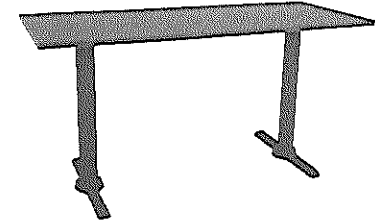


Rectangle and Corner Training table with T-Base



Organize your parts. You will need a phillips head screw driver, pencil and measuring tape, drill(optional).
Two people are required for assembly.

<p>A</p>	<p>B C D E F G</p>	<p>A. Table Top B. Rod C. Cylinder D. Screws (16) E. Feet (4) F. Spider G. T-base</p>
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Step 1: Screw 4 feet (E) into T-base leg ends (G).

Step 2: On the rod (B) remove the nut from the bolt, set the nut aside.

Step 3: Insert the rod (B) through the hole in the T-base (G). The permanent nut should be on the underside of (G).

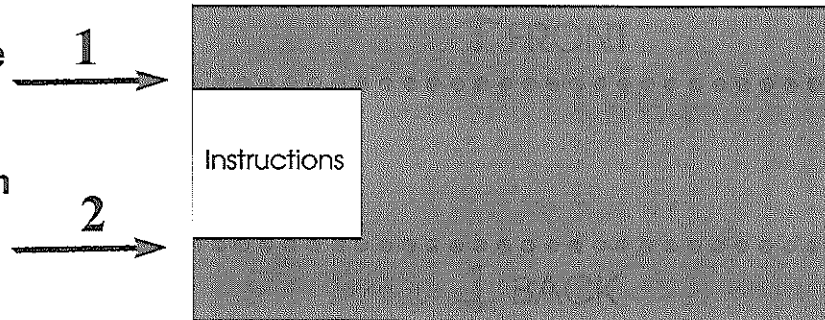
STEP 4: Next place the cylinder (C) over the exposed metal rod

STEP 5: Place the exposed end of the metal rod (B) through the hole in the spider (F) and twist the nut back onto the rod until tight. Make sure the front and back arms of the spider are angled in the same direction as the T-Base arms.

The product should now look like the example to the right.

Step 6: Prepare your Template (INCLUDED) by adhering both template pages to one another on the dashed line.

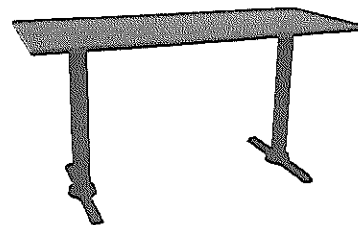
STEP 7: Turn Table Upside down. Draw 2 horizontal lines across the table bottom, so line 1 is a constant 6.25" inches from the front and line 2 is a constant 6.25" from the back. See photo on the right.



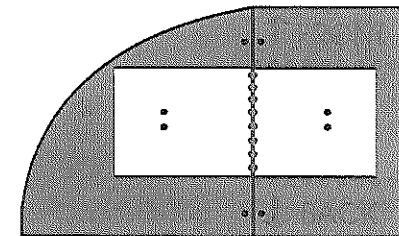
STEP 8: Place Instructions upside down so the template can be read in between the lines to the left edge of the desk.

STEP 9: Mark the 4 holes from the template on the table top. Flip the instructions to the right side of desk and repeat this step. These 4 marks will be for the left and right arms of the spider.

STEP 10: Align spider over marks made in step 8 and drill 8 screws in per T-base. Flip Table over when complete.



STEP 11: To attach corner TTCNR24 please follow the instructions on the back of this page.



Black Dots represent where screws are placed.

IMPORTANT NOTICE

Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.

Check to be sure that you have all parts and hardware.

Remove all wrapping materials, including staples & packing straps before you start to assemble.

Do not tighten all screws/bolts until completely assembled.

Keep all hardware parts out of reach of children.



LINE UP TOP EDGE OF SECOND SHEET HERE.



If you are using this template for a corner connector place the dotted line over the junction of the table. Their will be one arm of the spider connected just to the corner table, one connected to just the large training table and the top and bottom arm's will have screws in both tables to secure the junction. See step 11.

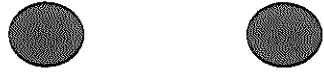


TABLE EDGE

If you are using this template for single table, Align this end of the template in between the lines made in step 7.