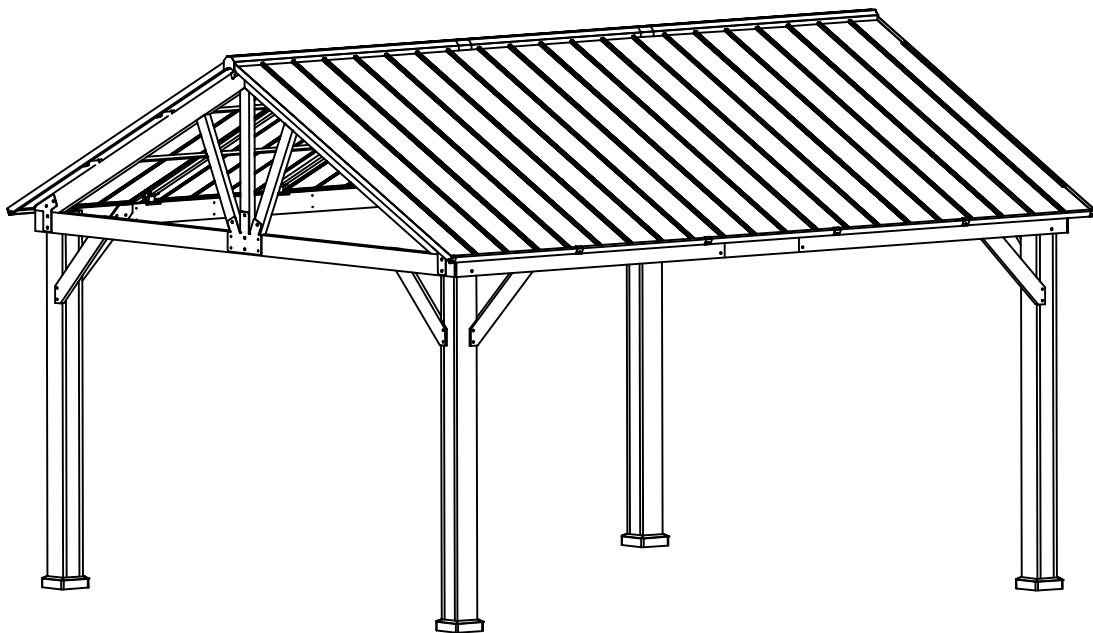




INSTRUCTION MANUAL

13 FT x 15 FT Wood Gazebo

Series A35

IF YOU PURCHASED THE GAZEBO ONLINE AND HAVE ANY
QUESTIONS OR CONCERNS
PLEASE CONTACT US WITH EMAIL OR TEXT

Email: Hiwarrantyservice@outlook.com
Text: +1 628 263 4608

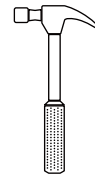
Note: The gazebo needs to be installed in cooperation with five people. The following tools are not included and needed for assembly:



Pistol Drill



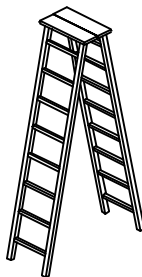
Tape Measure



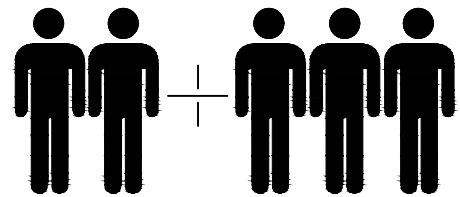
Hammer



Screw Driver



2 m Adjustable Ladder



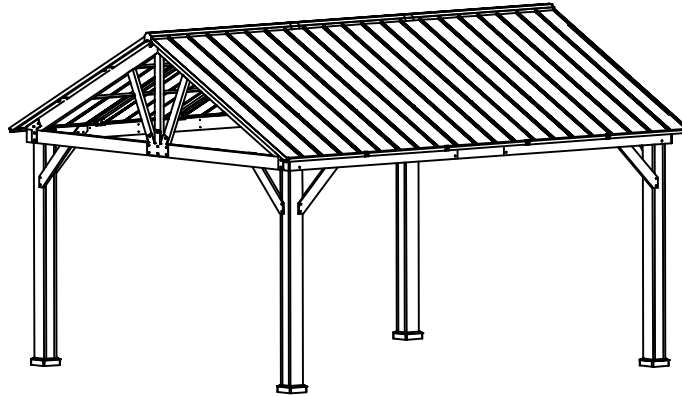
5 people

Warning

1. A 5 person assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please dis-assemble and store for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.97 inch on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 61.2km/h, please take measures to avoid the wind.
4. Care the wooden structure of the gazebo like painting with anticorrosive paint every two months or dry the wooden parts and then paint when it is in rainy season, which can let the gazebo service longer.

Attention:

1. Please fix all the screws first,do not lock off,after assembling is fully completed,lock all at once finally.
2. Please check the manual carefully and make sure you have received all the parts.
3. If there is any missing,please let us know the letter of the parts you need.
4. If there is any damage,please send clear photos to us,we will check and offer you best solution soon.

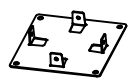
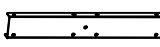
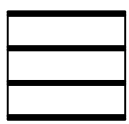
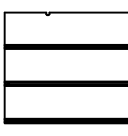
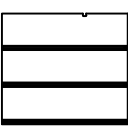
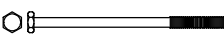
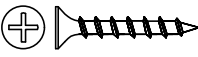
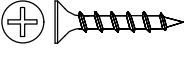
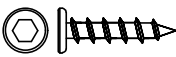


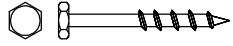
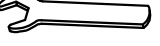
Parts List (Box A)

P6	P9	P10		
Big Roof Cover Mid.	Big Roof Cover Rig.	Big Roof Cover Left		
10 pcs	2 pcs	2 pcs		

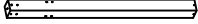
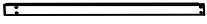
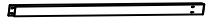
Parts List (Box B)

M3	M4	H3	D	U1
Right Roof Side Tube 1	Left Roof Side Tube 2	Big Roof Middle Beam	Top beam supportor	Roof Side Cover
2 pcs	2 pcs	8 pcs	4 pcs	4 pcs
F3	F5	R4	R5	L1
Big Roof Beam 1	Middle beam of large top	Big Roof Cover 1	Big Roof Cover 2	Middle Roof Lower Tube 1
2 pcs	1 pc	2 pcs	1 pc	6 pcs
L2	C4	I	O	W3
Side Roof Lower Tube 2	Triangular Connector	Middle Beam Lower Connector	Small Beam Presser	
4 pcs	2 pcs	8 pcs	4 pcs	16 pcs

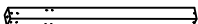
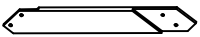
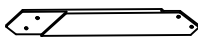
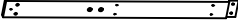
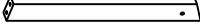
C1  Triangular Connector 1 2 pcs	C2  Triangular Connector 2 2 pcs	J1  Middle Closure Plate 8 pcs	J2  Right Closure Plate 2 pcs	J3  Light Closure Plate 2 pcs
A  Spacer 40 pcs	E  Robber Gasket 52 pcs			
Parts List (Box C)				
N1  Big Roof Small Beam 1 6 pcs	N5  Big Roof Small Beam 5 4 pcs	N7  4 pcs	N8  4 pcs	N9  2 pcs
B  Base Cover 4 pcs	C  Base 4 pcs	G2  Roof Beam Connector 2 pcs	T  Catch 2 pcs	
P7  Small Roof Cover Middle 10 pcs	P11  Small Roof Cover Right 2 pcs	P12  Small Roof Cover Left 2 pcs		
AA  Bolt M10*205 8 pcs	BB  Flat Washer M6 56 pcs	CC  Screw M5*40 80 pcs	DD  Nut M6 56 pcs	EE  Screw M5*30 80 pcs
FF  Bolt M6*15 142 pcs	HH  Bolt M8*35 16 pcs	II  Bolt M8*35 16 pcs	JJ  Bolt M6*55 16 pcs	KK  Bolt M8*25 28 pcs

LL  Non-slip Nuts M10 8 pcs	MM  Flat Washer M8 30 pcs	NN  Flat Washer M10 24 pcs	OO  Screw M10*80 8 pcs	PP  Stake Φ8*180 8 pcs
RR  M3 Drill 2 pcs	SS  Bolt M6*45 40 pcs	UU  Non-slip nuts M8 14 pcs	S  Steel Pin Φ8*55 12 pcs	WW  Bolt M8*50 14 pcs
YY  Wrench M6 8 pcs	ZZ  Hook 2 pcs	Z1  Wrench M8 2 pcs	Z2  Allen Key M8 1 pc	Z3  Wrench M10 2 pcs
Z4  Wrench M10 2 pcs				

Parts List (Box D)

08  Post 2 pcs	01  Outer Long Left Beam (Short) 6 pcs	02  Outer Long Right Beam (Short) 2 pcs	05  Inner Middle Beam 4 pcs	07  Beam of internal short side 4 pcs
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Parts List (Box E)

08  Post 2 pcs	21  Triangular Support Beam 4 pcs	10  Arc Support 1 4 pcs	11  Arc Support 2 4 pcs	16  Middle beam of external long side 2 pcs
18  Beam of internal long side 4 pcs	22  Triangular Middle Support Beam 2 pcs	23  Triangular Frame Slanting Beam 4 pcs		



08 4x

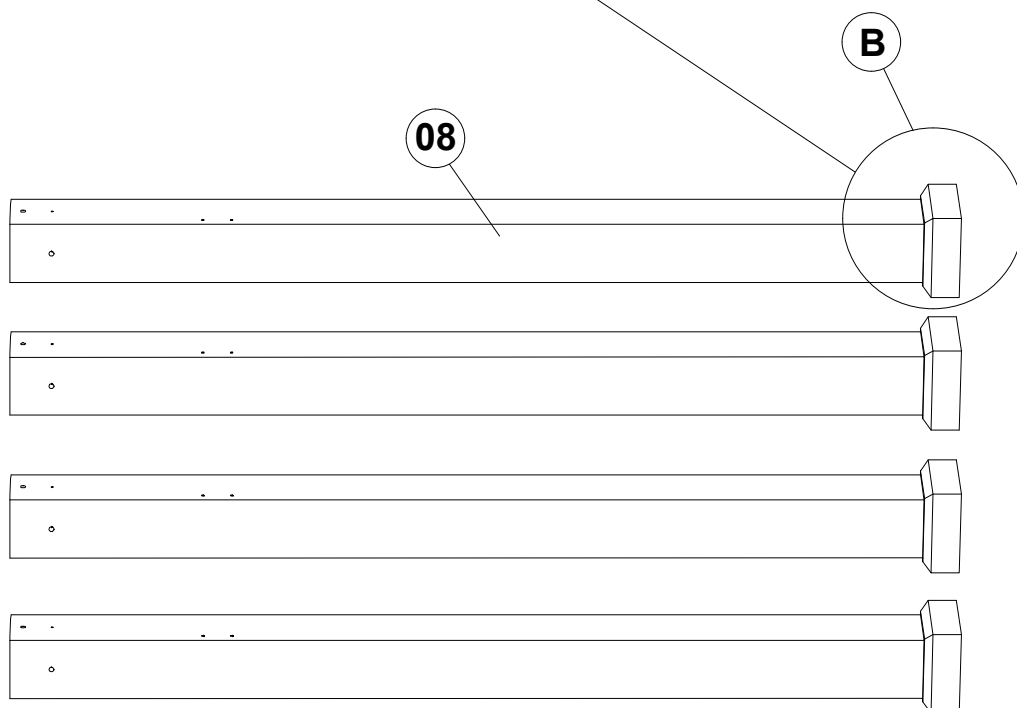
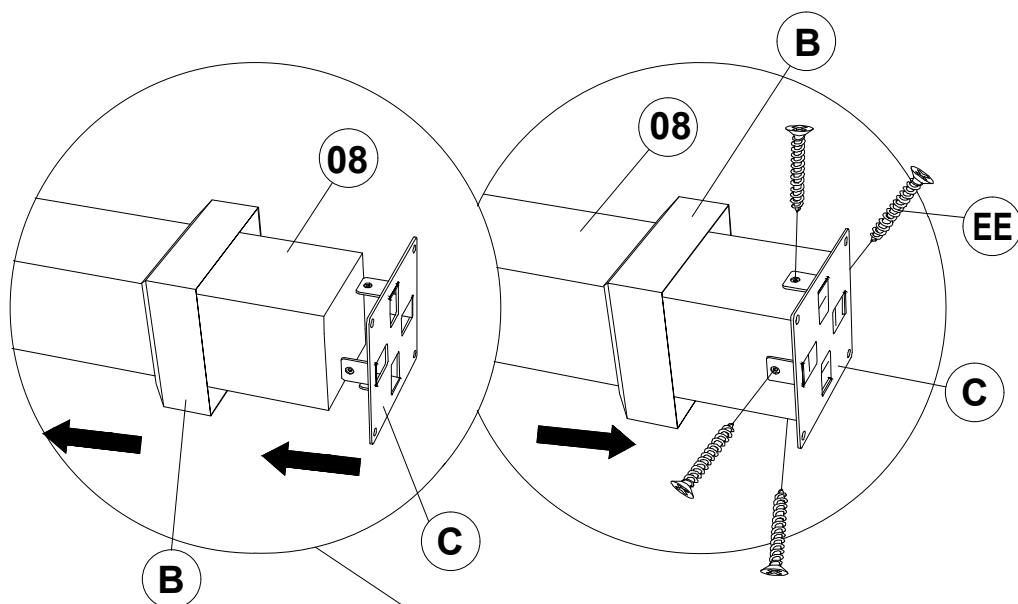


B 4x



C 4x

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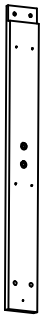
EE 16x

M5*30

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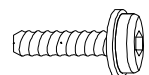
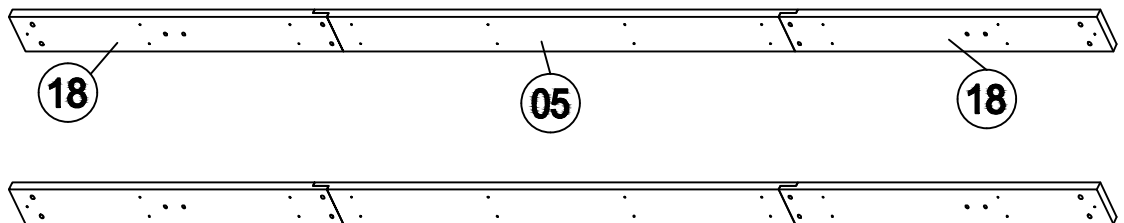
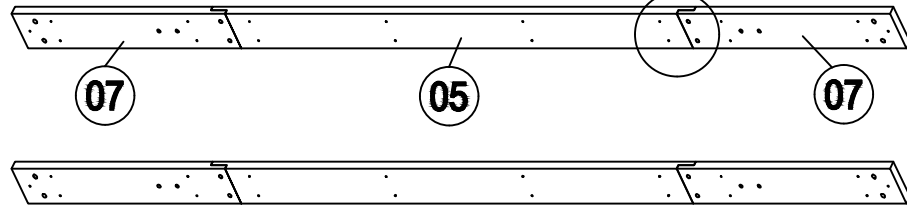
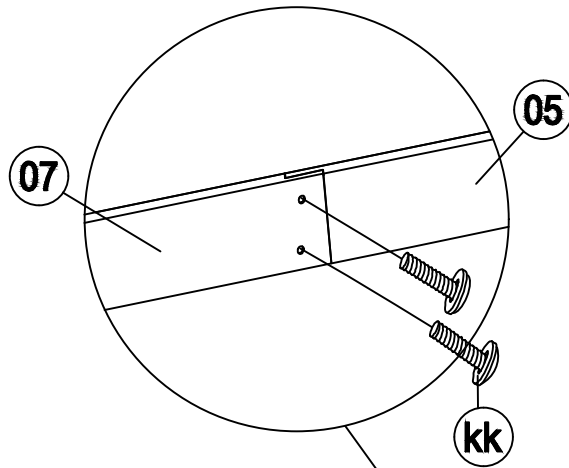
05 4x



07 4x



18 4x



KK 16x

M8*25

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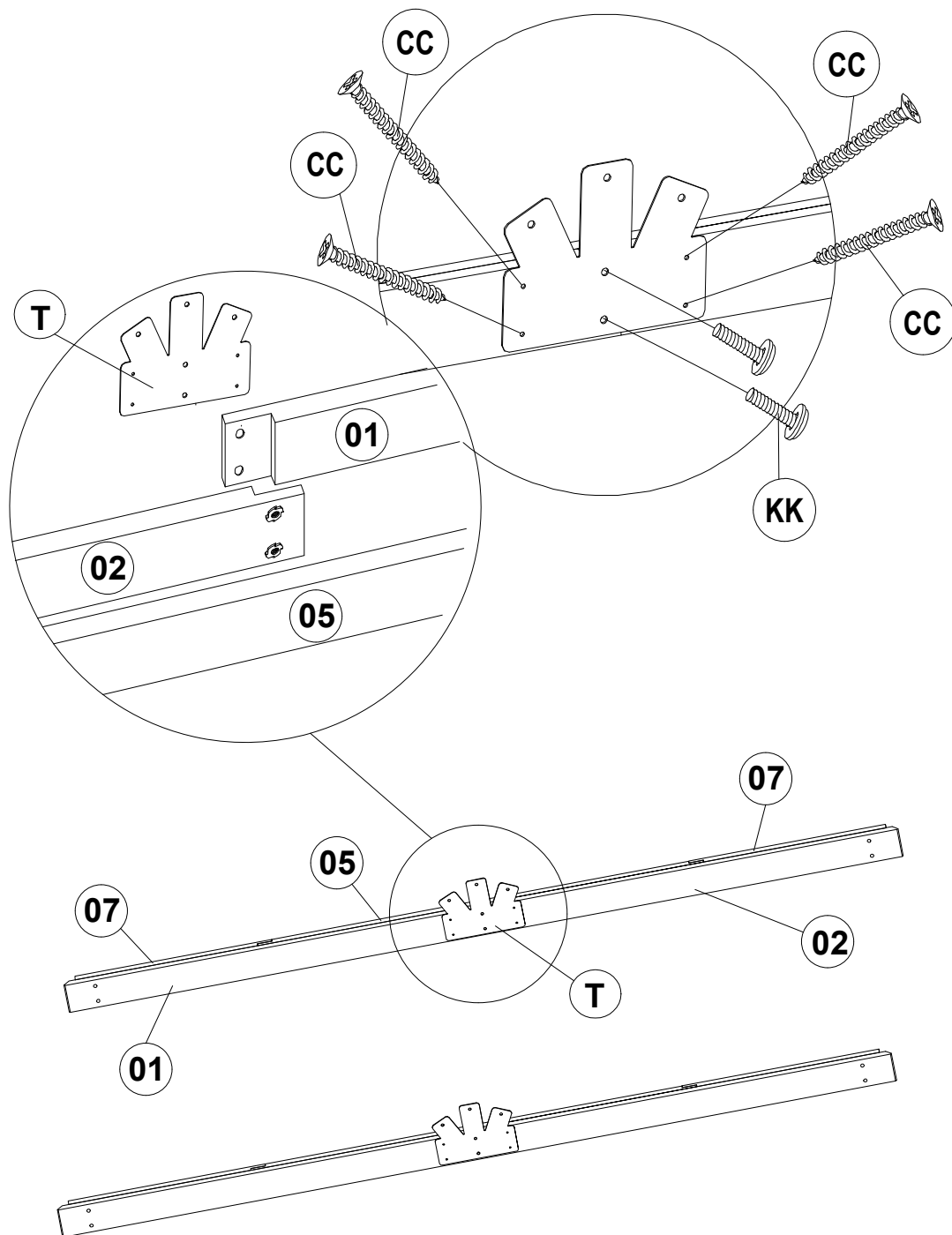
01 2x



02 2x



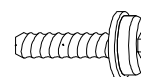
T 2x



8

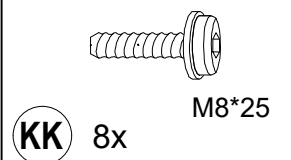
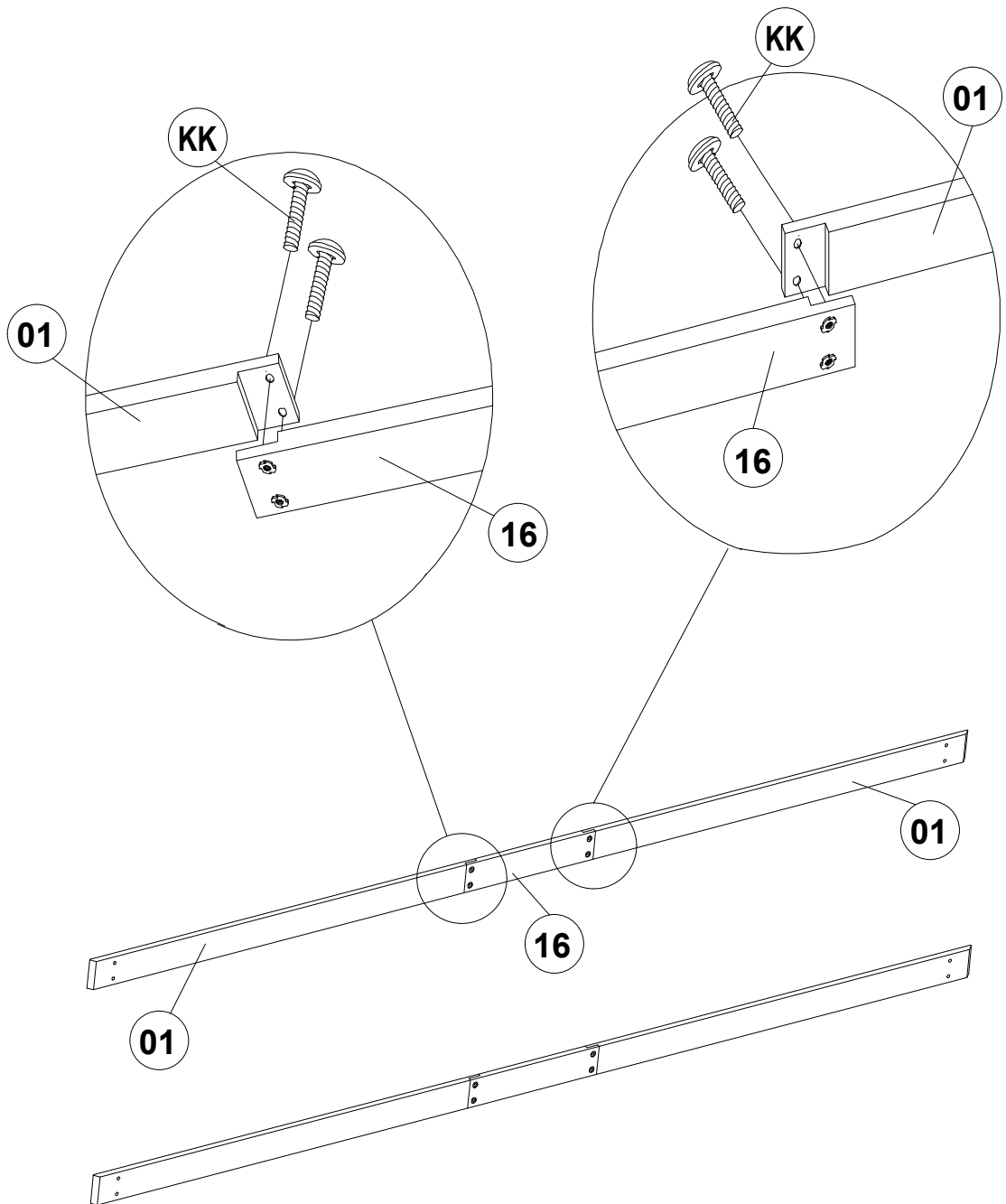
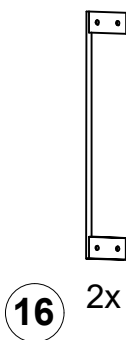
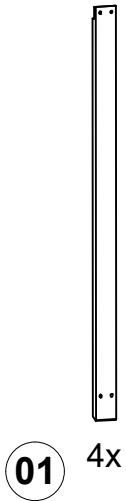


CC 8x

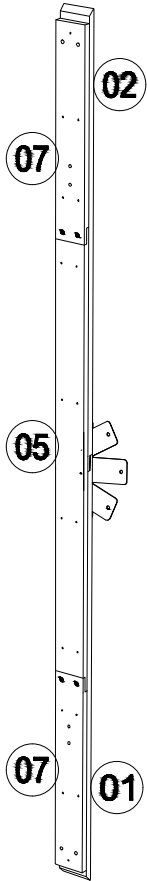


 4x
 M8*25

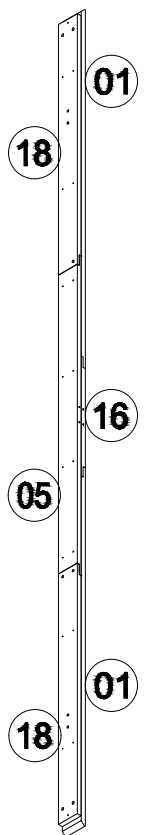
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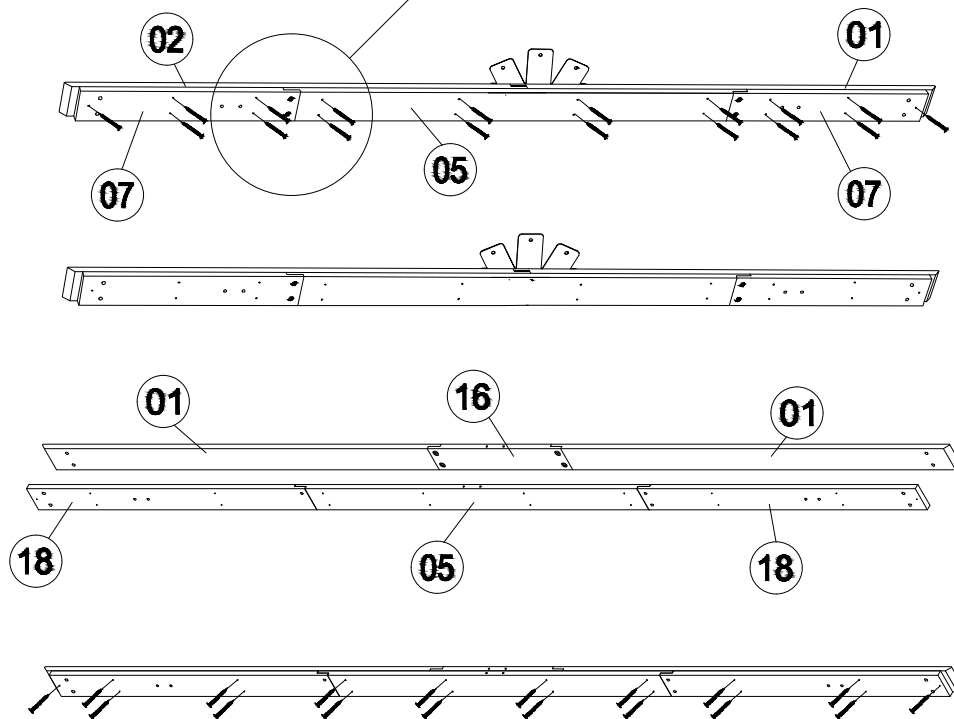
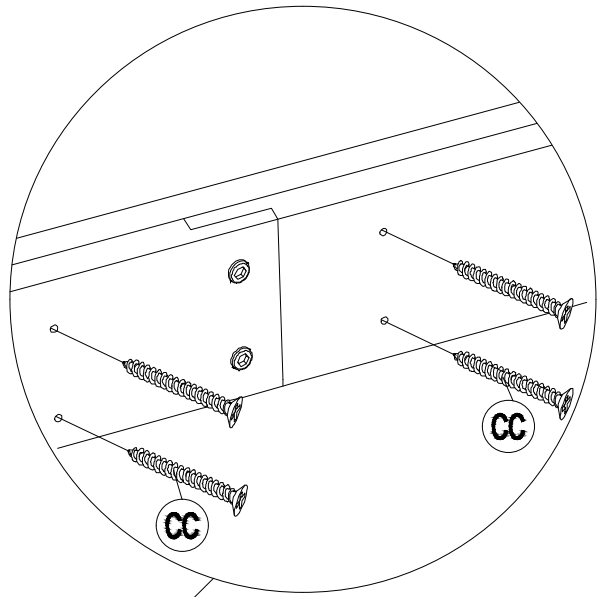


2x



2x

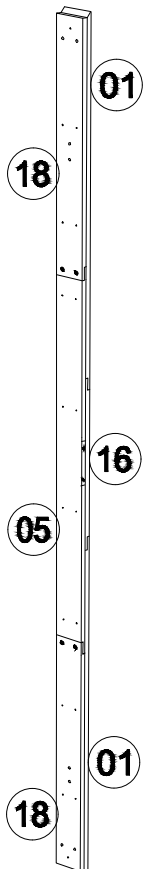
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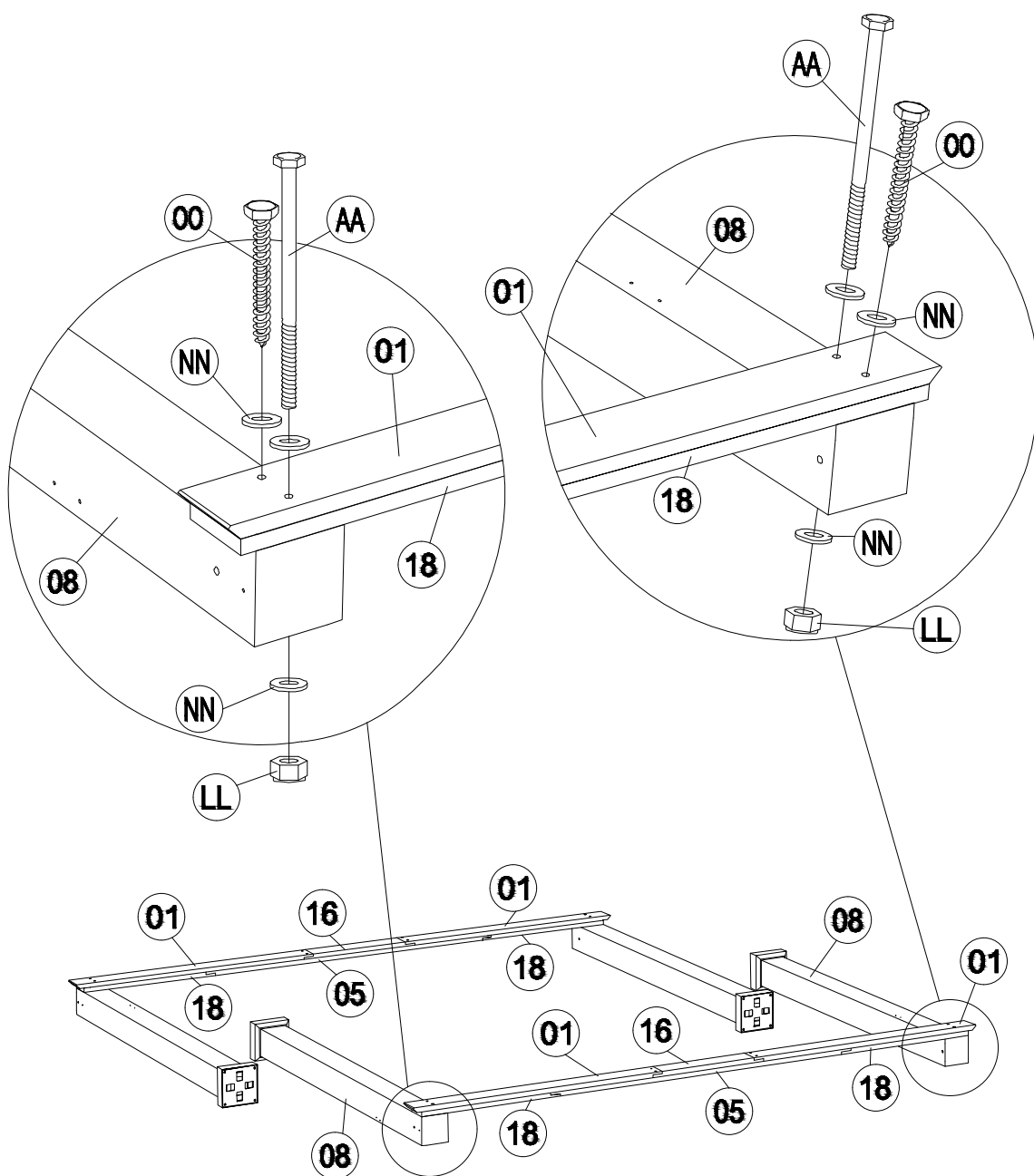
CC 72x

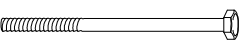
M5*40

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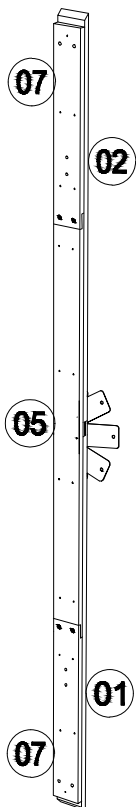


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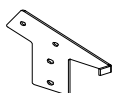


 LL 4x M10	 NN 12x M10
 OO 4x M10*80	 AA 4x M10*205

<7>



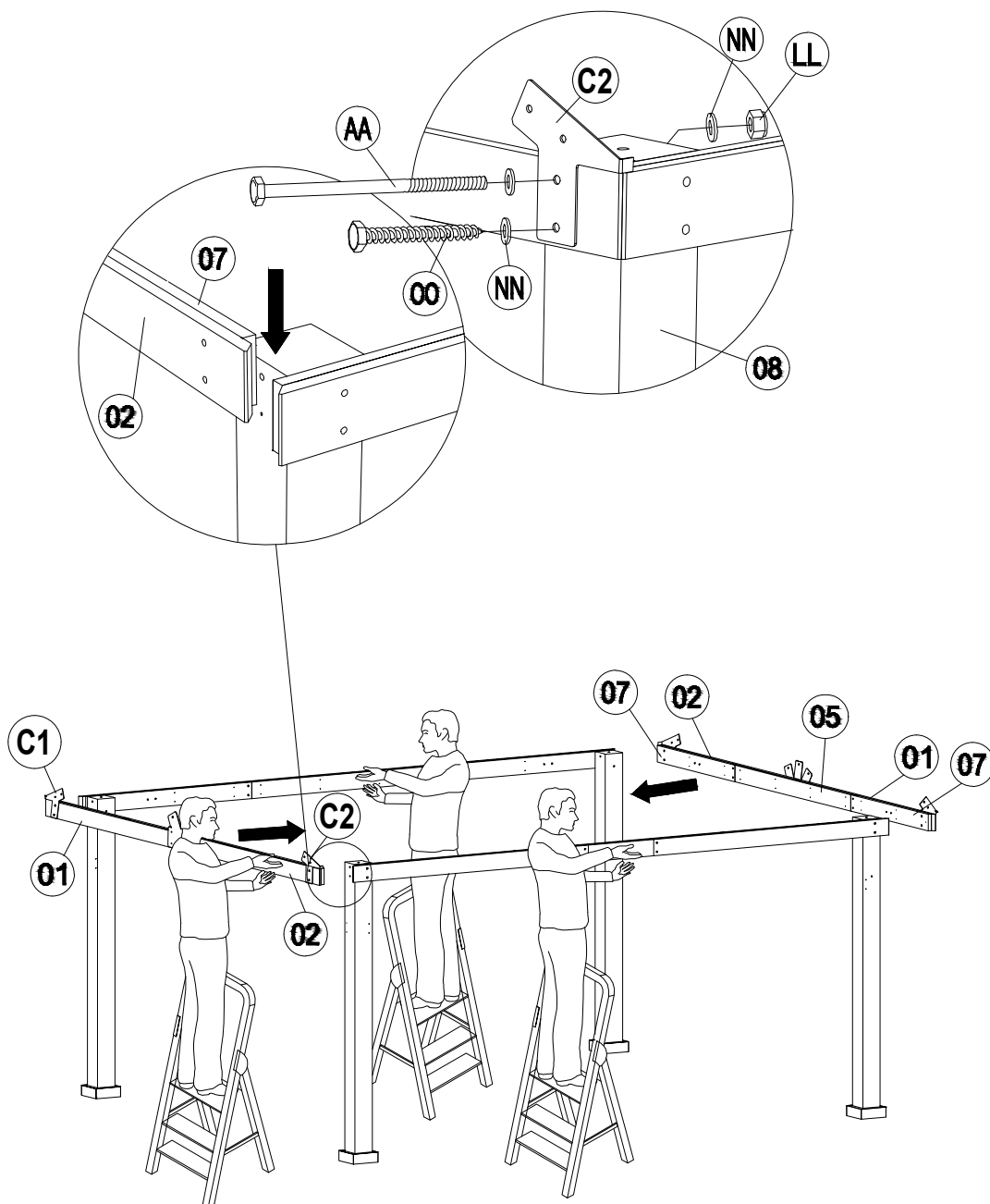
2x

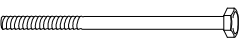


C1 2x



C2 2x



 LL 4x M10	 NN 12x M10
 00 4x M10*80	 AA 4x M10*205



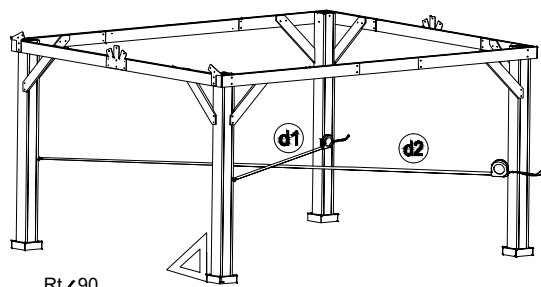
10 4x



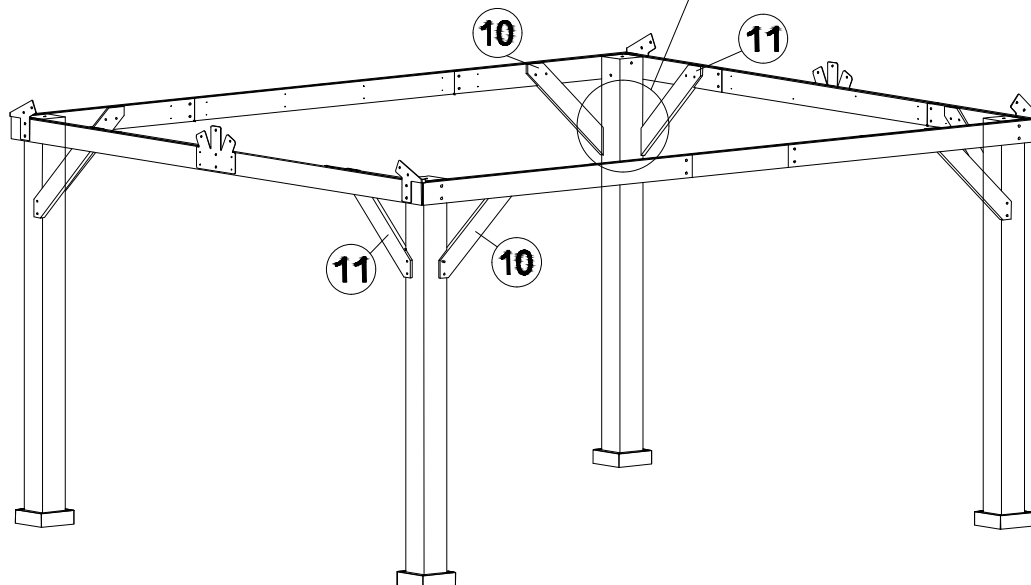
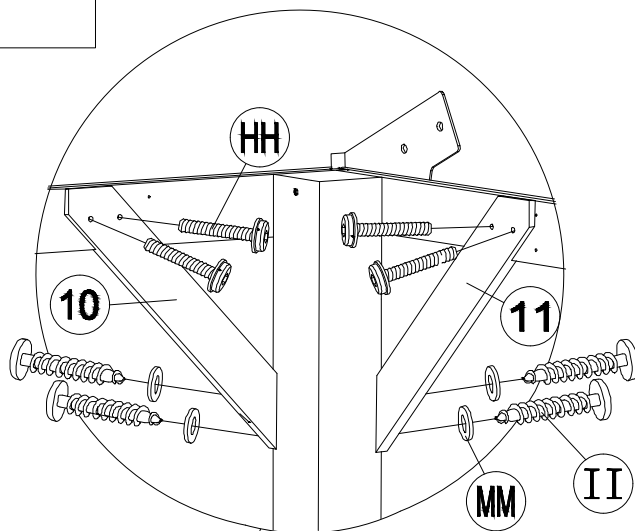
11 4x

<8>

I d1=d2



Rt ∠90

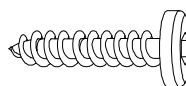


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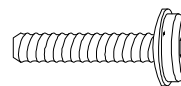
MM 16x

M8



II 16x

M8*35



HH 16x

M8*35

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21 4x

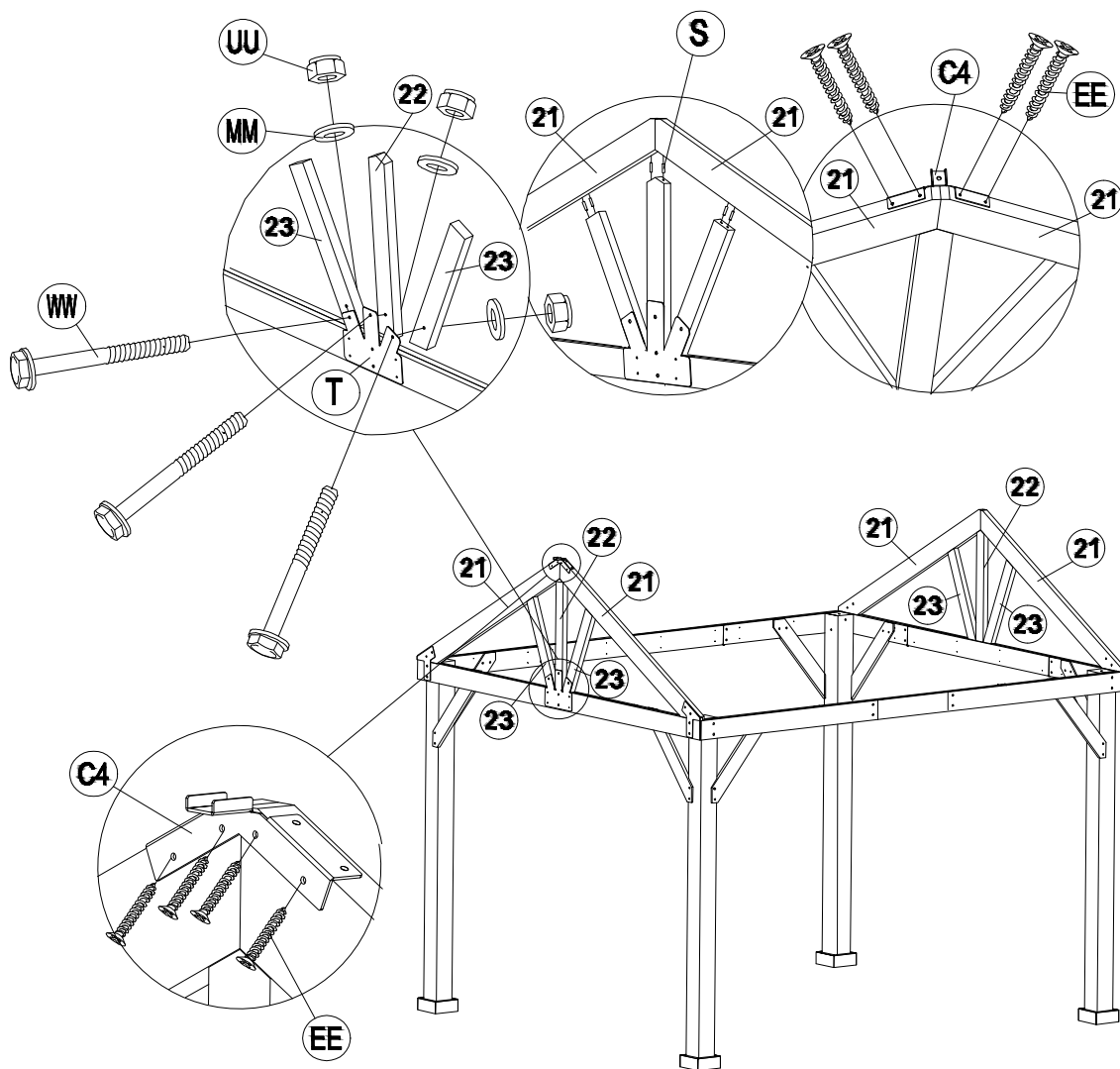
22 2x

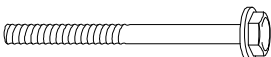
23 4x

S 12x

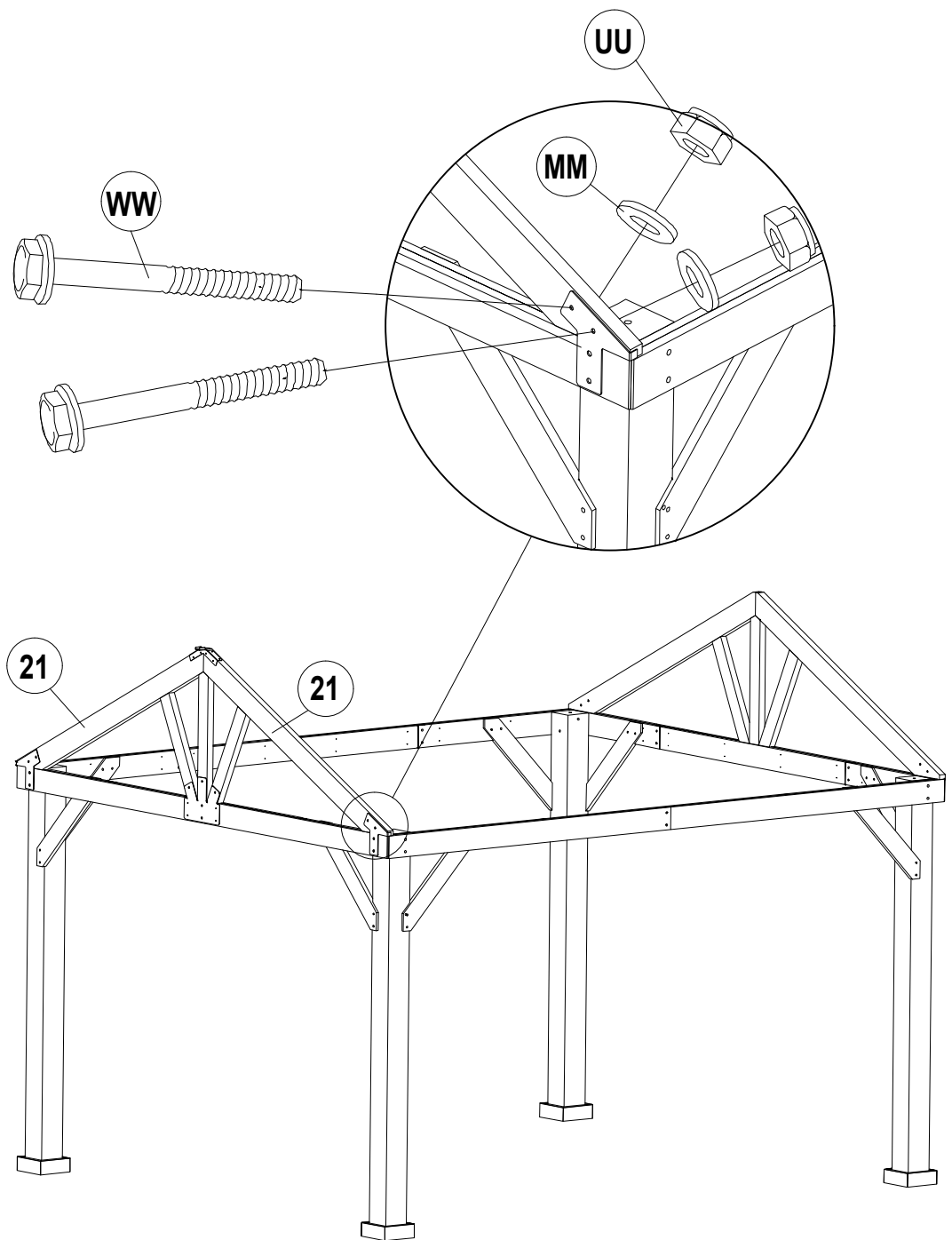
C4 2x

14



 UU 6x M8	 MM 6x M8
 EE 16x M5*30	 WW 6x M8*50

<10>



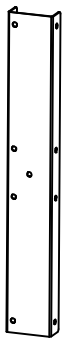
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UU 8x M8	MM 8x M8	WW 8x M8*50

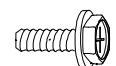
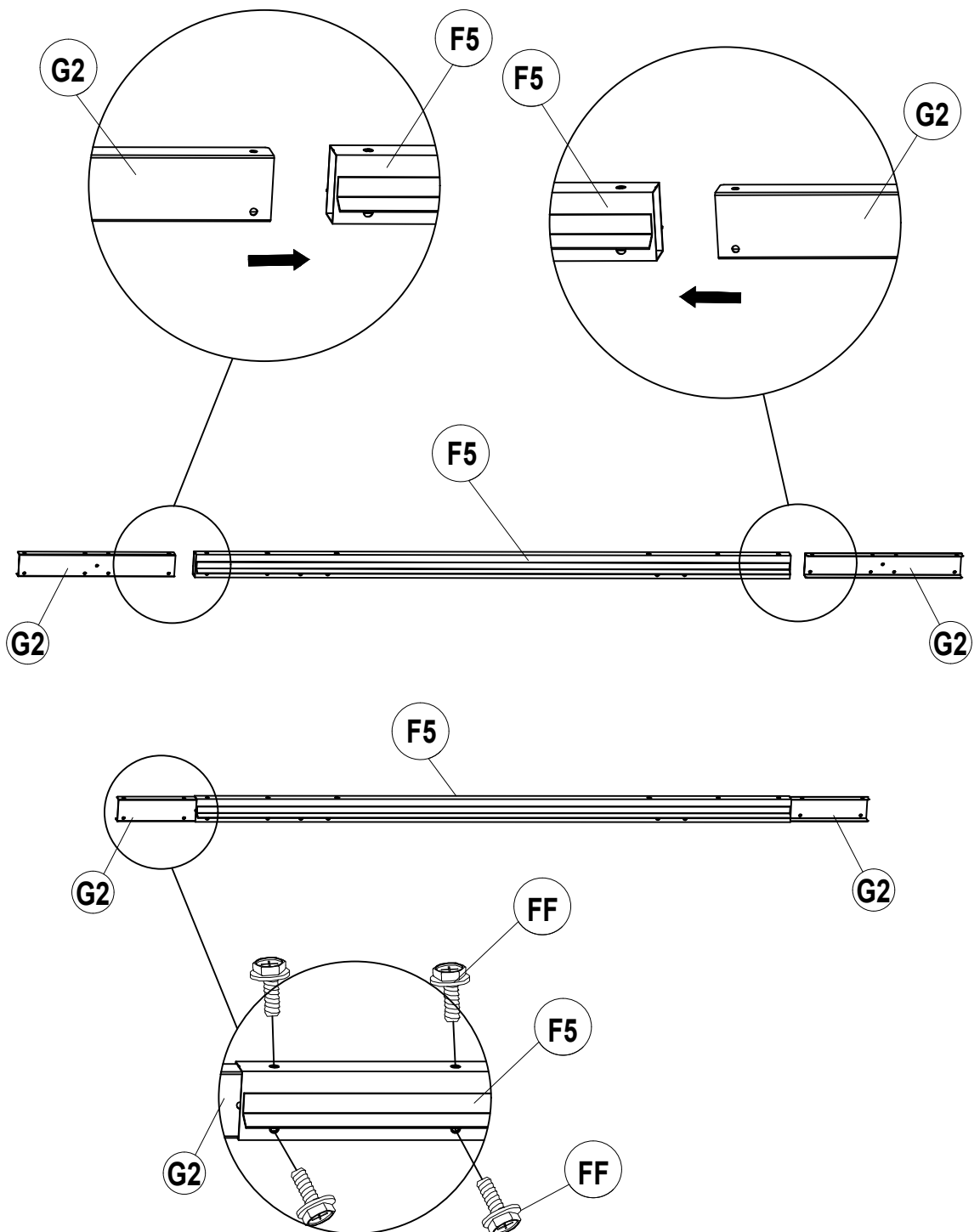
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F5 1x



G2 2x



FF 8x

M6*15



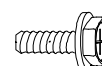
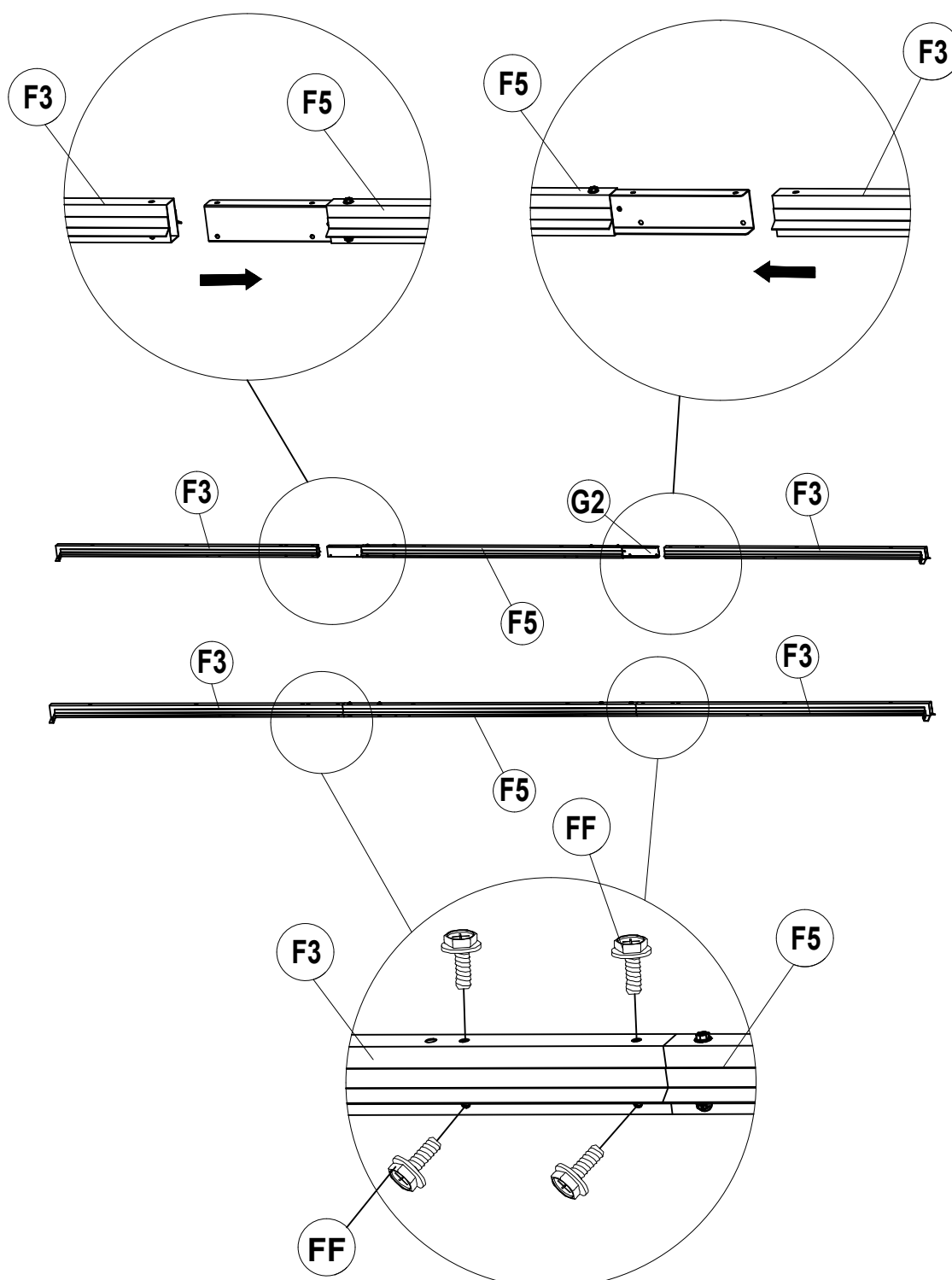
1x



F3

2x

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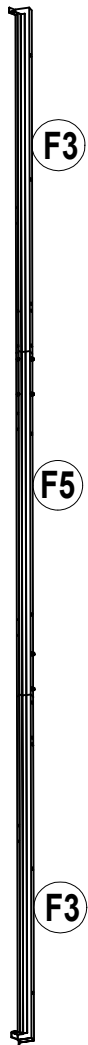


FF 8x

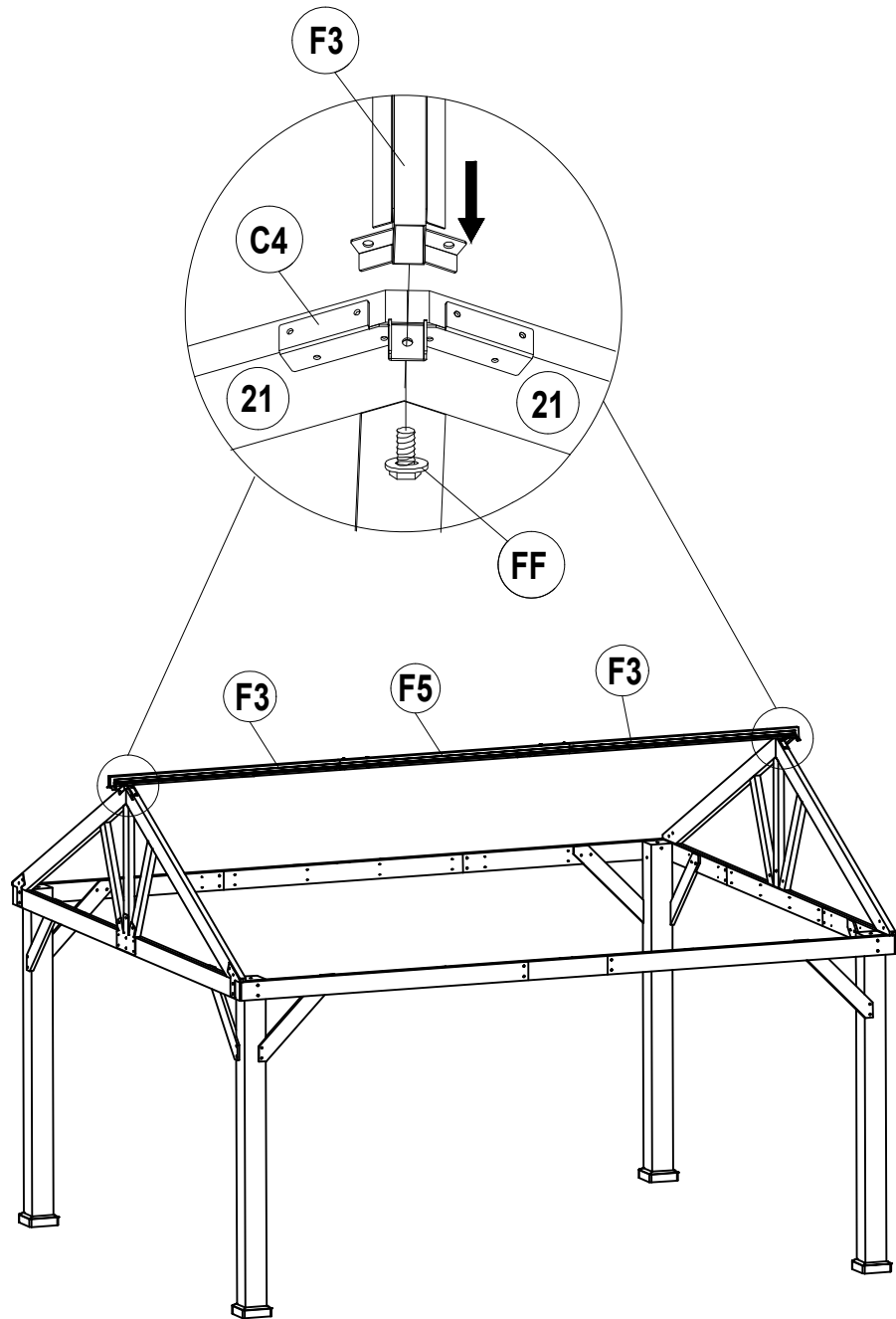
M6*15

17

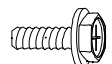
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1x



18

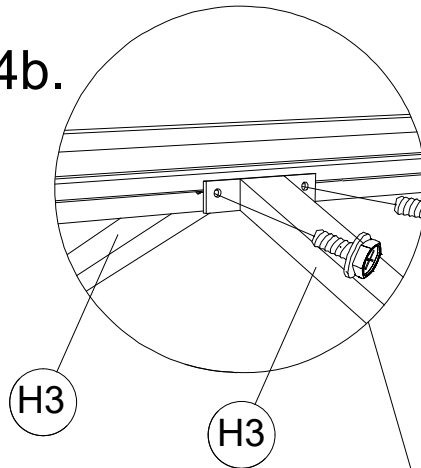


FF 2x

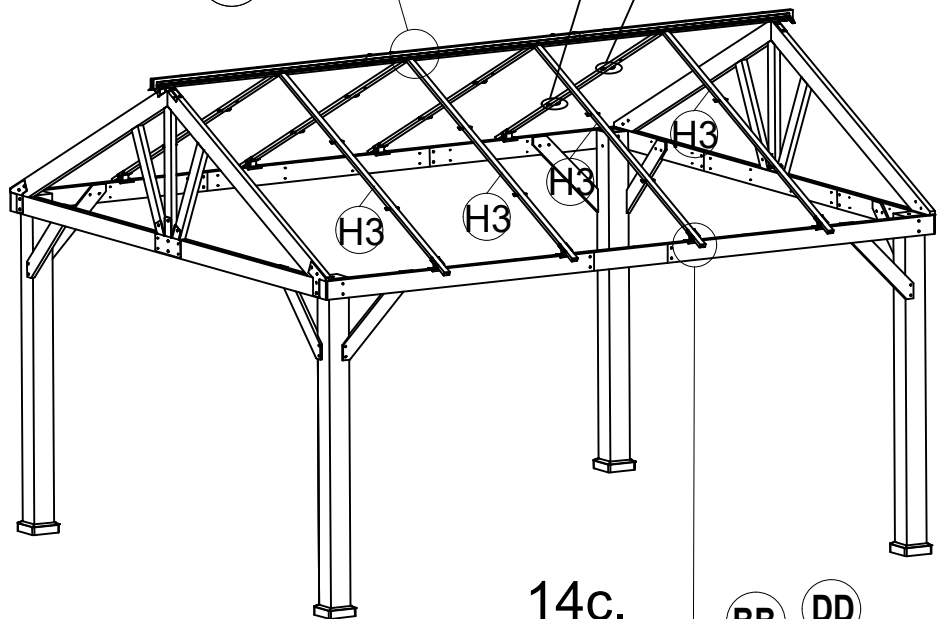
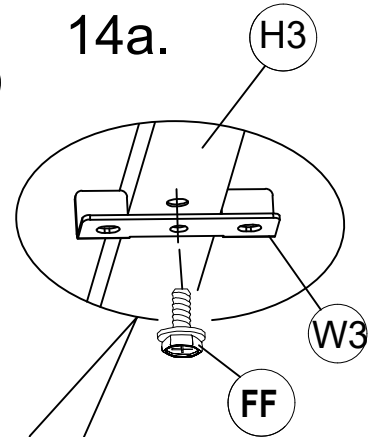
M6*15

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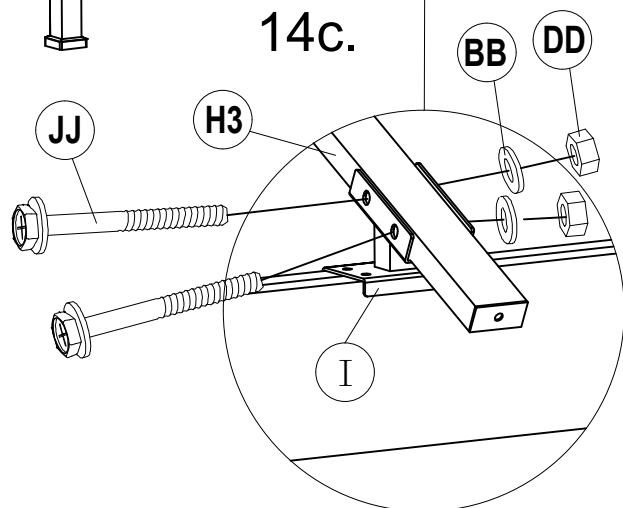
14b.



14a.



14c.



H3 8x

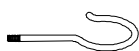
I 8x

W3 16x

DD 16x M6	BB 16x M6
FF 32x M6*15	JJ 16x M6*55

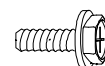
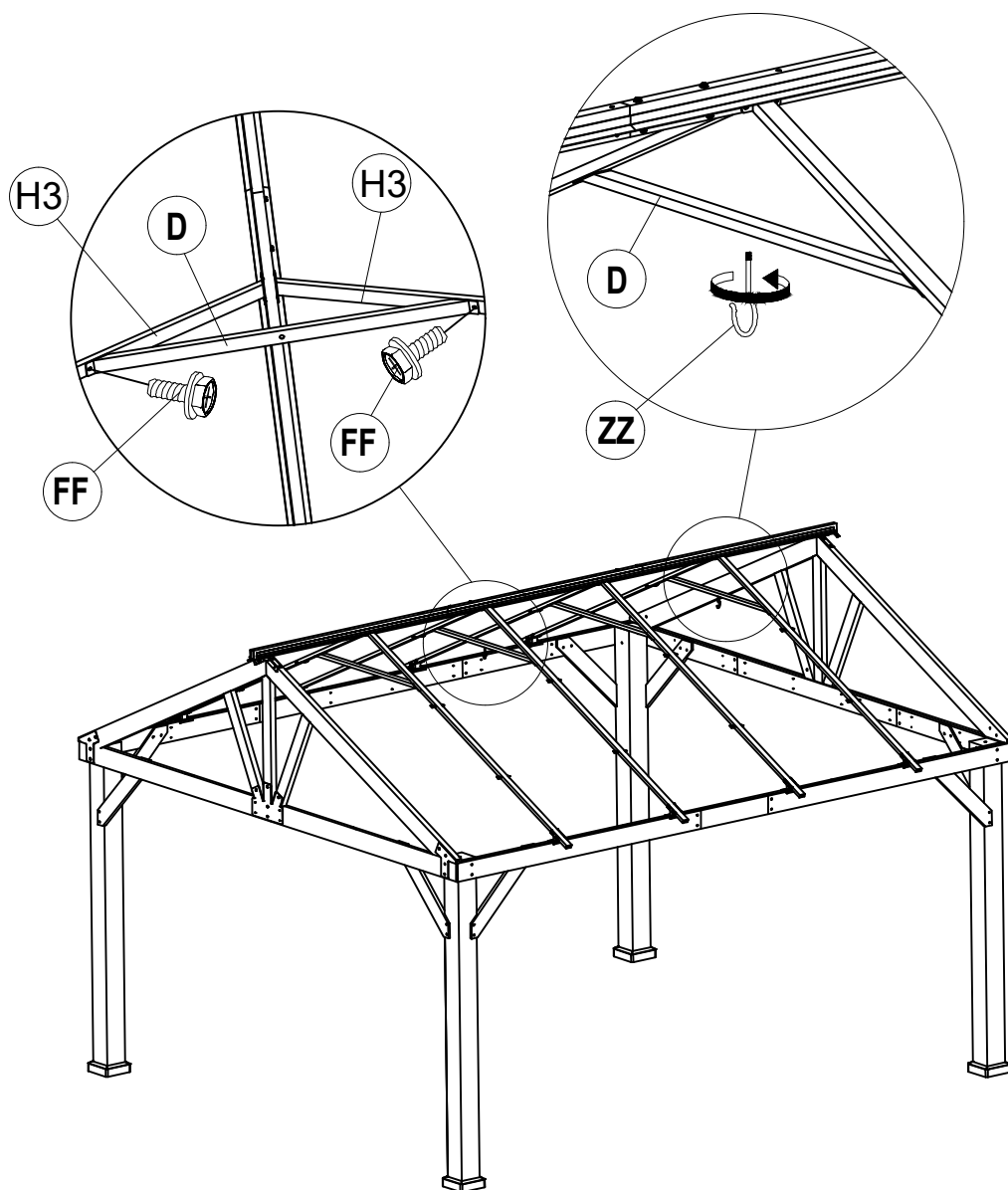


D 4x



ZZ 2x

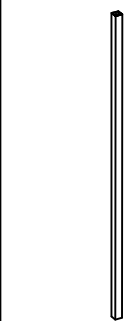
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FF 8x

M6*15

<16>



N1 6x



N7 4x



N8 4x

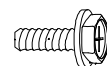
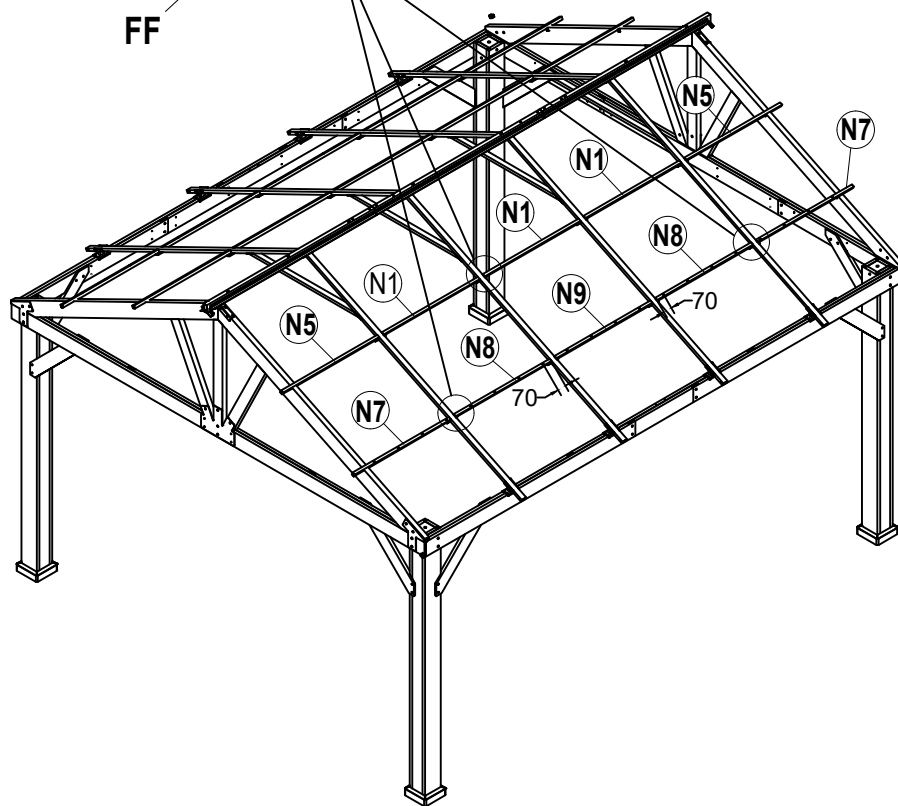
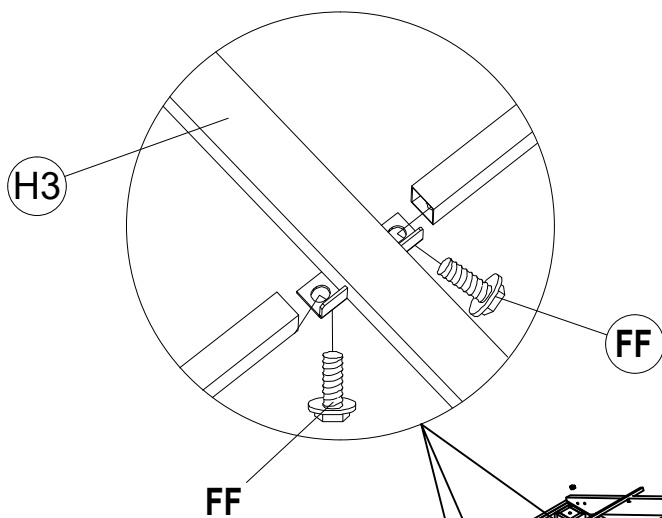


N9 2x



N5 4x

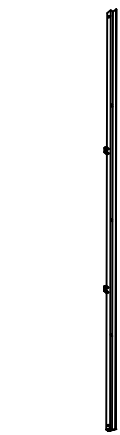
21



FF 32x

M6*15

<17>



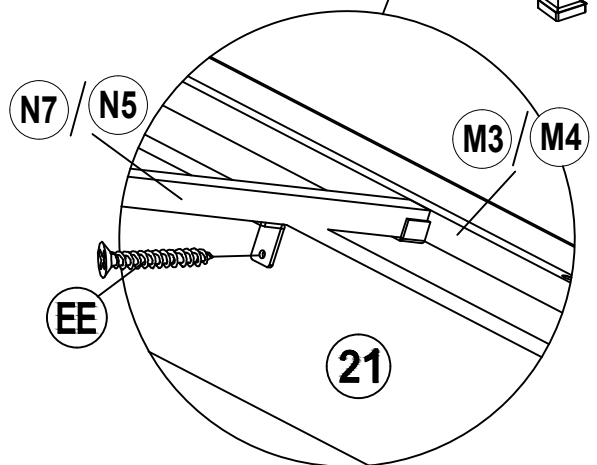
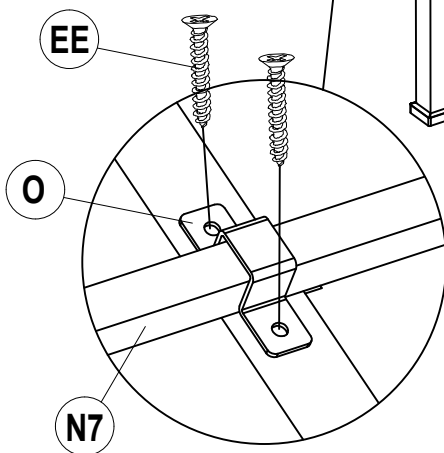
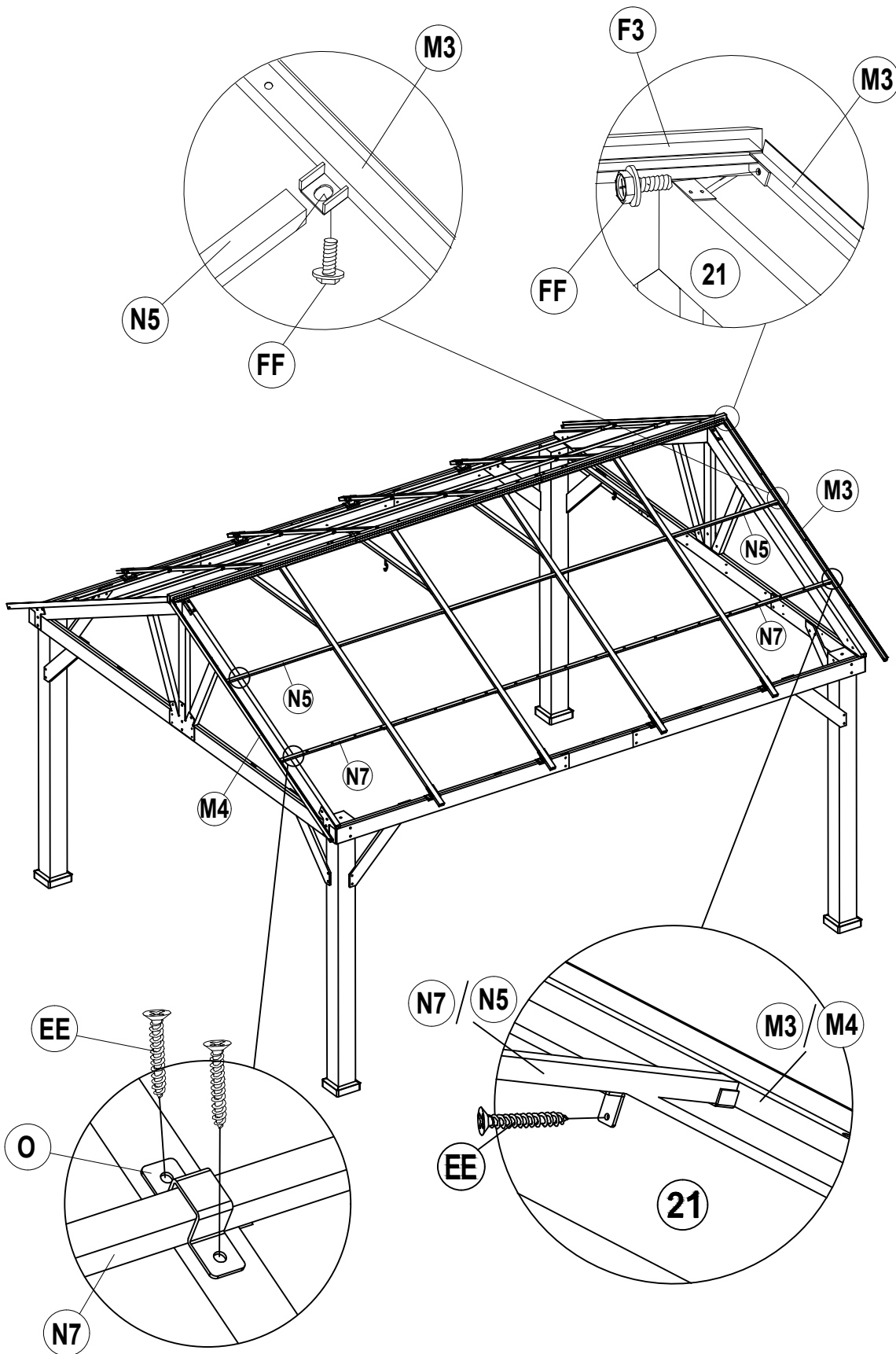
M3 2x



M4 2x



O 4x

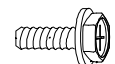


22



EE 16x

M5*30



FF 12x

M6*15

<18>



L1 6x



L2 4x



J1 8x

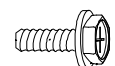
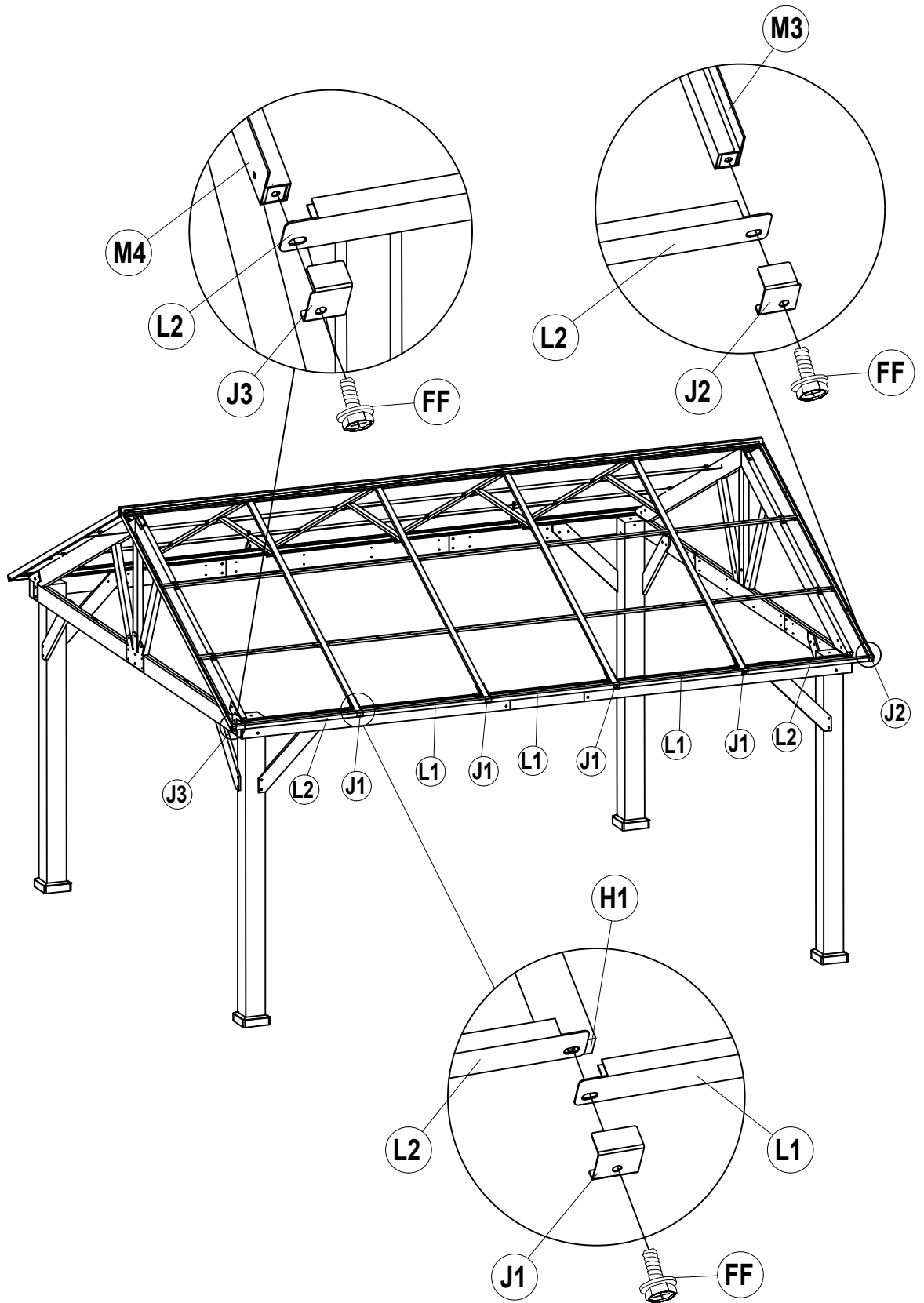


J2 2x



J3 2x

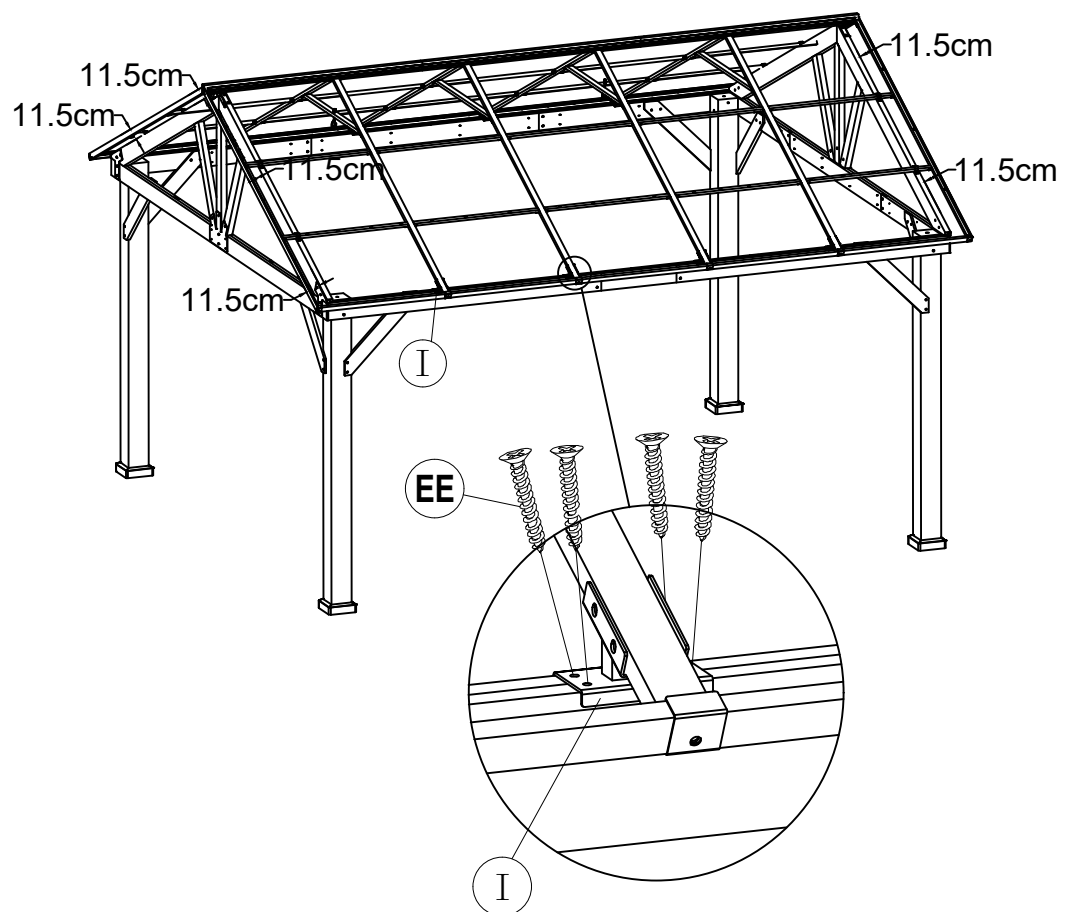
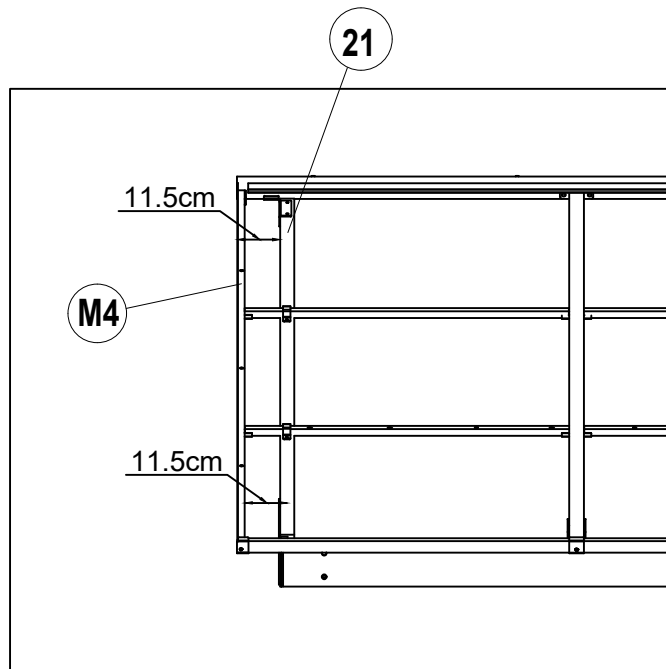
23



FF 12x

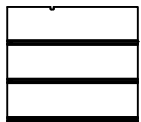
M6*15

<19>





P7 10x

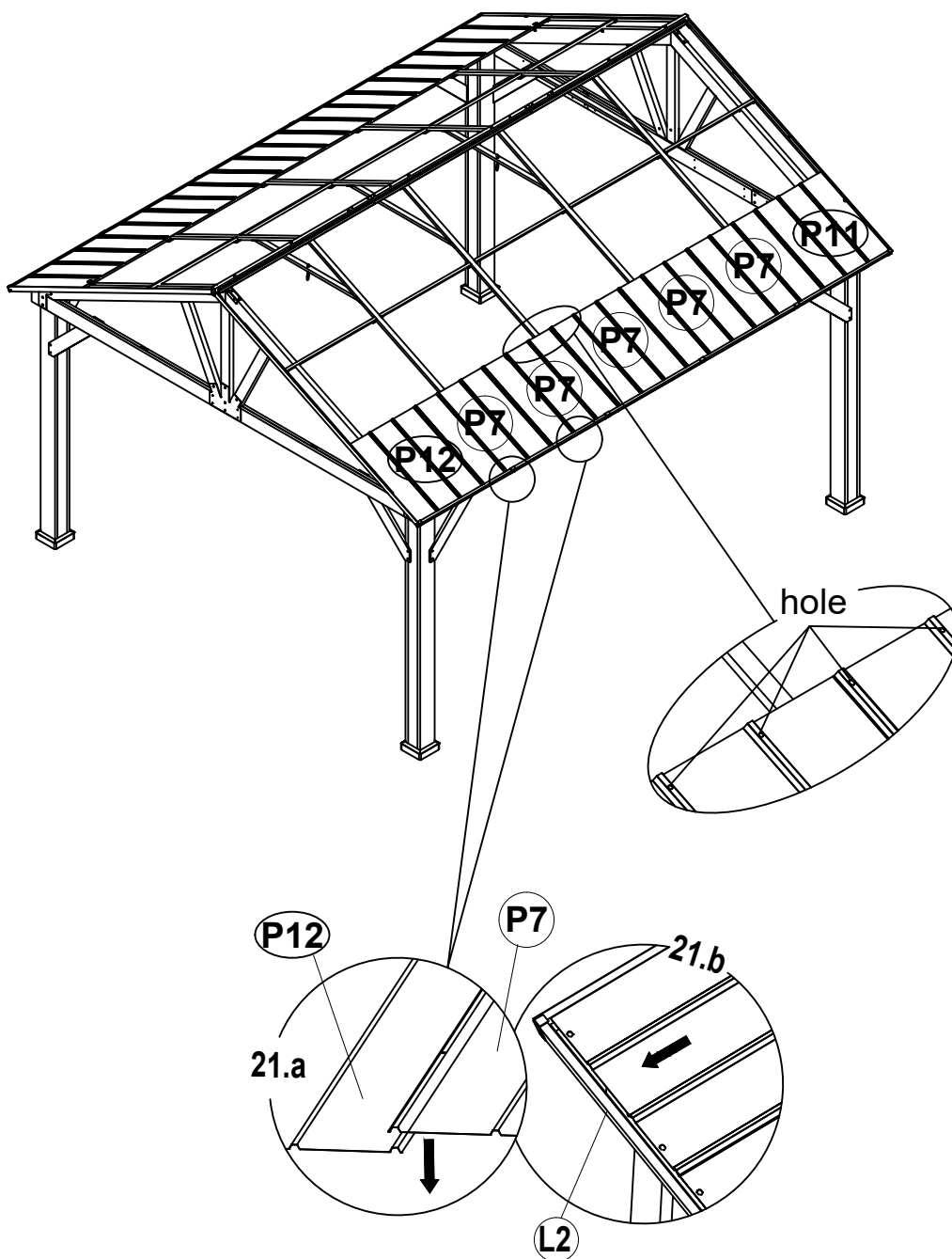


P11 2x



P12 2x

<20>



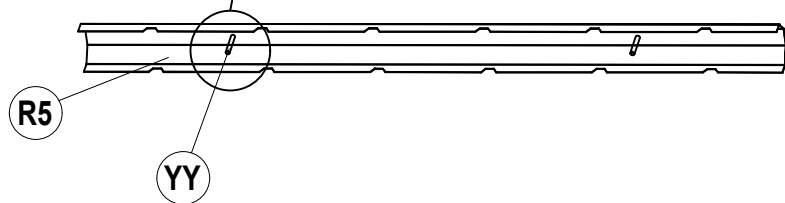
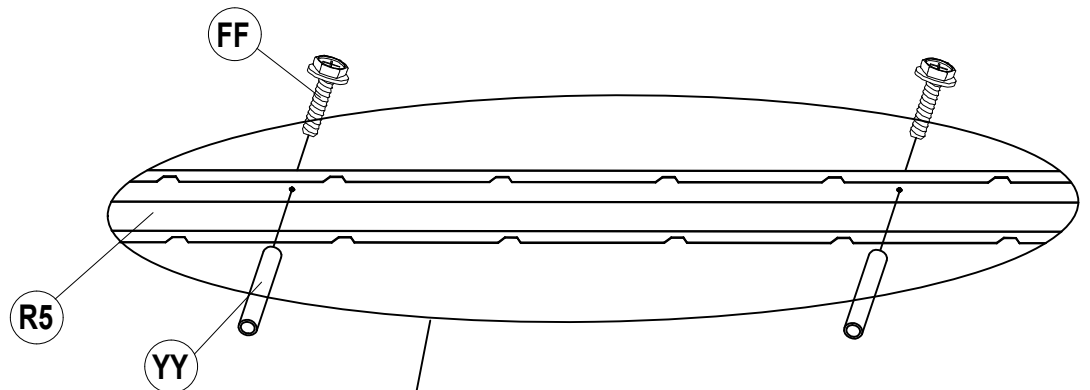
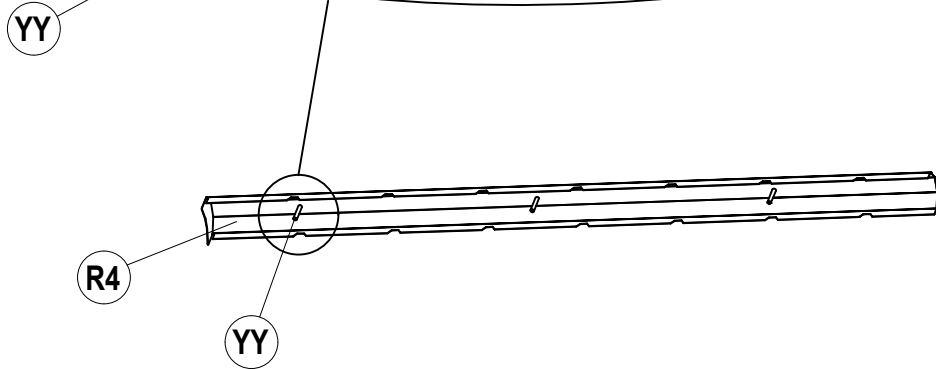
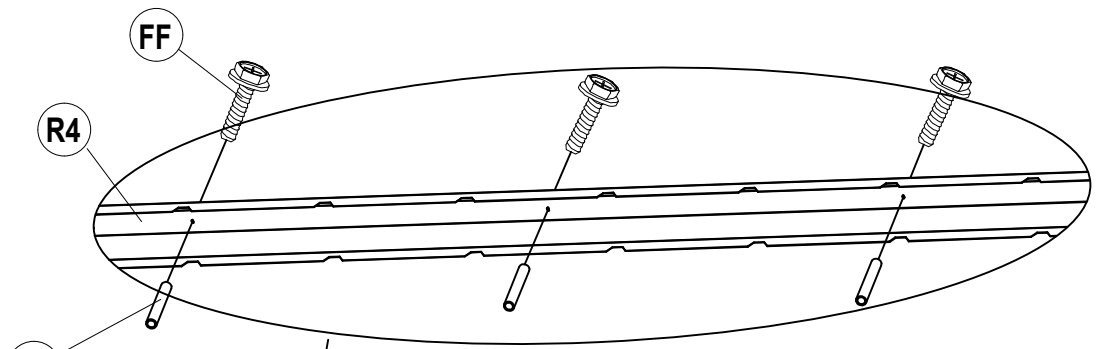
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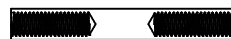
R4 2x



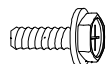
R5 1x



26

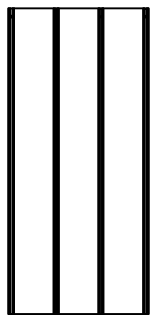


YY 8x

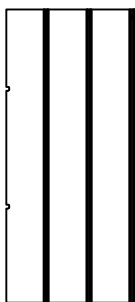


FF 8x

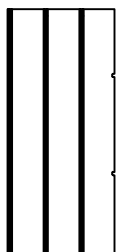
M6*15



P6 4x



P9 1x



P10 1x



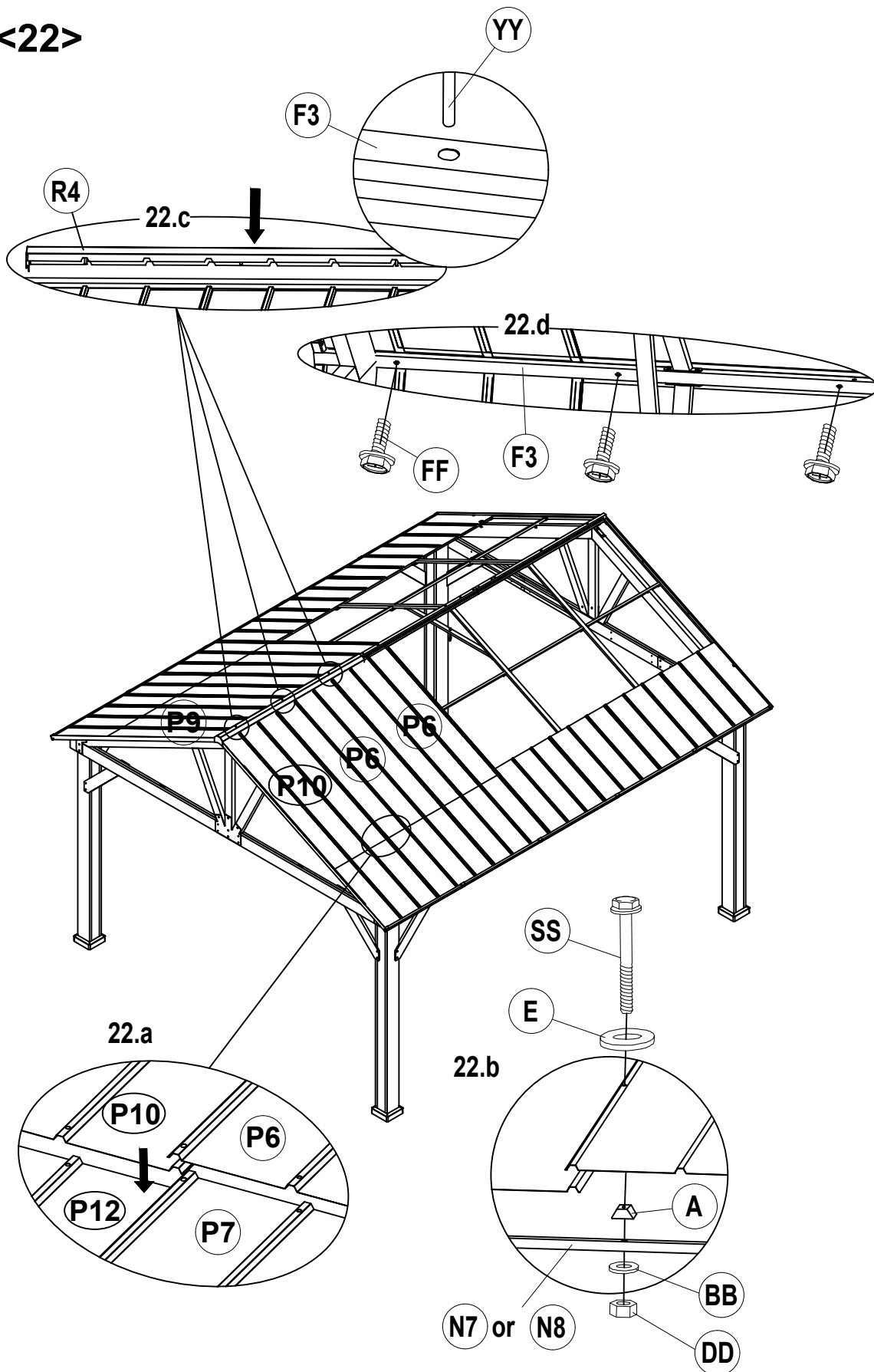
A 16x



E 16x

27

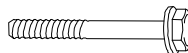
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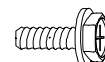
DD 16x M6



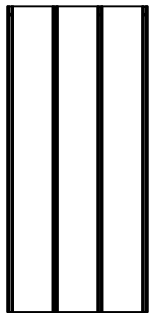
BB 16x M6



SS 16x M6*45



FF 3x M6*15



P6 4x

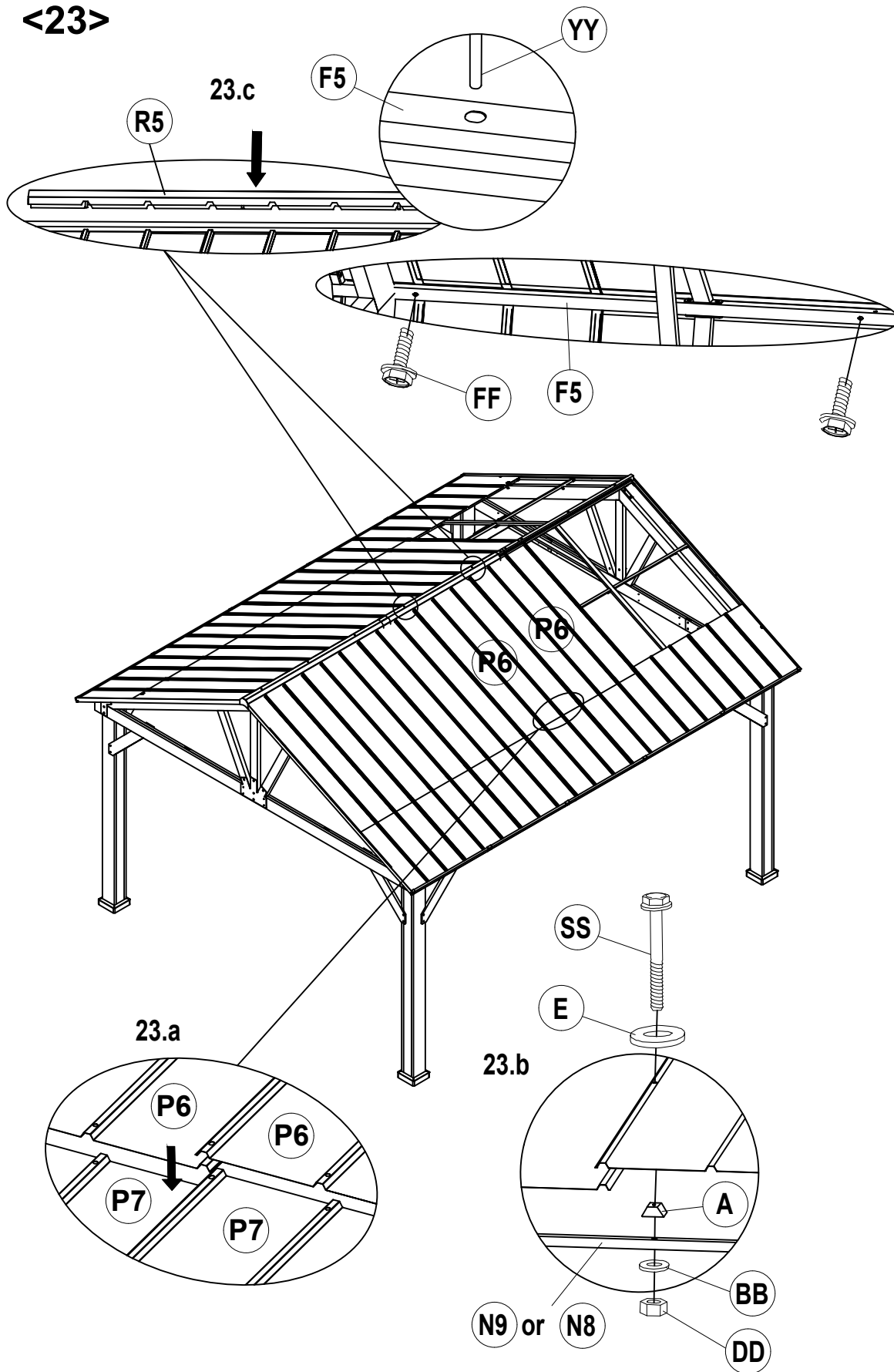


A 12x



E 12x

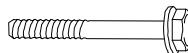
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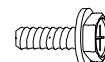
DD 12x M6



BB 12x M6

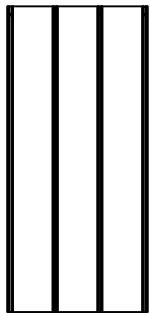


SS 12x M6*45

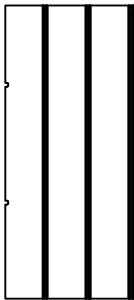


FF 2x M6*15

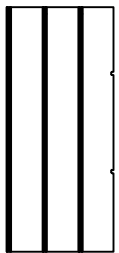
28



P6 2x



P9 1x



P10 1x



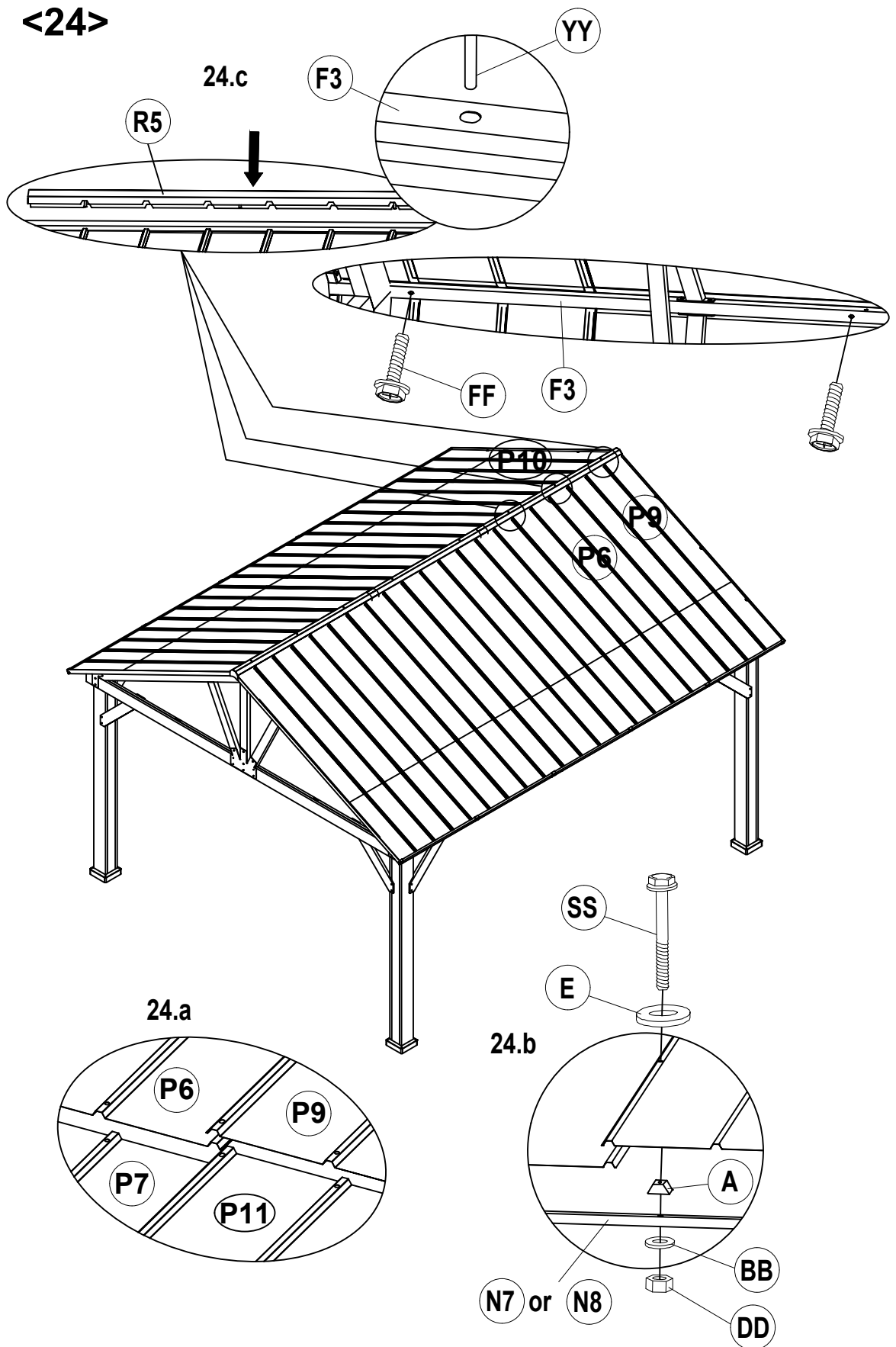
A 12x



E 12x

29

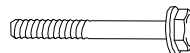
<24>



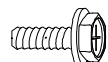
DD 12x M6



BB 12x M6



SS 12x M6*45



FF 3x M6*15

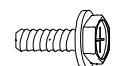
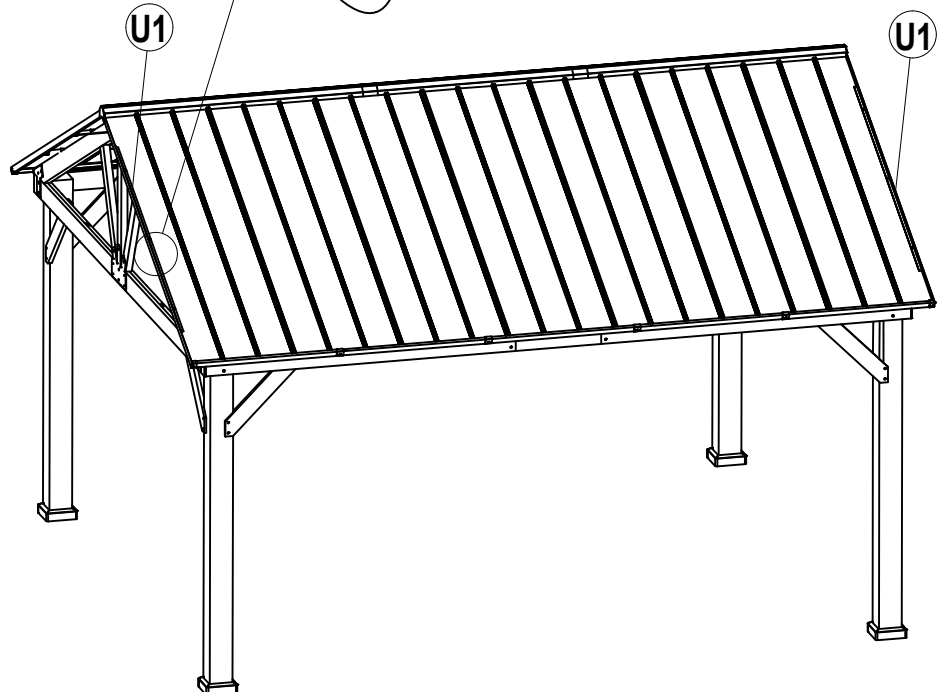
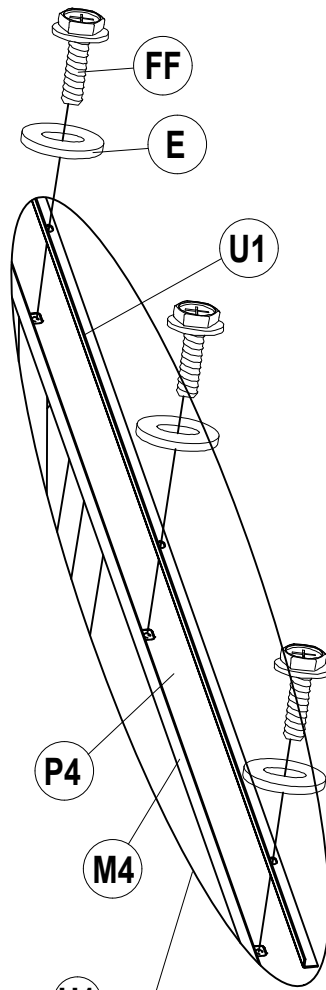
<25>



U1 4x



E 12x

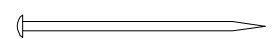
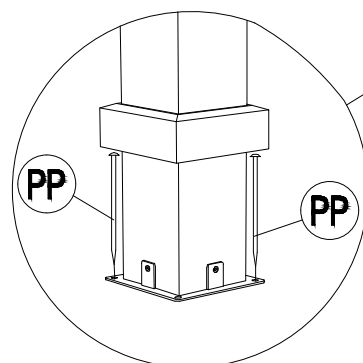
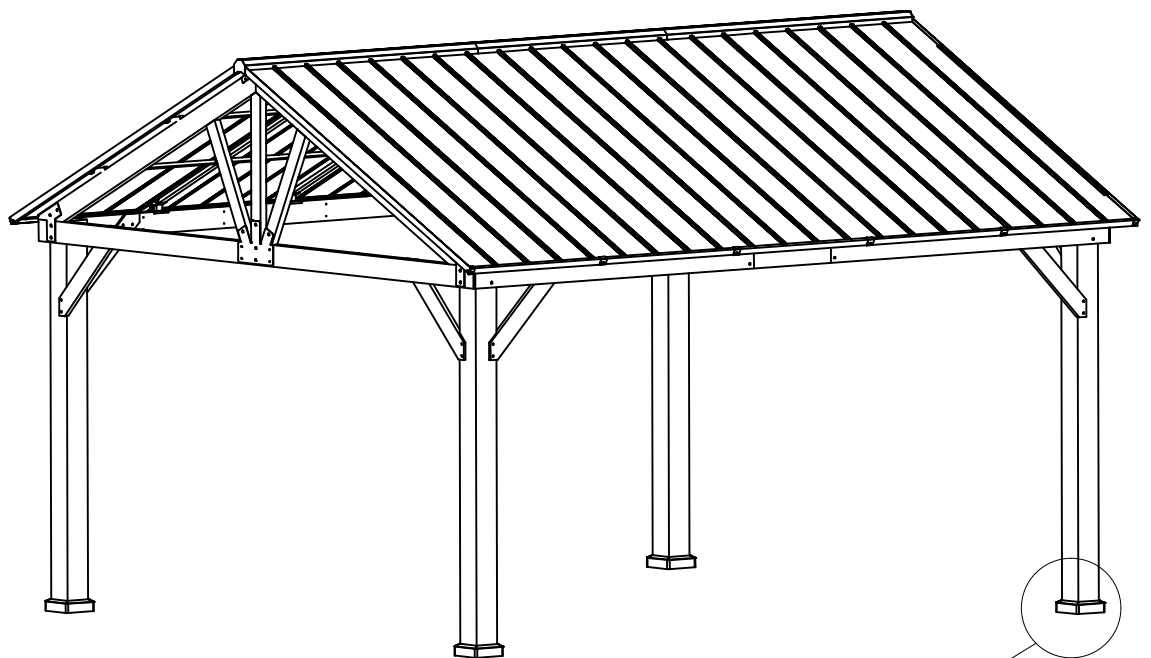


FF 12x

M6*15

30

<26>



Φ8*180

PP 8x