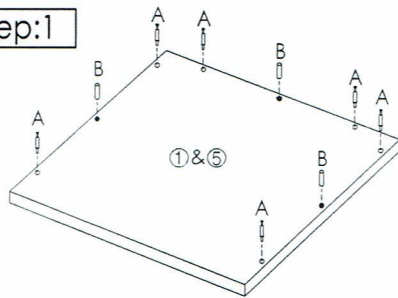
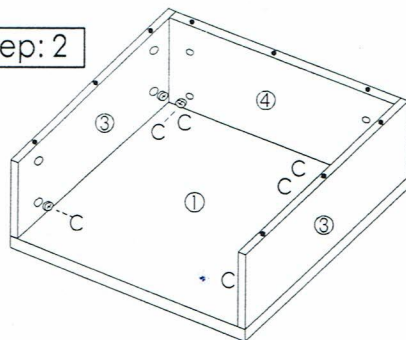


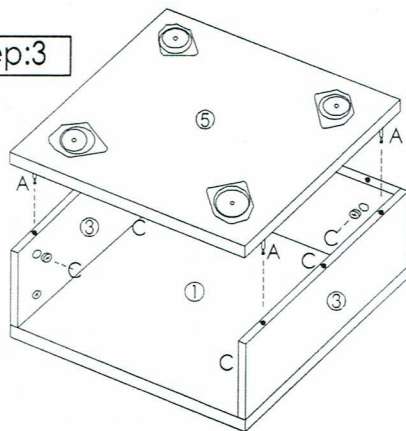
step:1



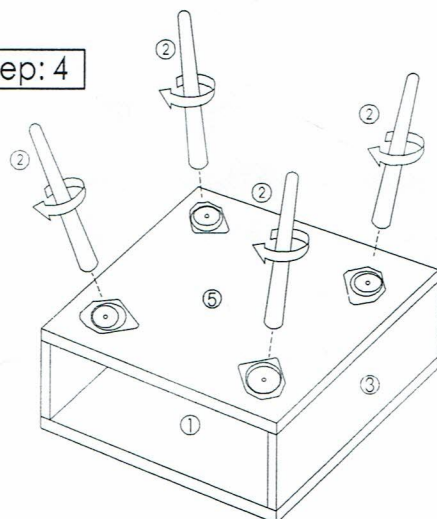
step:2



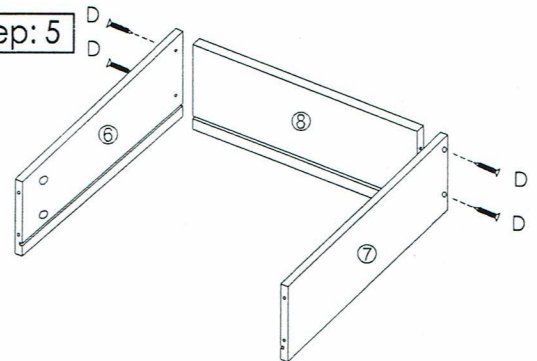
step:3



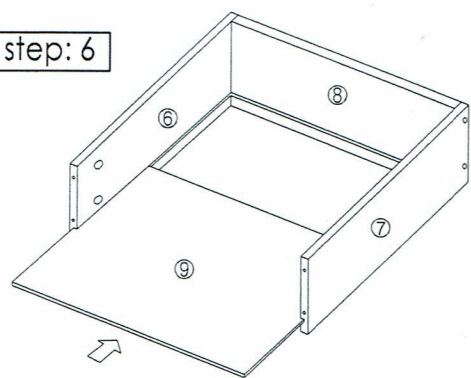
step:4



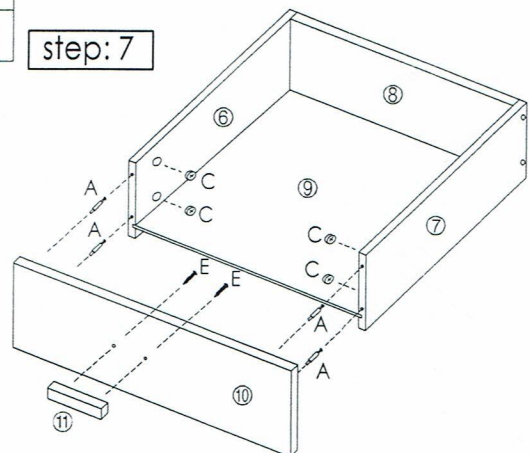
step:5



step:6



step:7



step:8



A		16
B	 $\phi 8 \times 30$	6
C		16
D	 $\phi 4 \times 30$	4
E	 $\phi 4 \times 30$	2