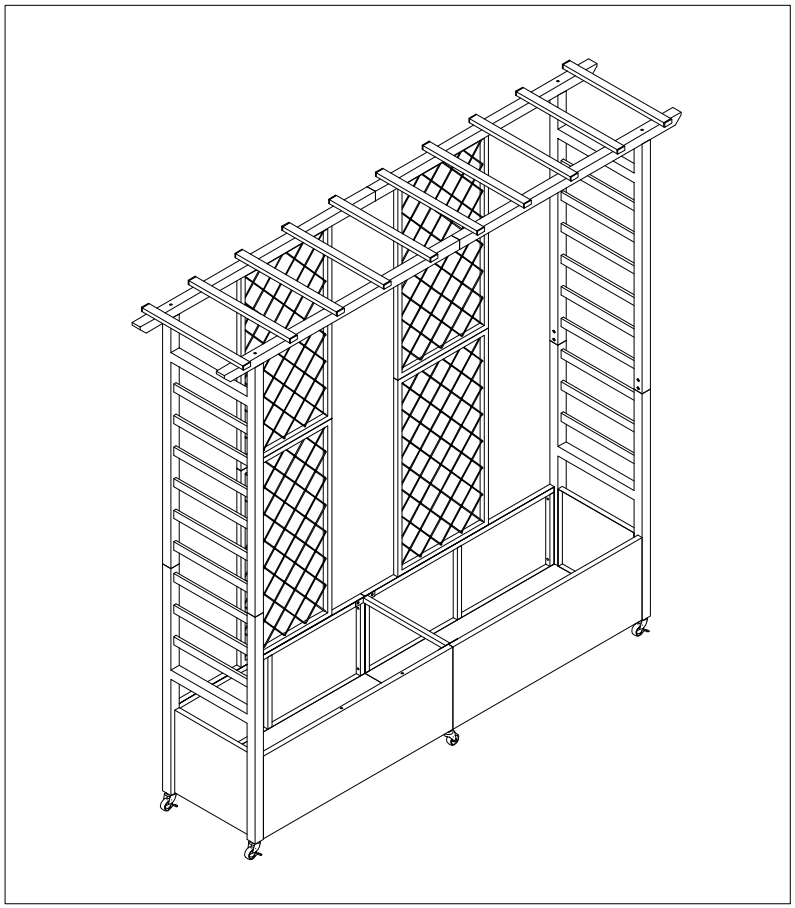


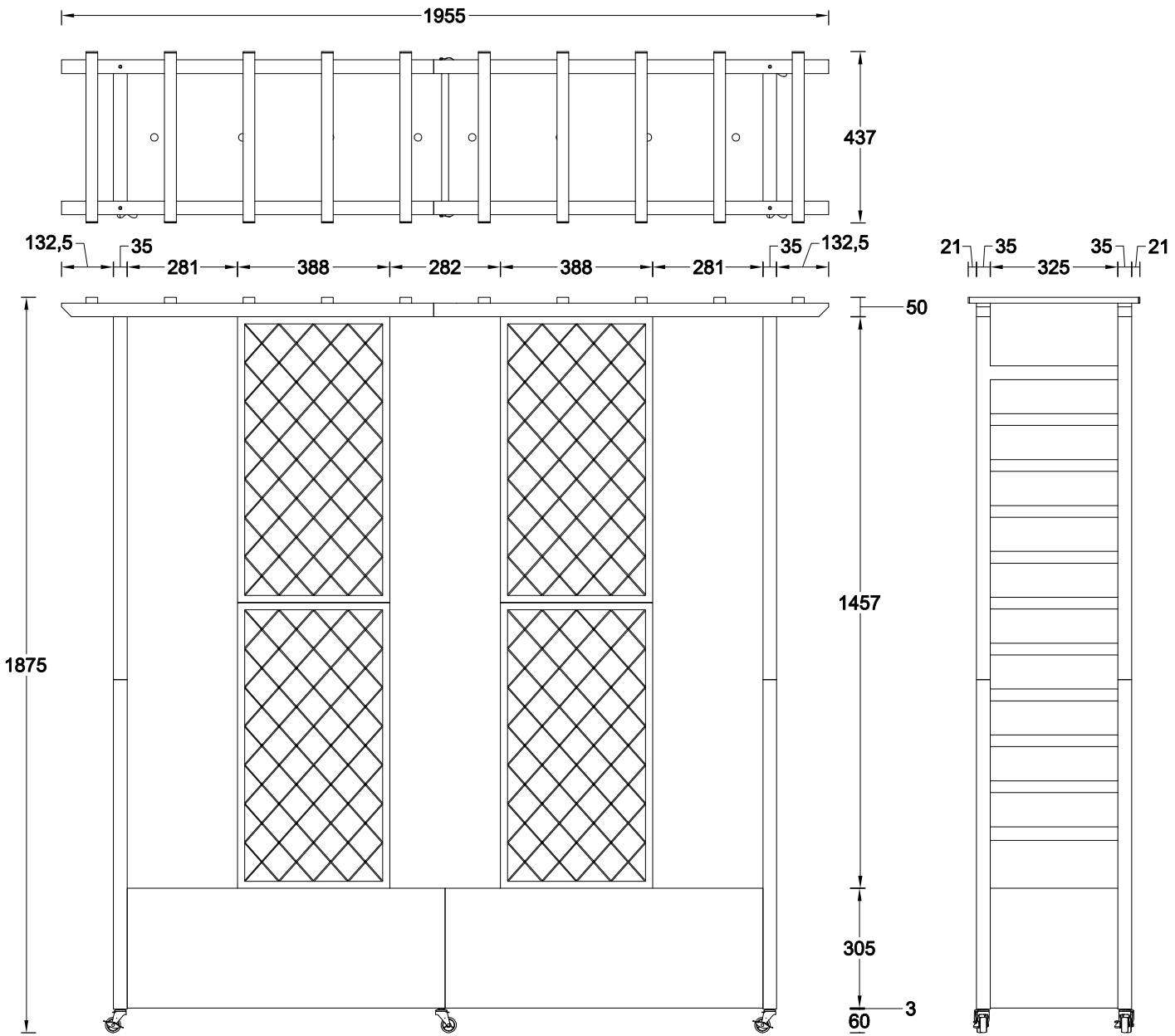
标准作业书

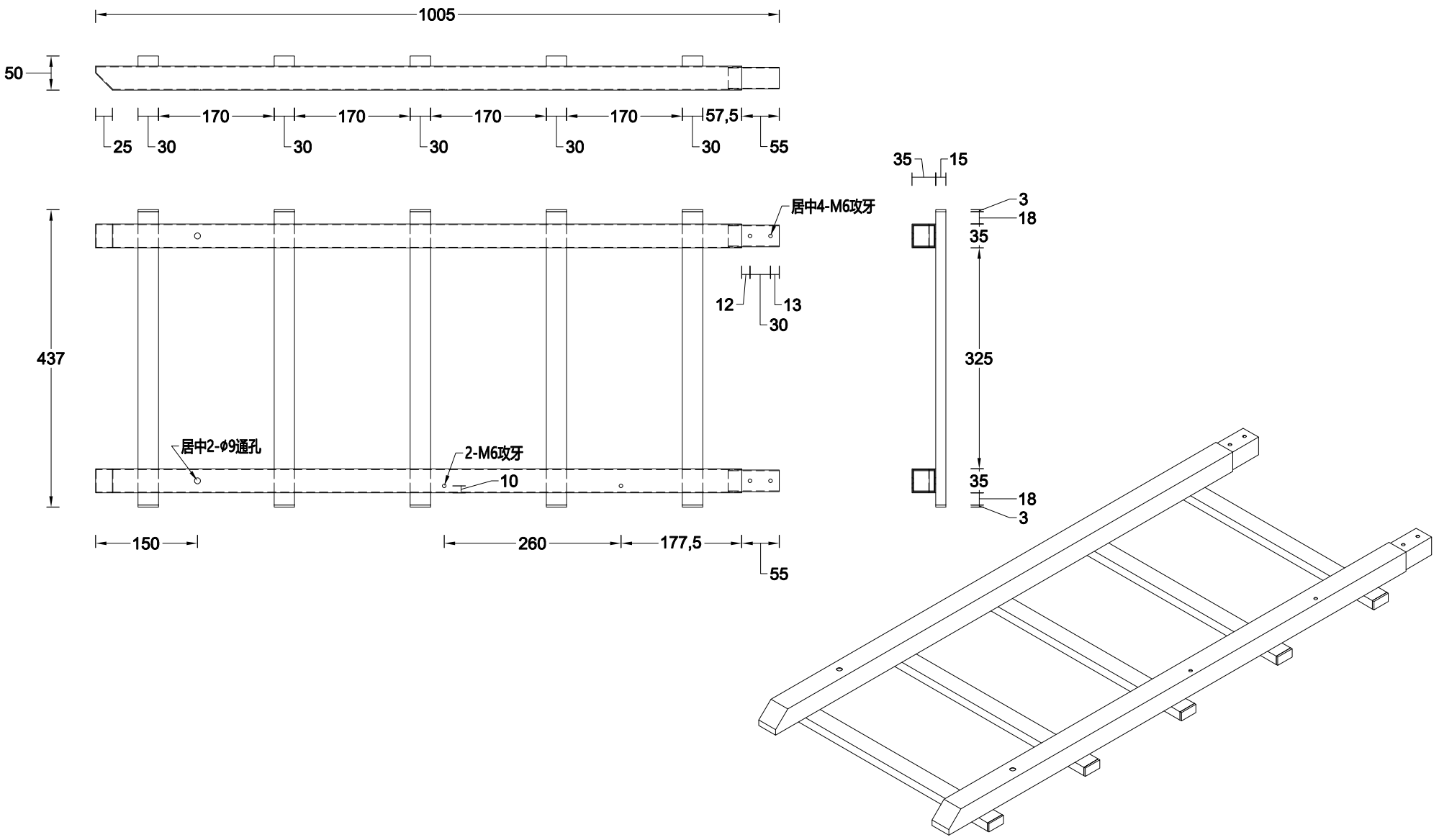
客人名称 众起

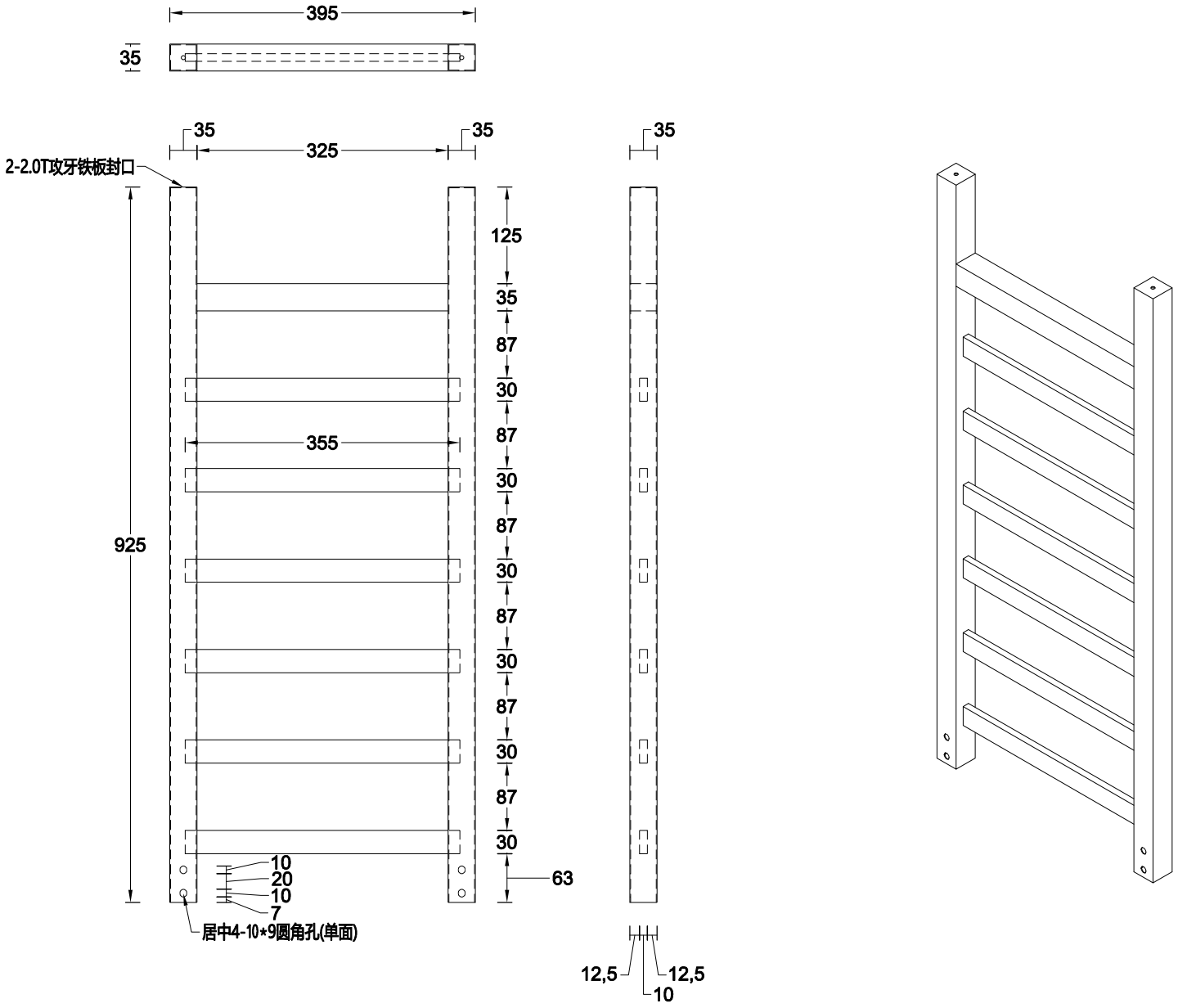
产品名称 金属高架花床-双箱

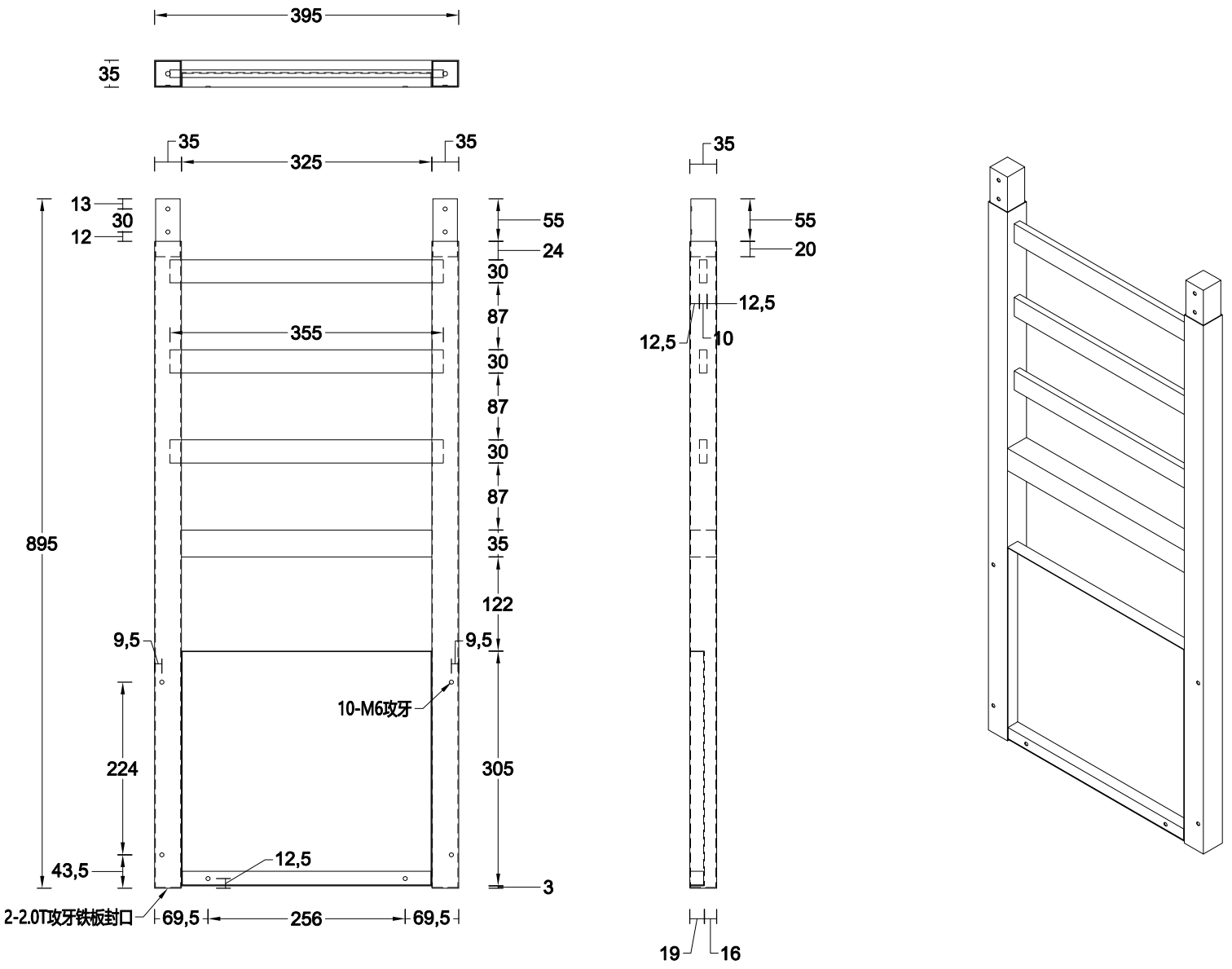
外观尺寸 1955*437*1875mm

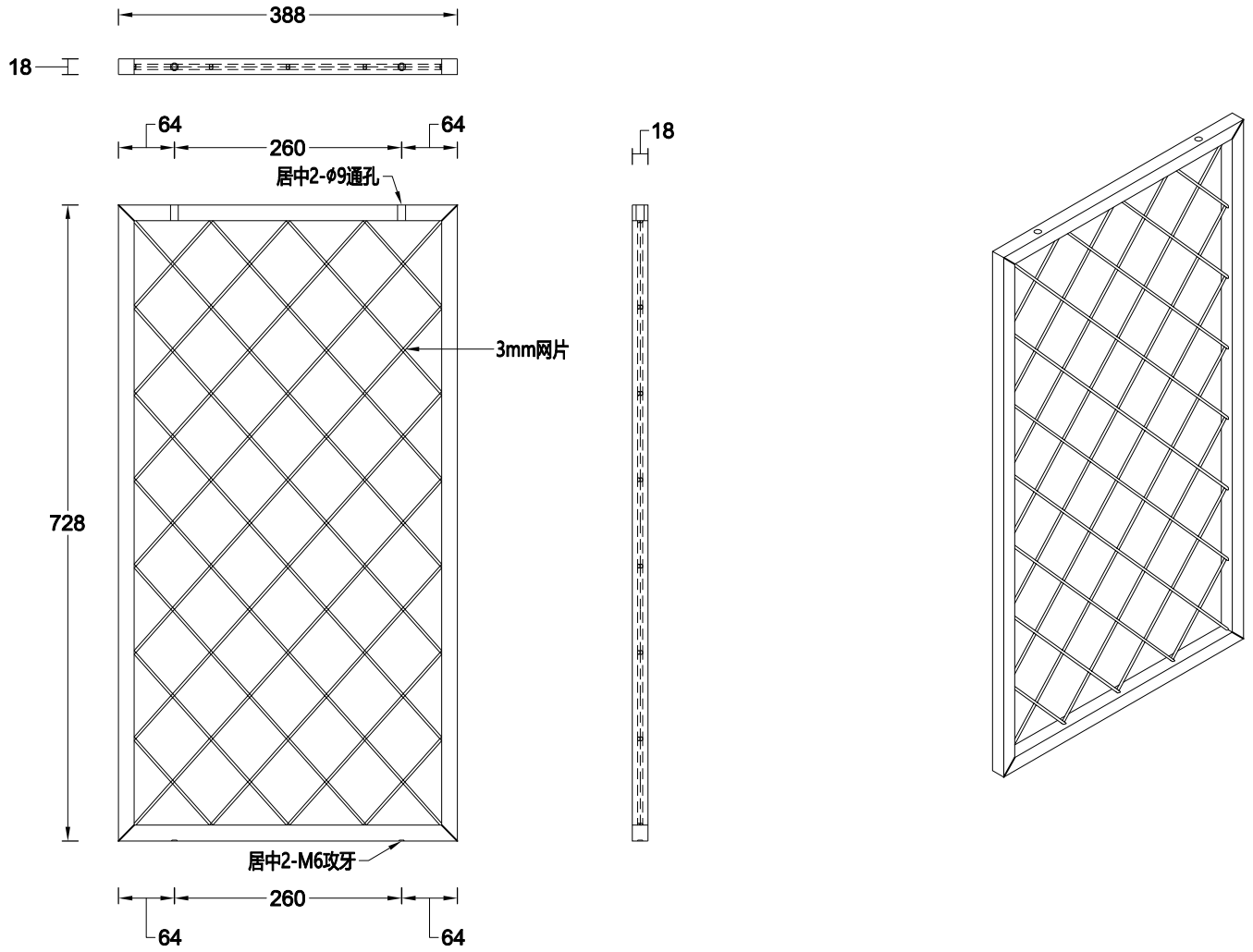
制图日期 2025-10-22

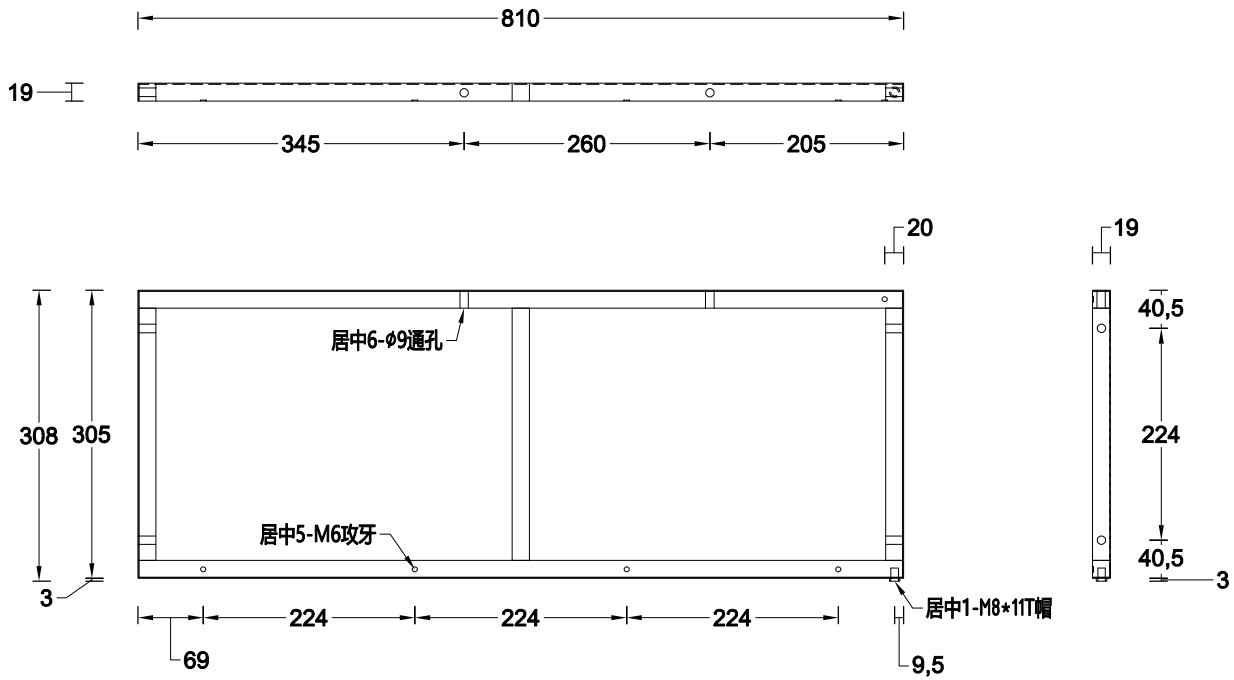

1955
437
132,5
35
281
388
282
388
281
35
132,5
21
35
325
35
21
50
1875
1457
305
3
60

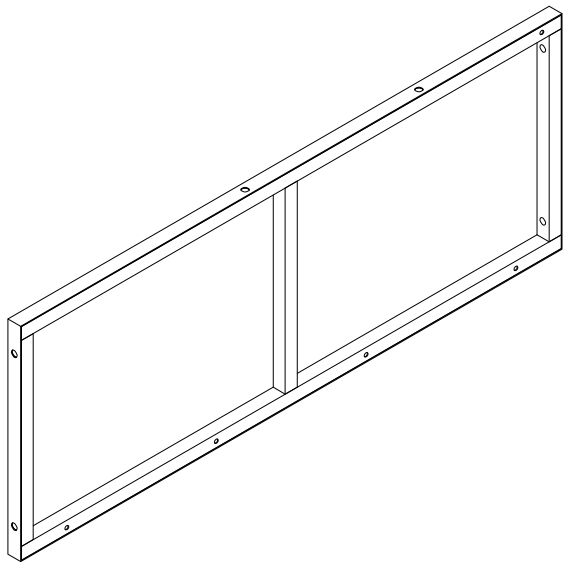

1005
50
25
30
170
30
170
30
170
30
170
30
57,5
55
居中4-M6攻牙
437
12
13
30
居中2-φ9通孔
2-M6攻牙
10
150
260
177,5
55
35
15
3
18
35
325
35
18
3

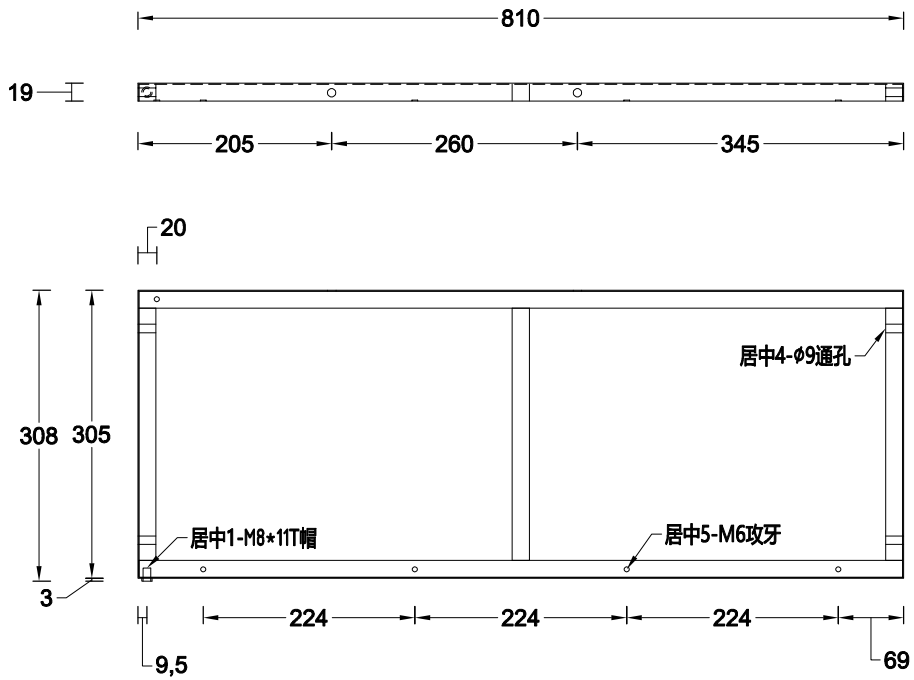

395
35
35
325
35
35
2-2.0T攻牙铁板封口
925
125
35
87
30
87
355
30
87
30
87
30
87
30
87
30
87
30
63
10
20
10
7
居中4-10*9圆角孔(单面)
12,5
10
12,5

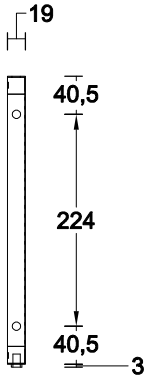

395
35
35
325
35
13
30
12
55
24
30
87
355
30
87
30
87
895
35
122
9,5
9,5
10-M6攻牙
224
305
43,5
12,5
3
2-2.0T攻牙铁板封口
69,5
256
69,5
35
55
20
12,5
12,5
10
19
16

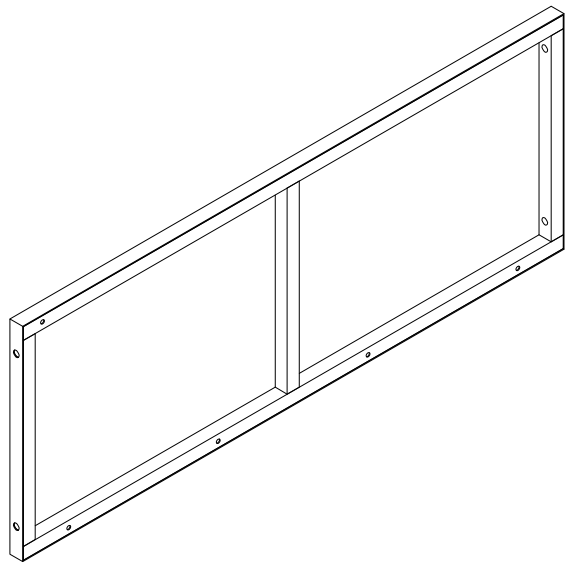

388
18
64
260
64
18
居中2-ø9通孔
3mm网片
728
居中2-M6攻牙
260
64
64

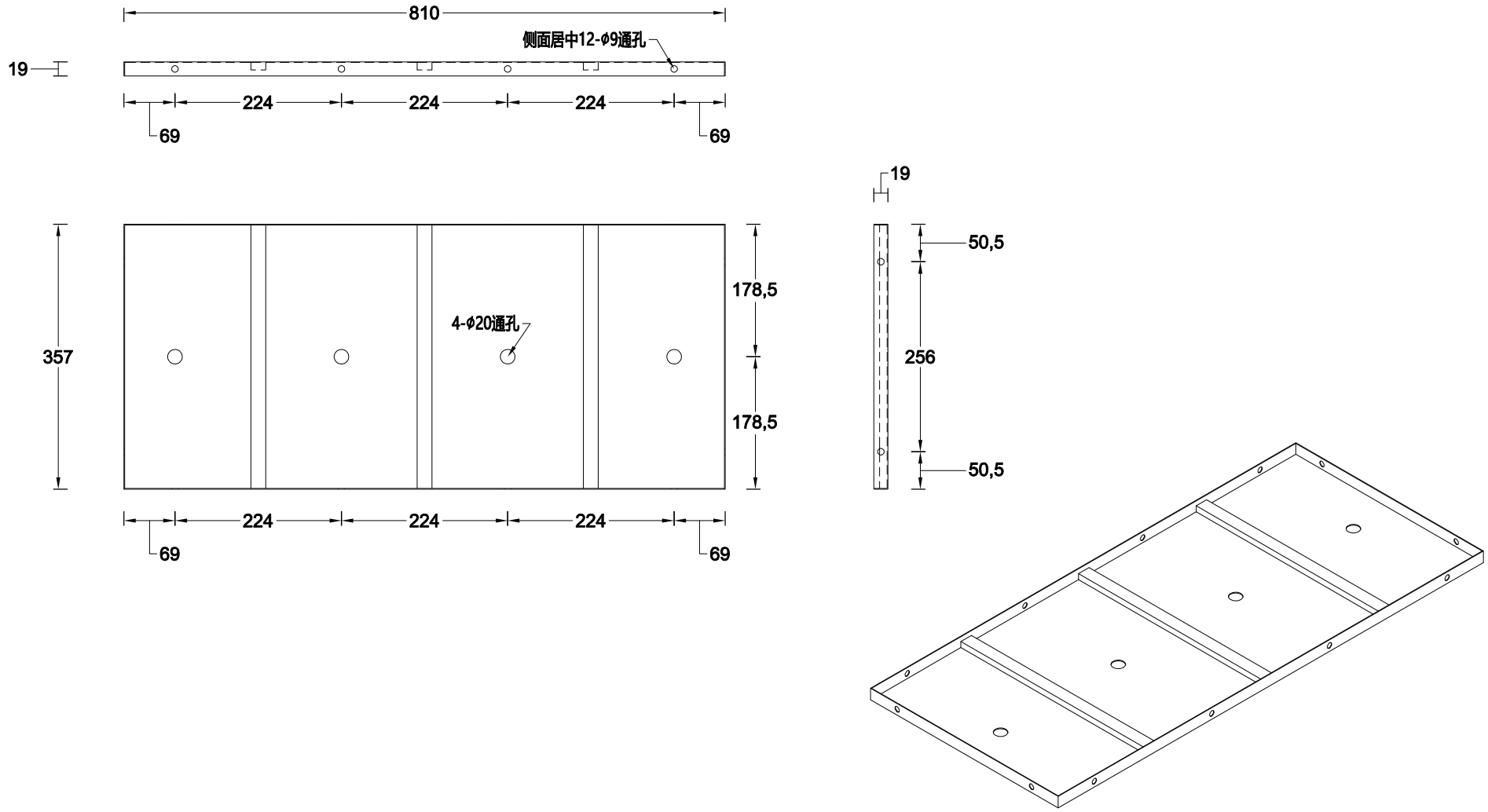

810
19
345
260
205
20
19
居中6-ø9通孔
40,5
308
305
224
居中5-M6攻牙
40,5
3
3
224
224
224
居中1-M8*11T帽
69
9,5

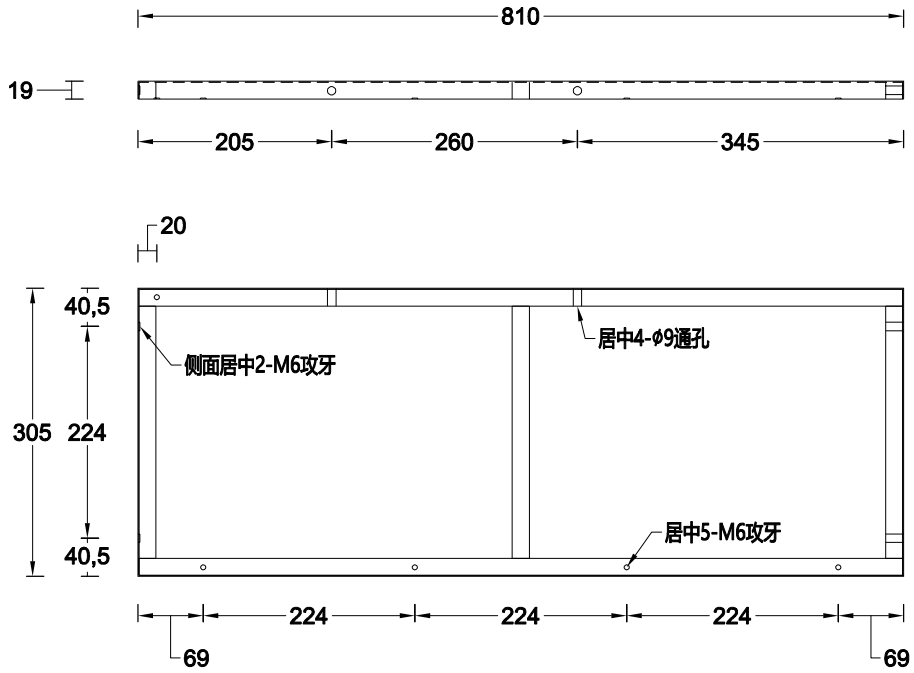


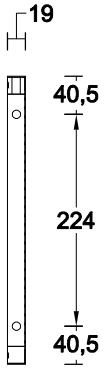

810
19
205
260
345
20
308
305
居中4-ø9通孔
居中1-M8*11T帽
居中5-M6攻牙
3
224
224
224
9,5
69

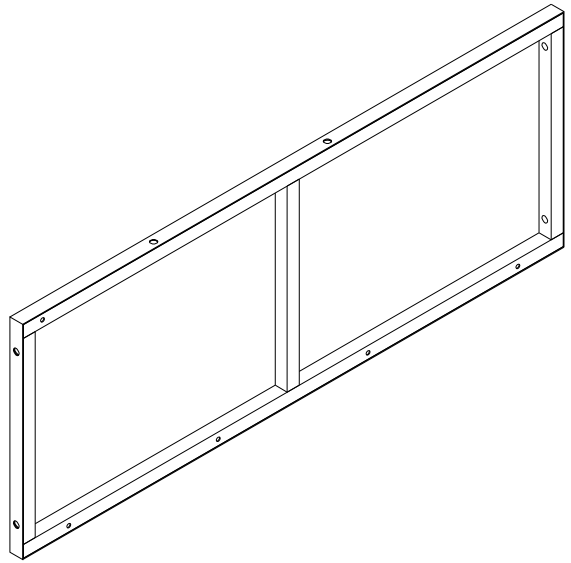

19
40,5
224
40,5
3

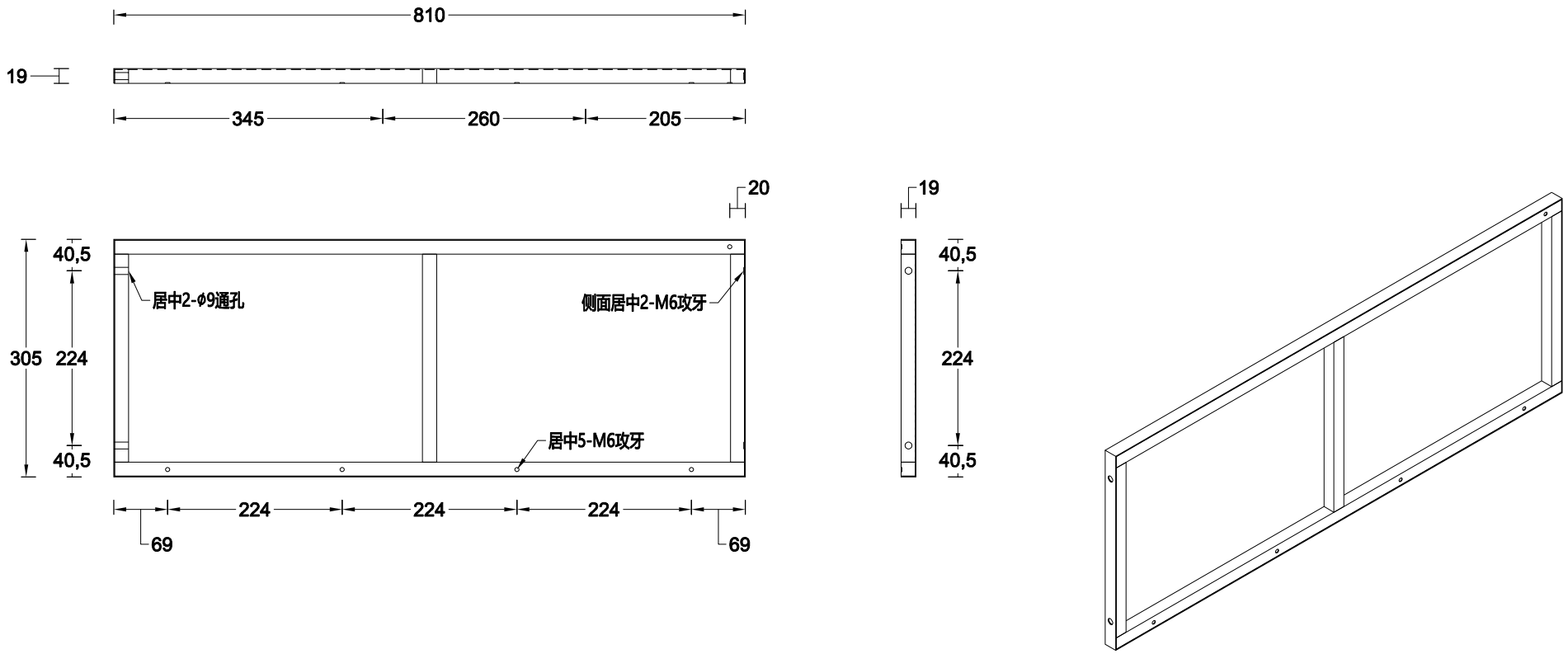


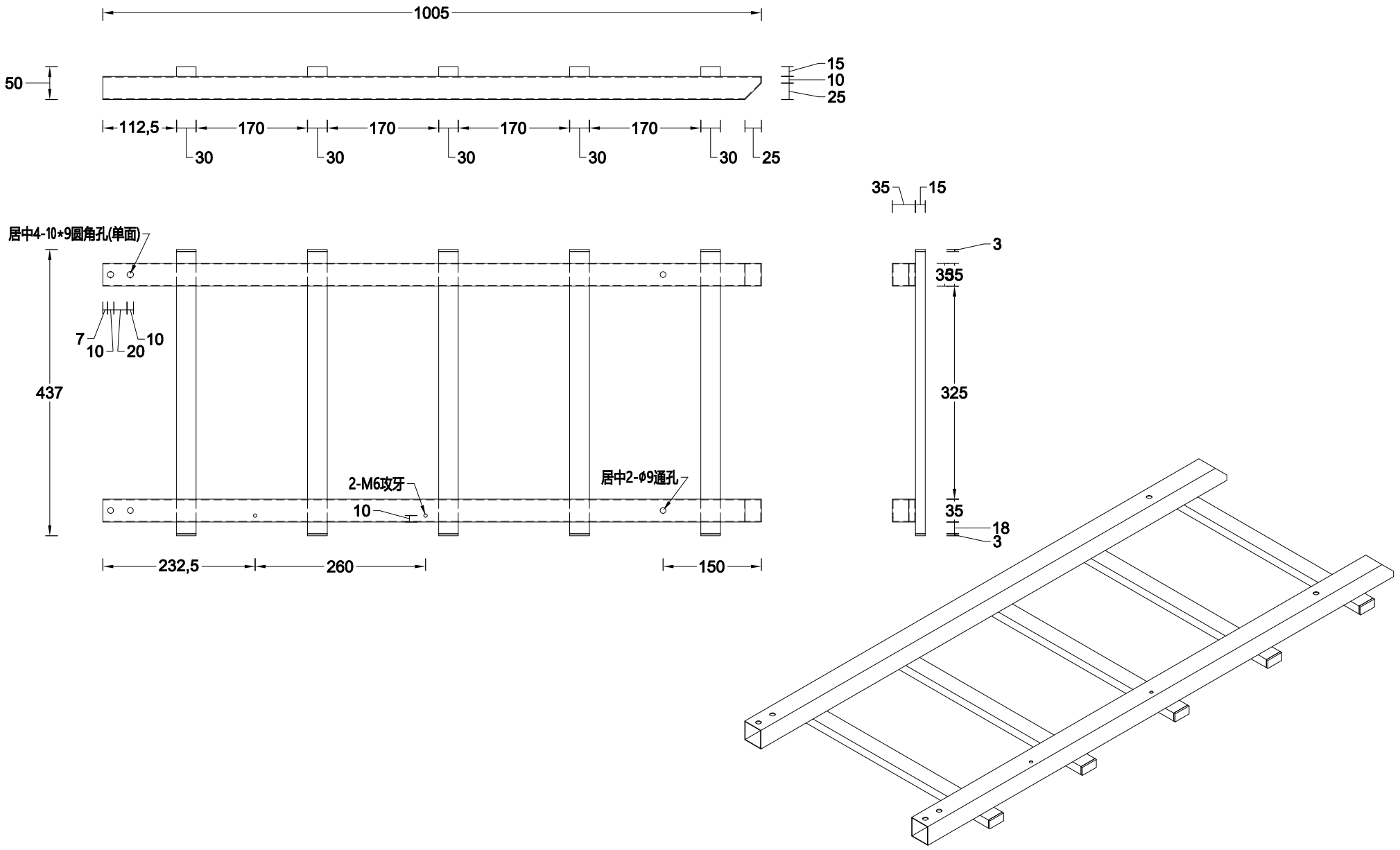

810
侧面居中12-φ9通孔
19
224
224
224
69
69
357
178,5
178,5
4-φ20通孔
224
224
224
69
69
19
50,5
256
50,5

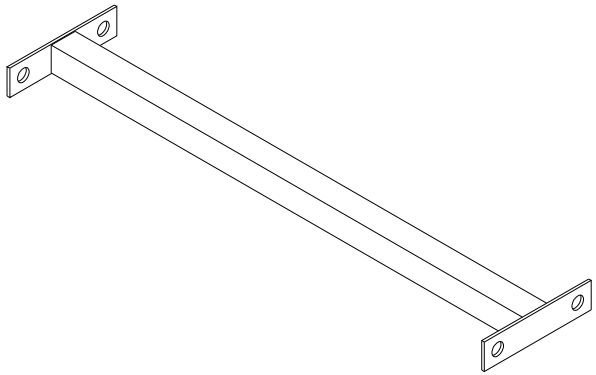

810
19
205
260
345
20
40,5
305
224
40,5
侧面居中2-M6攻牙
居中4-ø9通孔
居中5-M6攻牙
224
224
224
69
69

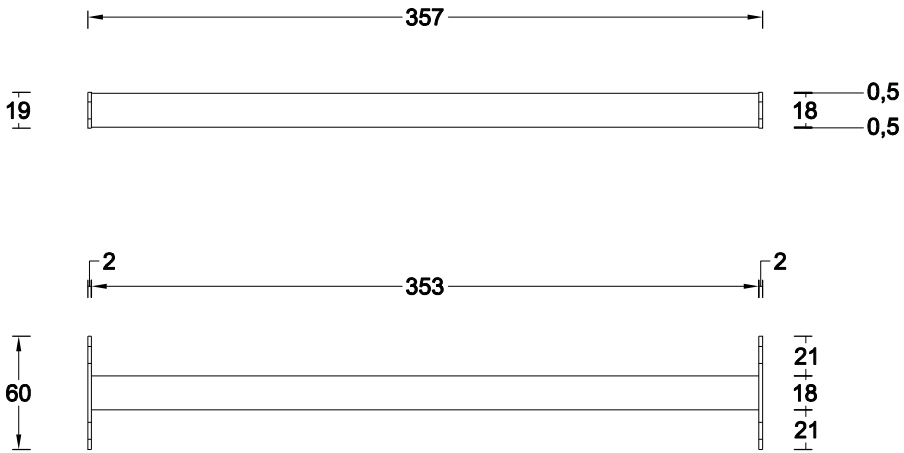

19
40,5
224
40,5

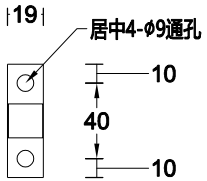



810
19
345
260
205
20
19
40,5
居中2-ϕ9通孔
侧面居中2-M6攻牙
305
224
居中5-M6攻牙
40,5
40,5
224
40,5
224
224
224
69
69


1005
50
15
10
25
112,5
170
170
170
170
30
30
30
30
30
25
35
15
居中4-10*9圆角孔(单面)
3
385
7
10
20
10
437
325
2-M6攻牙
居中2-ϕ9通孔
10
35
18
3
232,5
260
150




357
19
0,5
18
0,5
2
353
2
60
21
18
21


19
居中4-φ9通孔
10
40
10