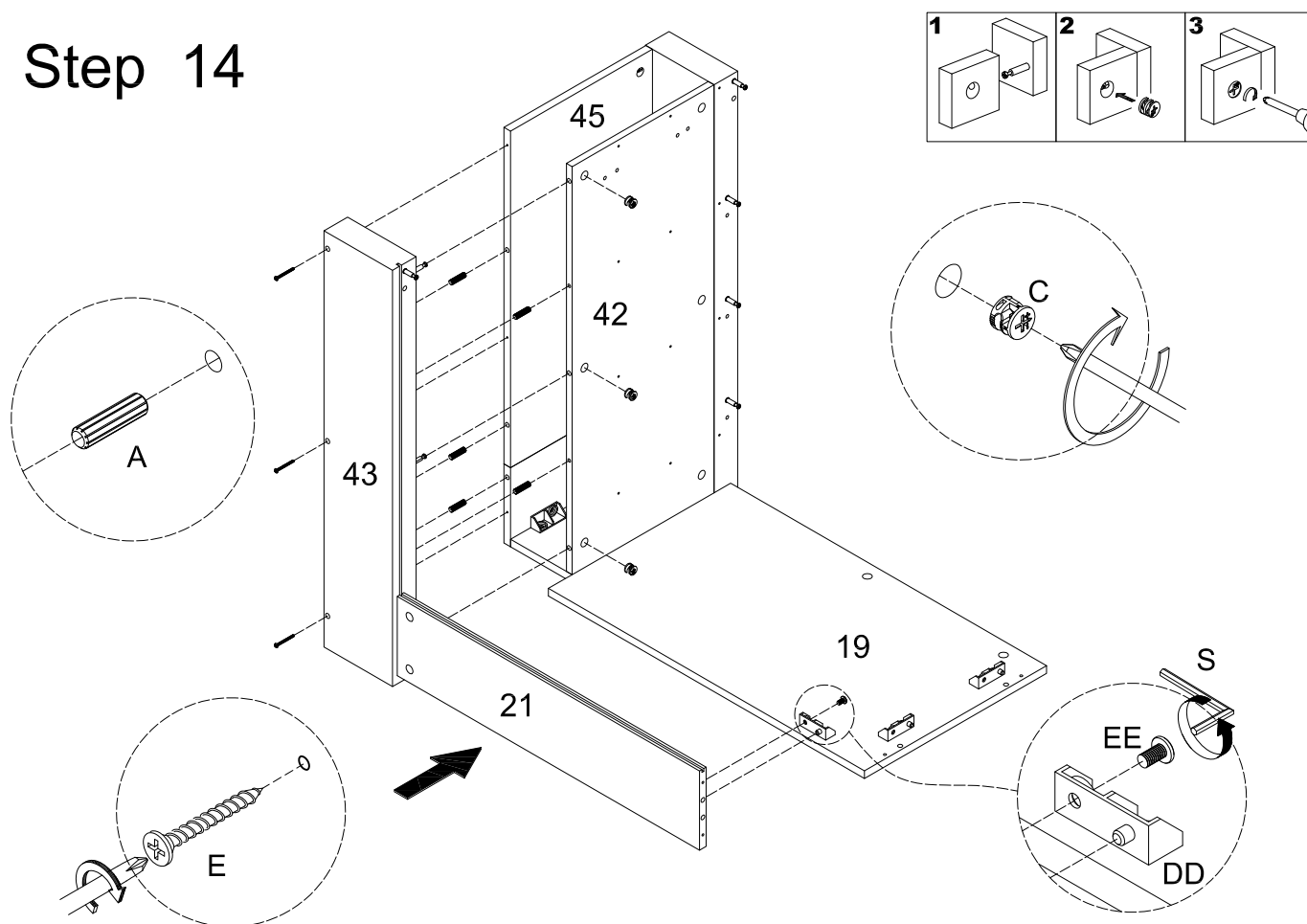
Finished edge



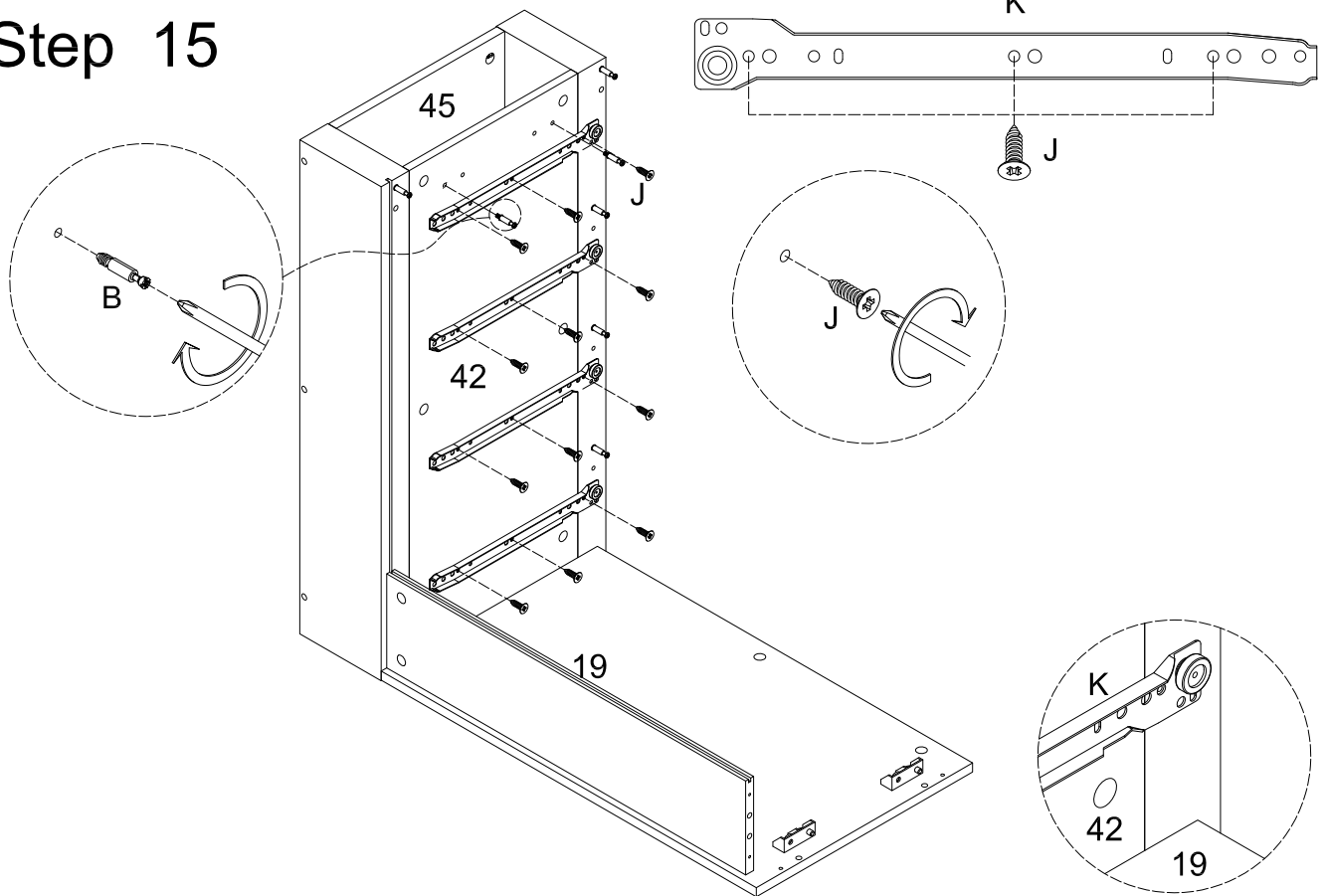
Step 13



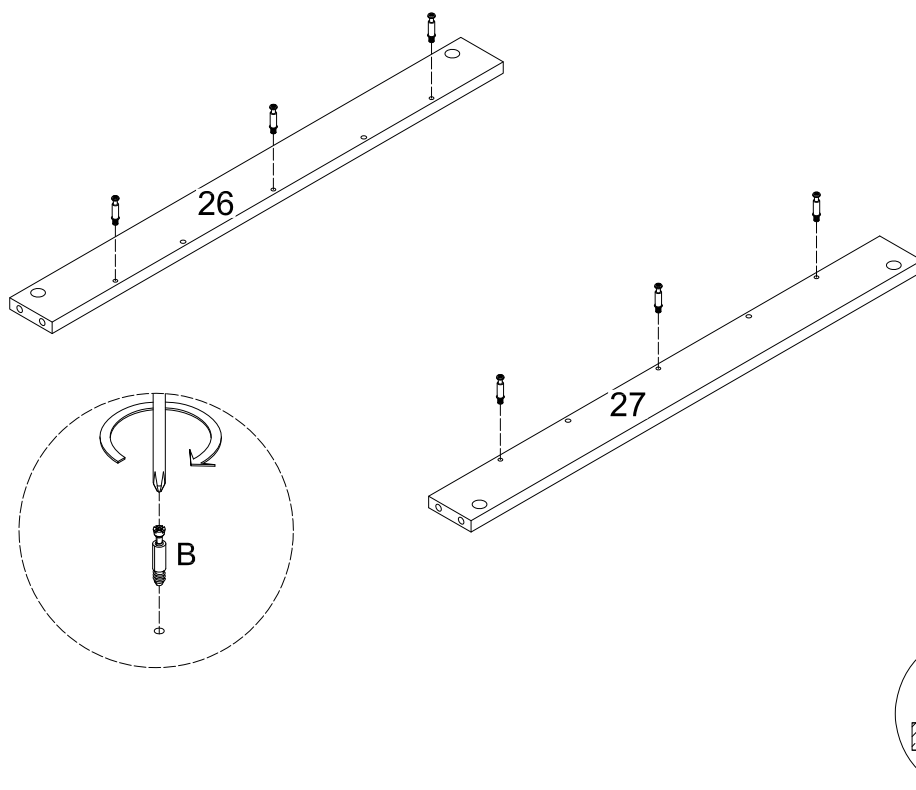
Step 14



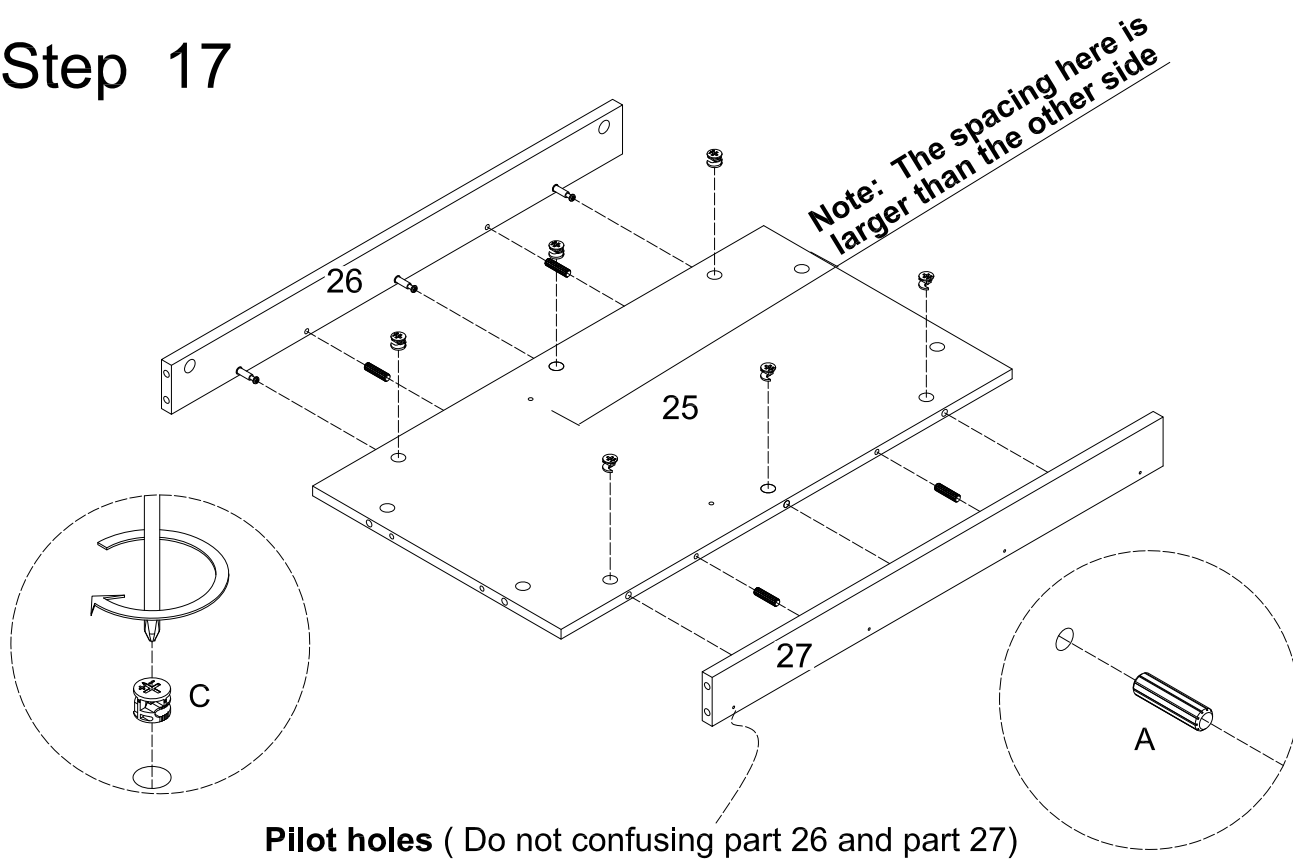
Step 15



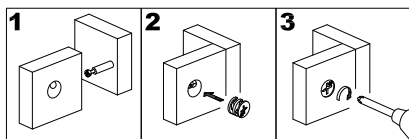
Step 16



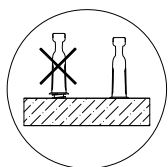
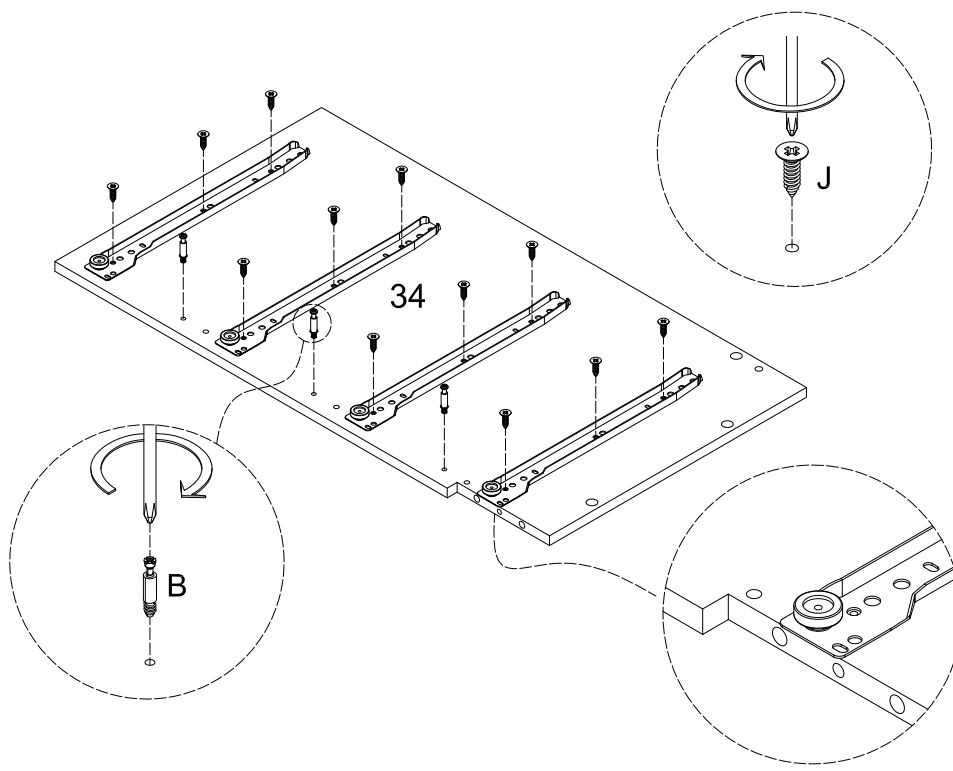
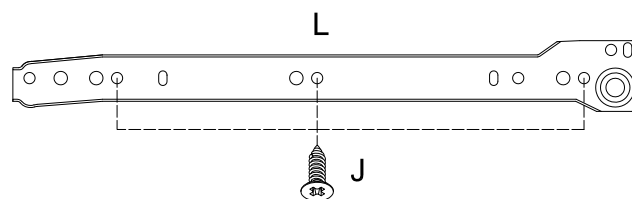
Step 17



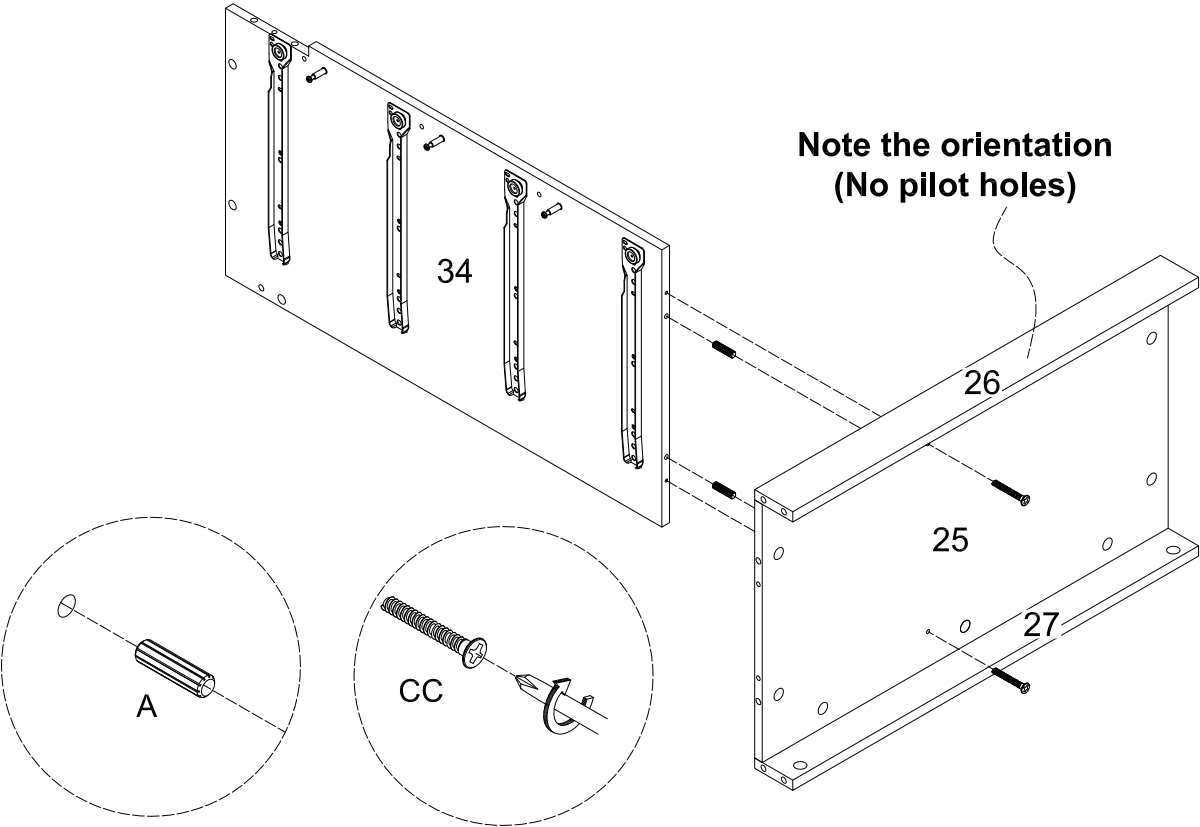
Pilot holes (Do not confusing part 26 and part 27)



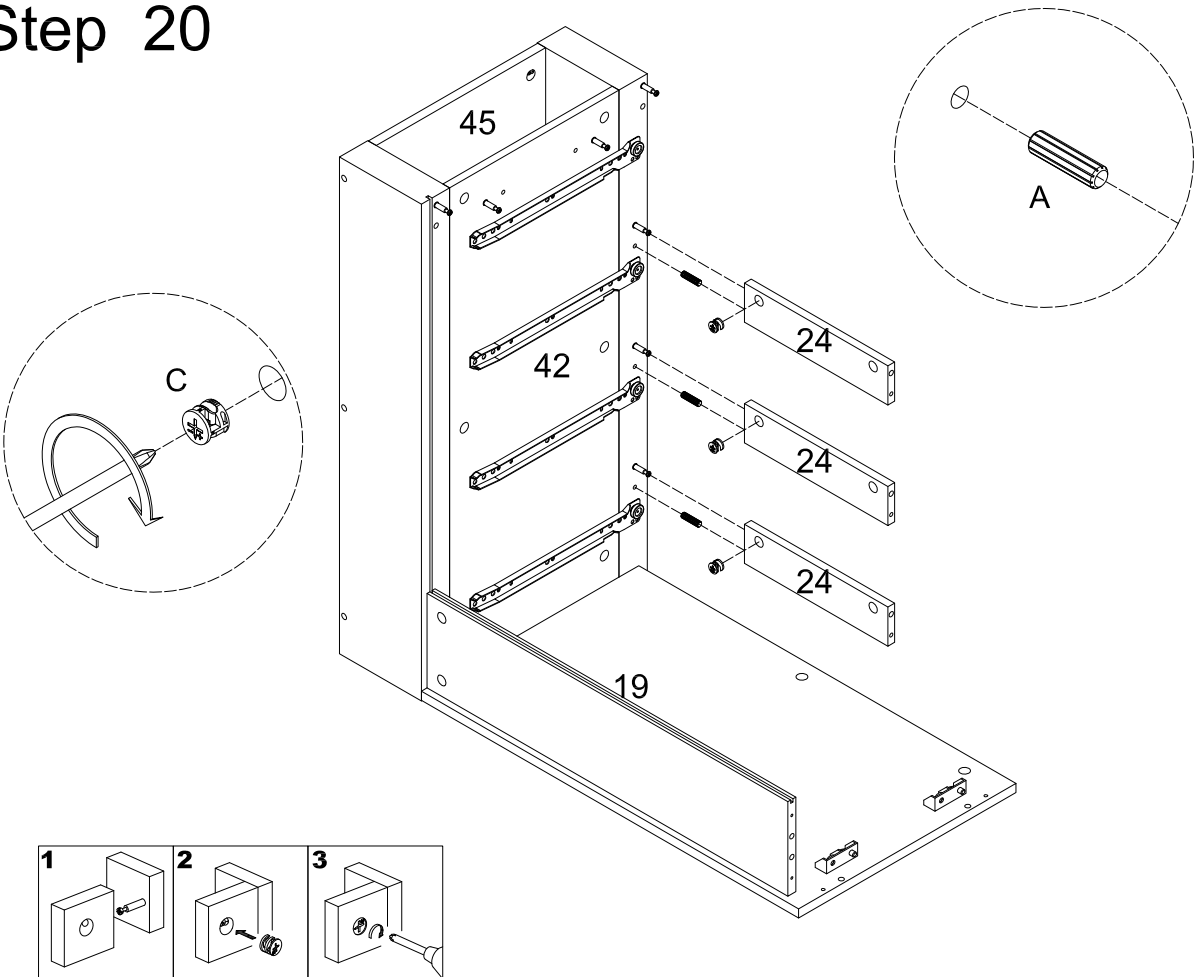
Step 18



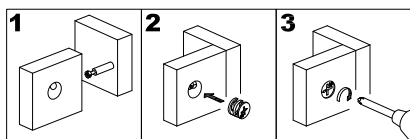
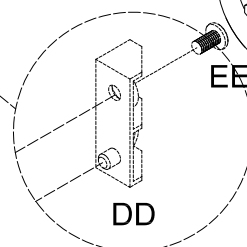
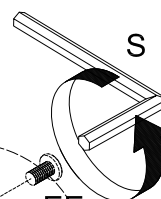
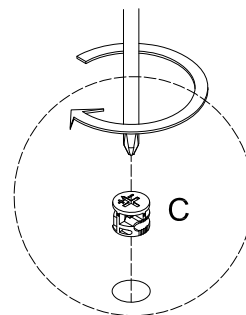
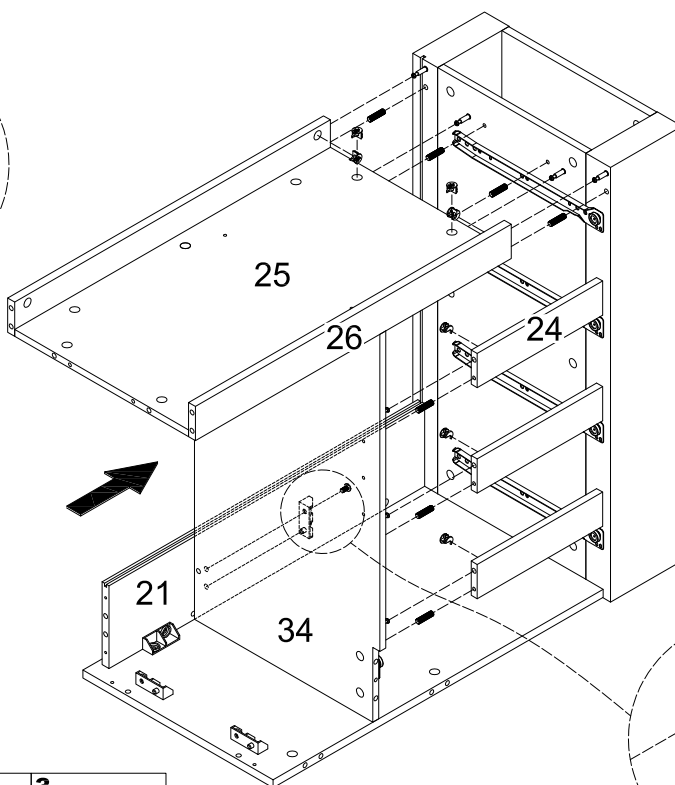
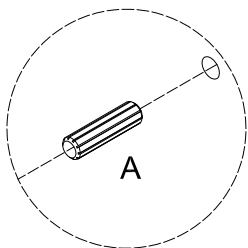
Step 19



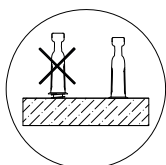
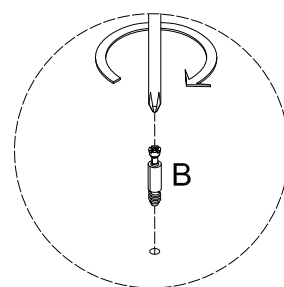
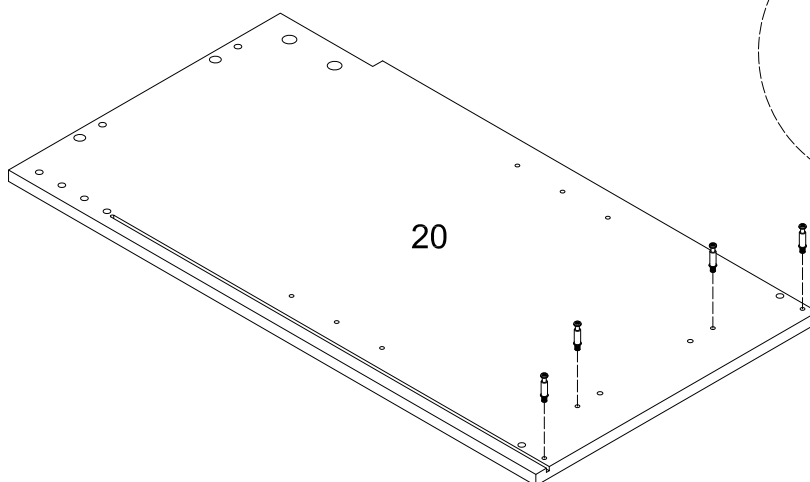
Step 20



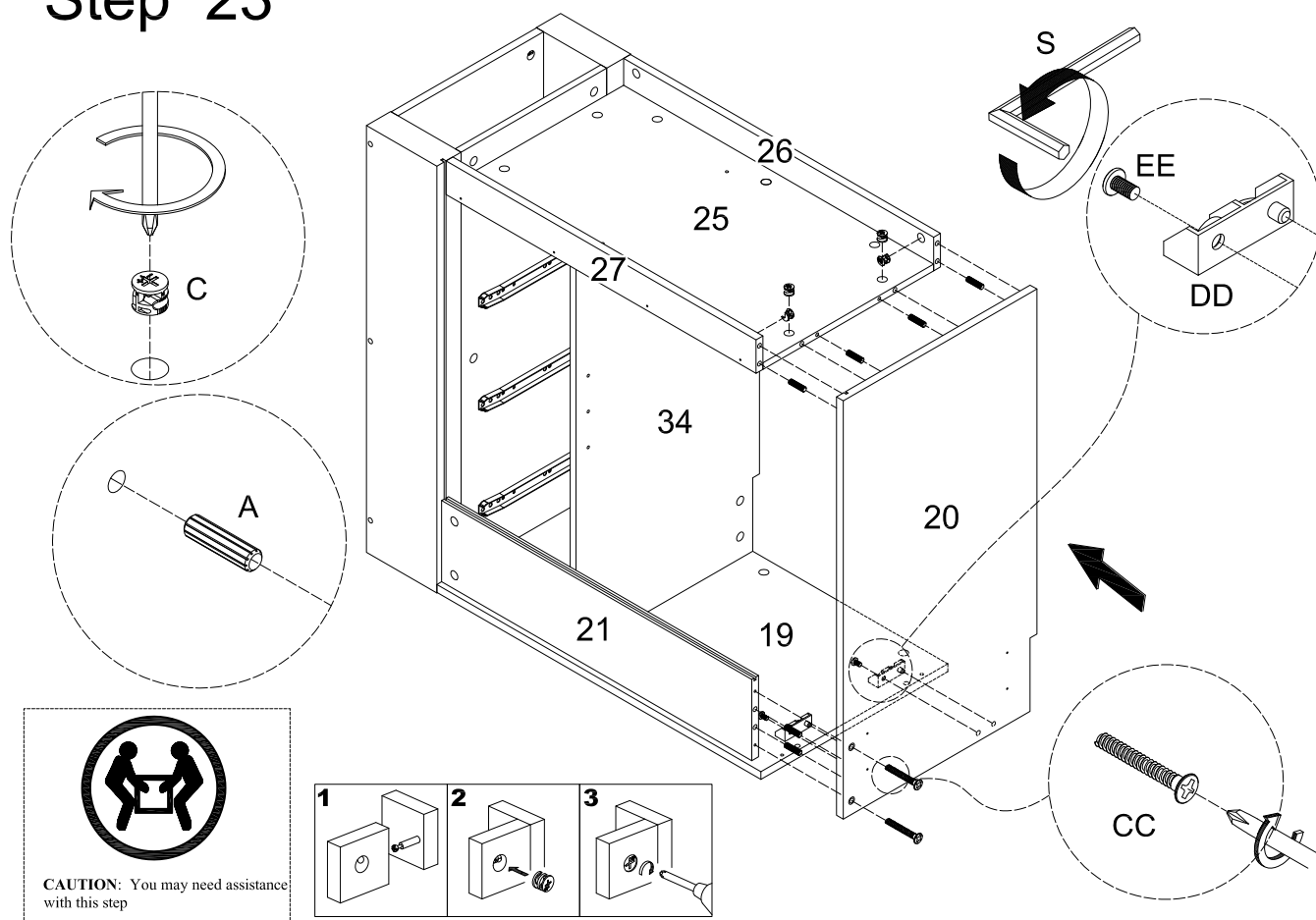
Step 21



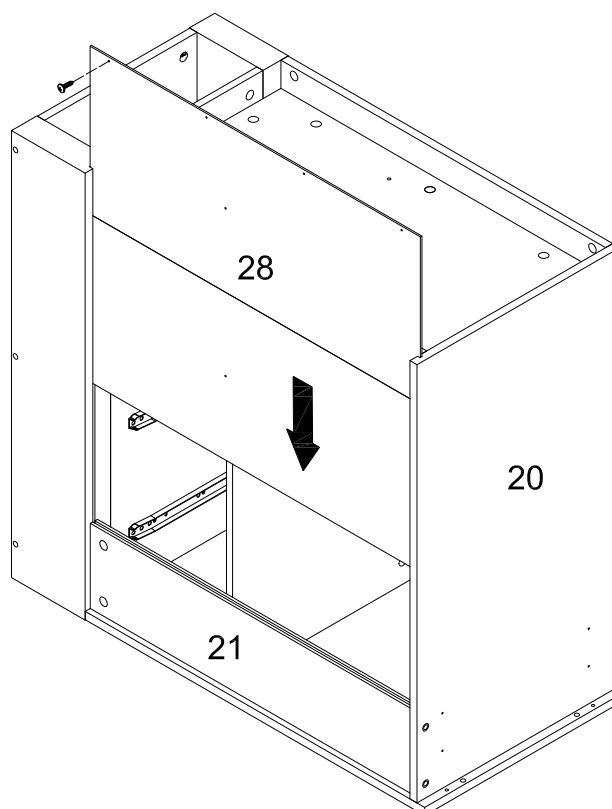
Step 22



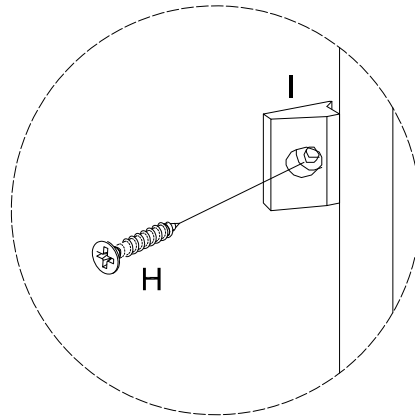
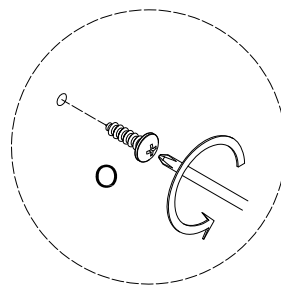
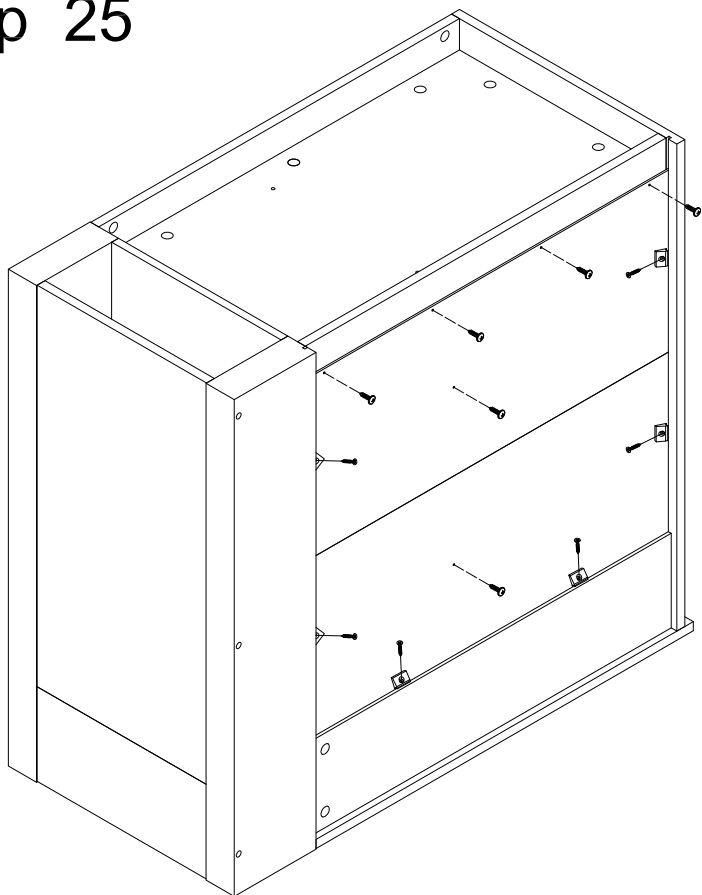
Step 23



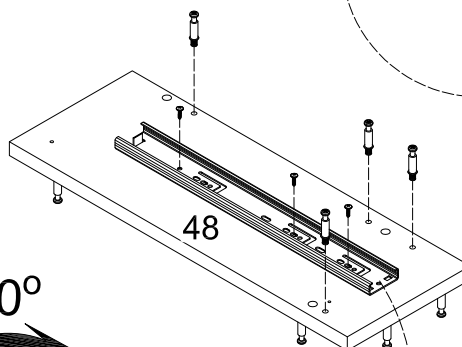
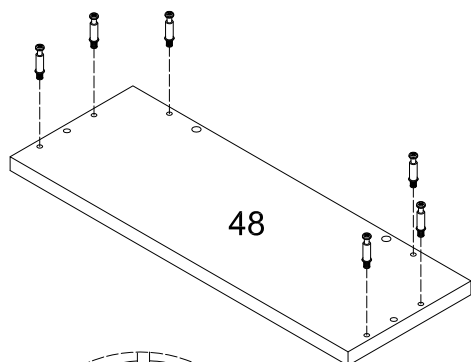
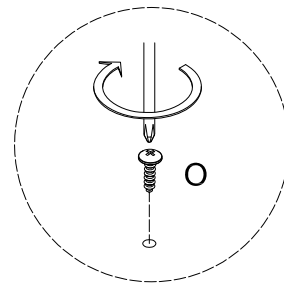
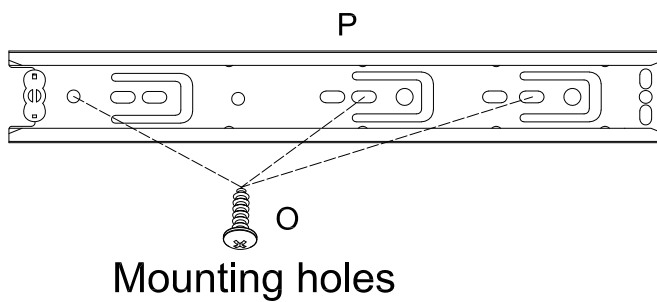
Step 24



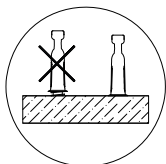
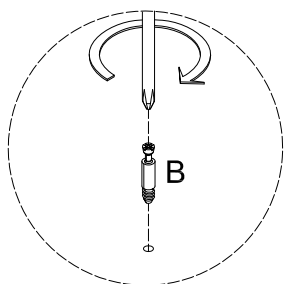
Step 25



Step 26

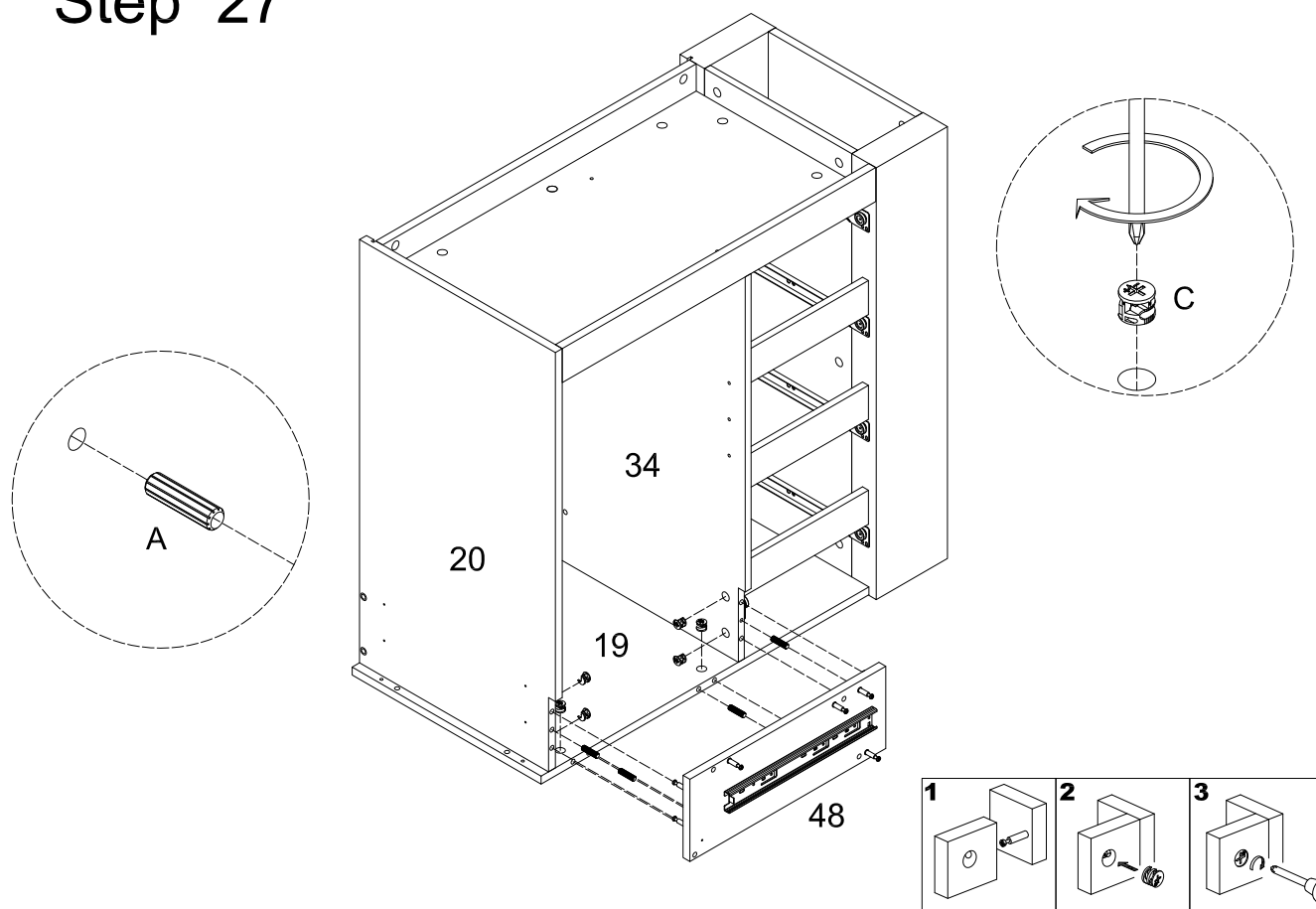


Open

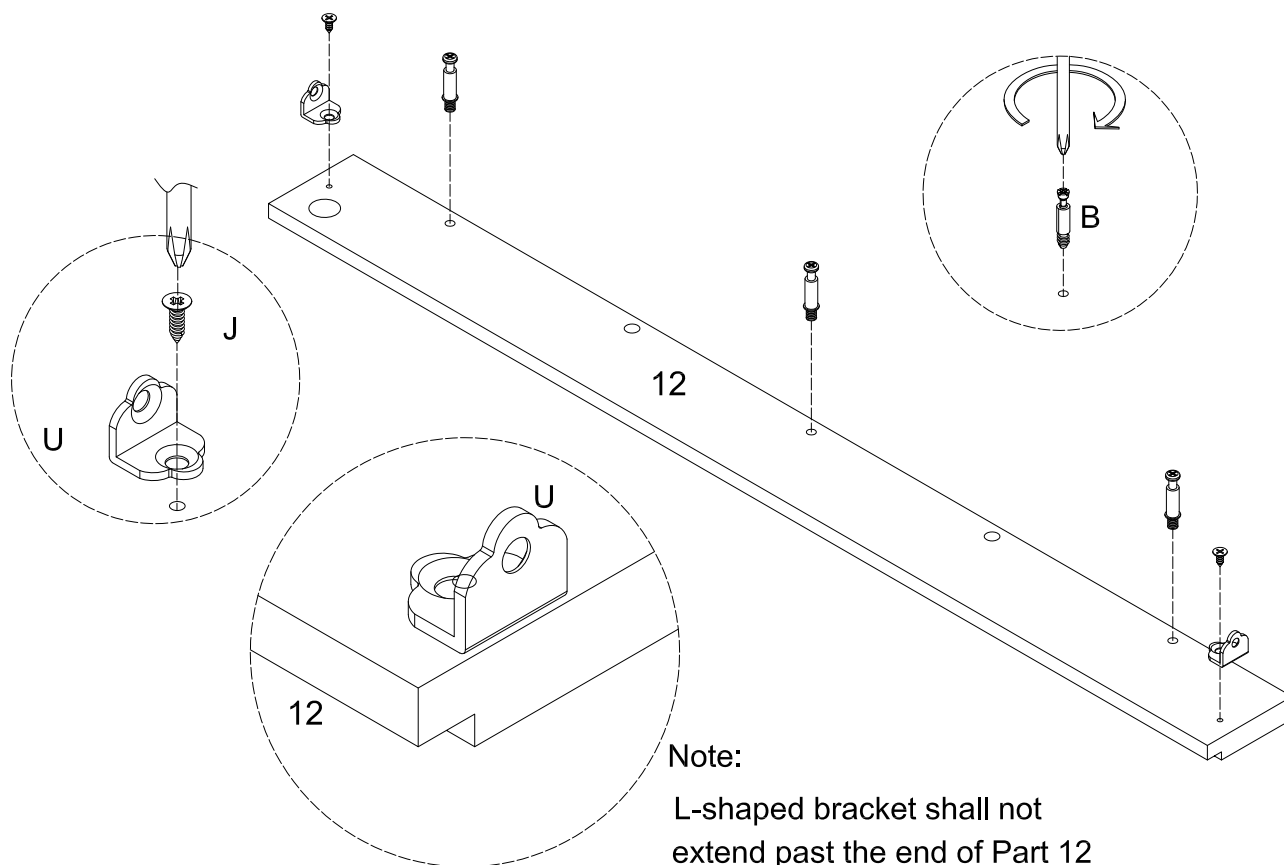


180°
flip

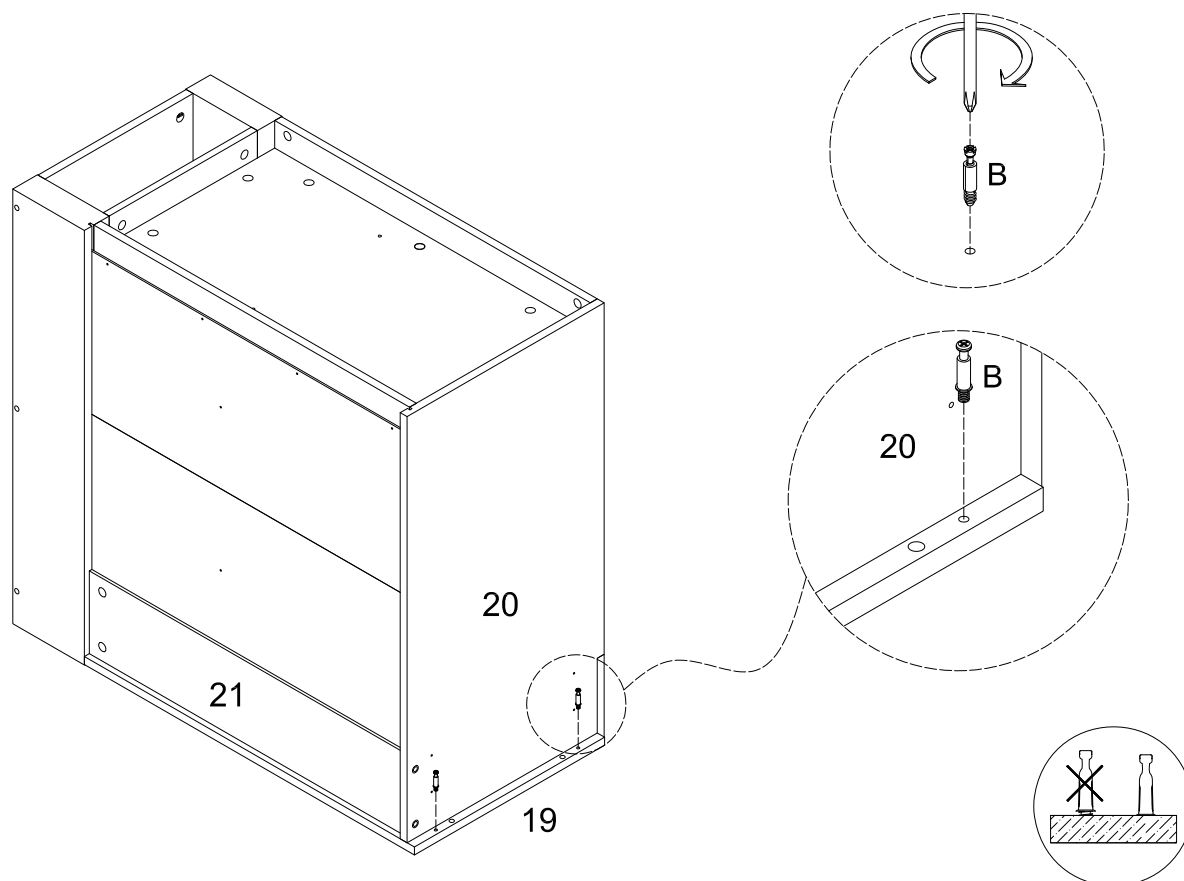
Step 27



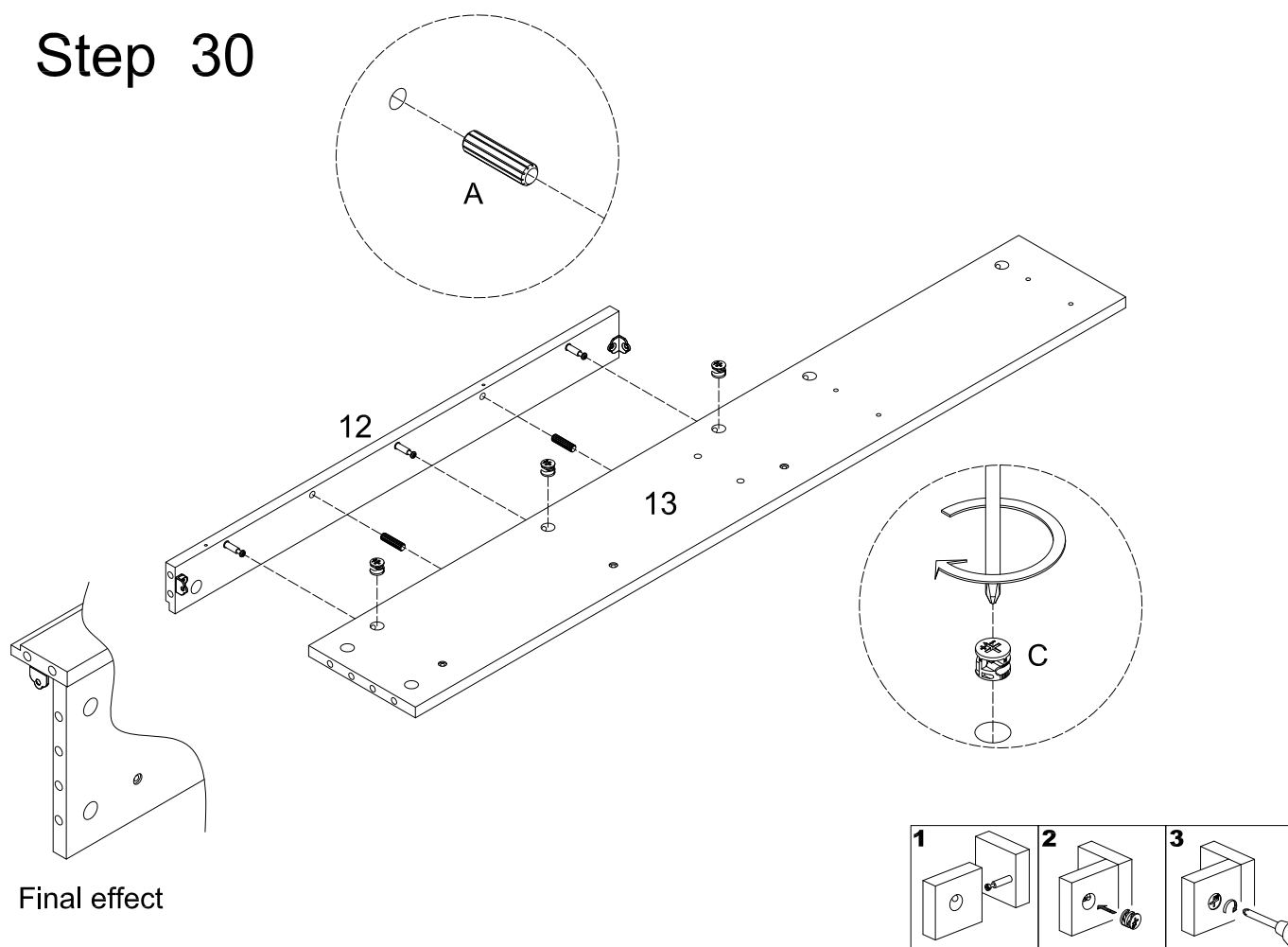
Step 28



Step 29



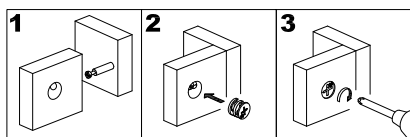
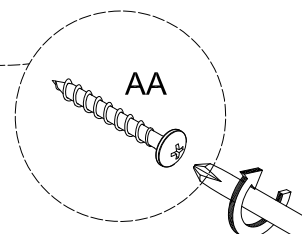
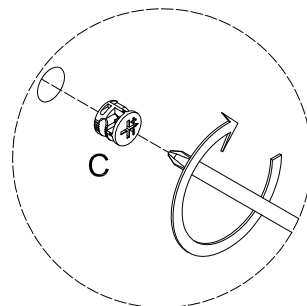
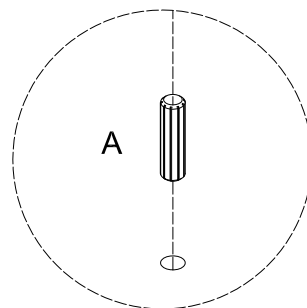
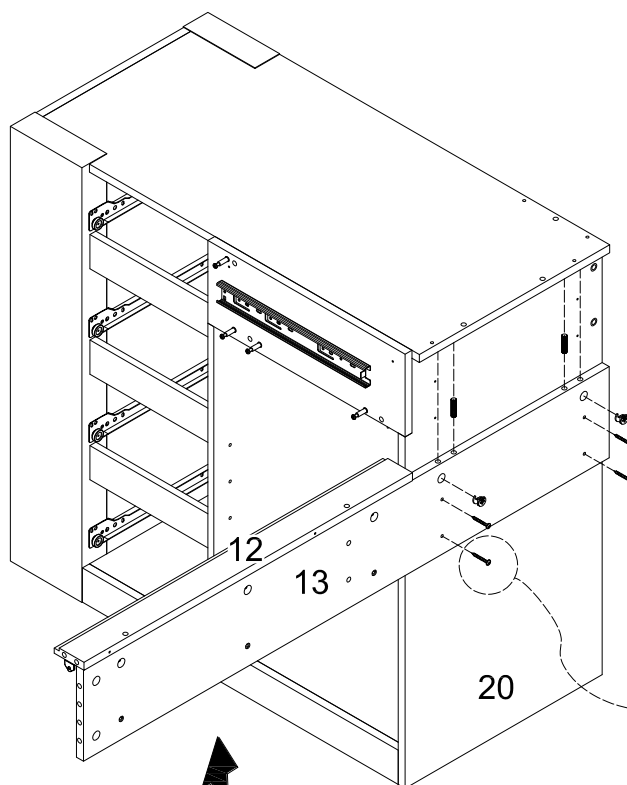
Step 30



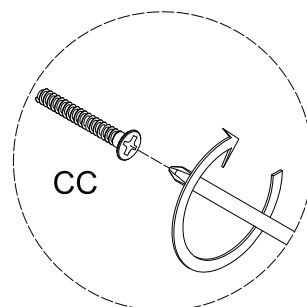
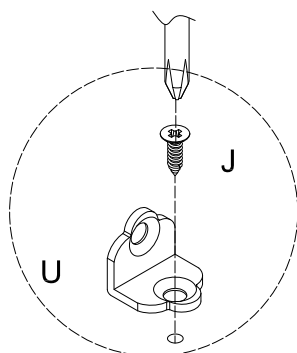
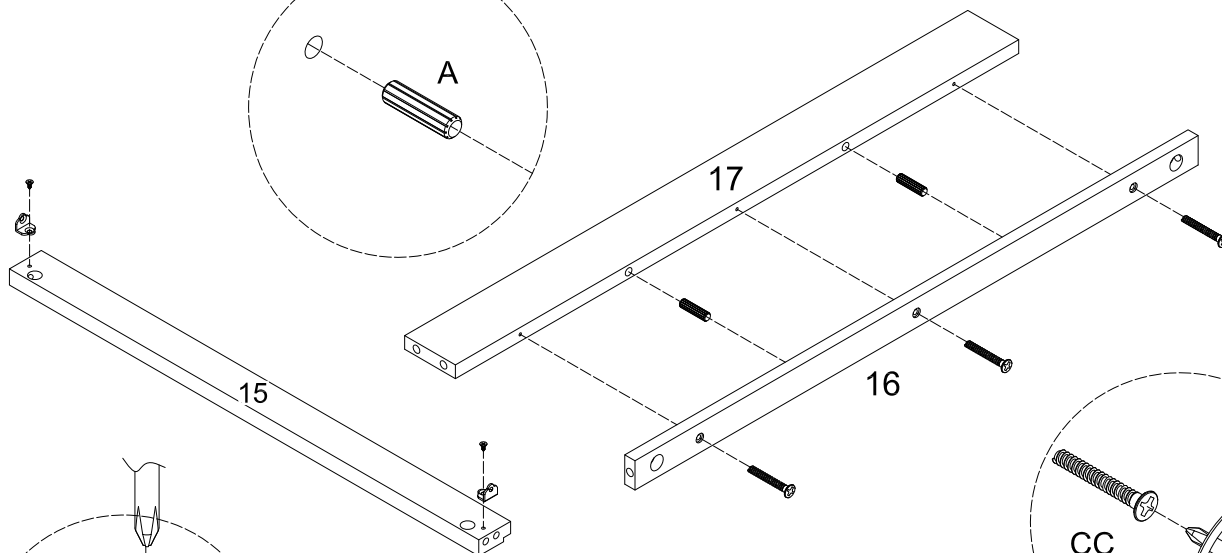
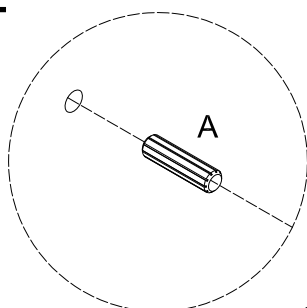
Step 31



CAUTION: You may need assistance with this step



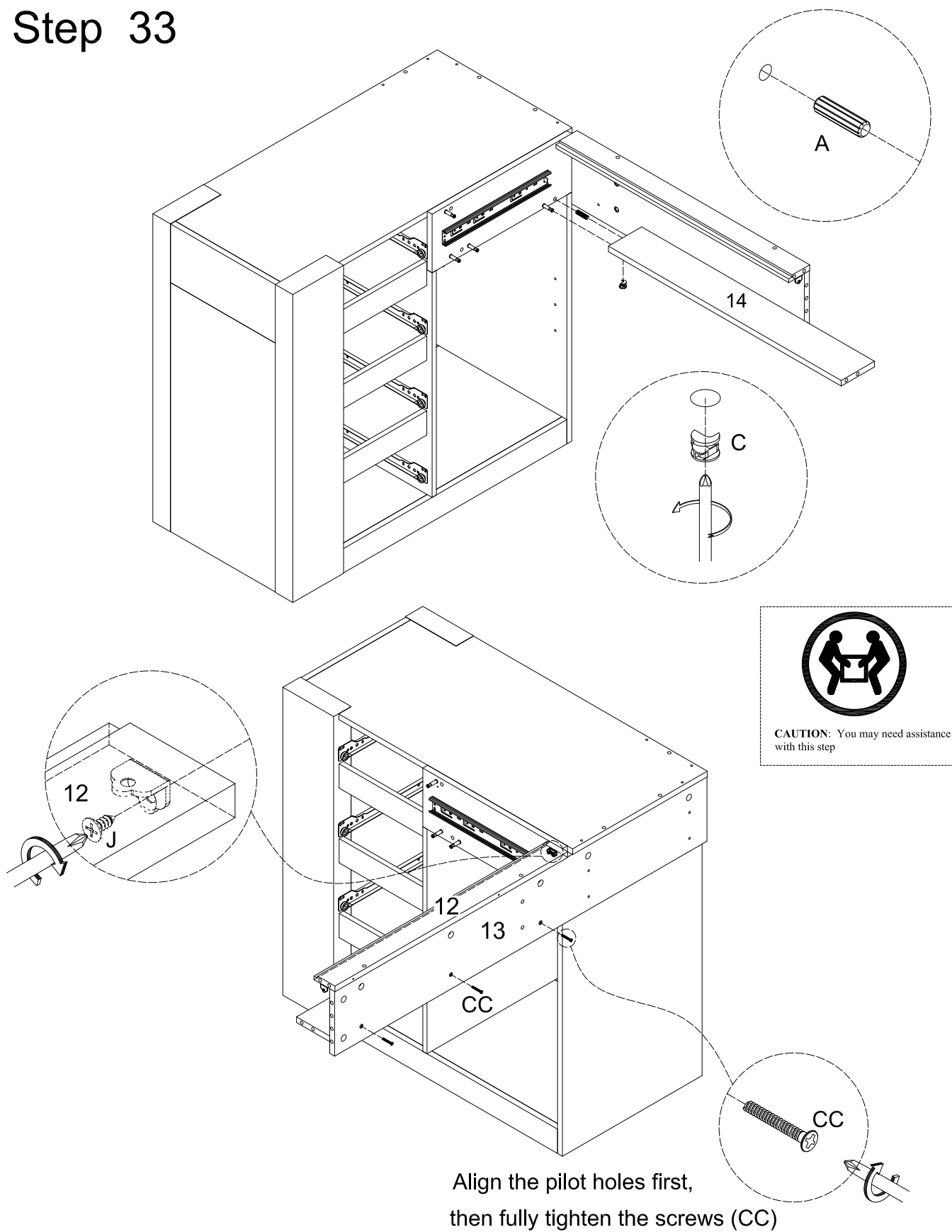
Step 32



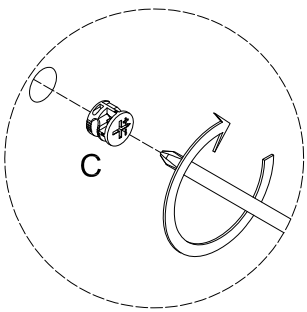
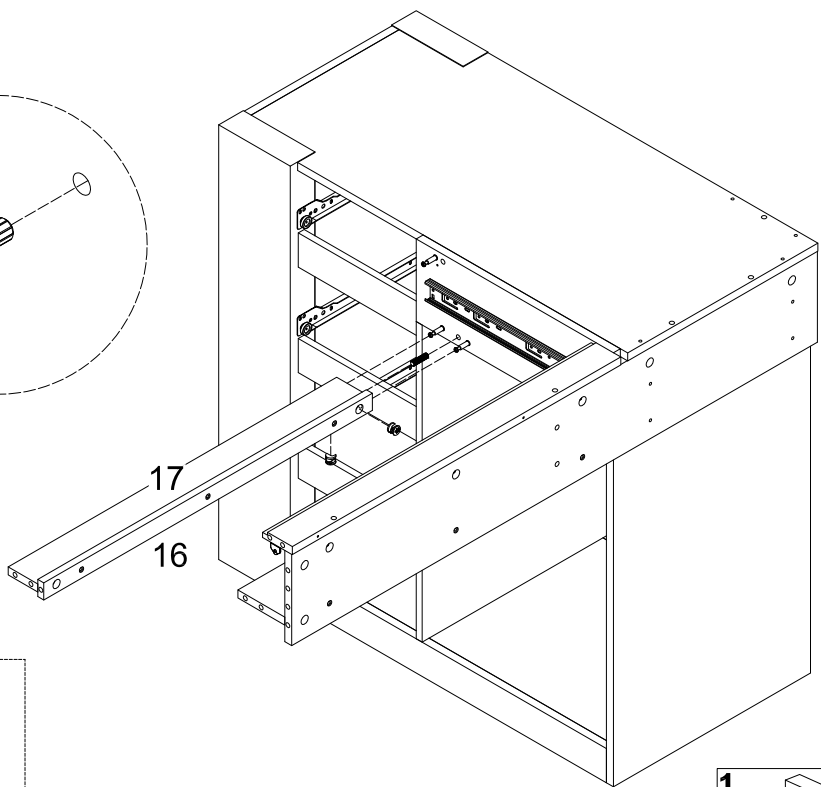
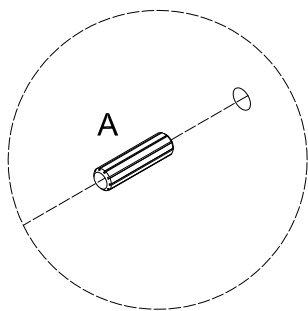
Note:

L-shaped bracket shall not extend past the end of Part 15

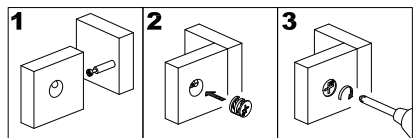
Step 33



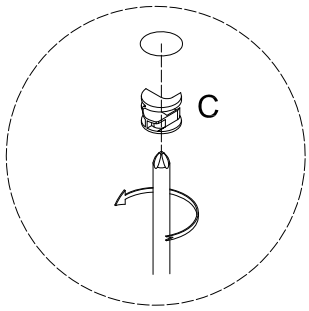
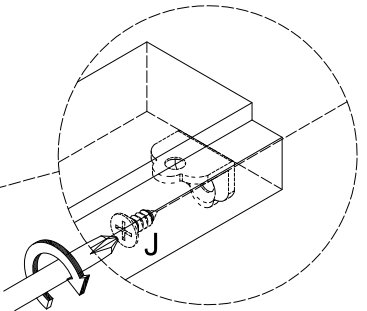
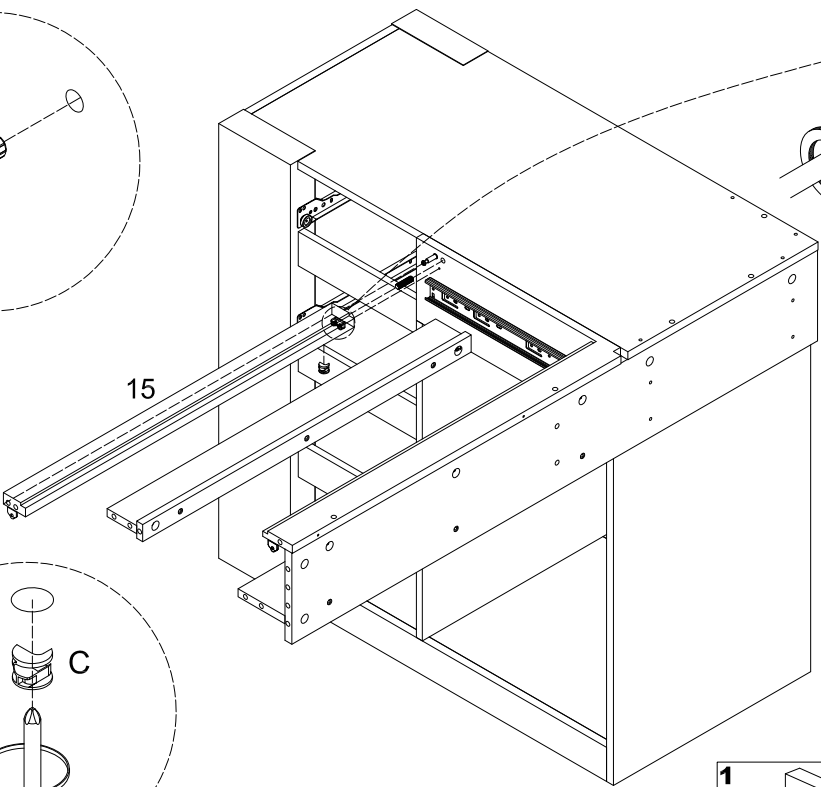
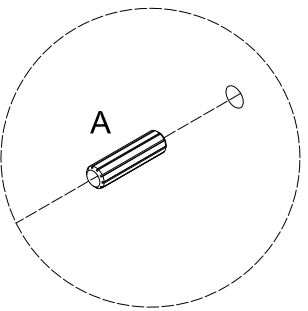
Step 34



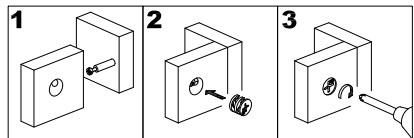
CAUTION: You may need assistance with this step



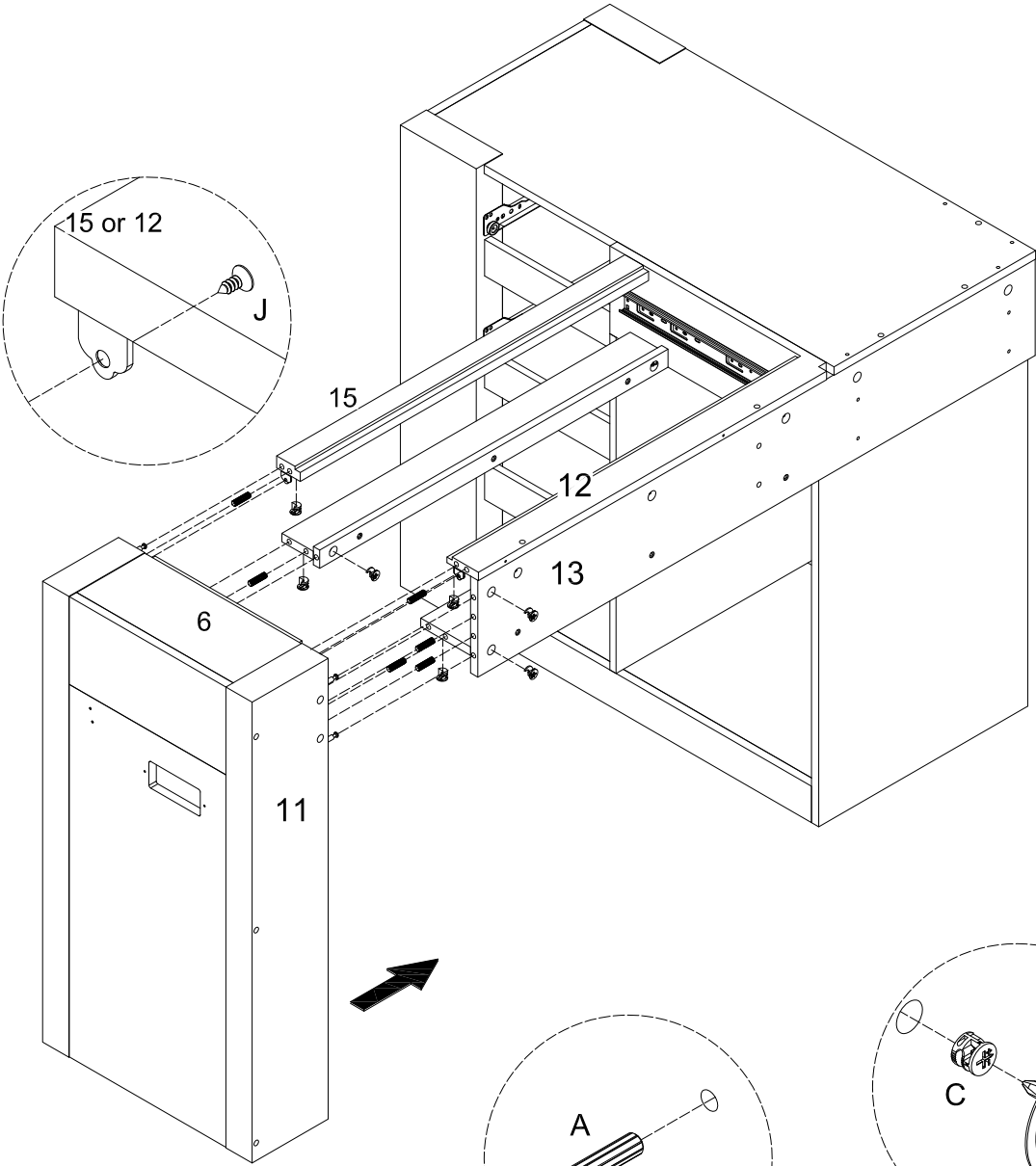
Step 35



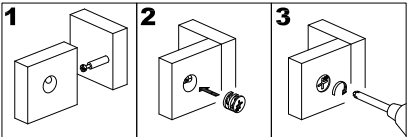
CAUTION: You may need assistance with this step



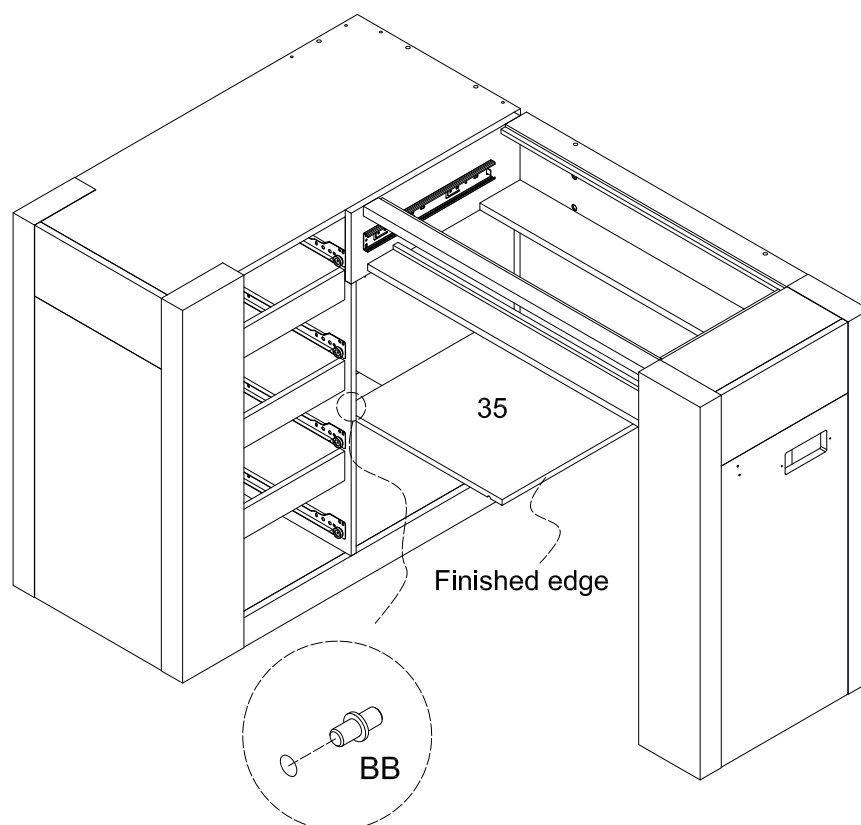
Step 36



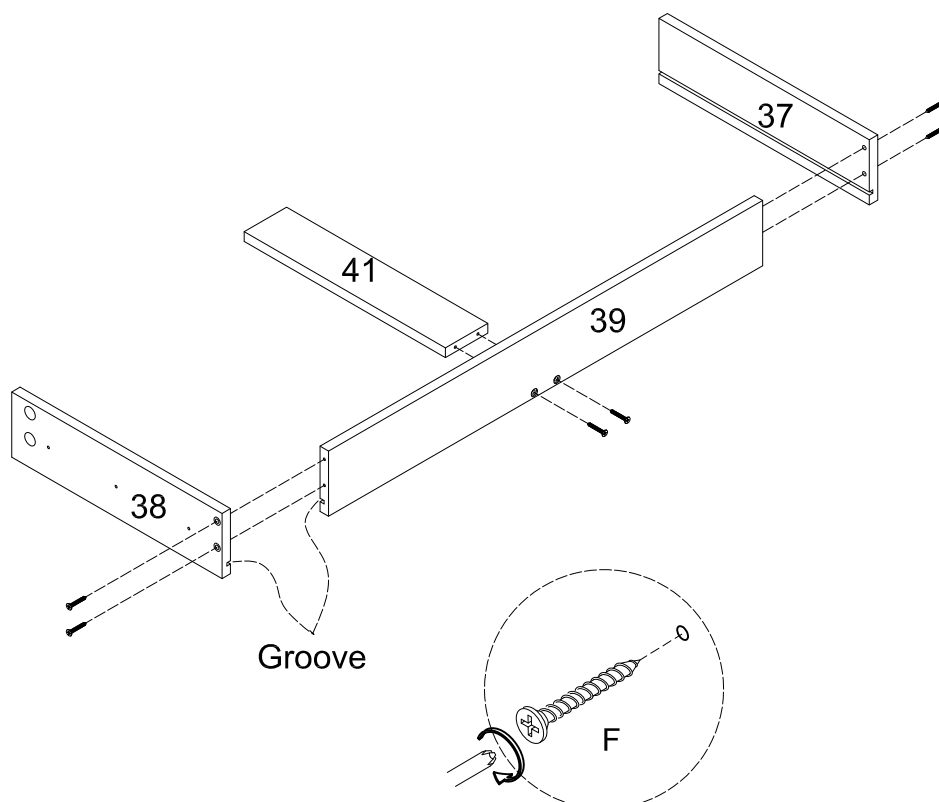
CAUTION: You may need assistance with this step



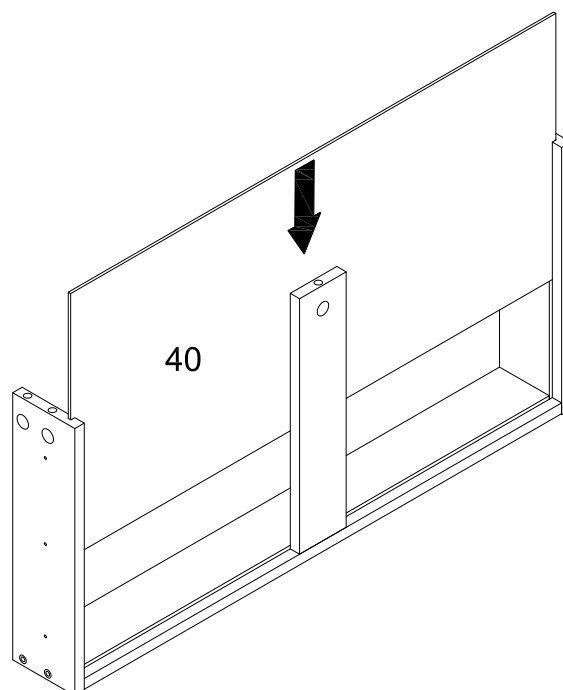
Step 37



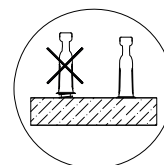
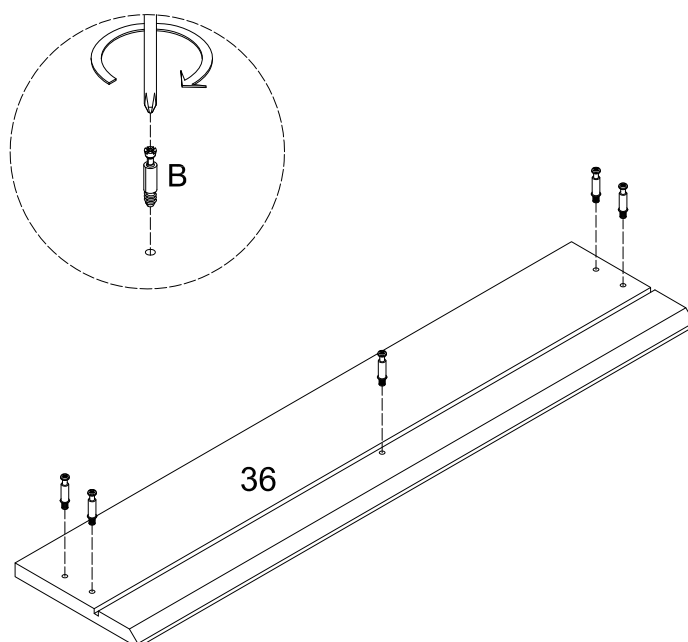
Step 38



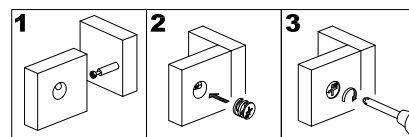
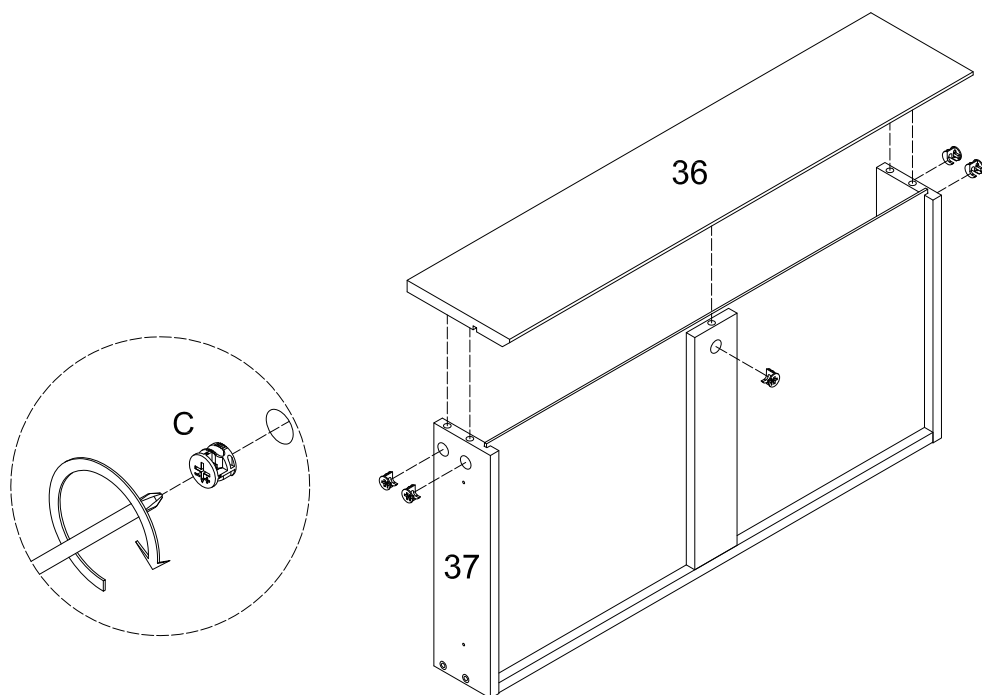
Step 39



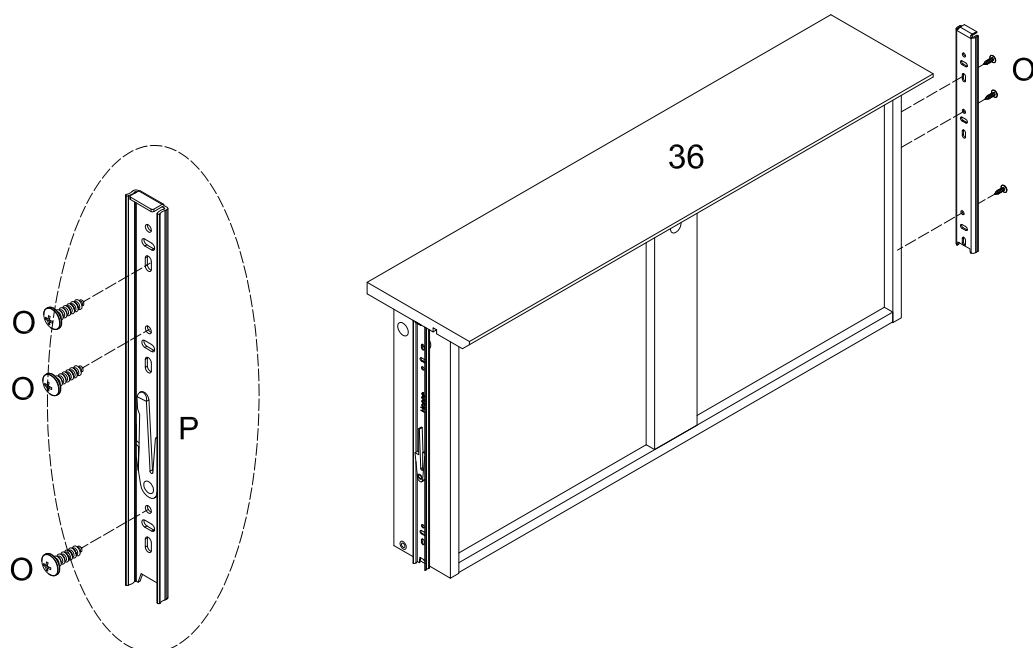
Step 40



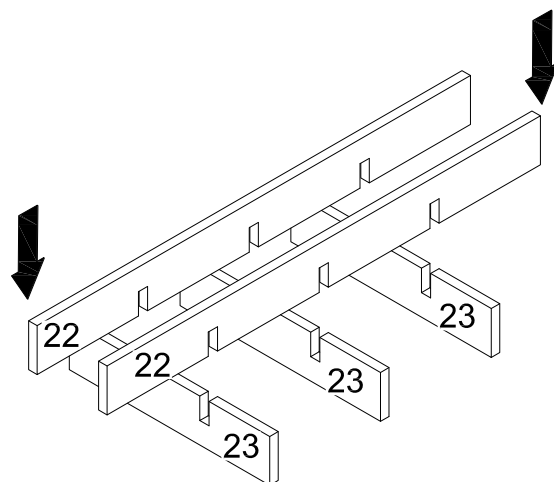
Step 41



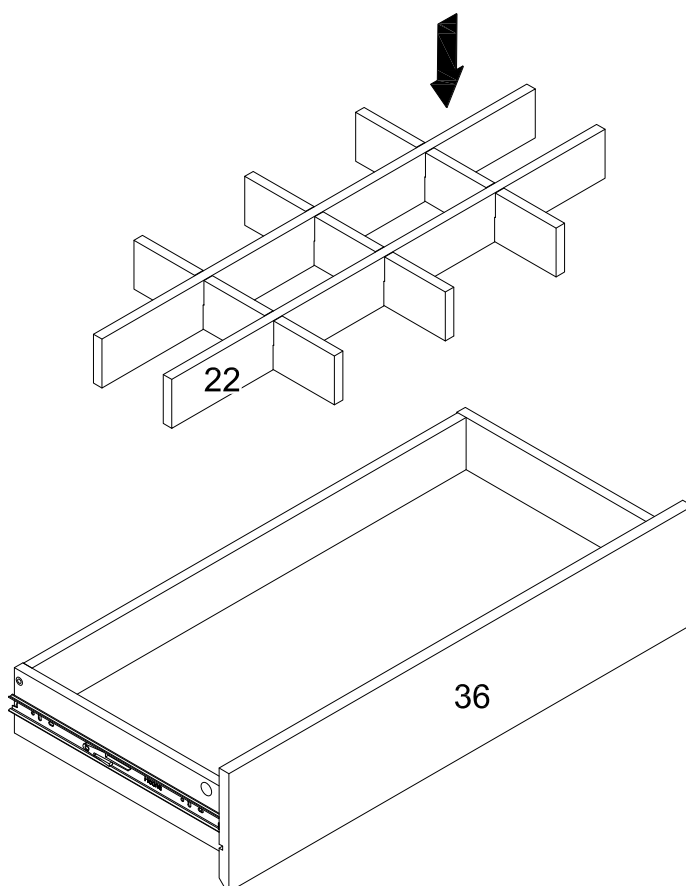
Step 42



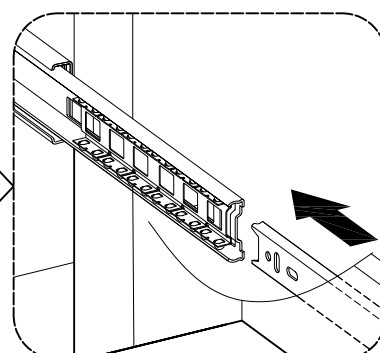
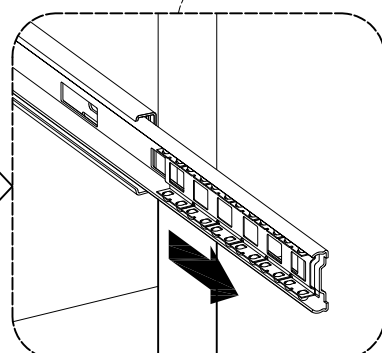
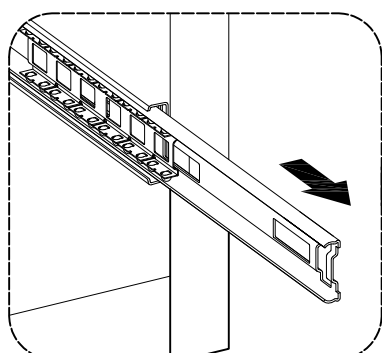
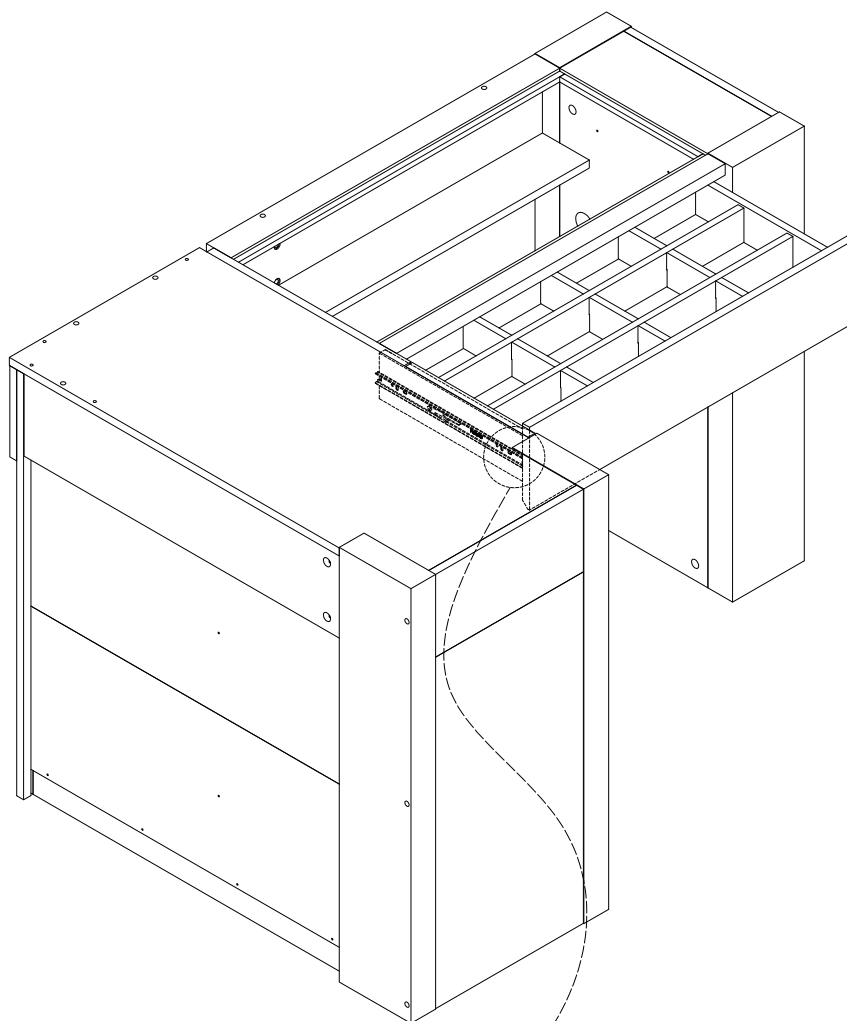
Step 43



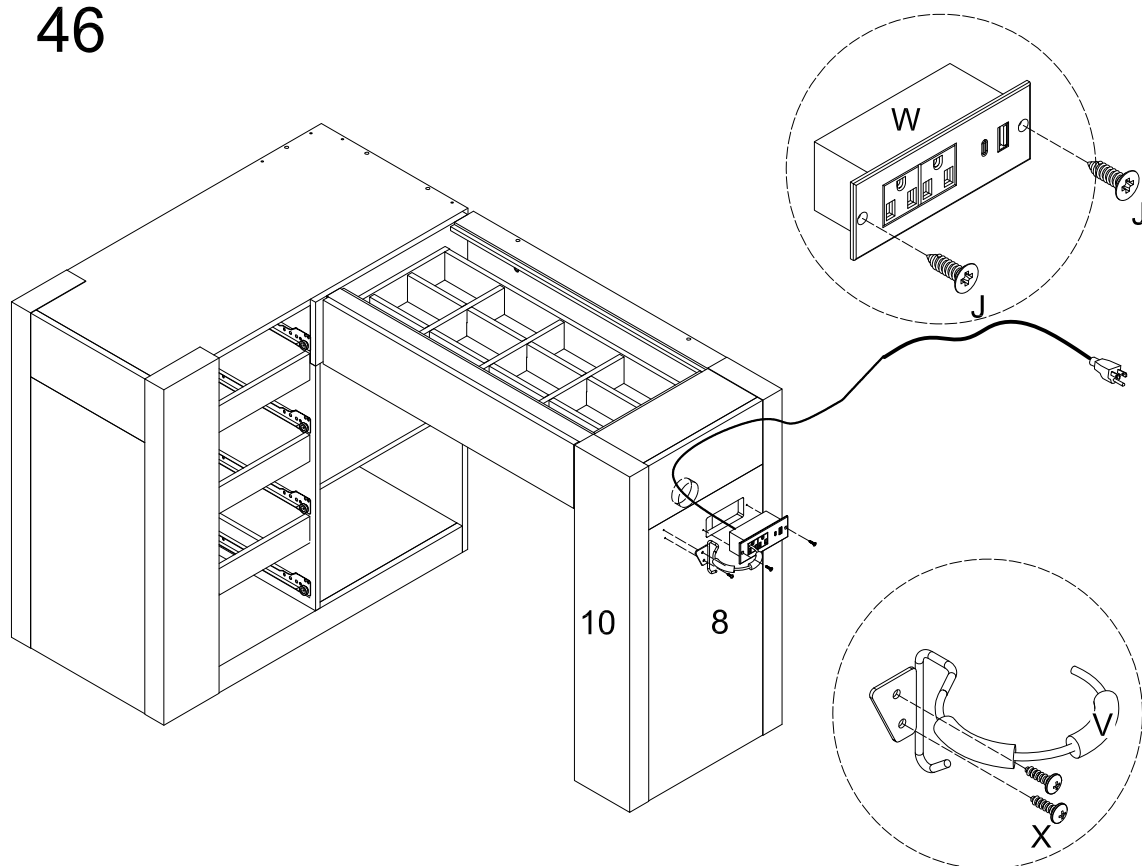
Step 44



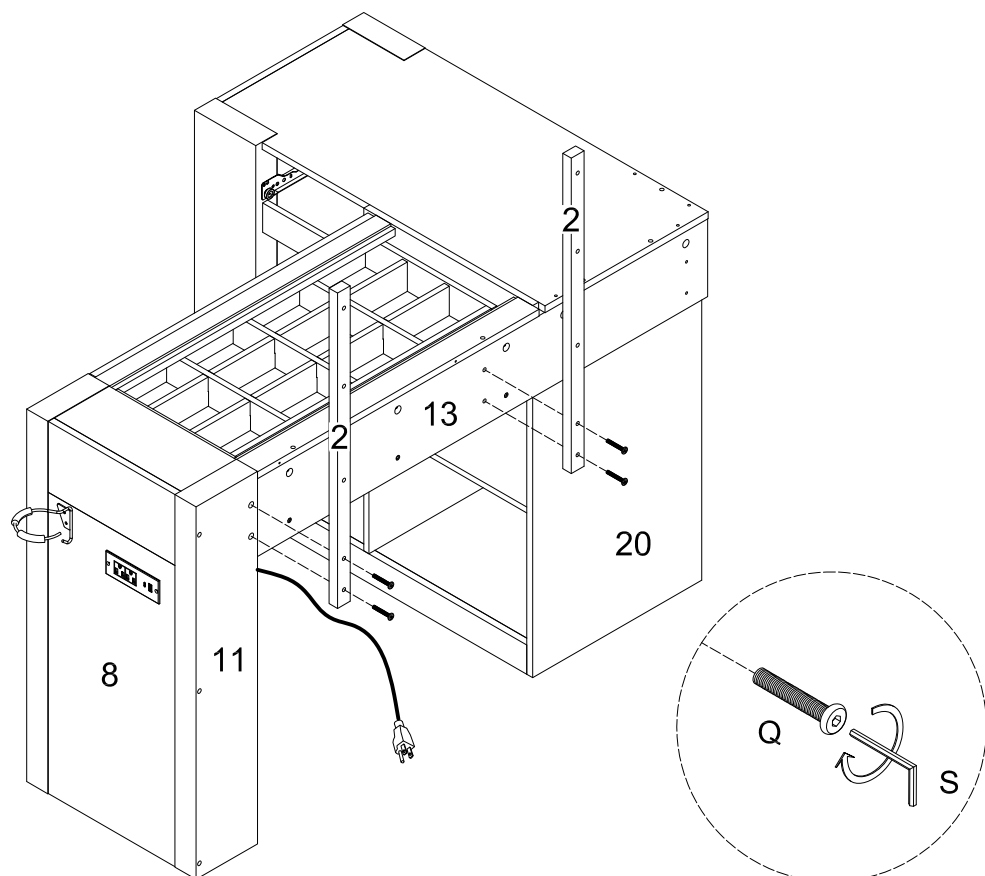
Step 45



Step 46

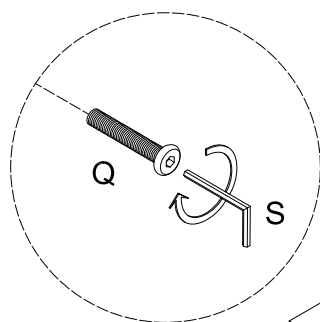


Step 47

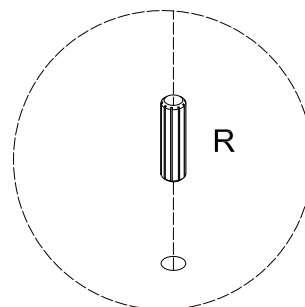
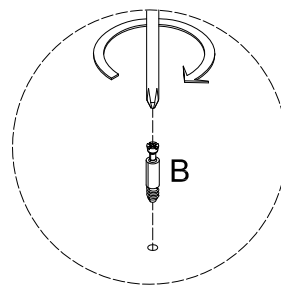
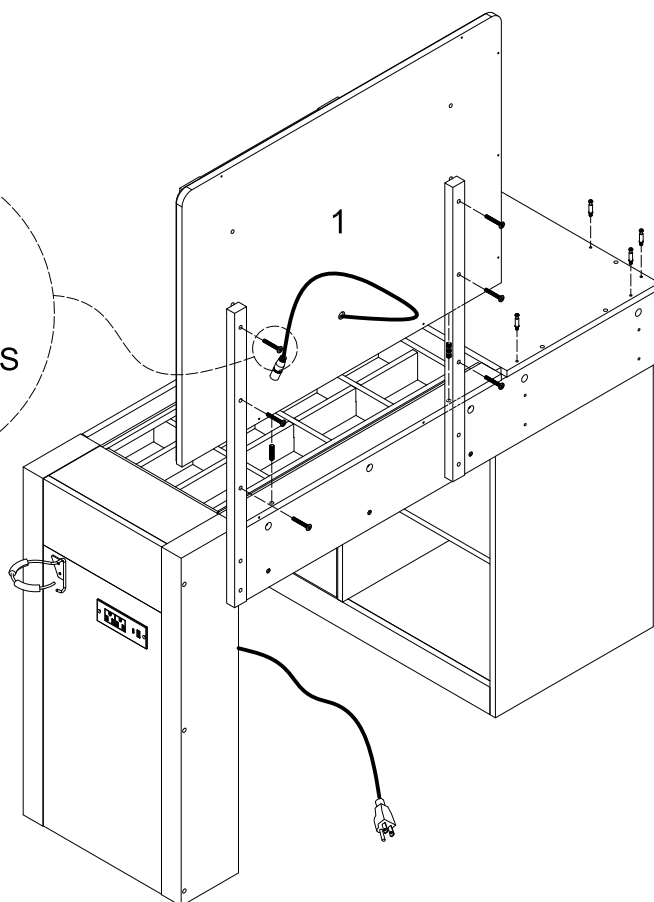


Note: Do not fully tighten the bolts (Q)

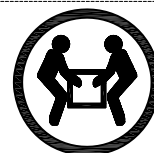
Step 48



Note: After align all bolts (Q), then fully tighten them

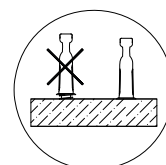
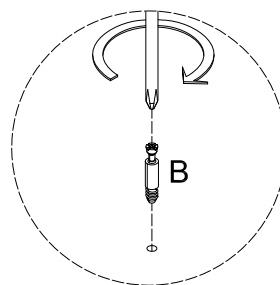
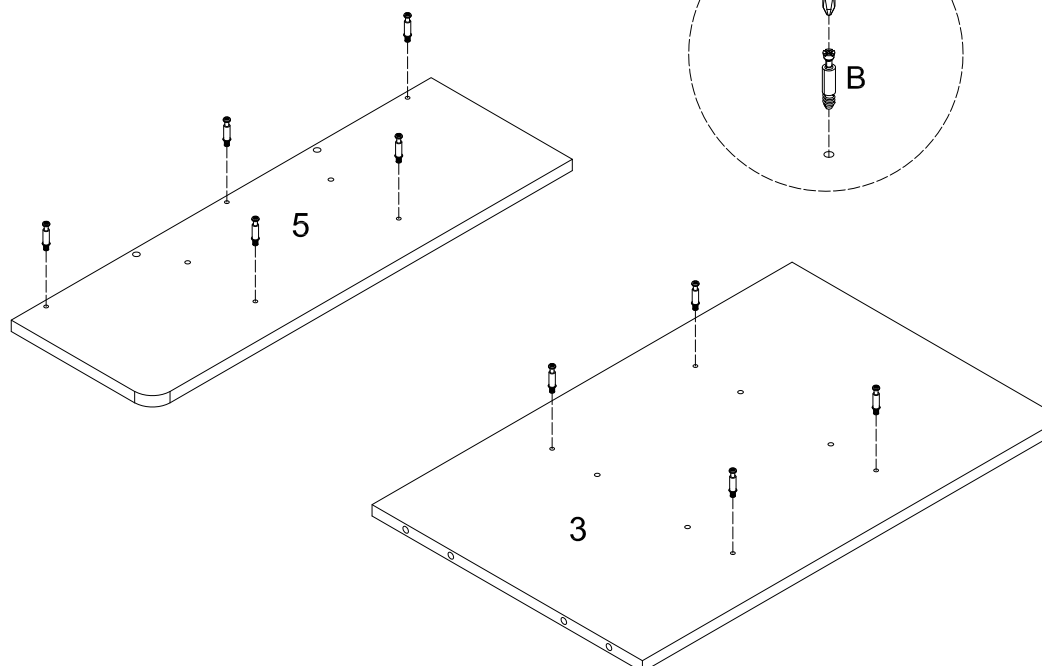


Dowel (Short)

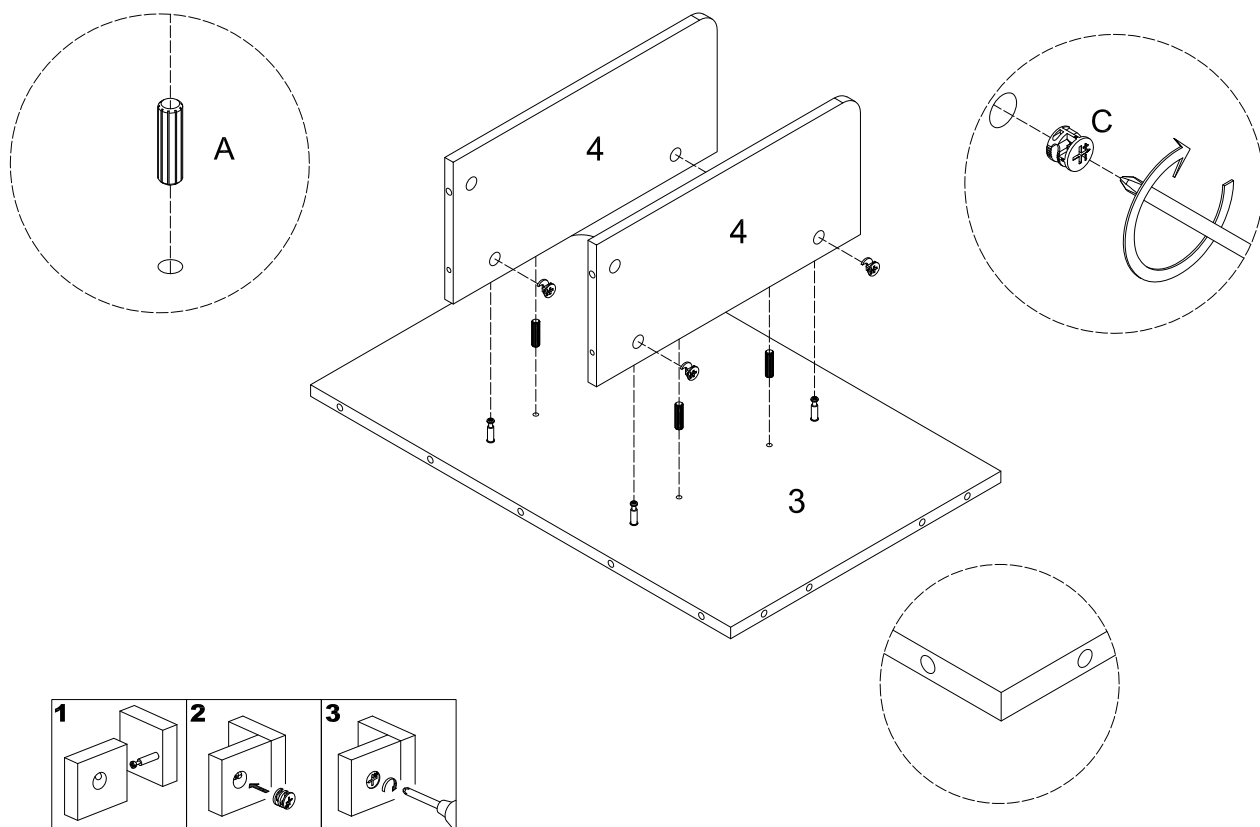


CAUTION: You may need assistance with this step

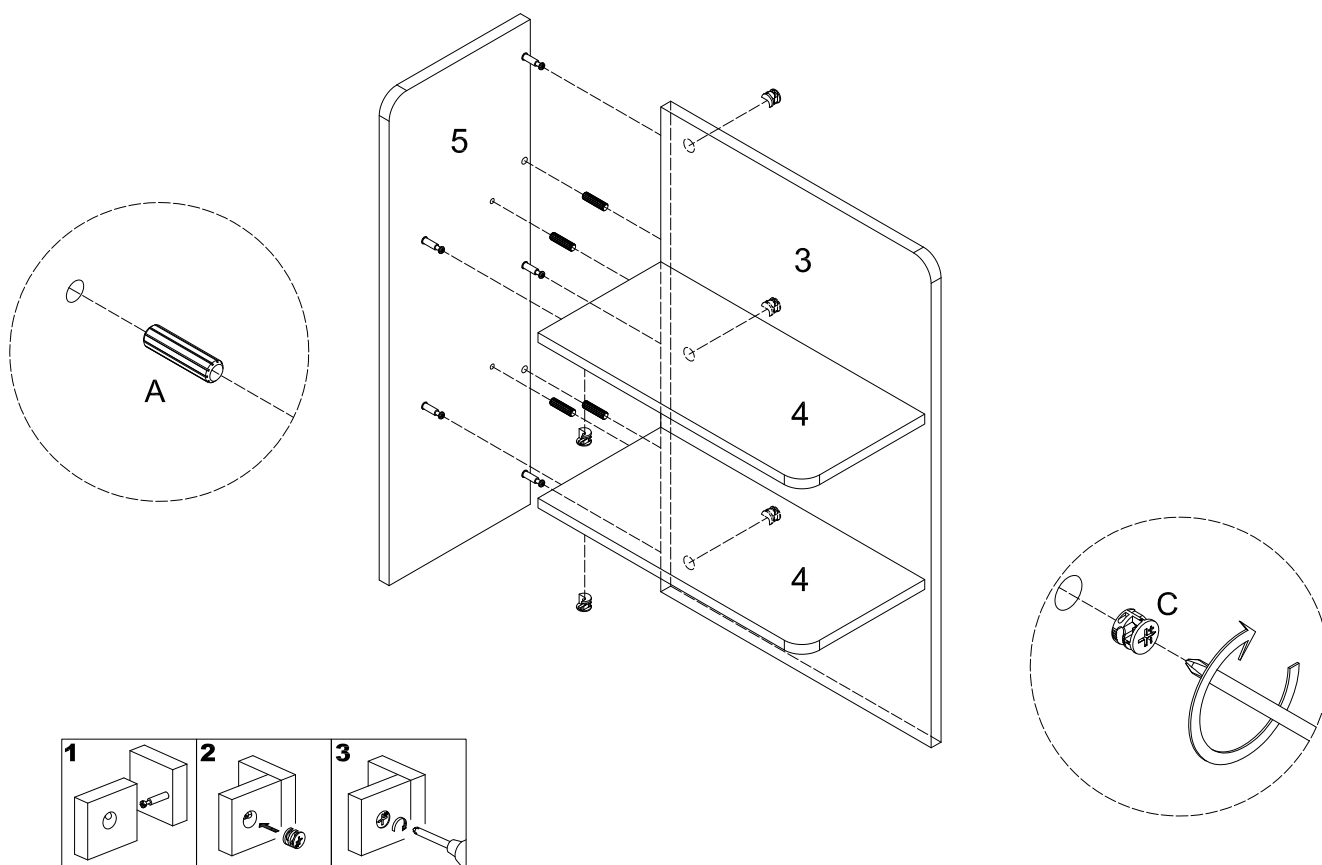
Step 49



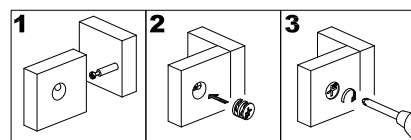
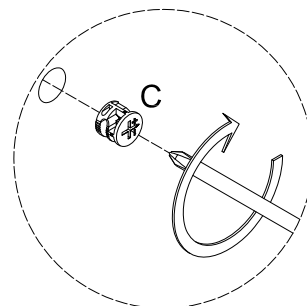
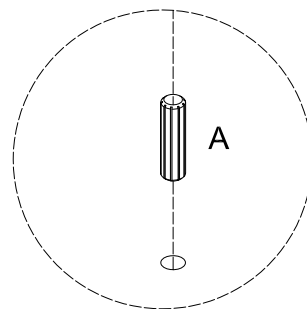
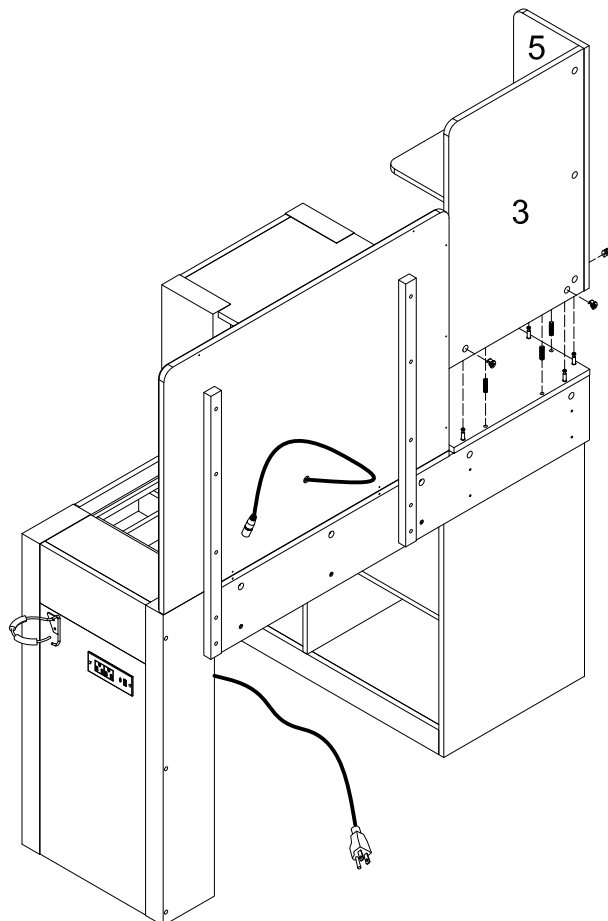
Step 50



Step 51

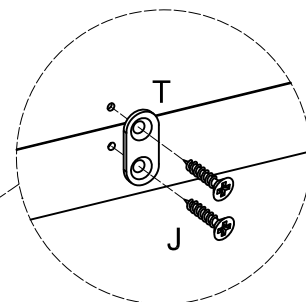
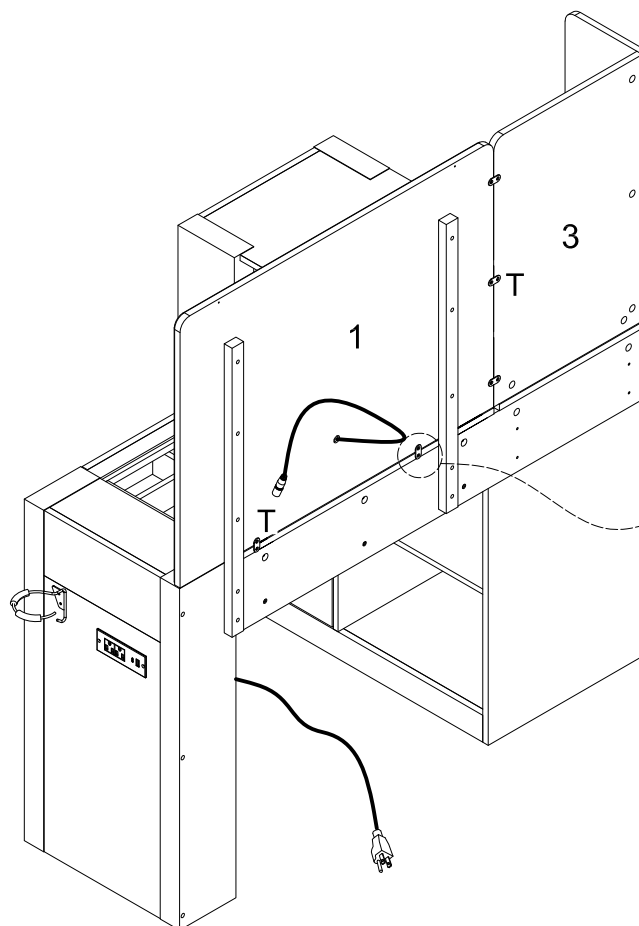


Step 52

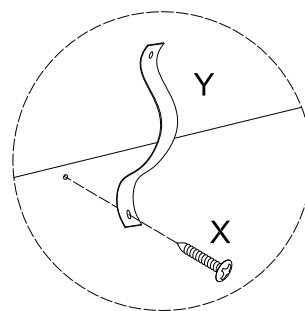
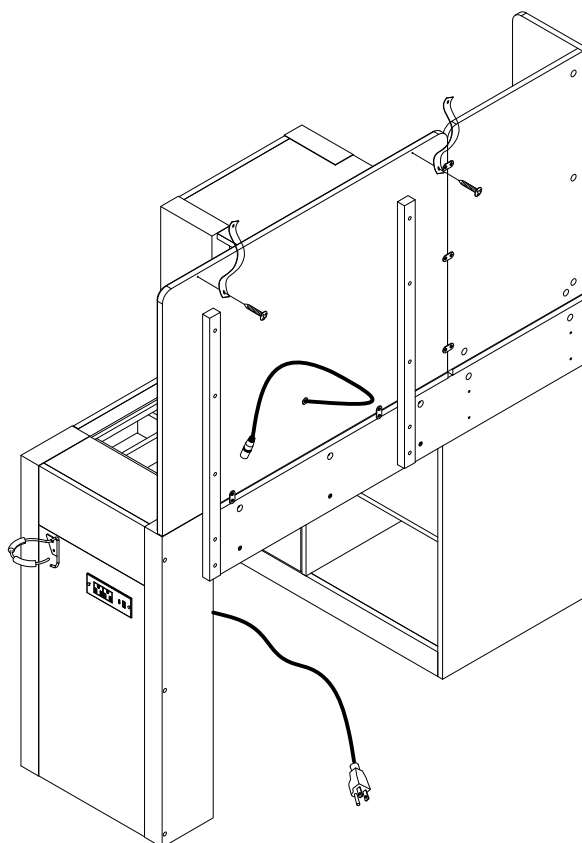


CAUTION: You may need assistance with this step

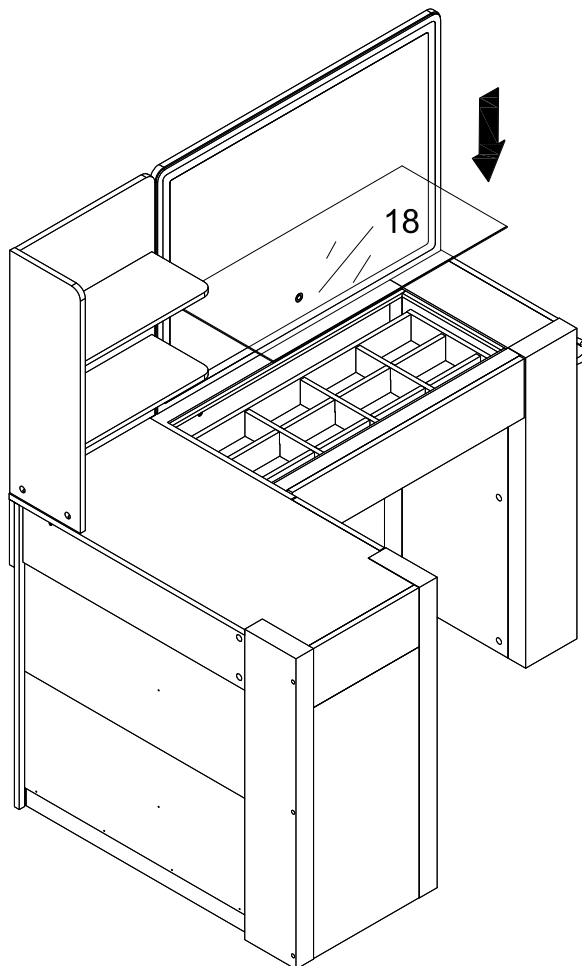
Step 53



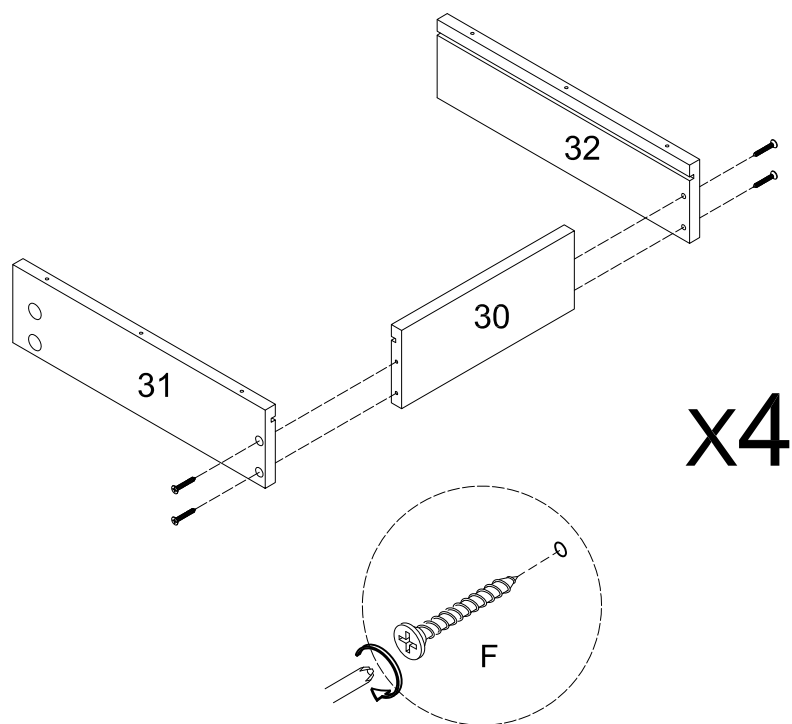
Step 54



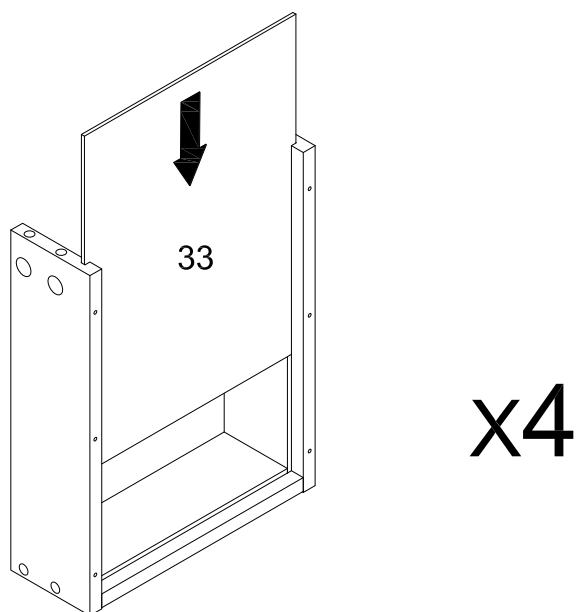
Step 55



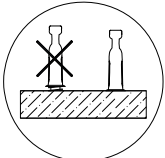
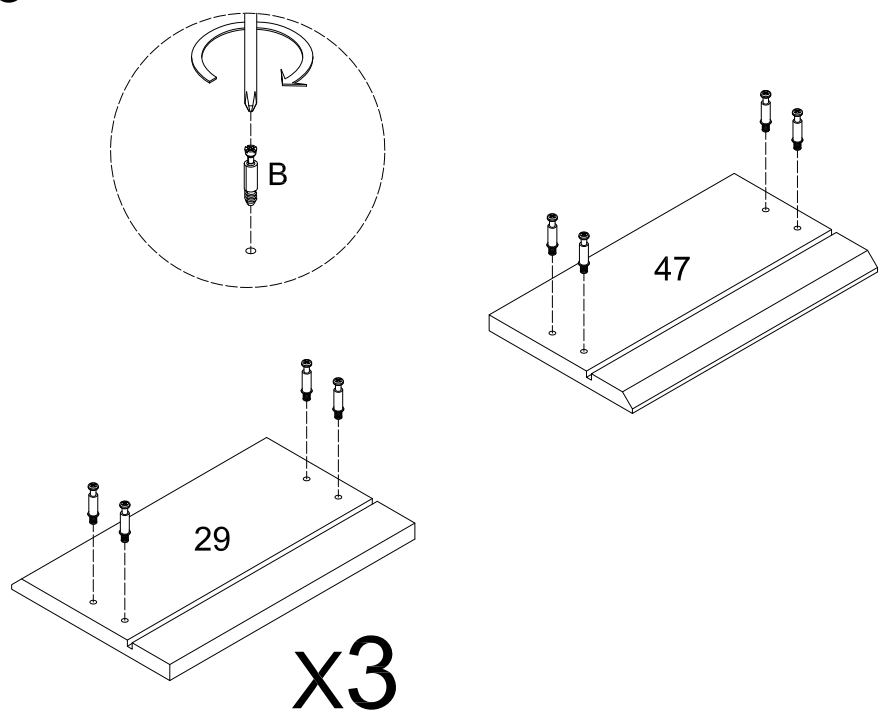
Step 56



Step 57

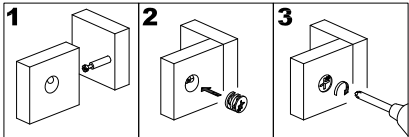
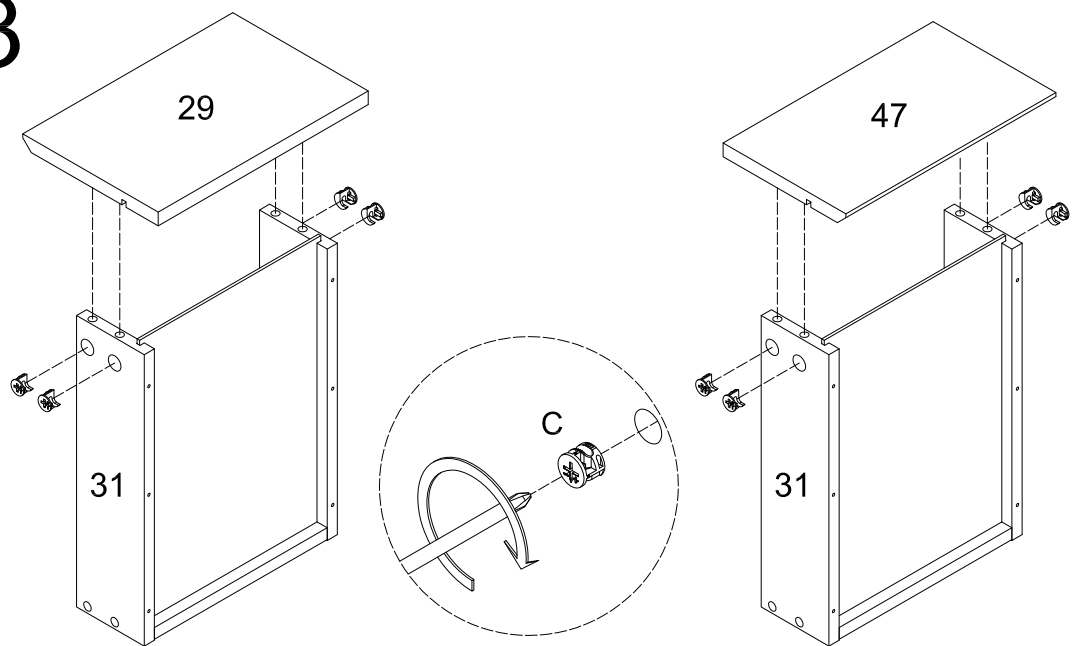


Step 58

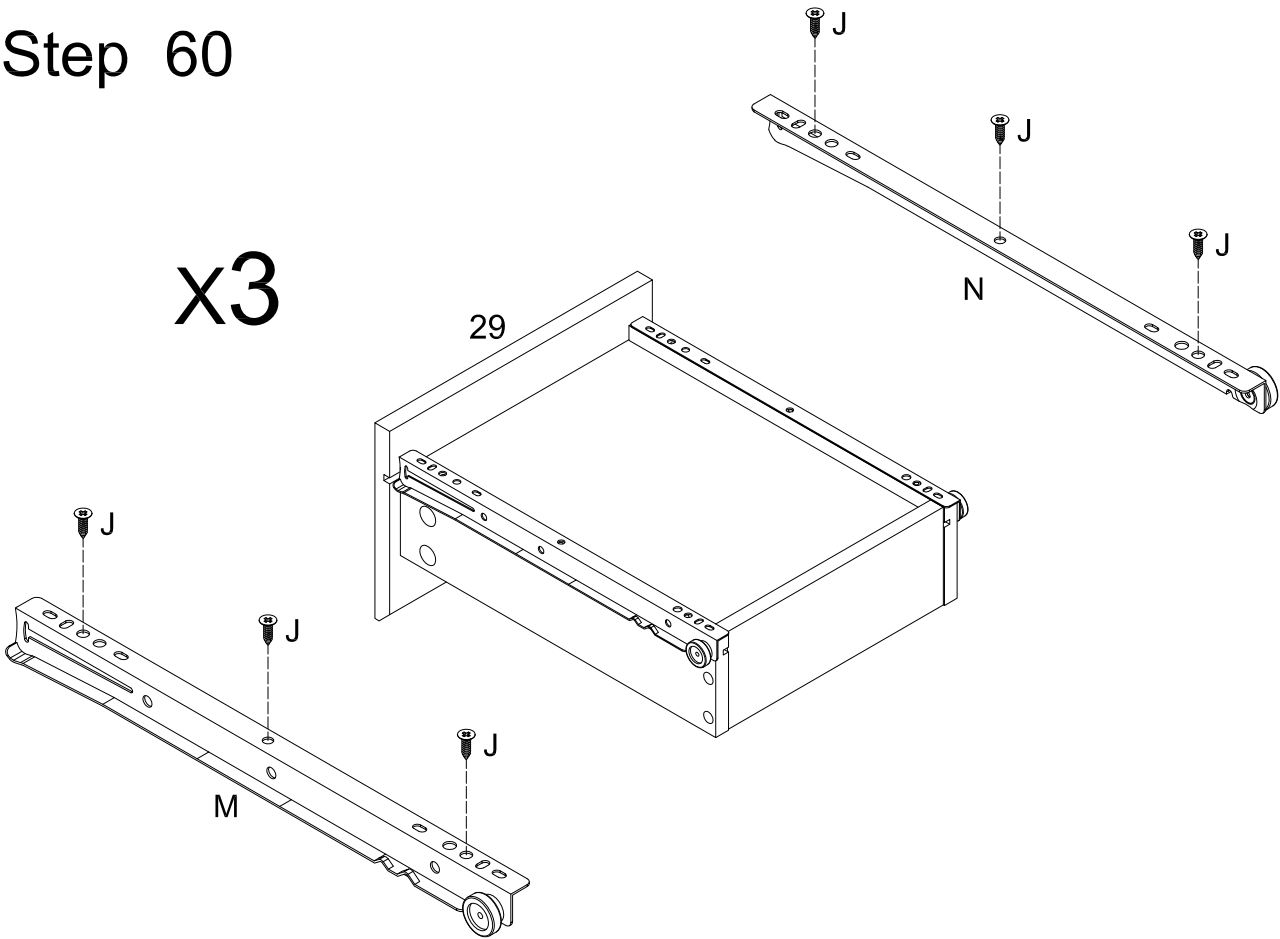


Step 59

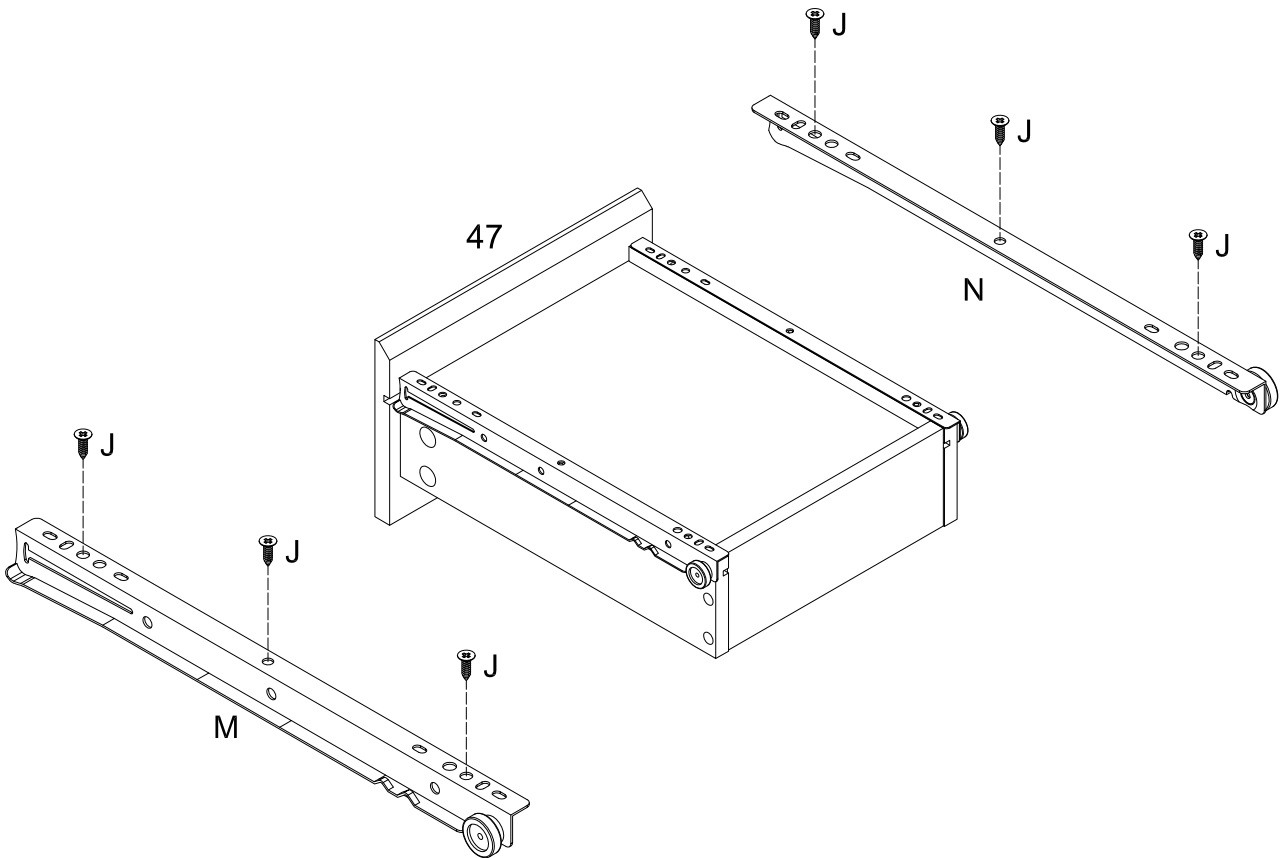
x3



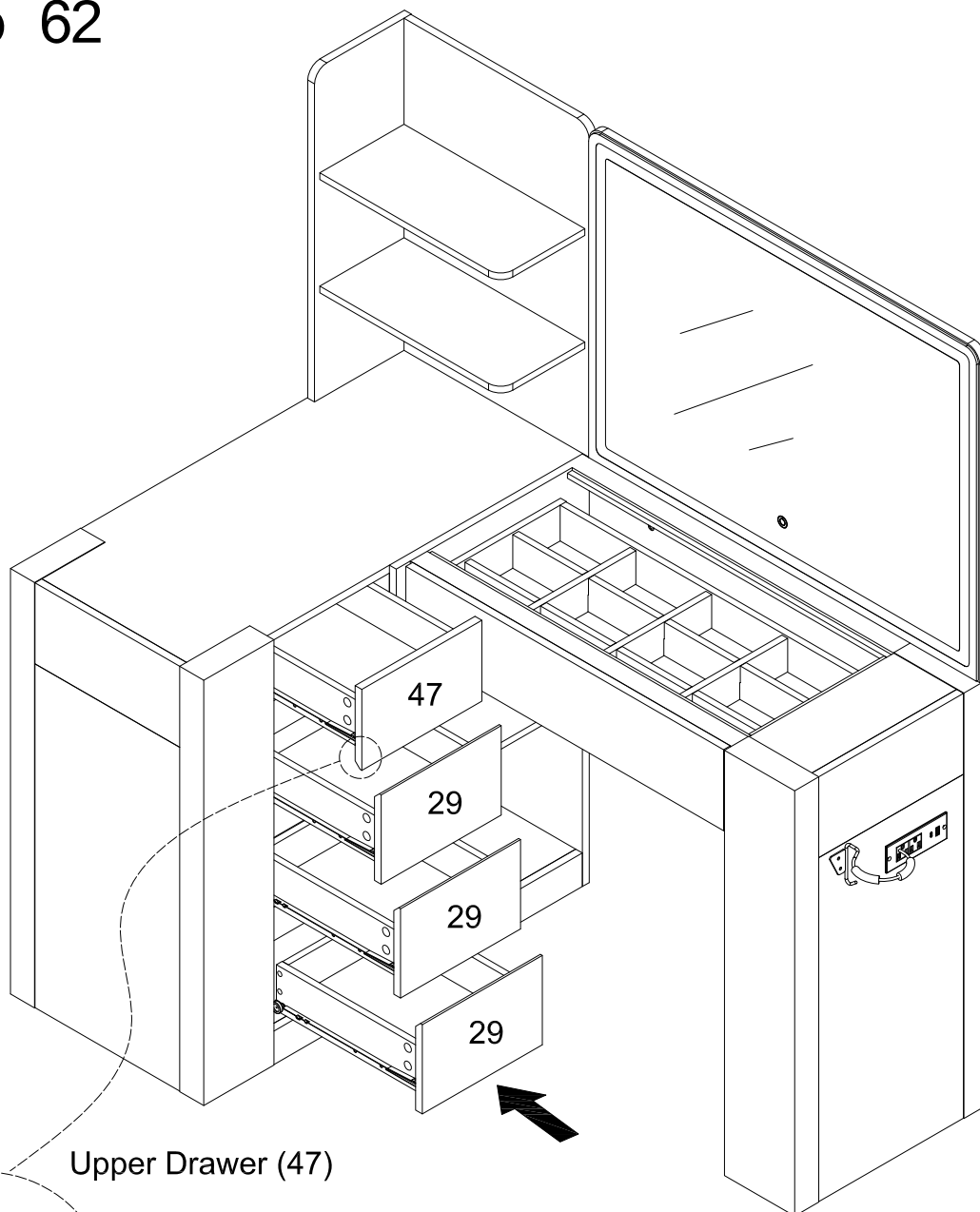
Step 60



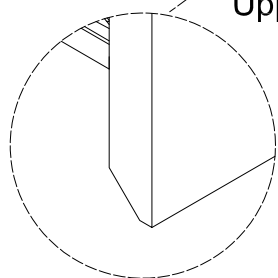
Step 61



Step 62

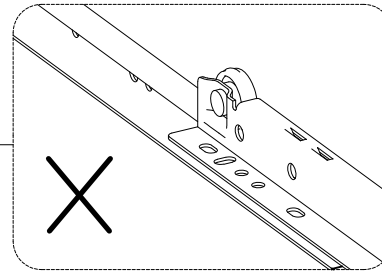
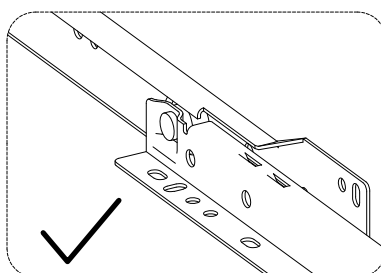
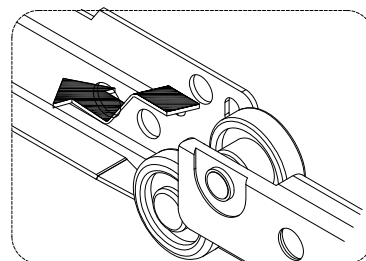
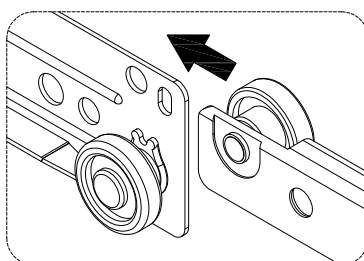


Upper Drawer (47)



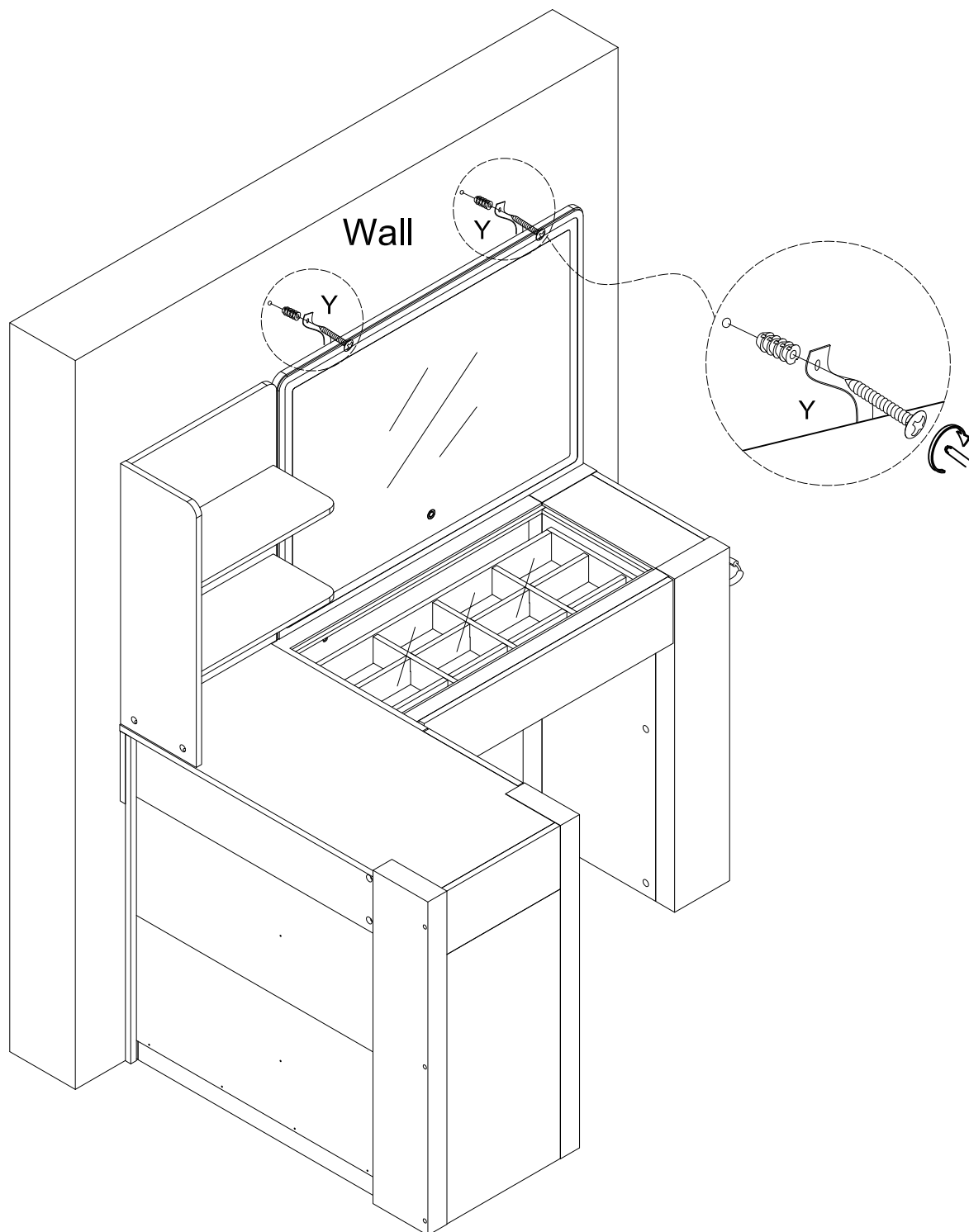
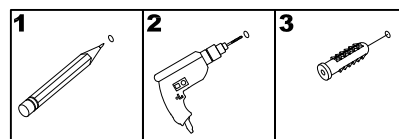
Bevel edge

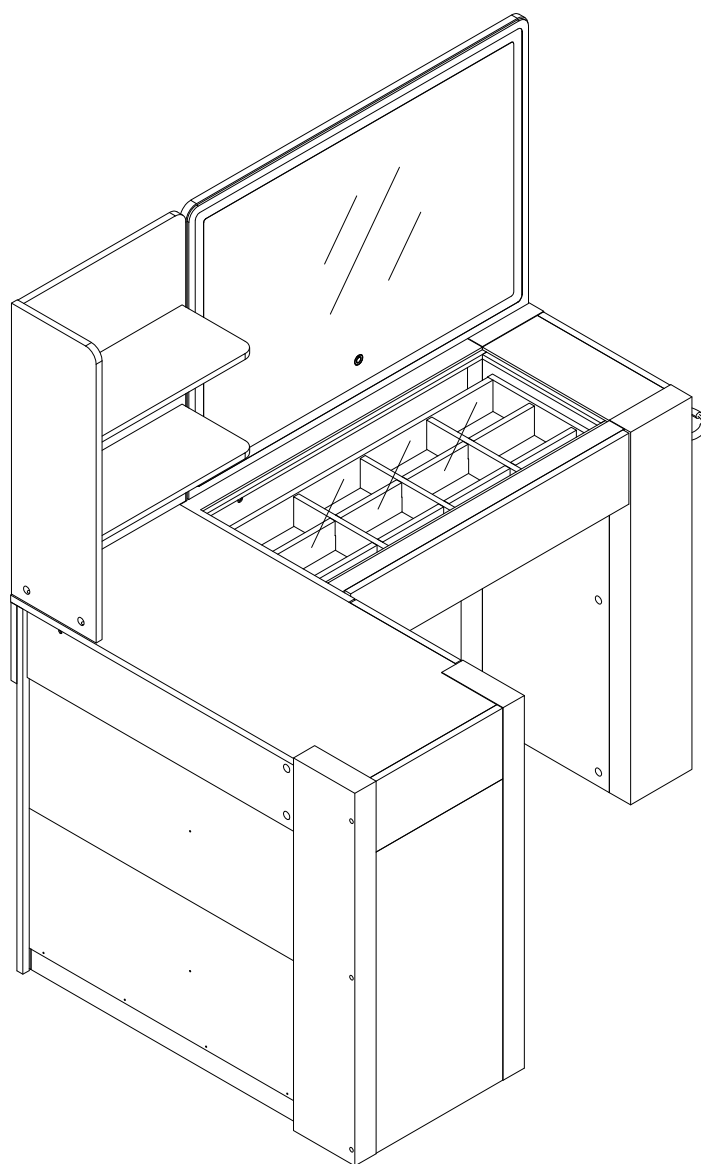
It is recommended that three people carry it into place before installing the drawers.



Step 63

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.





Final Assembly