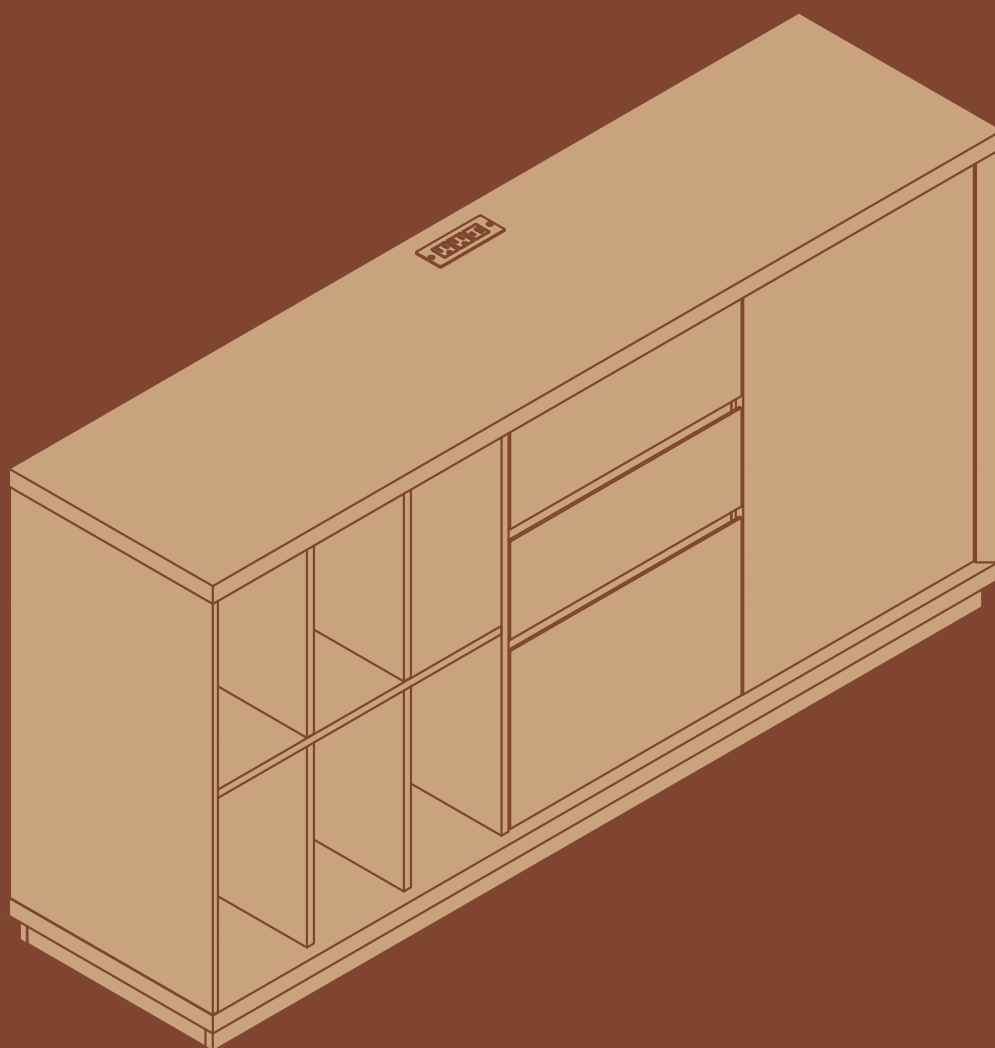


# ASSEMBLY INSTRUCTION



File Cabinet

## INTRODUCTION

Thank you for purchasing our products. Please read the instructions carefully before installation and keep it in a safe place for future reference. If you need any assistance or support, please feel free to contact our customer support team.

## PRECAUTIONS

1. There are many components and accessories in the package. Each component and accessory is labeled with a letter or a number, check carefully before using any of them. Keep them away from children to prevent accidents.
2. Please install the product on a clean and soft underlay (such as carpet or cardboard) to avoid scratching or damaging the surface of the product.
3. The main components of the product is relatively heavy. Please pay attention to safety during installation.
4. The product is not stable during installation. Please do not move it randomly before it is completely installed.
5. If you have any questions during installation, please contact the customer service in time.

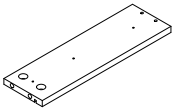
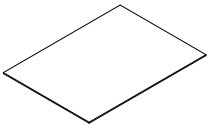
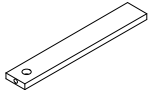
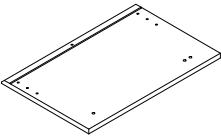
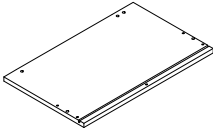
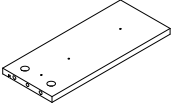
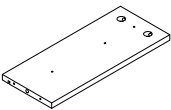
- \* Please be sure to follow the installation steps in the manual to avoid unnecessary losses caused by improper installation.
- \* If you need further assistance, please contact the customer service online.

## Parts List

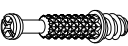
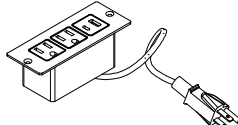
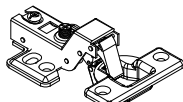
| ID | Parts | QTY |
|----|-------|-----|
| 1  |       | 1   |
| 2  |       | 1   |
| 3  |       | 1   |
| 4  |       | 1   |
| 5  |       | 1   |
| 6  |       | 1   |
| 7  |       | 1   |
| 8  |       | 2   |
| 9  |       | 4   |
| 10 |       | 1   |

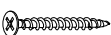
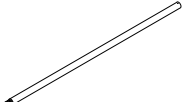
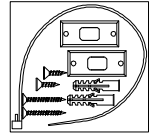
| ID | Parts | QTY |
|----|-------|-----|
| 11 |       | 2   |
| 12 |       | 1   |
| 13 |       | 1   |
| 14 |       | 1   |
| 15 |       | 2   |
| 16 |       | 4   |
| 17 |       | 1   |
| 18 |       | 2   |
| 19 |       | 2   |
| 20 |       | 2   |

Parts List

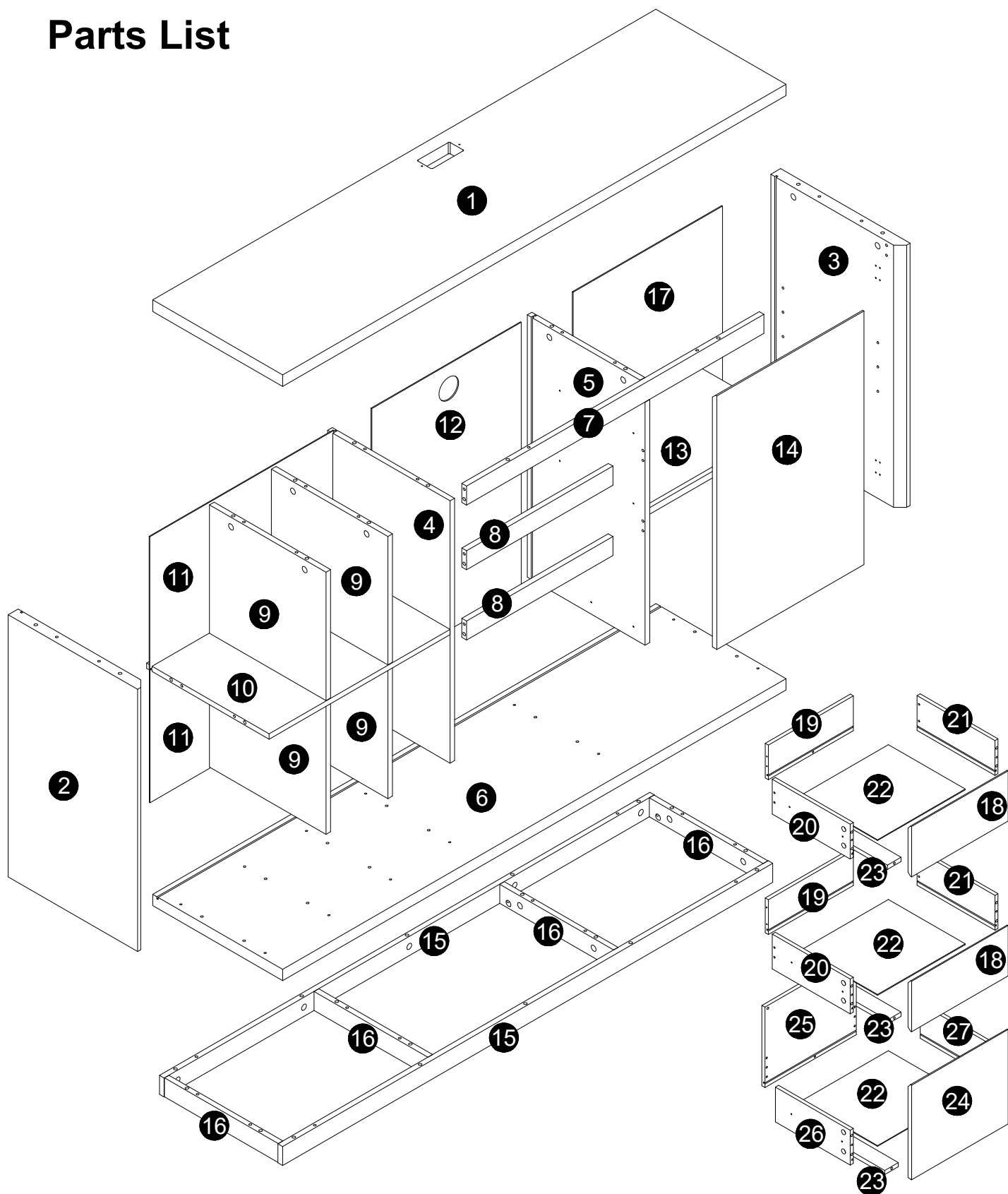
| ID | Parts                                                                               | QTY |
|----|-------------------------------------------------------------------------------------|-----|
| 21 |    | 2   |
| 22 |    | 3   |
| 23 |    | 3   |
| 24 |   | 1   |
| 25 |  | 1   |
| 26 |  | 1   |
| 27 |  | 1   |

# Hardware List

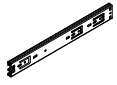
| ID       | Parts                                                                                         | QTY         |
|----------|-----------------------------------------------------------------------------------------------|-------------|
| <b>A</b> | Ø6*33.5mm    | <b>69+6</b> |
| <b>B</b> | Ø15*9.5mm    | <b>69+6</b> |
| <b>C</b> | Ø6*30mm      | <b>68+6</b> |
| <b>D</b> |             | <b>1</b>    |
| <b>E</b> | Ø3.5*12mm  | <b>38+3</b> |
| <b>F</b> | Ø5*50mm    | <b>16+1</b> |
| <b>G</b> |            | <b>12</b>   |
| <b>H</b> |            | <b>4</b>    |
| <b>I</b> |            | <b>2</b>    |
| <b>J</b> | Ø4*14mm    | <b>12+1</b> |

| ID       | Parts                                                                                                                                                                                | QTY          |
|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| <b>K</b> |                                                                                                   | <b>1</b>     |
| <b>L</b> |  <br>Ø3*15mm   | <b>16+1</b>  |
| <b>M</b> | Ø4*38mm                                                                                           | <b>15+1</b>  |
| <b>N</b> |                                                                                                  | <b>2</b>     |
| <b>O</b> |                                                                                                 | <b>54+5</b>  |
| <b>P</b> |                                                                                                 | <b>15+1</b>  |
| <b>Q</b> |                                                                                                 | <b>2 SET</b> |
| <b>R</b> |  R1<br> R2 | <b>6 SET</b> |

# Parts List



# STEP 1



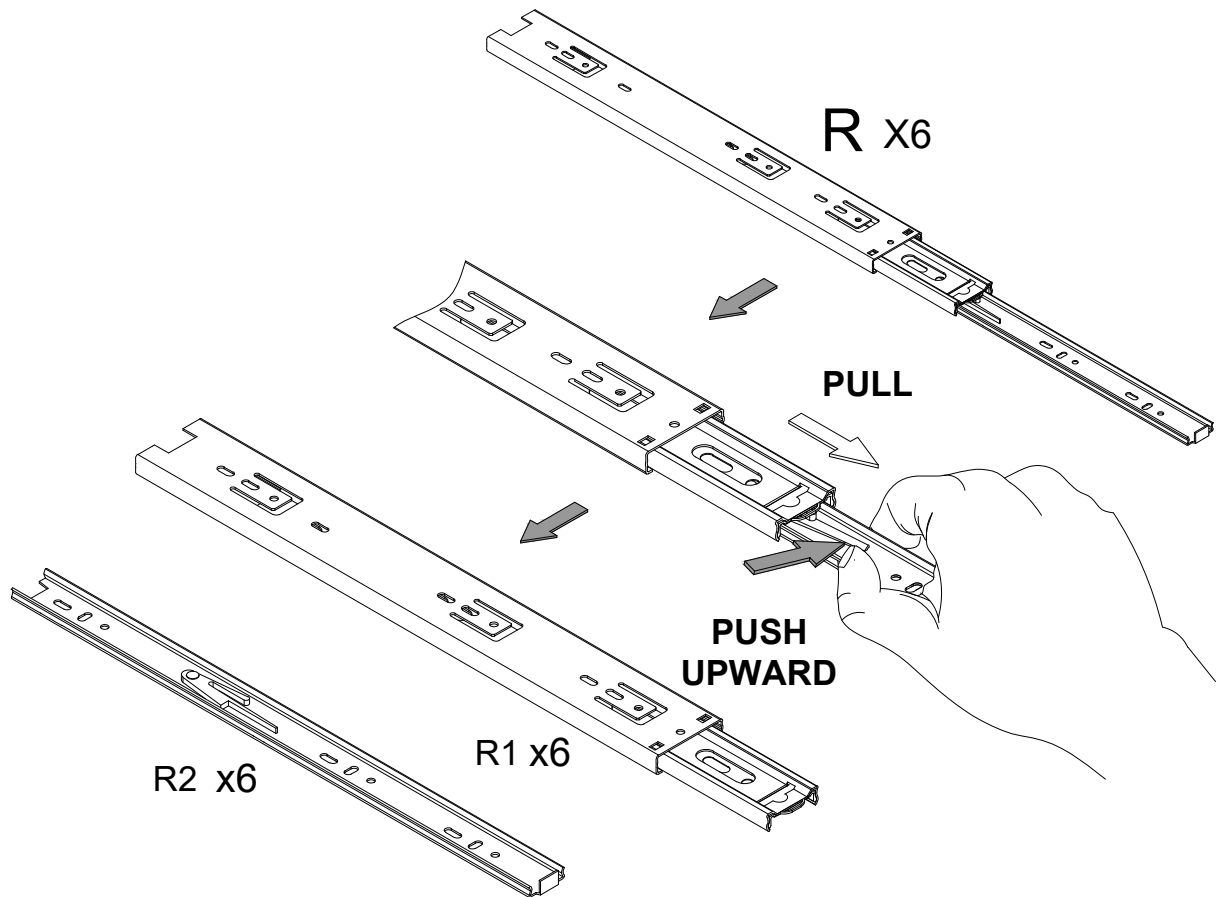
**R** X6

## INSTALLATION STEPS

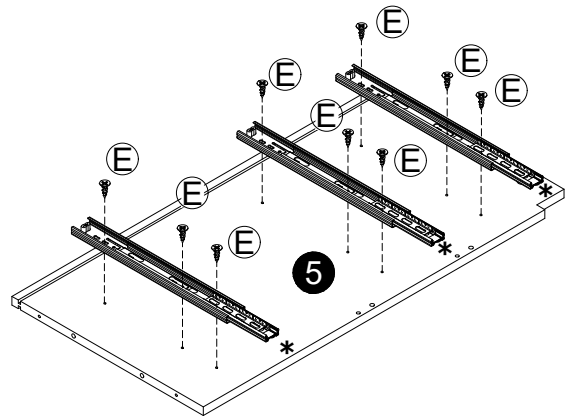
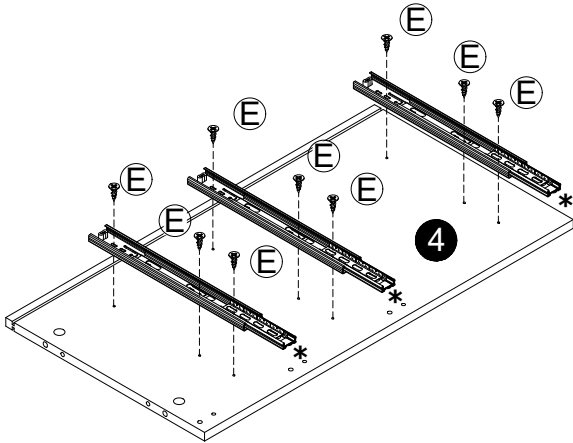
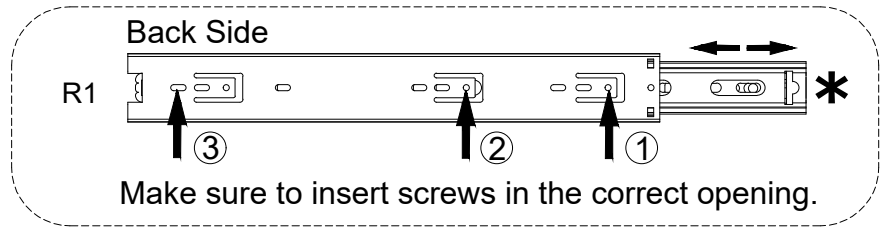
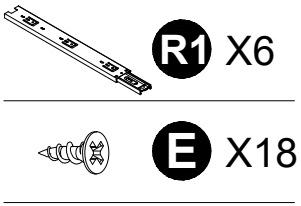
Press the plastic part in the indicated direction to separate drawer runner **R1** and **R2** before assembling.

### REMARK:

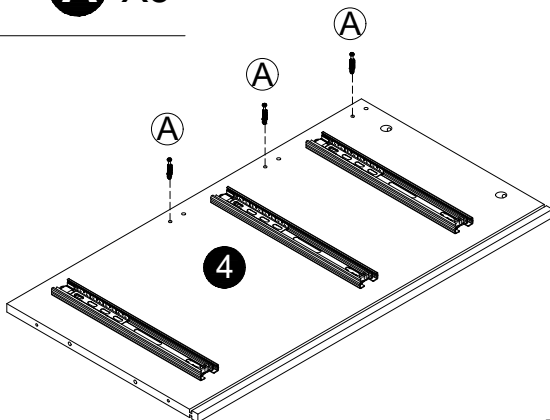
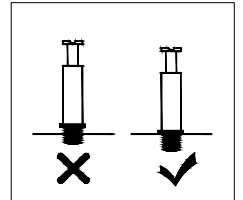
Please grip the **R1** part while sliding the **R2** part.



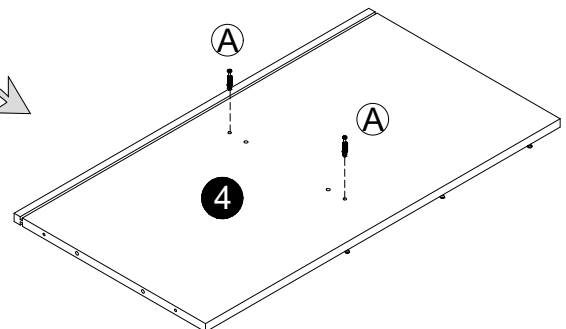
## STEP 2



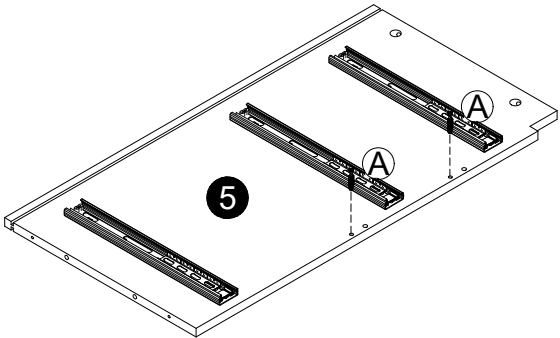
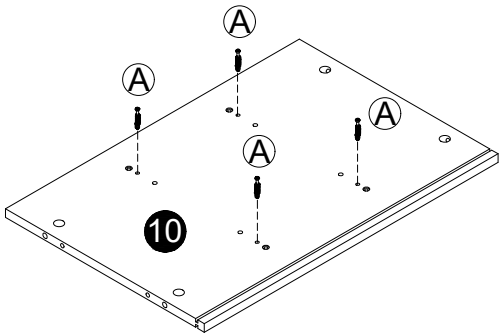
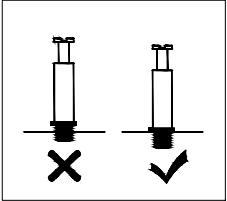
## STEP 3



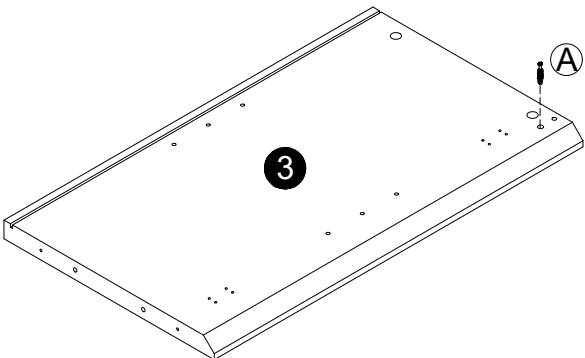
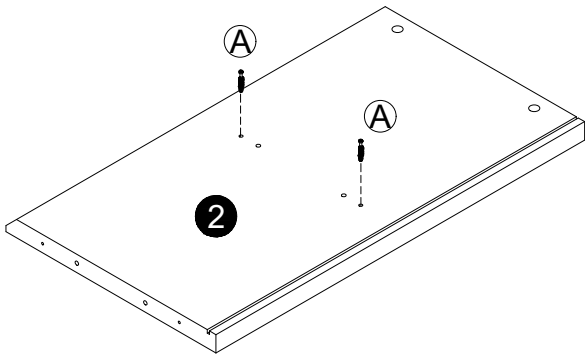
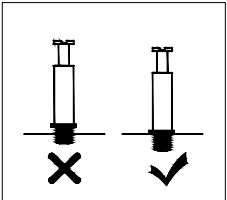
FLIP 180°



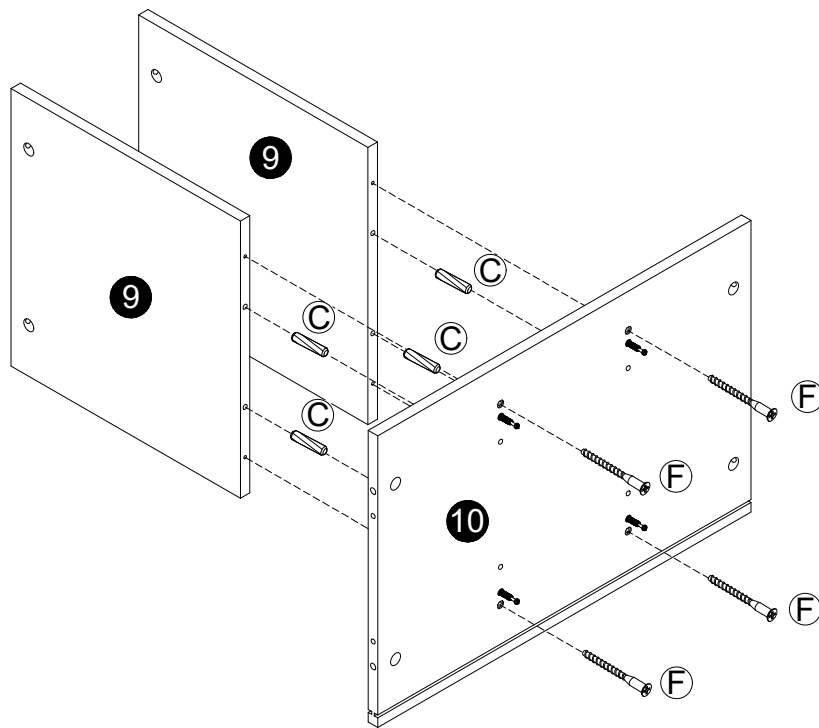
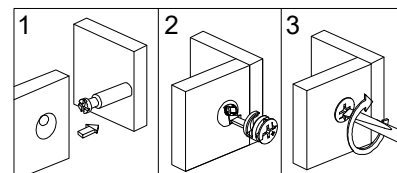
# STEP 4

 **A** X6


# STEP 5

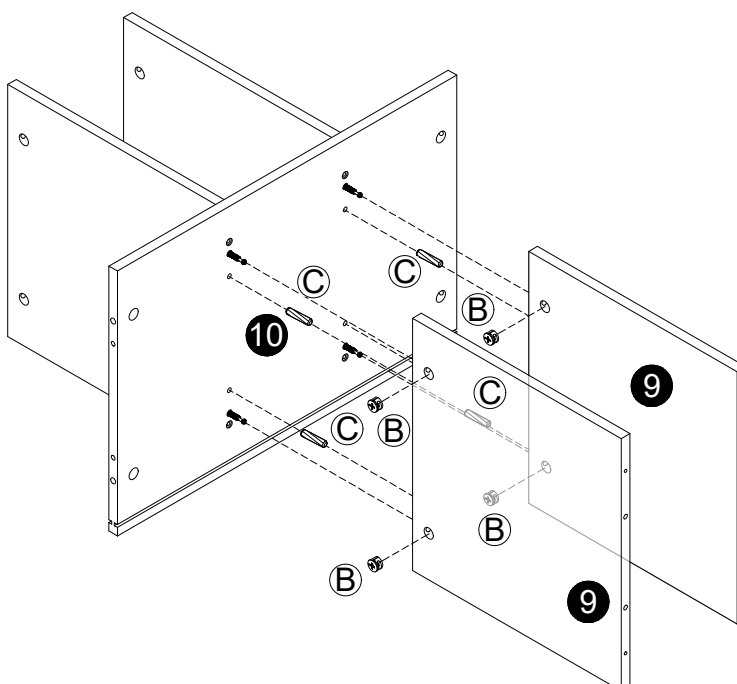
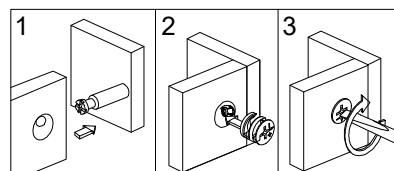
 **A** X3


## STEP 6



**CAUTION:** Heavy! You may need assistance with this step

## STEP 7



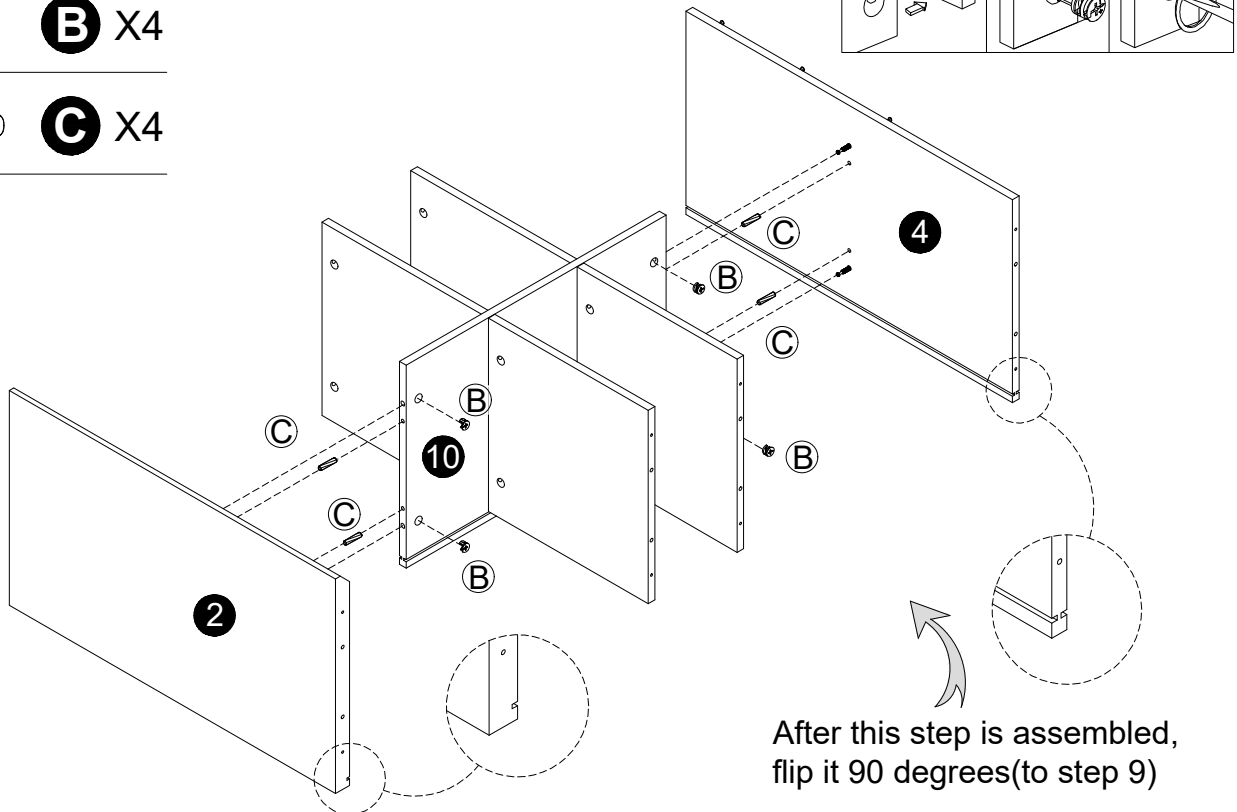
## STEP 8



**(B)** X4



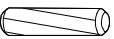
**(C)** X4



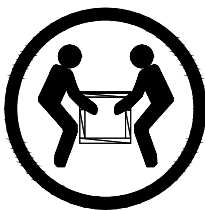
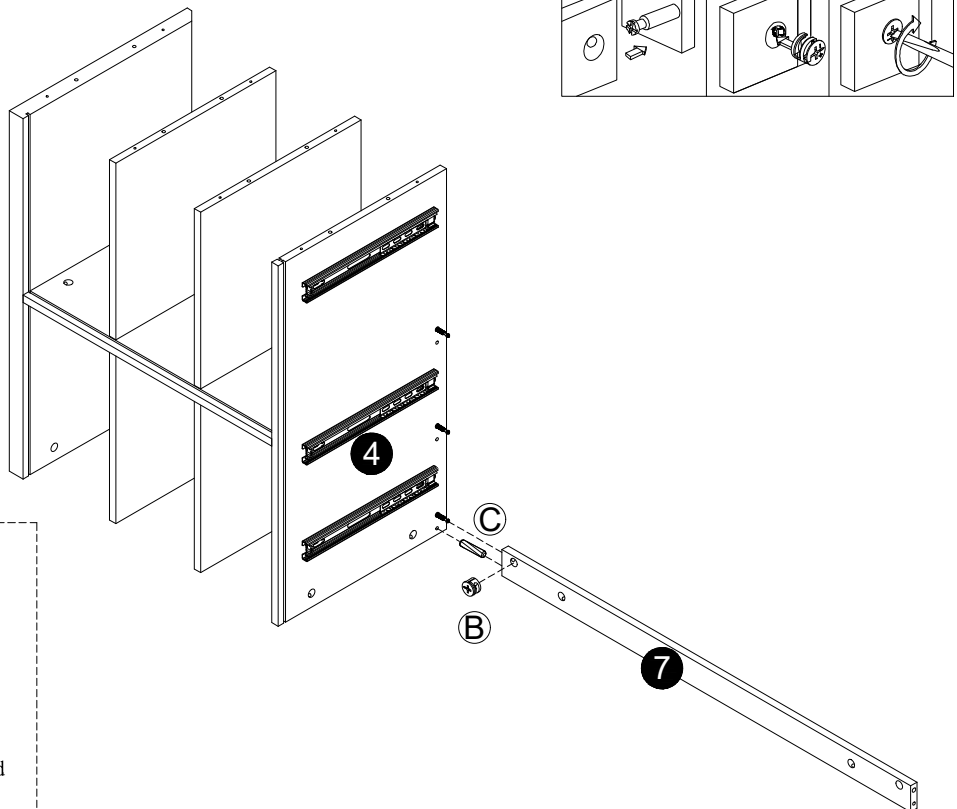
## STEP 9



**(B)** X1



**(C)** X1

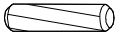


**CAUTION:** Heavy! You may need assistance with this step

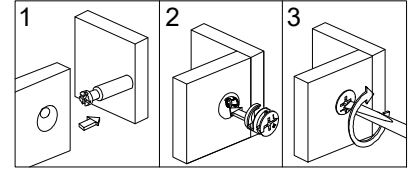
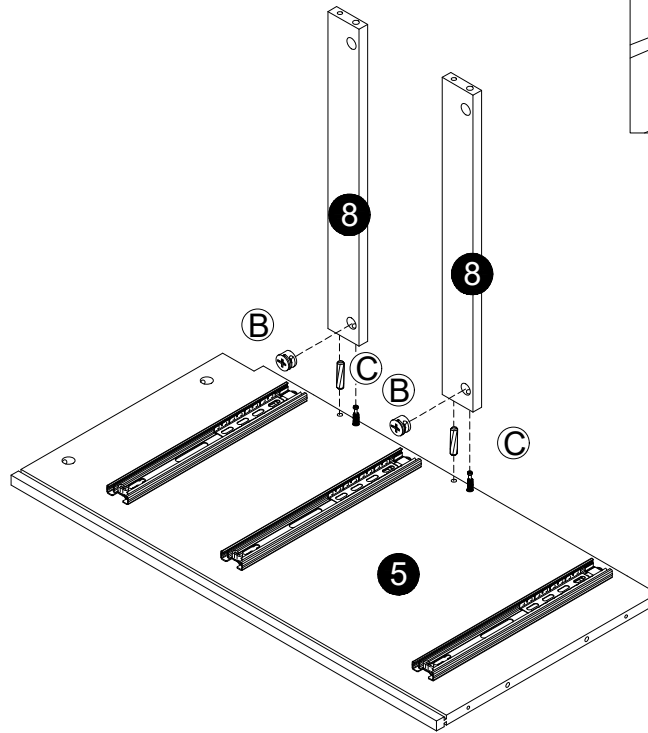
## STEP 10



**(B)** X2



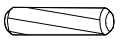
**(C)** X2



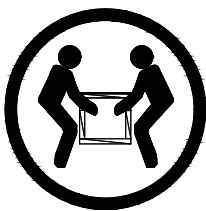
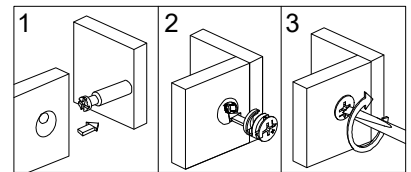
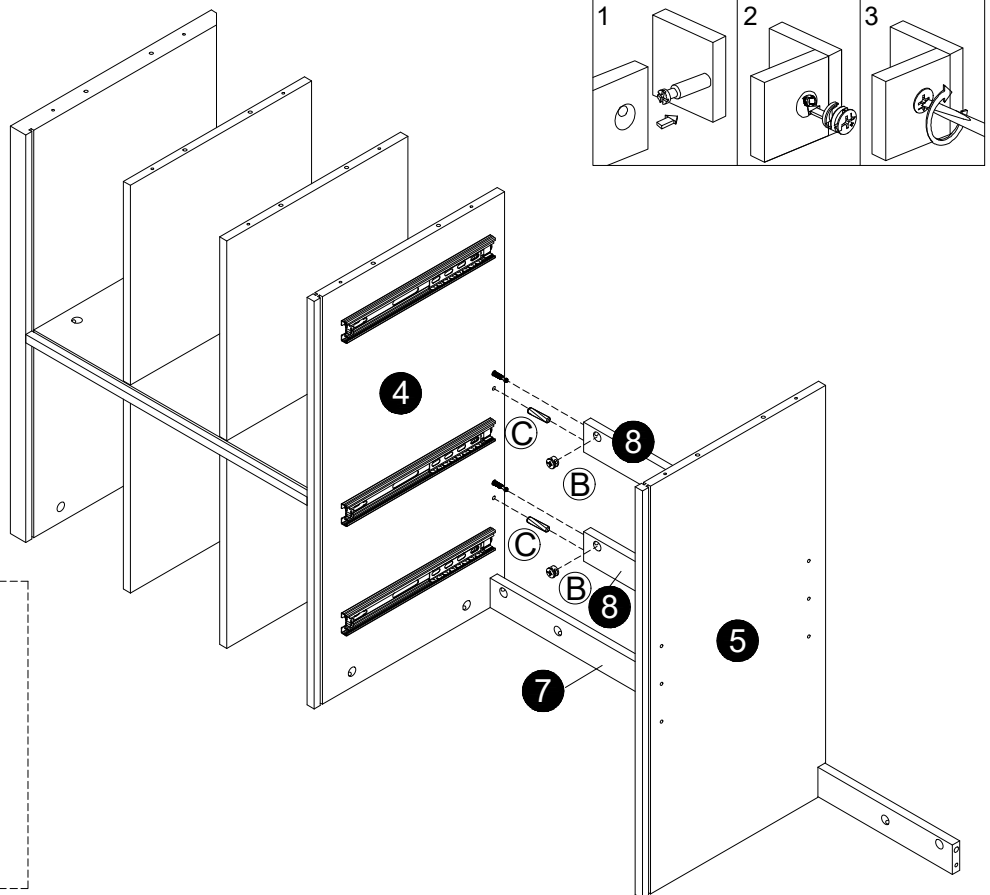
## STEP 11



**(B)** X2



**(C)** X2

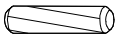


**CAUTION:** Heavy! You may need assistance with this step

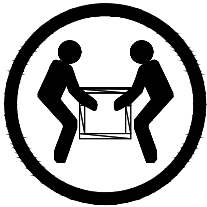
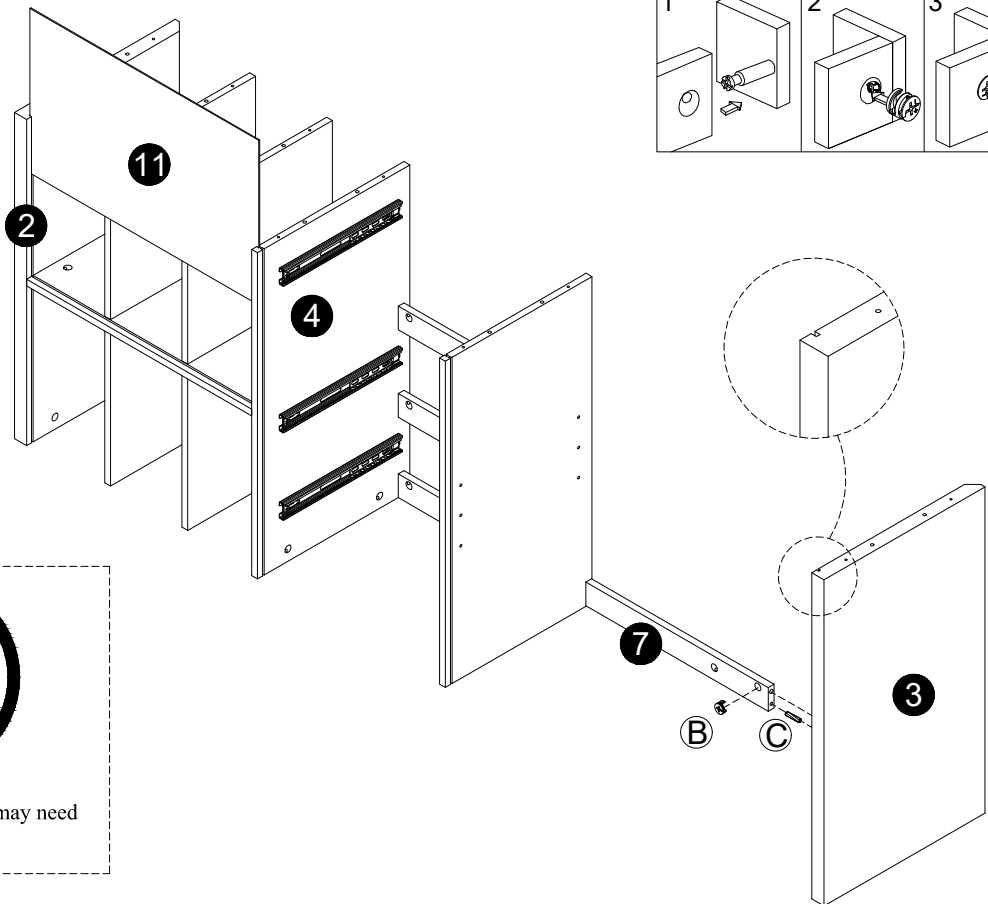
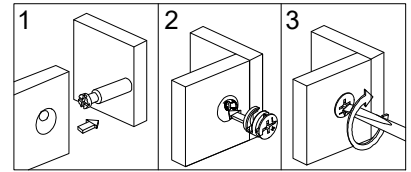
## STEP 12



**(B)** X1



**(C)** X1



**CAUTION:** Heavy! You may need assistance with this step

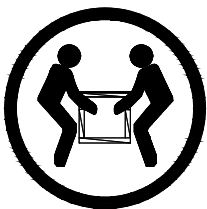
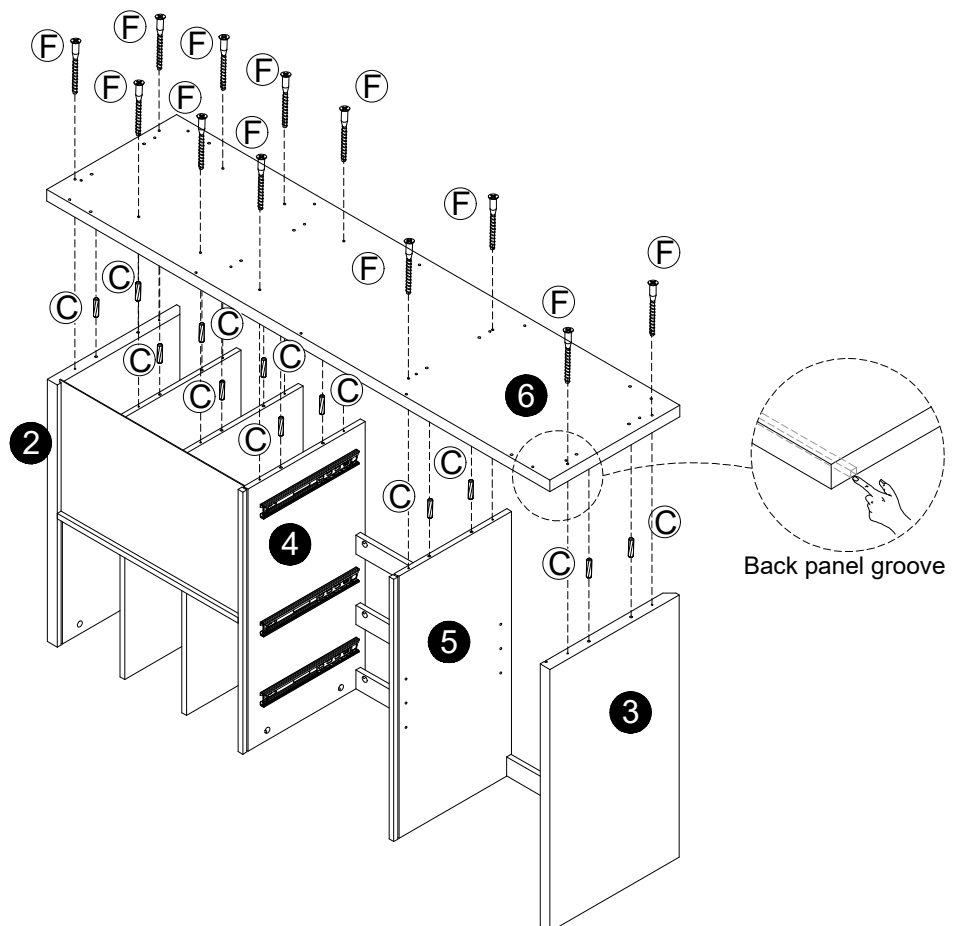
## STEP 13



**(F)** X12

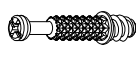
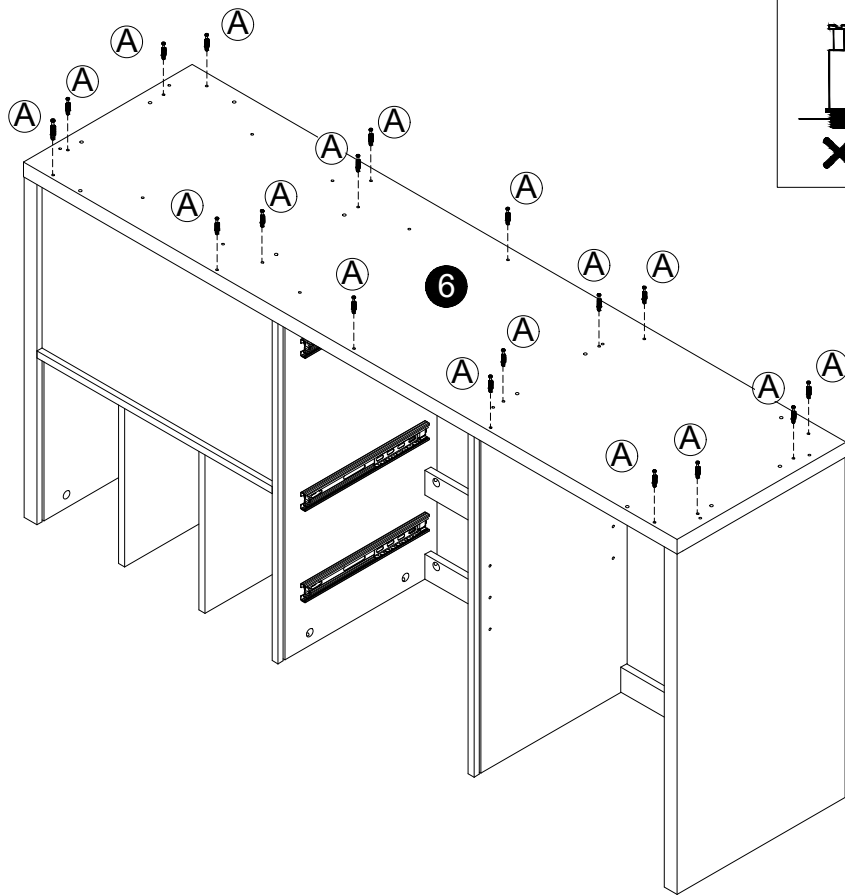


**(C)** X12

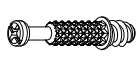
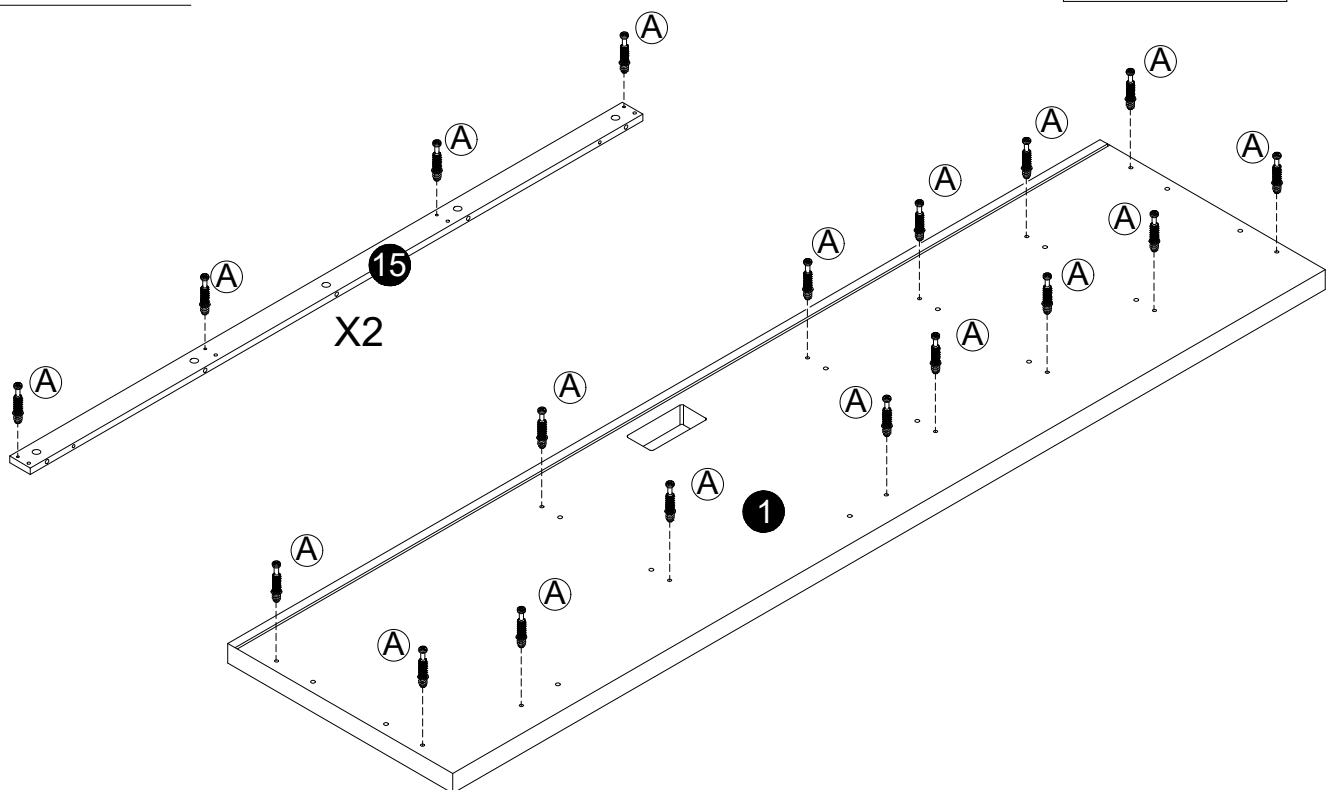


**CAUTION:** Heavy! You may need assistance with this step

## STEP 14

 **A** X18


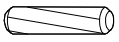
## STEP 15

 **A** X22


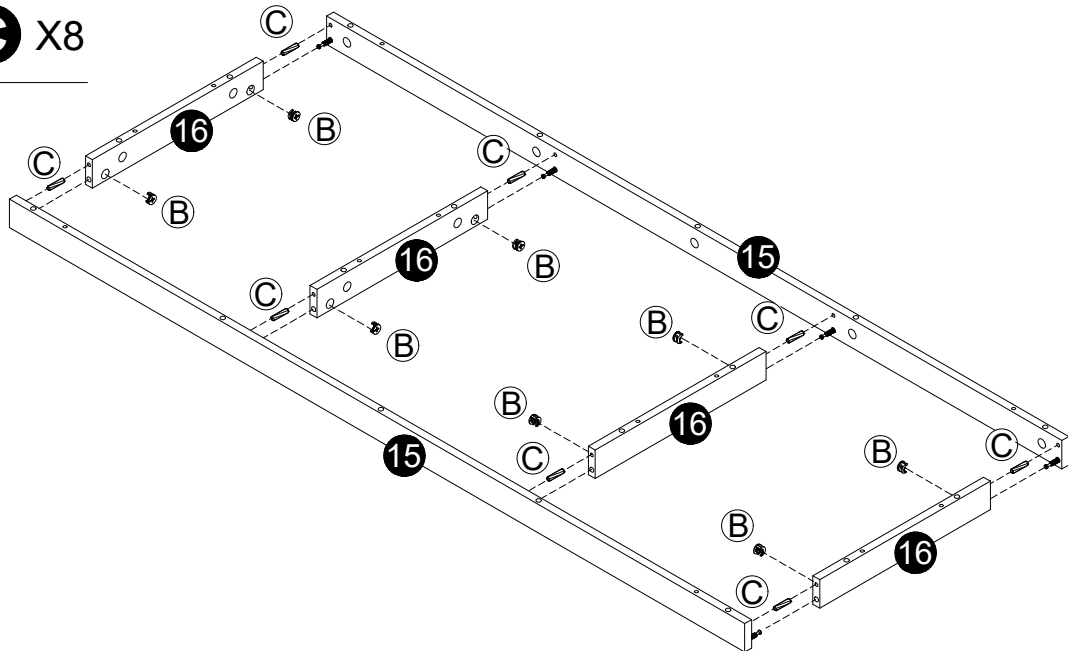
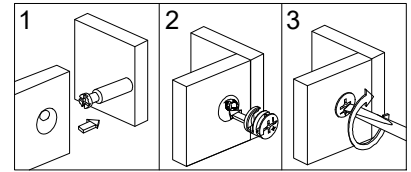
## STEP 16



**(B)** X8



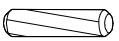
**(C)** X8



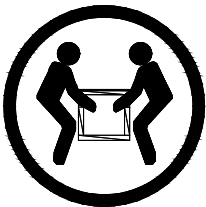
## STEP 17



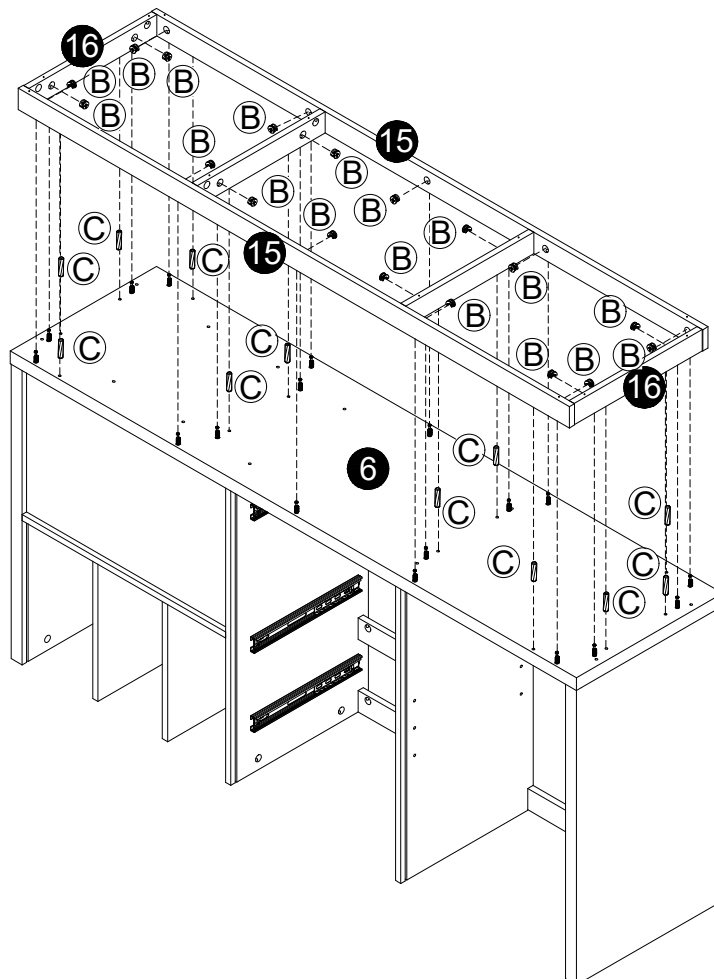
**(B)** X18



**(C)** X12



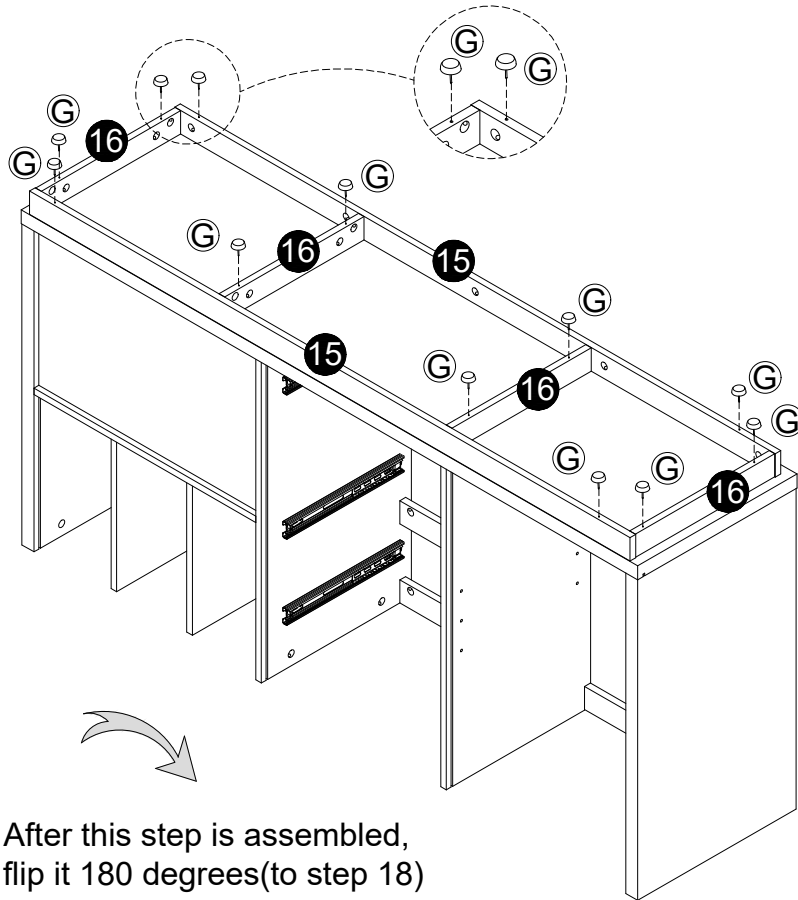
**CAUTION:** Heavy! You may need assistance with this step



## STEP 18



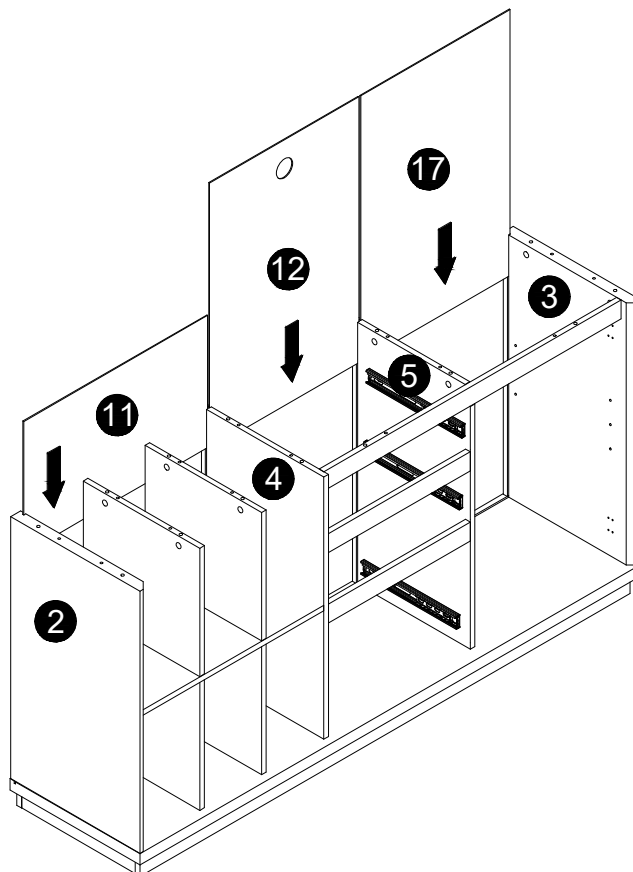
**G** X12



**CAUTION:** Heavy! You may need assistance with this step

After this step is assembled, flip it 180 degrees(to step 18)

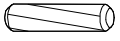
## STEP 19



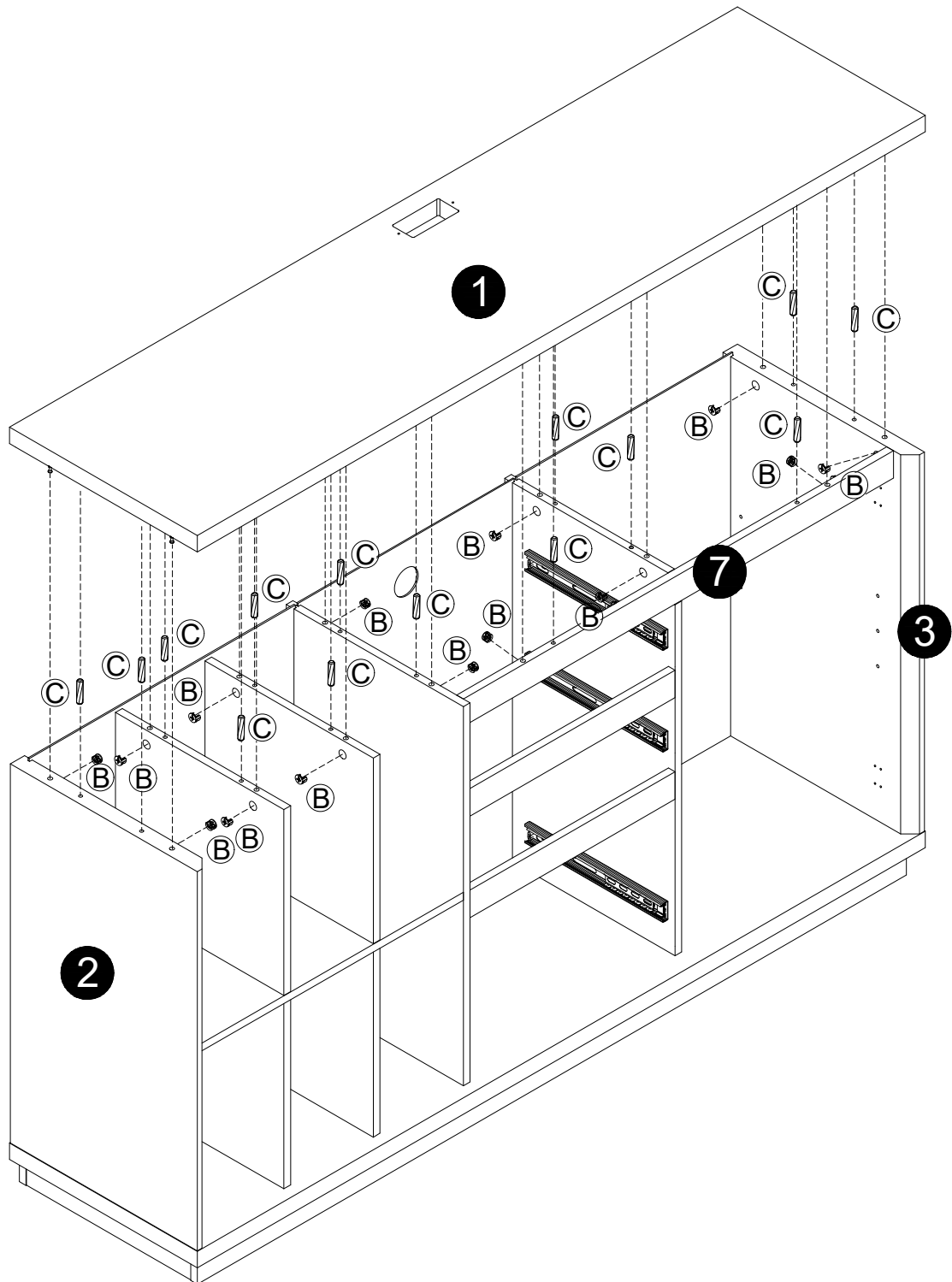
## STEP 20



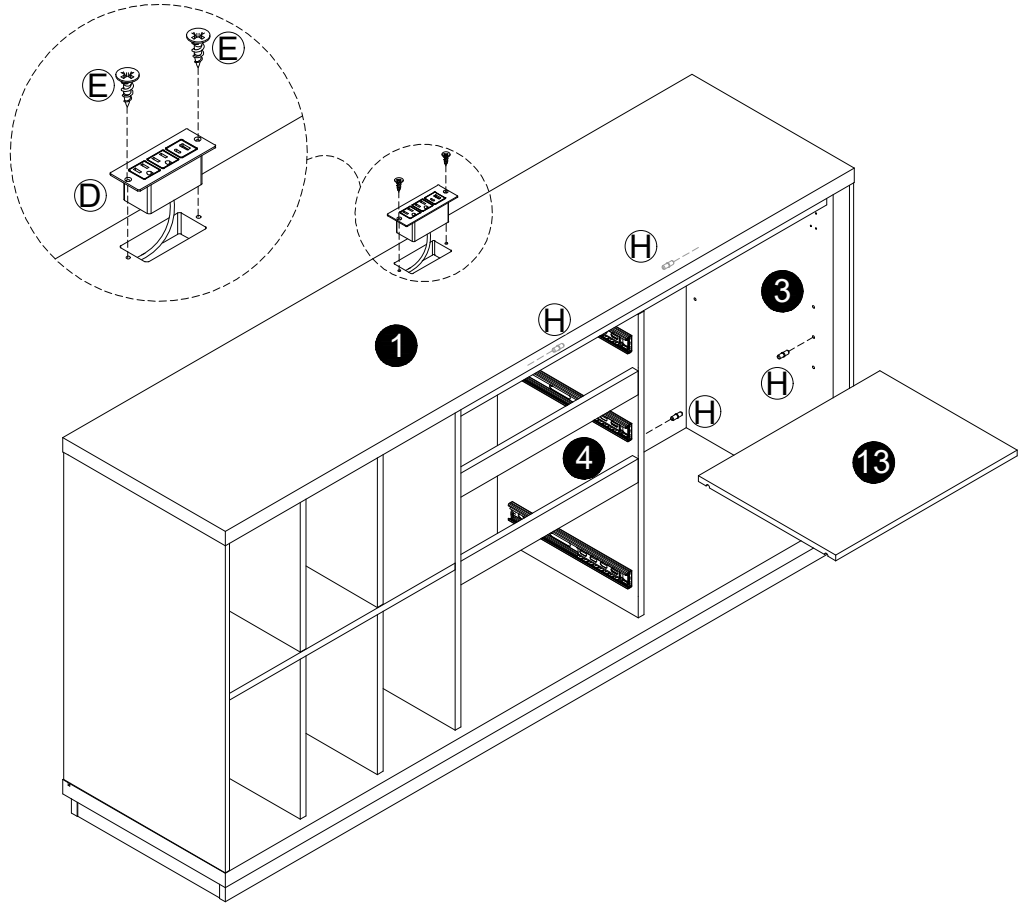
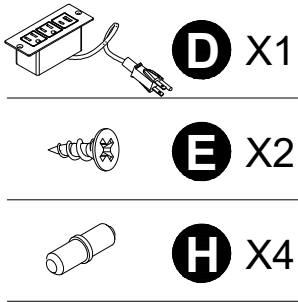
**(B)** X14



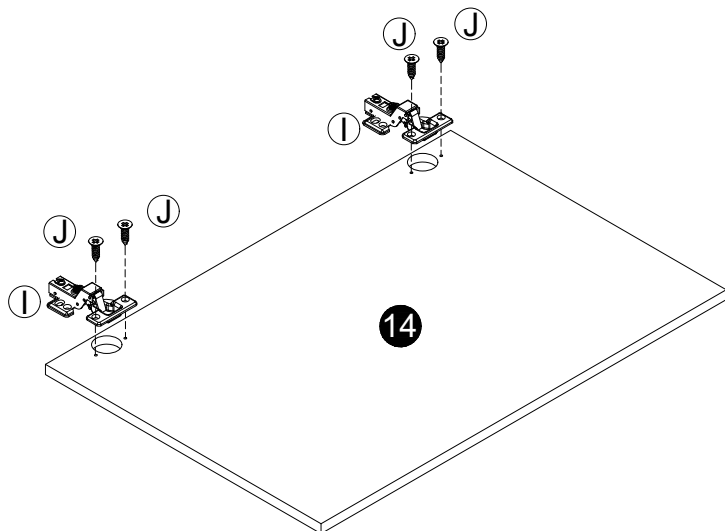
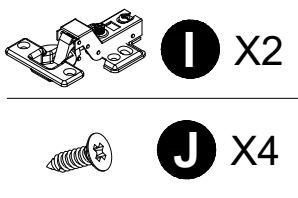
**(C)** X14



## STEP 21



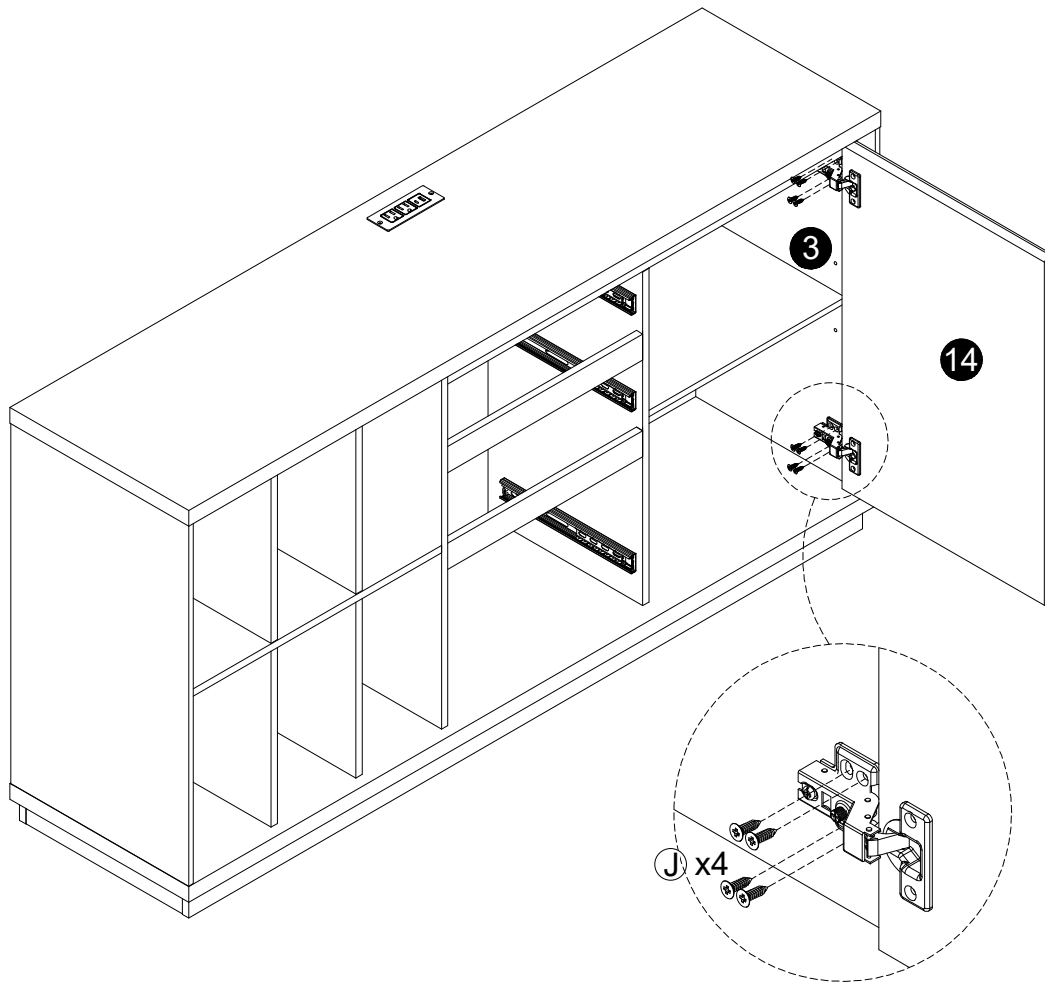
## STEP 22



## STEP 23

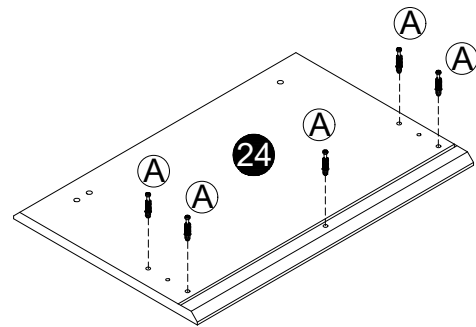
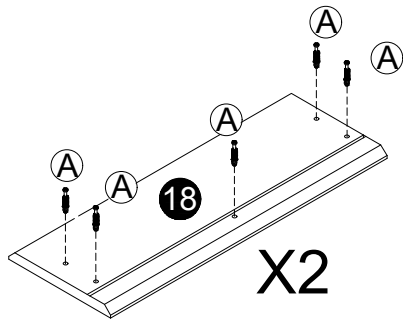
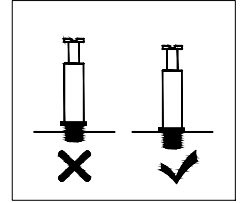


**J** X8



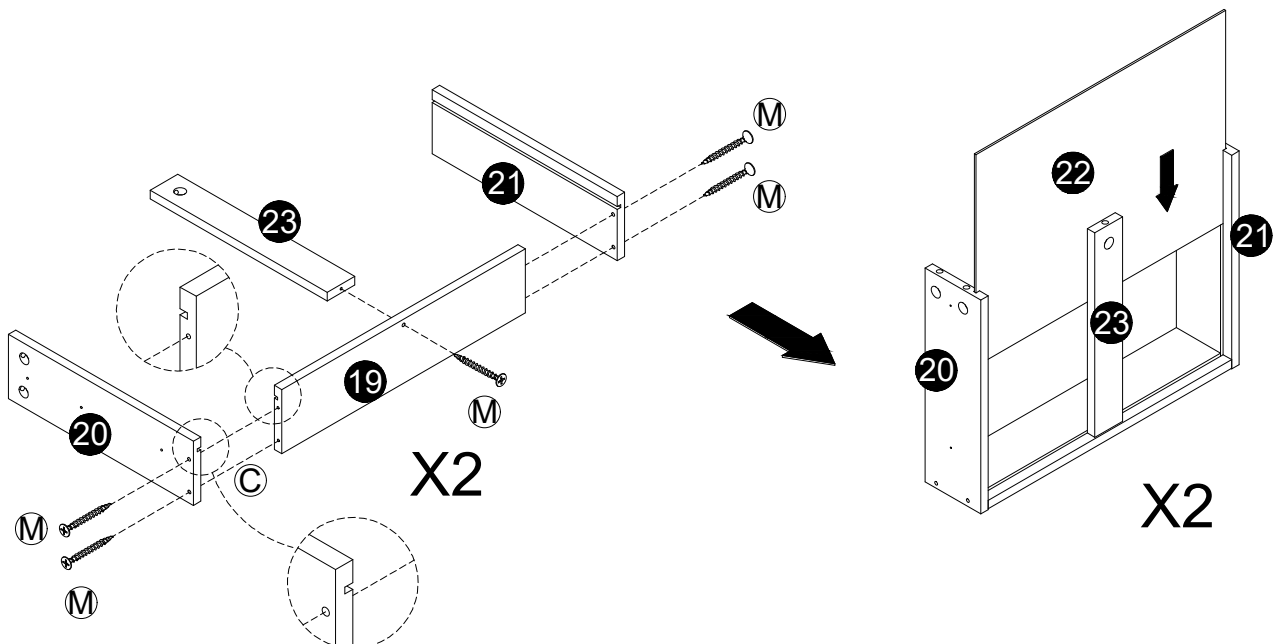
## STEP 24

 **A** X15



## STEP 25

 **M** X10



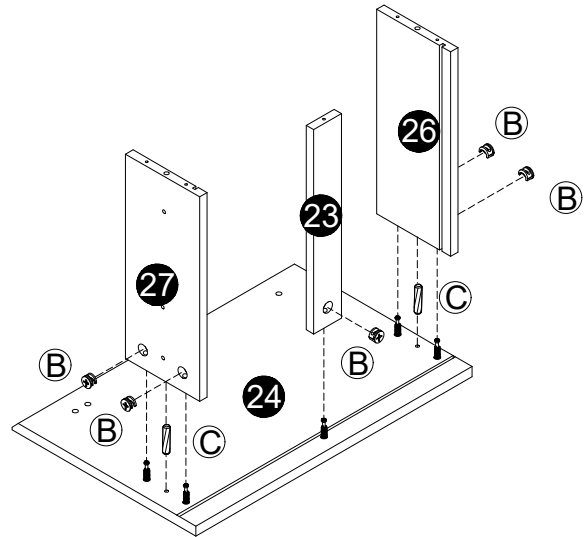
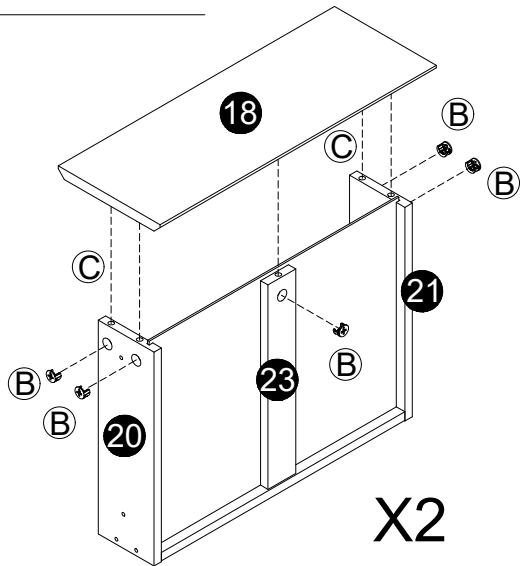
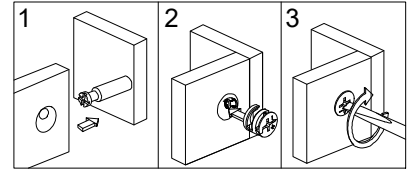
## STEP 26



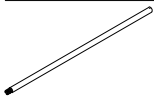
**B** X15



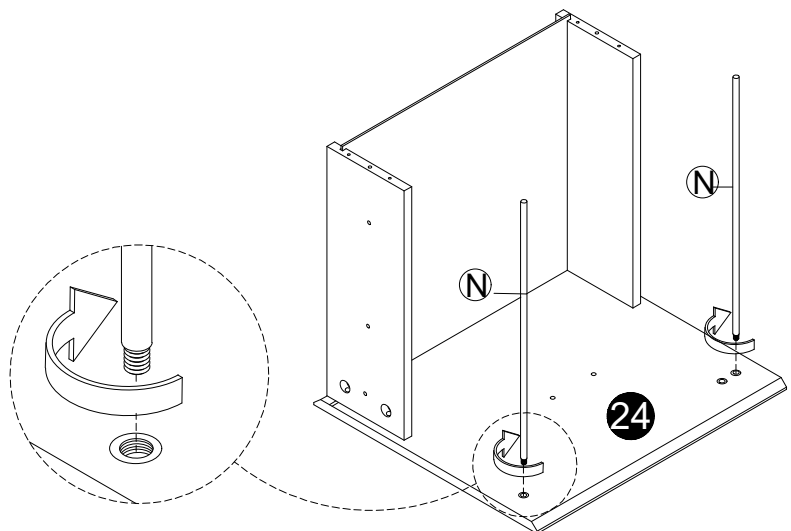
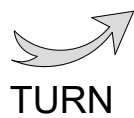
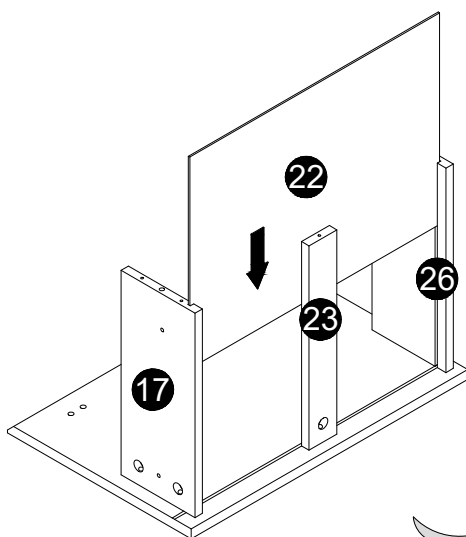
**C** X2



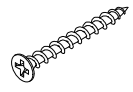
## STEP 27

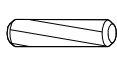


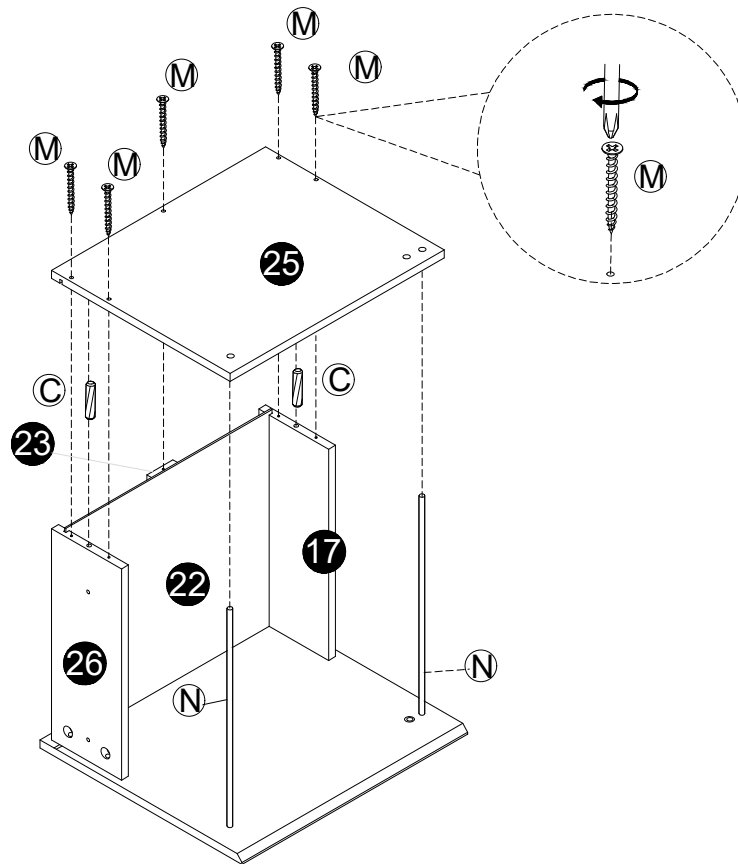
**N** X2



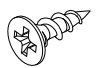
## STEP 28

 **M** X5

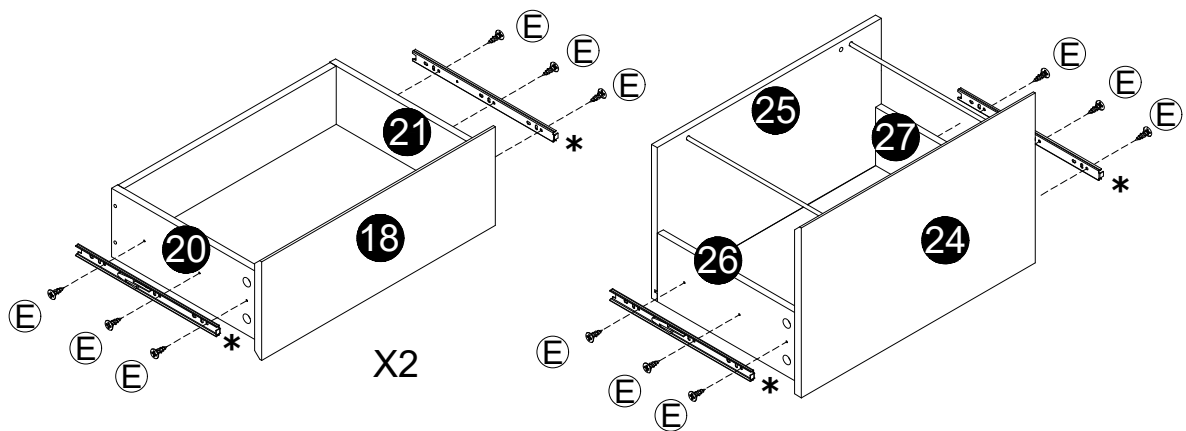
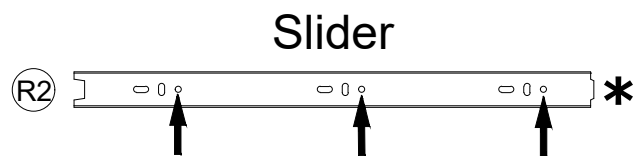
 **C** X2



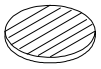
## STEP 29

 **E** X18

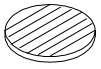
 **R2** X6



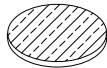
## STEP 30



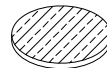
**O** X54



**P** X15

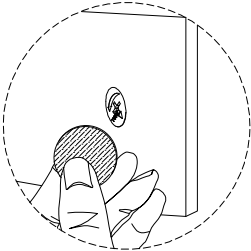


**O** X54

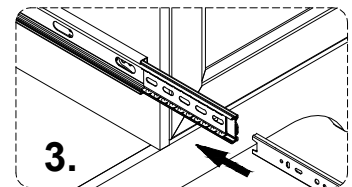
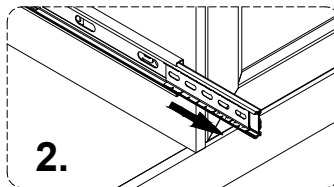
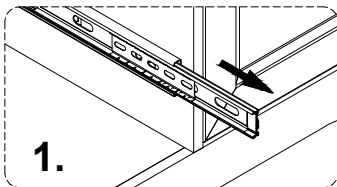
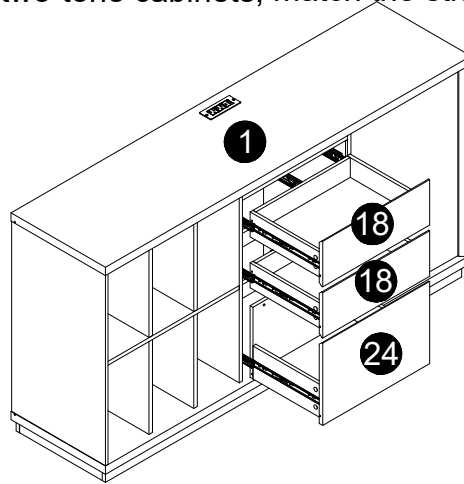


**P** X15

Note: For two-tone cabinets, match the stickers with the colors.



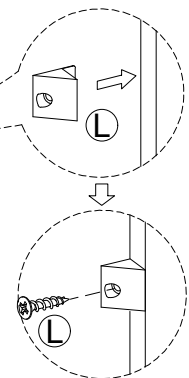
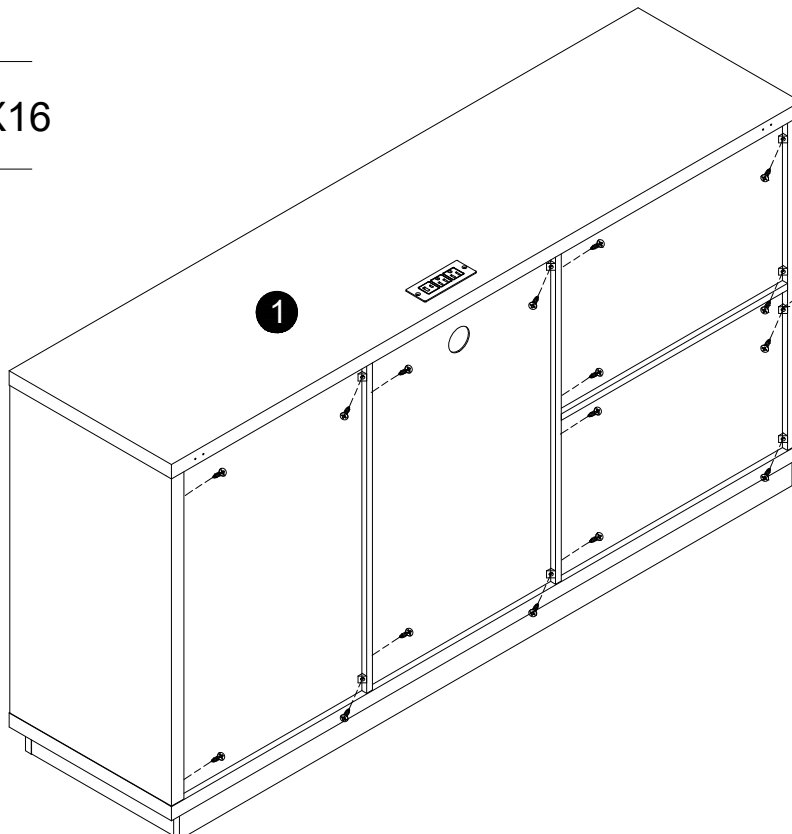
Note: After assembly, cover the holes.



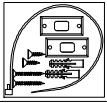
## STEP 31



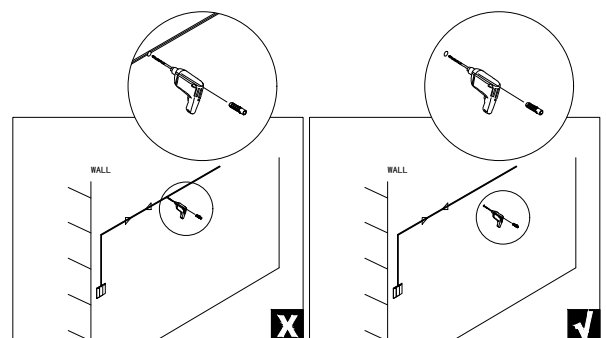
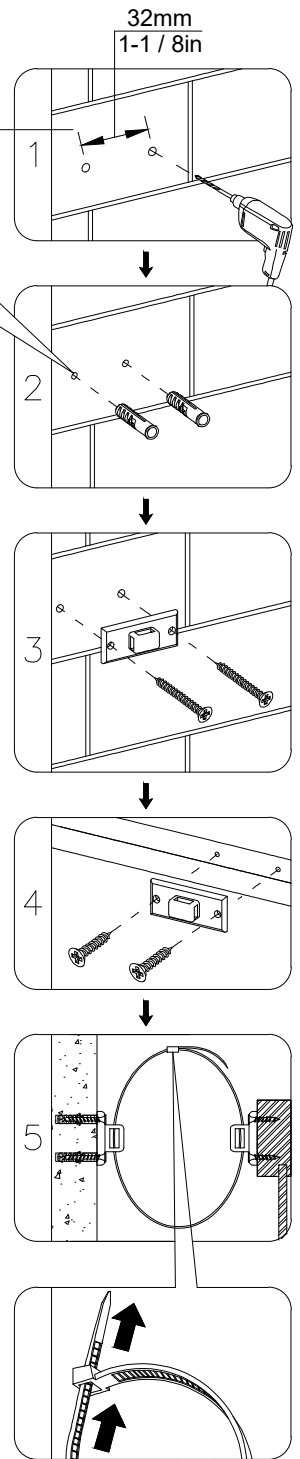
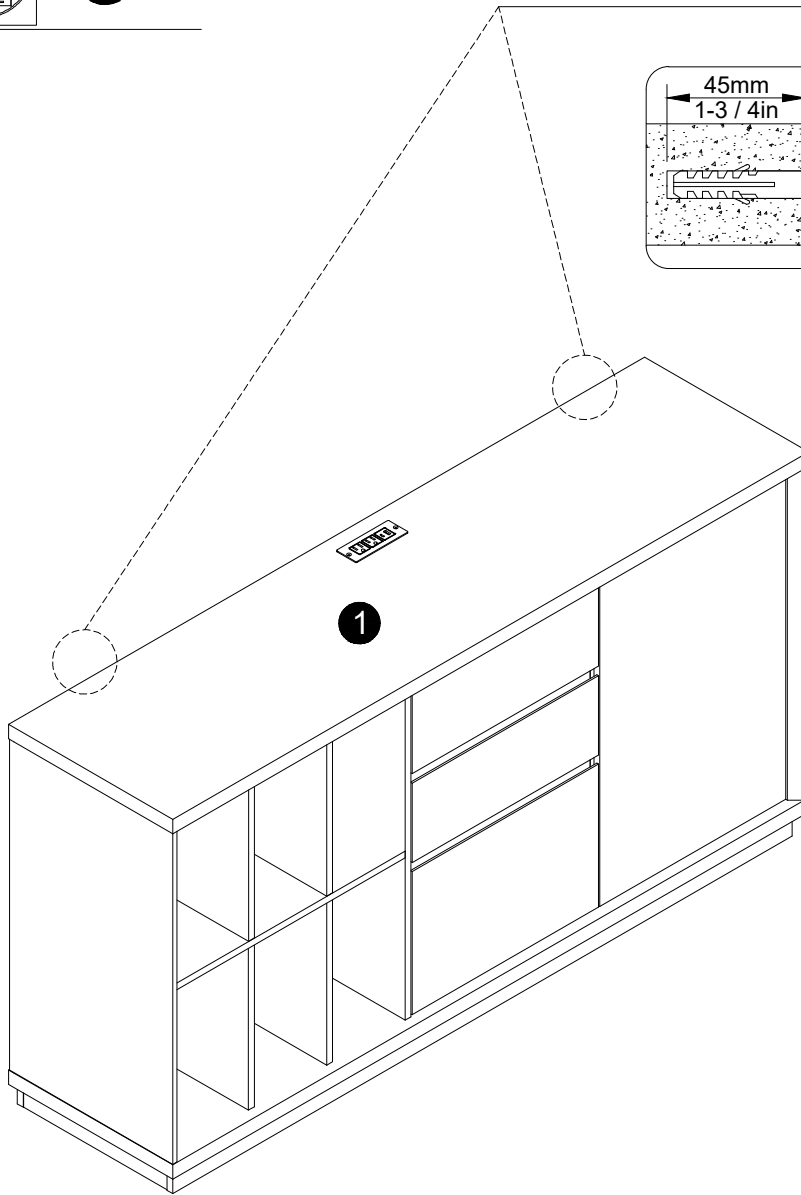
**L** X16



# STEP 32

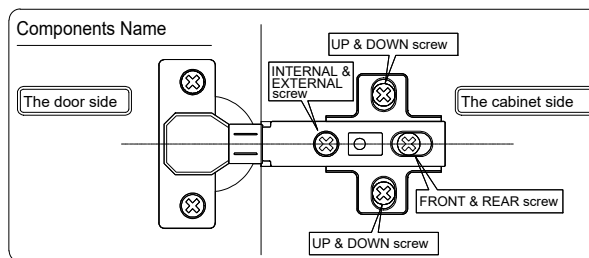


**Q** X2

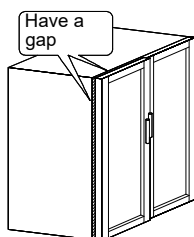


## The ways to adjust the door

- Before adjusting the hinge, please check whether the cabinet is skewed.
- If the skew can not be repaired, please remove the anti-tipping device first, then adjust the cabinet to vertical position.
- Please adjust the hinge with the door open.
- Please operate it with more than 2 people, one person holds the door and the other one adjusts the screw.

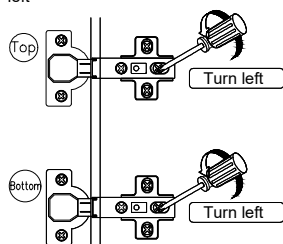


### When door is crooked



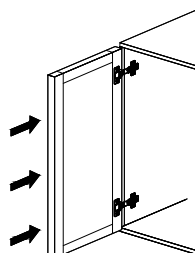
Please take the following steps to adjust first.

- 1 Rotate the "front and rear screws" to the left

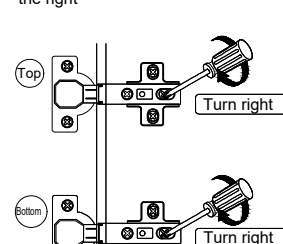


After adjusting the "front and rear screw", the door still does not change, please turn the "internal & external screw" to the right slightly.

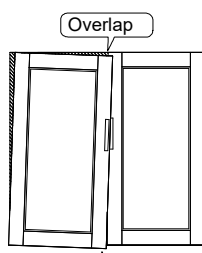
- 2 Push the door to the cabinet



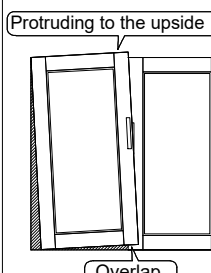
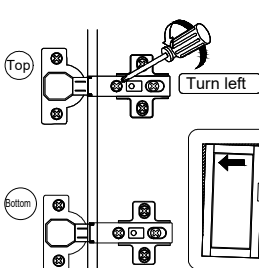
- 3 Rotate the "front and rear screws" to the right



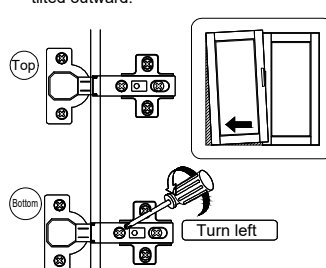
### When door is leaning



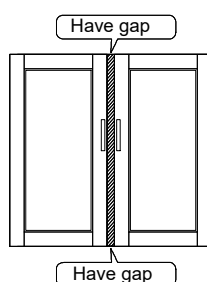
- 1 Turn "internal & external screw" to the left can make the top of the door tilted outward.



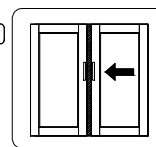
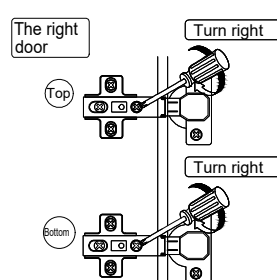
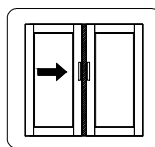
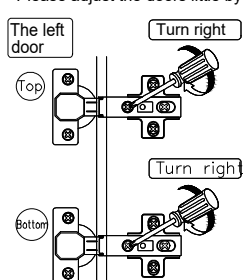
- 1 Turn "internal & external screw" to the left can make the bottom of the door tilted outward.



### When 2 doors are not tight

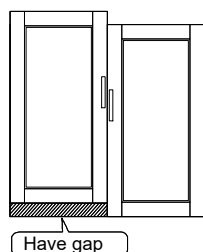


- 1 Turn "internal & external screw" to the right can make the door approach inside. Please adjust the doors little by little.

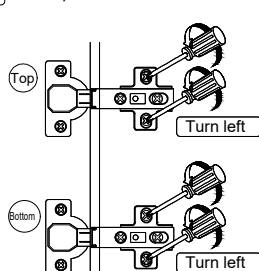


If the 2 doors are overlap, please turn the "internal & external screw" to the left.

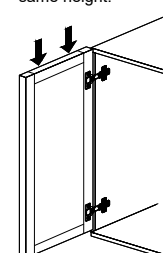
### When the door is higher on top



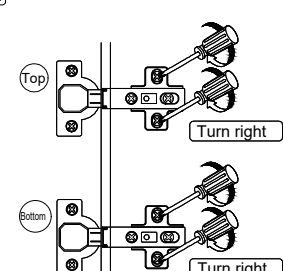
- 1 Turn "up & down screw" to the left



- 2 Lower the door's height so that 2 doors are of the same height.



- 3 Turn "up & down screw" to the right



If the door is lower on bottom, please lift up the left door slightly on step 2

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